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 **THE PARTS ADDED IN THIS SET ASSEMBLY.**

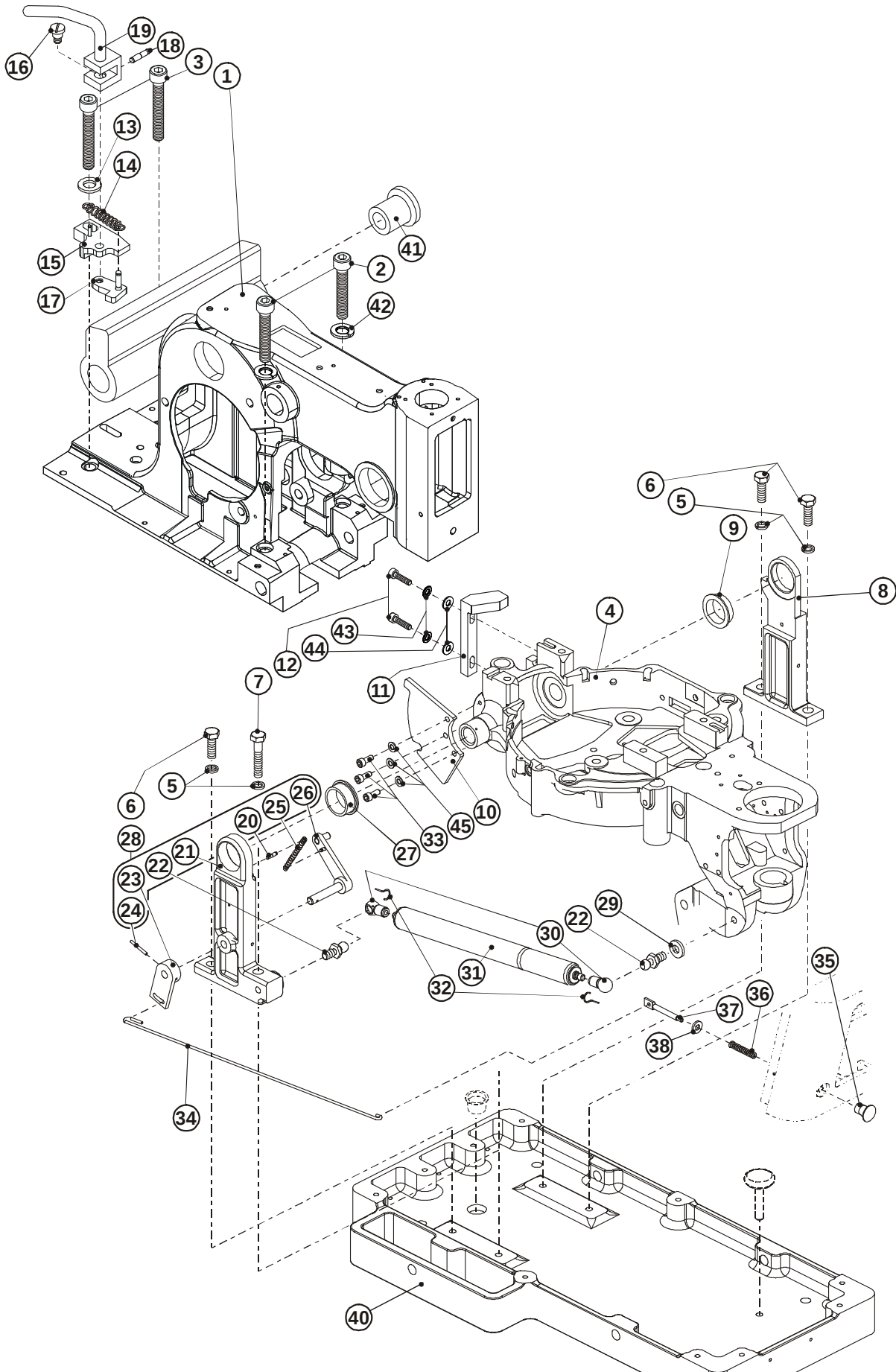
 **IT IS POSSIBLE ADD COMPLETE ASSEMBLY.**

Revised 07/2013

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HEAD, CAM CASE



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HEAD, CAM CASE

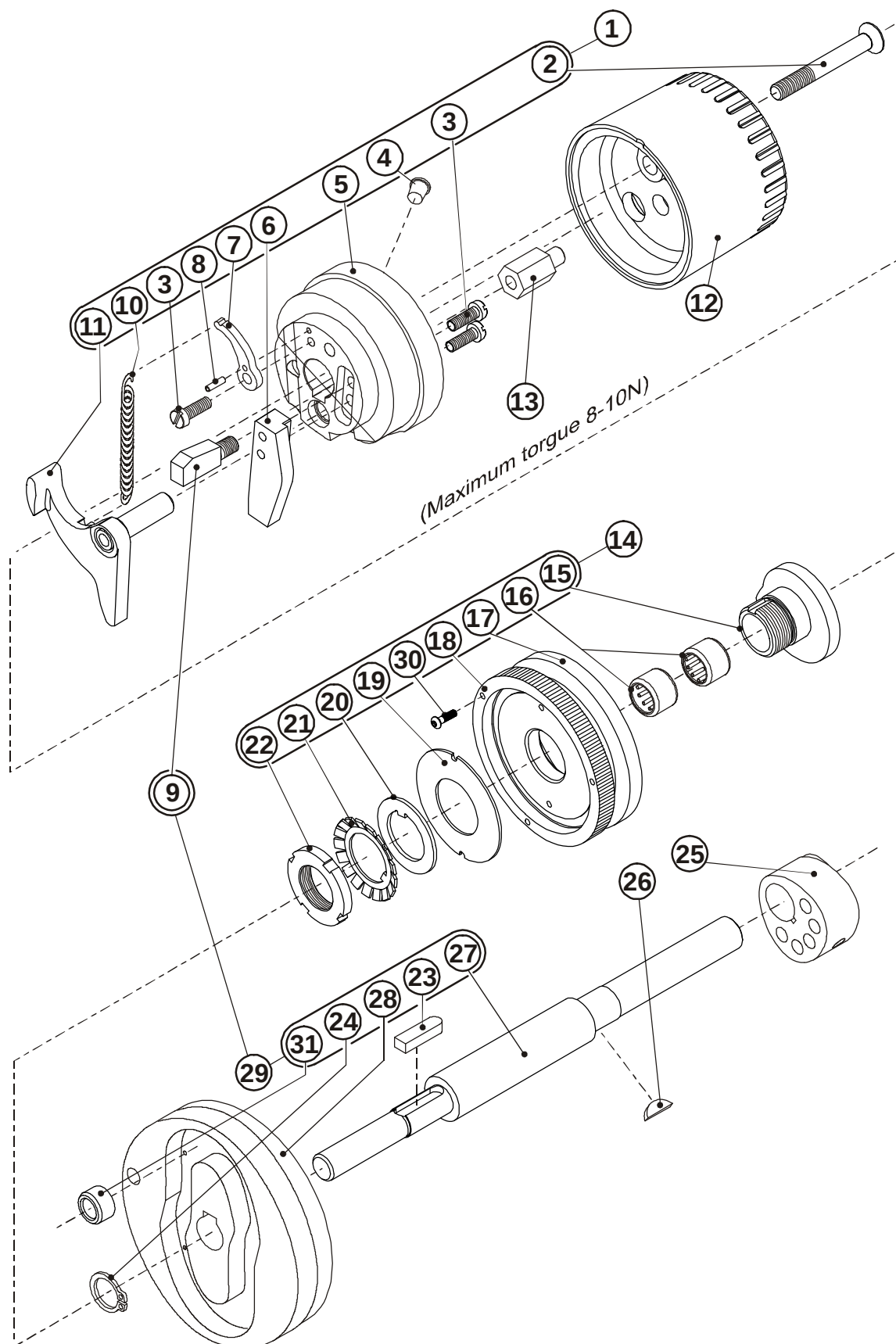
DET	PART NUMBER	DESCRIPTION	QTY.
01	11.1001.0.004	Head	1
02	08.6000.8.055	Screw M8-55	2
03	08.6000.8.040	Screw M8-40	2
04	11.3001.0.004	Cam Case	1
05	01.4581.0.000	Lock Washer	4
06	01.2877.0.000	Screw 5/16x18-1	3
07	01.2877.0.003	Screw 5/16-18	1
08	13.3105.0.000	Bracket	1
09	13.3106.0.002	Bushing ●●●	1
10	13.3107.1.000	Sector	1
11	13.3083.0.000	Support	1
12	08.6000.4.012	Screw	2
13	08.6850.8.000	Washer 8,4	1
14	01.5604.0.000	Spring	1
15	10.1180.0.000	Block	1
16	11.1182.0.004	Stud	1
17	13.1181.0.000	Latch	1
18	01.2442.0.001	Screw	1
19	14.1246.1.000	Yoke	1
20	01.6831.0.001	Pin	(1)
21	13.3102.0.901	Support	(1)
22	07.0086.0.001	Stud - Ball	(1)+1
23	13.3104.0.000	Link Arm	(1)
24	01.6569.0.002	Pin	(1)
25	01.5602.0.000	Spring	1
26	13.3103.0.000	Sector Arm Assebly	(1)
27	13.3106.0.001	L. H. Bushing ●●●	1
28	13.3102.0.000	L. H. Support	1
29	01.4701.0.000	Washer	1
30	07.0087.0.000	Ball	2
31	07.6481.0.014	Hydraulic Damper	1
32	07.0087.0.001	Spring Clip	2
33	08.6000.5.012	Screw M5-12	3
34	13.5024.0.000	Link - Extension	1
35	04.1791.0.000	Knob	1
36	01.5061.0.000	Spring	1
37	13.5025.1.000	Link	1
38	01.4002.0.000	Washer	1
39	01.3406.0.000	Nut 5/16-18	1
40	13.5021.1.000	Base	1
41	13.1231.2.000	Bushing ●●	(2)
42	08.6800.8.000	Washer	2
43	08.6850.4.000	Washer	2
44	08.6800.4.000	Washer	2
45	08.6800.5.000	Washer	3

Revised 04/2012

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STITCH CAM SHAFT



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STITCH CAM SHAFT

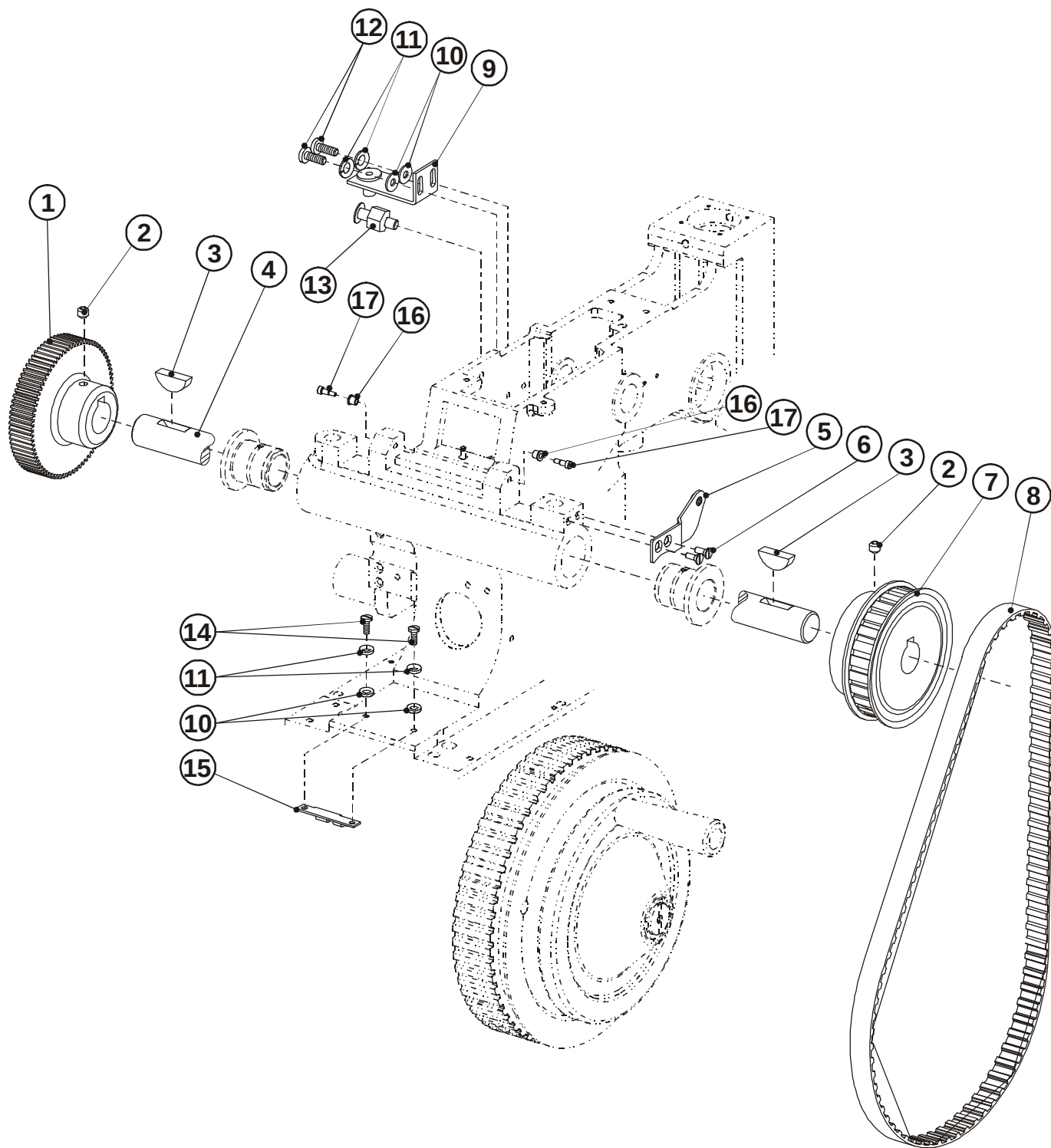
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STITCH DRIVE SHAFT / HOLDER ASSEMBLY



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STITCH DRIVE SHAFT / HOLDER ASSEMBLY

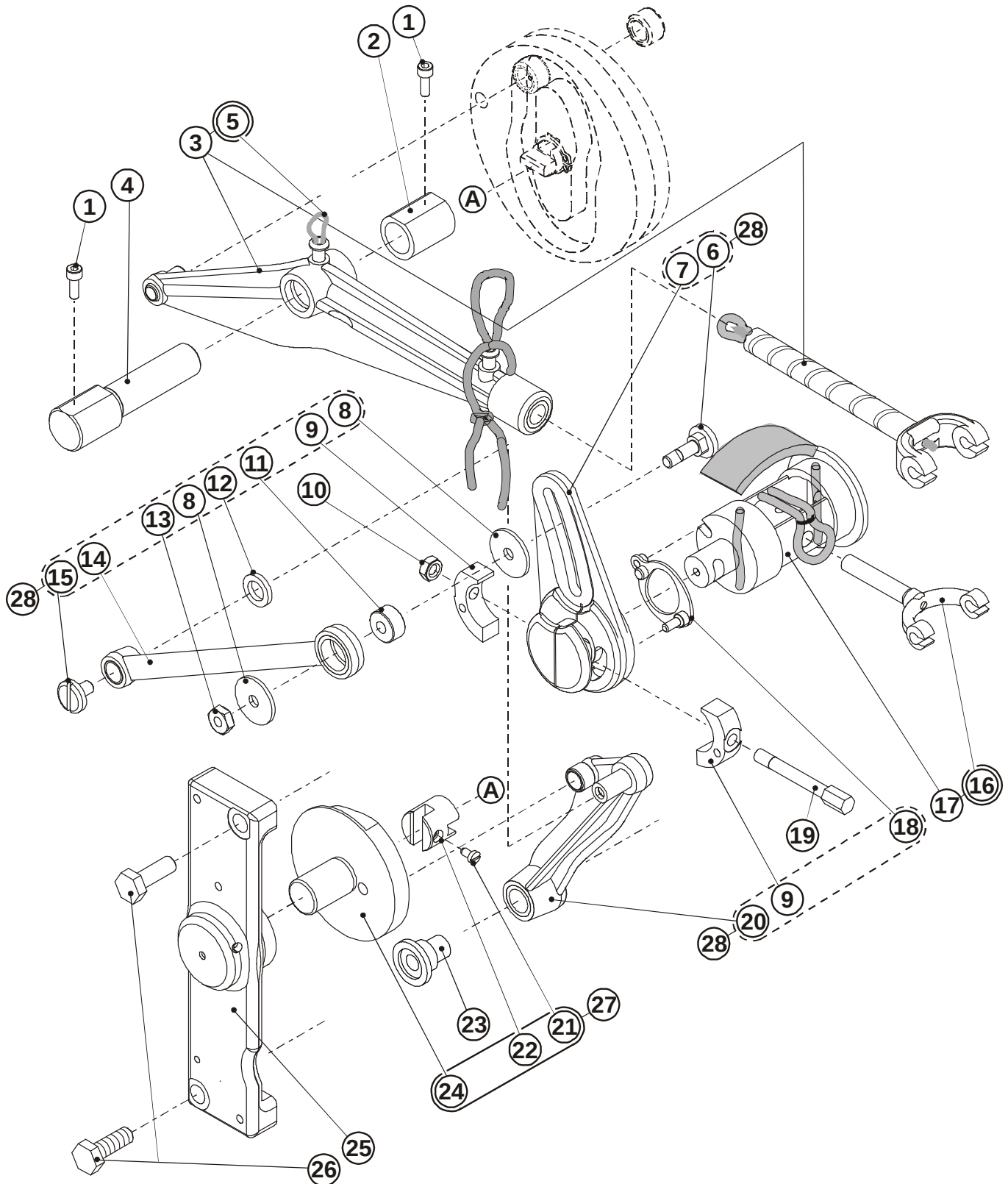
DET	PART NUMBER	DESCRIPTION	QTY.
01	13.1238.0.000	Super Gear	1
02	01.2849.0.002	Set Screw	2
03	01.8413.0.000	Key	2
04	13.1237.0.000	Stitch Drive Shaft	1
05	13.0528.0.001	L. H. Bracket Assembly	1
06	01.1739.0.101	Screw	2
07	13.1239.0.000	Stitch Drive Pulley	1
08	05.1103.0.000	Timming Belt	1
09	13.0508.1.000	Bracket Head	1
10	08.6842.5.000	Washer	4
11	08.6832.4.000	Washer - Lock	4
12	08.6012.4.012	Screw 8-32	2
13	11.5023.0.004	Stud	1
14	08.6012.4.010	Screw	2
15	14.0512.0.000	Bracket Cover	1
16	01.7625.0.000	Bushing - Nylon	2
17	11.5024.0.000	Screw	2

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NEEDLE BAR DRIVE AND VIBRATOR



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NEEDLE BAR DRIVE AND VIBRATOR

