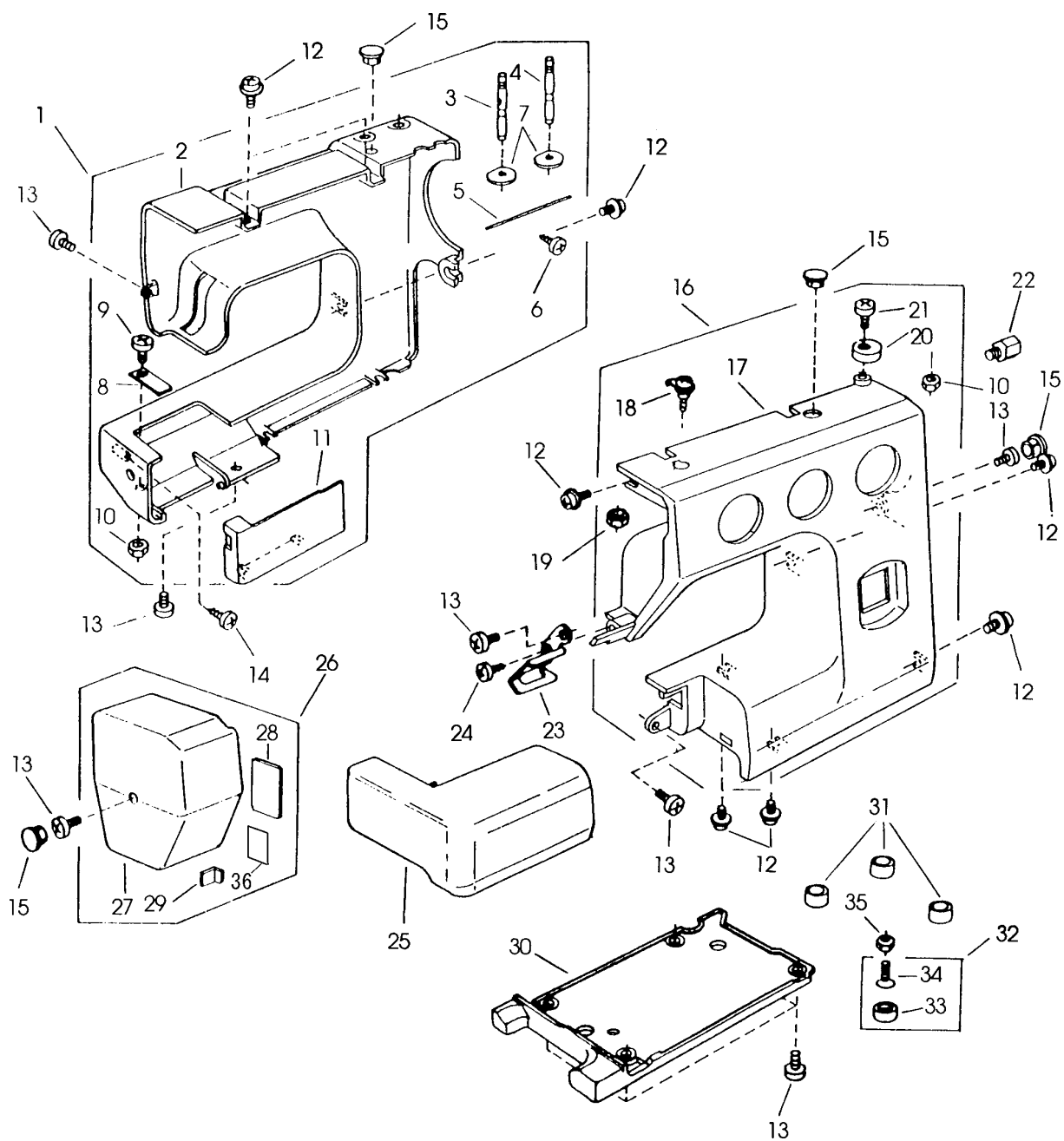
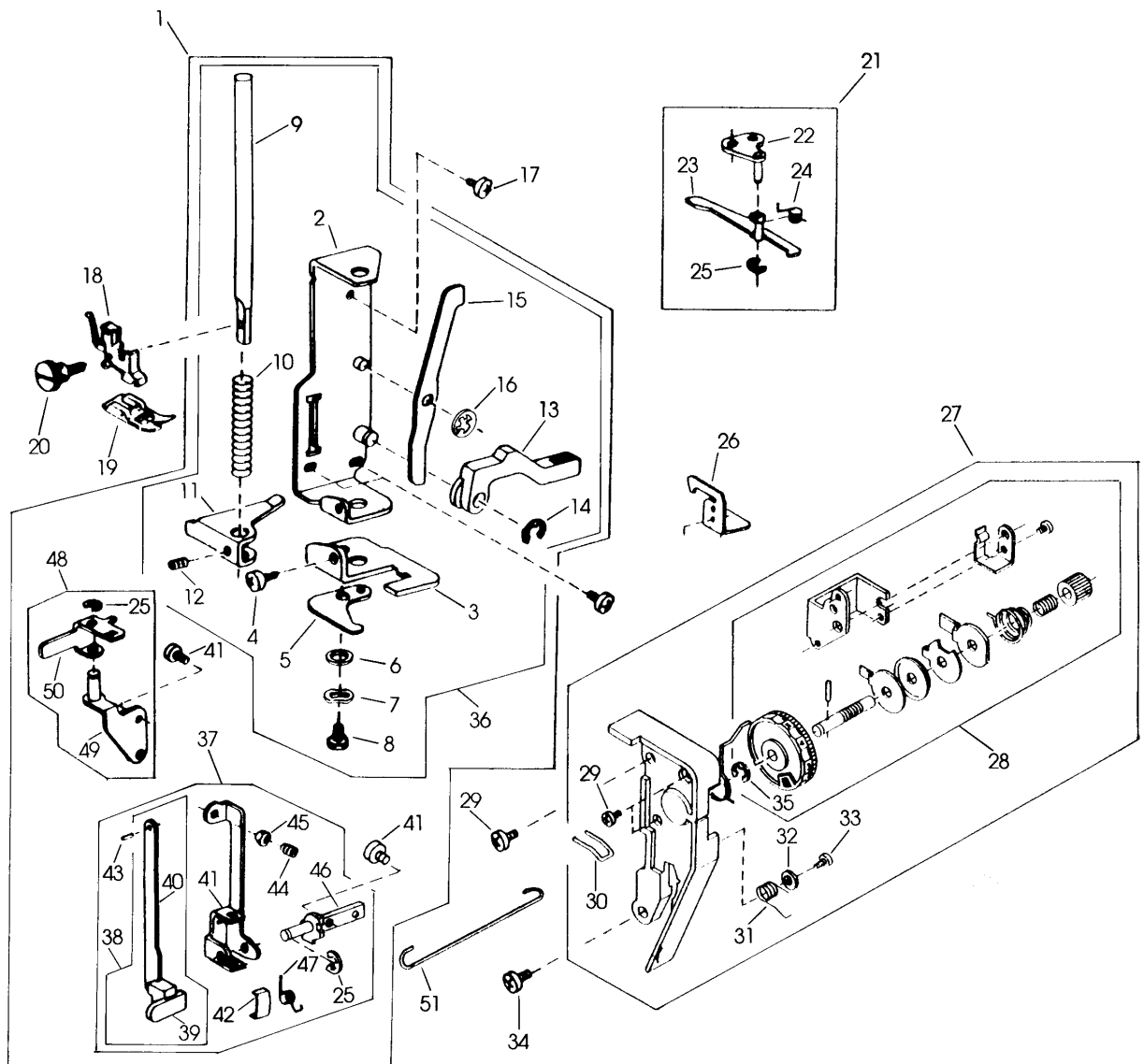


PARTS LIST

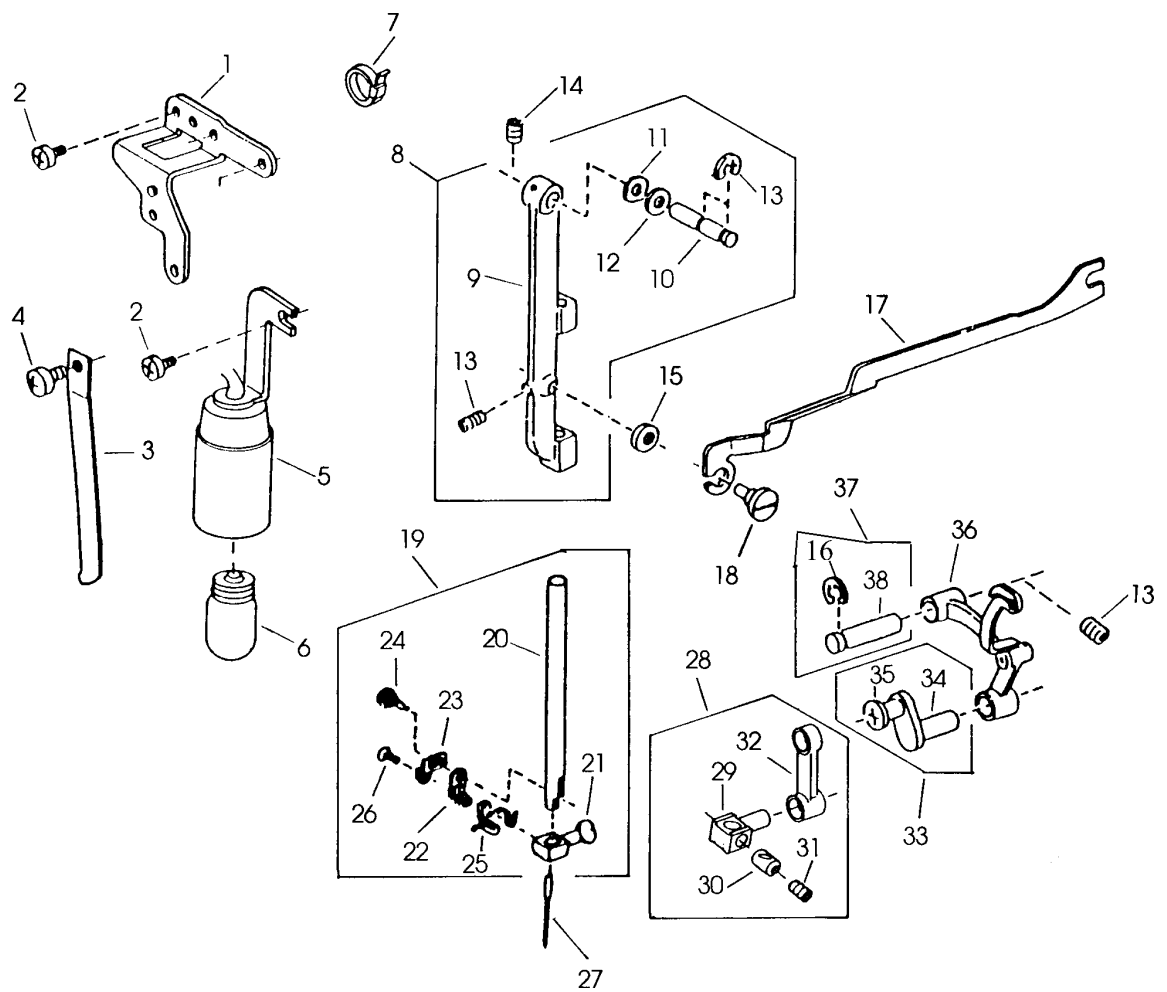
Model US-2022



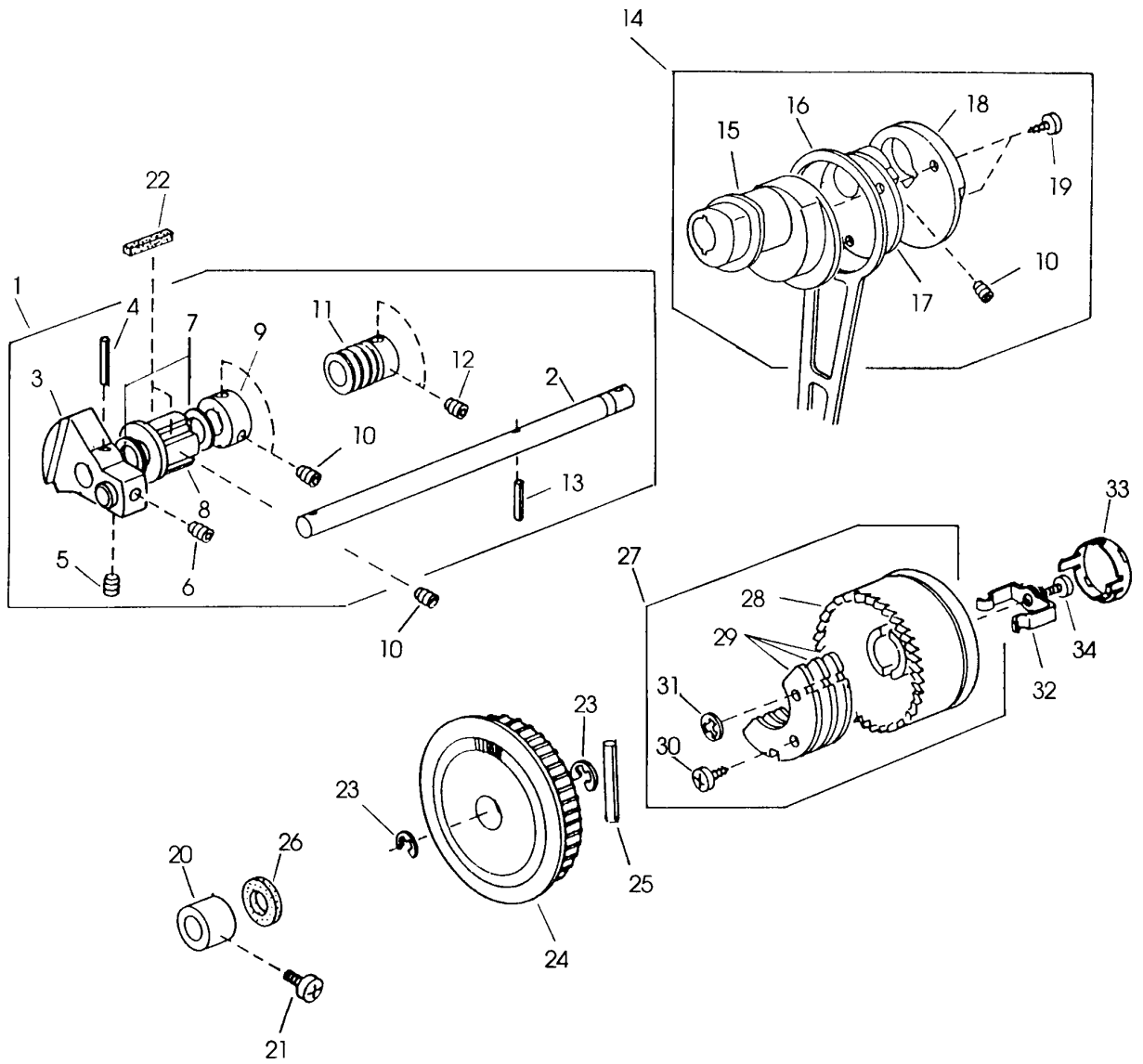
KEY NO.	PART NO.	NAME
1	747601003	Rear cover (unit)
2	747002101	Rear cover
3	652302004	Spool pin (left)
4	652205006	Spool pin (right)
5	736007009	Spool pin spring
6	000076317	Set screw
7	735013005	Spool pin spring base
8	730006000	Spring
9	000101404	Set screw
10	000061205	Nut
11	739004005	Bed cover plate
12	000115205	Set screw
13	000081005	Set screw
14	000121905	Set screw
15	653006101	Cap
16	747604202	Front cover (unit)
17	747012218	Front cover
18	730501011	Thread guide plate (unit)
19	000160102	Adjustable lock nut
20	735016307	Bobbin winder stopper
21	000103107	Set screw
22	741033000	Cover base screw
23	740022003	Thread guide plate
24	000107307	Set screw
25	747502003	Extension table
26	747603005	Face plate (unit)
27	747005001	Face plate
28	724025006	Sticker
29	840602006	Thread cutter
30	747001007	Base plate
31	739064003	Rubber base
32	735616200	Rubber base (unit)
33	735002001	Rubber base
34	000097901	Screw
35	000061319	Nut
36	_____	_____



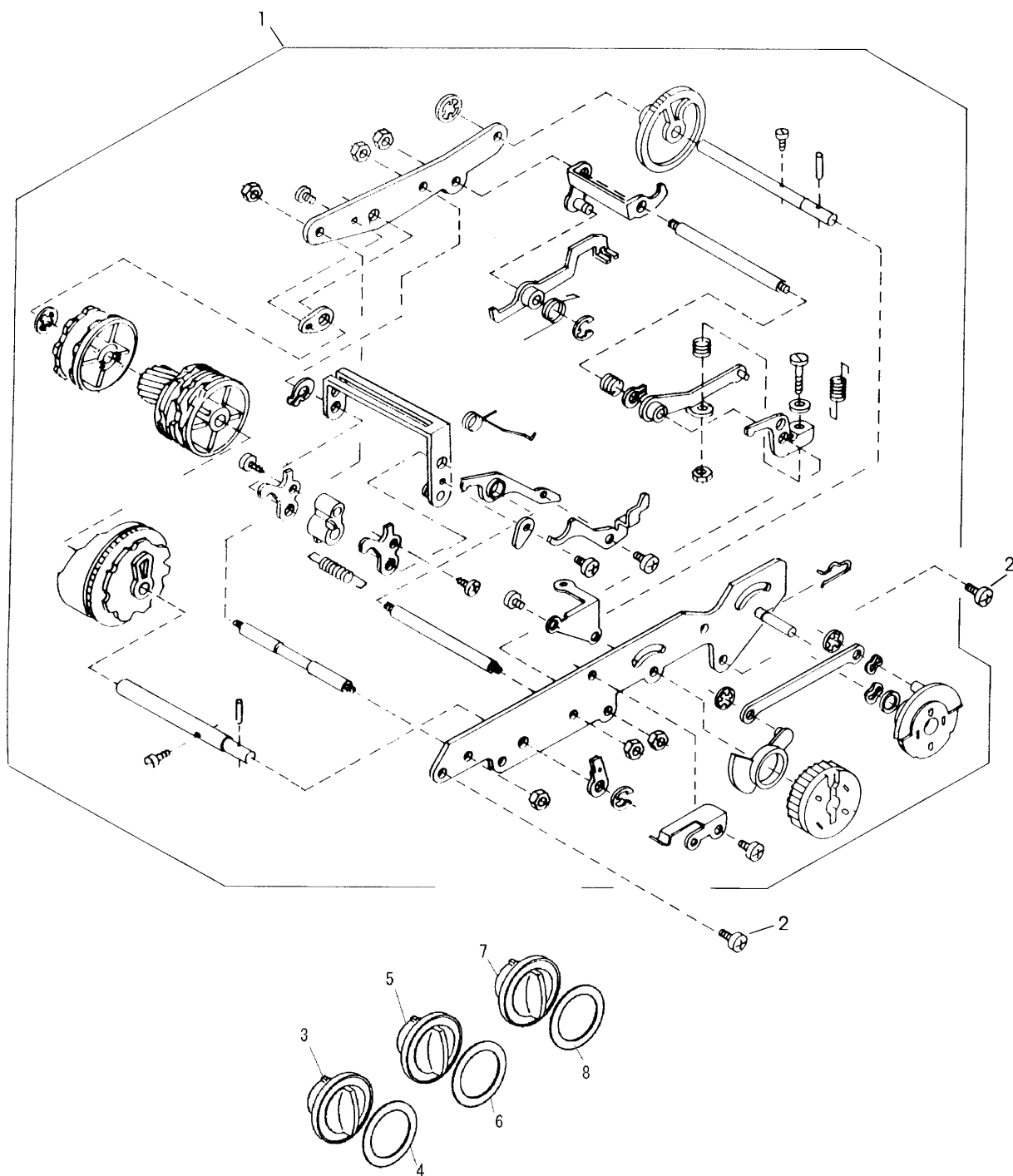
