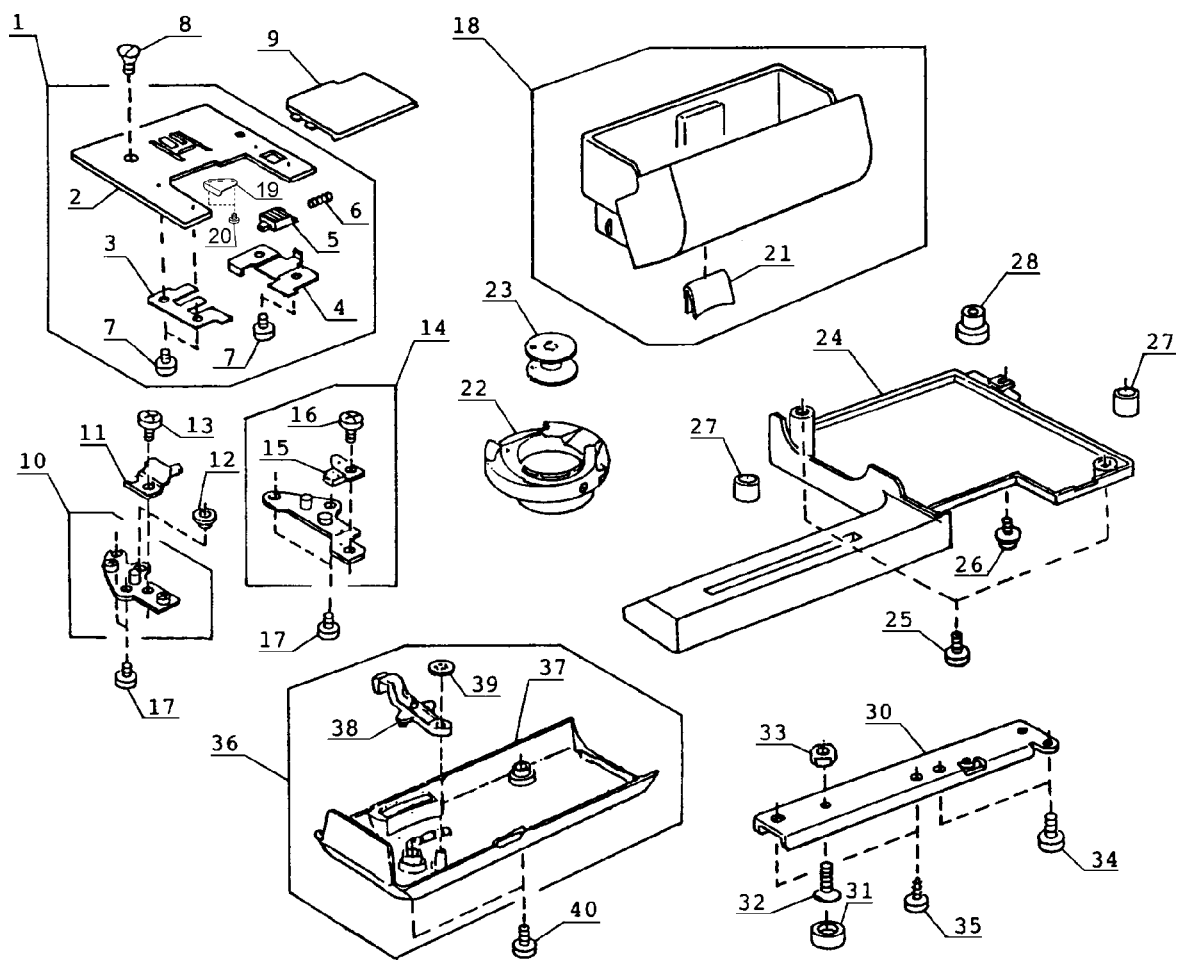
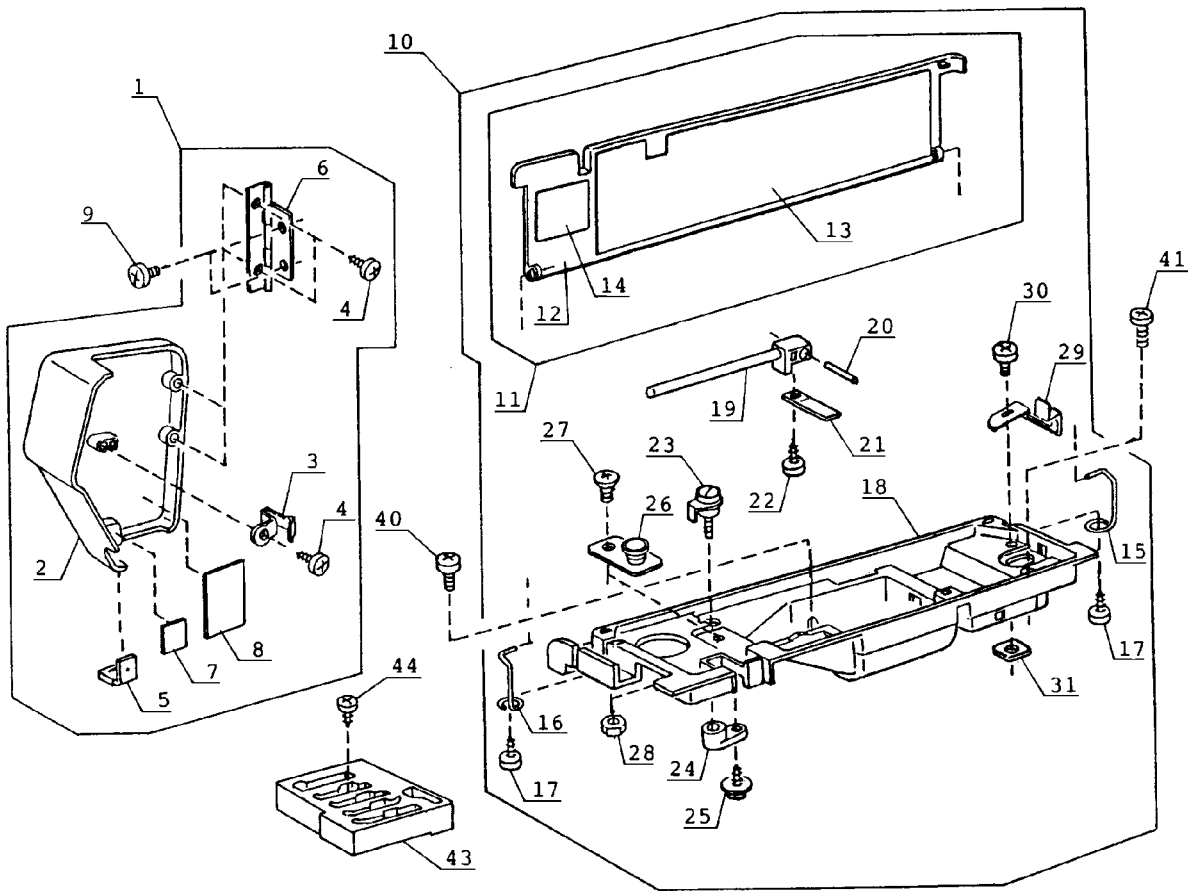


