



Данную детализировку для вас
предоставила компания **Крунг**

PARTS BOOK

FOR 1-NEEDLE,
NEEDLE FEED LOCK-STITCH MACHINE SERIES

KM-350A-7S KM-350A-7N

KM-350B-7S KM-350B-7N

KM-350A

KM-350B



MODEL

FOR THIN MATERIAL

- **KM-350A-7S**
1-NEEDLE, NEEDLE FEED LOCK-STITCH MACHINE
WITH THREAD TRIMMER DRIVEN BY SERVO MOTOR
- **KM-350A-7N**
1-NEEDLE, NEEDLE FEED LOCK-STITCH MACHINE
WITH THREAD TRIMMER DRIVEN BY NEEDLE POSITIONING MOTOR
- **KM-350A**
1-NEEDLE, NEEDLE FEED LOCK-STITCH MACHINE

FOR THICK MATERIAL

- **KM-350B-7S**
1-NEEDLE, NEEDLE FEED LOCK-STITCH MACHINE
WITH THREAD TRIMMER DRIVEN BY SERVO MOTOR
- **KM-350B-7N**
1-NEEDLE, NEEDLE FEED LOCK-STITCH MACHINE
WITH THREAD TRIMMER DRIVEN BY NEEDLE POSITIONING MOTOR
- **KM-350B**
1-NEEDLE, NEEDLE FEED LOCK-STITCH MACHINE

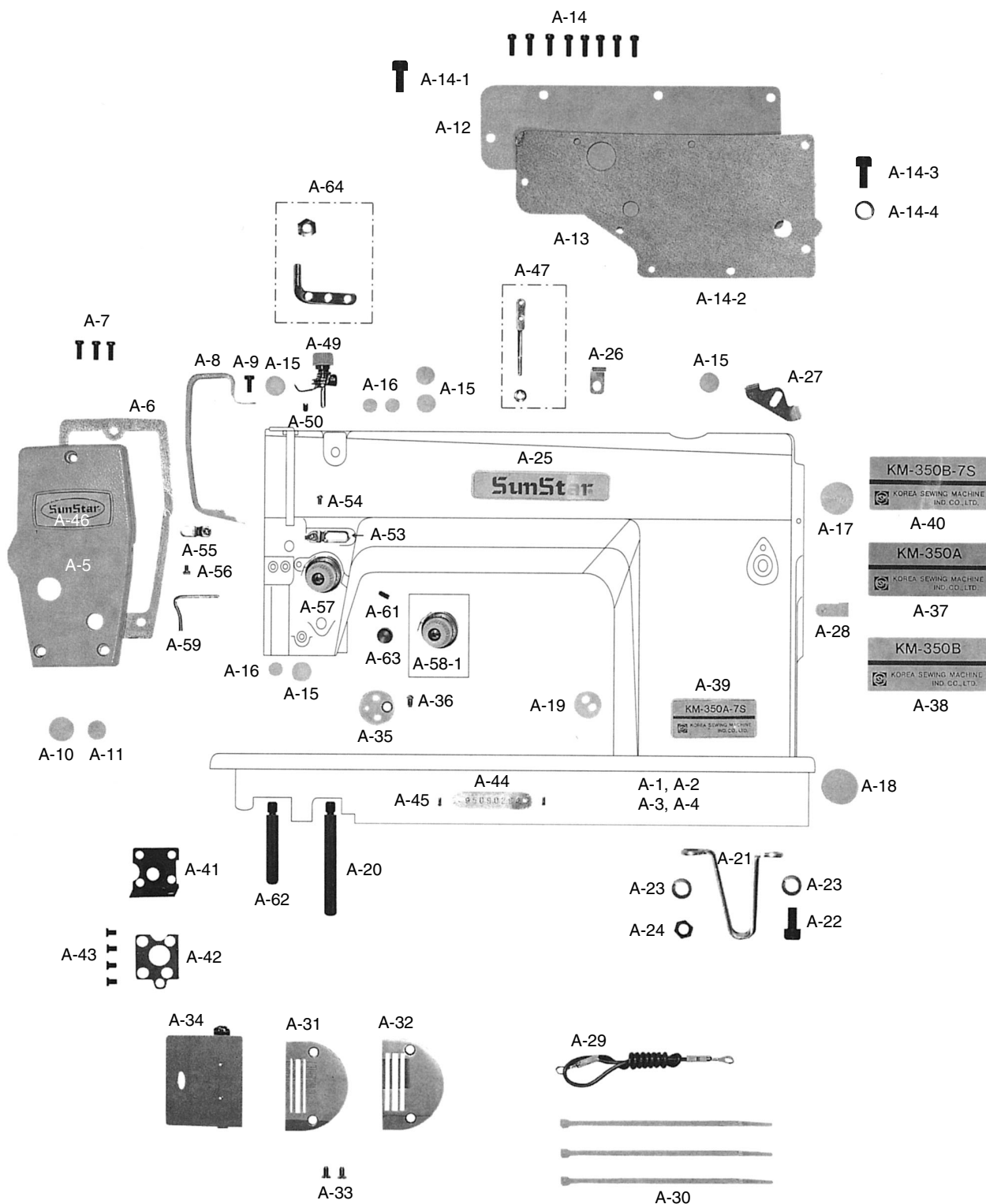
CONTENTS

목 차

A	<i>Machine Body & Thread Tension Adjusting Mechanism</i> 외장 및 실장력 조절 관계.....	4
B	<i>Upper Shaft & Thread Take Up Lever Mechanism</i> 상축 및 실채기 관계	6
C	<i>Upright Shaft & Lower Shaft Mechanism</i> 세운 축 및 하축 관계.....	7
D	<i>Feed Mechanism</i> 피이드 관계	8
E	<i>Thread Trimmer Mechanism</i> 사절 관계.....	12
F	<i>Needle Bar Driving Mechanism</i> 바늘대 요동 관계.....	14
G	<i>Presser Foot & Tension Release Mechanism</i> 노루발 및 실 늦추기 관계.....	15
H	<i>Thread Wiper Mechanism</i> 와이프 관계	16
I	<i>Reverse Button Mechanism</i> 역진 버튼 관계	17
J	<i>Program Unit Box & Auto Presser Lifting Solenoid Mechanism(Option Parts:SPF-5)</i> 프로그램 유닛 박스 및 자동 무릎 올림 관계.....	18
K	<i>Lubrication</i> 급유 관계.....	19
L	<i>Accessories</i> 액세서리	20
M	<i>Special Parts For [KM-350A-7N · KM-350B-7N]</i> [KM-350A-7N · KM-350B-7N] 전용 부품 관계	22

Machine Body & Thread Tension Adjusting Mechanism

외장 및 실장력 조절 관계



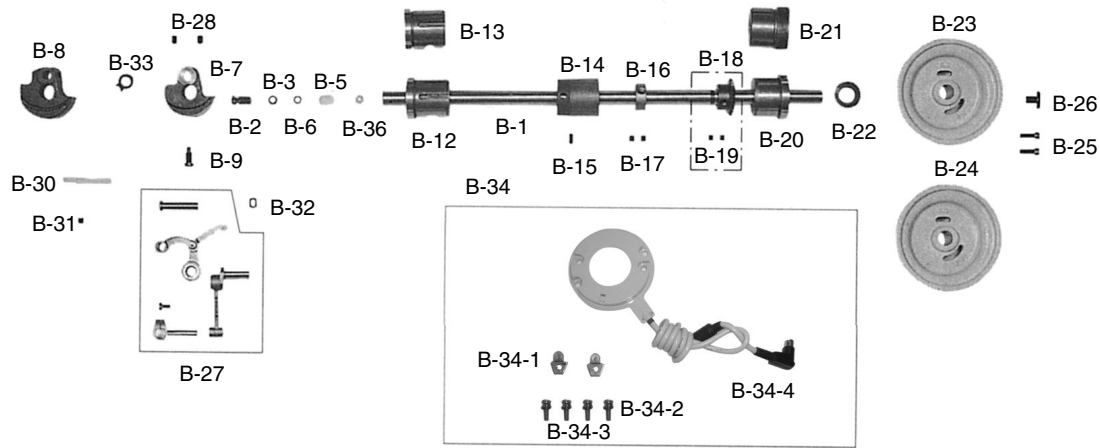
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
A-1	01-001A-350A	A	Arm, Bed	아암 베드	1	
A-2	01-001A-350A	B	Arm, Bed	아암 베드	1	
A-3	01-001A-357A	A-7	Arm, Bed	아암 베드	1	
A-4	01-001A-357A	B-7	Arm, Bed	아암 베드	1	
A-5	01-041C-3500		Face Plate	면판	1	
A-6	01-042M-3500		Gasket For A-5	면판 가스켓	1	
A-7	SC-0523-1230		Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	3	
A-8	01-139C-2500		Thread Take Up Cover	실채기 커버	1	
A-9	SC-0548-7400		Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	1	
A-10	01-144R-1230		Face Plate Rubber Cap(L)	면판 고무마개 (대) 흰색(3-1)	1	
A-11	01-110R-1230		Face Plate Rubber Cap(S)	면판 고무마개 (중) 흰색(3)	1	
A-12	01-140C-2500		Back Cover	뒷뚜껑(STD OPTION)	1	
A-13	01-241M-2500		Gasket For A-12	뒷뚜껑 가스켓(T, B)	1	
A-14	SC-0548-7400	A, B	Screw(3/16" n=28)	CL이알판 쥘나사(3/16" n=28)	8	
A-14-1	SC-0523-1230	A-7, B-7		무릎올림 링크 쥘나사	3	
A-14-2	SC-0548-7400	A-7, B-7		CL이알판 쥘나사	5	
A-14-3	SC-0215-1230	A-7, B-7		톱카바나사(組)	1	
A-14-4	02-019W-1230	A-7, B-7		상축 헬트 와셔	1	
A-15	01-110R-1230		Arm Rubber Cap (L)	면판 고무마개(중) 흰색(3)	5	
A-16	04-104R-1230		Arm Rubber Cap (S)	바늘대 상봇싱 마개 (흰색) 40	3	
A-17	01-008R-3400		Rubber Cap For F-15	면판 급유 마개	1	
A-18	01-021R-1600		Bed Rubber Cap	하축 후봇싱 고무마개	1	
A-19	01-005A-257A	A-7, B-7	Code Bushing	코드 붓싱	1	
A-20	01-016C-1230		Bed Base "FRONT" (A)	베드 받침(전)	1	
A-21	01-115C-1230		Bed Base (R)	베드 받침	1	
A-22	SC-0346-2350		Screw(M8×1.25)	육각구멍볼이 보울트(M8×1.25)	1	
A-23	01-038W-1230		Spring Washer For A-21	베드 받침 스프링 와셔	2	
A-24	SN-0112-1230		Nut(M8×1.25)	육각너트(M8×1.25)	1	
A-25	01-010M-2350		Brand Mark	상표 마크(암부)	1	
A-26	01-142A-257A	A-7, B-7	Code Holder "A"	코드잡이 "A"	1	
A-27	01-143A-257A	A-7, B-7	Code Holder "B"	코드잡이 "B"(OPTION)	1	
A-28	01-009R-5300	A-7, B-7	Cable Holder(7N)	케이블 잡이A (7N)	1	
A-29	12-016M-2350	A-7, B-7	Earth Line	어스선(조)	1	
A-30	02-003A-2700	A-7, B-7	Nylon Clip	나ylon 클립	3	
A-31	01-144A-350A	A, A-7	Needle Plate(A-TYPE)	바늘판(A形)	1	
A-32	01-144A-350B	B, B-7	Needle Plate(B-TYPE)	바늘판(B形)	1	
A-33	01-136S-1230		Screw(11/64" n=40)	침판 나사(11/64" n=40)	2	
A-34	01-434A-1230		Slide Plate	미끄럼판(組)	1	
A-35	01-044A-257A		Gauge Plate	게이지 부착판	1	
A-36	01-136S-1230		Screw(11/64" n=40)	침판 나사(11/64" n=40)	1	
A-37	01-040M-350A	A	Model Mark (KM-350A)	모델 마크	1	
A-38	01-040M-350B	B	Model Mark (KM-350B)	모델 마크	1	
A-39	01-040M-357A	A-7	Model Mark (KM-350A-7S)	모델 마크	1	
A-40	01-040M-35BS	B-7	Model Mark (KM-350B-7S)	모델 마크	1	
A-41	01-045M-3500		Gasket	가스켓	1	
A-42	01-046A-3500		Base For A-41	가스켓 베이스	1	
A-43	SC-0516-3500		Screw(3/16" n=28)	홈볼이 점시 작은나사(3/16" n=28)	4	
A-44	01-035P-1370		Machine Number Plate	번호판	1	
A-45	01-035P-7400		Pin	번호판 핀	2	
A-46	01-038M-2500		Brand Mark	면판 마크	1	
A-47	01-116A-2350		Upper Thread Guide Pin And Nut	실 안내봉	1	
A-49	40-201A-2700	A-7, B-7	Sub Upper Thread Tension Control Ass'y	보조 사조자	1조	
A-50	SC-0542-1230	A-7, B-7	Screw(11/64" n=40)	홈볼이 멈춤나사(11/64" n=40)	1	
A-53	01-030C-1230		Arm Thread Guide	암 실걸이	1	
A-54	SC-0120-1230		Screw(9/64" n=40)	홈볼이 램비 작은나사(9/64" n=40)	1	
A-55	01-031C-1230		Thread Guide For A-5	면판 실걸이	1	
A-56	SC-0120-1230		Screw(9/64" n=40)	홈볼이 램비 작은나사(9/64" n=40)	1	
A-57	40-004A-350A	A, A-7	Thread Tension Control Ass'y	실조절 장치(組): A形	1조	
A-58-1	40-004A-350B	B, B-7	Thread Tension Control Ass'y	실조절 장치(組): B形	(1조)	
A-58-2	40-333G-123B	B, B-7	Thread Tension Adjusting Spring	소라 스프링(123B)	(1)	
A-59	05-013C-257U		Arm Thread Guide(L)	Arm 실안내(L)	1	
A-61	SC-0114-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
A-62	01-017C-1230	A, B	Bed Base "FRONT" (B)	베드 받침(후)	1	
A-63	40-104A-3500		Cap For Tension Release Pin	실늦추기 핀 캡	1	
A-64	01-027A-1230	A, B	Thread Guide With Three Holes	세구멍 실걸이(조)	1	