KEY NO.	PART NO.	NAME
1	740620007	Presser bar base plate (unit)
2	735023008	Presser bar base plate
3	735024009	Needle drop adjusting plate
4	000101404	Set screw
5	735025000	Needle bar supporter stopper
6	000070506	Plain washer
7	000116103	Wave washer
8	000138307	Bolt
9	735026001	Presser bar
10	735027002	Presser bar spring
11	735028003	Presser bar bracket
12	000111500	Hexagon Socket screw
13	735029004	Presser foot lifter
14	000001609	Snap ring
15	735030008	Tension release lever
16	000013903	Snap ring
17	000081005	Set screw
18	611510000	Presser foot holder
19	611511001	Presser foot (unit)
20	647112009	Thumb screw
21	739605002	Tension release arm (unit)
22	739017001	Tension release arm base
23	739018002	Tension release arm
24	739019003	Tension release spring
25	000002105	Snap ring
26	739016000	Top cover thread guide
27	747501002	Tension assembly
28	735506712	Tension dial (unit)
29	000103808	Set screw
30	739016000	Thread guide
31	735041002	Check spring
32	652039007	Washer
33	000107307	Set screw
34	000101703	Set screw
35	000002507	Snap ring
36		
37	740617001	BH lever (unit)
38	753629109	BH lever (unit)
39	753160107	BH knob
40	753161108	BH lever