PARTS LIST

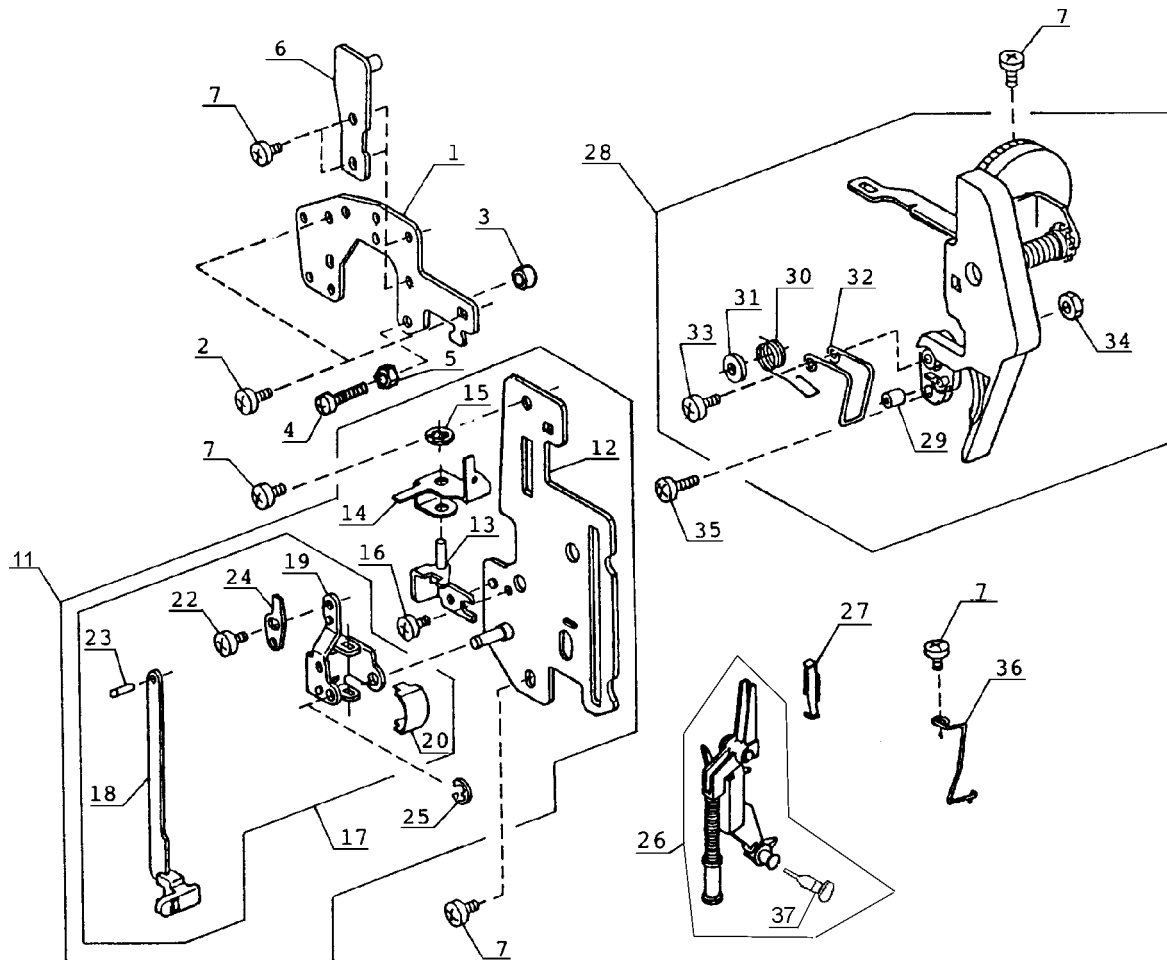
MODEL 18W
Limited Edition



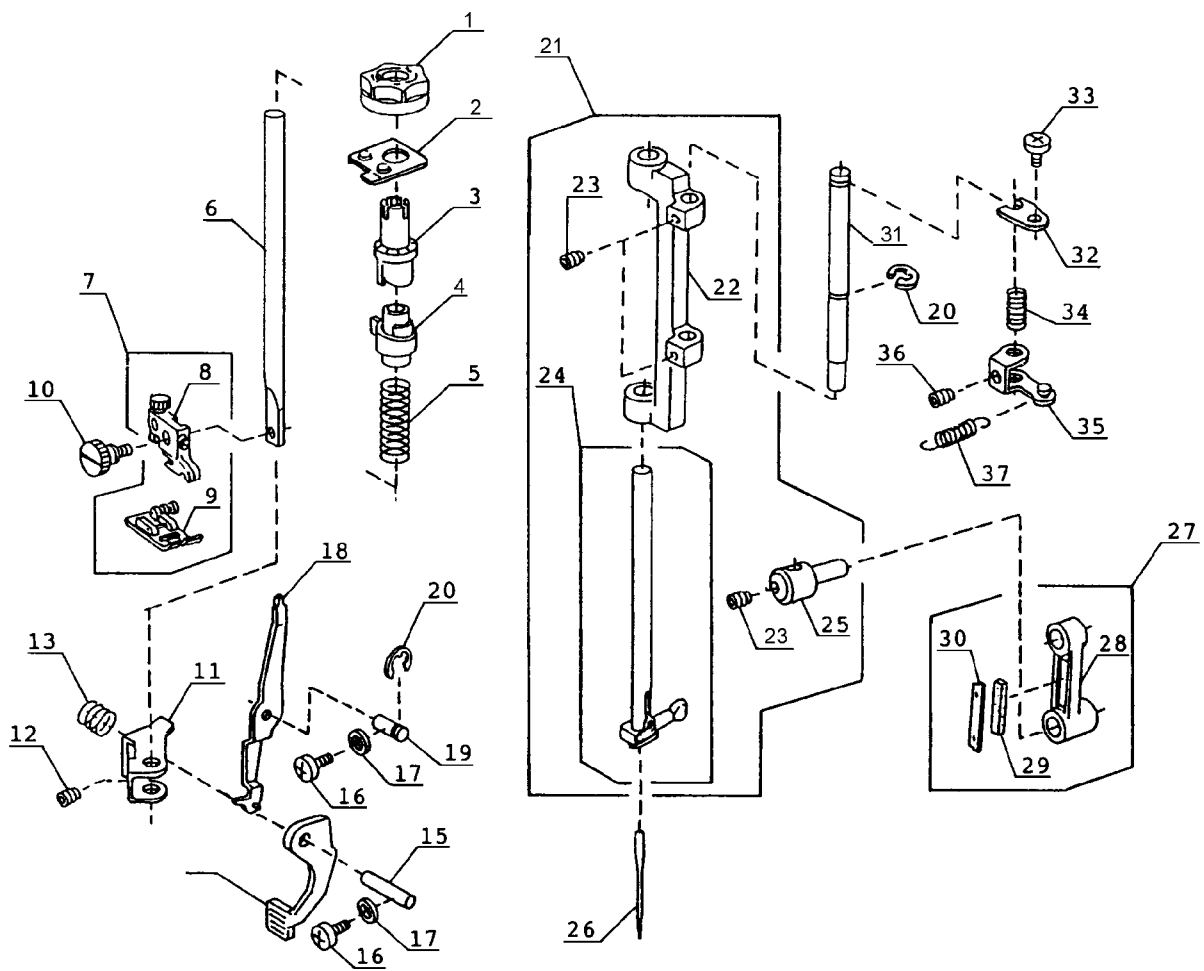
No.	Part No.	Name
1	754636102	Needle plate (unit)
2	754052108	Needle plate
3	825014008	Slide plate holder (left)
4	825015010	Slide plate holder (right)
5	825016000	Slide plate release button
6	825017001	Slide plate release button spring
7	820374004	Set screw
8	820390109	Set screw
9	750036012	Hook cover
10	650602001	Needle plate supporter (left) (unit)
11	822011109	Pawl plate
12	822314002	Nut
13	000103808	Set screw
14	650603002	Needle plate supporter (right) (unit)
15	627567001	Bobbin holder stopper (unit)
16	810220003	Set screw
17	000107503	Set screw
18	753526002	Extension table (unit)
19	654078004	Bobbin holder supporter
20	820373003	Set screw
21	686010007	Extension table spring
22	627569106	Bobbin holder (unit)
23	102261103	Bobbin
24	753003019	Base
25	000081005	Set screw
26	000115205	Set screw
27	647009002	Bed rubber seat
28	735003002	Rubber foot
30	753002007	Arm sole
31	735002001	Rubber seat
32	000097303	Set screw
33	000061319	Nut
34	000066808	Set screw
35	000075604	Set screw
36	753601002	Bed cover (unit)
37	652005107	Bed cover
38	753005000	Drop lever
39	000013903	Snap ring
40	000101703	Set screw