NOTE:

A-7=KM-350A-7S
B-7=KM-350B-7S
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□=Common Part

Upper Shaft & Thread Take Up Lever Mechanism

상축 및 실채기 관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Assembly No.
B-1	02-101A-2500		Upper Shaft	상축(SERVO용:L=419.5mm)	1	
B-2	02-115C-1230		Oil Adjusting Pin For B-1	상축 유량 조절핀(137&235)	1	
B-3	02-016R-1230		O-Ring For B-2	상축 유량 조절핀 오링	1	
B-5	GP-008586-00		Upper Shaft Felter	상축 헬트	1	
B-7	02-102A-250A	A, A-7	Link Cam(A-TYPE)	링크 캠(A形)	1	
B-8	02-102A-350B	B, B-7	Link Cam(B-TYPE)	링크 캠(B形)	1	
B-9	SC-0123-1230		Screw(9/32" n=28)	홈볼이 납작 작은나사(9/32" n=28)	1	
B-12	02-104A-350A	A-7, B-7	Upper Shaft Bushing(F)	상축 전봇싱	1	
B-13	02-104A-350A	A, B	Upper Shaft Bushing(F)	상축 전봇싱	1	
B-14	02-105A-2500		Upper Shaft Bushing(M)	상축 중봇싱	1	
B-15	SC-0507-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
B-16	02-121A-1230		Upper Shaft Collar	상축 카라	1	
B-17	SC-A129-4515		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
B-18	02-211A-1230		Main Shaft Gear	상축기어	1	
B-19	SC-A129-4515		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
B-20	02-106A-257B	A-7, B-7	Upper Shaft Bushing(R)	상축 후봇싱	1	
B-21	02-106A-257B	A, B	Upper Shaft Bushing(R)	상축 후봇싱	1	
B-22	02-028C-1230		Oil Seal For B-20,21	상축 오일 셸	1	
B-23	02-007A-257A	A-7, B-7	Pulley	폴리	1	
B-24	02-007A-257A	A, B	Pulley	폴리	1	
B-25	SC-0150-2500		Screw(15/64" n=28)	홈볼이 납작 작은 나사(15/64" n=28)	2	
B-26	SC-0188-1230		Screw(5/16" n=24)	홈볼이 바인딩 작은나사(5/16" n=24)	1	
B-27	08-201A-250A		Thread Take Up Lever Ass'y	실채기(조)110-39070	1	
B-28	SC-A129-4515		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
B-30	44-0000-1230		Oil Wick	오일 심지	1	
B-31	SC-0507-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
B-32	08-005R-250A		Oil Protection Rubber	오일 막이 고무	1	
B-33	08-106C-2500		Protection Plate For B-7, 8	링크 캠 접촉판	1	
B-34			Synchronizer Ass'y	싱크로 나이지(조)	1	
B-34-1	11-020A-2500		Magnetic Holder	마그네틱 홀더	(1)	B-34
B-34-2	11-022W-2500		Washer For B-34-1	마그네틱 홀더 쥘와셔	(2)	
B-34-3	11-021S-2500		Screw For B-34-1	마그네틱 홀더 쥘나사	(2)	
B-34-4	13-0000-SE55		Synchronizer Ass'y (Servo)	싱크로 나이지(조)Servo	(1조)	
B-36	02-018W-1230		Rubber For B-2	상축 유량 조절 고무	1	

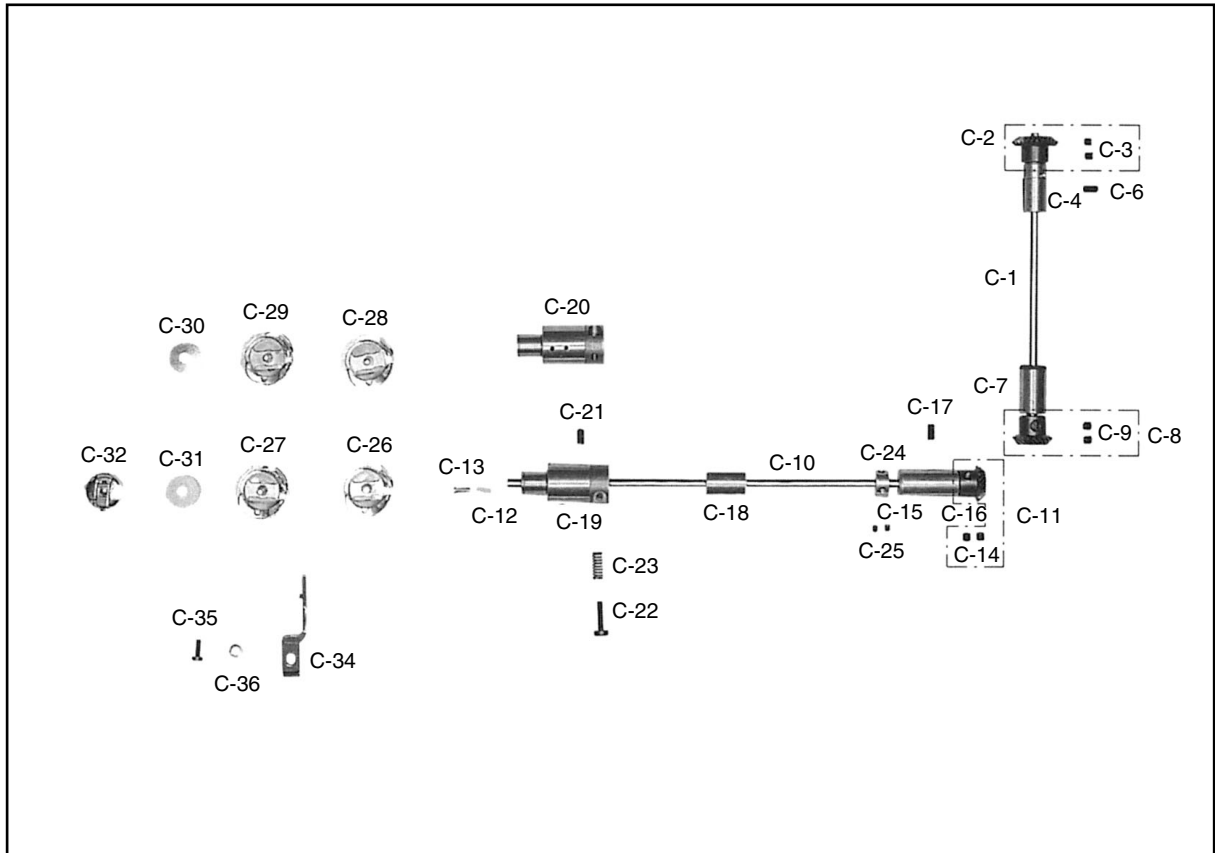
NOTE:

A-7=KM-350A-7S
 B-7=KM-350B-7S
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 □=Common Part



Upright Shaft & Lower Shaft Mechanism

세운 축 및 하축관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Assembly No.
C-1	03-001A-1600		Upright Shaft	입축	1	
C-2	02-212A-1230		Upright Shaft Upper Gear(U)	입축 상기어	1	
C-3	SC-A129-4515		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
C-4	03-102A-1230		Upright Shaft Bushing	입축 상붓싱	1	
C-6	SC-0507-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
C-7	03-103A-1230		Upright Shaft Bushing(L)	입축 하붓싱	1	
C-8	02-213A-1230		Upright Shaft Lower Gear	입축 하기어	1	
C-9	SC-A129-4515		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
C-10	07-103A-257A		Lower Shaft	하축	1	
C-11	02-214A-1230		Lower Shaft Gear	하축 기어	1	
C-12	07-005M-1230		Lower Shaft Felter	하축 웰트	1	
C-13	07-004S-1230		Cap Screw For Lower Shaft Oil	하축 웰트 꽃이나사	1	
C-14	SC-A129-4515		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
C-15	07-110A-1230	A-7, B-7	Lower Shaft Bushing(R)	하축 후붓싱(PBB才質)	1	
C-16	07-102A-1600	A, B	Lower Shaft Bushing(R)	하축 후붓싱	1	
C-17	SC-0507-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
C-18	07-103A-1600		Lower Shaft Bushing(M)	하축 중붓싱(7.94×20×25)	1	
C-19	07-107A-257A	A-7, B-7	Lower Shaft Bushing(F)	하축 전붓싱(PBB-Insert)	1	
C-20	07-107A-250A	A, B	Lower Shaft Bushing(F)	하축 전붓싱	1	
C-21	SC-0114-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
C-22	SC-0361-1230		Screw(3/16" n=32)	홈볼이 납작 작은 나사(3/16" n=32)	1	
C-23	07-015G-1230		Spring For C-22	하축 오일 조절 나사 스프링	1	
C-24	44-025A-1230		Collar For Lower Shaft	오일 펌프 카라(B) 7.94×17×8	1	
C-25	SC-0104-5607		Screw(11/64" n=40)	홈볼이 멈춤나사(11/64" n=40)	2	
C-26	07-001A-357A	A-7	Rotary Hook Ass'y	가마(HSH-7.94BTR)	1조	
C-27	07-003A-350A	A	Rotary Hook Ass'y	가마(HSH-7.94BSN14)	1조	
C-28	07-003A-270B	B-7	Rotary Hook Ass'y	가마(HSH-7.94BOHNTR)	1조	
C-29	07-003A-350B	B	Rotary Hook Ass'y	가마(HSH-7.94BOHN)	1조	
C-30	07-105A-2700	A-7, B-7	Bobbin(AL)	보빈	1	
C-31	07-105A-2700	A, B	Bobbin(Steel)	보빈	1	
C-32	07-004A-3500		Bobbin Case Ass'y	보빈 케이스(침송형) BC-DLN-N	1조	
C-34	07-013A-1230		Inner Bobbin Stopper	가마잡이	1	
C-35	SC-A174-4122		Screw(11/64" n=40)	홈볼이 납작 작은나사(11/64" n=40)	1	
C-36	07-011W-1230		Washer For C-35	가마잡이 와셔	1	