41	740047004	BH lever supporter
42	753027008	Friction spring
43	000023009	Spring pin
44	000113306	Set screw
45	000160102	Adjustable lock nut
46	740048005	BH lever base plate
47	740049006	BH lever spring
48	740613007	BH lever base (unit)
49	740050000	BH lever base
50	740051001	BH regulating lever
51	740052002	BH shifting rod



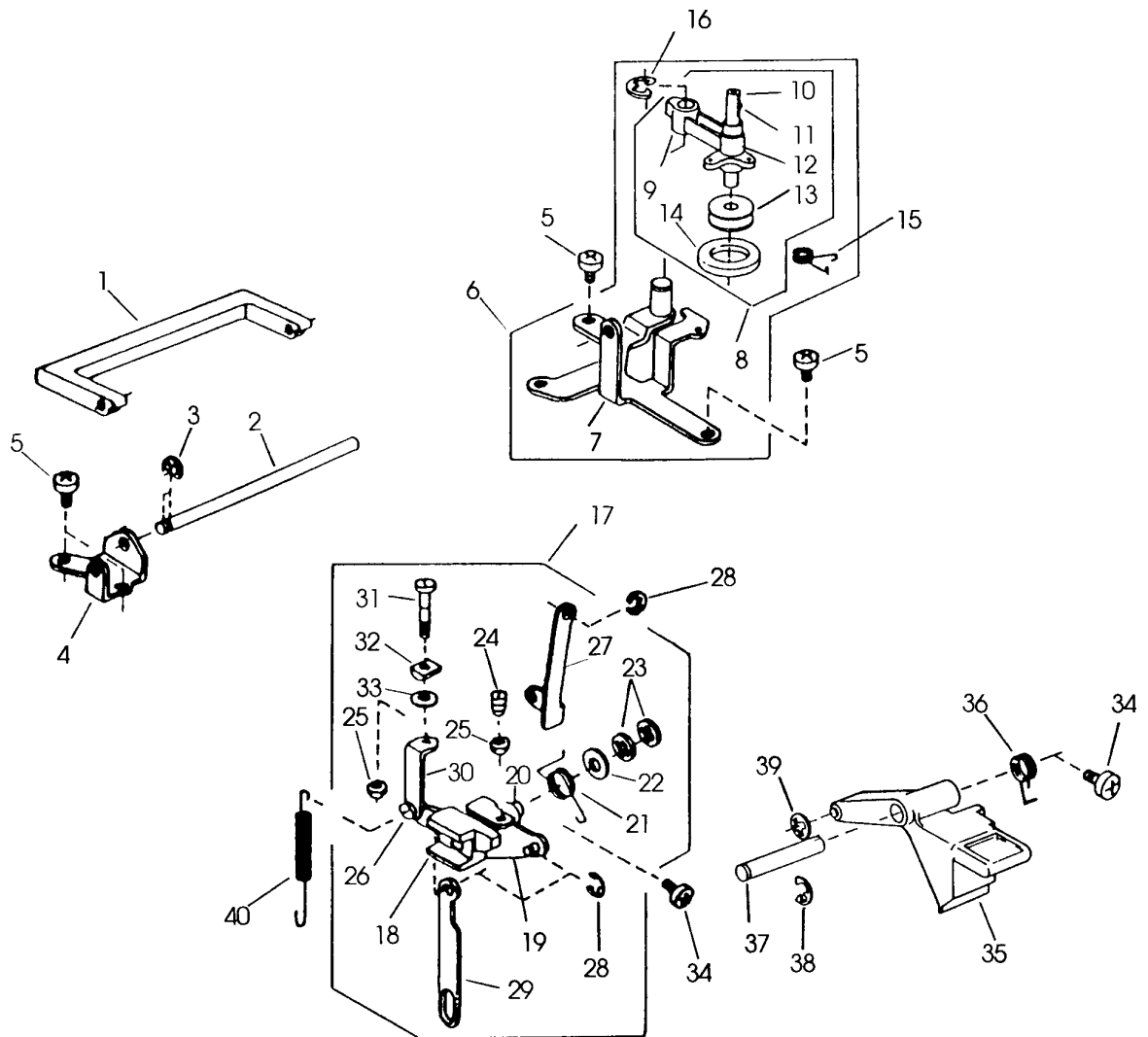
KEY NO.	PART NO.	NAME
1	740007105	Face plate base plate
2	000081005	Set screw
3	730024004	Needle bar supporter spring
4	000101404	Set screw
5	740618002	Lamp socket
6	000009009	Lamp
7	000053008	Cord tie band
8	735605103	Needle bar supporter (unit)
9	735032000	Needle bar supporter
10	730022002	Needle bar supporter pin
11	673022002	Spring washer
12	000070609	Plain washer
13	000002507	Snap ring
14	000111304	Hexagon Socket screw
15	748021006	Washer
16	000002806	Snap ring
17	735119002	Zigzag rod
18	678084007	Eccentric pin
19	730503116	Needle bar (unit)
20	553085019	Needle bar
21	801506008	Needle clamp (unit)
22	730025005	Needle guide plate
23	732105006	Needle clamp plate
24	802108009	Hinge screw
25	680043012	Needle bar thread guide
26	670047004	Flat head screw
27	102408089	Needle
28	680504005	Needle bar connecting stud (unit)