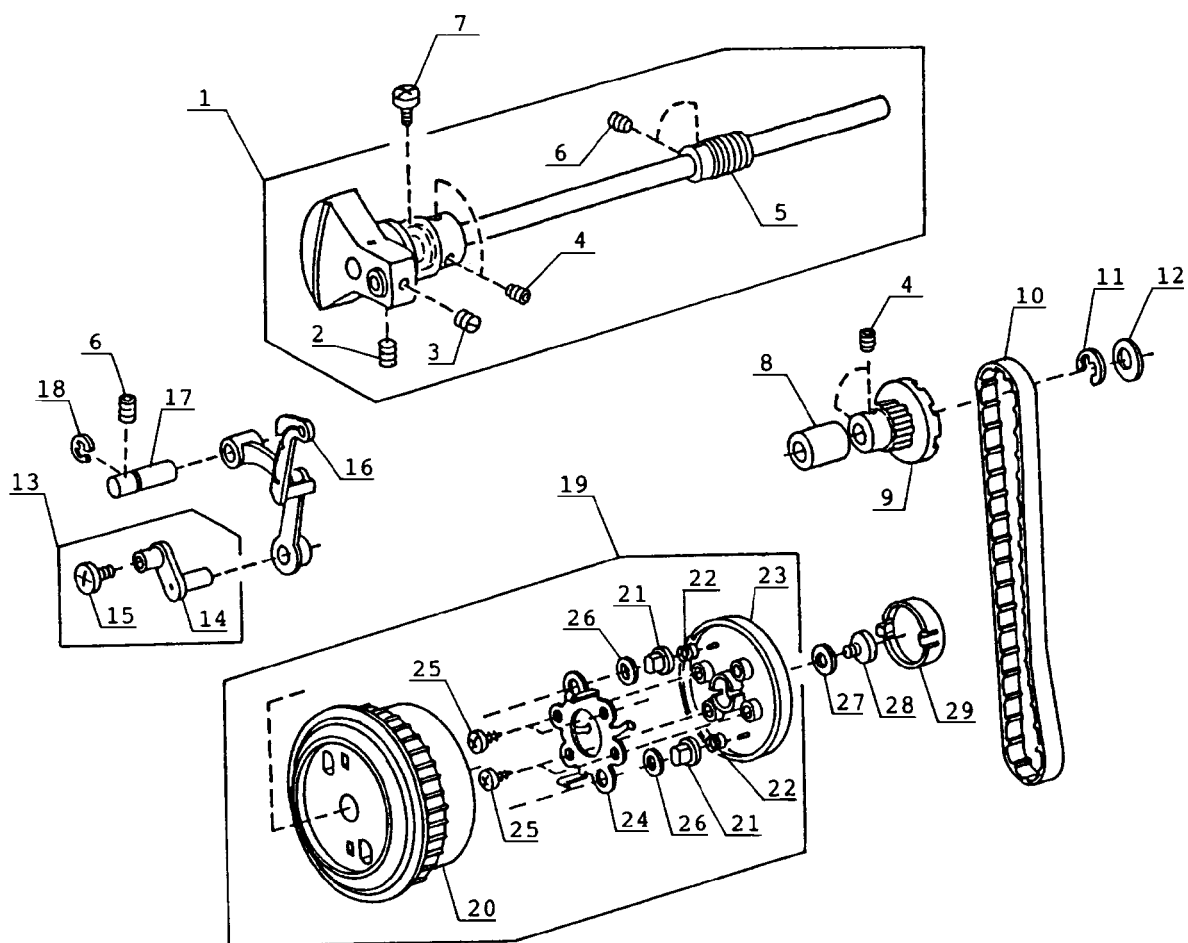
No.	Part No.	Name
1	753606052	Face plate (unit)
2	753017038	Face plate
3	650025004	Face plate spring
4	000076502	Set screw
5	840602006	Thread cutter (unit)
6	366501102	Face plate hinge (unit)
7	724024005	Reflecting plate (1)
8	724025006	Reflecting plate (2)
9	000081119	Set screw
10	753604887	Top cover complete (unit)
11	753605981	Top cover (unit)
12	753012000	Top cover
13	753013104	Flip-top sewing instruction panel
14	753154004	BH sticker
15	753014002	Hinge rod (right)
16	753129001	Hinge rod (left)
17	000120203	Set screw
18	753015003	Top cover body
19	822016609	Spool pin
20	822017002	Pin
21	822018003	Spring
22	000107318	Set screw
23	730501011	Bobbin winder thread guide (unit)
24	822021009	Thread guide holder
25	000149002	Set screw
26	753502002	Top cover thread guide holder (unit)
27	693093006	Set screw
28	000062701	Nut
29	687022005	Bobbin winder stopper
30	000066727	Set screw
31	630005006	Nut
40	000170507	Set screw
41	000080901	Set screw
42	-----	-----
43	686016302	Foot container
