



Данную детализировку для вас
предоставила компания **Крунг**

PARTS BOOK

KM-340BL

고속 1본침 본봉 상하송 재봉기

High Speed, 1-Needle, Upper and Lower
Feed Lock Stitch Machine W/Large Hook



CONTENTS

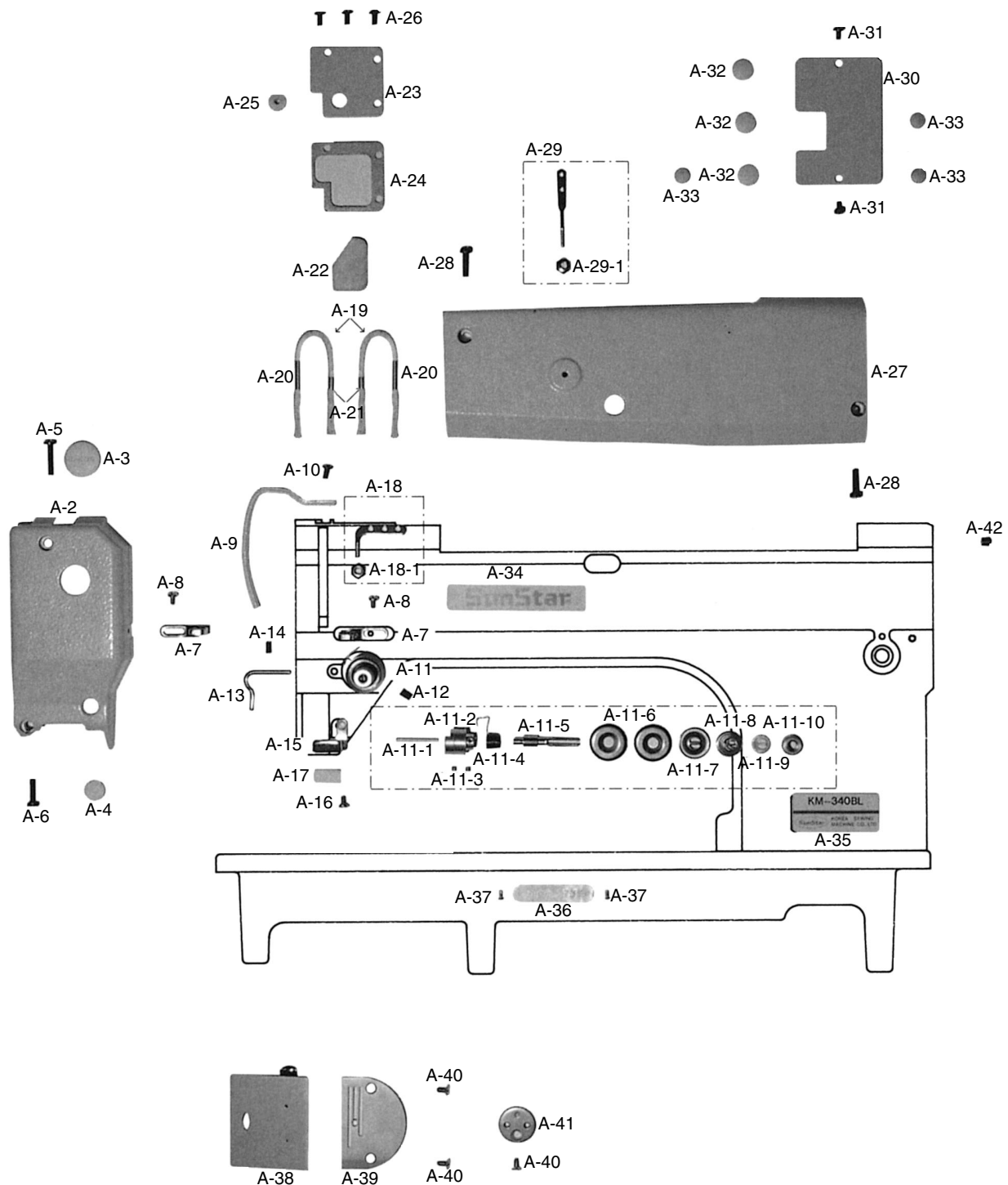
목 차

A	<i>Machine Body & Thread Tension Adjusting Mechanism</i> 외장 및 실장력 조절관계.....	4
B	<i>Upper Shaft & Needle Bar & Upright Shaft & Lower Shaft Mechanism</i> 상축, 바늘대 및 입축, 하축관계	6
C	<i>Presser Foot & Upper Feed Mechanism</i> 노루발 및 상피이드 관계	8
D	<i>Lower Feed Mechanism</i> 하피이드 관계	10
E	<i>Presser Bar & Knee Lifting Mechanism</i> 누름대 및 무릎올림 관계	12
F	<i>Lubrication</i> 급유 관계	14
G	<i>Accessories</i> 액세서리 관계	16

NOTE : Parts are Subject to Change In Design Without Prior Notice

본 책자는 Parts Book으로 제작되었으므로 메뉴얼로 사용 불가합니다.
This is a parts book. It cannot be used as a manual.