29	670052002	Needle bar connecting stud
30	670272000	Needle bar connecting stud pin
31	000111201	Hexagon Socket screw
32	680032007	Needle bar crank rod
33	735504008	Needle bar crank pin (unit)
34	735174005	Needle bar crank pin
35	647139002	Needle bar crank cap
36	625506109	Thread take up lever (unit)
37	731511006	Thread take up lever pin (unit)
38	647040005	Thread take up lever pin



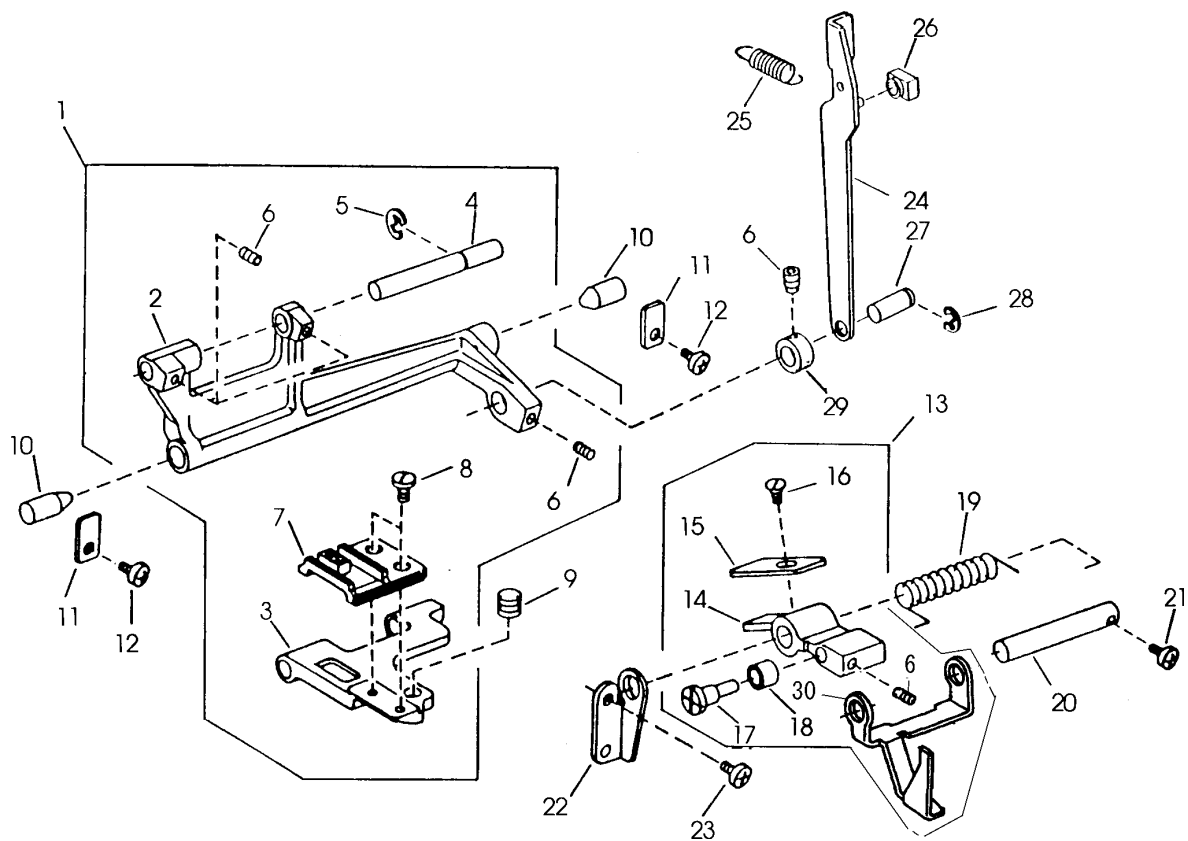
KEY NO.	PART NO.	NAME
1	743603106	Upper shaft (unit)
2	743007001	Upper shaft
3	743008002	Take up lever crank
4	000021708	Spring pin
5	102073003	Set screw
6	761052007	Set screw
7	000036717	Thrust washer
8	743009003	Upper shaft front bushing
9	639095000	Ring
10	000111304	Hexagon socket screw
11	749011006	Worm gear
12	553245008	Hexagon Socket screw
13	000003601	Spring pin
14	743604004	Crank rod (unit)
15	743010007	Feed cam
16	743011008	Crank rod
17	639033000	Crank cam
18	639102012	Crank cam plate
19	000150501	Set screw
20	743002006	Upper shaft rear bushing
21	000172602	Set screw
22	731312005	Felt
23	000030205	Snap ring
24	743019006	Belt wheel
25	000023803	Spring pin
26	735143005	Felt
27	743630009	Balance wheel (unit)