44	000120214	Set screw



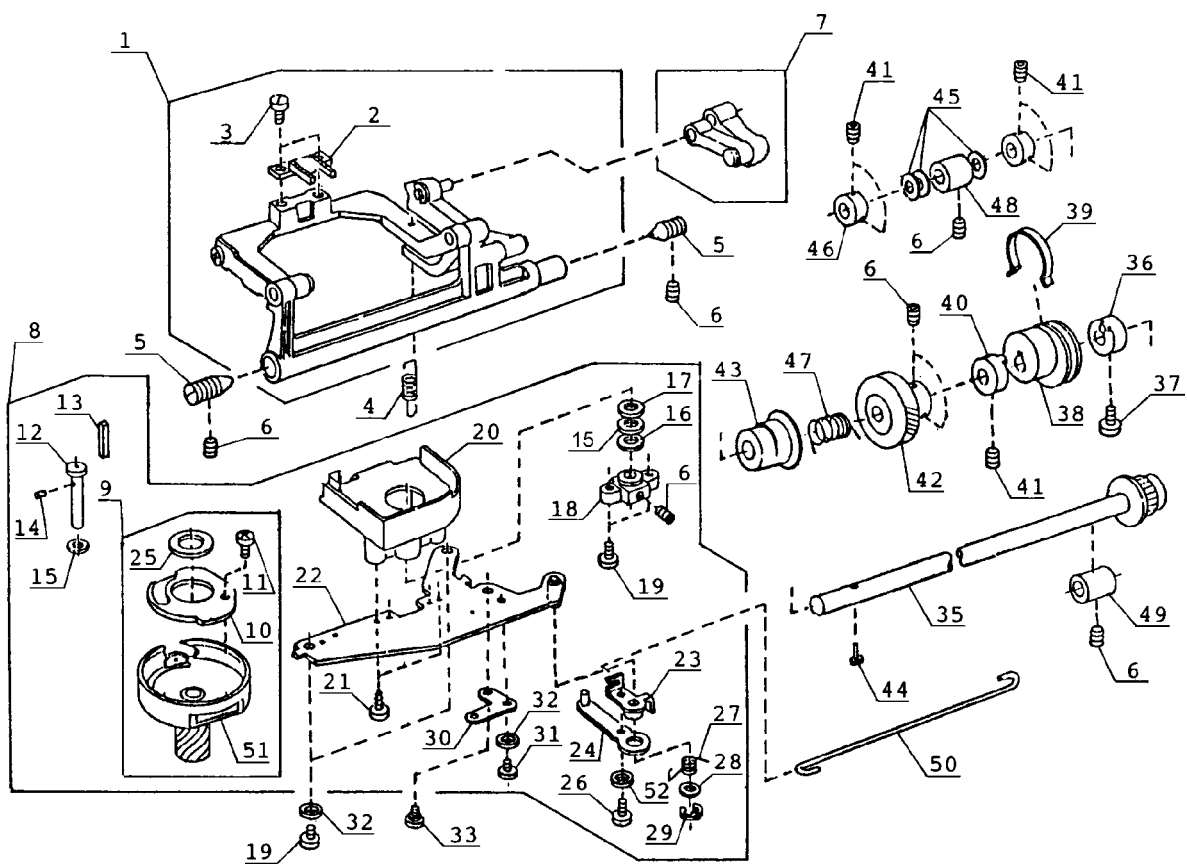
No.	Part No.	Name
1	753019007	Lamp socket holder plate
2	000081005	Set screw
3	685042005	supporter stopper
4	000104809	Set screw
5	000160102	Adjustable nut
6	686059008	Handle supporter plate
7	000101404	Set screw
11	753625013	Front base plate (unit)
12	753022014	Front base plate
13	753023015	Drag rod link (front) holder
14	753210000	Drag rod link (front)
15	000014007	Snap ring
16	000081119	Set screw
17	753626003	BH lever (unit)
18	753629109	BH lever (unit)
19	753247006	BH lever supporter
20	753027008	Friction spring
22	652203004	set screw
23	000023009	Spring pin
24	753029011	BH lever adjusting plate
25	000001207	Snap ring
26	822510000	Threader (unit)
27	625084003	Spring
28	753503003	Thread tension dial (unit)
29	650043008	Check spring cushion
30	652038006	check spring
31	652039007	Washer
32	652037005	Thread guide
33	000104304	Set screw
34	000060857	Nut
35	000101703	Set screw
36	652137006	Arm thread guide (2)
37	627170003	Threader pin



