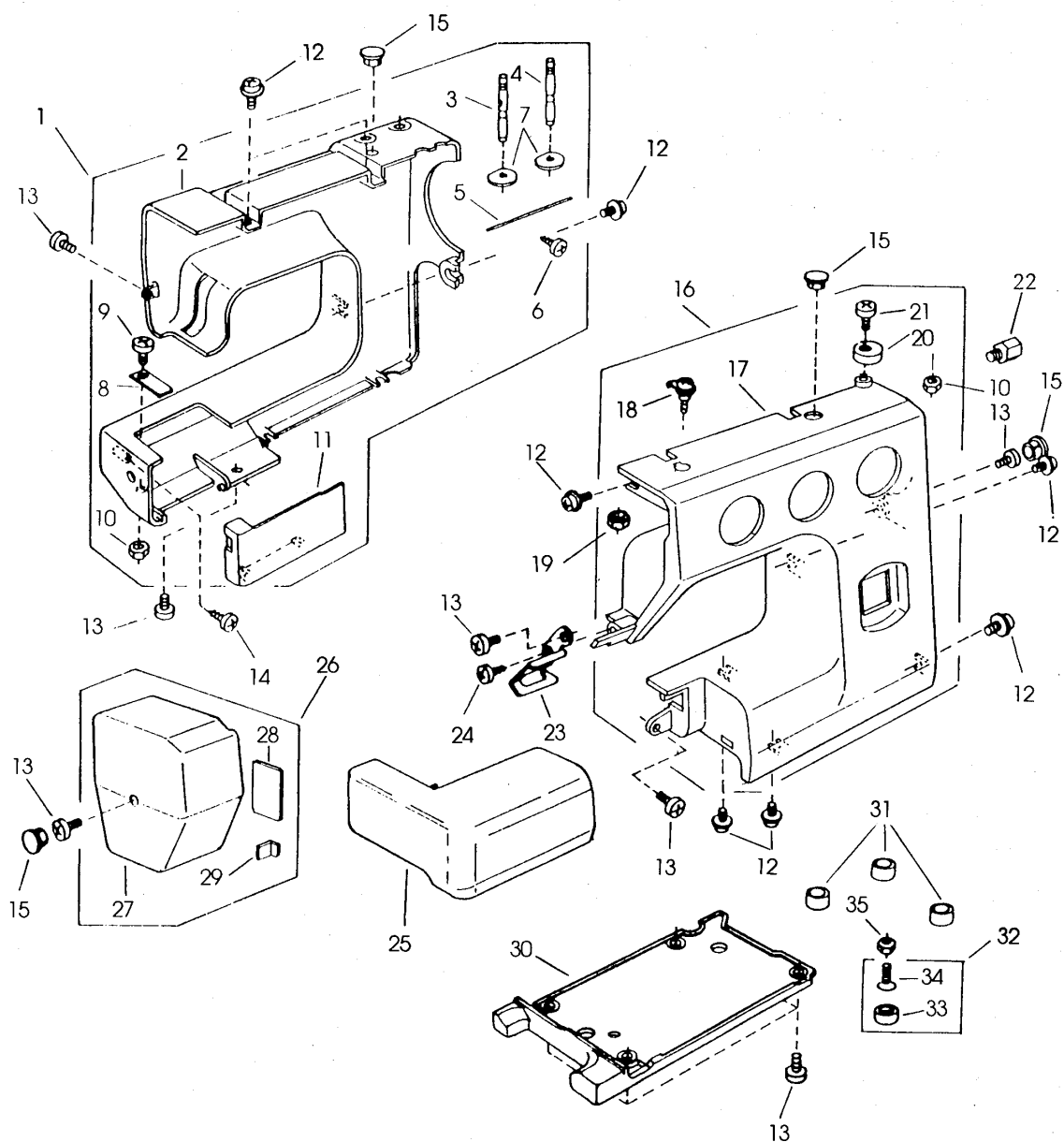


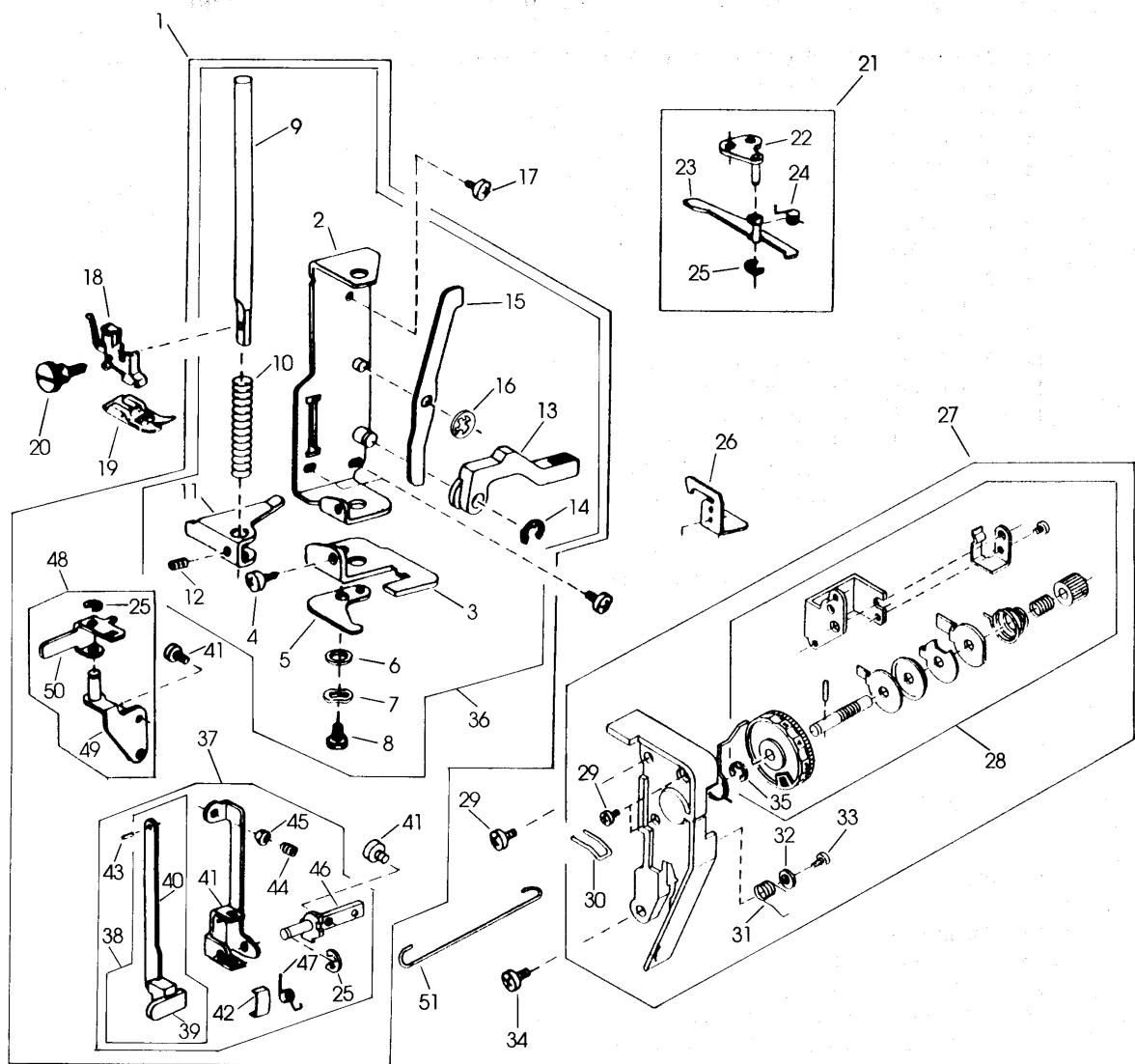
PARTS LIST

JF1004
JF1012
JF1014
JF1018
JF1018S
JF1022

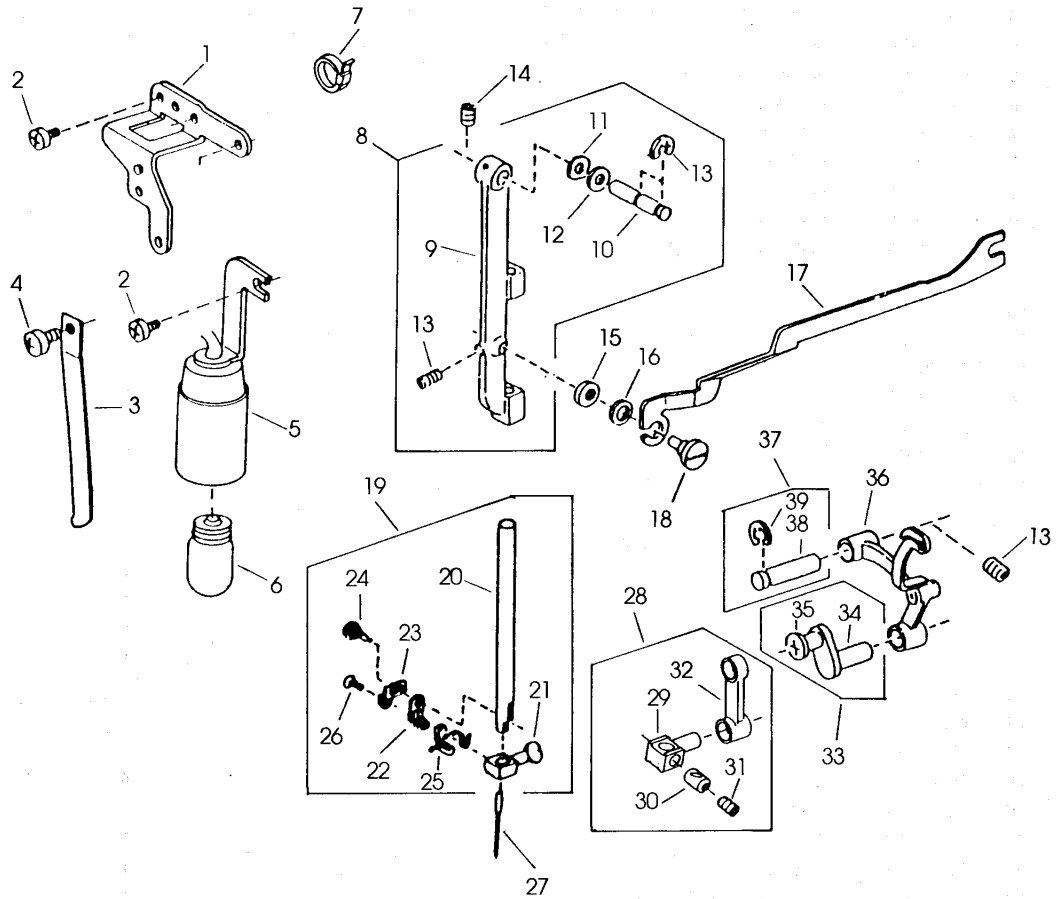


(NOTE: THE FRONT COVER SHOWN ABOVE IS THAT OF MODEL JF1022.)