Machine Body & Thread Tension Adjusting Mechanism 외장 및 실장력 조절관계

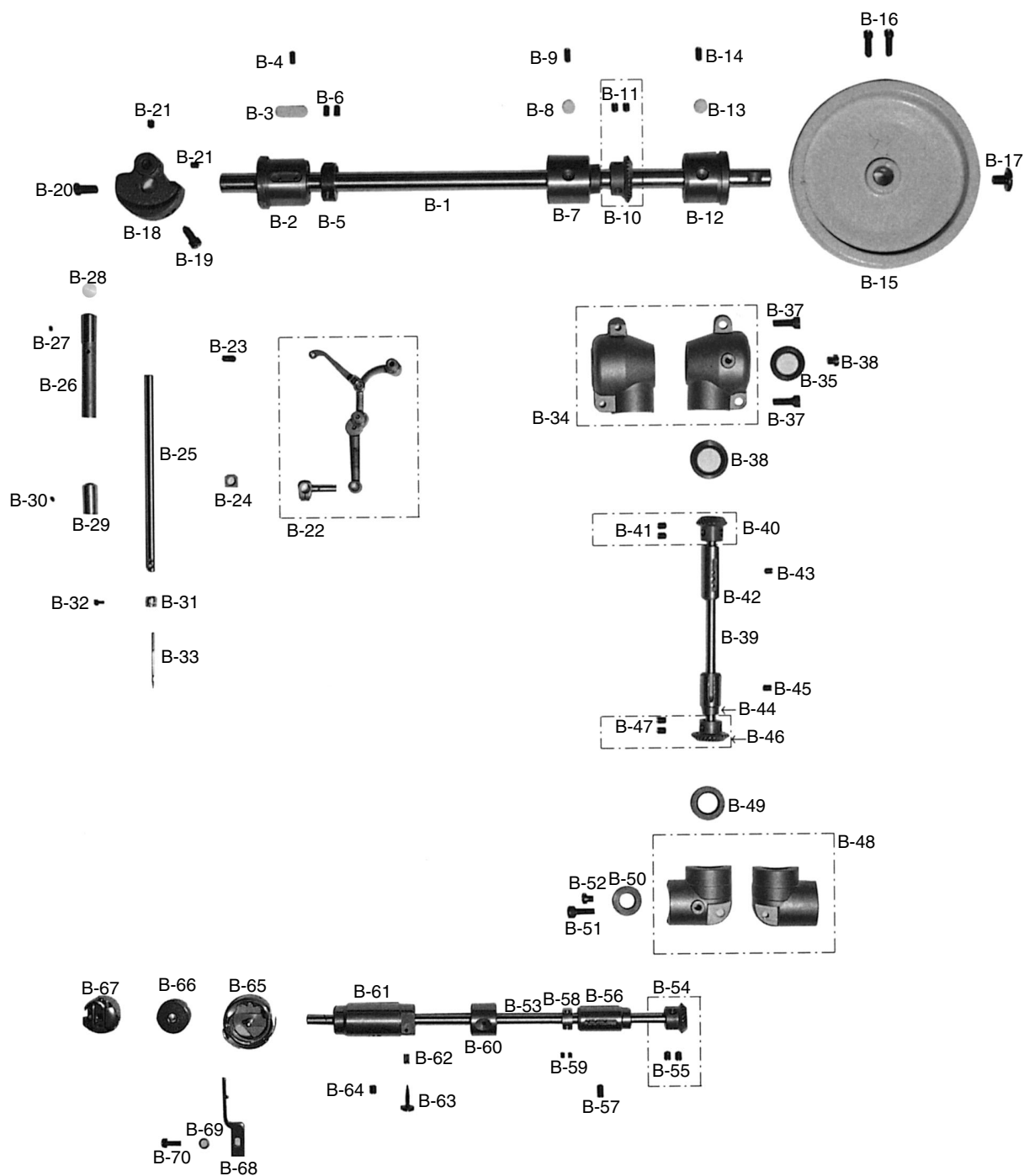




Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
A-1	01-001A-3400		Arm Bed Ass'y	암 베드 (조)	1	
A-2	01-004A-3400		Face Plate	면판	1	
A-3	01-008R-3400		Rubber Plug For A-2	면판 급유마개	1	
A-4	01-110R-1230		Rubber Plug (Needle Bar Adjusting Hole)	면판 고무마개 (중) 흰색 (3)	1	
A-5	SC-0214-3400		Screw (11/64" n=40)	면판 쥘나사 (하) (11/64" n=40)	1	
A-6	SC-0498-3710		Screw (11/64" n=40)	가마잡이나사 (11/64" n=40)	1	
A-7	01-007C-3400		Thread Guide For A-1	암 실안내	2	
A-8	SC-0120-1230		Screw (9/64" n=40)	오일펌프카바나사 (9/64" n=40)	2	
A-9	01-109C-3400		Cover For Take - Up Lever	실채기 커버	1	
A-10	SC-0543-2302		Screw (11/64" n=40)	홈바힌지 고정나사 (11/64" n=40)	1	
A-11	40-104A-640L		Tension Completed Ass'y	실조절장치	1	A-11 Ass'y
A-11-1	40-504A-1230		Tension Release Pin	사조자 핀	1	
A-11-2	40-104A-1230		Tension Past Socket	실조절 장치 붓싱	1	
A-11-3	40-604S-1230		Set Screw For A-11-5	실조절 장치 축 고정나사	2	
A-11-4	40-111G-1230		Checking Spring	뽁뽁 스프링 (D-146)	1	
A-11-5	40-404A-1230		Tension Stud	실조절 장치 축	1	
A-11-6	40-204A-1230		Tension Disk	실 안내접시	2	
A-11-7	40-304A-1230		Tension Release Washer	실조절 스프링 받침	1	
A-11-8	40-333G-123B		Tension Spring	소라 스프링 (123B)	1	
A-11-9	40-804W-1230		Ratchet For A-11-10	실조절 장치 조절와셔	1	
A-11-10	40-704C-1230		Tension Adjusting Knob	실조절 장치 조절 너트	1	
A-12	SC-0114-1230		Screw (15/64" n=28)	실채기힌지 핀 나사 (11/64" n=40)	1	
A-13	01-032C-1230		Thread Guide Front	곡봉 실걸이	1	
A-14	SC-0499-1230		Screw (11/64" n=40)	곡봉 실걸이 나사 (11/64" n=40)	1	
A-15	44-008A-3400		Upper Thread Oil Felt Case	윗실 급유 헬트잡이	1	
A-16	SC-0120-1230		Screw (9/64" n=40)	오일 펌프카바나사 (9/64" n=40)	1	
A-17	44-009M-3400		Upper Thread Oil Felt	윗실 급유 헬트	1	
A-18	01-027A-1230		Thread Guide With Three Holes	세구멍 실걸이 (조)	1	
A-18-1	01-027C-1230		Nut For A-18	세구멍 실걸이 너트	1	
A-19	44-032M-1230		Oil Wick	오일 십지	2	
A-20	44-012C-3400		Oil Pipe (C)	급유파이프 (중)	2	
A-21	44-013C-3400		Oil Pipe (A)	급유파이프 (소)	2	
A-22	44-003M-3400		Oil Felt For Thread Take-Up Lever	실채기 급유 헬트	1	
A-23	44-101A-3400		Oil Tank Cover For Thread Take-Up Lever	실채기 급유 탱크 커버	1	
A-24	44-002C-3400		Packing For A-24	실채기 급유 탱크 패킹	1	
A-25	01-007R-8130		Oil Cap	고무마개 (Hole)	1	
A-26	SC-0543-2302		Screw (11/64" n=40)	톱카바힌지 고정나사 (11/64" n=40)	3	
A-27	01-006A-3400		Top Cover	윗 뚜껑	1	
A-28	SC-0498-3710		Screw (11/64" n=40)	가마잡이나사 (11/64" n=40)	2	
A-29	01-116A-2350		Supplementary Tension	실안내봉	1	
A-29-1	01-027A-1230		Nut For A-30	세구멍 실걸이 너트	1	
A-30	01-110C-3400		Side Cover	뒷 뚜껑	1	
A-31	SC-0365-3710		Screw (9/64" n=40)	면판측면 카바나사 (하) (9/64" n=40)	2	
A-32	01-110R-1230		Rubber Plug For A-1	면판 고무마개 (중) 흰색 (3)	3	
A-33	01-012R-1230		Rubber Plug For A-1	면판 고무마개 (소) 흰색 (5)	3	
A-34	01-010M-2350		Brand Mark For Arm	상표 마크 (암부)	1	
A-35	01-013C-3400		Model Mark	모델 마크	1	
A-36	01-035P-1370		Machine Number Plate	번호판	1	
A-37	01-035P-7400		Setting Pin For A-37	번호판 핀	2	
A-38	01-434A-1230		Slide Plate Ass'y	미끄럼판 (조)	1	
A-39	01-212A-3400		Needle Plate	바늘판	1	
A-40	SC-A119-4119		Screw (11/64" n=40)	홈볼이 접시 작은나사 (11/64" n=40)	3	
A-41	01-044A-257A		Holder For Attachment	게이지 부착판	1	
A-42	01-015C-3400		Cap For B-12	상축 후붓싱 급유 구멍 마개	1	

Upper Shaft & Needle Bar & Upright Shaft & Lower Shaft Mechanism

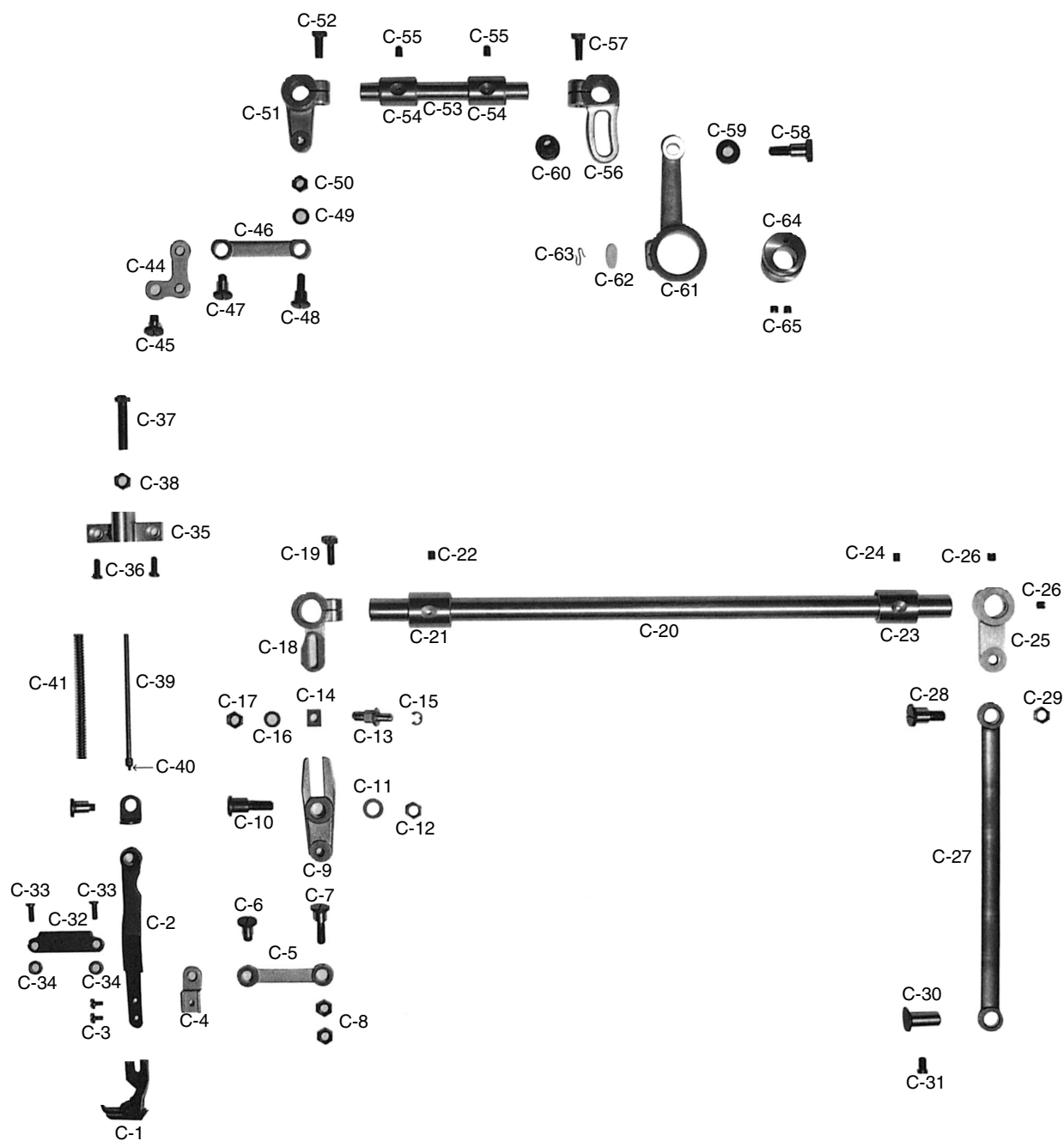
상축, 바늘대 및 입축 하축 관계



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
B-1	02-101A-3400		Main Shaft	상축	1	
B-2	02-103A-3400		Main Shaft Bushing (Front)	상축 앞 붓싱	1	
B-3	02-010M-3400		Oil Felt For B-2	상축 앞 붓싱 헬트	1	
B-4	SC-0507-1230		Screw (15/64" n=28)	상축 붓싱 고정나사 (15/64" n=28)	1	
B-5	02-121A-1230		Main Shaft Collar	메스 작동 캠 카라	1	
B-6	SC-0504-1230		Screw (1/4" n=40)	실체기핀 고정나사 (1/4" n=40)	2	
B-7	02-104A-3400		Main Shaft Bushing (Center)	상축 중붓싱	1	
B-8	44-017M-3400		Oil Felt For B-7	상축 중붓싱 급유 헬트	1	
B-9	SC-0507-1230		Screw (15/64" n=28)	상축 붓싱 고정나사 (15/64" n=28)	1	
B-10	02-211A-1230		Main Shaft Gear	상축 기어 (국산)	1	
B-11	02-014A-640L		Screw (1/4" n=40)	홈볼이 멈춤나사 (1/4" n=40)	2	
B-12	02-105A-3400		Main Shaft Bushing (Rear)	상축 후붓싱	1	
B-13	44-017M-3400		Oil Felt For B-12	상축 중붓싱 급유 헬트	1	
B-14	SC-0507-1230		Screw (15/64" n=28)	상축 붓싱 고정나사 (15/64" n=28)	1	
B-15	02-006A-3400		Pulley	폴리	1	
B-16	SC-0150-2500		Screw (15/64" n=28)	폴리고정나사 (15/64" n=28)	2	
B-17	SC-0188-1230		Screw (5/16" n=24)	폴리큰나사(5/16" n=24)	1	
B-18	02-102A-3400		Counter Weight	링크 캠	1	
B-19	SC-0123-1230		Screw (9/32" n=28)	링크 캠 위치 고정나사 (9/32" n=28)	1	
B-20	SC-0124-4522		Screw (9/32" n=28)	홈볼이 납작 작은나사 (9/32" n=28)	1	
B-21	SC-A129-4515		Screw (1/4" n=40)	홈볼이 멈춤나사 (1/4" n=40)	2	
B-22	08-101A-3400		Thread Take -Up Lever Ass'y	실채기	1	
B-23	SC-0507-1230		Screw (15/64" n=28)	상축 붓싱 고정나사 (15/64" n=28)	1	
B-24	04-006A-1230		Sliding Block For B-22	바늘대 안내 블록	1	
B-25	04-101A-3400		Needle Bar	바늘대	1	
B-26	04-108A-2350		Needle Bar Bushing (Upper)	바늘대 상붓싱	1	
B-27	SC-0113-3400		Screw (11/64" n=40)	웜나사	1	
B-28	04-003R-1600		Rubber Cap For B-26	바늘대 상붓싱 마개	1	
B-29	04-109A-123B		Needle Bar Bushing (Lower)	바늘대 하붓싱	1	
B-30	SC-0113-3400		Screw (11/64" n=40)	바늘대 붓싱나사 (11/64" n=40)	1	
B-31	04-002C-640L		Thread Guide For B-26	바늘대 실걸이	1	
B-32	SC-A131-4522		Screw (1/8" n=44)	홈볼이 납작 작은나사 (1/8" n=44)	1	
B-33			Needle	바늘	1	
B-34	03-010A-3710		Gear Case Ass'y (Upper)	상기어 케이스 (조)	1	
B-35	03-013R-3710		Gear Case Retainer (Main Shaft)	오일 썰 (B)	1	
B-36	03-014R-3710		Gear Case Retainer (Upright Shaft Upper)	오일 썰 (C)	1	
B-37	SC-0109-2350		Screw (M6×1.0)	역진 솔레노이드 브라켓 웜나사 (M6×1.0)	2	
B-38	SC-0205-3710		Screw (1/4" n=24)	주입구나사 (1/4" n=24)	1	
B-39	03-001A-3400		Upright Shaft	세운축	1	
B-40	02-212A-1230		Upright Shaft Gear (Upper)	입축 상기어 (국산)	1	
B-41	SC-A129-4515		Screw (1/4" n=40)	홈볼이 멈춤나사 (1/4" n=40)	2	
B-42	03-102A-3400		Upright Shaft Bushing (Upper)	세운축 상 붓싱	1	
B-43	SC-0114-1230		Screw (15/64" n=28)	실채기 힌지 핀 나사 (15/64" n=28)	1	
B-44	03-103A-3400		Upright Shaft Bushing (Lower)	세운축 하 붓싱	1	
B-45	SC-0114-1230		Screw (15/64" n=28)	실채기 힌지 핀 나사 (15/64" n=28)	1	
B-46	02-213A-1230		Upright Shaft Gear (Lower)	입축 하 기어 (국산)	1	
B-47	SC-A129-4515		Screw (1/4" n=40)	홈볼이 멈춤나사 (1/4" n=40)	2	
B-48	03-016A-3710		Gear Case Ass'y (Lower)	하기어 케이스(조)	1	
B-49	03-015R-3710		Gear Case Retainer (Uper Shaft Lower)	오일 썰 (D)	1	
B-50	03-017R-3710		Gear Case Retainer (Lower Shaft)	오일 썰 (E)	1	
B-51	SC-0109-2350		Screw (M6×1.0)	역진 솔레노이드 브라켓 웜나사 (M6×1.0)	1	
B-52	SC-0205-3710		Screw (1/4" n=24)	주입구 나사 (1/4" n=24)	1	
B-53	07-101A-3400		Lower Shaft	하축	1	
B-54	02-214A-1230		Lower Shaft Gear (Rear)	하축 뒷기어	1	
B-55	SC-A129-4515		Screw (1/4" n=40)	홈볼이 멈춤나사 (1/4" n=40)	2	
B-56	07-106A-3400		Lower Shaft Bushing (Rear)	하축후 붓싱	1	
B-57	SC-0114-1230		Screw (15/64" n=28)	실채기 힌지 핀 나사 (15/64" n=28)	1	
B-58	44-025A-1230		Lower Shaft Collar	오일 펌프 카라 (B)	1	
B-59	SC-0104-5607		Screw (11/64" n=40)	하축중배어링붓싱고정나사A (11/64" n=40)	2	
B-60	07-105A-3400		Lower Shaft Bushing (Center)	하축 중 붓싱	1	
B-61	07-102A-3400		Lower Shaft Bushing (Front)	하축 앞 붓싱	1	
B-62	44-022G-3400		Spring For B-63	하축 유량 조절 스프링	1	
B-63	44-021S-3400		Oil Adjusting Screw For B-61	하축 기름조절나사	1	
B-64	SC-0114-1230		Screw (15/64" n=28)	실채기 핀 고정나사 (15/64" n=28)	1	
B-65	07-007A-146L		Rotary Hook	가마	1	
B-66	07-225A-647L		Bobbin	보빈	1	
B-67	07-106A-146L		Bobbin Case Ass'y	보빈 케이스	1	
B-68	07-013A-1230		Hook Retainer	가마잡이	1	
B-69	07-011W-1230		Spring Washer For B-70	가마잡이 와셔	1	
B-70	SC-0174-1230		Screw (11/64" n=40)	가마잡이 나사 (11/64" n=40)	1	