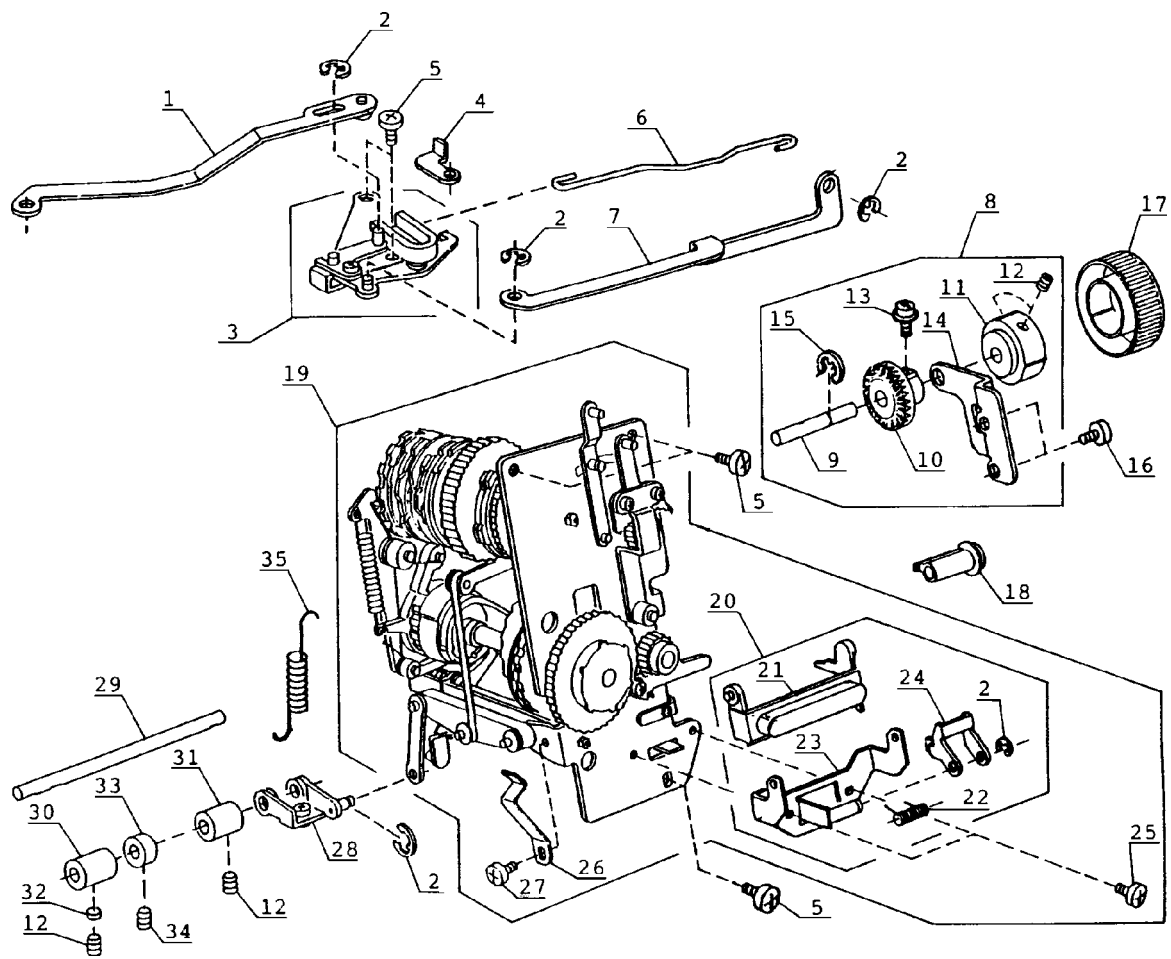
No.	Part No.	Name
1	822065201	Pressure dial
2	824009007	Pressure adjusting cam holder
3	686027007	Pressure adjusting cam (1)
4	686028008	Pressure adjusting cam (2)
5	815023009	Presser bar spring
6	102801008	Presser bar
7	825510032	Presser foot (unit)
8	804509000	Foot holder (unit)
9	825509038	zigzag foot (unit)
10	647112009	Thumb screw
11	686074009	Presser bar bracket
12	000111500	Hexagon socket screw
13	102222009	Darner spring
14	652145007	Presser foot lifter
15	822072005	Presser foot lifter pin
16	000103509	Set screw
17	000070506	Washer
18	652146008	Thread tension release lever
19	652042003	Thread tension release lever pin
20	000001609	Snap ring
21	686611004	Needle bar supporter (unit)
22	650038000	Needle bar supporter
23	000111201	Hexagon socket screw
24	822658xxx	Needle bar (unit)
25	650100004	Needle bar connecting stud
26	102408089	Needle, size 14
27	686612005	Needle bar crank rod (unit)
28	625226009	Needle bar crank rod
29	650040005	Felt
30	650041006	Felt holder spring
31	650033005	Needle bar supporter shaft
32	650034006	Needle bar supporter shaft holder plate
33	000101404	Set screw
34	650036008	Needle bar supporter shaft spring
35	650035007	Zigzag width crank
36	000111108	Hexagon socket screw
37	686085003	Needle bar supporter spring