28	639097024	Balance wheel
29	743030003	Balance weight
30	000121400	Set screw
31	000014306	Snap ring
32	639113016	Clutch spring
33	650070509	Clutch cap
34	000081005	Set screw



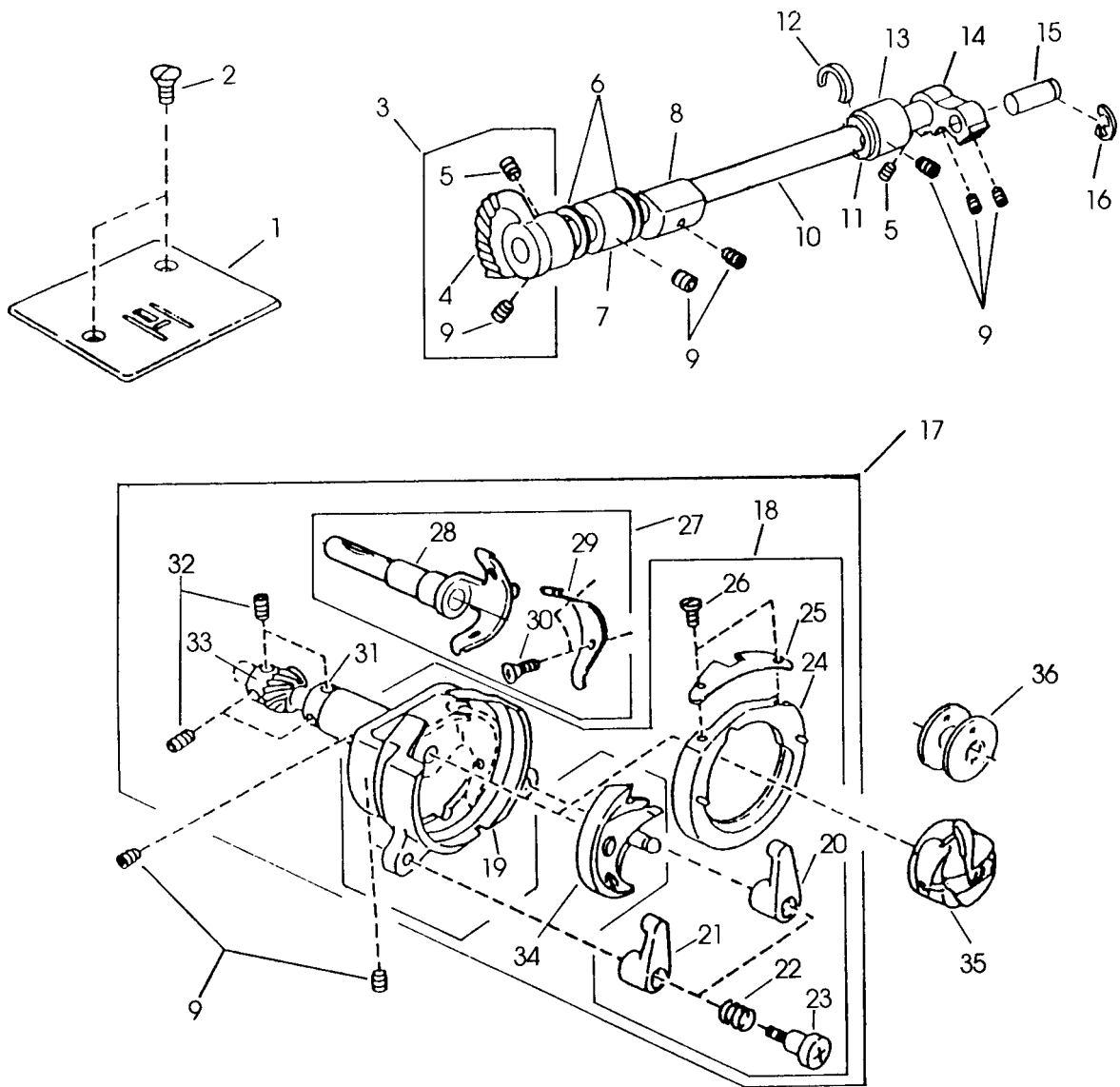
KEY NO.	PART NO.	NAME
1	745604000	Zigzag mechanism
2	000081005	Set screw
3	747008004	Selector dial (pattern)
4		Pattern indicating plate
5	747010009	Selector dial (stitch length)
6	747009142	Stitch length indicating plate
7	747008004	Selector dial (width)
8		Width indicating plate



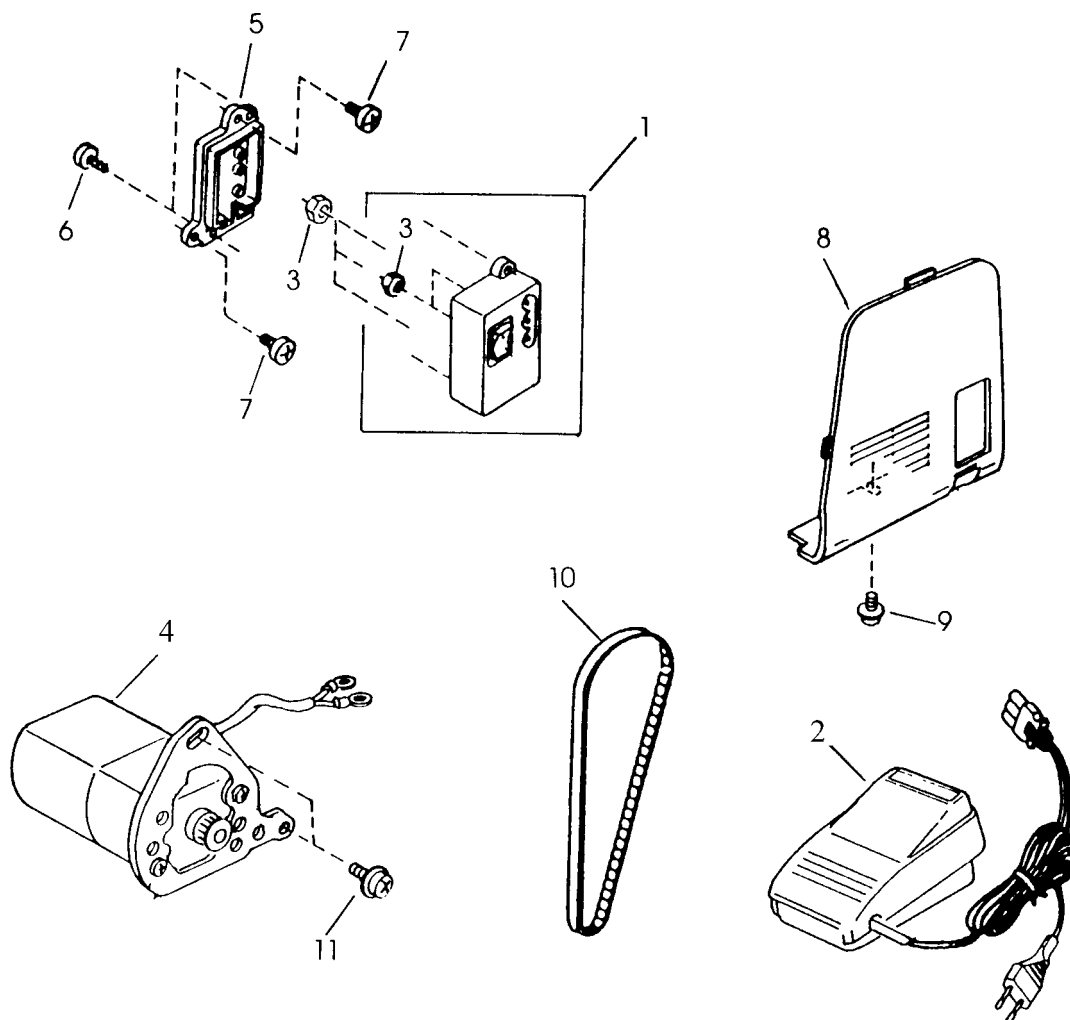
KEY NO.	PART NO.	NAME
1	735017308	Handle
2	740011009	Handle shaft
3	000002105	Snap ring
4	740010008	Handle hinge shaft base
5	000081005	Set screw
6	740602209	Bobbin winder base plate (unit)
7	740003101	Bobbin winder base plate
8	735501005	Bobbin winder arm (unit)
9	735014006	Bobbin winder arm
10	735129005	Bobbin winder shaft
11	670026007	Bobbin winder shaft spring
12	652092008	Bobbin winder shaft ring
13	647017003	Bobbin winder ring base
14	647018004	Bobbin winder ring
15	740042009	Bobbin winder arm spring
16	000002806	Snap ring
17	736604105	Feed regulator (unit)
18	647049004	Feed regulator
19	736012007	Feed regulator plate
20	601024001	Pin