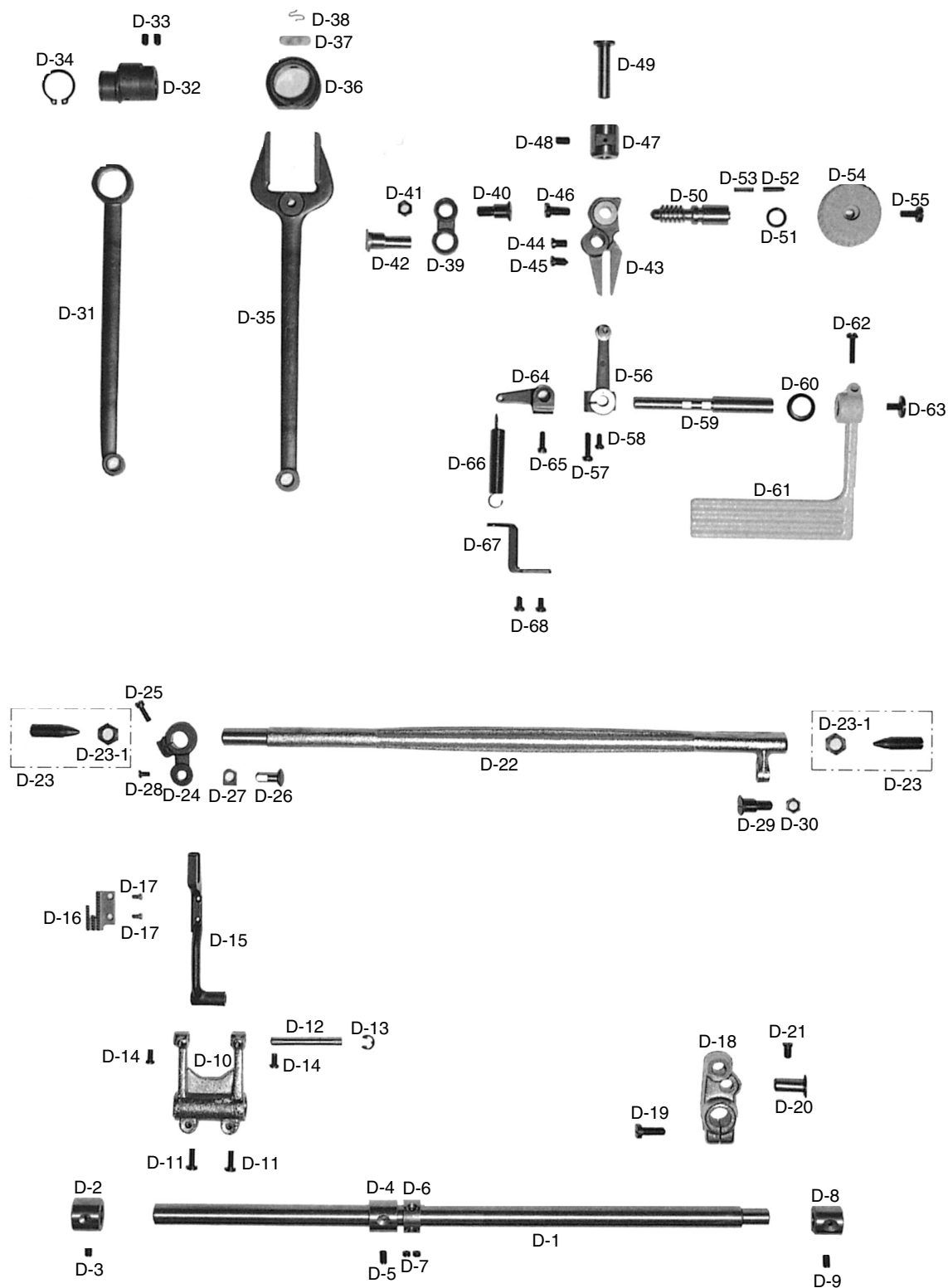


Presser Foot & Upper Feed Mechanism 노루발 및 상피이드 관계



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
C-1	05-020A-3400		Main Presser Foot Assembly	주 노루발	1	
C-2	15-131A-3400		Upper Feed Lever	노루발 운동레버	1	
C-3	SC-0365-3710		Screw (9/64" n=40)	면판측면 카바나사 (하) (9/64" n=40)	2	
C-4	15-129A-3400		Holder For C-2	노루발 운동 레버잡이	1	
C-5	15-017A-3400		Upper Feed Driving Rod (Small)	수평 운동 롯드 (49mm)	1	
C-6	15-028S-3400		Hinge Screw For C-5	노루발 운동 레버 링크 단나사	1	
C-7	15-008S-3400		Hinge Screw For C-5	수평 운동 롯드 단나사	1	
C-8	SN-0105-3400		Nut (15/64" n=28)	수평 운동 롯드 단나사 너트 (15/64" n=28)	2	
C-9	15-134A-3400		Upper Feed Adjusting Link	노루발 수평운동링크	1	
C-10	15-006S-3400		Hinge Screw For C-9	수평운동링크 단나사	1	
C-11	06-021W-7400		Washer For C-10	역진 레버 와셔	1	
C-12	SN-0107-1230		Nut (9/32" n=28)	피드조절기 연결 단나사 너트 (9/32" n=28)	1	
C-13	15-001A-3400		Upper Feed Adjusting Shaft	수평운동 조절축	1	
C-14	15-103A-3400		Block For C-13	노루발 수평운동 축 블럭	1	
C-15	05-014C-1230		Stop Ring For C-13	인상판 E링 (φ4)	1	
C-16	06-051W-7400		Washer For C-13	포크 쥘나사 와셔	1	
C-17	SN-0116-3400		Nut (1/4" n=40)	수평운동 조절축 너트 (1/4" n=40)	1	
C-18	15-104A-3400		Upper Feed Adjusting Crank	수평운동 조절 크랭크	1	
C-19	15-005S-3400		Screw (15/64" n=28)	수평운동 조절 크랭크 쥘나사	1	
C-20	GP-010494-00		Upper Feed Driving Shaft (Large)	노루발 수평운동축	1	
C-21	15-012A-3400		Bushing For C-20 (Front)	수평운동축 앞 붓싱	1	
C-22	SC-0114-1230		Screw (15/64" n=28)	실채기힌지 쥘나사 (15/64" n=28)	1	
C-23	15-113A-3400		Bushing For C-20 (Rear)	수평운동축 후 붓싱	1	
C-24	SC-0114-1230		Screw (15/64" n=28)	실채기힌지 쥘나사 (15/64" n=28)	1	
C-25	15-110A-3400		Crank For C-20	수평운동축 크랭크 (후)	1	
C-26	SC-A129-4515		Screw (1/4" n=40)	홈볼이 멈춤나사 (1/4" n=40)	2	
C-27	15-114A-3400		Upper Feed Driving Shaft Rod	수평운동축 롯드	1	
C-28	15-015S-3400		Hinge Screw For C-27	노루발 수평운동축 롯드 단나사	1	
C-29	SN-0107-1230		Nut (9/32" n=28)	피드 조절기 연결 단나사너트 (9/32" n=28)	1	
C-30	06-017P-3400		Connection Pin for C-27	와이롯드 연결핀	1	
C-31	SC-0122-1230		Screw (15/64" n=28)	톱니반침축 고정나사 (15/64" n=28)	1	
C-32	15-032C-3400		Upper Feed Lever Support Plate	노루발 운동 레버 지지판	1	
C-33	SC-0179-3710		Screw (11/64" n=40)	윗뚜껑쥘나사 (11/64" n=40)	2	
C-34	15-033C-3400		Support Ring For C-32	노루발 운동 레버 지지판 링	2	
C-35	05-005A-3400		Frame For C-40	노루발 압력 조절나사 후레임	1	
C-36	SC-0179-3710		Screw (11/64" n=40)	윗뚜껑쥘나사 (11/64" n=40)	2	
C-37	SC-0318-4122		Screw (9/32" n=28)	홈볼이 납작 작은나사 (9/32" n=28)	1	
C-38	SN-0107-1230		Nut (9/32" n=28)	피드 조절기 연결 단나사너트 (9/32" n=28)	1	
C-39	05-008C-3400		Sub-Pressure Adjusting Pole	보조 노루발 압력 조절봉	1	
C-40	05-009C-3400		Support Plate For C-35	보조 노루발 압력 스프링 받침	1	
C-41	05-007G-3400		Spring For C-35	보조압력 조절스프링	1	
C-42	05-010C-3400		Support Plate For C-35	보조 노루발 압력봉 받침	1	
C-43	15-030S-3400		Hinge Screw For C-2	노루발 운동 레버 단나사	1	
C-44	15-027A-3400		L-Shaped Link	노루발 운동 레버 링크	1	
C-45	05-017S-3400		Hinge Screw For C-8	누름대 올리기 브라켓 연결 단나사	1	
C-46	15-122A-3400		Upper Feed Driving Rod (Large)	상하 운동 롯드(51mm)	1	
C-47	15-028S-3400		Hinge Screw For C-46	노루발 운동 레버 링크 단나사	1	
C-48	15-021S-3400		Hinge Screw For C-51	노루발 상하 운동축 크랭크 단나사	1	
C-49	06-051W-7400		Washer For C-48	포크 쥘 나사 와셔	1	
C-50	SN-0105-3400		Nut (15/64" n=28)	수평운동 롯드 단나사 너트(15/64" n=28)	1	
C-51	15-120A-3400		Crank For C-53	상하 운동축 크랭크 (전)	1	
C-52	15-005S-3400		Screw (15/64" n=28)	수평운동 조절 크랭크 쥘나사	1	
C-53	GP-010496-00		Upper Feed Driving Shaft (Small)	노루발 상하 운동축	1	
C-54	15-019A-3400		Bushing For C-53	노루발 상하 운동축 붓싱	2	
C-55	SC-0114-1230		Screw (15/64" n=28)	실채기힌지 쥘나사 (15/64" n=28)	2	
C-56	15-123A-3400		Upper Feed Adjusting Crank	상하 운동조절 크랭크	1	
C-57	15-005S-3400		Screw (15/64" n=28)	수평운동 조절 크랭크 쥘나사	1	
C-58	15-024A-3400		Upper Feed Adjusting Shaft	노루발 상하 운동조절축	1	
C-59	15-026W-3400		Washer For C-58	노루발 상하 운동조절축 와셔	1	
C-60	15-025C-3400		Nut For C-58	노루발 상하 운동조절 너트	1	
C-61	15-116A-3400		Connecting Rod For C-64	상하운동 캠 롯드	1	
C-62	44-023M-3400		Oil Felt For C-61	노루발 상하 운동 캠 롯드 급유felt	1	
C-63	44-015C-3400		Oil Felt Holder For C-61	상하운동 캠 롯드 유십잡이	1	
C-64	15-117A-3400		Feed Driving Eccentric Cam	노루발 상하 운동 캠	1	
C-65	SC-A129-4515		Screw (1/4" n=40)	홈볼이 멈춤나사 (1/4" n=40)	2	