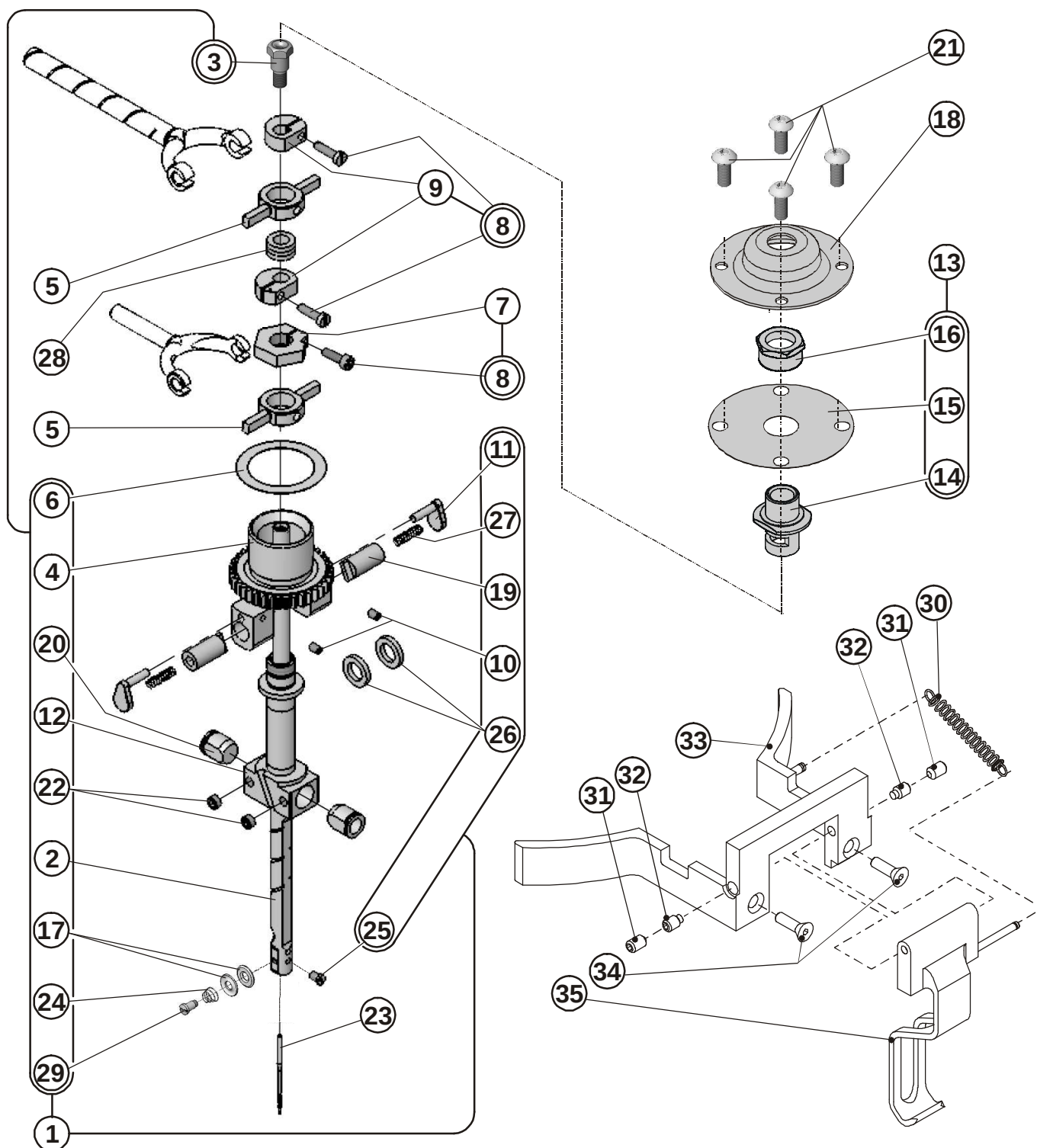
DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.4.010	Screw	2
02	19.0041.6.402	Bushing	1
03	11.1047.0.000	Stitch Drive Lever Assembly	1
04	19.0032.6.400	Pivot Stud	1
05	05.1105.0.000	Inlet Oil	(1)
06	10.1037.0.000	Stud	1
07	10.1038.2.000	Vibrator Crank	1
08	10.1039.0.000	Washer	2
09	10.1147.0.000	Clamp Block	2
10	01.3005.0.000	Nut	1
11	10.1040.0.000	Bushing	1
12	10.1024.0.002	Washer	1
13	01.3020.0.000	Nut	1
14	14.1041.0.000	Vibrator Drag Link	1
15	01.2011.0.000	Screw	1
16	10.1034.0.000	Vibrator Yoke	(1)
17	14.1035.0.050	Vibrator Barell Assembly	1
18	10.1153.0.000	Adjustment Plate	1
19	13.1036.0.000	Bolt	1
20	14.1043.0.000	Vibrator Cam Follower	1
21	10.1031.0.000	Screw	(1)
22	10.1076.0.000	Coupling Block	(1)
23	11.1044.0.000	Screw	1
24	05.0531.0.001	Vibrator Cam	(1)
25	13.1188.0.000	Support - Cam	1
26	08.6000.6.020	Screw	2
27	05.0531.0.051	Vibrator Cam Assembly	1
28	14.8888.2.003	Vibrator Crank Assembly	

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NEEDLE BAR



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NEEDLE BAR

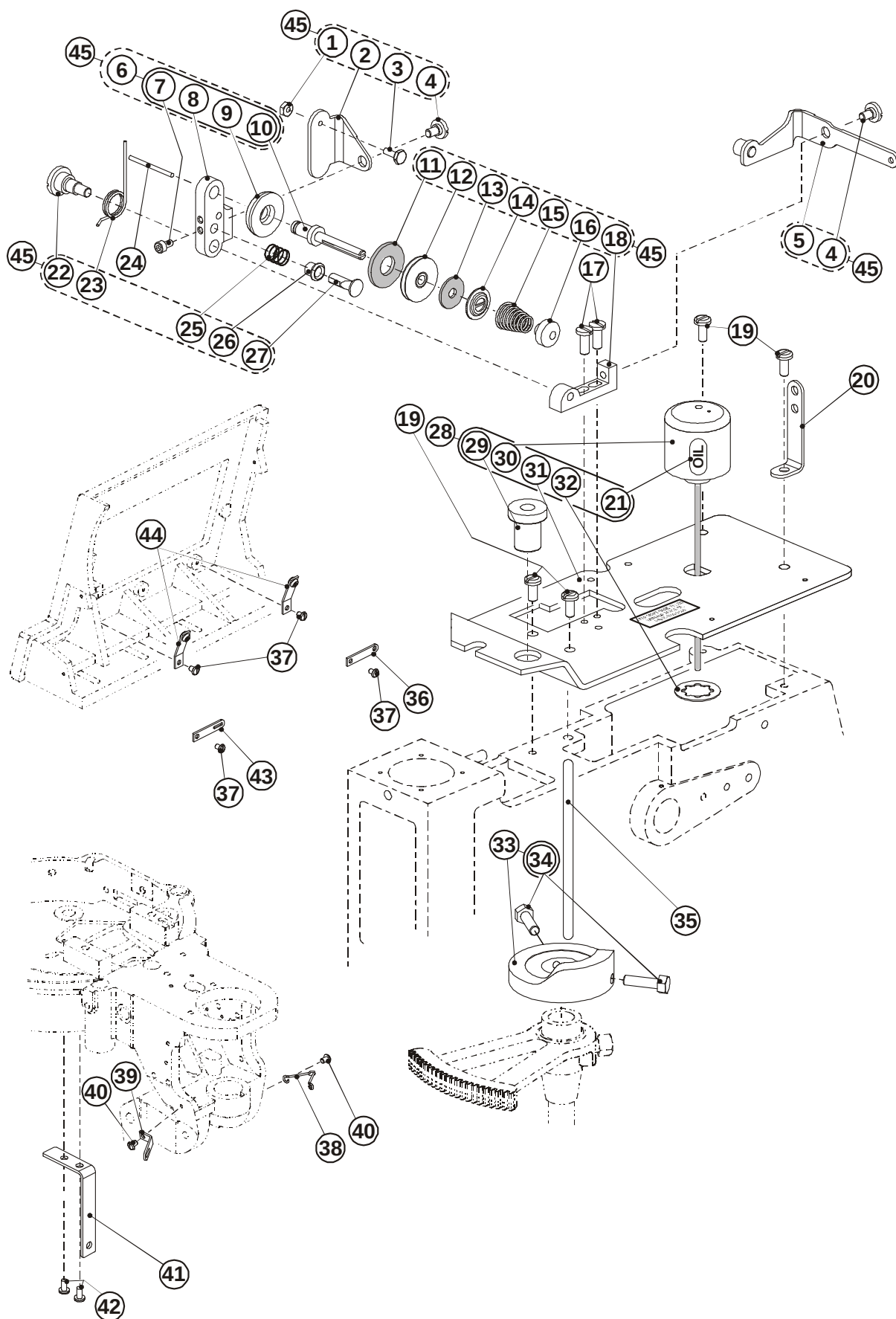
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01	11.1028.0.054	NEEDLE BAR - ASSEMBLY	1
02	14.1028.0.000	NEEDLE BAR	(1)
03	10.1032.0.000	BUSHING N.B. UNI	(1)
04	11.1023.0.000	GEAR, NEEDLE BAR	(1)
05	19.0045.3.402	GIMBAL D=11 UNI	2
06	01.4081.0.009	WASHER - PLAIN (0.009")	(1)
07	14.4023.3.050	COLLAR - ADJUSTABLE	1
08	08.6000.3.010	SCREW M3-10	(1)+(2)
09	14.1027.3.050	RING	2
10	08.6400.3.005	SCREW M3-5	(2)
11	10.1021.2.000	RETAINER SPRING	(2)
12	11.1070.0.001	BLOCK VIBRATOR	(1)
13	14.1016.3.050	TOP BEARING - ASSEMBLY	1
14	14.1017.3.000	BUSHING, GUIDING	(1)
15	14.1042.0.000	DIAPHRAGM	(1)
16	14.1016.3.000	NUT	(1)
17	10.1029.1.000	TENSION DISC	(2)
18	10.1014.1.000	CAP	1
19	14.1022.3.000	VIBRATOR GUIDE UNI	(2)
20	14.1025.3.000	BUTTON UNI	(2)
21	08.6200.4.008	SCREW	4
22	18.0011.2.400	SCREW M5x0,5-3	(2)
23	02.0501.0.111	NEEDLE	1
24	01.5167.0.000	SPRING	(1)
25	01.2193.0.000	SCREW	(1)
26	17.0019.1.062	WASHER	(2)
27	01.5003.0.000	SPRING	(2)
28	19.0041.0.686	BUSHING ●	1
29	10.1030.0.017	SCREW	(1)
30	01.5429.0.000	SPRING	1
31	01.2557.0.001	SET SCREW	2
32	01.1241.0.001	SET SCREW	2
33	14.1258.1.000	NEEDLE GUARD HOLDER ASSEMBLY	1
34	01.2659.0.000	SCREW	2
35	14.1252.1.000	NEEDLE GUARD ASSEMBLY	1

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THREAD GUIDE AND THREAD TENSION



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THREAD GUIDE AND THREAD TENSION

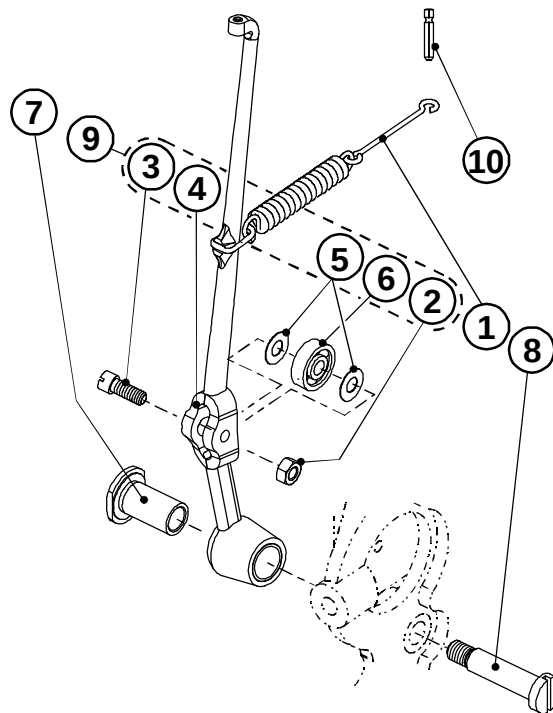
DET	PART NUMBER	DESCRIPTION	QTY.
01	01.3025.0.000	Nut	1
02	10.1178.0.000	Release Lever	1
03	01.2509.0.000	Screw	1
04	01.1112.0.000	Screw	2
05	10.1177.0.000	Lever	1
06	10.1158.1.050	Tension Kit	1
07	01.1393.0.001	Screw	(1)
08	10.1158.1.000	Tension Arm	(1)
09	01.4074.0.000	Spacer	(1)
10	01.1113.0.000	Stud	(1)
11	10.1077.0.000	Felt	1
12	10.1078.1.000	Tension Roller Assembly	1
13	10.1004.0.000	Felt Washer	1
14	10.1003.0.000	Washer	1
15	01.5603.0.000	Spring	1
16	10.4030.0.000	Nut	1
17	01.2039.0.000	Screw	2
18	10.1159.1.000	Tension Bracket	1
19	08.6032.4.010	Screw	4
20	05.0043.1.000	Thread Smoother	1
21	05.1184.1.000	Label	1
22	01.1114.0.000	Screw	1
23	01.5163.0.000	Spring	1
24	10.1010.0.000	Release Rod	1
25	01.5002.0.000	Spring	1
26	10.1009.0.000	Bushing	1
27	10.1008.0.000	Guide	1
28	14.1230.1.050	Plate Assembly	1
29	01.7626.0.001	Bushing	(1)
30	14.1018.1.000	Sight Gase Assembly	(1)
31	14.1230.2.000	Top Plate	(1)
32	01.6673.0.002	Ring Retainer	(1)
33	11.1160.0.000	Cam	1
34	08.6400.6.010	Screw	(2)
35	01.6334.0.000	Rod	1
36	13.3109.0.002	Guide	1
37	01.2247.0.002	Screw	4
38	10.4550.0.000	Cord Guide	1
39	10.3607.1.000	Guide	1
40	08.6200.4.008	Screw	2
41	14.3129.0.000	Cord Guide Bracket	1
42	08.6200.5.008	Screw	2
43	13.3127.0.000	Cord Guide	1
44	13.3109.0.003	Guide	2
45	10.1158.0.051	Line Tension	

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THREAD TAKE UP LEVER



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THREAD TAKE UP LEVER

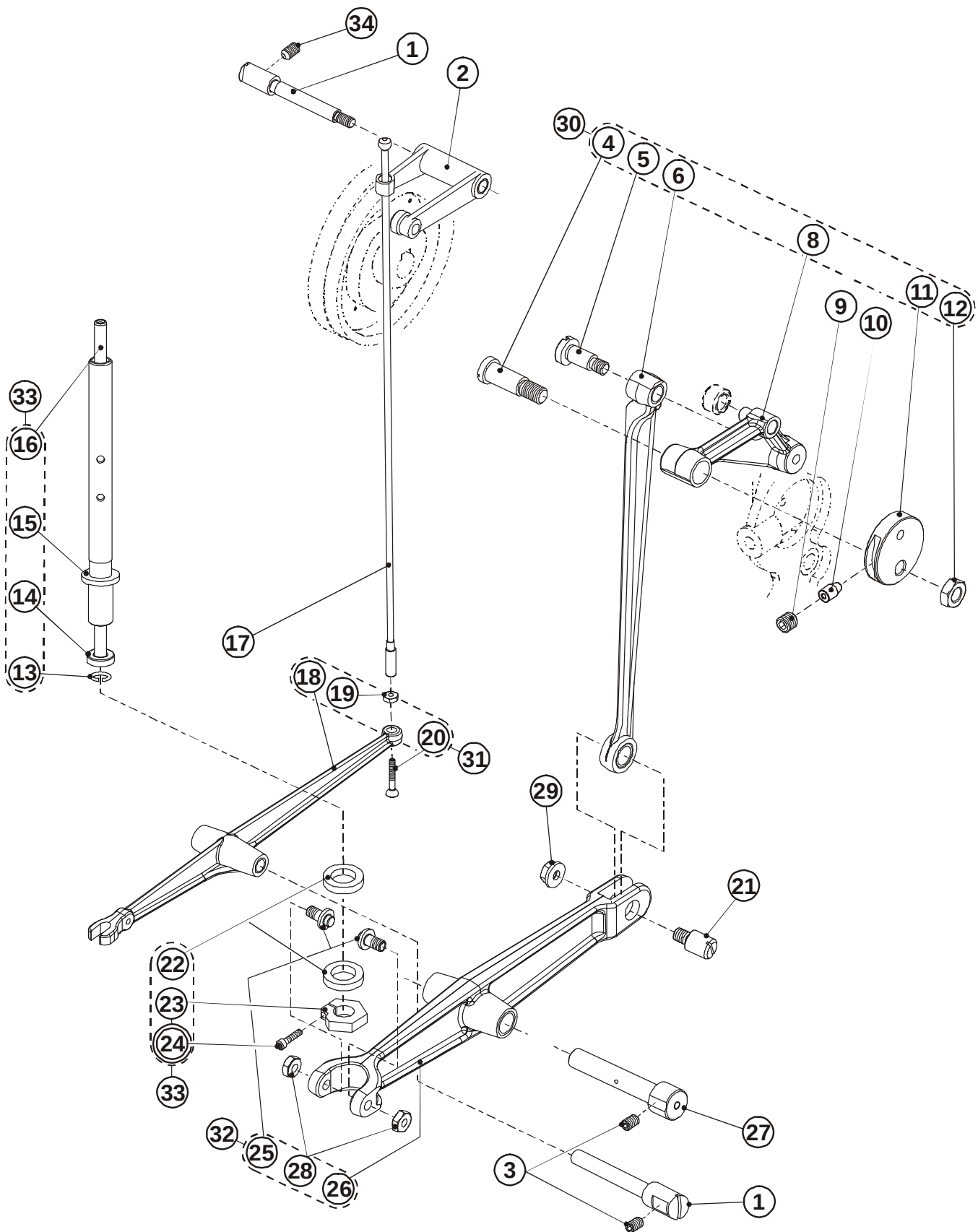
DET	PART NUMBER	DESCRIPTION	QTY.
01	01.5005.0.001	Spring Assembly	1
02	17.0016.1.054	Nut M5-0,5	1
03	11.1052.0.000	Stud	1
04	11.1051.0.000	Lever	1
05	01.4751.0.000	Washer	2
06	01.7630.0.001	Ball Bearing	1
07	11.1054.0.000	Bushing Pivot	1
08	17.0013.2.086	Screw	1
09	11.1051.0.050	Take Up Lever Assembly	
10	17.0031.1.089	Pin 3-16	1

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LOOPER DRIVE



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LOOPER DRIVE

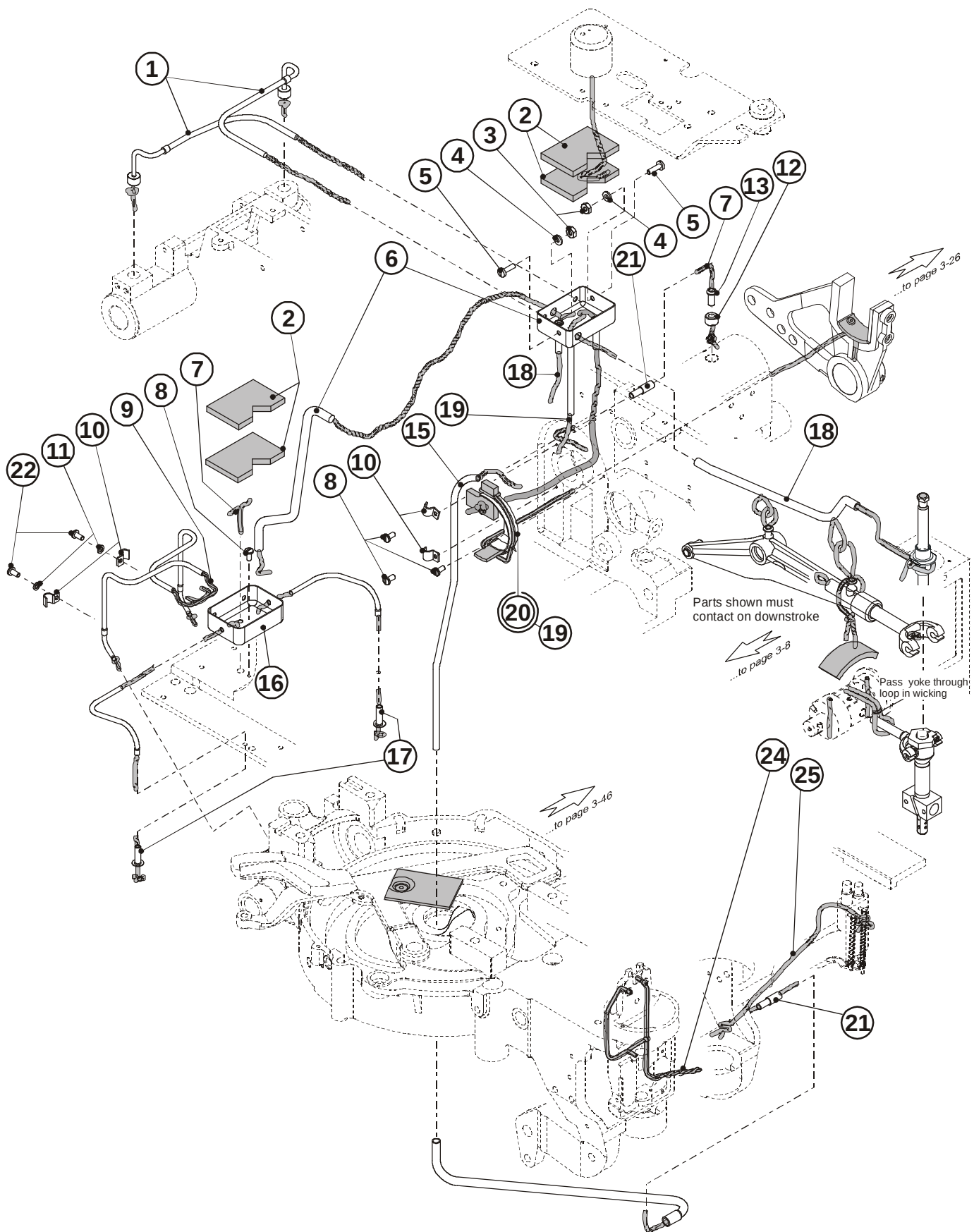
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01	11.1059.0.000	Screw	2
02	11.1058.0.050	Spreader Cam Follower ●	1
03	08.6400.4.008	Screw M4-8	2
04	11.1063.0.000	Screw	1
05	11.1066.0.000	Screw Shoulder	1
06	11.1067.0.000	Link Looper ●	1
07			
08	11.1064.0.000	Cam Follower ●	1
09	08.6400.8.008	Screw M8-8	1
10	10.1062.0.000	Jam Plug ●●	1
11	11.1026.0.000	Core Disk	1
12	08.6710.8.400	Nut M8x1	1
13	17.0027.4.045	Ring, Clip	1
14	19.0041.2.404	Roll	1
15	19.0034.6.402	Shaft, Looper Drive ●	1
16	11.4020.0.000	Stud Looper Carrier	1
17	11.1060.0.050	Rod Assembly	1
18	11.3004.0.000	Looper rocker ●	1
19	08.6700.3.000	Nut M3	1
20	11.1061.0.000	Csrew Ball	1
21	17.0033.1.011	Screw	1
22	17.0019.0.398	Washer 9.6	2
23	19.0043.6.441	Collar ●	1
24	08.6000.4.010	Screw M4-10	(1)
25	17.0033.3.131	Stud	2
26	11.3006.0.000	Looper rocker ●	1
27	19.0032.6.401	Plug	1
28	08.6710.5.000	Nut	2
29	08.6700.6.300	Nut M6x0.75	1
30	11.1064.0.050	Looper Cam Follower	
31	11.3004.0.050	Spreader Rocket Assembly	
32	11.3006.0.050	Looper Rocker Assembly	
33	11.4020.0.050	Spreader Assembly	
34	08.6400.5.008	Screw M5-8	1