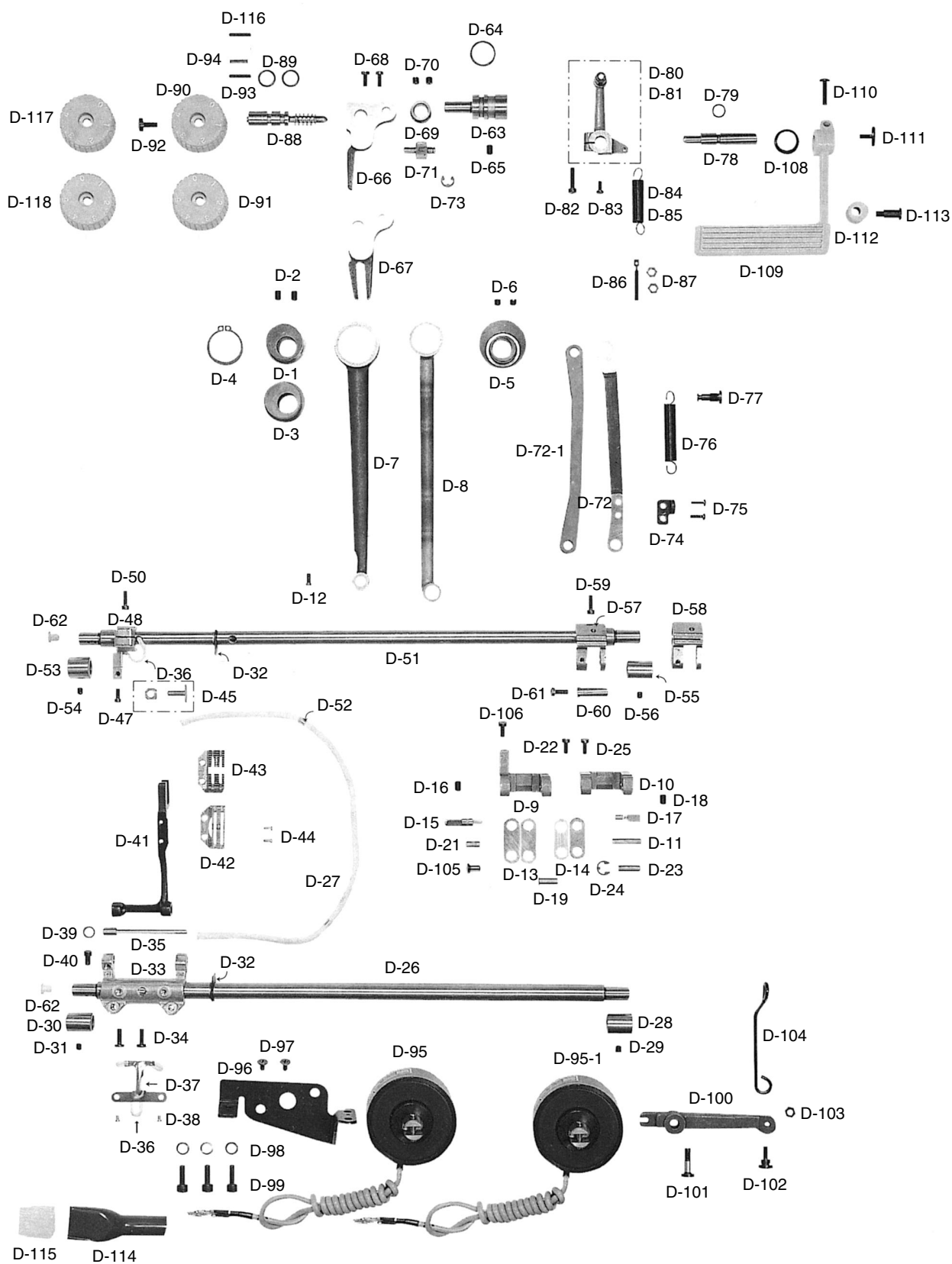
NOTE:

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□=Common Part

Feed Mechanism

피이드 관계



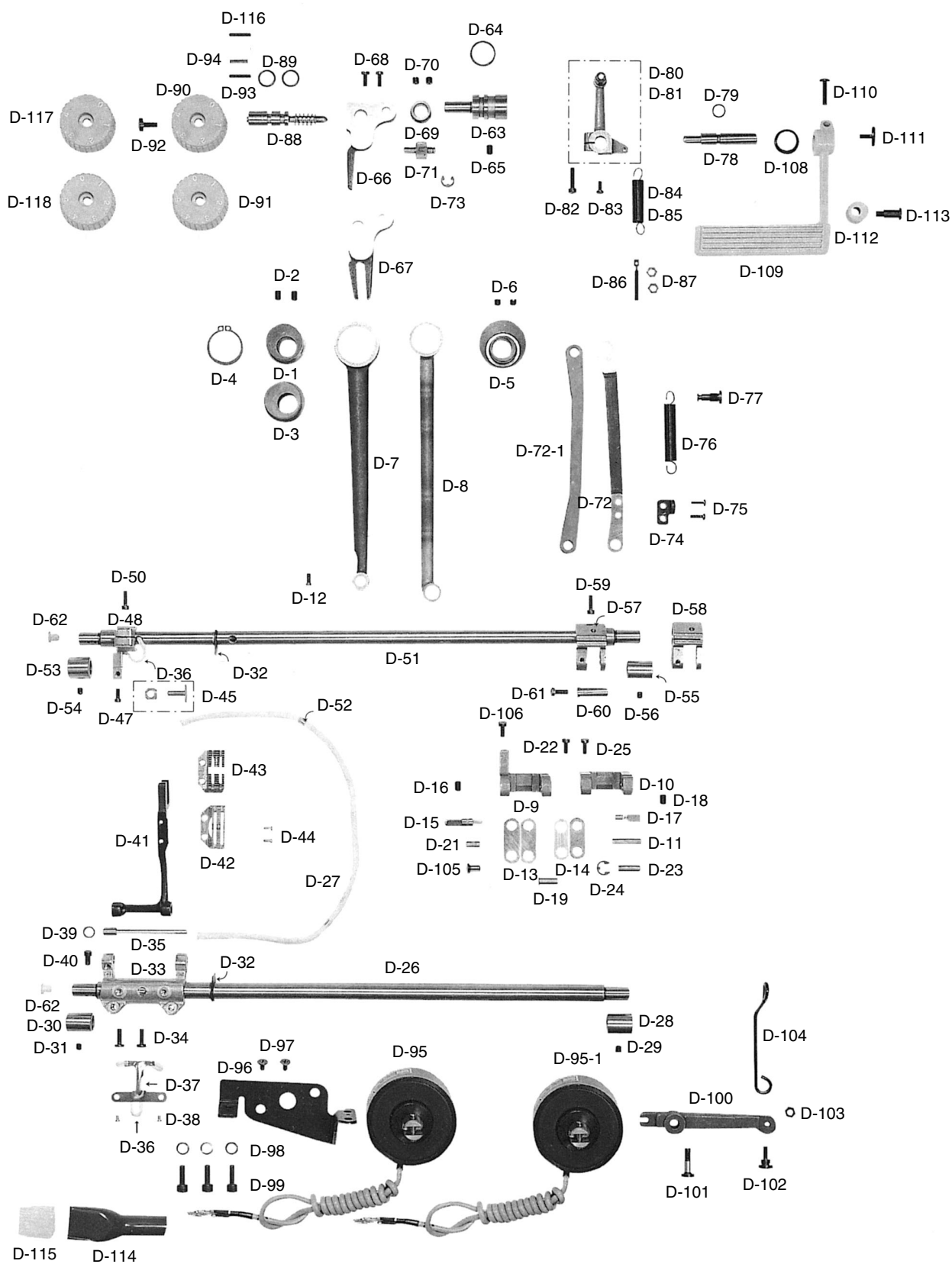
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
D-1	06-101A-350A	A, A-7	Feed Cam A	피이드 캠A	1	
D-2	SC-0129-7400		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
D-3	06-101A-350B	B, B-7	Feed Cam B	피이드 캠B	1	
D-4	06-103C-235B		Stop Ring "C" For C-1, 3	스냅링 28#D	1	
D-5	06-102A-3500		Feed Cam C	피이드 캠 C	1	
D-6	SC-0504-1230		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
D-7	06-103A-2500		Feed Rocker Shaft Connecting Rod	수평 이송 로드	1	
D-8	06-154A-1230		Crank Rod	크랭크 로드	1	
D-9	06-104A-257A	A-7, B-7	Feed Regulator Link	피이드 조절 링크	1	
D-10	06-103A-2350	A, B	Feed Regulator Link	피이드 조절 링크	1	
D-11	06-104P-2350		Feed Connection Link Pin(A)	피이드 연결 링크 핀(A)	1	
D-12	SC-0496-3710		Screw(11/64" n=40)	홈볼이 납작 작은 나사(11/64" n=40)	1	
D-13	06-105A-2350		Feed Connection Link(A)	피이드 연결링크(A)	2	
D-14	06-106A-2350		Feed Connection Link(B)	피이드 연결링크(B)	2	
D-15	06-107P-2350		Feed Adjusting Link Hinge Pin(A)	피이드 조절링크 힌지핀(A)	1	
D-16	SC-0504-1230		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	1	
D-17	06-108P-2350		Feed Adjusting Link Hinge Pin(B)	피이드 조절링크 힌지핀(B)	1	
D-18	SC-0504-1230		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	1	
D-19	06-109P-2350		Feed Connection Link Pin(B)	피이드 연결링크 핀(B)	1	
D-21	06-110P-2350		Feed Connection Link Pin(C)	피이드 연결링크 핀(C)	1	
D-22	SC-0175-1230		Screw(11/64" n=40)	홈볼이 납작 작은 나사(11/64" n=40)	1	
D-23	06-023P-2350		Hinge Pin For D-72	피이드 조절 연결 로드 힌지핀	1	
D-24	04-009C-3710		E-Ring(φ5)	E링(φ5)	1	
D-25	SC-0175-1230		Screw(11/64" n=40)	홈볼이 납작 작은나사(11/64" n=40)	1	
D-26	06-112A-2350		Feed Rock Shaft	수평밀대	1	
D-27	44-0000-1230		Oil Wick	유심	1	
D-28	06-140A-1230		Feed Rock Shaft Bushing(R)	들대 붓싱(후) 11.11×16.8×20	1	
D-29	SC-0114-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
D-30	06-113A-2350		Feed Rock Shaft Bushing(F)	수평밀대 전붓싱 11.11×17.74×16	1	
D-31	SC-0114-1230	A, B	Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
D-32	06-021R-1230		Oil Cover For D-26, 51	들밀대 고무마개	2	
D-33	06-008A-2350		Feed Bar Crank	톱니 받침 크랭크	1	
D-34	SC-0307-1230		Screw(3/16" n=32)	홈볼이 납작 작은나사(3/16" n=32)	2	
D-35	06-114A-2350		Feed Bar Shaft	톱니 받침 축	1	
D-36	44-0000-1230		Oil Wick	유심	1	
D-37	44-009C-1230		Wick Holder For D-35	심지 지지대	1	
D-38	SC-0133-1230		Screw(1/8" n=44)	홈볼이 납작 작은나사(1/8" n=44)	2	
D-39	06-102W-2350		Washer For D-35	톱니 받침 축 와셔	1	
D-40	SC-0122-1230		Screw(15/64" n=28)	홈볼이 납작 작은나사(15/64" n=28)	1	
D-41	06-215A-2350		Feed Bar	톱니 받침	1	
D-42	06-131A-350A	A, A-7	Feed Dog(A-TYPE)	톱니(A形)	1	
D-43	06-031A-350B	B, B-7	Feed Dog(B-TYPE)	톱니(B形)	1	
D-44	SC-0130-1230		Screw(1/8" n=44)	홈볼이 납작 작은나사(1/8" n=44)	2	
D-45	06-117A-1230		Sliding Block	톱니 받침 블럭	1	
D-47	06-020S-1230		Screw(3/16" n=32)	홈볼이 냄비 작은나사(3/16" n=32)	1	
D-48	06-128A-2350		Feed Lifting Bell Arm	들대 크랭크(前)	1	
D-50	06-119S-1230		Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	1	
D-51	06-116A-2350		Feed Lifting Shaft	들대	1	
D-52	44-029M-1230		Stopper For Wick	오일 심지 스톱퍼	2	
D-53	06-139A-1230		Feed Lifting Shaft Bushing(F)	들대 붓싱(전) 11.11×17.46×20	1	
D-54	SC-0114-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
D-55	06-140A-1230		Feed Lifting Shaft Bushing(R)	들대 붓싱(후) 11.11×16.8×20	1	
D-56	SC-0114-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
D-57	06-038A-235A	A, A-7	Feed Lifting Shaft Crank(R): A-Type	들대 크랭크(후)	1	
D-58	06-041A-235B	B, B-7	Feed Lifting Shaft Crank(R): B-Type	들대 크랭크(후)	1	
D-59	06-119S-1230		Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	1	
D-60	06-037P-1230		Crank Rod Connection Pin	들밀대 크랭크 핀	1	
D-61	SC-0175-1230		Screw(11/64" n=40)	홈볼이 납작 작은나사(11/64" n=40)	1	