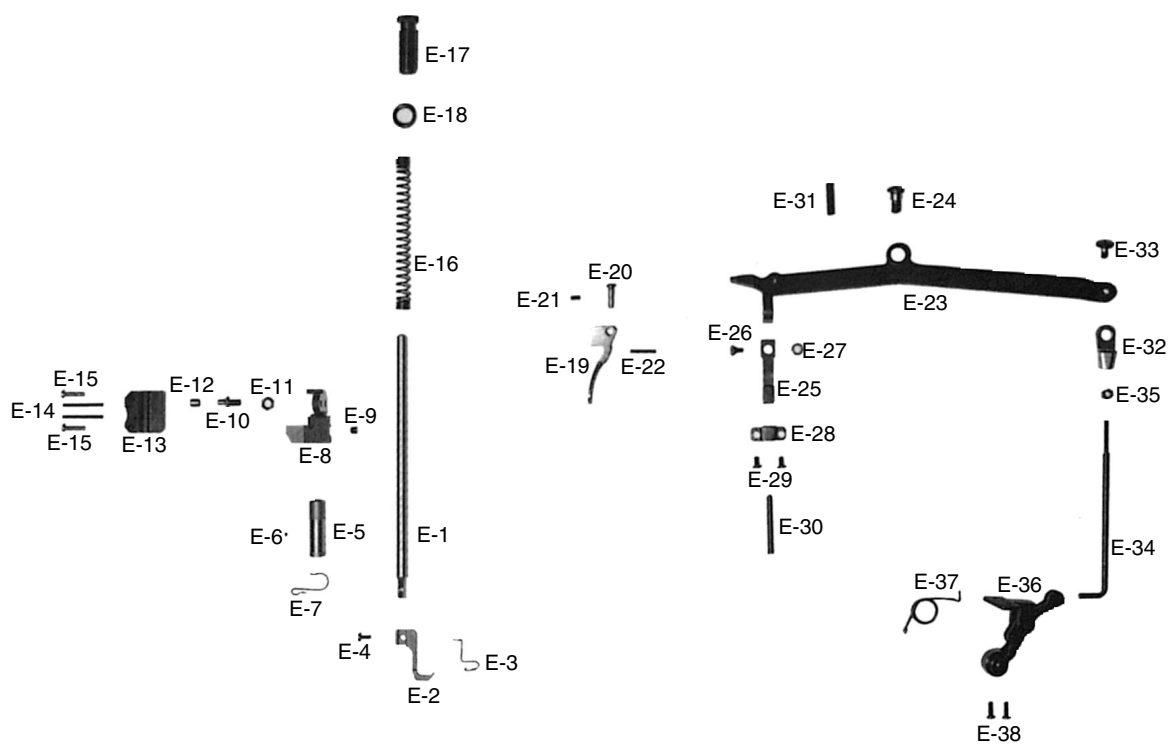
Lower Feed Mechanism 하피이드관계



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
D-1	06-018A-3400		Feed Rocker Shaft	수평 밀대	1	
D-2	06-119A-3400		Bushing For D-1 (Front)	수평 밀대 앞 붓싱	1	
D-3	SC-0114-1230		Screw (15/64" n=28)	실체기힌지 핀 나사 (15/64" n=28)	1	
D-4	06-020A-3400		Bushing For D-1 (Center)	수평 밀대 중붓싱	1	
D-5	SC-0507-1230		Screw (15/64" n=28)	상축 붓싱 고정나사 (15/64" n=28)	1	
D-6	02-113A-3710		Thrust Collar Ass'y	상축카라	1	
D-7	SC-A129-4515		Screw (1/4" n=40)	홈볼이멈춤나사(1/4" n=40)	2	
D-8	06-021A-3400		Bushing For D-1 (Rear)	수평 밀대 후 붓싱	1	
D-9	SC-0507-1230		Screw (15/64" n=28)	상축 붓싱 고정나사 (15/64" n=28)	1	
D-10	06-122A-3400		Feed Rocker Ass'y	톱니반침 크랭크	1	
D-11	06-023S-3400		Screw (3/16" n=28)	톱니반침 크랭크 쥘나사	2	
D-12	06-024A-3400		Feed Bar Shaft	톱니반침 축	1	
D-13	04-009C-3710		E-Ring (φ5)	E 링 (φ5)	1	
D-14	SC-0175-1230		Screw (11/64" n=40)	실체기카바나사 (11/64" n=40)	2	
D-15	06-125A-3400		Feed Bar	톱니반침	1	
D-16	06-007A-123B		Feed Dog	톱니	1	
D-17	SC-0130-1230		Screw (1/8" n=44)	톱니 쥘 나사 (1/8" n=44)	2	
D-18	06-116A-3400		Feed Rocker Shaft Crank	수평 밀대 크랭크	1	
D-19	SC-0253-7400		Screw (1/4" n=28)	요동크랭크 쥘나사 (1/4" n=28)	1	
D-20	06-017P-3400		Connecting Pin For D-35	와이롯드 연결핀	1	
D-21	SC-0122-1230		Screw (15/64" n=28)	톱니반침 축 고정나사 (15/64" n=28)	1	
D-22	06-128A-3400		Feed Lifting Shaft	들대	1	
D-23	SC-0360-3400		Screw (3/8" n=28)	들대 지지나사 (조) (3/8" n=28)	2(Sets)	
D-23-1	06-030C-3400		Nut For D-23	들대 지지나사 너트	2	
D-24	06-129A-3400		Feed Lifting shaft Crank (Front)	들대 크랭크 (전)	1	
D-25	SC-0497-1230		Screw (3/16" n=28)	들대 크랭크 (전) 고정나사 (3/16" n=28)	1	
D-26	06-026A-3400		Slide Block For D-15	톱니 반침 블럭 축	1	
D-27	06-127A-3400		Sliding Block	톱니 반침 블럭	1	
D-28	SC-0128-7400		Screw (11/64" n=40)	인봉카라쥘나사 (11/64" n=40)	1	
D-29	06-032A-1230		Connection Screw For D-31	피이드 조절기 연결 단나사	1	
D-30	SN-0107-1230		Nut (9/32" n=28)	피이드 조절기 연결 단나사 너트 (9/32" n=28)	1	
D-31	06-154A-1230		Crank Rod	크랭크 로드	1	
D-32	06-001A-3400		Feed Cam	피이드 캠	1	
D-33	SC-0509-1230		Screw (15/64" n=28)	피이드 캠 고정나사(15/64" n=28)	2	
D-34	06-007C-1600		Stopper C-Ring	크랭크 로드 스토퍼링 (φ20)	1	
D-35	06-103A-3400		Y-Rod	와이롯드	1	
D-36	06-102A-3400		Connection Screw For Y-Rod	와이롯드 연결링	1	
D-37	44-018M-3400		Oil Felt For D-36	와이롯드 연결링 기름헨트	1	
D-38	44-015C-3400		Oil Felt Holder For D-36	상하운동 캠 로드 유심잡이	1	
D-39	06-104A-3400		Feed Link	피이드링크	1	
D-40	06-032A-1230		Connection Screw For D-43	피이드 조절기 연결 단나사	1	
D-41	SN-0107-1230		Nut (9/32" n=28)	피이드 조절기 연결 단나사 너트(9/32" n=28)	1	
D-42	06-005A-3400		Connection Shaft For D-43	피이드 링크 연결축	1	
D-43	06-108A-3400		Feed Regulator	피이드 조절기	1	
D-44	SC-0122-1230		Screw (15/64" n=28)	톱니 반침 축 고정나사 (15/64" n=28)	1	
D-45	SC-0330-7400		Screw (15/64" n=28)	역진레버크랭크 쥘나사 (15/64" n=28)	1	
D-46	SC-0183-2700		Screw (15/64" n=28)	베이스고정나사 (B) (15/64" n=28)	1	
D-47	06-110A-3400		Bushing For D-49	피이드 조절축 붓싱	1	
D-48	SC-0507-1230		Screw (15/64" n=28)	상축붓싱고정나사(15/64" n=28)	1	
D-49	06-109A-3400		Feed Regulator Shaft	피이드 조절축	1	
D-50	06-006A-3400		Stitch Length Adjusting Screw	다이얼 축	1	
D-51	06-010R-1230		O-Ring For D-50	다이얼 축 오링	1	
D-52	06-026P-1230		Feed Regulator Dial Pin	다이얼 핀	1	
D-53	06-027G-1230		Feed Regulator Dial Spring	다이얼 스프링	1	
D-54	06-007C-3400		Stitch Length Adjusting Dial	다이얼 문자지시판	1	
D-55	SC-0193-1230		Screw (3/16" n=28)	다이얼 판 고정나사 (3/16" n=28)	1	
D-56	06-060A-3400		Feed Regulator Arm	역진레버크랭크 (조)	1	
D-57	SC-0184-1600		Screw (3/16" n=28)	수평밀대 크랭크 쥘나사(3/16" n=28)	1	
D-58	SC-0174-1230		Screw (11/64" n=40)	가마잡이나사 (11/64" n=40)	1	
D-59	06-113A-3400		Feed Lever Shaft	역진레버 축	1	
D-60	06-053W-1230		Lever Washer For D-59	레버와셔	1	
D-61	06-050A-1230		Reverse Feed Control Lever	역진레버	1	
D-62	SC-0186-1230		Screw (3/16" n=32)	역진레버 고정나사 (3/16" n=32)	1	
D-63	SC-0185-1230		Screw (3/16" n=32)	레버덮개나사 (3/16" n=32)	1	
D-64	06-114C-3400		Tension Spring Suspension Plate	역진레버축 스프링걸이	1	
D-65	SC-0497-1230		Screw (3/16" n=28)	들대크랭크 (전) 고정나사 (3/16" n=28)	1	
D-66	06-024G-1230		Spring For D-61	레버스프링	1	
D-67	06-115C-3400		Suspension Bracket	역진레버스프링걸이	1	
D-68	SC-0173-1230		Screw (3/16" n=32)	톱니 반침 블럭고정나사(15/64" n=32)	1	