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LUBRICATION



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LUBRICATION

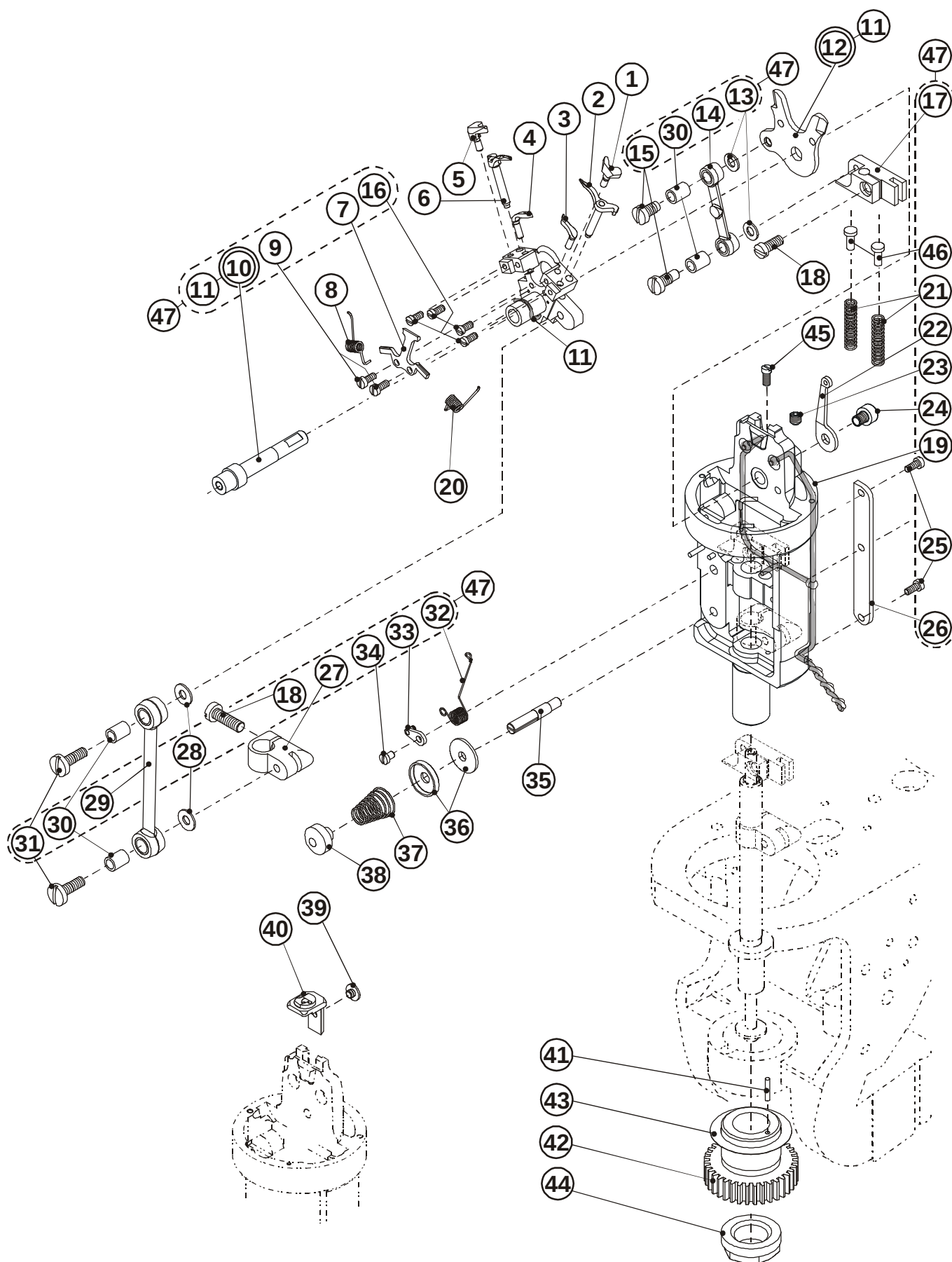
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01	14.1030.0.000	Wick Assembly	2
02	14.1003.0.000	Reservoir Oil Pad	4
03	01.3401.0.000	Nut	2
04	01.4029.0.000	Washer	2
05	01.2811.0.000	Screw	2
06	14.1020.0.050	Upper Oil Reservoir	1
07	07.0400.0.004	Wick	2
08	01.2241.0.001	Screw	4
09	07.0401.0.000	Wick	4
10	17.0082.6.000	Tube Clip	4
11	01.4406.0.000	Washer	2
12	14.1023.0.000	Ring Insert	1
13	05.1105.0.000	Oil Inlet	1
14	07.0400.0.005	Wick	1
15	14.1005.0.050	Oil Transfer Tube	1
16	14.1008.0.000	Lower Oil Reservoir	1
17	40.0593.0.000	Oil Inlet	2
18	14.1009.0.000	Tubing Cut	1
19	14.1006.0.050	Retainer Oil Pad Assembly	1
20	14.1006.0.000	Retainer Oil Pad	(1)
21	14.1019.0.000	Tubing	2
22	08.6010.3.006	Screw M3-6	2
23	14.1015.0.000	Pad Oil	(1)
24	07.0401.0.009	Wick 230mm	(1)
25	07.0400.0.007	Wick	(1)

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RACE



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RACE

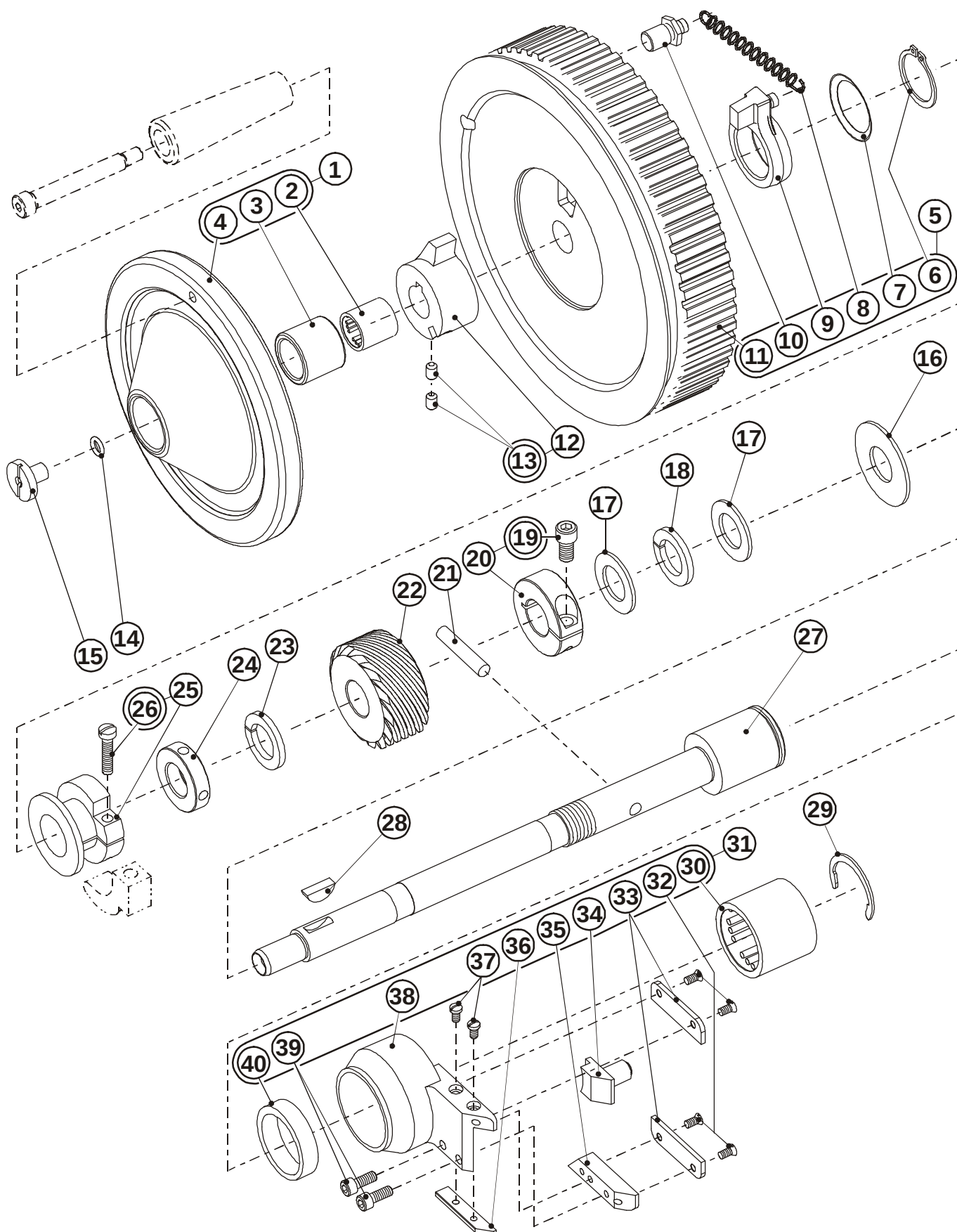
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01	10.4006.0.000	Spreader Stop RH	1
02	14.4008.1.000	Spreader RH	1
03	14.4004.0.000	Blind Looper	1
04	14.4005.0.030	Eye Looper	1
05	10.4007.0.000	Spreader Stop LH	1
06	14.4009.1.000	Spreader LH	1
07	10.4010.2.000	Needle Guard	1
08	01.5620.0.000	Spring-Torsion	1
09	17.0012.0.404	Screw M2,5-6	2
10	11.4201.0.000	Stud Looper Carrier	(1)
11	11.4002.0.054	Carrier Looper ●	1
12	11.4011.0.000	Spreader Wedge	(1)
13	17.0019.0.228	Washer 4+0.05/8-0.2	2
14	19.0063.1.073	Spreader link S311	1
15	17.0012.1.140	Screw M4x0,5-8,5	2
16	08.6010.3.006	Screw M3-6	4
17	17.0064.6.117	Clamp ●	1
18	08.6010.4.012	Screw M4-12	2
19	11.4001.0.050	Race Assy	1
20	01.5619.0.000	Spring-Torsion	1
21	01.5026.0.000	Spring	2
22	10.4035.0.000	Cord Guide S101	1
23	08.6400.5.005	Screw M5-5	1
24	08.6000.4.005	Screw M4-5	1
25	08.6000.3.008	Screw M3-8	2
26	17.0081.5.082	Bracket	1
27	17.0074.4.405	Clamp ●	1
28	17.0019.1.088	Washer	2
29	17.0004.4.829	Looper Link Assy ●	1
30	17.0041.1.094	Roll	4
31	17.0012.1.142	Screw M4x0,5-12,5 E	2
32	17.0026.4.035	Spring	1
33	17.0064.7.162	Plate	1
34	08.6000.4.025	Screw M4-25	1
35	17.0011.8.041	Screw, Tensioning	1
36	17.0082.8.084	Tension Plate	2
37	01.5028.0.000	Spring	1
38	17.0017.1.016	Nut 171016	1
39	01.2056.1.000	Screw 6-52X2,3	1
40	10.4012.2.004	Thorat Plate Uni-2	1
41	17.0031.0.406	Pin 2x14-K	1
42	17.0055.1.158	Gear	1
43	01.4081.0.005	Washer-Plain (0,005")	1
44	17.0016.1.093	Nut M16x1.5-8	1
45	17.0012.2.400	Screw M3-6	1
46	10.4019.0.000	Pin	2
47	11.4000.0.054	Race Assembly	

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MAIN CAM DRIVE SHAFT



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MAIN CAM DRIVE SHAFT

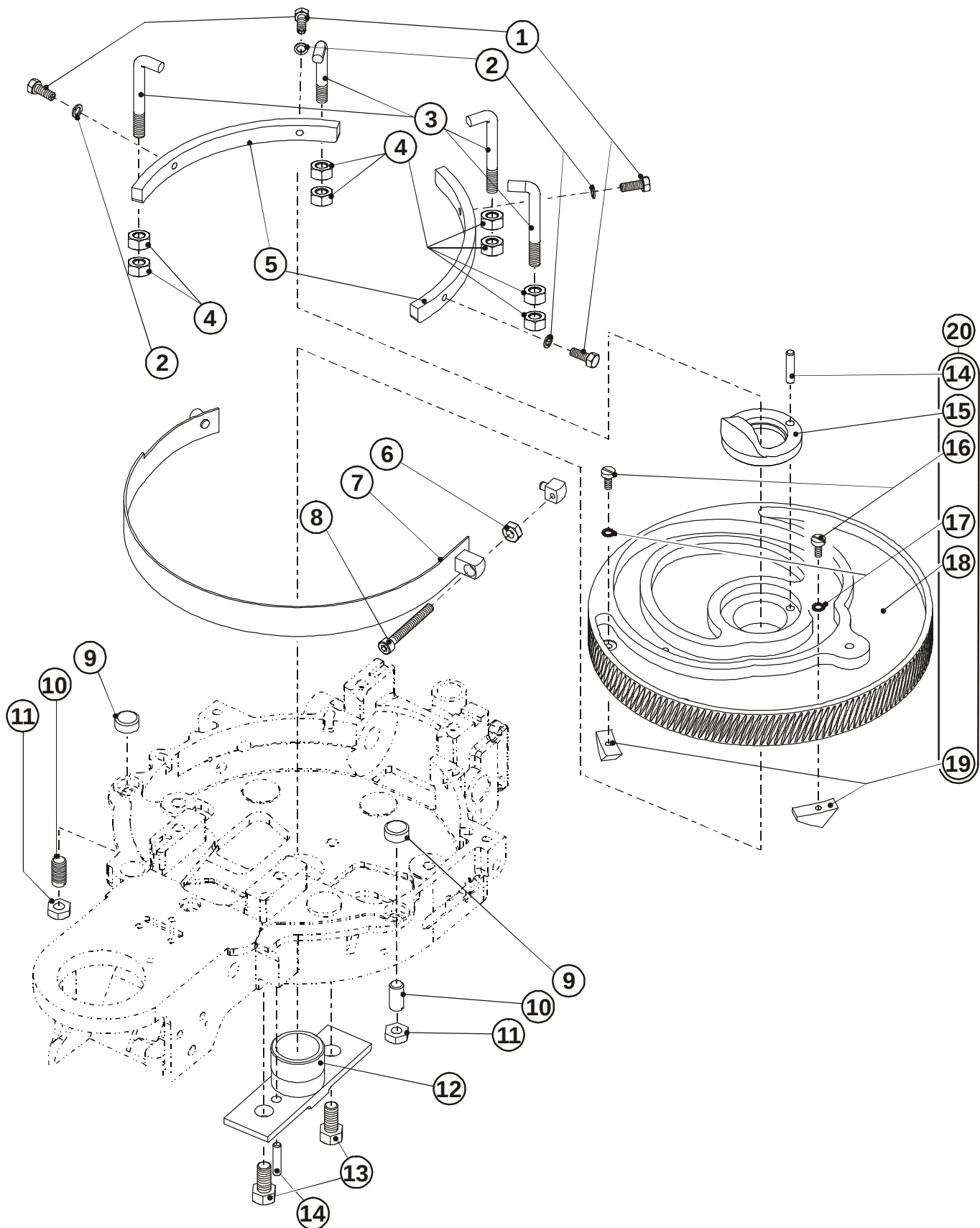
DET	PART NUMBER	DESCRIPTION	QTY.
01	13.3101.2.000	Handwheel Assembly	1
02	01.7653.0.000	Clutch Roller Bearing	(1)
03	01.7722.0.000	Sleeve	(1)
04	13.3101.2.001	Handwheel	(1)
05	13.3039.1.050	Wheel Cutting Assembly	1
06	01.6422.0.005	Retainig Ring	(1)
07	01.4764.0.000	Washer	(1)
08	01.5017.0.000	Spring	(1)
09	10.3042.0.000	Dog Strike	(1)
10	10.3040.1.000	Anchor Stud	(1)
11	13.3039.1.000	Cutting Wheel	(1)
12	13.3123.0.000	Drive Hub	1
13	01.1568.0.001	Screw	(2)
14	01.4482.0.000	O-Ring	1
15	13.3117.0.000	Screw	1
16	11.3055.0.004	Washer	1
17	01.4747.0.000	Washer	2
18	01.4009.0.001	Lock Washer	1
19	03.6000.1.208	Screw	(1)
20	01.7668.0.000	Collar	2
21	10.3051.0.000	Drive Pin	1
22	10.3050.0.000	Worm Gear	1
23	01.4009.0.000	Lock Washer	1
24	10.3049.0.000	Collar	1
25	11.3045.0.004	Shifter Spool	1
26	08.6000.5.020	Screw	(1)
27	11.3047.0.004	Worm Shift	1
28	01.8007.0.001	Key	1
29	01.6970.0.000	Retainning Ring	1
30	12.2090.0.003	Clutch Roller Bearing Assembly	(1)
31	14.3100.1.050	Feed Clutch Assembly	1
32	01.2075.0.000	Screw	(4)
33	10.3080.0.000	Outer Plate	(2)
34	11.3079.0.000	Slide Stud	(1)
35	14.3101.0.000	Wear Plate	(1)
36	10.3082.0.000	Inner Plate	(1)
37	01.2008.0.000	Screw	(2)
38	14.3100.0.901	Feed Clutch	(1)
39	01.2436.0.000	Screw	(2)
40	01.7040.0.000	Collar	(1)