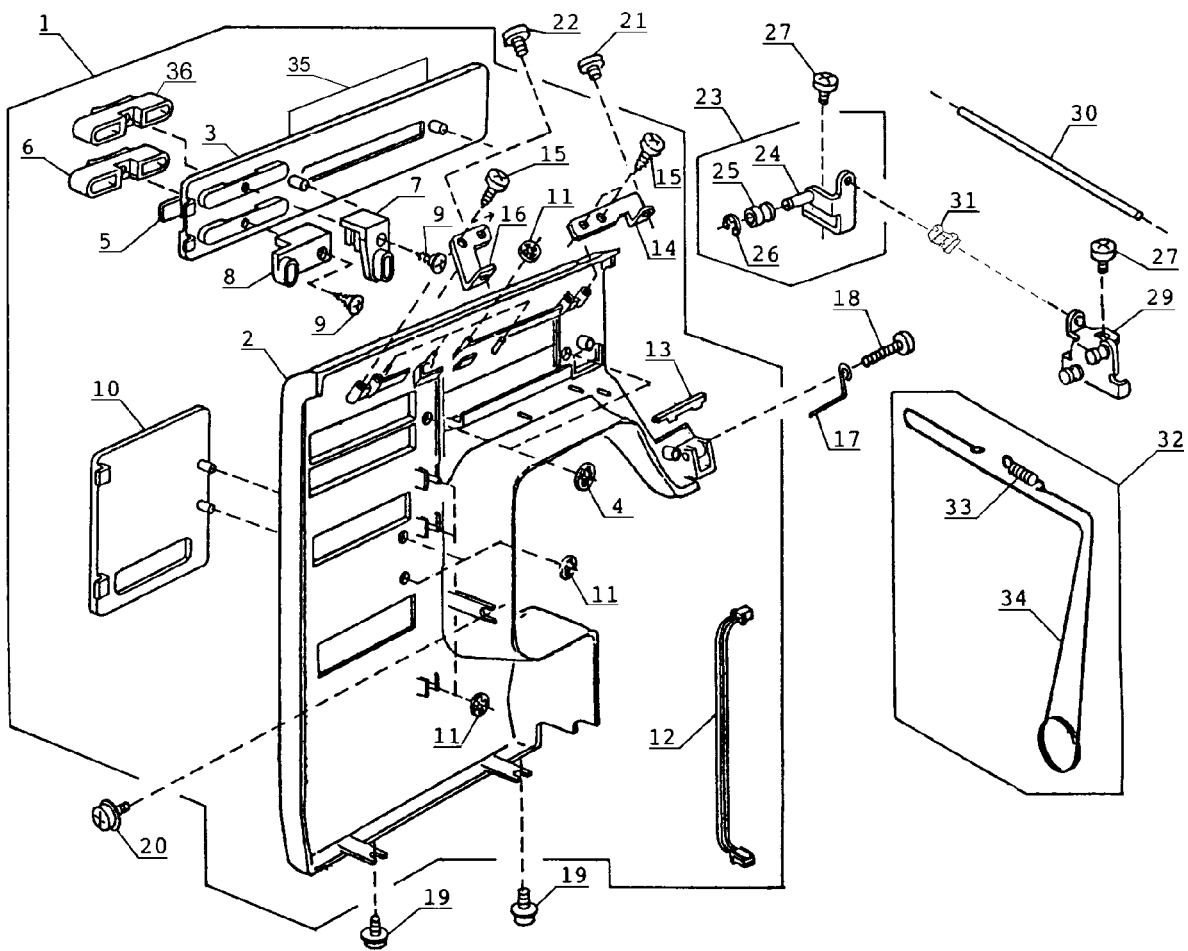
No.	Part No.	Name
1	686623009	Upper shaft (unit)
2	102073003	Set screw
3	102063000	Set screw
4	000111304	Hexagon socket screw
5	650060001	Worm gear
6	000111201	Hexagon socket screw
7	000101301	Set screw
8	673062004	Upper shaft bushing (rear)
9	650063004	Upper shaft timing gear
10	650071005	Timing belt
11	000030205	Snap ring
12	000036706	Washer
13	652512009	Needle bar crank pin (unit)
14	652143005	Needle bar crank pin
15	647139002	Needle bar crank pin cap
16	820511108	Thread take-up lever (unit)
17	650062003	Thread take-up lever shaft
18	000002806	Snap ring
19	650609503	Balance wheel (unit)
20	650064500	Balance wheel
21	650065006	clutch pin
22	650066007	clutch pin spring
23	650067503	Clutch knob
24	650068009	Clutch spring
25	000107307	Set screw
26	000036201	Washer
27	650174009	Washer
28	810346006	Cam shaft screw
29	650070509	Clutch cap