Presser Bar & Knee Lifting Mechanism

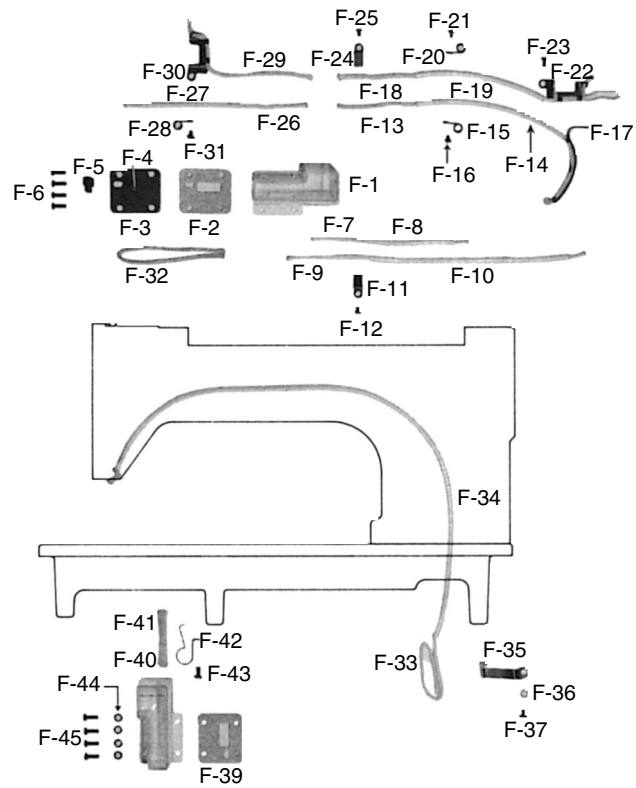
누름대 및 무릎올림관계



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
E-1	05-101A-3400		Presser Bar	누름대	1	
E-2	05-021A-3400		Sub-Presser Foot	보조 노루발	1	
E-3	05-019M-3400		Needle Safety Wire	바늘 보호 와이어	1	
E-4	SC-A156-4118		Screw(9/64" n = 40)	홈볼이 냄비 작은나사 (9/64" n=40)	1	
E-5	05-111A-1230		Bushing for E-1	누름대 붓싱	1	
E-6	SC-0113-3400		Screw(11/64" n = 40)	바늘대 붓싱나사 (11/64" n=40)	1	
E-7	44-017C-1230		Retainer For Oil Tube	환류파이프잡이	1	
E-8	05-011A-3400		Bracket For Presser Bar Lifter	누름대 올리기 브라켓 (K3463)	1	
E-9	SC-A129-4515		Screw (1/4" n = 40)	홈볼이 멈춤나사 (1/4" n=40)	1	
E-10	05-013A-3400		Guide Shaft For E-8	누름대 올리기 브라켓 안내축	1	
E-11	SN-0116-8270		Nut (1/4" n = 40)	슬라이드 블록 나사너트 (1/4" n=40)	1	
E-12	05-012A-3400		Roller For E-8	누름대 올리기 브라켓 로울러	1	
E-13	05-115A-3400		Guide Frame For E-8	누름대 올리기 브라켓 안내	1	
E-14	05-016P-3400		Lock Pin For E-13	브라켓 안내 로크핀 (3×32)	2	
E-15	10-112A-257A		Screw(11/64" n = 40)	위뚜껑 쥘나사 (좌) (11/64" n=40)	2	
E-16	05-004A-3800		Presser Spring	압력조절스프링	1	
E-17	SC-0367-3400		Screw (9/16" n = 20)	압력조절 나사 (9/16" n=20)	1	
E-18	SN-0100-3400		Nut (9/16" n = 20)	압력조절나사 너트 (9/16" n=20)	1	
E-19	05-006A-7400		Presser Bar Lifter	누름대 올리기	1	
E-20	05-018P-3400		Hinge Pin For E-19	누름대 올리기 핀	1	
E-21	SC-0499-1230		Screw(11/64" n = 40)	곡봉실결이 나사 (11/64" n=40)	1	
E-22	05-022C-3400		Stopper For E-19	누름대 올리기 스토퍼 (3×20)	1	
E-23	43-001A-3400		Knee Lifting Lever	무릎 올림 레버	1	
E-24	43-001S-3400		Hinge Screw For E-23	무릎 올림 레버 단나사	1	
E-25	40-103C-3400		Tension Release Plate	실늑추기 판	1	
E-26	16-015S-3710		Hinge Screw For E-25	연결링크단나사	1	
E-27	15-033C-3400		Support Ring For E-25	노루발 운동레버 지지판링	1	
E-28	40-102C-3400		Tension Release Plate Cover	실늑추기 판 커버	1	
E-29	SC-0543-2302		Screw(11/64" n = 40)	툽카바힌지 고정나사(11/64" n=40)	2	
E-30	40-001C-3400		Tension Release Pin	실늑추기 핀	1	
E-31	43-008C-3400		Stopper Pin For E-23	무릎 올림 레버 스토퍼 (6×25)	1	
E-32	43-003A-3400		Connection Holder	무릎 올림 봉 잡이	1	
E-33	43-004S-3400		Hinge Screw For E-32	무릎 올림 봉 단나사	1	
E-34	43-102A-3400		Knee Lifter Pull Rod	무릎 올림 봉	1	
E-35	SN-0119-1230		Nut (3/16" n = 28)	제어체운동 조절나사너트 (3/16" n=28)	1	
E-36	43-005A-3400		Knee Lifting Link Assembly	무릎 올림 링크 (조)	1	
E-37	43-006G-3400		Spring for E-36	무릎 올림 스프링	1	
E-38	SC-0179-3710		Screw (11/64" n = 40)	위뚜껑 쥘나사 (11/64" n=40)	2	