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MAIN CAM



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MAIN CAM

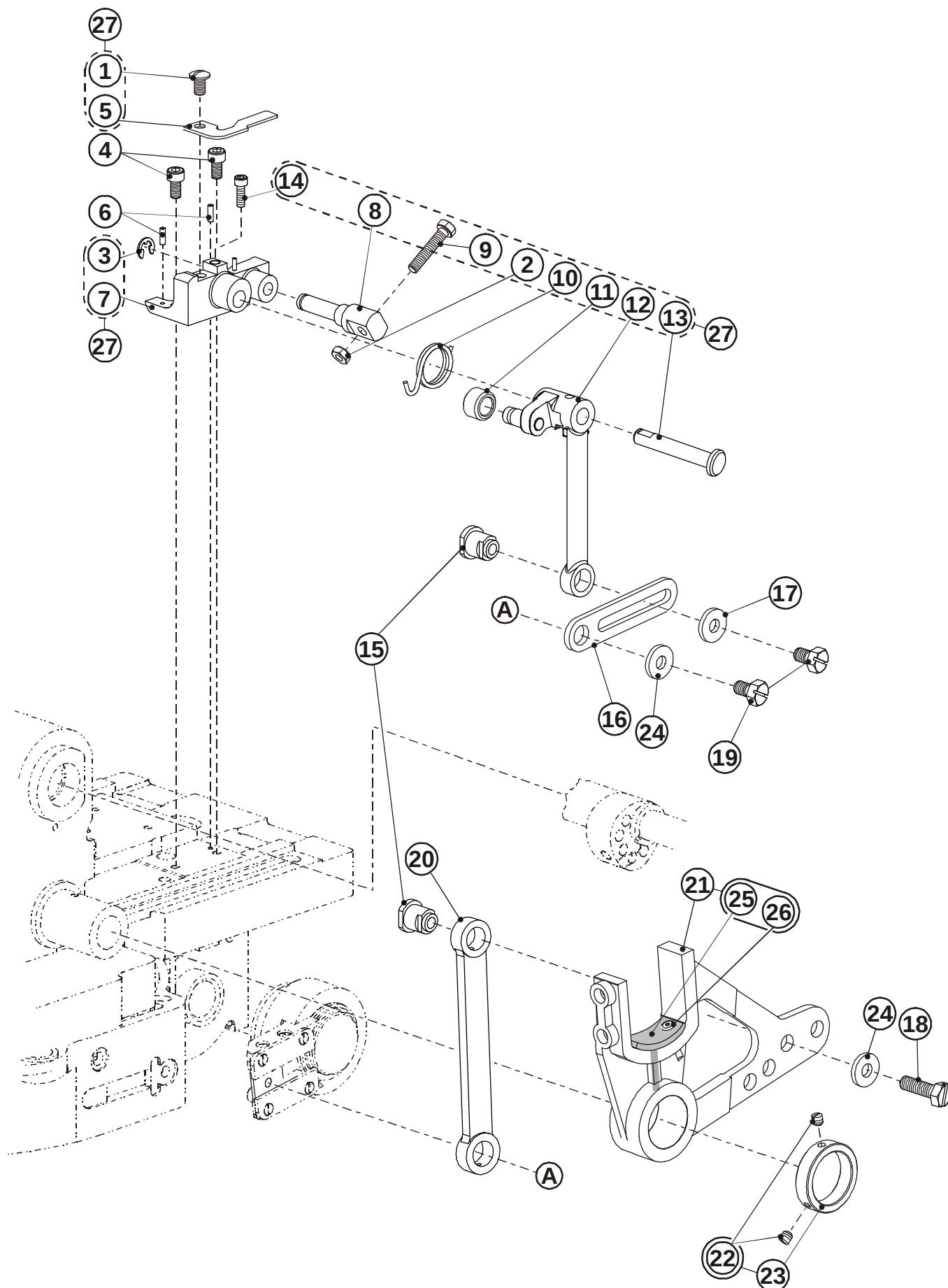
DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6200.5.012	Screw M5-12	4
02	08.6832.5.000	Washer 5	4
03	11.3066.0.000	Hook	4
04	08.6700.6.300	Nut M6x0.75	8
05	11.3035.0.000	Gib Hold Down	2
06	08.6700.5.000	Nut M5	1
07	17.0002.7.589	Brake Band Assembly ●●	1
08	08.6000.5.040	Screw M5-40	1
09	17.0019.2.021	Dog	2
10	08.6400.8.416	Screw M8x1-16	2
11	08.6710.8.400	Nut M8-1	2
12	11.3027.0.001	Cam Center	1
13	08.6300.8.016	Screw M8-16	2
14	12.1010.0.516	Pin 5-16	1+(1)
15	13.3062.1.000	Cutting Cam	(1)
16	01.2347.0.000	Screw M4-10	(2)
17	01.4061.0.000	Washer 4	(2)
18	14.3064.0.001	Main Cam	(1)
19	13.3061.0.300	Wedge - Clamping	(2)
20	14.3064.0.830	Main Cam Assembly	1

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FEEDING AND DENSITY MECHANISM



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FEEDING AND DENSITY MECHANISM

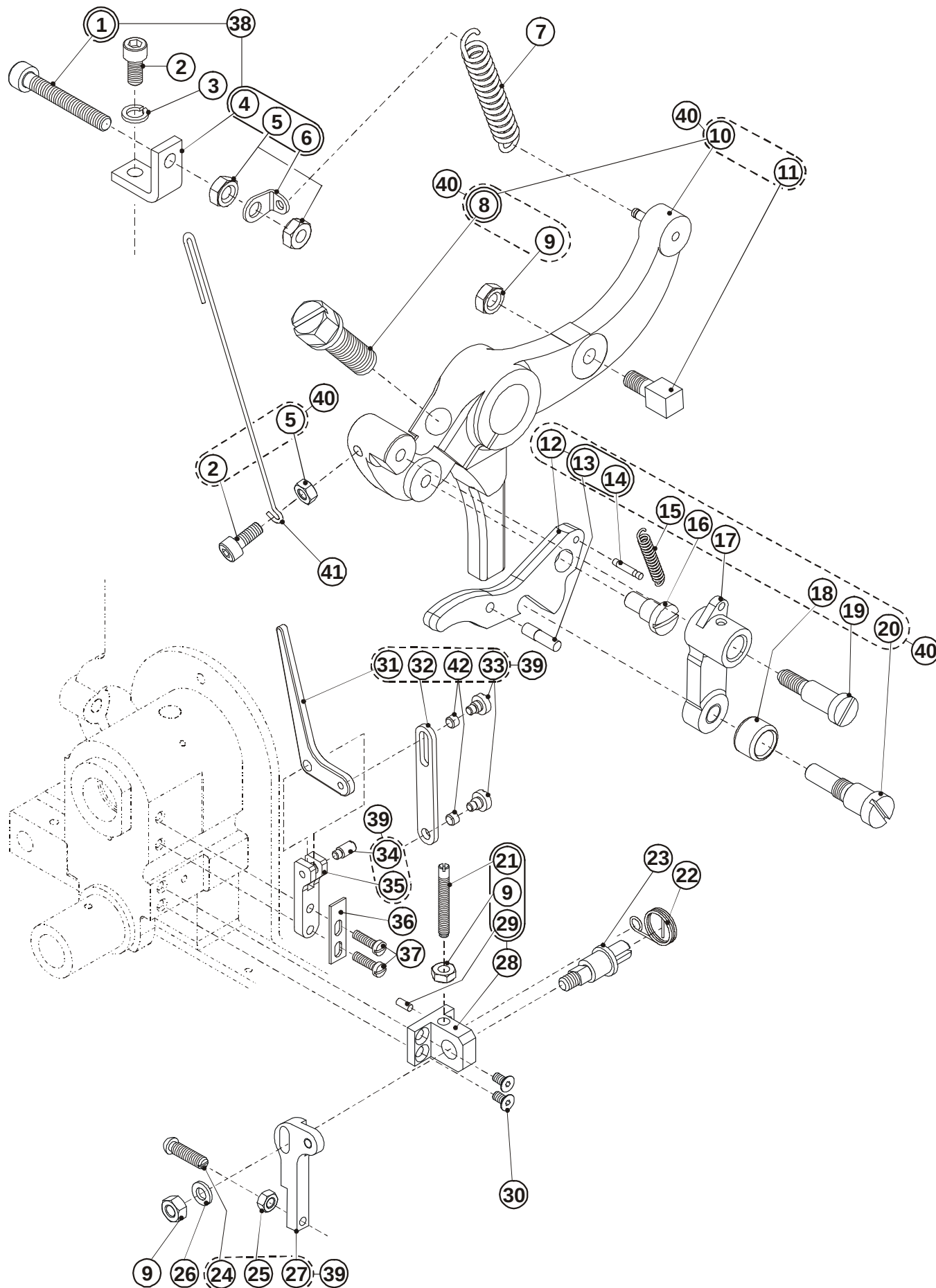
DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6200.5.008	Screw M5-8	1
02	08.6710.5.000	Nut M5	1
03	17.0027.4.090	E-Ring	1
04	08.6000.5.010	Screw M5-10	2
05	01.5447.0.000	Spring-Flat	1
06	12.1010.0.310	Pin 3x10	1
07	11.1167.0.000	Shifter Block	1
08	11.1169.0.000	Shifter	1
09	08.6000.5.025	Screw M5-25	1
10	01.5448.0.000	Spring Torsion	1
11	17.0041.8.008	Roll	1
12	11.1168.0.000	Link	1
13	11.1184.0.000	Stud	1
14	08.6400.5.005	Screw M5-5	1
15	11.1171.0.000	Stud	2
16	11.3081.0.000	Arm Machining	1
17	11.3083.0.000	Washer	1
18	17.0014.1.068	Screw M6X0	1
19	17.0014.1.015	Screw M6X0	2
20	11.1109.0.001	Link	1
21	11.1108.0.000	Feed Cam Follower	1
22	08.6400.5.305	Screw M5x0.5-5	(2)
23	11.1111.0.000	Collar 25	1
24	17.0019.0.230	Washer	2
25	14.1029.0.000	Oil Pad ●●●	(1)
26	12.4021.0.312	Rivet	(1)
27	11.1167.0.050	Line Shifter Assembly	

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TREBLE-ARM LEVER AND SEWING SWITCH-OFF



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TREBLE-ARM LEVER AND SEWING SWITCH-OFF

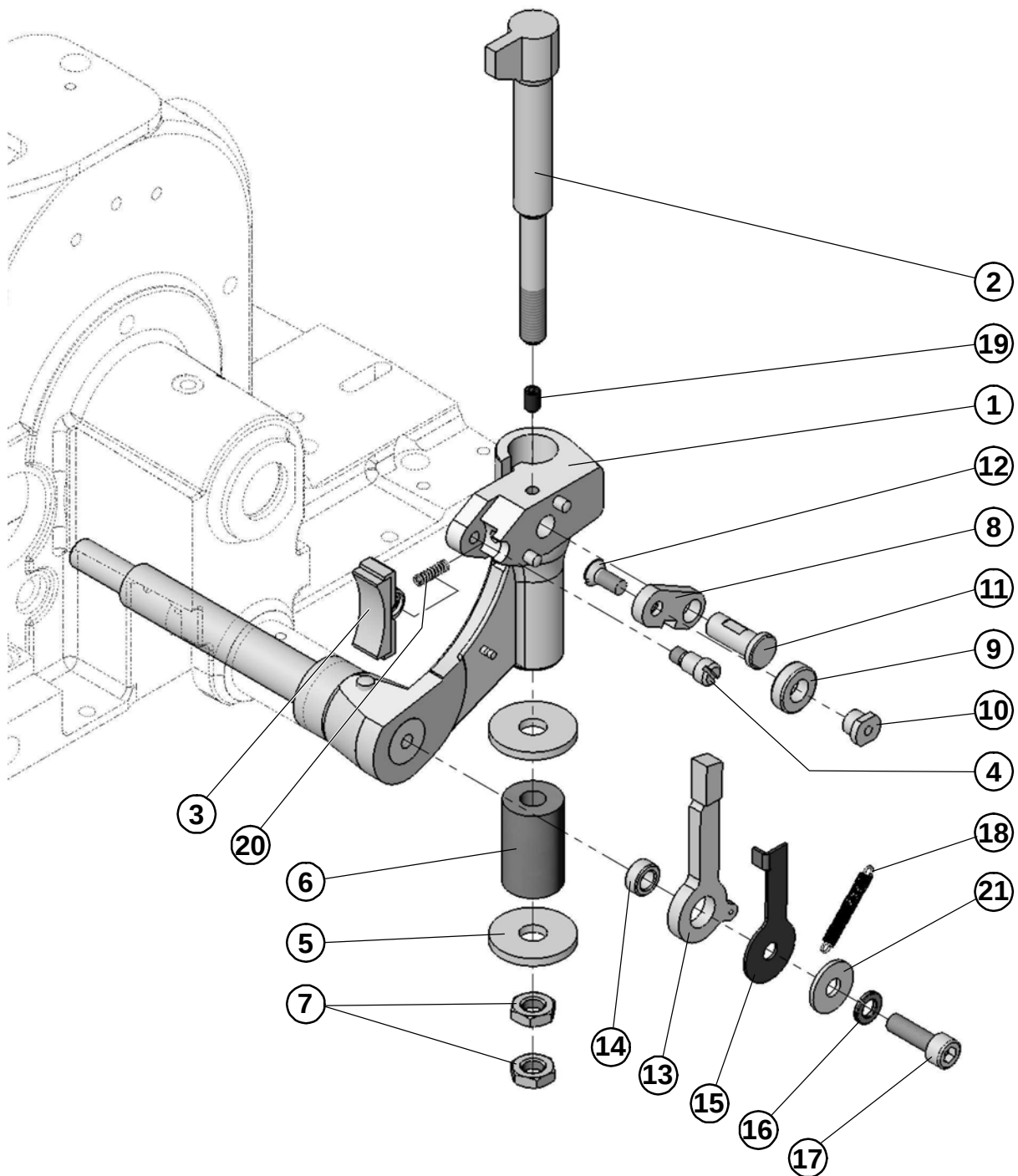
DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.4.040	Screw M4-40	(1)
02	08.6000.4.010	Screw M4-10	2
03	08.6800.4.000	Washer 4,1	1
04	14.1099.0.000	Spring Bracket	(1)
05	08.6700.4.000	Nut M4	(2)+1
06	14.5034.0.000	Cord Guide-Race	(1)
07	01.5055.0.000	Spring Extension	1
08	17.0014.1.205	Screw M8x0.75-22.5	(1)
09	08.6700.6.000	Nut M6	(2)+1
10	11.1113.0.000	Three Fork Lever	1
11	17.0014.4.001	Stud	1
12	11.1118.0.000	Lever	1
13	17.0031.4.083	Pin	(1)
14	17.0031.1.091	Pin 2x12	(1)
15	17.0026.3.126	Spring TA 0.9-5.4/22	1
16	17.0013.1.417	Screw M5X15 E	1
17	11.1120.0.000	Lever	1
18	17.0041.8.008	Roll	1
19	17.0013.1.418	Screw	1
20	17.0013.1.419	Screw	1
21	17.0011.3.022	Screw M6X45	(1)
22	17.0026.4.036	Spring	1
23	17.0033.3.053	Stud	1
24	17.0012.4.011	Screw M5X17,5 E	1
25	08.6700.5.000	Nut M5	1
26	08.6850.6.000	Washer 6,4	1
27	11.1124.0.004	Trip Lever	1
28	17.0064.5.174	Consola	1
29	12.1010.0.410	Pin 4x10	(1)
30	08.6100.5.010	Screw M5-10	2
31	11.1124.0.000	Trip lever	1
32	13.1235.0.003	Lever Sliding	1
33	08.6200.5.008	Screw	2
34	13.1235.0.004	Screw Headless Shoulde	1
35	13.1235.0.002	Yoke	1
36	13.1235.0.006	Stop	1
37	08.6000.5.016	Screw M5-16	2
38	01.5055.0.051	Line Spr-Brkt Assembly	1
39	11.1124.0.054	Line Bracket, Trip Lever Assembly	
40	11.1113.0.050	Fork Lever Assembly	
41	10.1083.0.000	Lin Release Tension	1
42	11.1234.0.004	Bushing	2

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ROCKING LEVER



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ROCKING LEVER

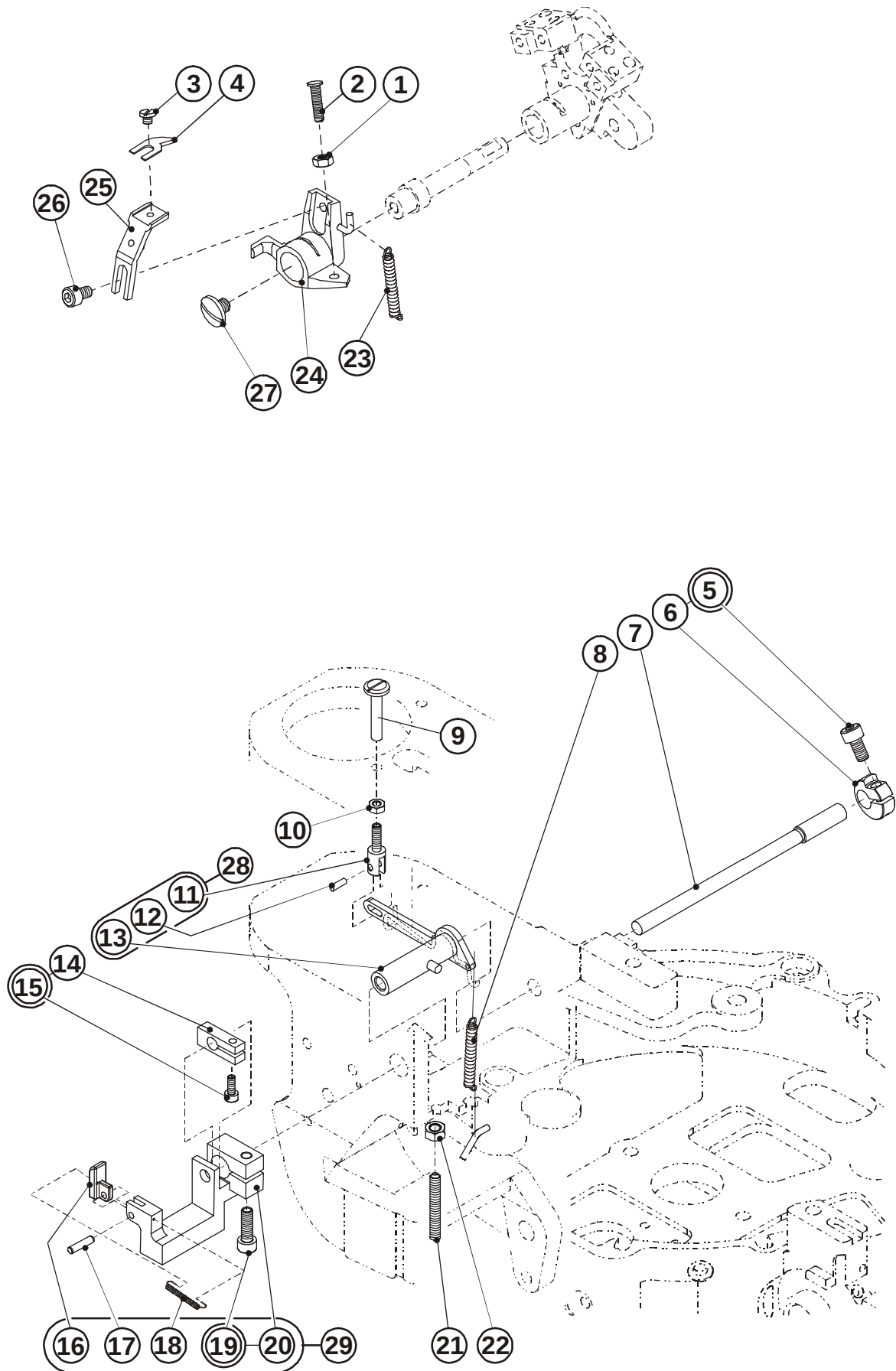
DET	PART NUMBER	DESCRIPTION	QTY.
01	11.1098.1.050	ROCKING LEVER	1
02	17.0062.5.179	BOLT	1
03	17.0002.4.121	BREAKE-ASSEMBLY ●●●	1
04	17.0013.1.413	SROUB	1
05	17.0019.0.441	WASHER	2
06	01.5605.0.000	SPRING, ELASTOMER ●●●	1
07	08.6710.8.000	NUT M8	2
08	17.0061.2.415	LEVER	1
09	17.0041.8.400	ROLL	1
10	17.0016.3.400	NUT M5	1
11	11.1103.0.300	STUD	1
12	17.0012.6.096	SCREW M5-12	1
13	13.1100.0.000	LACHT	1
14	17.1099.0.000	BUSHING	1
15	11.1099.0.000	HOLDACK	1
16	08.6800.6.000	WASHER 6	1
17	08.6000.6.020	SCREW M6-20	1
18	17.0026.3.093	SPRING	1
19	08.6400.5.008	SCREW M5-8	1
20	01.5003.0.000	SPRING	1
21	08.6842.6.000	WASHER M6	1