21	735077007	Feed regulator spring
22	735073003	Plain washer
23	000014605	Snap ring
24	648010009	Set screw
25	000160102	Adjustable lock nut
26	648012001	Set screw
27	739020007	Feed regulator rod
28	000002105	Snap ring
29	730045001	Reverse link
30	734039004	Rod
31	735074004	Adjustable screw
32	735076006	Rod block
33	000071013	Washer
34	000172602	Set screw
35	747007003	R button
36	739063002	R button spring
37	736015000	R button shaft
38	000001609	Snap ring
39	000014007	Snap ring
40	740125007	Feed regulator spring



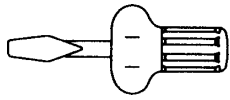
KEY NO.	PART NO.	NAME
1	735612000	Feed rock shaft (unit)
2	735078008	Feed rock shaft
3	735079009	Feed bar
4	735080003	Feed bar shaft
5	000002507	Snap ring
6	000111201	Hexagon Socket screw
7	735081004	Feed dog
8	735082005	Set screw
9	735083006	Feed bar spring
10	735084007	Feed rock shaft center
11	735085008	Feed rock shaft center plate
12	000101404	Set screw
13	740605006	Feed lifting arm (unit)
14	735086009	Feed lifting arm
15	730062004	Sliding plate
16	365032001	Set screw
17	735087000	Feed lifting pin
18	735088001	Feed lifting roller
19	730061003	Spring
20	735090006	Feed lifting shaft
21	000101703	Set screw