NOTE:

A-7=KM-350A-7S
B-7=KM-350B-7S
A=KM-350A
B=KM-350B
□=Common Part

Feed Mechanism

피이드 관계



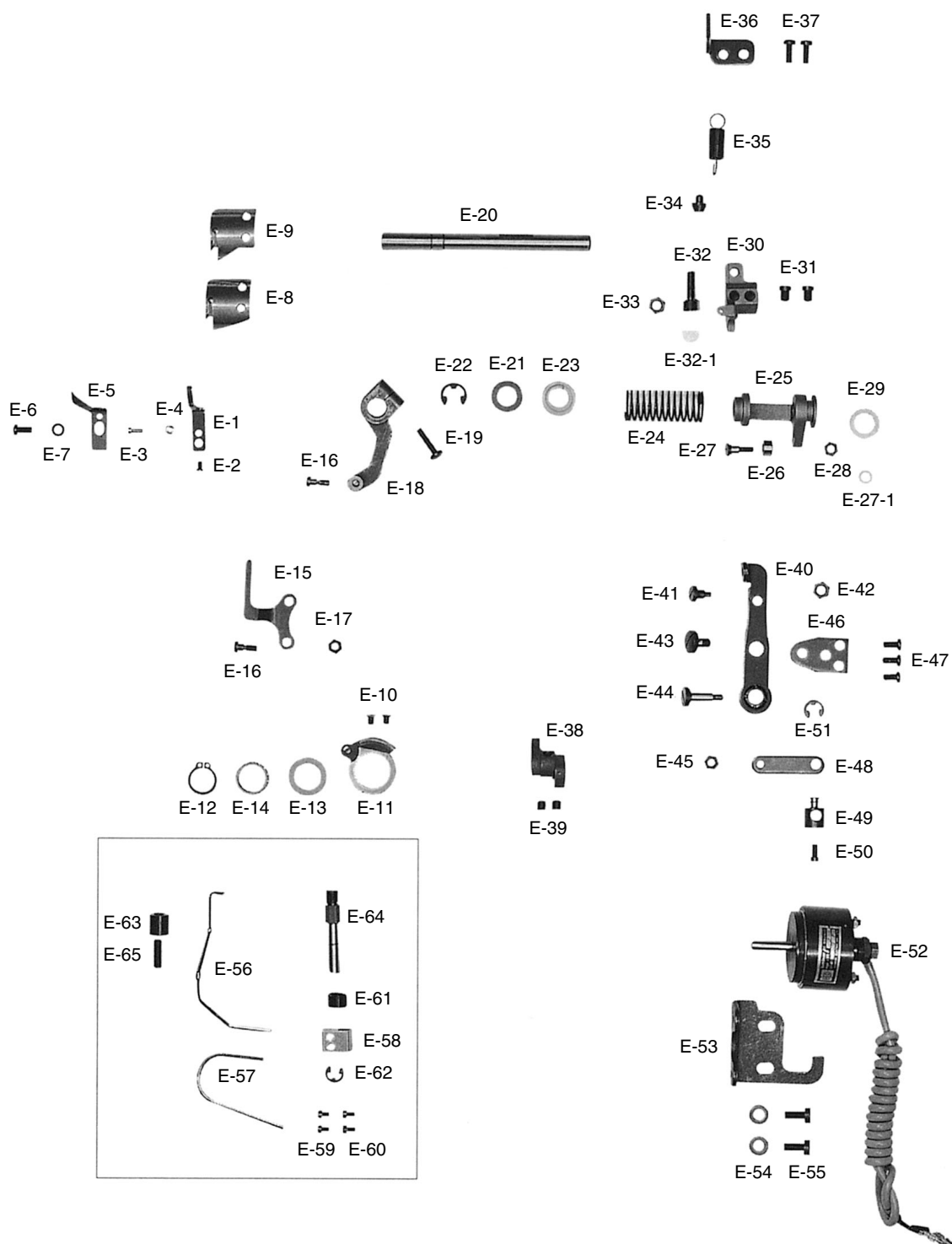
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
D-62	01-037R-1230		Rubber Cap For D-26, 51(F)	들밀대 유심마개	2	
D-63	GP-008523-00		Feed Regulator Shaft	피이드 조절기 축	1	
D-64	06-043R-1230		O-Ring For D-63	피이드 조절기 붓싱 오링	2	
D-65	SC-0507-1230		Screw(15/64" n=28)	홈볼이 멈춤나사 (15/64" n=28)	1	
D-66	GP-008525-00	A-7, B-7	Feed Regulator	피이드 조절기	1	
D-67	GP-008524-00	A, B	Feed Regulator	피이드 조절기	1	
D-68	SC-0174-1230		Screw(11/64" n=40)	홈볼이 납작 작은나사(11/64" n=40)	1	
D-69	06-220A-2350		Collar For D-63	피이드 조절기 축 카라	1	
D-70	SC-0129-7400		Screw(1/4" n=40)	홈볼이 멈춤나사(1/4" n=40)	2	
D-71	06-221A-2350		Feed Adjusting Shaft	피이드 조절축	1	
D-72	06-122A-2500	A-7, B-7	Feed Regulating Rod	피이드 조절 로드	1	
D-72-1	06-122A-1370	A, B	Connecting Rod For Feed Regulator	피이드 조절기 로드	1	
D-73	04-009C-3710		E-Ring(φ5)	E링(φ5)	1	
D-74	06-023C-257A	A-7, B-7	B/T Spring Holder	자동 역진 스프링 홀더	1	
D-75	SC-0528-1230	A-7, B-7	Screw(9/64" n=40)	홈볼이 동근납작 작은나사(9/64" n=40)	2	
D-76	06-023G-7400	A-7, B-7	Reverse Feed Spring	역진 레버 스프링	1	
D-77	06-024C-257A	A-7, B-7	Holder For D-76	자동 역진 스프링 걸이	1	
D-78	06-125A-2500		Reverse Feed Control Lever Shaft	역진 레버 축	1	
D-79	06-042R-1230		O-Ring For D-78	레버축 오링	1	
D-80	06-026A-257A	A-7, B-7	Reverse Feed Lever Crank Ass'y	역진 레버 인장 크랭크(조)	1	
D-81	06-026A-250A	A, B	Reverse Feed Lever Crank Ass'y	역진 레버 인장 크랭크(조)	1	
D-82	SC-0184-1600		Screw(3/16" n=28)	홈볼이 냄비 작은나사(3/16" n=28)	1	
D-83	SC-0174-811H		Screw(11/64" n=40)	홈볼이 납작 작은나사(11/64" n=40)	1	
D-84	06-024G-1230	A, A-7	Spring For D-109	역진 레버 스프링	1	
D-85	06-056G-2350	B, B-7	Spring For D-109	역진 레버 스프링	1	
D-86	06-040S-1600	A-7, B-7	Holder For D-84, 85	스프링걸이 축 나사	1	
D-87	SN-0101-1600	A-7, B-7	Nut (11/64" n=40)	육각너트(11/64" n=40)	2	
D-88	06-027A-2500		Feed Regulator Dial Shaft	피이드 조절 다이얼 축	1	
D-89	06-010R-1230		O-Ring For D-88	다이얼 축 오링	2	
D-90	06-028C-250A	A	Feed Regulator Control Plate(4mm)	다이얼 문자판(4mm)	1	
D-91	06-028C-357B	B	Feed Regulator Control Plate(5mm)	다이얼 문자판(5mm)	1	
D-92	SC-0193-1230		Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	1	
D-93	06-027P-2350	A, B	Pin For D-90, 91	다이얼 핀	1	
D-94	06-027G-1230		Spring For D-93	다이얼 스프링	1	
D-95	06-048A-2507	B-7	Reverse Feed Solenoid Ass'y	역진 솔레노이드(SBT-5)	1조	
D-95-1	06-048B-2507	A-7	Reverse Feed Solenoid Ass'y	역진 솔레노이드(SBT-7)	1조	
D-96	06-130A-257A	A-7, B-7	Bracket For Reverse Feed Solenoid	역진 솔레노이드 브라켓	1	
D-97	SC-0166-2350	A-7, B-7	Screw(M5×0.8)	홈볼이 접시 작은나사(M5×0.8)	2	
D-98	01-020W-2350	A-7, B-7	Washer For Synchronizer	싱크로 베이스 스프링 와셔(φ6)	3	
D-99	SC-0109-2350	A-7, B-7	Screw(M6)	육각 구멍볼이 보울트(M6)	3	
D-100	06-131A-257A	A-7, B-7	Reverse Feed Solenoid Crank	역진 솔레노이드 크랭크	1	
D-101	06-032S-257A	A-7, B-7	Stud Screw For D-100	역진 솔레노이드 크랭크 단나사	1	
D-102	06-033S-257A	A-7, B-7	Hinge Screw For D-104	역진 솔레노이드 연결 로드 힌지 나사	1	
D-103	40-005C-2700	A-7, B-7	Hinge Nut For D-104	케이블 연결 너트(B)	1	
D-104	06-034A-257A	A-7, B-7	Reverse Solenoid Connecting Rod	역진 솔레노이드 연결 로드	1	
D-105	06-035A-257A	A-7, B-7	Hinge Pin For D-104	역진 솔레노이드 연결 로드 힌지 핀	1	
D-106	SC-0175-1230	A-7, B-7	Screw(11/64" n=40)	홈볼이 납작 작은나사(11/64" n=40)	1	
D-108	06-053W-1230		Washer For D-78	레버 와셔	1	
D-109	06-036C-2500		Feed Regulator Lever	역진 레버	1	
D-110	SC-0186-1230		Screw(3/16" n=32)	홈볼이 냄비 작은나사(3/16" n=32)	1	
D-111	SC-0185-1230		Screw(3/16" n=32)	홈볼이 바인딩 작은나사(3/16" n=32)	1	
D-112	06-072R-7507		Stopper Rubber For D-109	역진 레버 스톱퍼(상) 고무	1	
D-113	06-071S-7507		Stopper Stud Screw For D-109	역진 레버 스톱퍼(상) 단나사	1	
D-114	11-019M-2350	A-7, B-7	Terminal Tube(L)	솔레노이드 튜브	1	
D-115	11-018M-2350	A-7, B-7	Solenoid Terminal(12P)	솔레노이드 프리그	1	
D-116	06-027P-2350	A-7, B-7	Dial Pin(INSERT)	다이얼 핀(인서트)	1	
D-117	06-028C-257A	A-7	Feed Regulator Control Plate(4mm)(INSERT)	다이얼 문자판(인서트)	1	
D-118	06-028C-357B	B-7	Feed Regulator Control Plate(5mm)(INSERT)	다이얼 문자판(인서트)	1	