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UPPER THREAD TRIMMER



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UPPER THREAD TRIMMER

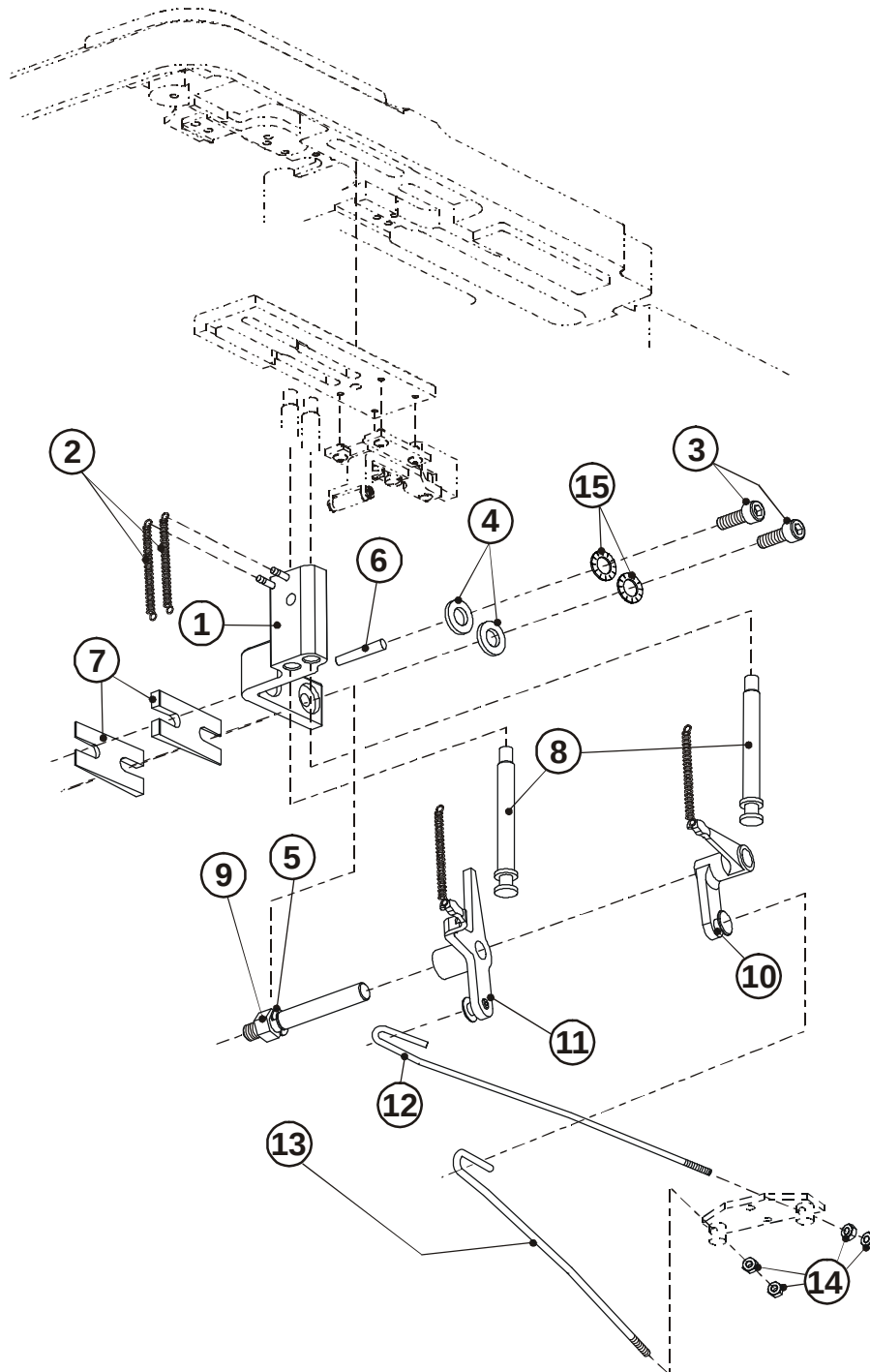
DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6700.3.000	Nut M3	1
02	17.0013.6.081	Screw	1
03	17.0012.0.688	Screw M2	1
04	14.1197.1.000	Knife Trimmer	1
05	08.6000.4.008	Screw M4-8	(1)
06	18.0043.6.284	Ring	1
07	11.5019.0.000	Shaft	1
08	01.5134.0.000	Spring	1
09	11.3206.0.000	Actuator	1
10	08.6700.4.000	Nut M4	1
11	11.3205.0.000	Clevis	(1)
12	12.1010.0.308	Pin 3x8	(1)
13	11.3085.0.000	Trimming Lever	(1)
14	11.3088.0.000	Clamp	1
15	08.6000.3.008	Screw M3-8	(1)
16	10.3089.2.000	Latch	(1)
17	12.1010.0.312	Pin 3x12	(1)
18	01.5433.0.000	Spring	(1)
19	08.6000.5.016	Screw M5-16	(1)
20	11.3087.0.000	Holder	(1)
21	08.6400.5.035	Screw M5-35	1
22	08.6700.5.000	Nut M5	1
23	01.5041.0.000	Spring Extension	1
24	11.4202.0.000	Lever	1
25	11.1198.0.000	Knife Holder	1
26	08.6000.3.005	Screw M3-5	1
27	17.0012.4.042	Screw	1
28	11.3085.0.050		1
29	11.3087.0.050		1

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BUTTONHOLE SHAPE CHANGE



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BUTTONHOLE SHAPE CHANGE

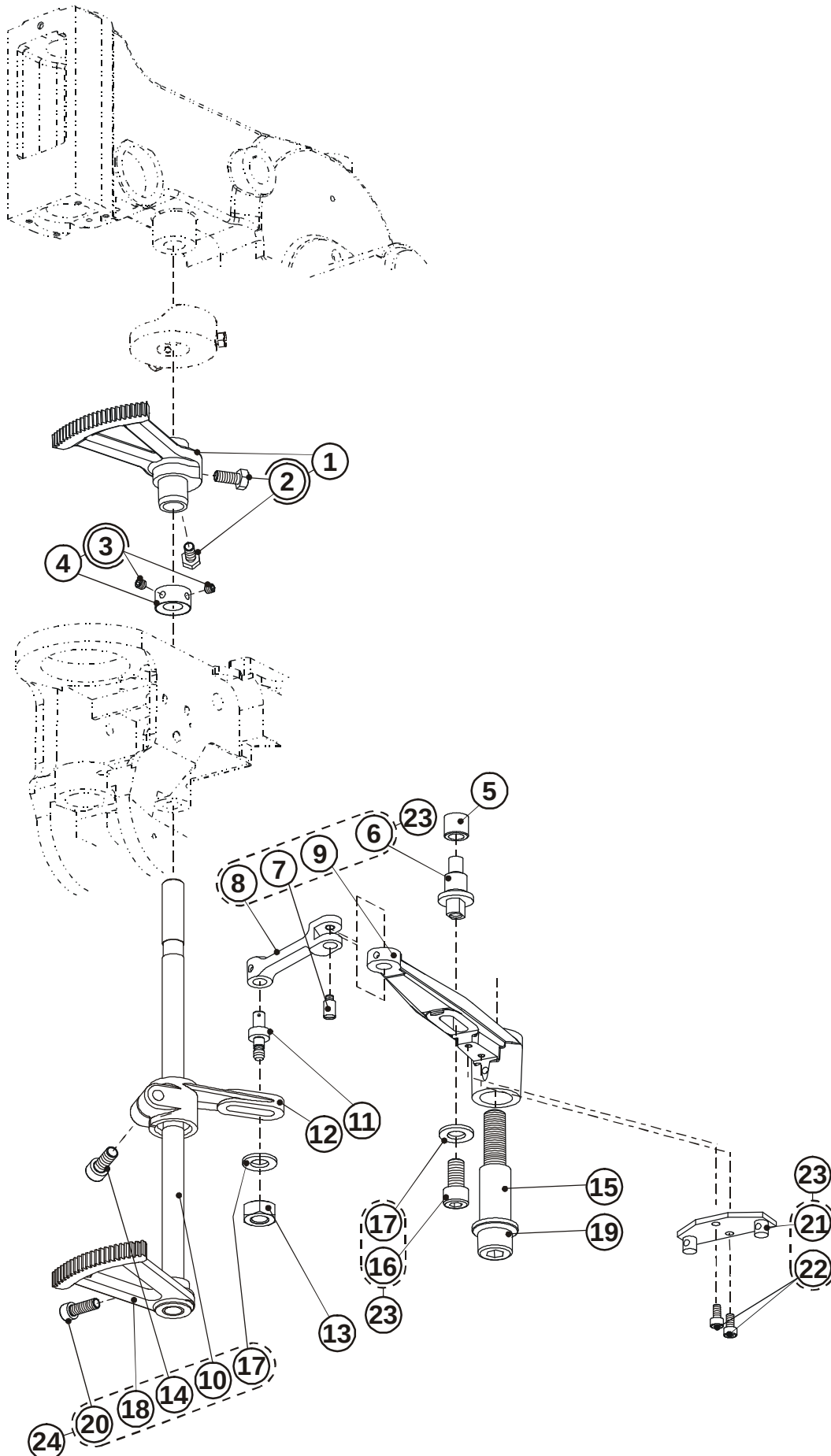
DET	PART NUMBER	DESCRIPTION	QTY.
01	11.3251.0.000	Bracket	1
02	01.5054.0.000	Spring Extension	2
03	08.6000.6.018	Screw M6-18	2
04	08.6850.6.000	Washer 6,4	2
05	17.0027.4.085	Ring 7	1
06	12.1011.0.425	Pin 4x25	1
07	10.3250.1.000	Spacer	2
08	11.3252.0.000	Pin	2
09	11.3255.0.000	Shoulder Stud	1
10	11.3254.0.000	Actuator R.H.	1
11	11.3253.0.000	Actuator L.H.	1
12	11.3259.0.001	Wire Rod-Right	1
13	11.3259.0.002	Wire Rod-Left	1
14	08.6707.1.000	Nut	4
15	08.6832.6.000	Washer	2

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TURNING ASSEMBLY



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TURNING ASSEMBLY

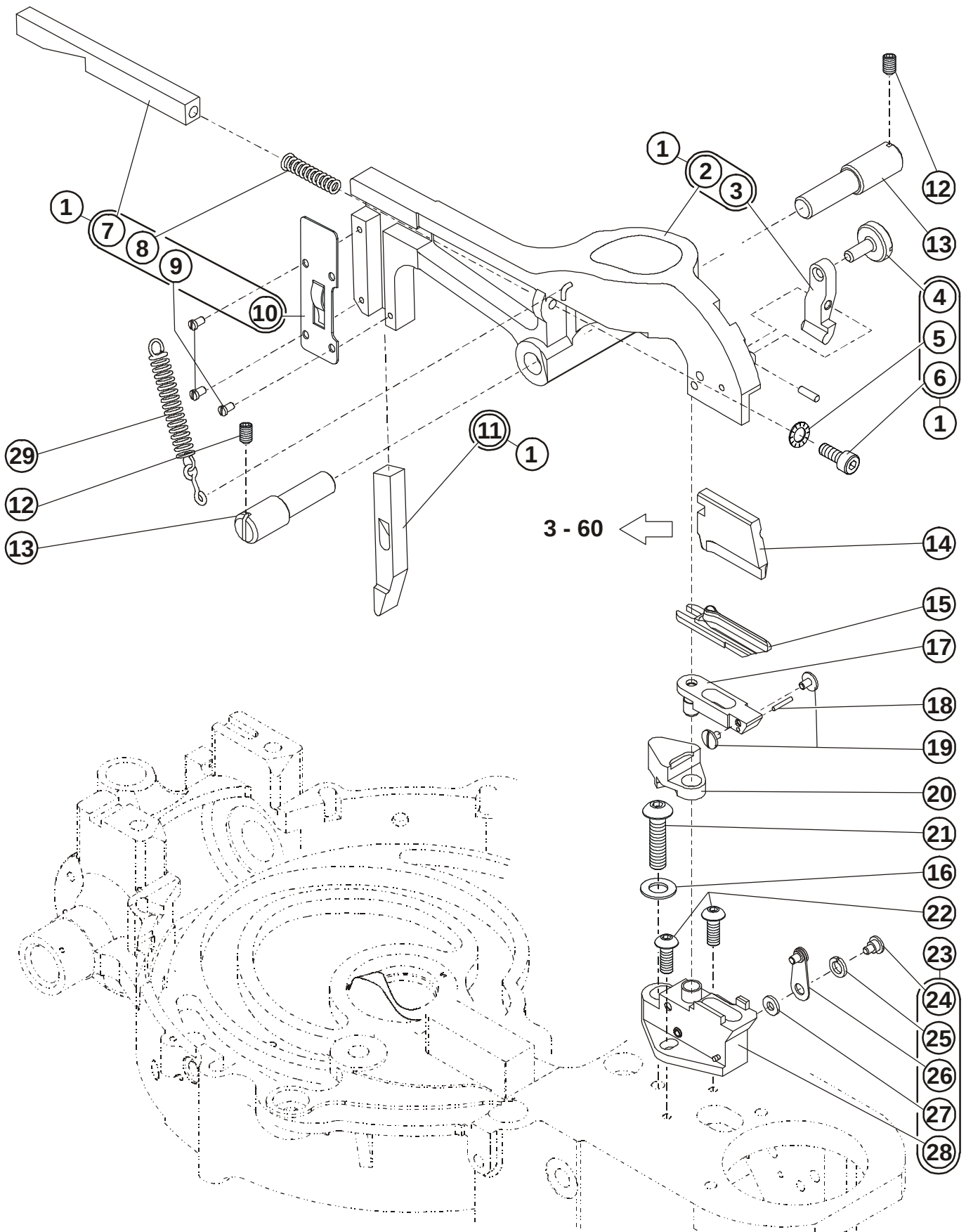
DET	PART NUMBER	DESCRIPTION	QTY.
01	11.1075.0.000	Gear Sector Upper	1
02	17.0014.1.133	Screw M6x14	(2)
03	08.6400.5.305	Screw M5x0.5-5	(2)
04	17.0043.6.018	Collar	1
05	11.3018.0.001	Roll	1
06	11.3017.0.000	Stud	1
07	17.0033.1.153	Screw	1
08	17.0063.6.044	Fork	1
09	11.3015.0.000	Lever Sector	1
10	11.3009.0.000	Sector Shaft	1
11	17.0033.3.132	Stud	1
12	17.0063.6.308	Lever, Reverse	1
13	08.6700.8.000	Nut M8	1
14	08.6000.8.020	Screw M8-20	1
15	11.3016.0.000	Bushing	1
16	08.6000.8.016	Screw M8X16	1
17	08.6850.8.000	Washer 8,4	2
18	17.0055.3.025	Sector, Upper	1
19	08.6000.8.050	Screw M8-50	1
20	08.6000.8.025	Screw M8-25	1
21	10.3258.0.000	Wire Bracket	1
22	08.6000.4.008	Screw M4-8	1
23	11.3015.0.050	Line Sector Lever	
24	11.3009.0.050	Sector Turning Assembly	

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CUTTING LEVER ASSEMBLY



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CUTTING LEVER ASSEMBLY

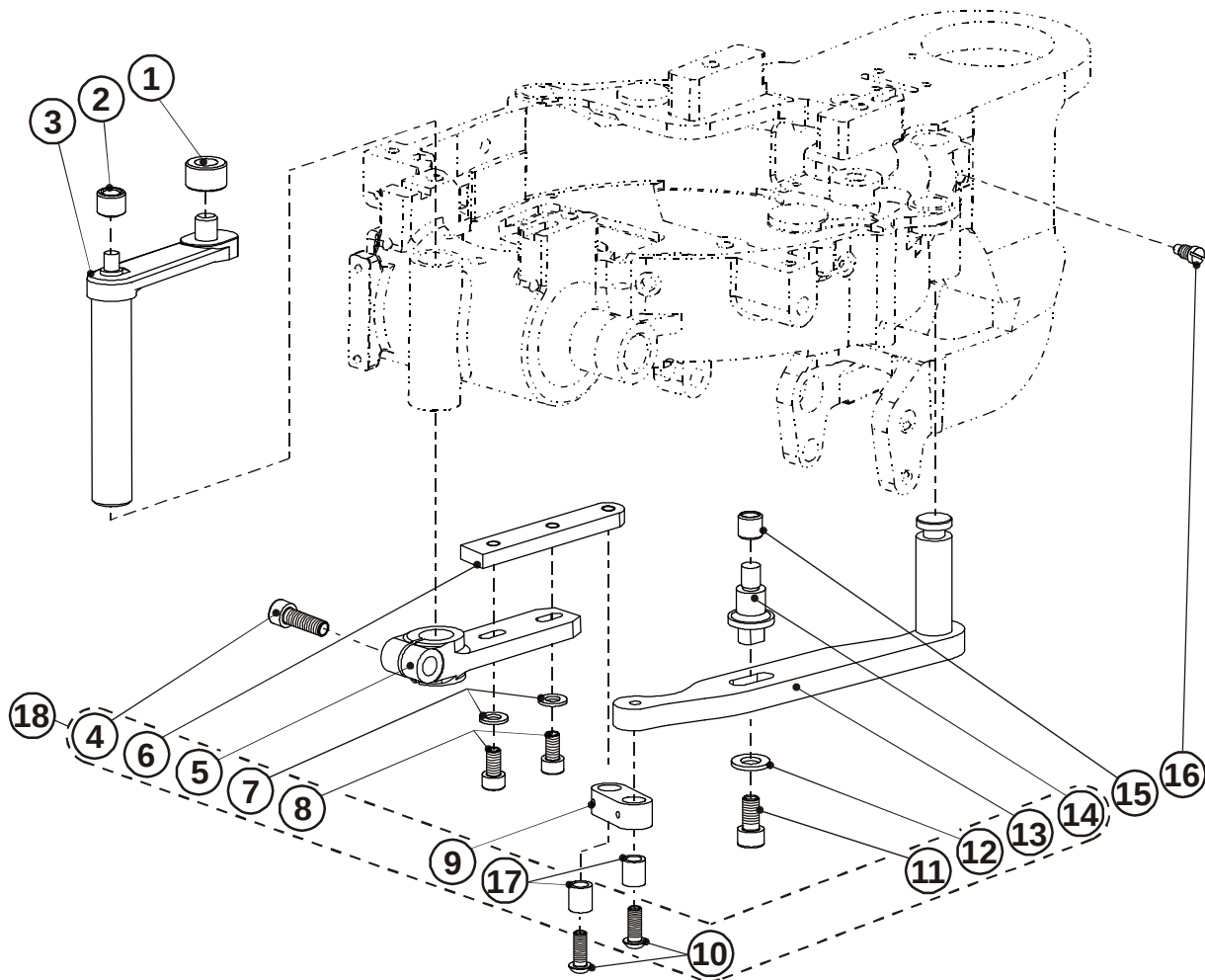
DET	PART NUMBER	DESCRIPTION	QTY.
01	11.1063.0.851	Line Cutting Lever Assembly	1
02	11.1068.0.051	Cutting Lever	(1)
03	10.1163.0.000	Clamp	(1)
04	01.1257.0.000	Screw 3/16-36	(1)
05	08.6832.4.000	Washer	(1)
06	08.6000.4.010	Screw	(1)
07	11.1072.0.000	Pressure Bar	(1)
08	17.0026.1.082	Spring	(1)
09	08.6010.3.006	Screw	(3)
10	10.1073.1.000	Cover Plate	(1)
11	11.1071.0.000	Cutting Cam Follower	(1)
12	08.6400.5.010	Screw M5-10	2
13	11.1074.0.001	Stud	2
14	10.1069.0.001	Cutting Steel 13	1
15	10.3072.0.024	Knife 27X43-32	1
16	22.0208.0.000	Washer	1
17	10.3071.1.250	Knife Pad	1
18	01.6036.0.000	Pin Knife Pad-AF	1
19	01.2102.0.000	Screw	2
20	10.3067.4.254	Spreading Block	1
21	17.0012.0.232	Screw M5-20	1
22	08.6010.5.012	Screw M5-12	2
23	10.3070.0.251	Knife Holder Assembly	1
24	01.1130.0.000	Screw	(1)
25	01.4003.0.000	Washer Lock	(1)
26	01.5173.0.000	Spring	(1)
27	08.6850.7.001	Washer	(1)
28	11.3070.0.001	Holder Knife S-104M	(1)
29	01.5006.0.001	Spring	1