Lubrication

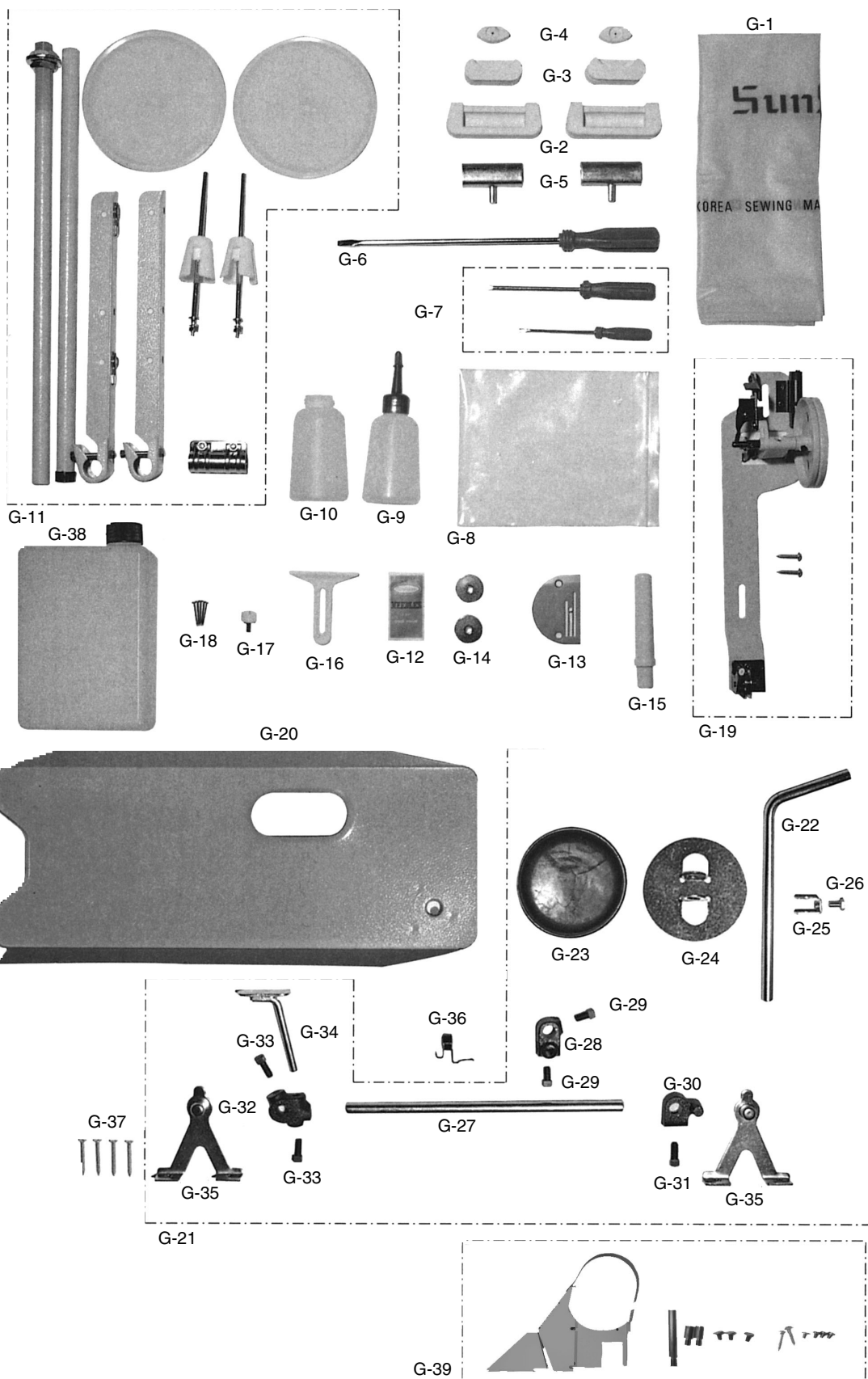
급유관계



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
F-1	44-004A-3400		Oil Tank	오일 탱크 (조)	1	
F-2	44-005C-3400		Oil Tank Packing	오일 탱크 패킹	1	
F-3	44-006C-3400		Oil Tank Cover	오일 탱크 누름판	1	
F-4	44-007C-3400		Oil Pipe For F-3	오일 탱크 오일 파이프	1	
F-5	44-012R-7400		Rubber Cap For Oil Tank	주유구마개	1	
F-6	SC-0179-3710		Screw(11/64" n = 40)	위뚜껑 겹나사 (11/64" n=40)	4	
F-7	44-0000-1230		Oil Wick	오일 심지	1	
F-8	44-012C-1230		Oil Return Tube	환류파이프	1	
F-9	44-0000-1230		Oil Wick	오일 심지	1	
F-10	44-012C-1230		Oil Return Tube	환류파이프	1	
F-11	44-011C-7400		Oil Wick Holder For F-7,9	유심헬트고정판	1	
F-12	SC-0531-2302		Screw(9/64" n = 40)	톱카바 고정판 고정나사 (소) (9/64" n=40)	1	
F-13	44-0000-1230		Oil Wick	오일 심지	1	
F-14	44-012C-1230		Oil Return Tube	환류파이프	1	
F-15	44-026G-7400		Oil Wick Holder For F-14	헬트잡이스프링	1	
F-16	SC-0531-2302		Screw(9/64" n = 40)	톱카바 고정판 고정나사 (소) (9/64" n=40)	1	
F-17	44-110A-3400		Oil Wick Holder For Feed Link	피이드링크 유심잡이	1	
F-18	44-0000-1230		Oil Wick	오일 심지	1	
F-19	44-012C-1230		Oil Return Tube	환류파이프	1	
F-20	44-026G-7400		Oil Wick Holder For F-19	헬트잡이스프링	1	
F-21	SC-0531-2302		Screw(9/64" n = 40)	톱카바 고정판 고정나사 (소) (9/64" n=40)	1	
F-22	44-124C-3400		Oil Wick Holder For F-37	와이롯드 연결링 유심잡이	1	
F-23	SC-0502-2302		Screw(9/64" n = 40)	톱카바 고정판 고정나사 (데) (9/64" n=40)	1	
F-24	44-011C-7400		Oil Wick Holder For F-13, 18	유심헬트고정판	1	
F-25	SC-0531-2302		Screw(9/64" n = 40)	톱카바 고정판 고정나사 (소) (9/64" n=40)	1	
F-26	44-0000-1230		Oil Wick	오일 심지	1	
F-27	44-012C-1230		Oil Return Tube	환류파이프	1	
F-28	44-026G-7400		Oil Wick Holder For F-27	헬트잡이스프링	1	
F-29	44-0000-1230		Oil Wick	오일심지	1	
F-30	44-124G-3400		Oil Wick Holder For F-29	와이롯드 연결링 유심잡이	1	
F-31	SC-0365-3710		Screw(9/64" n = 40)	면판 측면 카바나사 (하) (9/64" n=40)	1	
F-32	44-0000-1230		Oil Wick	유심	1	
F-33	44-0000-1230		Oil wick	유심	1	
F-34	44-012C-1230		Oil Return Tube	환류파이프	1	
F-35	44-114C-3400		Oil Wick Holder For F-34	크랭크 로트유심잡이	1	
F-36	01-017W-1600		Washer For F-37	뒷뚜껑 겹와셔	1	
F-37	SC-0365-3710		Screw(9/64" n = 40)	면판 측면 카바나사(하) (9/64" n=40)	1	
F-38	44-004A-3400		Oil Tank	오일 탱크 (조)	1	
F-39	44-005C-3400		Oil Tank Packing	오일 탱크 패킹	1	
F-40	44-019M-3400		Oil Felt For B-62	하측 전 붓싱 급유헬트	1	
F-41	44-026P-3400		Oil Felt Pipe for F-40	하측 전 붓싱 급유파이프	1	
F-42	44-020C-3400		Oil Felt Holder For F-41	하측 전 붓싱 급유헬트잡이	1	
F-43	SC-0175-1230		Screw(11/64" n = 40)	실채기 카바나사 (11/64" n=40)	1	
F-44	01-017W-1600		Washer For F-45	뒷뚜껑 겹와셔	4	
F-45	SC-0179-3710		Screw (11/64" n = 40)	뒷뚜껑 겹나사 (11/64" n=40)	4	



Accessories 액세서리관계



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
G-1	91-006C-2700		Sewing Machine Cover	미싱커버 (대)	1	
G-2	01-042R-1230		Hinge Sheet Rubber	힌지 고무 (대)	2	
G-3	91-002R-3710		Rubber Base For Bed (A)	힌지 고무 (중)	2	
G-4	91-003R-3710		Rubber Base For Bed (B)	힌지 고무 (소)	2	
G-5	01-043C-1230		Head Hinge	힌지	2	
G-6	91-102C-1230		Driver (Large)	드라이버 (대)	1	
G-7	91-103C-1230		Driver (Middle, Small)	드라이버 (중, 소)	1	
G-8	91-001C-1230		Accessory Box	액세서리박스	1	
G-9	91-011C-1230		Oil Tank	유차	1	
G-10	91-002C-7400		Oil Receiver	유차병	1	
G-11	91-007A-2302		Spool Holder Assembly	실패꽃이 (조)	1	
G-12			Needle	바늘	1(Set)	
G-13	01-212A-3400		Needle Plate	침판	1	
G-14	07-225A-64L7		Bobbin	보빈	4	
G-15	91-012C-1230		Head Rest	미싱받침대	1	
G-16	91-104C-1230		Attachment	정규	1	
G-17	SC-0204-1230		Screw (9/64" n=40)	정규 쥘나사 (9/64" n=40)	1	
G-18			Nail	못	6	
G-19	41-101A-1230		Bobbin Winder Assembly	실감기 (조)	1	
G-20	44-016A-3400		Oil Pan	유수판	1	
G-21	43-007A-3400		Knee Lifting Ass'y	무릎올림 (조)	1	G-21 Ass'y
G-22	43-101C-3400		Knee Lifter Arm	무릎받침 축	1	
G-23	43-103R-3400		Knee Lifter Pad	무릎받침 고무	1	
G-24	43-104C-3400		Knee Lifter Pad Holder	무릎받침 고무 잡이판	1	
G-25	43-102C-3400		Connection Link For G-24	무릎받침 고무 연결링크	1	
G-26	43-108S-1230		Set Screw For G-25	무릎받침 연결링크 쥘나사	1	
G-27	43-108C-3400		Knee Lifter Shaft	무릎올림 축	1	
G-28	43-106C-1230		Connection Crank For G-22	무릎받침 연결 크랭크	1	
G-29	SC-0181-1230		Screw (5/16" n=28)	무릎받침 축 고정나사 (5/16" n=28)	2	
G-30	43-106C-3400		Stopper Crank	무릎올림 스톱퍼	1	
G-31	SC-0181-1230		Screw (5/16" n=28)	무릎받침 축 고정나사 (5/16" n=28)	1	
G-32	43-109C-3400		Connection Crank For G-34	무릎올림 조절판 연결크랭크	1	
G-33	SC-0181-1230		Screw (5/16" n=28)	무릎받침 축 고정나사 (5/16" n=28)	2	
G-34	43-105C-3400		Knee Lifting Adjusting Plate	무릎올림 조절판	1	
G-35	43-107C-3400		Bracket For G-26	무릎올림 축 브라켓	2	
G-36	43-010G-3400		Return Spring For G-22	무릎받침 축 리턴스프링	1	
G-37	91-002S-3400		Screw For G-35	목나사	4	
G-38	91-008C-1230		Oil	오일캔	1	
G-39	60-101A-3400		Belt Cover Ass'y	벨트커버 (조)	1(Set)	