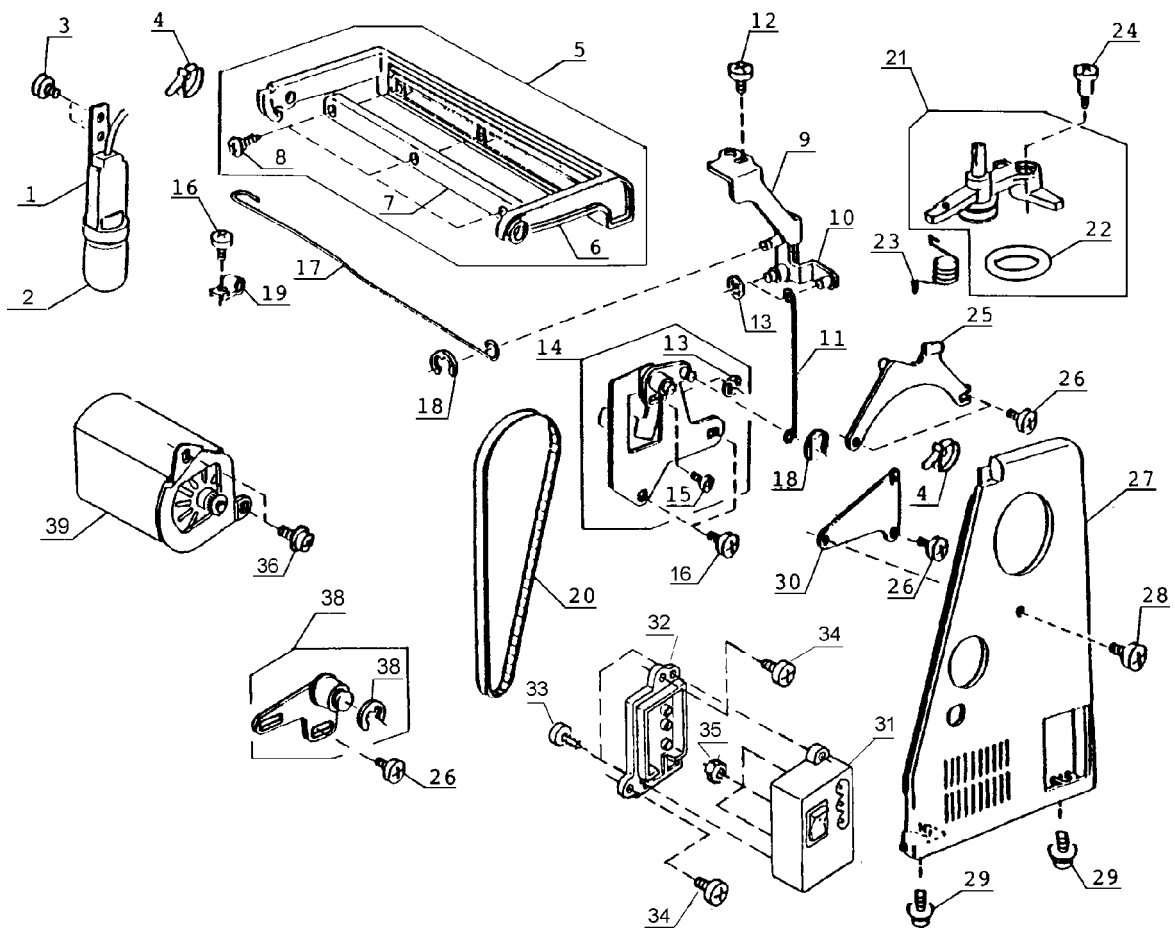
No.	Part No.	Name
1	751640100	Feed rock shaft (unit)
2	840005003	Feed dog
3	614025002	Set screw
4	650085002	Feed bar spring
5	738055008	Pin
6	000111304	Hexagon socket screw
7	650612004	Feed regulator (unit)
8	650614017	Hook complete (unit)
9	652623004	Hook (unit)
10	627191000	Hook bottom plate
11	820374004	Set screw
12	820123006	Hook shaft
13	820124007	Hook shaft oil felt (1)
14	820125008	Hook shaft oil felt (2)
15	000036500	Washer
16	625102008	Washer
17	627192001	Hook shaft washer
18	650094004	Hook shaft base
19	000081005	Set screw
20	650095005	Hook race cover
21	000107204	Set screw
22	650096006	Hook holder plate
23	650097007	Feed shift arm
24	650098008	Feed shift plate
25	627190010	Hook magnet
26	000103808	Set screw
27	650099009	Feed shift spring
28	650023002	Plain washer
29	000002105	Snap ring
30	650171006	Positioning plate
31	000101404	Set screw
32	000070506	Wasehr
33	650172007	Hinge screw
35	686613006	Lower shaft (unit)
36	650074008	Forward feed cam ring
37	000121606	Set screw
38	625120105	Feed cam
39	627207000	Feed cam spring
40	625118007	Feed cam ring
41	000111201	Hexagon socket screw
42	650076000	Lower shaft gear
43	753183025	Feed lifting cam
44	820161006	Feed lifting pin
45	000036201	Washer
46	820166001	Ring
47	686035008	Feed lifting cam spring
48	650078002	Lower shaft bushing (front)
49	650079003	Lower shaft bushing (rear)
50	650101005	Feed shift rod
51	652515002	Hook body (unit)
52	656159006	Washer



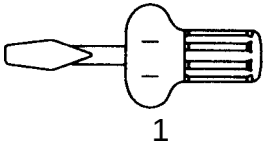
No.	Part No.	Name
1	650156005	Zigzag width rod (front)
2	000002105	Snap ring
3	686618001	Zigzag width crank (unit)
4	688003003	Zigzag stopper
5	000081005	Set screw
6	688004004	Zigzag width rod
7	753084003	Zigzag width adjusting rod
8	753647000	Pattern selector dial shaft (unit:
9	753203000	Pattern selector dial shaft
10	753082001	Dial gear
11	753202009	Pattern selector dial seat
12	000111201	Hexagon socket screw
13	000115009	Set screw
14	753083002	Dial supporter
15	000001609	Snap ring
16	000101404	Set screw
17	751201008	Pattern selector dial
18	650162509	SS adjusting knob
19	753623000	Control mechanism block (unit)
20	753611005	R button (unit)
21	753047004	R button
22	753147005	R button spring
23	753046003	R button supporter
24	753150001	R button arm (2)
25	000103808	Set screw
26	753061004	Pattern selector index spring
27	000101105	Set screw
28	652607002	Feed regulating arm (unit)
29	650091001	Feed shaft
30	625144002	Feed shaft bushing (front)
31	650092002	Feed shaft bushing (rear)
32	650175000	Screw stopper plate
33	820387000	Ring
34	000111108	Hexagon socket screw
35	753033007	Regulator spring