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TABLE SIDE MOVEMENT



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TABLE SIDE MOVEMENT

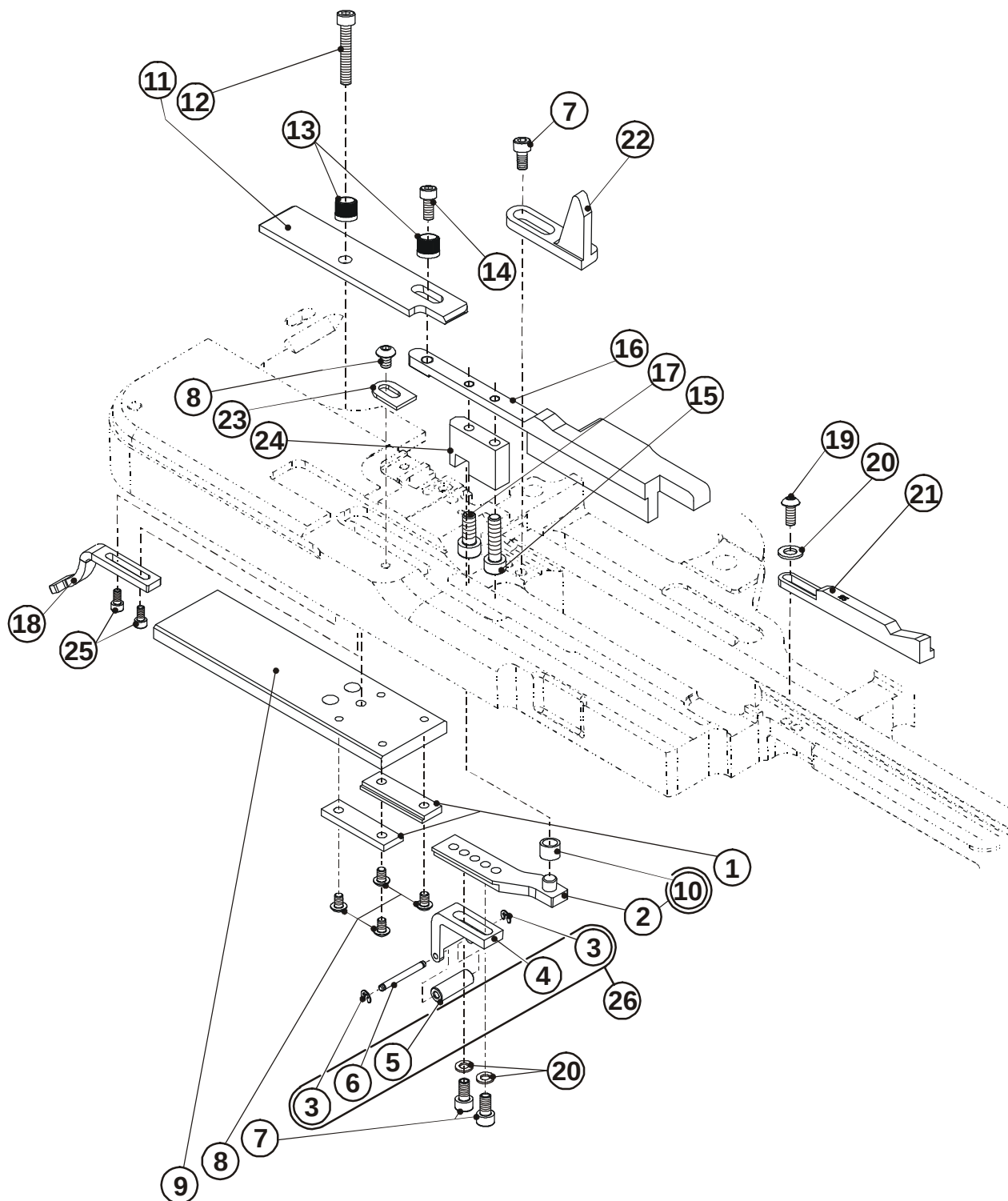
DET	PART NUMBER	DESCRIPTION	QTY.
01	11.3021.0.003	Roll 9/15,87-9,5	1
02	11.3021.0.002	Roll 6/10, 3-8	1
03	11.3034.0.000	Lever	1
04	08.6000.8.025	Screw M8-25	1
05	11.3019.0.000	Lower Lever	1
06	11.3300.0.000	Lower Extension	1
07	08.6850.6.000	Washer 6,4	2
08	08.6000.6.012	Screw M6-12	2
09	11.3302.0.000	Link	1
10	08.6200.6.016	Screw M6x16	2
11	08.6000.8.016	Screw M8X16	1
12	08.6850.8.000	Washer 8,4	1
13	11.3303.0.000	Lever	1
14	11.3017.0.000	Stud	1
15	11.3021.0.001	Roll	1
16	17.0013.2.090	Screw	1
17	11.3301.0.000	Bushing	2
18	11.3303.0.050	Combination Lever Assembly	

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SEWING OPERATION AND FLY BAR



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SEWING OPERATION AND FLY BAR

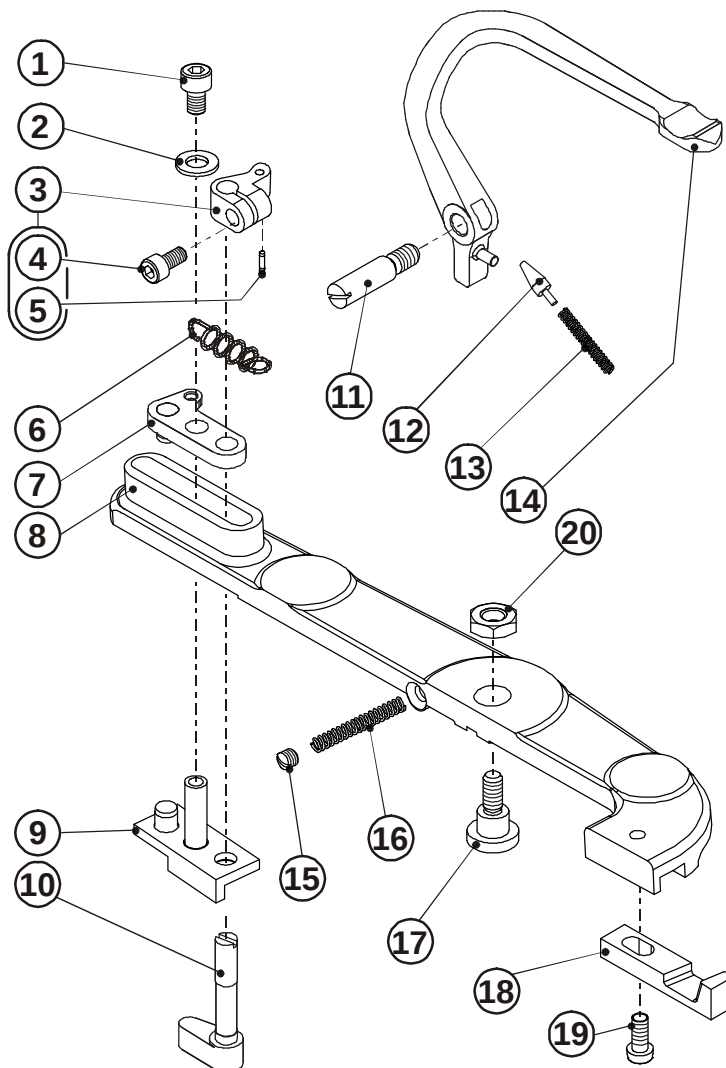
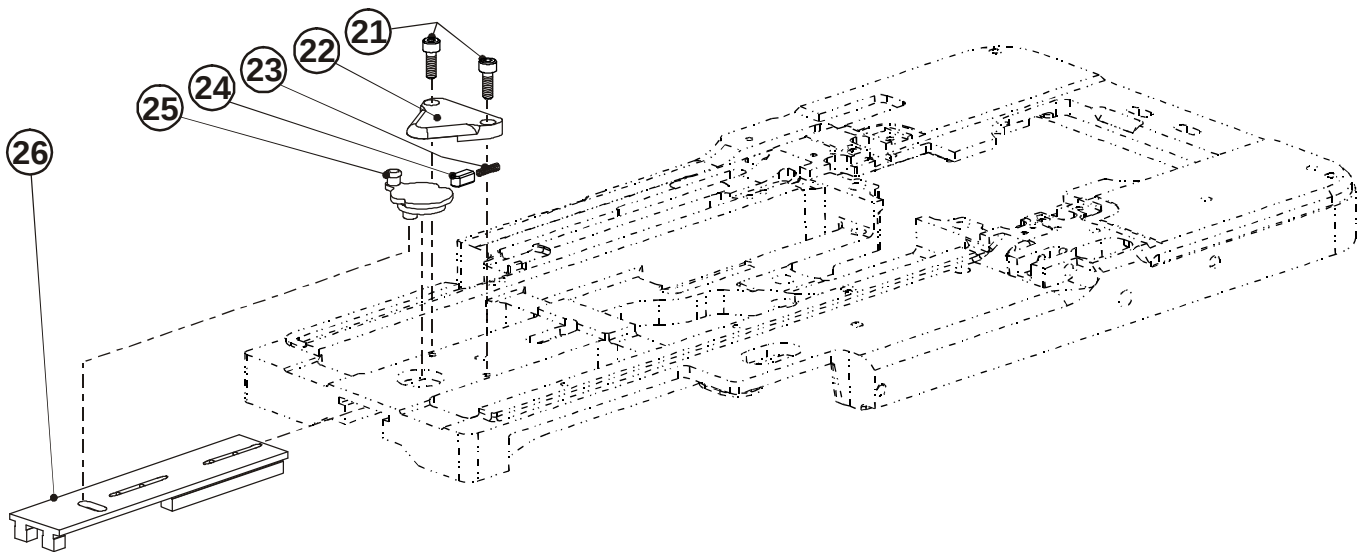
DET	PART NUMBER	DESCRIPTION	QTY.
01	10.2264.0.000	Rail	2
02	11.2263.0.000	Link	1
03	01.6280.0.000	Retainig Ring	(2)
04	11.2069.0.000	Trip Bracket	(1)
05	11.2069.0.902	Trip Roller	(1)
06	11.2069.0.901	Pin Pivot	(1)
07	08.6000.5.010	Screw M5-10	3
08	08.6200.4.006	Screw M4-6	5
09	11.2255.0.000	Plate Cam Fly Bar	1
10	11.2263.0.901	Roll ●●●	(1)
11	11.2251.0.000	Lenght Plate	1
12	08.6000.5.030	Screw M5-30	1
13	11.2254.0.000	Button ●	2
14	08.6000.5.012	Screw M5-12	1
15	08.6000.4.016	Screw M4-16	1
16	11.2018.0.000	Lenght Guide	1
17	08.6000.4.010	Screw M4-10	1
18	11.2256.0.000	Bracket	1
19	08.6200.5.012	Screw M5-12	1
20	08.6850.5.000	Washer 5,3	3
21	11.2061.0.000	Trip Bracket	1
22	11.2016.0.000	Bumper	1
23	11.2008.0.000	Latch	1
24	11.2262.0.000	Block	1
25	08.6010.5.012	Screw M5-12	1
26	11.2069.0.050	Tip Bracket Assy.	1

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STARTING LEVER



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STARTING LEVER

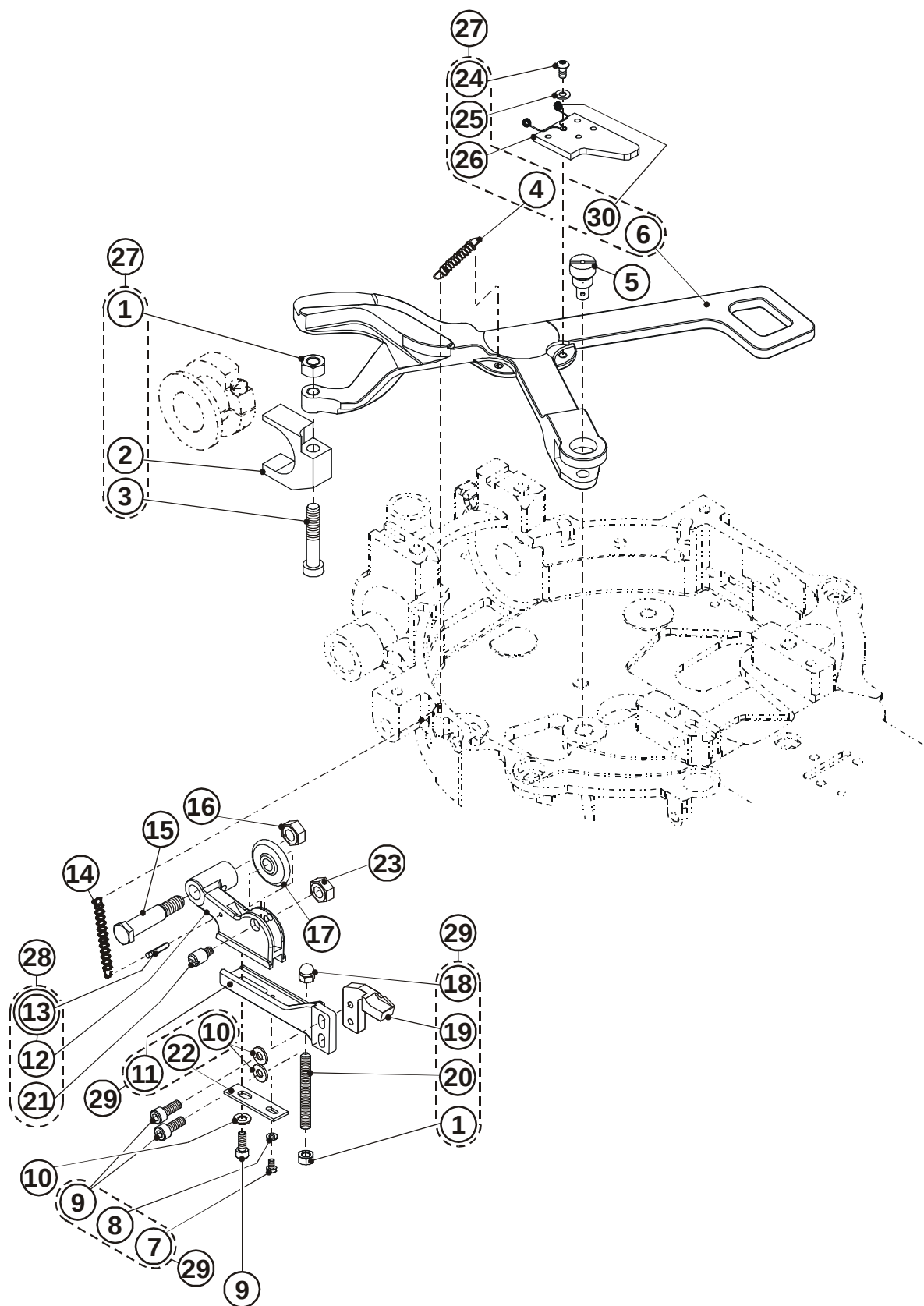
DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6000.5.008	Screw M5-8	1
02	08.6850.5.000	Washer 5,3	1
03	11.2073.0.000	Latch	1
04	08.6000.5.010	Screw M5-10	(1)
05	17.0031.0.461	Pin, Anchor 2,5X12	(1)
06	01.5473.0.000	Spring	1
07	10.2072.0.000	Make Asm. Plate	1
08	11.2012.0.000	Switch Lever	1
09	11.2070.0.000	Block-Asm Of	1
10	10.2071.0.000	Lever	1
11	17.0033.1.010	Stud	1
12	10.2015.0.000	Plunger	1
13	01.5020.0.000	Spring 193OD	1
14	11.2013.0.000	Starting Lever	1
15	17.0011.1.148	Screw M6x0,75-6	1
16	01.5019.0.000	Spring 177OD	1
17	17.0033.2.030	Screw	1
18	17.0062.5.015	Trip	1
19	08.6010.5.012	Screw M5-12	1
20	08.6710.6.000	Nut M6	1
21	08.6000.4.012	Screw M4-12	2
22	10.2258.0.000	Cover	1
23	01.5172.0.000	Spring	1
24	10.2259.0.000	Plunger	1
25	10.2257.0.000	Shifter	1
26	10.2260.0.001	Plate-Guide 7MM	1

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CLAMP YOKE AND SHIFTING LEVER



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CLAMP YOKE AND SHIFTING LEVER

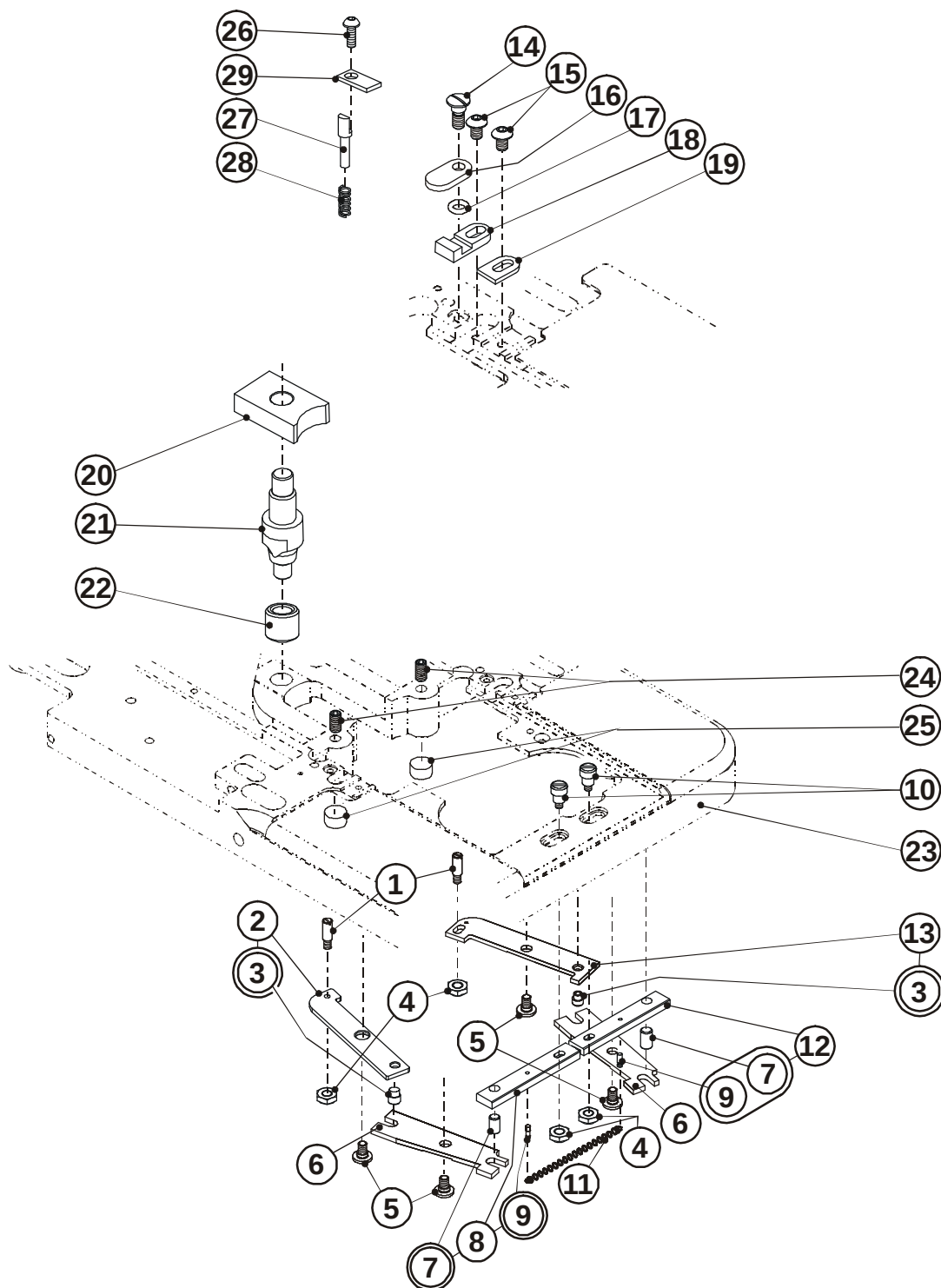
DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6700.6.000	Nut M6	2
02	17.0062.5.144	Shifter Shoe	1
03	17.0012.1.148	Screw M6X32 E	1
04	01.5055.0.000	Spring Extension	1
05	17.0033.3.134	Screw	1
06	11.3029.0.000	Shifting Lever	1
07	08.6010.4.006	Screw	1
08	08.6850.4.000	Nut M6	1
09	08.6000.6.016	Screw M6-16	3
10	08.6850.6.000	Washer 6,4	3
11	11.3022.0.000	Lever Clamping	1
12	11.3023.0.000	Lever	1
13	17.0031.1.089	Pin 3x18	(1)
14	01.5015.0.000	Spr 1 19/32ID X 1/4OD	1
15	17.0014.3.011	Screw M10X24 E	1
16	08.6710.0.300	Nut Low M10	1
17	11.3025.0.000	Roll	1
18	05.0144.0.000	Cap 1/2 OD X 1/4 ID ●●●	1
19	11.3131.0.000	Lever Clamping Tip	1
20	08.6400.6.050	Screw M6-50	1
21	17.0033.1.011	Screw	1
22	11.3094.0.000	Slide	1
23	08.6710.6.300	Nut M6x0.75	1
24	08.6200.4.008	Screw M4-8	1
25	08.6850.4.000	Washer 4,3	1
26	17.0094.5.309	Felt	1
27	11.3029.0.050	Shifting Lever Assembly	
28	11.3023.0.050	Lever Clamping Assembly	
29	11.3022.0.051	Lever Clamping Assembly	
30	17.0027.1.799	Front Spring	1