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
1	G-37	91-002S-3400	Screw For G-35	Substitution	98. 5	91-001S-3400	
2	G-16	91-104C-1230	Attachment	Change of Blue Point	98. 7	91-004C-3400	
3	A-26	01-007R-8130	Oil Cap	Substitution	98. 10	44-021R-7400	4/4
4	A-37	01-035P-1370	Machine Number Plate	Substitution	98. 10	01-034M-7400	
5	C-11	06-021W-7400	Washer for C-10	Substitution	98. 10	09-025W-8270	
6	C-19	15-005S-3400	Screw (15/64" n = 28)	Substitution	98. 10	SC-0106-4111	
7	C-52	15-005S-3400	Screw (15/64" n = 28)	Substitution	98. 10	SC-0106-4111	
8	C-57	15-005S-3400	Screw (15/64" n = 28)	Substitution	98. 10	SC-0106-4111	
9	D-11	06-023S-3400	Screw (3/16" n = 28)	Substitution	98. 10	SC-0194-4118	
10	E-16	05-004A-3800	Presser Spring	Substitution	98. 11	05-004A-3400	
11	G-38	91-108C-1230	Oil	Substitution	98. 11	91-008C-1230	
12	A-12	SC-0114-4515	Screw (15/64" n = 28)	Substitution	99. 2	SC-0509-4515	
13	B-59	SC-0104-4517	Screw (11/64" n = 40)	Substitution	99. 2	SC-0512-4515	
14	B-64	SC-0114-4515	Screw (15/64" n = 28)	Substitution	99. 2	SC-0507-4515	
15	D-7	SC-A129-4515	Screw (1/4" n = 40)	Substitution	99. 3	SC-0129-4515	99. 1/4
16	D-58	SC-0174-4122	Screw (11/64" n = 40)	Substitution	99. 3	SC-0175-4522	
17	G-19	41-101A-1230	Bobbin Winder Assembly	Substitution	99. 4	41-001A-1230	99. 2/4
18	B-60	07-005A-3400	Lower Shaft Bushing (Center)	Substitution	00. 6	05-005A-3400	00. 2/4
19	C-14	15-103A-3400	Block	Substitution	00. 01	15-003A-3400	00. 4/4
20	D-27	06-127A-3400	Sliding Block	Substitution	00. 01	06-027A-3400	00. 4/4
21	A-5	SC-0214-3400	Screw (11/64" n = 40)	Substitution	01. 10	SC-0214-4118	3/4
22	A-6	SC-0498-3710	Screw (11/64" n = 40)	Substitution	01. 10	SC-0498-4122	3/4
23	A-8	SC-0120-1230	Screw (9/64" n = 40)	Substitution	01. 10	SC-0120-2118	3/4
24	A-10	SC-0543-2302	Screw (11/64" n = 40)	Substitution	01. 10	SC-0543-4525	3/4
25	A-11	40-104A-640L	Tension Completed Ass'y	Substitution	01. 12	40-104A-1230	3/4
26	A-12	SC-0114-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
27	A-14	SC-0499-1230	Screw (11/64" n = 40)	Substitution	01. 10	SC-0499-4515	3/4
28	A-16	SC-0120-1230	Screw (9/64" n = 40)	Substitution	01. 10	SC-0120-2118	3/4
29	A-27	SC-0543-2302	Screw (11/64" n = 40)	Substitution	01. 10	SC-0543-4525	3/4
30	A-29	SC-0498-3710	Screw (11/64" n = 40)	Substitution	01. 10	SC-0498-4122	3/4
31	A-32	SC-0365-3710	Screw (9/64" n = 40)	Substitution	01. 10	SC-0365-4118	3/4
32	B-2	02-103A-3400	Main Shaft Bushing (Front)	Substitution	01. 10	02-003A-3400	3/4
33	B-4	SC-0507-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0507-4515	3/4
34	B-6	SC-0504-1230	Screw (1/4" n = 40)	Substitution	01. 10	SC-0504-4515	3/4
35	B-9	SC-0507-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0507-4515	3/4
36	B-12	02-105A-3400	Main Shaft Bushing (Rear)	Substitution	01. 10	02-005A-3400	3/4
37	B-14	SC-0507-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0507-4515	3/4
38	B-16	SC-0150-2500	Screw (15/64" n = 28)	Substitution	01. 10	SC-0150-4122	3/4
39	B-17	SC-0188-1230	Screw (5/16" n = 24)	Substitution	01. 10	SC-0188-4124	3/4
40	B-18	02-102A-3400	Counterweight	Substitution	01. 10	02-002A-3400	3/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
41	B-19	SC-0123-1230	Screw (9/32" n = 28)	Substitution	01. 10	SC-0123-4422	3/4
42	B-23	SC-0507-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0507-4515	3/4
43	B-26	04-108A-1230	Needle Bar Bushing (Upper)	Substitution	01. 10	04-008A-1230	3/4
44	B-27	SC-0113-3400	Screw (11/64" n = 40)	Substitution	01. 10	SC-0113-4515	3/4
45	B-29	04-109A-123B	Needle Bar Bushing (Lower)	Substitution	01. 10	04-009A-123B	3/4
46	B-30	SC-0113-3400	Screw (11/64" n = 40)	Substitution	01. 10	SC-0113-4515	3/4
47	B-37	SC-0109-2350	Screw (M6×1.0)	Substitution	01. 10	SC-0109-4113	3/4
48	B-38	SC-0205-3710	Screw (1/4" n = 24)	Substitution	01. 10	SC-0205-4122	3/4
49	B-42	03-102A-3400	Upright Shaft Bushing (Upper)	Substitution	01. 10	03-002A-3400	3/4
50	B-43	SC-0114-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
51	B-44	03-103A-3400	Upright Shaft Bushing (Lower)	Substitution	01. 10	03-003A-3400	3/4
52	B-45	SC-0114-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
53	B-51	SC-0109-2350	Screw (M6×1.0)	Substitution	01. 10	SC-0109-4113	3/4
54	B-52	SC-0205-3710	Screw (1/4" n = 24)	Substitution	01. 10	SC-0205-4122	3/4
55	B-56	07-106A-3400	Lower Shaft Bushing (Rear)	Substitution	01. 10	07-006A-3400	3/4
56	B-57	SC-0114-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
57	B-59	SC-0104-5607	Screw (11/64" n = 40)	Substitution	01. 10	SC-0104-4517	3/4
58	B-60	07-105A-3400	Lower Shaft Bushing (Center)	Substitution	01. 10	07-005A-3400	3/4
59	B-61	07-102A-3400	Lower Shaft Bushing (Front)	Substitution	01. 10	07-002A-3400	3/4
60	B-64	SC-0114-1230	Screw (15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
61	B-66	07-108A-146L	Bobbin	Substitution	01. 10	07-008A-146L	3/4
62	B-67	07-106A-146L	Bobbin Case Ass'y	Substitution	01. 10	07-006A-146L	3/4
63	B-70	SC-0174-1230	Screw (11/64" n = 40)	Substitution	01. 10	SC-0174-4122	3/4
64	C-2	15-131A-3400	Upper Feed Lever	Substitution	01. 10	15-031A-3400	3/4
65	C-3	SC-0365-3710	Screw (9/64" n = 40)	Substitution	01. 10	SC-0365-4118	3/4
66	C-4	15-129A-3400	Holder For C-2	Substitution	01. 10	15-029A-3400	3/4
67	C-5	15-107A-3400	Upper Feed Driving Rod (Small)	Substitution	01. 10	15-007A-3400	3/4
68	C-8	SN-0105-3400	Nut (15/64" n = 28)	Substitution	01. 10	SN-0105-4000	3/4
69	C-12	SN-0107-1230	Nut (9/32" n = 28)	Substitution	01. 10	SN-0107-4000	3/4
70	C-17	SN-0116-3400	Nut (1/4" n = 40)	Substitution	01. 10	SN-0116-4000	3/4
71	C-18	15-104A-3400	Upper Feed Adjusting Crank	Substitution	01. 10	15-004A-3400	3/4
72	C-22	SC-0114-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
73	C-23	15-113A-3400	Bushing For C-20 (Rear)	Substitution	01. 10	15-013A-3400	3/4
74	C-24	SC-0114-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
75	C-25	15-110A-3400	Crank For C-20	Substitution	01. 10	15-010A-3400	3/4
76	C-27	15-114A-3400	Upper Feed Driving Shaft Rod	Substitution	01. 10	15-014A-3400	3/4
77	C-29	SN-0107-1230	Nut (9/32" n = 28)	Substitution	01. 10	SN-0107-4000	3/4
78	C-31	SC-0122-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0122-4522	3/4
79	C-33	SC-0179-3710	Screw (11/64" n = 40)	Substitution	01. 10	SC-0179-4125	3/4
80	C-36	SC-0179-3710	Screw (11/64" n = 40)	Substitution	01. 10	SC-0179-4125	3/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
81	C-37	SC-0318-3400	Screw(9/32" n = 28)	Substitution	01. 10	SC-0318-4122	3/4
82	C-38	SN-0107-1230	Nut (9/32" n = 28)	Substitution	01. 10	SN-0107-4000	3/4
83	C-46	15-122A-3400	Upper Feed Driving Rod (Large)	Substitution	01. 10	15-022A-3400	3/4
84	C-50	SN-0105-3400	Nut (15/64" n = 28)	Substitution	01. 10	SN-0105-4000	3/4
85	C-51	15-120A-3400	Crank For C-53	Substitution	01. 10	15-020A-3400	3/4
86	C-55	SC-0114-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
87	C-56	15-123A-3400	Upper Feed Adjusting Crank	Substitution	01. 10	15-023A-3400	3/4
88	C-61	15-116A-3400	Connecting Rod For C-64	Substitution	01. 10	15-016A-3400	3/4
89	D-2	06-119A-3400	Bushing For D-1 (Front)	Substitution	01. 10	06-019A-3400	3/4
90	D-3	SC-0114-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0114-4515	3/4
91	D-5	SC-0507-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0507-4515	3/4
92	D-6	02-113A-3710	Thrust Collar Ass'y	Substitution	01. 10	02-013A-3710	3/4
93	D-9	SC-0507-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0507-4515	3/4
94	D-10	06-122A-3400	Feed Rocker Ass'y	Substitution	01. 10	06-022A-3400	3/4
95	D-14	SC-0175-1230	Screw(11/64" n = 40)	Substitution	01. 10	SC-0175-4522	3/4
96	D-15	06-125A-3400	Feed Bar	Substitution	01. 10	06-025A-3400	3/4
97	D-17	SC-0130-1230	Screw(1/8" n = 44)	Substitution	01. 10	SC-0130-4122	3/4
98	D-18	06-116A-3400	Feed Rocker Shaft Crank	Substitution	01. 10	06-016A-3400	3/4
99	D-19	SC-0253-7400	Screw(1/4" n = 28)	Substitution	01. 10	SC-0253-4118	3/4
100	D-21	SC-0122-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0122-4522	3/4
101	D-23	SC-0360-3400	Screw(3/8" n = 28)	Substitution	01. 10	SC-0360-4415	a3/4
102	D-24	06-129A-3400	Feed Lifting Shaft Crank (Front)	Substitution	01. 10	06-029A-3400	3/4
103	D-25	SC-0497-1230	Screw(3/16" n = 28)	Substitution	01. 10	SC-0497-4122	3/4
104	D-28	SC-0128-7400	Screw(11/64" n = 40)	Substitution	01. 10	SC-0128-4118	3/4
105	D-30	SN-0107-1230	Nut (9/32" n = 28)	Substitution	01. 10	SN-0107-4000	3/4
106	D-31	06-154A-1230	Crank Rod	Substitution	01. 10	06-054A-1230	3/4