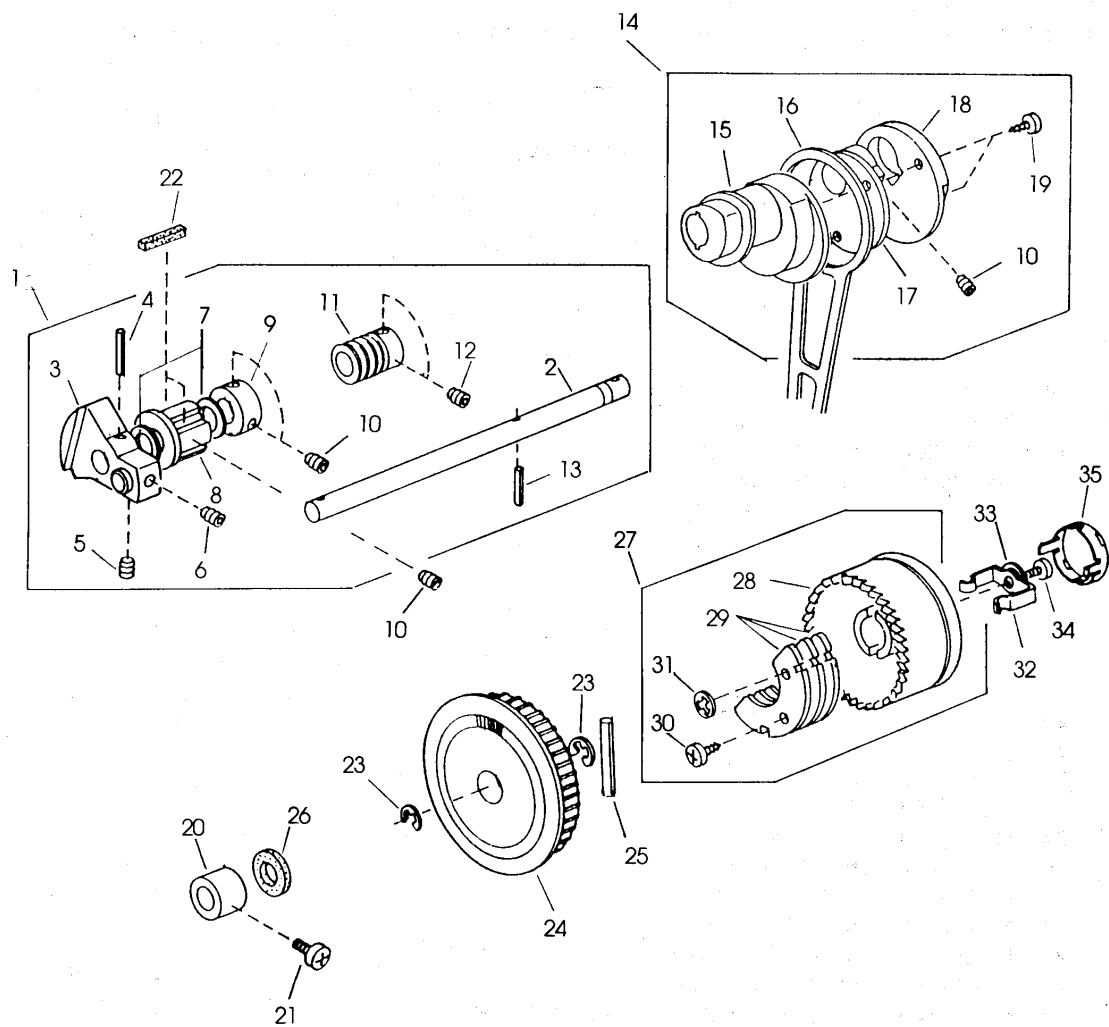
KEY NO.	PART NO.	NAME
1	743601001	Rear cover (unit) for all models
2	743003007	Rear cover
3	652302004	Spool pin (left)
4	652205006	Spool pin (right)
5	736007009	Spool pin spring
6	000076317	Set screw
7	735013005	Spool pin spring base
8	730006000	Spring
9	000101404	Set screw
10	000061205	Nut
11	739004005	Bed cover plate
12	000115205	Set screw
13	000081005	Set screw
14	000121905	Set screw
15	653006101	Cap
16	743607007	Front cover (unit) for JF1022
	743605108	Front cover (unit) for JF1018s
	743607100	Front cover (unit) for JF1018
	743605407	Front cover (unit) for JF1014
	743605005	Front cover (unit) for JF1012
	743608008	Front cover (unit) for JF1004
17	743016117	Front cover for JF1022
	743016025	Front cover for JF1018s
	743016128	Front cover for JF1018
	743016058	Front cover for JF1014
	743016014	Front cover for JF1012
	743016210	Front cover for JF1004
18	730501011	Thread guide plate (unit)
19	000160102	Adjustable lock nut
20	735016307	Bobbins winder stopper
21	000103107	Set screw
22	741033000	Cover base screw
23	740022003	Thread guide plate
24	000107307	Set screw
25	743004008	Extension table
26	743602002	Face plate (unit) for all models
	743602208	Face plate (unit) for JF1004
27	743005009	Face plate
28	724025006	Reflex sticker
29	840602006	Thread cutter
30	739005006	Base plate
31	739064003	Rubber base
32	735616200	Rubber base (unit)
33	735002001	Rubber base
34	000097901	Screw
35	000061319	Nut



KEY NO.	PART NO.	NAME
1	740620007	Presser bar base plate (unit) for JF1018s only
2	735023008	Presser bar base plate
3	735024009	Needle drop adjusting plate
4	000101404	Set screw
5	735025000	Needle bar supporter stopper
6	000070506	Plain washer
7	000116103	Wave washer
8	000138307	Bolt
9	735026001	Presser bar
10	735027002	Presser bar spring
11	735028003	Presser bar bracket
12	000111500	Hexagon Socket screw
13	735029004	Presser foot lifter
14	000001609	Snap ring
15	735030008	Tension release lever
16	000013903	Snap ring
17	000081005	Set screw
18	611510000	Presser foot holder
19	611511001	Presser foot (unit)
20	647112009	Thumb screw
21	739605002	Tension release arm (unit)
22	739017001	Tension release arm base
23	739018002	Tension release arm
24	739019003	Tension release spring
25	000002105	Snap ring
26	739016000	Top cover thread guide
27	743501000	Tension assembly
28	735506217	Tension dial (unit)
29	000103808	Set screw
30	735040001	Thread guide
31	735041002	Check spring
32	652039007	Washer
33	000107307	Set screw
34	000101703	Set screw
35	000002507	Snap ring
36	735604009	Presser bar plate (unit) for all models, except JF1018s
37	740617001	BH lever (unit) for JF1018s only
38	753629109	BH lever (unit) for JF1018s only
39	753160107	BH knob for JF1018s only
40	753161108	BH lever for JF101bs only
41	740047004	BH lever supporter for JF1018s only
42	753027008	Friction spring for JF1018s only
43	000023009	Spring pin for JF1018s only
44	000113306	Set screw for JF1018s only
45	000160102	Adjustable lock nut 4 for JF1018s only
46	740048005	BH lever base plate for JF1018s only
47	740049006	BH lever spring for JF1018s only
48	740613007	BH lever base (unit) for JF1018s only
49	740050000	BH lever base for JF1018s only
50	740051001	BH regulating lever for JF101bs only