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SPREADING



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SPREADING

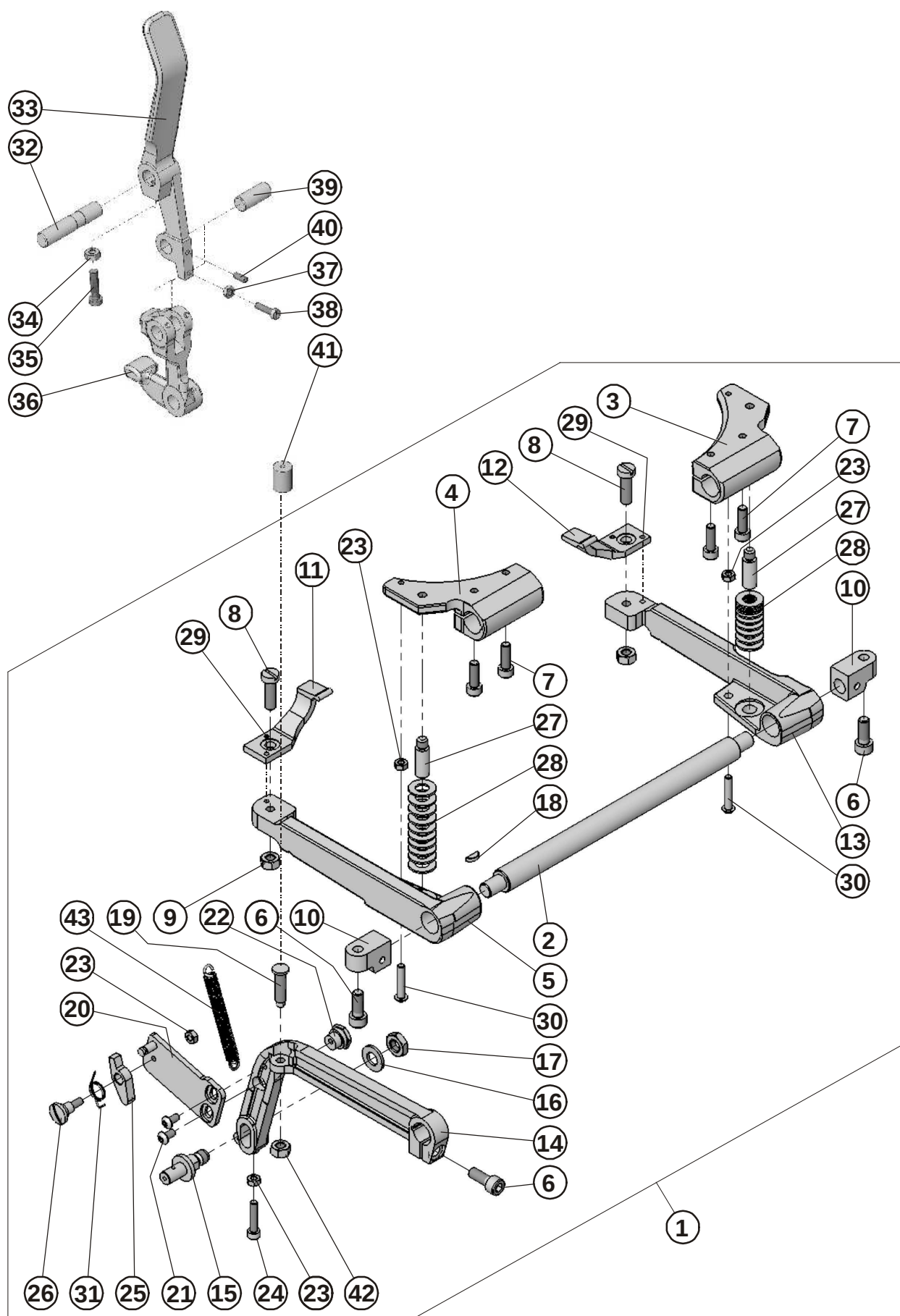
DET	PART NUMBER	DESCRIPTION	QTY.
01	17.0013.5.069	Screw	2
02	11.2039.0.000	Link Rear Rh	1
03	17.0032.1.076	Pin	(2)
04	19.0016.1.402	Nut M4x0.5-2.5	4
05	17.0013.1.045	Screw	4
06	17.0082.2.054	Front Link	2
07	17.0031.4.031	Roll	(2)
08	11.2033.0.000	Slide Clamp Lh	1
09	17.0031.0.263	Pin	(2)
10	11.2037.0.000	Screw	2
11	01.5023.0.000	Spring Extension	1
12	11.2034.0.000	Slide Clamp Rh	1
13	11.2040.0.000	Link Rear Lh	1
14	11.2051.0.000	Screw	2
15	08.6200.4.006	Screw M4-6	4
16	11.2009.0.000	Slide	2
17	01.4426.0.000	O-Ring NO. 8 Polyuret.	2
18	10.2031.0.000	Slide Adjustable	2
19	11.2008.0.000	Latch	2
20	10.3033.0.017	Block-Asm Of	1
21	11.2006.0.000	Stud Bedplate	1
22	11.2007.0.001	Roll	1
23	11.2001.0.000	Bedplate	1
24	08.6400.8.416	Screw M8x1-16	2
25	17.0019.2.021	Dog	2
26	08.6200.3.006	Screw	2
27	14.2213.0.000	Locking Pin	2
28	01.5457.0.000	Spring	2
29	14.2214.0.000	Spreader Lock	2

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CLAMPING MECHANISM



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CLAMPING MECHANISM

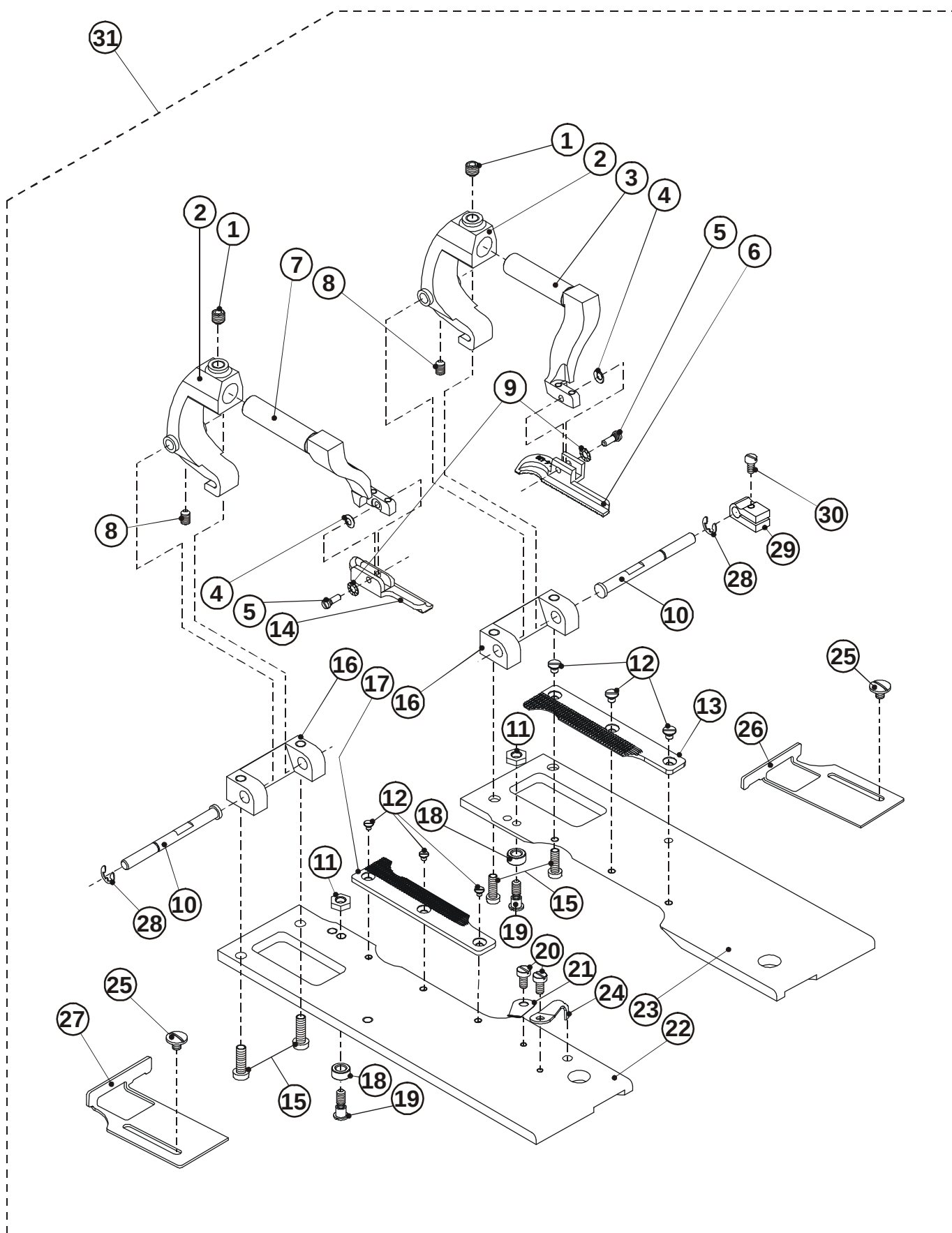
DET	PART NUMBER	DESCRIPTION	QTY.
01	11.2026.0.050	COMPENSATING CLAMP	1
02	17.0034.2.324	SHAFT	(1)
03	11.2026.0.002	CLAMP ARM TOGGLE,R.H.	(1)
04	11.2026.0.003	CLAMP ARM TOGGLE,L.H.	(1)
05	11.2026.0.005	CLAMP YOKE LH	(1)
06	08.6000.6.016	SCREW M6-16	(3)
07	08.6000.5.016	SCREW M5-16	(4)
08	17.0012.0.254	SCREW	(2)
09	08.6700.6.000	NUT M6	(3)
10	11.2025.0.000	BEARING	(2)
11	11.2028.0.000	L.H. PULL DOWN	(1)
12	11.2027.0.000	R.H. PULL DOWN	(1)
13	11.2026.0.006	CLAMP YOKE RH	(1)
14	11.2023.0.000	CLOSING LEVER	(1)
15	17.0033.3.133	STUD	(1)
16	08.6850.8.000	WASHER 8	(1)
17	08.6710.8.000	NUT M8	(1)
18	17.0021.1.050	KEY 2,5-3,7	(1)
19	11.2086.0.000	ADJUSTABLE SCREW	(1)
20	11.2074.0.000	BRECKET	(1)
21	08.6200.4.008	SCREW M4-8	(2)
22	11.2088.0.000	ECCENTRIC NUT	(1)
23	08.6700.4.000	NUT M4	(4)
24	08.6000.4.020	SCREW M4-20	(1)
25	10.2075.0.000	LATCH	(1)
26	11.2089.0.000	SCREW-SHOULDER	(1)
27	11.2024.0.000	PIN	(2)
28	01.4121.0.000	WASHER	(20)
29	12.1014.0.308	PIN 3-8	(2)
30	11.2087.0.000	SCREW M4-22	(2)
31	01.5475.0.000	SPRING - TORSION	(1)
32	17.0033.5.052	PLUG	1
33	17.0061.5.027	LEVER	1
34	08.6700.4.000	NUT M4	1
35	08.6010.4.016	SCREW M4-16	1
36	11.2021.0.000	LEVER - TOGGLE	1
37	08.6700.3.000	NUT M3	1
38	08.6010.3.012	SCREW M3-12	1
39	17.0031.4.030	STUD	1
40	08.6400.3.010	SCREW M3-10	1
41	13.2087.1.000	BUMPER ●●●	1
42	08.6700.6.300	NUT M6-0,75	(1)
43	01.5013.0.000	SPRONG EXTENSION	(1)

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CLAMP PLATE ASSEMBLY



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CLAMP PLATE ASSEMBLY

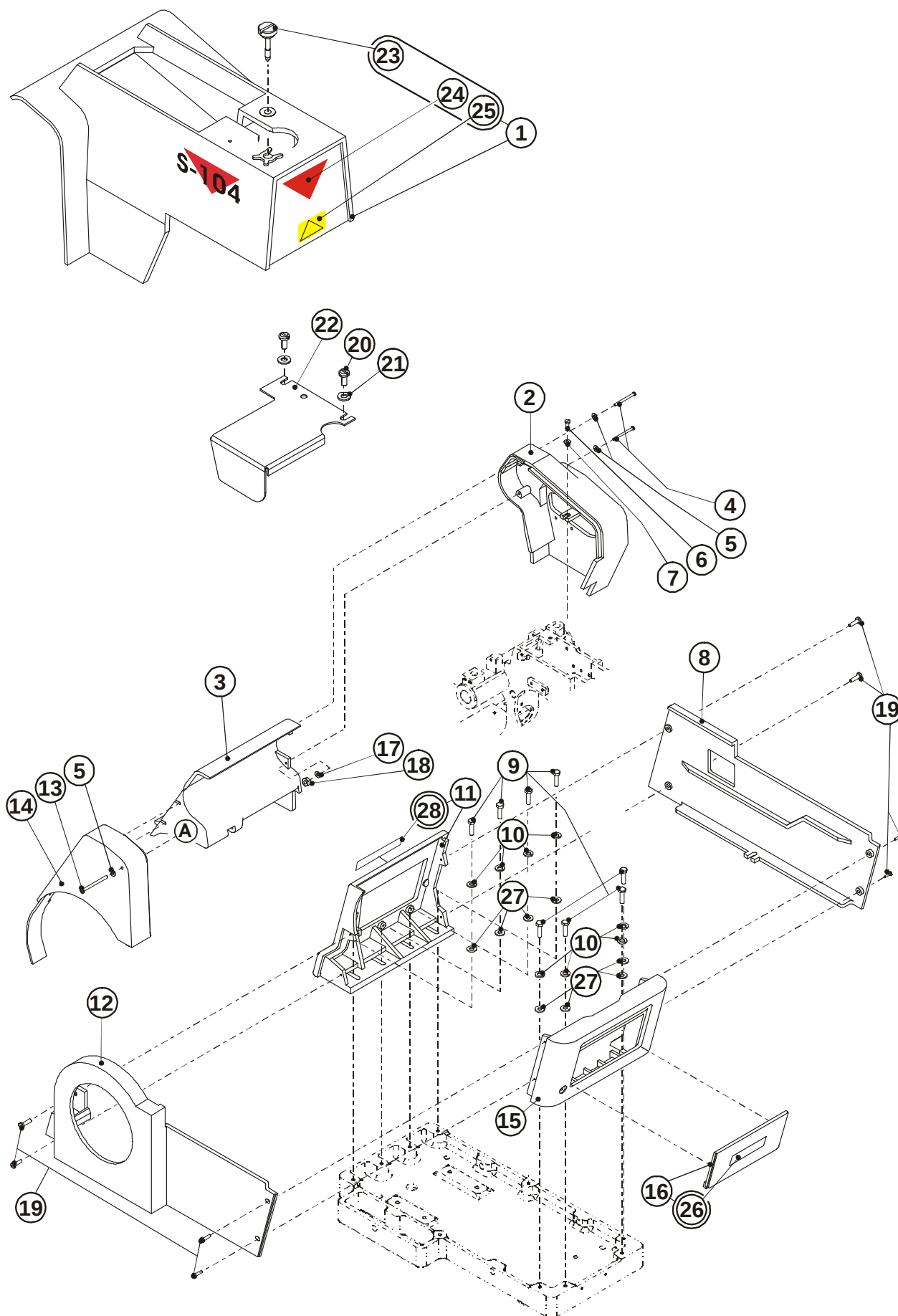
DET	PART NUMBER	DESCRIPTION	QTY.
01	08.6400.6.006	Screw M6-6	2
02	11.2002.0.000	Base Clamp Arm	2
03	11.2003.0.000	Arm Clamp R.H. Small	1
04	17.0019.2.066	Washer 3,2	2
05	17.0013.5.067	Screw M3,5x0,35-9	2
06	19.0066.7.430	Clamp Foot Right 40mm	1
07	11.2004.0.000	Arm Clamp L.H. Small	1
08	08.6400.4.006	Screw M4-6	2
09	17.0019.5.040	Washer 3,7	2
10	11.2053.0.004	Shaft	2
11	08.6710.4.000	Nut M4	2
12	08.6112.3.004	Screw M3-4	6
13	11.2044.0.000	Clamp Mat R.H.	1
14	19.0066.7.431	Clamp Arm Right	1
15	08.6010.4.012	Screw M4-12	4
16	11.2005.0.000	Block	2
17	11.2048.0.000	Clamp Mat L.H.	1
18	17.0041.8.005	Roll	2
19	17.0013.1.047	Screw	2
20	17.0012.0.303	Screw M2,5x5	2
21	17.0082.5.884	Clip	1
22	11.2047.0.000	Plate Clamp Lh	1
23	11.2043.0.000	Plate Clap Rh	1
24	17.0087.0.169	Knife	1
25	17.0012.4.106	Screw	2
26	14.2060.0.000	L.H. Cloth Gauge	1
27	14.2059.0.000	R.H. Cloth Gauge	1
28	17.0027.4.090	Lock Washer	2
29	11.2212.0.000	Spreader Lock	2
30	08.6010.3.006	Screw	2
31	14.2100.0.050	Kit Clamps S104-M	