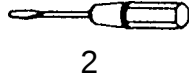
No.	Part No.	Name
1	753660009	Front panel (unit)
2	753100062	Front panel
3	753225318	Frame
4	000014007	Snap ring
5	753158009	Band plate
6	753227309	Slide button (stitch width)
7	753104011	Zigzag width adjusting slider
8	753105012	Stitch length adjusting slider
9	000163105	Set screw
10	753156915	R button frame
11	000014306	Snap ring
12	753529005	Junction cable (unit)
13	753125007	Thread protector
14	753108004	Front panel retaining plate (front)
15	000120203	Set screw
16	753109005	Front panel retaining plate (rear)
17	753126008	Arm thread guide
18	000093608	Set screw
19	000115205	Set screw
20	000115607	Set screw
21	000101105	Set screw
22	000081005	Set screw
23	753616103	Indicator guide holder (front) (unit)
24	753209006	Indicator guide holder (front)
25	753208005	Guide roller
26	000001207	Snap ring
27	000101404	Set screw
29	753111000	Indicator guide holder (rear)
30	753112104	Indicator guide
31	753512005	Flexible circuit board (unit)
32	753618002	Indicator string (unit)
33	818033001	Spring
34	753113002	Indicator string
35	753226308	Ornamental plate
36	753227402	Slide button (stitch length)



No.	Part No.	Name
1	687620009	Lamp socket (unit)
2	000009009	Light bulb 240 v 15W BA15D
3	000101105	Set screw
4	000053008	Binder
5	753620007	Carrying handle (unit)
6	753121003	Carrying handle
7	753122004	Carrying handle plate
8	000120502	Set screw
9	753117006	Drag rod link holder plate
10	753118007	Drag rod link
11	753099001	BH drag rod (2)
12	810220003	Set screw
13	000014007	Snap ring
14	753614008	Step up base (unit)
15	000101507	Set screw
16	000101404	Set screw
17	753098000	BH drag rod
18	000002105	Snap ring
19	000188405	Nylon clip
20	650166008	Timing belt
21	653508005	Bobbin winder (unit)
22	365076007	Rubber ring
23	810338000	Bobbin winder frame spring
24	686063005	Hinge screw
25	753120002	Carrying handle supporter plate
26	000081005	Set screw
27	753115004	Belt cover
28	000101806	Set screw
29	000115205	Set screw
30	753116005	Belt cover setting plate
31	739503009	Machine socket (unit)
32	739037007	Machine socket cover
33	000070317	Set screw
34	000103509	Set screw
35	000060802	Nut
36	000115504	Set screw
37	753619003	Idler (unit)
38	000002806	Snap ring
39	757620009	Motor unit



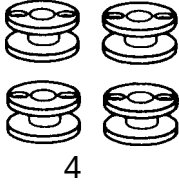
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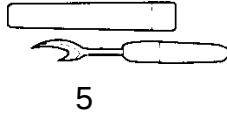
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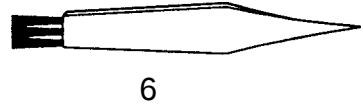
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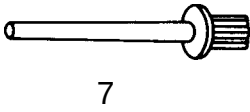
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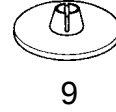
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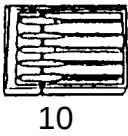
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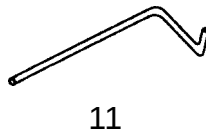
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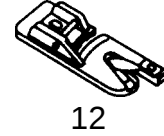
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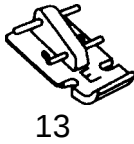
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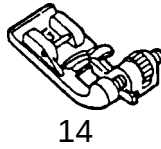
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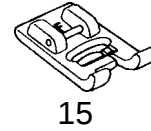
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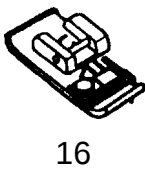
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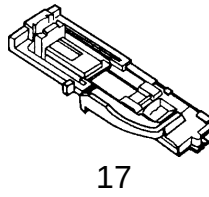
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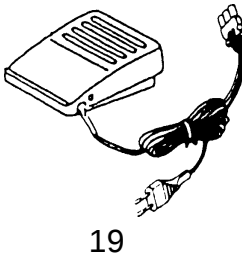
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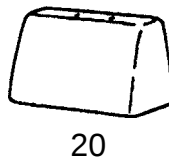
17



18



19



20

No.	Part No.	Name
1	820832005	Screwdriver (large)
2	647803004	Screwdriver (small)
3	102403109	Threading felt
4	102261000	Bobbin
5	647808009	Seam ripper
6	802424004	Lint brush
7	625031500	Spool pin
8	822019509	Spool holder (small)
9	822020503	Spool holder (large)
10	540401026	Needle Set
11	802422002	Quilting guide
12	820809014	Hemmer foot (D)
13	823803006	Zipper foot (E)
14	820817015	Blind stitch foot (G)
15	820801016	Buttonhole foot (B)
16	820804019	Overlock foot (C)
17	753801004	Buttonhole foot (R)
18	753825004	Instruction book (Russian)
	753800209	Instruction book (English & French)
	753800405	Instruction book (Dutch, German, Italian & Spanish)
19	C-2040	Foot control
20	476701108	Hard resin cover