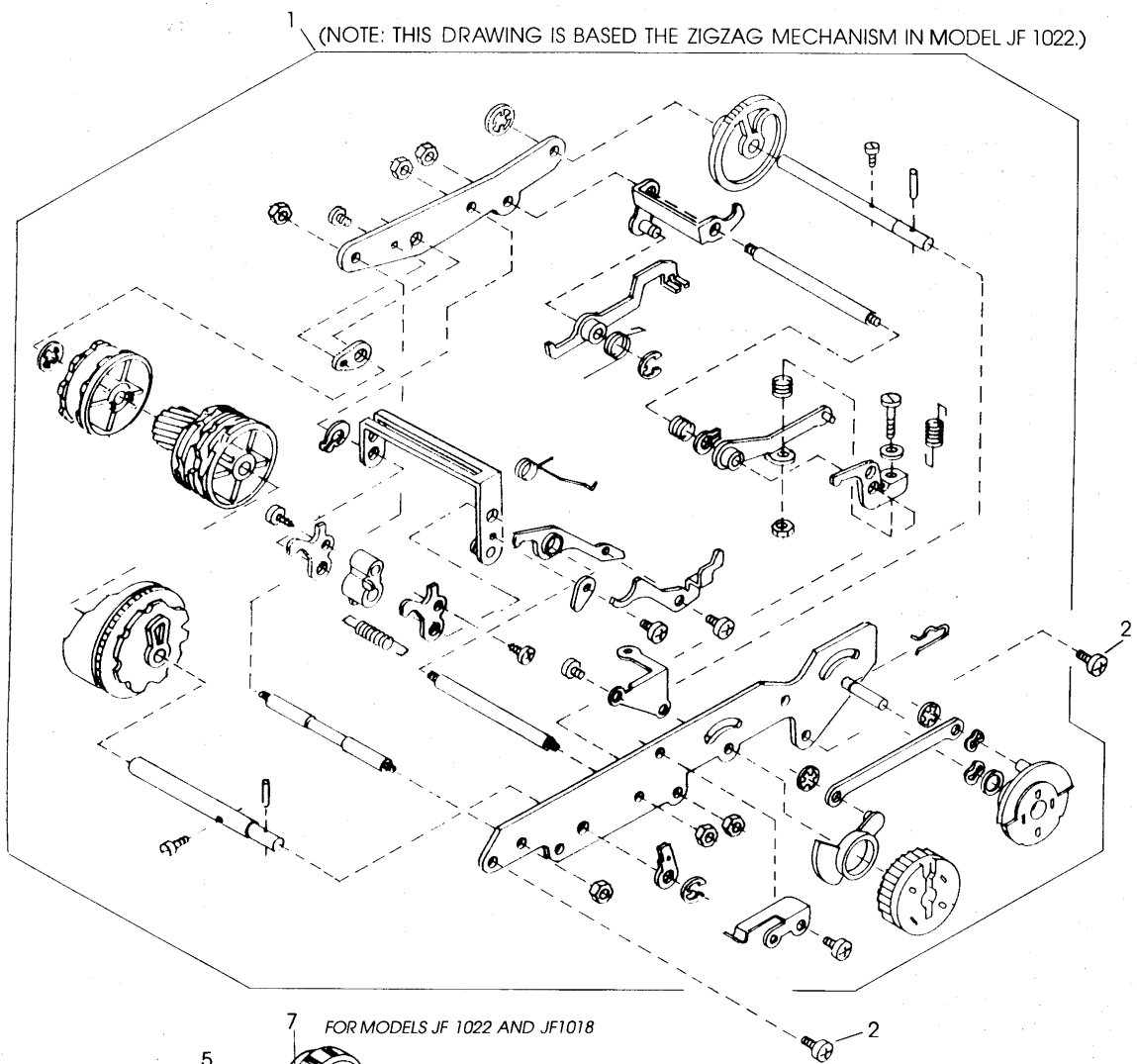


KEY NO.	PART NO.	NAME
1	740007013	Face plate base plate
2	000081005	Set screw
3	730024004	Needle bar supporter spring
4	000101404	Set screw
5	737512005	Lamp socket (220-220-240V)
	647510207	Lamp socket (120V)
6	000009102	Lamp (220-240V)
	000009803	Lamp (120V)
7	000053008	Cord tie band
8	735605103	Needle bar supporter (unit)
9	735032000	Needle bar supporter
10	730022002	Needle bar supporter pin
11	673022002	Spring washer
12	000070609	Plain washer
13	000002507	Snap ring
14	000111304	Hexagon Socket screw
15	670258000	Plain washer
16	678044005	Plain washer
17	735119002	Zigzag rod
18	678084007	Eccentric pin
19	730503116	Needle bar (unit)
20	553085019	Needle bar
21	801506008	Needle clamp (unit)
22	730025005	Needle guide plate
23	732105006	Needle clamp plate
24	802108009	Hinge screw
25	680043012	Needle bar thread guide
26	670047004	Flat head screw
27	102408089	Needle
28	680504005	Needle bar connecting stud (unit)
29	670052002	Needle bar connecting stud
30	670272000	Needle bar connecting stud pin
31	000111201	Hexagon Socket screw
32	680032007	Needle bar crank rod
33	735504008	Needle bar crank pin (unit)
34	735174005	Needle bar crank pin
35	647139002	Needle bar crank cap
36	625506109	Thread take up lever (unit)
37	731511006	Thread take up lever pin (unit)
38	647040005	Thread take up lever pin
39	000002806	Snap ring