NOTE:

A-7=KM-350A-7S
B-7=KM-350B-7S
A=KM-350A
B=KM-350B
□=Common Part

Thread Trimmer Mechanism

사절 관계



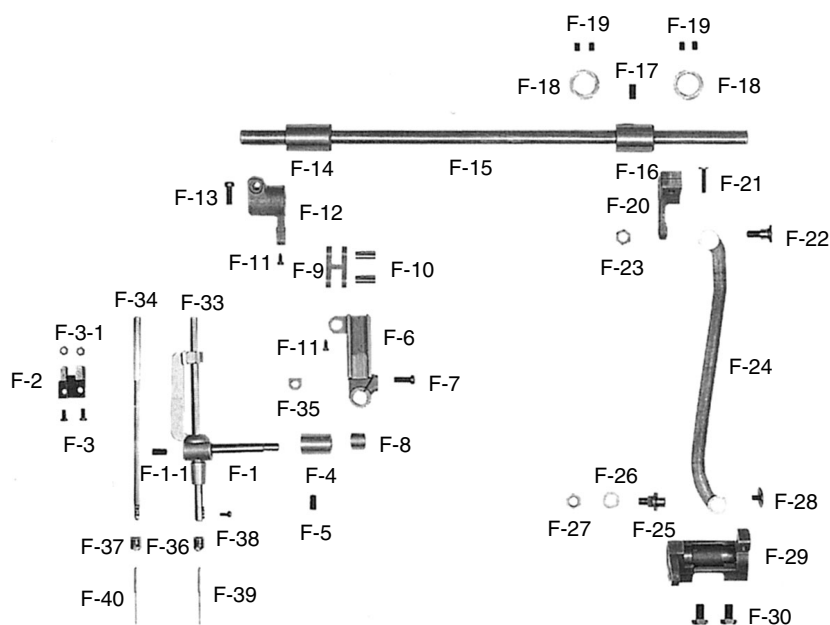
Ref. No.	Parts No.	Note	Name of Parts	품명	Q' ty	Assembly No.
E-1	10-101A-2700	A-7, B-7	Fixed Mes	고정 메스(7AN701)	1	
E-2	SC-A301-4119	A-7, B-7	Screw(9/64" n=40)	홈볼이 접시 작은나사(9/64" n=40)	1	
E-3	SC-0137-2700	A-7, B-7	Screw(1/8" n=40)	홈볼이 납작 작은나사(1/8" n=40)	1	
E-4	SN-0113-7400	A-7, B-7	Nut(1/8" n=40)	육각너트(1/8" n=40)	1	
E-5	10-005A-2700	A-7, B-7	Thread Retaining Plate	실 가리개	1	
E-6	SC-0543-2302	A-7, B-7	Screw(11/64" n=40)	홈볼이 동근납작 작은나사(11/64" n=40)	1	
E-7	01-017W-1600	A-7, B-7	Washer For E-5	윗뚜껑 첩와셔	1	
E-8	10-106A-2700	A-7	Rotary Mes	회전메스(7AN414)	1	
E-9	10-106A-235B	B-7	Rotary Mes	회전메스(7AN414)	1	
E-10	SC-A154-4114	A-7, B-7	Screw(11/64" n=40)	접시머리 보울트(11/64" n=40)	2	
E-11	10-108A-257A	A-7, B-7	Thread Trimming Holder	사절 홀더	1	
E-12	10-009C-2700	A-7, B-7	Stop-Ring For E-11	스냅링(15D)	1	
E-13	10-110W-2700	A-7, B-7	Washer For E-11	사절 홀더 와셔	1	
E-14	10-011A-2700	A-7, B-7	Needle Bearing	니이들 베어링	1	
E-15	10-112A-257A	A-7, B-7	Thread Trimming Lever Connecting Link	사절 레버 연결링크	1	
E-16	10-013S-257A	A-7, B-7	Stud Screw For E-15	사절 레버 연결링크 단나사	2	
E-17	SN-0101-1600	A-7, B-7	Nut(11/64" n=40)	육각너트(11/64" n=40)	1	
E-18	10-114A-257A	A-7, B-7	Thread Trimming Lever	사절 레버	1	
E-19	SC-0108-2350	A-7, B-7	Screw(M6)	육각구멍볼이 보울트(M6)	1	
E-20	10-115A-257A	A-7, B-7	Thread Trimming Shaft	사절축	1	
E-21	10-116W-257A	A-7, B-7	Washer For E-20	사절축 와셔	1	
E-22	43-009C-1600	A-7, B-7	E-Ring(φ9)	제어체 축링(E링 9)	1	
E-23	10-017A-257A	A-7, B-7	Return Spring Guide Bushing	리턴 스프링 가이드 붓싱	1	
E-24	10-018G-257A	A-7, B-7	Slide Arm Return Spring	슬라이드 아암 리턴 스프링	1	
E-25	10-119A-257A	A-7, B-7	Slide Arm	슬라이드 아암	1	
E-26	10-066A-7507	A-7, B-7	Roller	로올러	1	
E-27	10-067S-7507	A-7, B-7	Stud Screw For E-26	로올러 단나사	1	
E-27-1	07-011W-1230	A-7, B-7	Washer	와셔	1	
E-28	SN-0115-7400	A-7, B-7	Nut(3/16" n=32)	육각너트(3/16" n=32)	1	
E-29	10-044R-5607	A-7, B-7	Cushion Washer For E-20	쿠션 고무(B)	2	
E-30	10-121A-257A	A-7, B-7	Cam Follower Crank	사절캠 종동 크랭크	1	
E-31	15-002S-5607	A-7, B-7	Screw For E-30	노루발 상하운동 캠 고정나사	2	
E-32	10-032S-257A	A-7, B-7	Stopper Screw	스토퍼 쿠션 나사	1	
E-32-1	10-032R-257A	A-7, B-7	Cushion Rubber For E-32	스토퍼 쿠션 고무	1	
E-33	SN-0105-3400	A-7, B-7	Nut(15/64" n=28)	육각너트(15/64" n=28)	1	
E-34	10-122P-257A	A-7, B-7	Stopper Pin	스토퍼 핀	1	
E-35	10-023G-257A	A-7, B-7	Spring For E-30	사절 캠 종동 크랭크 스프링	1	
E-36	10-124C-257A	A-7, B-7	Spring Holder	스프링 걸이	1	
E-37	SC-0548-7400	A-7, B-7	Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	2	
E-38	10-125A-257A	A-7, B-7	Thread Trimming Cam	사절 캠	1	
E-39	SC-A308-4517	A-7, B-7	Screw(1/4" n=40)	육각구멍볼이 멈춤나사(1/4" n=40)	2	
E-40	10-126A-257A	A-7, B-7	Clutch Lever Ass'y	클러치 레버(組)	1조	
E-41	10-027S-257A	A-7, B-7	Stud Screw For E-40	클러치 레버 작동 핀 나사	1	
E-42	SN-0105-3400	A-7, B-7	Nut(15/64" n=28)	육각너트(15/64" n=28)	1	
E-43	43-004S-3400	A-7, B-7	Clutch Lever Moving Pin Screw	무를 올림봉 단나사	1	
E-44	10-028S-257A	A-7, B-7	Stud Screw For E-48	솔레노이드 연결링크 단나사	1	
E-45	SN-0115-7400	A-7, B-7	Nut(3/16" n=32)	육각너트(3/16" n=32)	1	
E-46	10-029A-257A	A-7, B-7	Base Plate	베이스 플레이트	1	
E-47	SC-0548-7400	A-7, B-7	Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	3	
E-48	10-130A-257A	A-7, B-7	Solenoid Connection Link	솔레노이드 연결링크	1	
E-49	10-131P-257A	A-7, B-7	Solenoid Pin	솔레노이드 핀	1	
E-50	SC-0496-3710	A-7, B-7	Screw(11/64" n=40)	홈볼이 납작 작은나사(11/64" n=40)	1	
E-51	04-009C-3710	A-7, B-7	E-Ring(φ5)	E링(φ5)	1	
E-52	10-044A-2507	A-7, B-7	Thread Trimming Solenoid Ass'y	사절 솔레노이드(STT-5)	1조	
E-53	10-033A-257A	A-7, B-7	Base For E-52	사절 솔레노이드 베이스	1	
E-54	01-020W-2350	A-7, B-7	Washer For E-53	싱크로 베이스 스프링 와셔(φ6)	2	
E-55	SC-0183-2700	A-7, B-7	Screw(15/64" n=28)	홈볼이 납작 작은나사(15/64" n=28)	2	
E-56	01-012A-2350	A-7, B-7	Bobbin Catcher	보빈 압력봉	1	
E-57	50-001A-257A	A-7, B-7	Bobbin Catcher Lever	보빈 압력봉 레버	1	
E-58	01-114C-2350	A-7, B-7	Bobbin Catcher Holder	레버 잡이	1	
E-59	SC-A131-4522	A-7, B-7	Screw(1/8" n=44)	홈볼이 납작 작은나사(1/8" n=44)	2	
E-60	SC-A131-4522	A-7, B-7	Screw(1/8" n=44)	홈볼이 납작 작은나사(1/8" n=44)	2	
E-61	01-015C-2350	A-7, B-7	Bobbin Catcher Spring	보빈 압력 스프링	1	
E-62	06-020C-7400	A-7, B-7	E-Ring(φ6)	E링(φ6)	1	
E-63	01-016R-2700	A-7, B-7	Stopper Rubber For E-56	보빈 압력봉 스토퍼	1	
E-64	01-105A-2350	A-7, B-7	Bed Base "FRONT"(B)	베드 받침(전)	1	
E-65	SC-0508-1230	A-7, B-7	Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	

NOTE:

A-7=KM-350A-7S
B-7=KM-350B-7S
A=KM-350A
B=KM-350B
□=Common Part

Needle Bar Driving Mechanism

바늘대 요동 관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q' ty	Assembly No.
F-1	15-001A-3500		Needle Bar Frame	바늘대 후레임 (110-03559)	1	
F-1-1	SC-0113-3400		Screw	바늘대 붓싱나사 (45/5)	1	
F-2	15-002A-3500		Needle Bar Frame Guide	바늘대 후레임 가이드	1	
F-3	SC-0157-1230		Screw (9/64" n=40)	홈볼이 냄비 작은나사 (9/64" n=40)	2	
F-3-1	11-017C-7507		Stud Nut	와이퍼 링크 "A" 연결 단나사 너트	2	
F-4	15-103A-3500		Needle Bar Frame Shaft Bushing	바늘대 후레임 축 붓싱	1	
F-5	SC-0352-7400		Screw (3/16" n=28)	홈볼이 멈춤나사 (3/16" n=28)	1	
F-6	15-104A-3500		Slide Block Guide	슬라이드 블록 가이드	1	
F-7	SC-0184-1600		Screw (3/16" n=28)	홈볼이 냄비 작은나사 (3/16" n=28)	1	
F-8	15-105A-3500		Needle Bearing	니이들 베어링 (B2913-412-N00)	1	
F-9	15-006A-3500		Driving Link	요동 링크	1	
F-10	15-007P-3500		Needle Bar Link Pin	바늘대 링크핀	2	
F-11	SC-0159-3500		Screw (9/64" n=40)	홈볼이 납작 작은나사 (9/64" n=40)	2	
F-12	15-009A-3500		Driving Crank (F)	요동 크랭크 (前)	1	
F-13	SC-0497-1230		Screw (3/16" n=28)	홈볼이 납작 작은나사 (3/16" n=28)	1	
F-14	15-010A-3500		Rock Shaft Bushing (F)	요동축 붓싱 (前)	1	
F-15	15-112A-3500		Needle Feed Connection Shaft	침송 연결축	1	
F-16	15-013A-3500		Rock Shaft Bushing (R)	요동축 붓싱 (後)	1	
F-17	SC-0352-7400		Screw (3/16" n=28)	홈볼이 멈춤나사 (3/16" n=28)	1	
F-18	15-011A-3500		Collar For F-15	침송 연결축 카라	2	
F-19	SC-0114-1230		Screw (15/64" n=28)	홈볼이 멈춤나사 (15/64" n=28)	4	
F-20	15-014A-3500		Driving Crank (R)	요동 크랭크 (後)	1	
F-21	SC-0497-1230		Screw (3/16" n=28)	홈볼이 납작 작은나사 (3/16" n=28)	1	
F-22	15-015S-3500		Stud Screw For F-20	요동 크랭크 (후) 단나사	1	
F-23	SN-0105-3400		Nut (15/64" n=28)	육각너트 (15/64" n=28)	1	
F-24	15-116A-3500		Needle Feed Connection Rod	침송 연결로드	1	
F-25	15-017A-3500		Needle Feed Connection Rod Shaft	침송 연결로드 축	1	
F-26	06-051W-7400		Washer For F-24	포크 쥘나사 와셔	1	
F-27	SN-0105-3400		Nut (15/64" n=28)	육각너트 (15/64" n=28)	1	
F-28	SC-0316-2350		Screw (11/64" n=40)	홈볼이 바인딩 작은나사 (11/64" n=40)	1	
F-29	06-129A-3500		Level Feed Crank (R)	수평밀대 크랭크 (後)	1	
F-30	SC-0327-3500		Screw (9/32" n=28)	육각 보울트 (9/32" n=28)	2	
F-33	04-101A-350A	A, A-7	Needle Bar (A-TYPE)	바늘대 (A形)	1	
F-34	04-101A-350B	B, B-7	Needle Bar (B-TYPE)	바늘대 (B形)	1	
F-35	04-005A-2500		Needle Bar Guide Slider Block	바늘대 안내 블록	1	
F-36	04-106C-250A	A, A-7	Needle Bar Thread Guide (A-TYPE)	바늘대 실안대 (A形)	1	
F-37	04-001A-2700	B, B-7	Needle Bar Thread Guide (B-TYPE)	바늘대 실결이	1	
F-38	SC-A131-4522		Screw (1/8" n=44)	홈볼이 납작 작은나사 (1/8" n=44)	1	
F-39		A, A-7	Needle	바늘	1	
F-40		B, B-7	Needle	바늘	1	

NOTE:

A-7=KM-350A-7S

B-7=KM-350B-7S

A=KM-350A

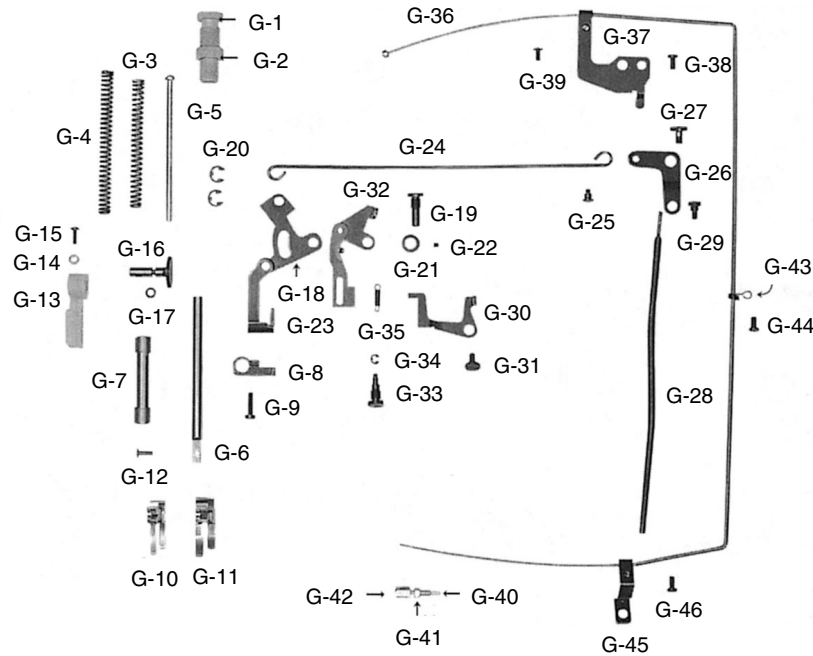
B=KM-350B

□=Common Part



Presser Foot & Tension Release Mechanism

노루발 및 실 늦추기 관계



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Assembly No.
G-1	SC-0339-1230		Screw(9/16" n=20)	호블이 등근납작 작은나사(9/16" n=20)	1	
G-2	05-002C-2500		Presser Adjusting Nut	압력 조절 나사 너트	1	
G-3	05-014C-250A	A. A-7	Presser Adjusting Spring(A-TYPE)	압력 조절 스프링(A形)	1	
G-4	05-014C-250B	B. B-7	Presser Adjusting Spring(B-TYPE)	압력 조절 스프링(B形)	1	
G-5	05-007C-1230		Presser Adjusting Bar	압력 조절봉	1	
G-6	05-101A-1230		Presser Bar	누름대	1	
G-7	05-115A-2500		Presser Bar Bushing	누름대 붓싱	1	
G-8	05-108A-3500		Presser Bar Holder	누름대 잡이	1	
G-9	SC-0174-1230		Screw(11/64" n=40)	호블이 납작 작은나사(11/64" n=40)	1	
G-10	05-009A-350A	A. A-7	Presser Foot Ass'y(A-TYPE)	노루발(組): A形	1조	
G-11	05-009A-350B	B. B-7	Presser Foot Ass'y(B-TYPE)	노루발(組): B形	1조	
G-12	SC-0157-1230		Screw(9/64" n=40)	호블이 납미 작은나사(9/64" n=40)	1	
G-13	43-001A-2500		Presser Lifter	누름대 올리기	1	
G-14	02-019W-1230		Washer For G-13	상축 웨트 와셔	1	
G-15	SC-0528-1230		Screw(9/64" n=40)	호블이 등근납작 작은나사(9/64" n=40)	1	
G-16	43-102A-2500		Presser Lifter Cam Shaft	누름대 올리기 캠축	1	
G-17	02-016R-1230		O-Ring For G-16	상축 유량 조절핀 오링	1	
G-18	43-103A-2500		Presser Lifter Link	누름대 올리기 링크	1조	
G-19	43-004S-3500		Hinge Screw For G-18	수동 올림 링크 힌지 나사	1	
G-20	04-009C-3710		E-Ring(φ5)	E링(φ5)	2	
G-21	43-005A-3500		Collar For Trust	트러스트 카라	1	
G-22	SC-0531-2302		Screw(9/64" n=40)	호블이 등근납작 작은나사(9/64" n=40)	1	
G-23	43-106C-3500		Presser Lifter Lever	누름대 올림 레버	1	
G-24	43-106C-2500		Presser Lifter Connection Bar	누름대 올리기 연결봉	1	
G-25	43-007S-2500		Stud Screw For G-24	누름대 올리기 연결봉 단나사	1	
G-26	43-108A-3500		Knee Lifting Link	무릎 올림 링크	1	
G-27	43-014S-1600		Hinge Screw For G-26	무릎 올림 링크 힌지 나사	1	
G-28	43-109C-3500		Knee Lifting Bar	무릎 올림봉	1	
G-29	43-010S-2500		Hinge Screw For G-28	무릎 올림봉 힌지 나사	1	
G-30	40-005A-3500		Tension Release Link	실늦추기 링크	1	
G-31	40-006S-3500		Screw For G-30	실늦추기 링크 단나사	1	
G-32	40-107A-3500		Tension Release Plate	실늦추기 판(조)	1조	
G-33	40-008S-3500		Hinge Screw For G-32	실늦추기 판 힌지나사	1	
G-34	06-033M-3800		E-Ring(φ3)	톱니 반치 블럭 축 E링 3	1	
G-35	40-009G-3500		Spring For G-32	실늦추기 스프링	1	
G-36	40-008A-2500	A-7, B-7	Tension Release Cable(Ass'y)	실늦추기 케이블(組)	1조	
G-37	40-209A-257A	A-7, B-7	Tension Release Cable Holder(U)	실늦추기 케이블잡이(U)	1	
G-38	SC-0516-3500	A-7, B-7	Screw(3/16" n=28)	호블이 정지 작은나사(3/16" n=28)	1	
G-39	SC-0175-1230	A-7, B-7	Screw(11/64" n=40)	호블이 납작 작은나사(11/64" n=40)	1	
G-40	40-003A-2700	A-7, B-7	Cable Connection Bolt	케이블 연결 볼트	1	
G-41	40-005C-2700	A-7, B-7	Nut For Cable Connection Bolt "B"	케이블 연결 너트(B)	1	
G-42	40-004C-2700	A-7, B-7	Nut For Cable Connection Bolt "A"	케이블 연결 너트(A)	1	
G-43	44-026G-7400	A-7, B-7	Tension Release Cable Holder(M)	웨트잡이 스프링	1	
G-44	SC-0548-7400	A-7, B-7	Screw(3/16" n=28)	호블이 납작 작은나사(3/16" n=28)	1	
G-45	40-210A-257A	A-7, B-7	Tension Release Cable Holder(L)	실늦추기 케이블잡이(L)	1	
G-46	SC-0175-1230	A-7, B-7	Screw(11/64" n=40)	호블이 납작 작은나사(11/64" n=40)	1	

NOTE:

A-7=KM-350A-7S

B-7=KM-350B-7S

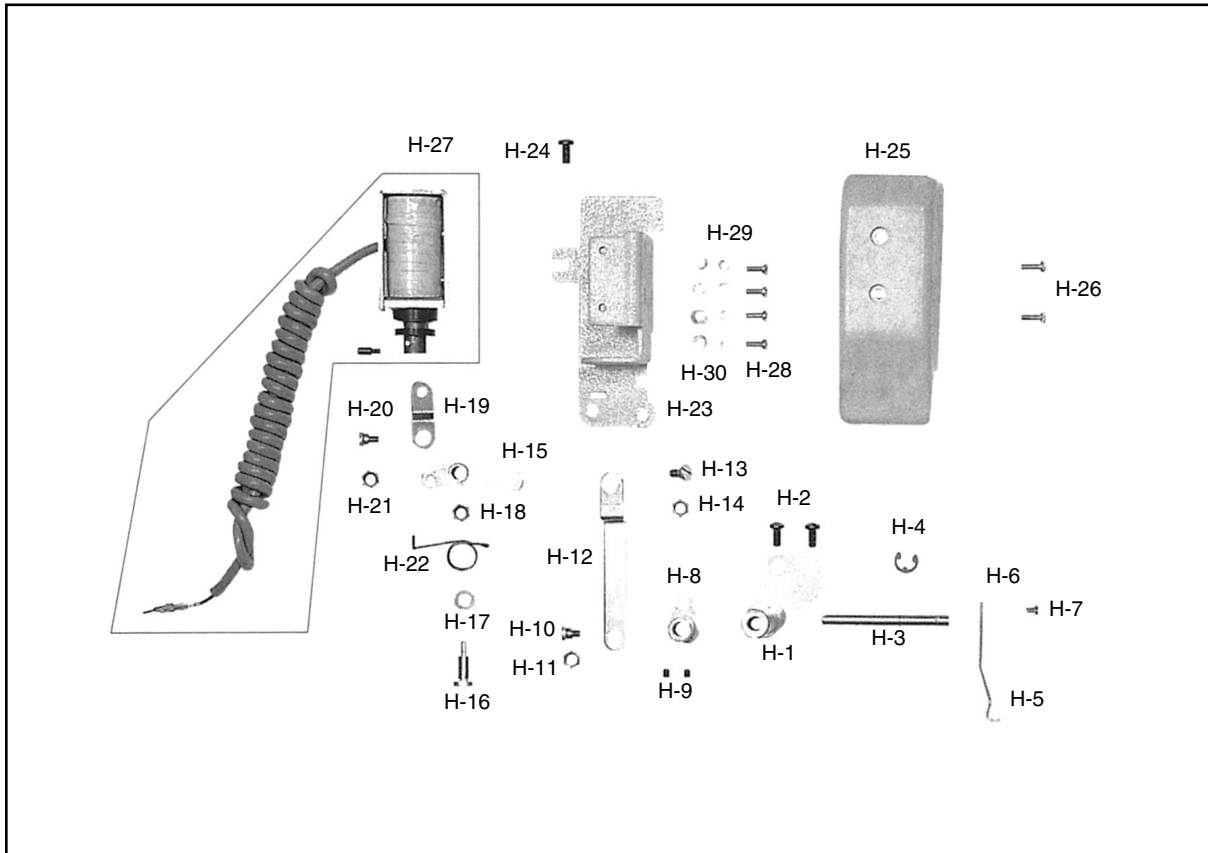
A=KM-350A

B=KM-350B

□=Common Part

Thread Wiper Mechanism

와이퍼 관계



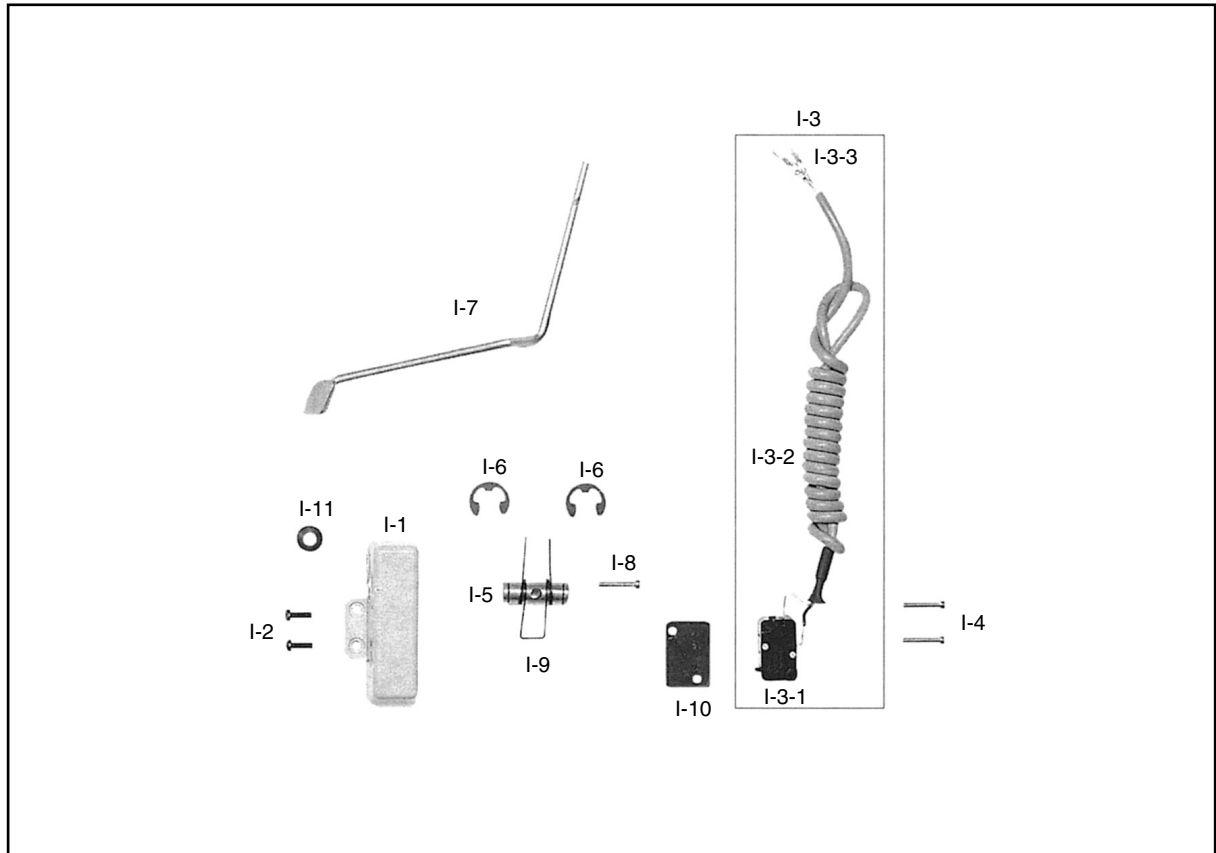
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
H-1	11-001A-257A	A-7, B-7	Wiper Bracket Ass'y	와이퍼 브라켓(組)	1조	
H-2	SC-0548-7400	A-7, B-7	Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	2	
H-3	11-002A-357A	A-7, B-7	Wiper Rotation Shaft	와이퍼 회전축	1	
H-4	04-009C-3710	A-7, B-7	E-Ring(φ5)	E링(φ5)	1	
H-5	11-003A-257A	A-7, B-7	Wiper	와이퍼	1	
H-7	SC-0120-1230	A-7, B-7	Screw(9/64" n=40)	홈볼이 냄비 작은나사(9/64" n=40)	1	
H-8	11-106A-257A	A-7, B-7	Wiper Crank Ass'y	와이퍼 크랭크(組)	1조	
H-9	SC-0105-7500	A-7, B-7	Screw(M4)	육각구멍볼이 멈춤나사(M4)	2	
H-10	16-113S-3710	A-7, B-7	Hinge Screw For H-8	지그재그 연결 링크 단나사(도금)	1	
H-11	SN-0101-1600	A-7, B-7	Nut(11/64" n=40)	육각너트(11/64" n=40)	1	
H-12	11-007A-257A	A-7, B-7	Wiper Rod	와이퍼 로드	1	
H-13	16-113S-3710	A-7, B-7	Hinge Screw For H-12	지그재그 연결 링크 단나사(도금)	1	
H-14	SN-0101-1600	A-7, B-7	Nut(11/64" n=40)	육각너트(11/64" n=40)	1	
H-15	11-008A-257A	A-7, B-7	Wiper Driving Link Ass'y	와이퍼 요동링크(組)	1조	
H-16	11-009S-257A	A-7, B-7	Hinge Screw For H-15	와이퍼 요동링크 힌지 나사	1	
H-17	10-020W-2700	A-7, B-7	Washer For H-15	스토퍼 쥘와셔	1	
H-18	SN-0115-7400	A-7, B-7	Nut(3/16" n=32)	육각너트(3/16" n=32)	1	
H-19	11-010A-257A	A-7, B-7	Wiper Solenoid Connection Link	와이퍼 솔레노이드 연결링크	1	
H-20	16-113S-3710	A-7, B-7	Hinge For H-19	지그재그 연결 링크 단나사(도금)	1	
H-21	SN-0101-1600	A-7, B-7	Nut(11/64" n=40)	육각너트(11/64" n=40)	1	
H-22	11-011G-257A	A-7, B-7	Wiper Spring	와이퍼 스프링	1	
H-23	11-112A-257A	A-7, B-7	Wiper Base	와이퍼 베이스	1	
H-24	SC-0548-7400	A-7, B-7	Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	3	
H-25	11-013C-257A	A-7, B-7	Wiper Cover	와이퍼 커버	1	
H-26	SC-0120-1230	A-7, B-7	Screw(9/64" n=40)	홈볼이 냄비 작은나사(9/64" n=40)	2	
H-27	11-015A-2507	A-7, B-7	Wiper Solenoid Ass'y	와이퍼 솔레노이드(SWP-5)	1조	
H-28	SC-0196-2700	A-7, B-7	Screw(M3×0.5)	홈볼이 냄비 작은나사(M3×0.5)	4	
H-29	11-016W-2700	A-7, B-7	Spring Washer For H-27	솔레노이드 부착 스프링 와셔	4	
H-30	11-017W-2700	A-7, B-7	Washer For H-27	솔레노이드 부착 평와셔	4	

NOTE:

A-7=KM-350A-7S
 B-7=KM-350B-7S
 A=KM-350A
 B=KM-350B
 □=Common Part

Reverse Button Mechanism

역진 버튼 관계



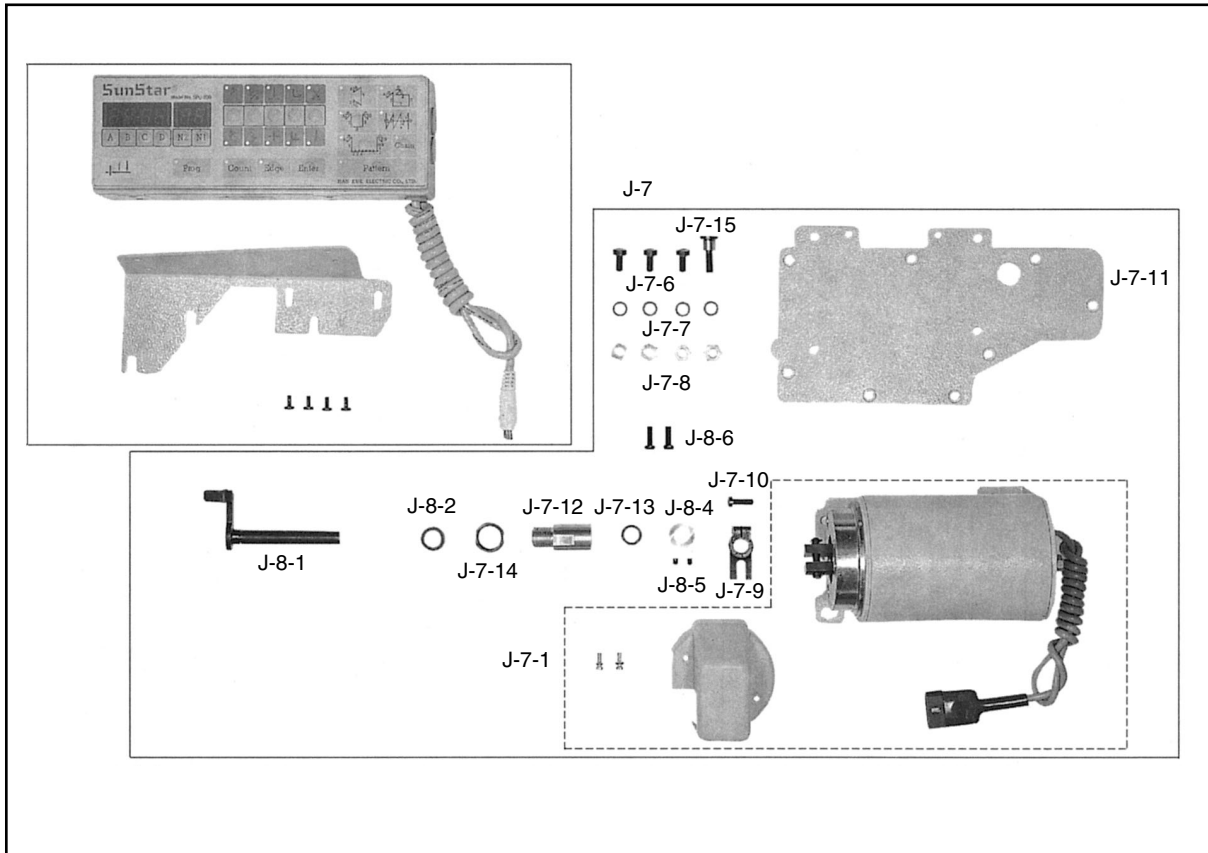
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
I-1	12-001A-5607	A-7, B-7	Reverse Button Ass'y	버튼 케이스	1	
I-2	SC-0523-1230	A-7, B-7	Screw(9/64" n=40)	홈볼이 둥근납작 작은나사(9/64" n=40)	2	
I-3	12-131A-5607	A-7, B-7	Reverse Button S/W Ass'y	역진 버튼 스위치(組)	(1조)	
I-4	12-012S-2700	A-7, B-7	Screw(M2×0.4)	스위치 고정볼트(M2×0.4)	2	
I-5	12-104P-5607	A-7, B-7	Reverse Button Actuator Pin	역진 버튼 작동핀	1	
I-6	43-009C-1600	A-7, B-7	E-Ring(φ9)	제어체 축 링(E링9)	2	
I-7	12-010A-357A	A-7, B-7	Reverse Feed Control Lever	역진 작동 레버(組)	1	
I-8	SC-0178-7400	A-7, B-7	Screw(11/64" n=40)	홈볼이 납비 작은나사(11/64" n=40)	1	
I-9	12-008G-5607	A-7, B-7	Spring For I-7	역진 버튼 스위치 누름대 스프링	1	
I-10	12-009R-5607	A-7, B-7	Insulated Rubber	스위치 받침 절연 고무	1	
I-11	12-010A-5607	A-7, B-7	Reverse Button Cable Bushing	역진 버튼 케이블 붓싱	1	