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COVERS



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COVERS

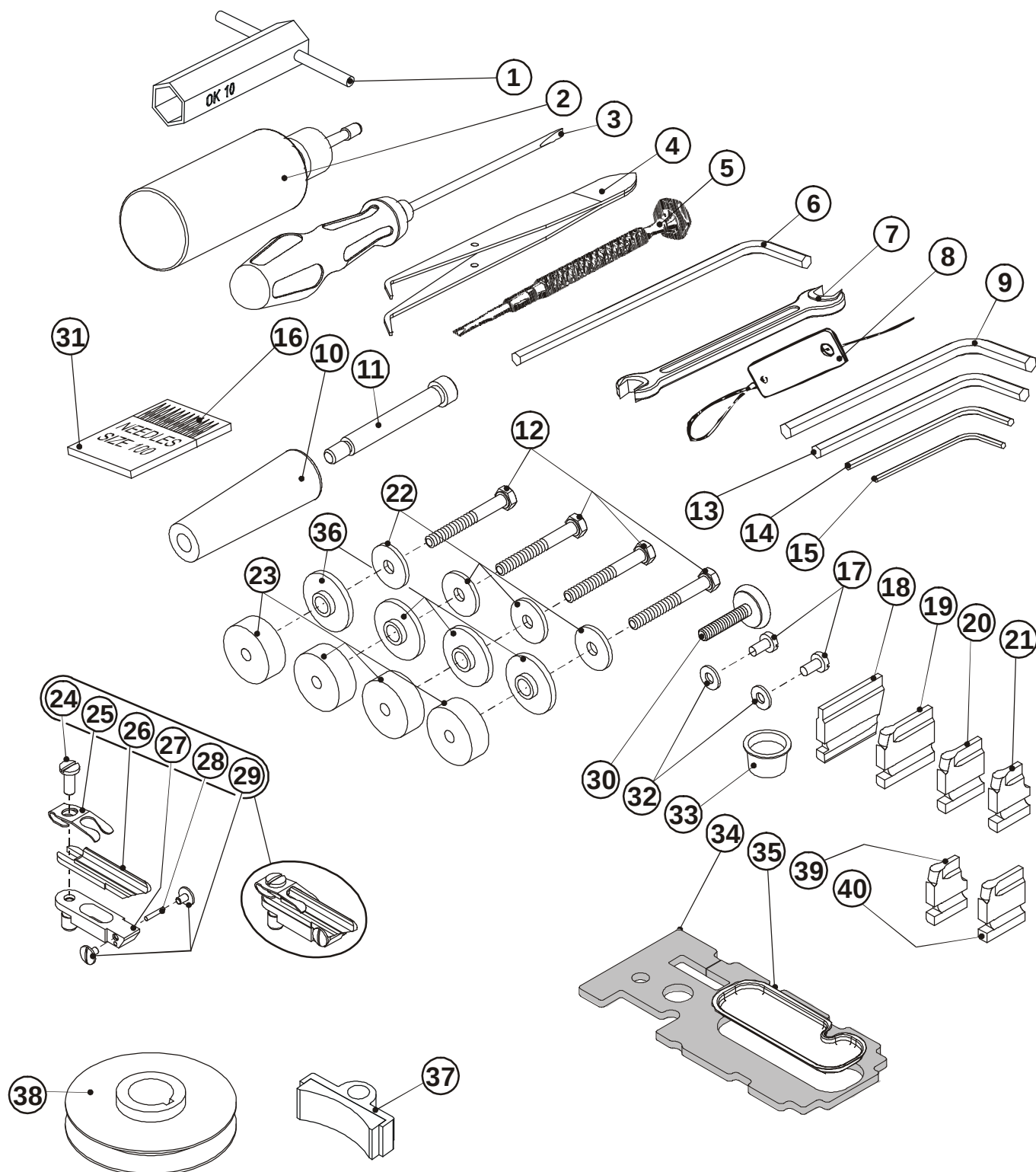
DET	PART NUMBER	DESCRIPTION	QTY.
01	14.0525.0.003	Head Cover ●●●●	1
02	14.0523.1.050	Cover Rear Right ●●●●	1
03	14.0522.1.050	Head Center Cover ●●●●	1
04	01.2247.0.004	Screw	2
05	01.4781.0.701	Washer Nylon +8 ●●●●	3
06	01.2732.0.300	Screw	1
07	01.4549.0.000	Washer Nylon +10	1
08	14.0527.1.050	Cover Base Right ●●●●	1
09	01.2845.0.000	Screw	8
10	01.4578.0.000	Washer	8
11	14.0530.1.000	Back Base ●●●●	1
12	14.0526.1.050	Base Cover Left ●●●●	1
13	01.2260.0.603	Screw	1
14	14.0524.1.050	Cover Rear Left ●●●●	1
15	14.0531.1.000	Front Base ●●●●	1
16	13.5031.0.000	Panel Front Base Asseby ●●●●	1
17	08.6850.4.000	Washer 4,3	2
18	01.3402.0.000	Nut 8-32	2
19	01.2885.0.003	Screw	8
20	08.6012.4.010	Screw	2
21	01.4412.0.000	Washer M4	2
22	13.0516.0.000	Bedplate Guard	1
23	13.0511.3.000	Screw Captive	(1)
24	27513603	Label ●●●●	(1)
25	05.4112.0.000	Decal Large ●●●●	(1)
26	12.8000.1.001	Label ●●●●	(1)
27	01.4579.0.000	Washer	8
28	01.1393.0.000	Label ●●●●	(1)

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ACCESSORIES



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ACCESSORIES

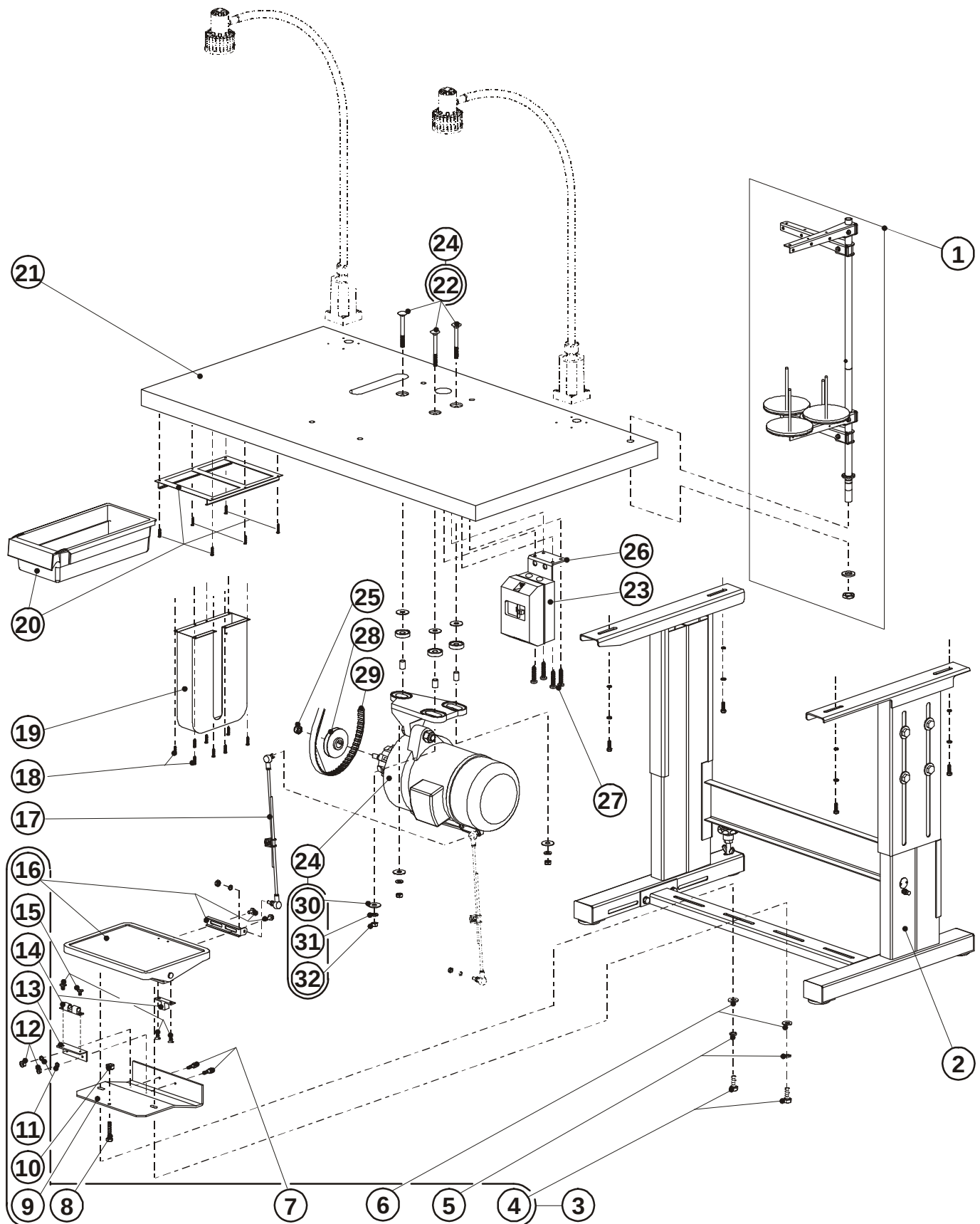
DET	PART NUMBER	DESCRIPTION	QTY.
01	12.0008.6.121	Wrench OK10	1
02	05.0090.1.000	Oil Can	1
03	03.0024.0.187	Screwdriver NAREX	1
04	12.0008.6.215	Tweezers PFAFF	1
05	03.0038.0.000	Screwdriver	1
06	12.0008.6.104	Key Hex 6mm	1
07	12.0008.6.109	Fork Spanner 8-10	1
08	03.0020.0.000	Wire Threading	1
09	12.0008.6.103	Hex Key 5mm	1
10	13.3101.2.002	Handle	1
11	01.1470.0.000	Screw	1
12	08.6300.8.065	Screw	4
13	12.0008.6.102	Hex Key 4mm	1
14	12.0008.6.101	Hex Key 3mm	1
15	12.0008.6.100	Hex Key 2mm	1
16	02.0501.0.111	Needle Nm 100	10
17	01.2871.0.000	Screw	2
18	10.1069.0.016	Cutting Steel 32 R	1
19	10.1069.0.005	Cutting Steel 1 R 26	1
20	10.1069.0.003	Cutting Steel 19	1
21	10.1069.0.001	Cutting Steel 13	1
22	17.0019.0.441	Washer	4
23	19.0095.1.405	Washer, Rubber	4
24	01.2039.0.000	Screw	1
25	10.3074.0.011	Cloth Lifting Spring	1
26	10.3072.0.023	Knife	1
27	10.3071.1.250	Knife Pad	1
28	01.6036.0.000	Pin	1
29	01.2102.0.000	Screw	2
30	04.1283.0.001	Leveler	1
31	12.0008.6.968	Needle Box	1
32	01.4579.0.000	Washer	2
33	04.1712.0.000	Red Cap Plug	1
34	13.5015.0.000	Acoustic Pad - Base	1
35	13.5014.0.000	Waste Tray	1
36	17.0095.1.272	Rubber Washer	4
37	17.0002.4.121	Brake Assembly	1
38	17.0055.4.416	Pulley 50 HZ	1
39	10.1069.0.002	Cutting Steel 16	-
40	10.1069.0.004	Cutting Steel 22	-

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REGULAR TABLE



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REGULAR TABLE

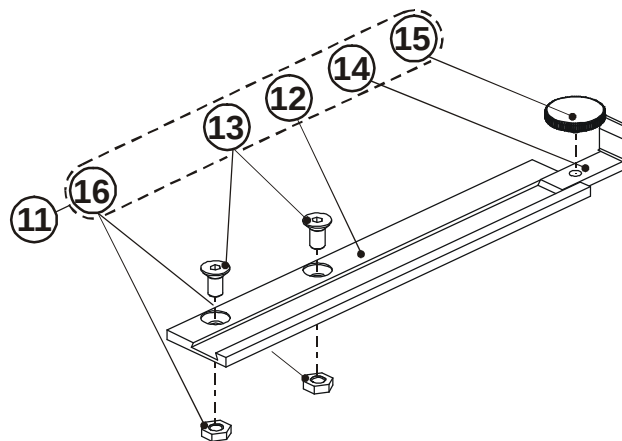
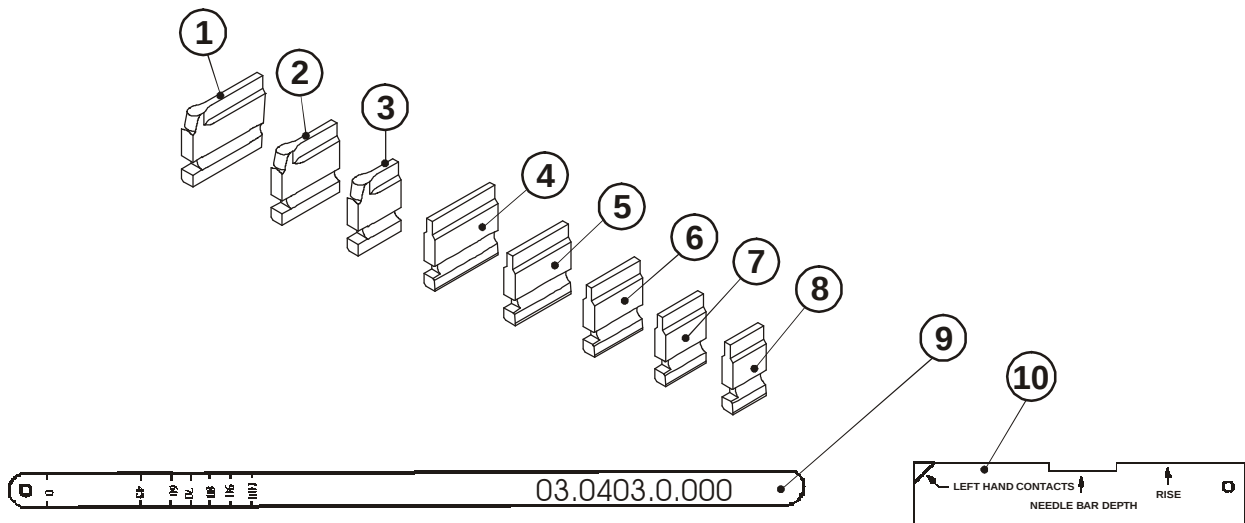
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01	17.0003.6.156	Thread Stand	1
02	04.9000.2.123	Frame Kit Assembly	1
03	22.0218.0.000	Footswitch Assembly	1
04	08.6312.8.020	Screw M8x20	(2)
05	08.6802.8.000	Spring Washer	(2)
06	08.6852.8.000	Washer 8,4	(2)
07	08.6000.4.012	Screw M4x12	(2)
08	08.6312.8.040	Screw M8x12	(1)
09	22.0217.0.000	Foot Pedal Holoder	(1)
10	08.6702.8.000	Nut M8	(1)
11	08.6800.4.000	Spring Washer 8	(2)
12	08.6700.4.000	Nut M4	(2)
13	22.0216.0.000	Latch Bracket	1)
14	04.9000.0.802	Hinge Brass	(1)
15	08.6100.4.006	Screw M4x6	(4)
16	04.9002.0.000	Footswitch Assembly	(1)
17	04.1956.1.000	Operating Rod - Ball Joint Assembly	1
18	08.6676.3.020	Woodscrew	8
19	17.0083.1.656	Cover	1
20	12.0008.6.901	Drawler Kit	1
21	04.1554.5.000	Table	1
22	08.6832.8.070	Screw M8x70	(3)
23	12.0008.4.502	Motor Starter 230V 1Ph	-
	12.0008.4.503	Motor Starter 230-400V 3Ph	-
	12.0008.4.504	Motor Starter 230V 3Ph	-
	12.0008.4.505	Motor Strater 110V 1Ph	-
24	17.0007.8.171	Motor FIR 110V/60Hz 1Ph	-
	17.0007.8.172	Motor FIR 240V/50Hz 1Ph	-
	17.0007.8.173	Motor FIR 240-400V/50-60Hz 3Ph	-
25	17.0055.4.415	Pulley 60Hz	-
	17.0055.4.416	Pulley 50Hz	-
26	17.0083.6.357	Bracket	1
27	17.0009.4.090	Kit Screws	1
28	08.6400.6.010	Screw M6X10	1
29	12.5050.1.014	Belt	1
30	08.6852.8.000	Washer 8,4	(3)
31	08.6802.8.000	Washer 8,2	(3)
32	08.6722.8.000	Nut M8	(3)

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EXTRA PARTS



EXTRA PARTS

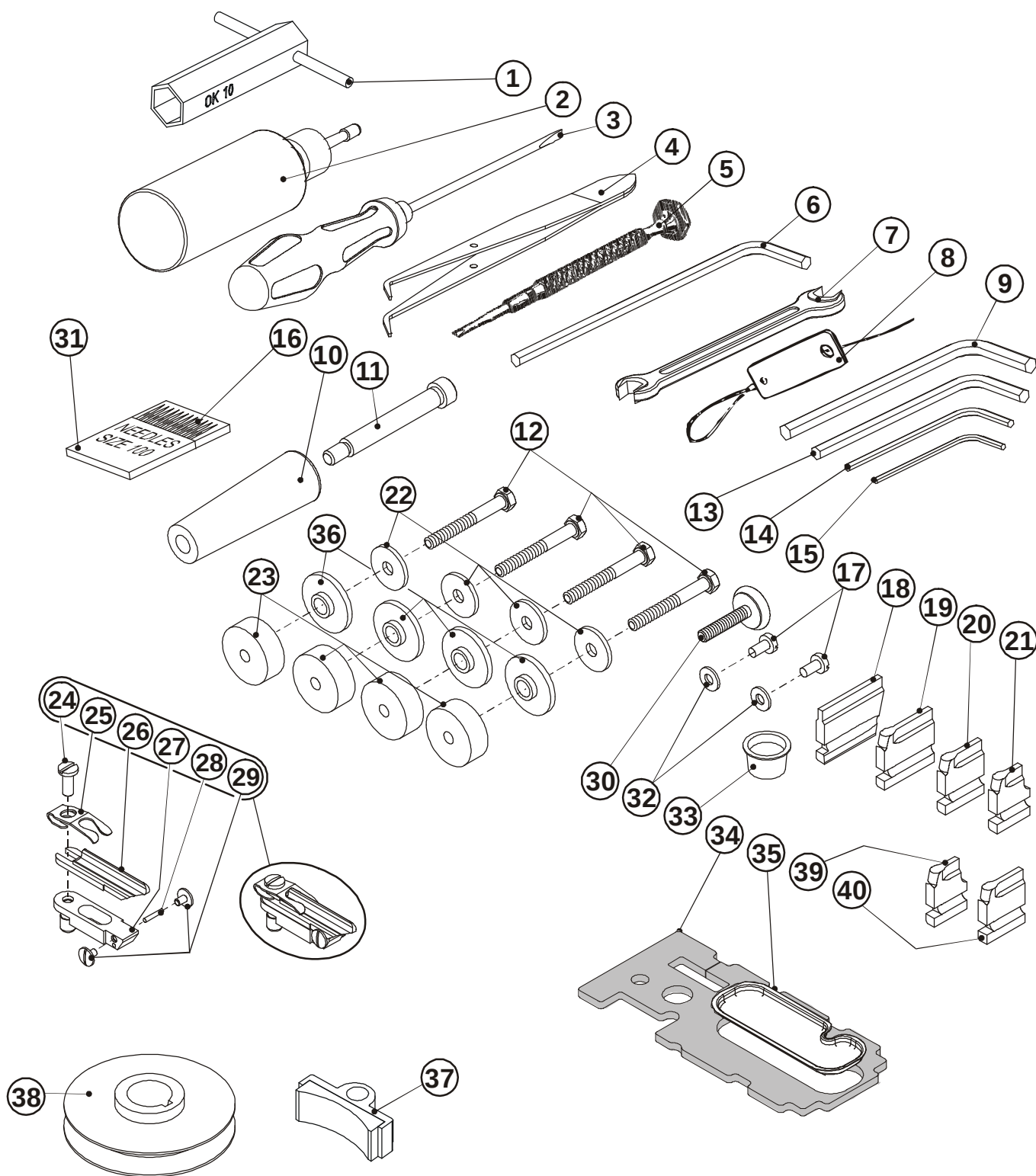
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01	10.1069.0.006	Cutting Steel 32	-
02	10.1069.0.004	Cutting Steel 22	-
03	10.1069.0.002	Cutting Steel 16	-
04	10.1069.0.014	Cutting Steel 26 R	-
05	10.1069.0.013	Cutting Steel 22 R	-
06	10.1069.0.012	Cutting Steel 19 R	-
07	10.1069.0.011	Cutting Steel 16 R	-
08	10.1069.0.010	Cutting Steel 13 R	-
09	03.0403.0.000	Clutch Gauge	-
10	03.0279.0.000	Gauge	-
11	03.5511.0.003	Kit Distance Holes	-
12	19.0064.7.409	Ruler	(1)
13	08.6100.4.008	Screw	(2)
14	17.0082.4.549	Holder	(1)
15	19.0013.3.401	Screw	(1)
16	08.6710.4.000	Nut	(2)

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ACCESSORIES - VERSION S 104.M-J



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ACCESSORIES - VERSION S 104.M-J

DET	PART NUMBER	DESCRIPTION	QTY.
01	12.0008.6.121	Wrench OK10	1
02	05.0090.1.000	Oil Can	1
03	03.0024.0.187	Screwdriver NAREX	1
04	12.0008.6.215	Tweezers PFAFF	1
05	03.0038.0.000	Screwdriver	1
06	12.0008.6.104	Key Hex 6mm	1
07	12.0008.6.109	Fork Spanner 8-10	1
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Revised 03/2010

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