KEY NO.	PART NO.	NAME
1	743603106	Upper shaft (unit) for JF1022
	743603003	Upper shaft (unit) for JF1004 & JF1012
2	743007001	Upper shaft
3	743008002	Take up lever crank
4	000021708	Spring pin
5	102073003	Set screw
6	761052007	Set screw
7	000036717	Thrust washer
8	743009003	Upper shaft front bushing
9	639095000	Ring
10	000111304	Hexagon socket screw
11	749011006	Worm gear for JF1022
	751146008	Worm gear for JF1004 & JF1012
12	553245008	Hexagon Socket screw
13	000003601	Spring pin
14	743604004	Crank rod (unit)
15	743010007	Feed cam
16	743011008	Crank rod
17	639033000	Crank cam
18	639102012	Crank cam plate
19	000150501	Set screw
20	743002006	Upper shaft rear bushing
21	000172602	Set screw
22	731312005	Felt
23	000030205	Snap ring
24	743019006	Belt wheel
25	000023803	Spring pin
26	735143005	Felt
27	743606006	Balance wheel (unit)
28	639097024	Balance wheel
29	743030003	Balance weight
30	000160607	Set screw
31	000014306	Snap ring
32	639113016	Clutch spring
33	000071013	Plain washer
34	810220003	Set screw
35	650070509	Clutch cap

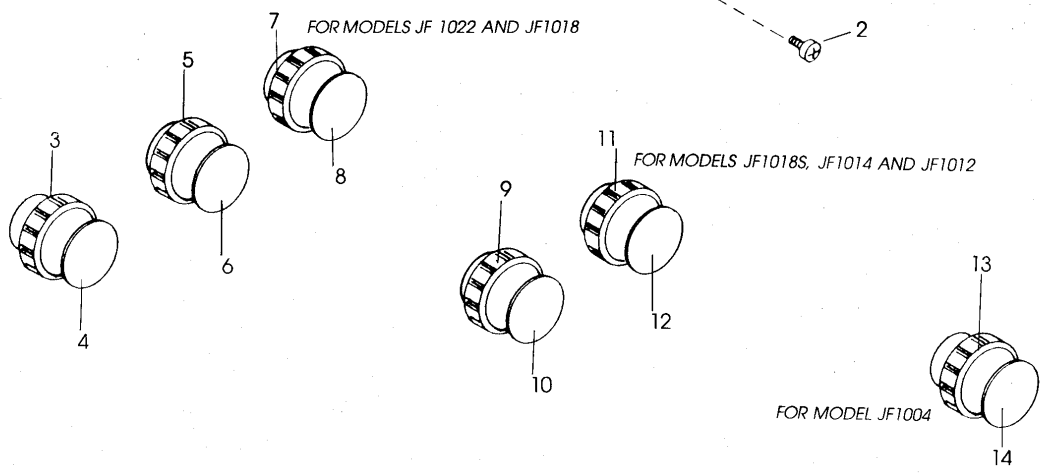
(NOTE: THIS DRAWING IS BASED THE ZIGZAG MECHANISM IN MODEL JF 1022.)