107	D-33	SC-0509-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0509-4515	3/4
108	D-35	06-103A-3400	Y-Rod	Substitution	01. 10	06-003A-3400	3/4
109	D-36	06-102A-3400	Connection Screw For Y-Rod	Substitution	01. 10	06-002A-3400	3/4
110	D-39	06-104A-3400	Feed Link	Substitution	01. 10	06-004A-3400	3/4
111	D-41	SN-0107-1230	Nut (9/32" n = 28)	Substitution	01. 10	SN-0107-4000	3/4
112	D-44	SC-0122-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0122-4522	3/4
113	D-45	SC-0330-7400	Screw(15/64" n = 28)	Substitution	01. 10	SC-0330-4422	3/4
114	D-46	SC-0183-2700	Screw(15/64" n = 28)	Substitution	01. 10	SC-0183-4122	3/4
115	D-47	06-110A-3400	Bushing For D-49	Substitution	01. 10	06-010A-3400	3/4
116	D-48	SC-0507-1230	Screw(15/64" n = 28)	Substitution	01. 10	SC-0507-4515	3/4
117	D-49	06-109A-3400	Feed Regulator Shaft	Substitution	01. 10	06-009A-3400	3/4
118	D-55	SC-0193-1230	Screw(3/16" n = 28)	Substitution	01. 10	SC-0193-4122	3/4
119	D-57	SC-0184-1600	Screw(3/16" n = 28)	Substitution	01. 10	SC-0184-4118	3/4
120	D-58	SC-0174-1230	Screw(11/64" n = 40)	Substitution	01. 10	SC-0174-4122	3/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
121	D-59	06-113A-3400	Feed Lever Shaft	Substitution	01. 10	06-013A-3400	3/4
122	D-62	SC-0186-1230	Screw (3/16" n = 32)	Substitution	01. 10	SC-0186-4118	3/4
123	D-63	SC-0185-1230	Screw (3/16" n = 32)	Substitution	01. 10	SC-0185-4124	3/4
124	D-65	SC-0497-1230	Screw (3/16" n = 28)	Substitution	01. 10	SC-0497-4122	3/4
125	D-68	SC-0173-1230	Screw (3/16" n = 32)	Substitution	01. 10	SC-0173-4118	3/4
126	E-1	05-101A-3400	Presser Bar	Substitution	01. 10	05-001A-3400	3/4
127	E-5	05-111A-1230	Bushing For E-1	Substitution	01. 10	05-011A-1230	3/4
128	E-6	SC-0113-3400	Screw (11/64" n = 40)	Substitution	01. 10	SC-0113-4515	3/4
129	E-11	SN-0116-8270	Nut (1/4" n = 40)	Substitution	01. 10	SN-0116-4000	3/4
130	E-15	SC-0178-7400	Screw (11/64" n = 40)	Substitution	01. 10	SC-0178-4118	3/4
131	E-17	SC-0367-3400	Screw (9/16" n = 20)	Substitution	01. 10	SC-0367-4322	3/4
132	E-18	SN-0100-3400	Nut (9/16" n = 20)	Substitution	01. 10	SN-0100-4000	3/4
133	E-21	SC-0499-1230	Screw (11/64" n = 40)	Substitution	01. 10	SC-0499-4515	3/4
134	E-29	SC-0543-2302	Screw (11/64" n = 40)	Substitution	01. 10	SC-0543-4525	3/4
135	E-35	SN-0119-1230	Nut (3/16" n = 28)	Substitution	01. 10	SN-0119-4000	3/4
136	E-38	SC-0179-3710	Screw (11/64" n = 40)	Substitution	01. 10	SC-0179-4125	3/4
137	F-6	SC-0179-3710	Screw (11/64" n = 40)	Substitution	01. 10	SC-0179-4125	3/4
138	F-12	SC-0531-2302	Screw (9/64" n = 40)	Substitution	01. 10	SC-0531-4125	3/4
139	F-16	SC-0531-2302	Screw (9/64" n = 40)	Substitution	01. 10	SC-0531-4125	3/4
140	F-21	SC-0531-2302	Screw (9/64" n = 40)	Substitution	01. 10	SC-0531-4125	3/4
141	F-23	SC-0502-2302	Screw (9/64" n = 40)	Substitution	01. 10	SC-0502-4125	3/4
142	F-25	SC-0531-2302	Screw (9/64" n = 40)	Substitution	01. 10	SC-0531-4125	3/4
143	F-31	SC-0365-3710	Screw (9/64" n = 40)	Substitution	01. 10	SC-0365-4118	3/4
144	F-37	SC-0365-3710	Screw (9/64" n = 40)	Substitution	01. 10	SC-0365-4118	3/4
145	F-43	SC-0175-1230	Screw (11/64" n = 40)	Substitution	01. 10	SC-0175-4522	3/4
146	F-45	SC-0179-3710	Screw (11/64" n = 40)	Substitution	01. 10	SC-0179-4125	3/4
147	G-14	07-108A-146L	Bobbin	Substitution	01. 10	07-008A-146L	3/4
148	G-17	SC-0204-1230	Screw (9/64" n = 40)	Substitution	01. 10	SC-0204-4124	3/4
149	G-29	SC-0181-1230	Screw (5/16" n = 28)	Substitution	01. 10	SC-0181-4116	3/4
150	G-31	SC-0181-1230	Screw (5/16" n = 28)	Substitution	01. 10	SC-0181-4116	3/4
151	G-33	SC-0181-1230	Screw (5/16" n = 28)	Substitution	01. 10	SC-0181-4116	3/4
152	B-5	02-012A-1230	Main Shaft Collar	Substitution	02. 04	55-043A-5050	02. 1/4
153	B-66	07-225A-64L7	Bobbin	Substitution	02. 04	07-108A-146L	02. 1/4
154	B-11	02-014A-640L	Screw	Substitution	02. 04	SC-A129-4515	02. 1/4
155	G-14	07-225A-64L7	Bobbin	Substitution	02. 04	07-108A-146L	02. 1/4
156	A-24	44-101A-3400	Oil Tank Cover	Substitution	02. 04	44-101A-3400	02. 1/4
157	A-30	01-116A-2350	Supplementary Tension	Substitution	02. 04	01-016A-2350	02. 1/4
158	A-31	01-110C-3400	Side Cover	Substitution	02. 04	01-010C-3400	02. 1/4
159	A-39	01-434A-1230	Slide Plate Ass'y	Substitution	02. 04	01-034A-1230	02. 1/4
160	B-1	02-101A-3400	Main Shaft	Substitution	02. 04	02-001A-3400	02. 1/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
161	B-7	02-104A-3400	Main Shaft Bushing	Substitution	02. 04	02-004A-3400	02. 1/4
162	B-53	07-101A-3400	Cover Shaft	Substitution	02. 04	07-001A-3400	02. 1/4
163	B-53	07-101A-3400	Lower Shaft	Substitution	02. 04	07-001A-3400	02. 1/4
164	C-9	15-034A-3400	Upper Feed Adjusting Link	Substitution	02. 04	15-034A-3400	02. 1/4
165	D-43	06-108A-3400	Feed Regulator	Substitution	02. 04	06-008A-3400	02. 1/4
166	D-64	06-114C-3400	Tension Spring Suspension Plate	Substitution	02. 04	06-014C-3400	02. 1/4
167	D-67	06-115C-3400	Suspension Bracket	Substitution	02. 04	06-015C-3400	02. 1/4
168	E-28	40-102C-3400	Tension Release Plate Cover	Substitution	02. 04	40-002C-3400	02. 1/4
169	E-34	43-102A-3400	Knee Lifter Pull Rod	Substitution	02. 04	43-002A-3400	02. 1/4
170	F-17	44-110A-3400	Oil Wick Holder for Feed Link	Substitution	02. 04	44-010A-3400	02. 1/4
171	F-22	44-124C-3400	Oil Wick Holder	Substitution	02. 04	44-024C-3400	02. 1/4
172	F-30	44-124C-3400	Oil Wick Holder	Substitution	02. 04	44-024C-3400	02. 1/4
173	F-35	44-114C-3400	Oil Wick Holder	Substitution	02. 04	44-014C-3400	02. 1/4
174	B-31	04-002C-640L	Thread Guide	Substitution	02. 01	04-002C-3400	02. 1/4
175	B-22	08-101A-3400	Thread Take-Up Lever	Substitution	02. 01	08-001A-3400	02. 1/4
176	B-1	02-101A-3400	Main Shaft	Substitution	02. 01	02-001A-3400	02. 1/4
177	D-43	06-108A-3400	Feed Regulator	Substitution	02. 01	06-008A-3400	02. 1/4
178	C-9	15-134A-3400	Upper Feed Adjusting Link	Substitution	02. 01	15-034A-3400	02. 1/4
179	B-66	07-225A-64L7	Bobbin	Substitution	02. 01	07-108A-146L	02. 1/4
180	G-14	07-225A-64L7	Bobbin	Substitution	02. 01	07-108A-146L	02. 1/4
181	B-11	02-104A-640L	Screen Main Shaft Guide	Substitution	02. 01	SC-A129-4515	02. 1/4
182	G-14	07-225A-64L7	Bobbin	Substitution	02. 01	07-225A-6417	02. 1/4
183	B-5	02-121A-1230	Main Shaft Collar	Substitution	02. 01	55-043A-5050	02. 1/4
184	G-39	60-101A-3400	Belt Cover Ass'y	Substitution	02. 06		02. 2/4
185	A-9	01-109C-3400	Cover for Take Up Lever	Substitution	02. 06	01-009C-3400	02. 2/4
186	E-25	40-103C-3400	Tension Release Plate	Substitution	02. 06	40-003C-3400	02. 2/4
187	E-15	10-112A-257A	Connecting Link	Substitution	02. 06	10-012A-257A	02. 2/4
188	D-67	06-015C-3400	Spring Holder	Substitution	02. 06	06-115C-3400	02. 2/4
189	D-64	06-114C-3400	Spring Holder	Substitution	02. 06	06-014C-3400	02. 2/4
190	D-67	06-115C-3400	Suspension Bracket	Substitution	02. 06	06-015C-3400	02. 2/4
191	E-26	40-102C-3400	Tension Release Plate Cover	Substitution	02. 06	40-002C-3400	02. 2/4
192	A-31	01-110C-3400	Side Cover	Substitution	02. 06	01-010C-3400	02. 2/4
193	A-30	01-116A-2350	Guide Bar	Substitution	02. 06	01-016A-2350	02. 2/4
194	A-39	01-434A-1230	Slide Plate	Substitution	02. 06	01-034A-1230	02. 2/4
195	C-53	15-118A-3400	Upper Feed Driving Shaft (Small)	Substitution	02. 11	15-018A-3400	02. 4/4
196	A-40	01-212A-3400	Needle Plate	Substitution	02. 11	01-012A-3400	02. 4/4
197	G-13	01-212A-3400	Needle Plate	Substitution	02. 11	01-012A-3400	02. 4/4
198	C-64	15-117A-3400	Feed Driving Eccentric Cam	Substitution	03. 02	15-017A-3400	03. 1/4
199	E-13	05-115A-3400	Guide Frame For E-8	Substitution	03. 02	05-015A-3400	03. 1/4
200	B-25	04-101A-3400	Needle Bar	Substitution	03. 06	04-001A-3400	03. 2/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
201	G-6	91-102C-1230	Driver (Large)	Substitution	03. 06	91-002C-1230	03. 2/4
202	G-7	91-103C-1230	Driver (Middle, Small)	Substitution	03. 06	91-003C-1230	03. 2/4
203							
204							
205							
206							
207							
208							
209							
210							
211							
212							
213							
214							
215							
216							
217							
218							
219							
220							
221							
222							
223							
224							
225							
226							
227							
228							
229							
230							
231							
232							
233							
234							
235							
236							
237							
238							
239							
240							

NOTE)



По вопросам приобретения или с целью консультации
вы можете обращаться по телефону: (495) 989-22-97
или по e-mail: info@krung.ru

Также предлагаем вам посетить
наш информационный сайт
www.krung.ru