22	739022009	Feed lifting shaft holder
23	000081119	Set screw
24	743012009	Feed rod
25	743013000	Feed rod spring
26	102141003	Feed regulator slide block
27	735071001	Feed rock shaft connecting pin
28	000002806	Snap ring
29	735276008	Ring
30	740013001	Drop feed lever



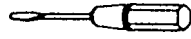
KEY NO.	PART NO.	NAME
1	74400401	Needle plate
2	681009101	Set screw
3	735950003	Lower shaft gear (unit)
4	735951004	Lower shaft gear
5	000110107	Hexagon Socket screw
6	000036201	Thrust washer
7	735233003	Bushing
8	735061008	Feed lifting cam
9	000110107	Hexagon Socket screw
10	735236006	Lower shaft
11	822070003	Felt
12	735239009	Felt holder
13	735234004	Bushing
14	639036003	Lower shaft crank arm
15	639037004	Pin
16	000001609	Snap ring
17	735610101	Shuttle body (unit)
18	735508105	Shuttle race body (unit)
19	735065002	Shuttle race body
20	605065006	Shuttle race ring clasp (right)
21	605066007	Shuttle race ring clasp (left)
22	639108007	Shuttle race ring clasp spring
23	673290003	Hinge screw
24	553168006	Shuttle race ring
25	601801000	Shuttle race spring
26	102100000	Set screw
27	735509003	Driver body (unit)
28	735066003	Driver body
29	670286007	Driver spring