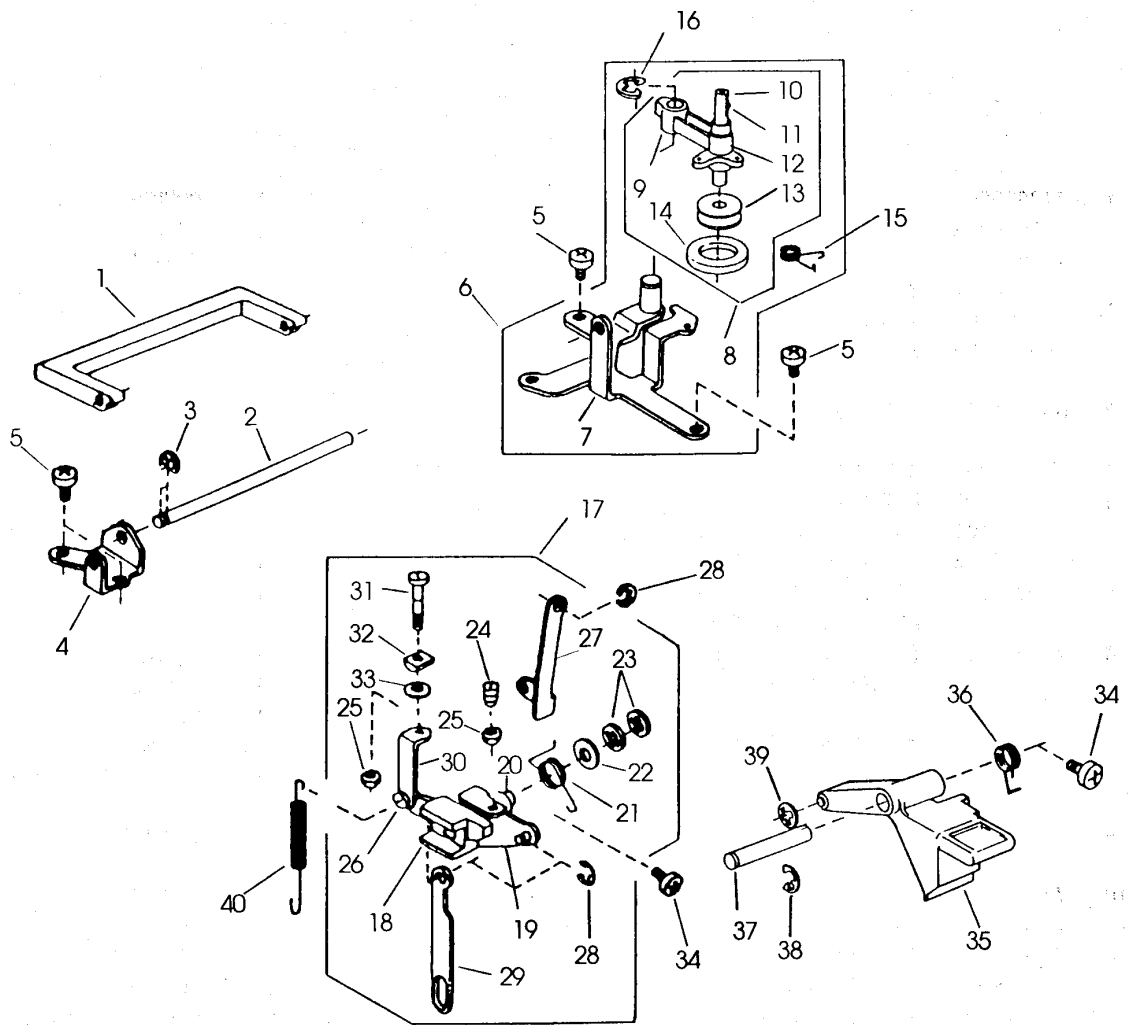
7 FOR MODELS JF 1022 AND JF1018

FOR MODELS JF1018S, JF1014 AND JF1012

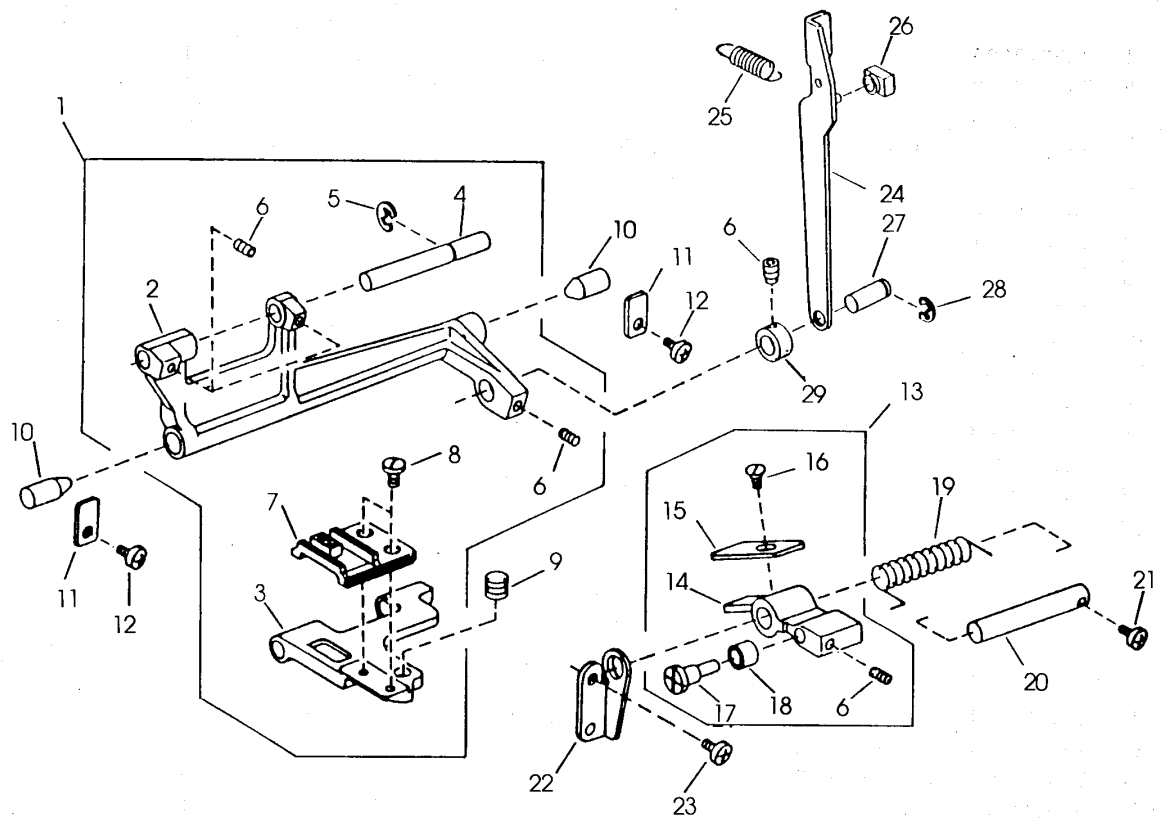
FOR MODEL JF1004



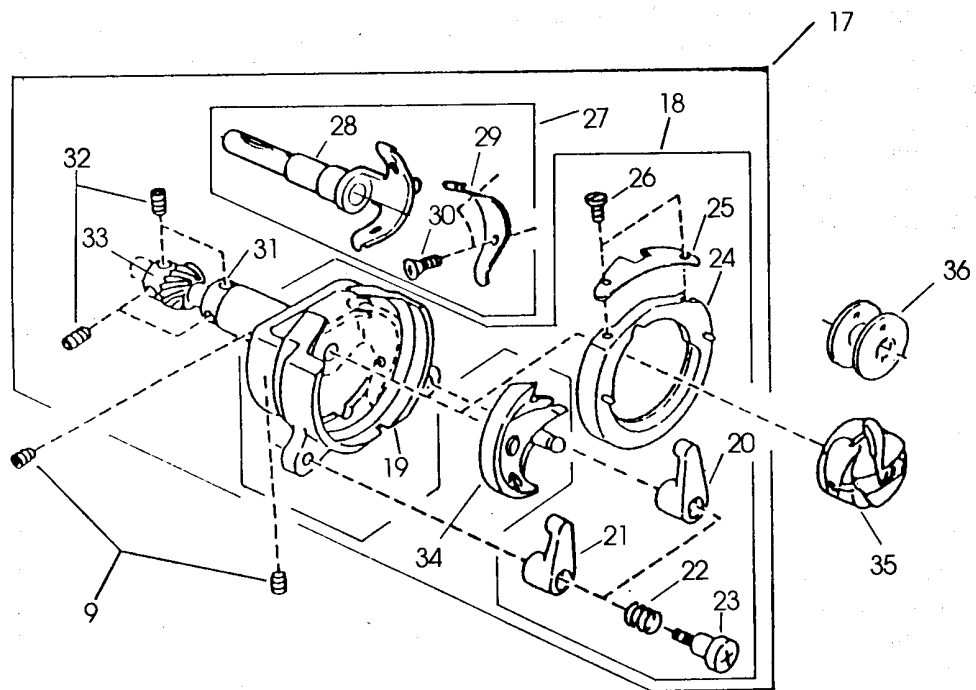
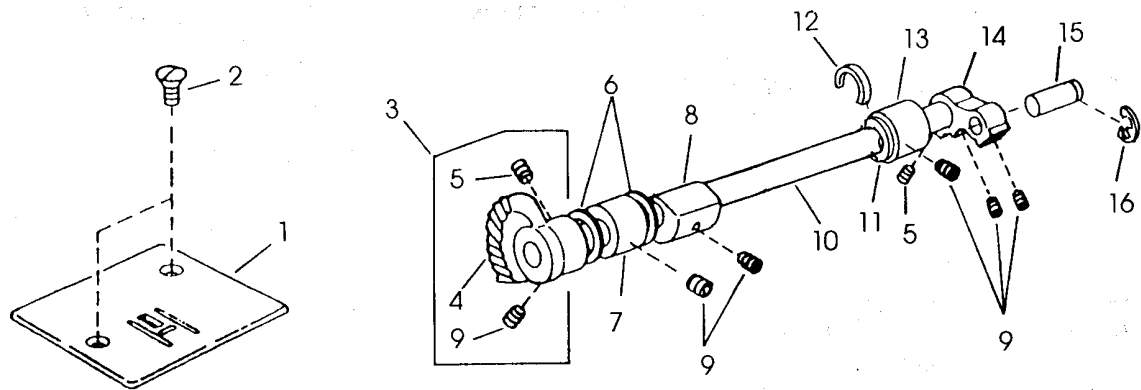
KEY NO.	PART NO.	NAME
1	743609009	Zigzag mechanism for JF1022
	740614008	Zigzag mechanism for JF1018s
	743609205	Zigzag mechanism for JF1018
	740606007	Zigzag mechanism for JF1014
	740606100	Zigzag mechanism for JF1012
	740615009	Zigzag mechanism for JF1004
2	000081005	Set screw
3	743015002	Selector dial (pattern) for JF1022 & JF1018
4	740032305	Pattern indicating plate for JF1022
	743028101	Pattern indicating plate for JF1022
	743026109	Pattern indicating plate for JF1018
5	743022002	Selector dial (stitch length) for JF1022 & JF1018
6	740019801	Stitch length indicating plate for JF1022
	740019801	Stitch length indicating plate for JF1018
7	743022002	Selector dial (width) for JF1022 & JF1018
8	743021104	Width indicating plate for JF1022 & JF1018
	743021104	Width indicating plate for JF1022
9	743015002	Selector dial (pattern) for JF1018s, JF1014 & JF1012
10	743027007	Pattern indicating plate for JF1018s
	740095306	Pattern indicating plate for JF1018s
	743031004	Pattern indicating plate for JF1014
	743018108	Pattern indicating plate for JF1012
	743018108	Pattern indicating plate for JF1012
11	743015002	Selector dial (stitch length) for JF1018s, JF1014 & JF1012
12	740126307	Stitch length indicating plate for JF1018s
	740126400	Stitch length indicating plate for JF1018s
	740019801	Stitch length indicating plate for JF1014
	740019801	Stitch length indicating plate for JF1012
	740019801	Stitch length indicating plate for JF1012
13	743015002	Selector dial for JF1004
14	743020000	Pattern indicating plate for JF1004



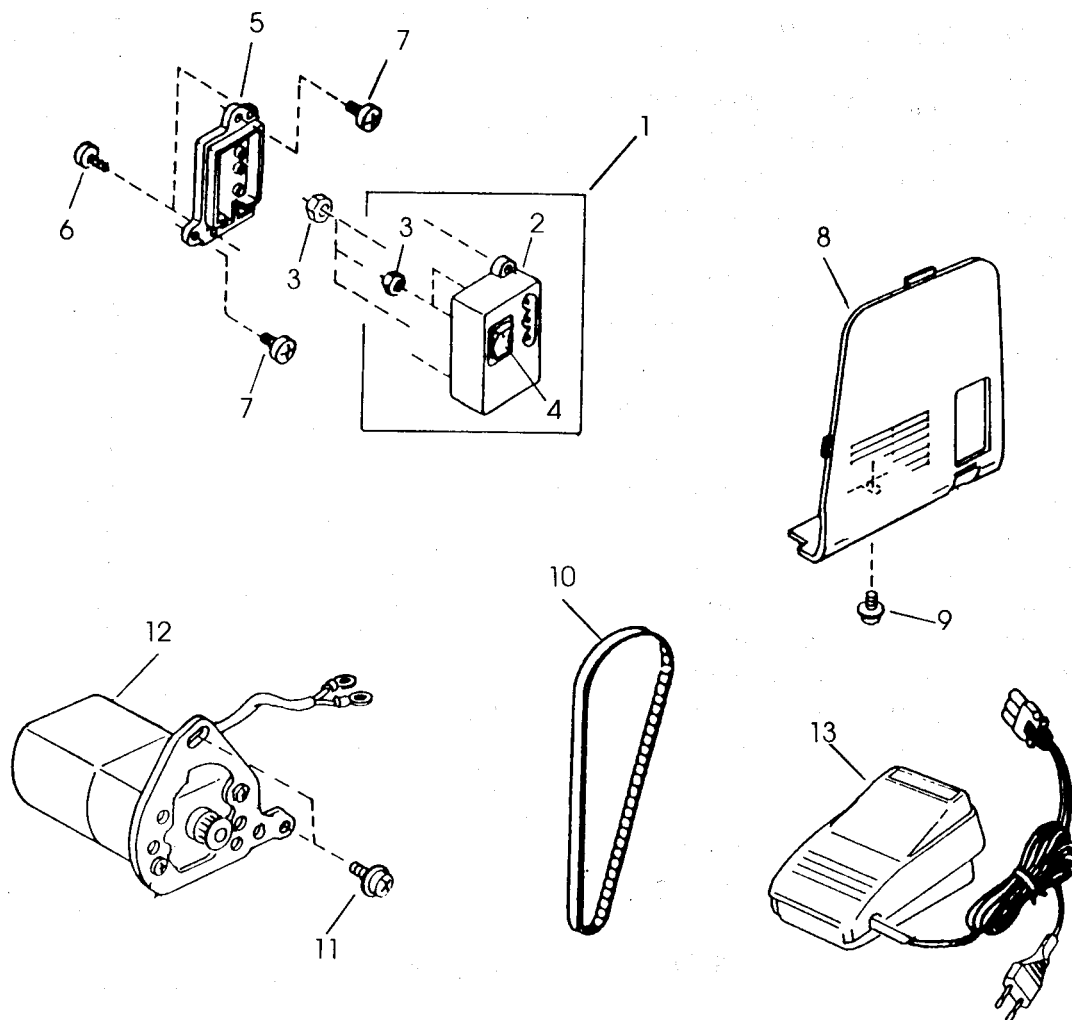
KEY NO.	PART NO.	NAME
1	735017308	Handle
2	740011009	Handle shaft
3	000002105	Snap ring
4	740010008	Handle hinge shaft base
5	000081005	Set screw
6	740602209	Bobbin winder base plate (unit)
7	740003101	Bobbin winder base plate
8	735501005	Bobbin winder arm (unit)
9	735014006	Bobbin winder arm
10	735129005	Bobbin winder shaft
11	670026007	Bobbin winder shaft spring
12	652092008	Bobbin winder shaft ring
13	647017003	Bobbin winder ring base
14	647018004	Bobbin winder ring
15	740042009	Bobbin winder arm spring
16	000002806	Snap ring
17	736604105	Feed regulator (unit) for all models, except JF1004
	736607016	Feed regulator for JF1004
18	647049004	Feed regulator for all models
19	736012007	Feed regulator plate
20	601024001	Pin
21	735077007	Feed regulator spring
22	735073003	Plain washer
23	000014605	Snap ring
24	648010009	Set screw
25	000160102	Adjustable lock nut
26	648012001	Set screw
27	739020007	Feed regulator rod
28	000002105	Snap ring
29	730045001	Reverse link
30	734039004	Rod for all models, except JF1004
31	735074004	Adjustable screw for all models, except JF1004
32	735076006	Rod block for all models, except JF1004
33	000071013	Washer for all models, except JF1004
34	000172602	Set screw 5x8
35	743014001	R button
36	739063002	R button spring
37	736015000	R button shaft
38	000001609	Snap ring
39	000014007	Snap ring
40	670100006	Feed regulator spring for all models, except JF1018s
	740125007	Feed regulator spring for JF1018s