30	102202003	Set screw
31	735067004	Ring
32	553245008	Hexagon Socket screw
33	735068108	Shuttle race body shaft gear
34	532096007	Shuttle hook
35	647515006	Bobbin case
36	102261000	Bobbin



KEY NO.	PART NO.	NAME
1	739503102	Machine socket (unit)
2	C—2014 (or 042870102)	Foot controller (unit)
3	000060802	Nut
4	024070201 (or M-2047A)	Motor (unit)
5	739037007	Machine socket cover
6	000107802	Set screw
7	000103509	Set screw
8	747013002	Belt cover
9	000115205	Set screw
10	650166008	Timing belt
11	000201209	Set screw



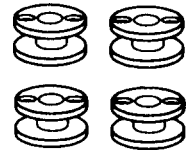
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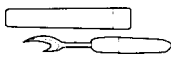
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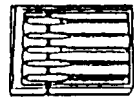
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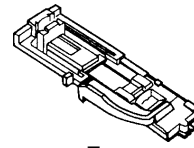
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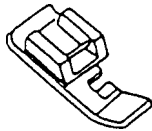
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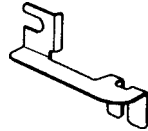
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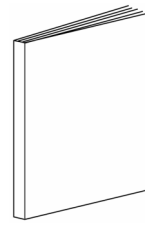
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