KEY NO.	PART NO.	NAME
1	735612000	Feed rock shaft (unit)
2	735078008	Feed rock shaft
3	735079009	Feed bar
4	735080003	Feed bar shaft
5	000002507	Snap ring
6	000111201	Hexagon Socket screw
7	735081004	Feed dog
8	735082005	Set screw
9	735083006	Feed bar spring
10	735084007	Feed rock shaft center
11	735085008	Feed rock shaft center plate
12	000101404	Set screw
13	735613001	Feed lifting arm (unit)
14	735086009	Feed lifting arm
15	605030002	Sliding plate
16	365032001	Set screw
17	735087000	Feed lifting pin
18	735088001	Feed lifting roller
19	735089002	Feed lifting spring
20	735090006	Feed lifting shaft
21	000097200	Set screw
22	739022009	Feed lifting shaft holder
23	000081119	Set screw
24	743012009	Feed rod
25	743013000	Feed rod spring
26	102141003	Feed regulator slide block
27	735071001	Feed rock shaft connecting pin
28	000002806	Snap ring
29	735276008	Ring



KEY NO.	PART NO.	NAME
1	739008009	Needle plate
2	681009101	Set screw
3	735950003	Lower shaft gear (unit)
4	735951004	Lower shaft gear
5	000110107	Hexagon Socket screw sxswp
6	000036201	Thrust washer
7	735233003	Bushing
8	735061008	Feed lifting cam
9	000110107	Hexagon Socket screw
10	735236006	Lower shaft
11	822070003	Felt
12	735239009	Felt holder
13	735234004	Bushing
14	639036003	Lower shaft crank arm
15	639037004	Pin
16	000001609	Snap ring
17	735610101	Shuttle body (unit)
18	735508105	Shuttle race body (unit)
19	735065002	Shuttle race body
20	605065006	Shuttle race ring clasp (right)
21	605066007	Shuttle race ring clasp (left)
22	639108007	Shuttle race ring clasp spring
23	673290003	Hinge screw
24	553168006	Shuttle race ring
25	601801000	Shuttle race spring
26	102100000	Set screw
27	735509003	Driver body (unit)
28	735066003	Driver body
29	670286007	Driver spring
30	102202003	Set screw
31	735067004	Ring
32	553245008	Hexagon Socket screw
33	735068108	Shuttle race body shaft gear
34	532096007	Shuttle hook
35	647515006	Bobbin case
36	102261000	Bobbin



KEY NO.	PART NO.	NAME
1	739503009	Machine socket (unit) for 220-240V
	739505001	Machine socket (unit) for 120V (USA)
2	739036006	Machine socket for 220-240V
	739036006	Machine socket for 120V (USA)
3	000060802	Nut
4	653528001	Switch for 220-240V
	830334003	Switch for 120V
5	739037007	Machine socket cover
6	000107802	Set screw
7	000103509	Set screw
8	743017004	Belt cover
9	000115205	Set screw
10	650166008	Timing belt
11	000201209	Set screw
12	024070108	Motor (unit)
	024070201	Motor (unit) for 240V (Australia & Great Britain)
	024070304	Motor (unit) for 220-230V
	014170108	Motor (unit) for 120V (USA)
13	042870205	Foot controller (unit) for Continental Europe
	042870102	Foot controller (unit) for Australia
	042870401	Foot controller (unit) for Great Britain, Hongkong, Singapore
	C-1028	Foot controller (unit) USA and Canada
	(or TJC-150)	