NOTE:

A-7=KM-350A-7S
 B-7=KM-350B-7S
 A=KM-350A
 B=KM-350B
 □=Common Part

Program Unit Box & Presser Lifting Solenoid Mechanism

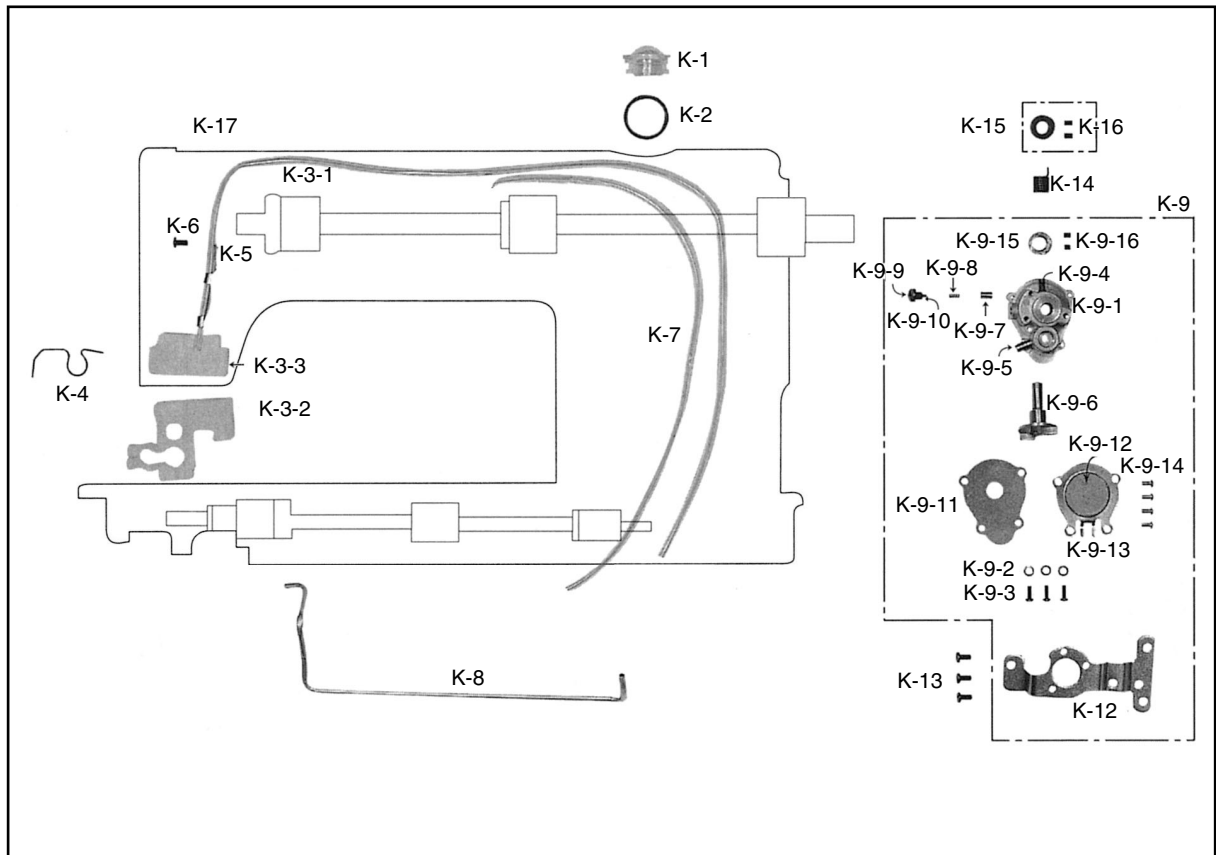
프로그램 유닛 박스 및 자동 무릎 올림 관계



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
J-7	K M - 2 5 0 7	A-7, B-7	Auto Knee Lifter Solenoid Ass'y	자동 무릎 올림 솔레노이드(조)	(1)	J-7
J-7-1	H E C - 2 5 0 7	A-7, B-7	Auto Knee Lifter Solenoid Ass'y	자동 무릎 올림장치(SPF-5)	(1조)	
J-7-6	SC-0183-2700	A-7, B-7	Screw(15/64" n=28)	홈볼이 납작 작은나사(15/64" n=28)	(3)	
J-7-7	06-051W-7400	A-7, B-7	Washer For J-7-4, J-7-5	포크 쥘나사 와셔	(4)	
J-7-8	SN-0121-7400	A-7, B-7	Nut(15/64" n=28)	육각너트(15/64" n=28)	(4)	
J-7-9	43-013A-257A	A-7, B-7	Knee Lifter Connection Crank	자동 무릎올림 연결 크랭크(AK)	(1)	
J-7-10	SC-0497-1230	A-7, B-7	Screw(3/16" n=28)	홈볼이 납작 작은나사(3/16" n=28)	(1)	
J-7-11	43-014A-257A	A-7, B-7	Back Cover For Knee Lifter	자동 무릎올림 뒷뚜껑(AK)	(1)	
J-7-12	43-015A-257A	A-7, B-7	Knee Lifter Shaft Bushing	자동 무릎올림축 붓싱(AK)	(1)	
J-7-13	43-016R-257A	A-7, B-7	Oil Seal For J-7-12	자동 무릎올림축 오일 셀(AK)	(1)	
J-7-14	43-017C-257A	A-7, B-7	Nut For Knee Lifter	자동 무릎 올림 너트(AK)	(1)	
J-8-1	43-018A-257A	A-7, B-7	Knee Lifter Shaft	자동 무릎 올림축(조)(AK)	(1)	
J-8-2	06-021W-7400	A-7, B-7	Washer For J-8-1	역진 레버 와셔	(1)	
J-8-4	43-021A-257A	A-7, B-7	Collar For J-8-1	자동 무릎올림축 카라(AK)	(1)	
J-8-5	SC-0512-1230	A-7, B-7	Screw(11/64" n=40)	홈볼이 멈춤나사(11/64" n=40)	(2)	
J-8-6	SC-0548-7400	A-7, B-7	Screw(3/16" n=28)	다이알판 쥘나사(3/16" n=28)	(2)	

NOTE:

A-7=KM-350A-7S
 B-7=KM-350B-7S
 A=KM-350A
 B=KM-350B
 □=Common Part

Lubricaiton
급유관계

Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Assembly No.
K-1	44-001C-2500		Oil Gauge Window	유창	1	
K-2	44-002R-2500		O-Ring For K-1	유창 O-Ring(G25)	1	
K-3-1	44-012C-1230		Oil Return Tube	환류 파이프	1	K-3
K-3-2	44-052C-3500		Oil Return Felter(A)	환류 펠트(A)	1	
K-4	44-048M-3500		Oil Return Felter Holder	환류 펠트잡이	1	
K-5	44-117A-1600		Oil Return Pipe Holder	환류 파이프잡이	1	
K-6	SC-0548-7400		Screw(3/16" n=28)	홈볼이 납작 작은나사 (3/16" n=28)	1	
K-7	44-008P-2500		Upper Shaft Oil Pipe Ass'y	상축 급유 파이프(조)	1	
K-8	44-009P-2500		Oil Pipe For Lower Shaft	하축 급유 파이프	1	
K-9	44-150A-2500		Oil Pump Ass'y	오일 펌프(조)	1	K-9
K-9-1	44-012A-2350		Oil Pump Body	오일 펌프 몸체	(1)	
K-9-2	44-011W-1600		Washer For K-9-1	오일 펌프 몸체 편나사 와셔(φ4)	(3)	
K-9-3	SC-0528-1230		Screw(9/64" n=40)	홈볼이 둥근납작 작은나사(9/64" n=40)	(3)	
K-9-4	44-010C-1600		Nipple For Oil Return Pipe	환류 파이프 니플	(1)	
K-9-5	44-009C-1600		Oil Nipple For Lower Shaft	하축 급유 니플	(1)	
K-9-6	44-126A-1230		Impeller	임펠러	(1)	
K-9-7	44-117A-1230		Piston	피스톤	(1)	
K-9-8	44-118G-1230		Piston Spring	피스톤 스프링	(1)	
K-9-9	44-119S-1230		Pin Screw For K-9-8	피스톤 스프링 편나사	(1)	
K-9-10	44-120P-1230		Pin For K-9-8	피스톤 스프링 핀(RP 2×8)	(1)	
K-9-11	44-104C-2350		Cover For Oil Pump	오일 펌프 커버	(1)	
K-9-12	44-024C-1230		Oil Pump Cap	오일 펌프 펠트 캡	(1)	
K-9-13	44-105C-2350		Magnetic Holder	자석잡이	(1)	
K-9-14	SC-0120-1230		Screw(9/64" n=40)	홈볼이 냄비 작은나사(9/64" n=40)	(4)	
K-9-15	44-119A-1230		Collar For Impeller Shaft	오일 펌프 카라	(1)	
K-9-16	SC-0512-1230		Screw(11/64" n=40)	홈볼이 멈춤나사(11/64" n=40)	(2)	
K-12	44-010A-2500		Oil Pump Bracket	오일 펌프 브라켓	1	
K-13	SC-0548-7400		Screw(3/16" n=28)	홈볼이 납작 작은나사 (3/16" n=28)	3	
K-14	44-016G-1230		Oil Pump Connection Spring	오일 펌프 조인트 스프링	1	
K-15	44-015A-1230		Oil Pump Connection Collar	오일 펌프 조인트 카라(조)	1	
K-16	SC-0542-1230		Screw(11/64" n=40)	홈볼이 멈춤나사(11/64" n=40)	2	

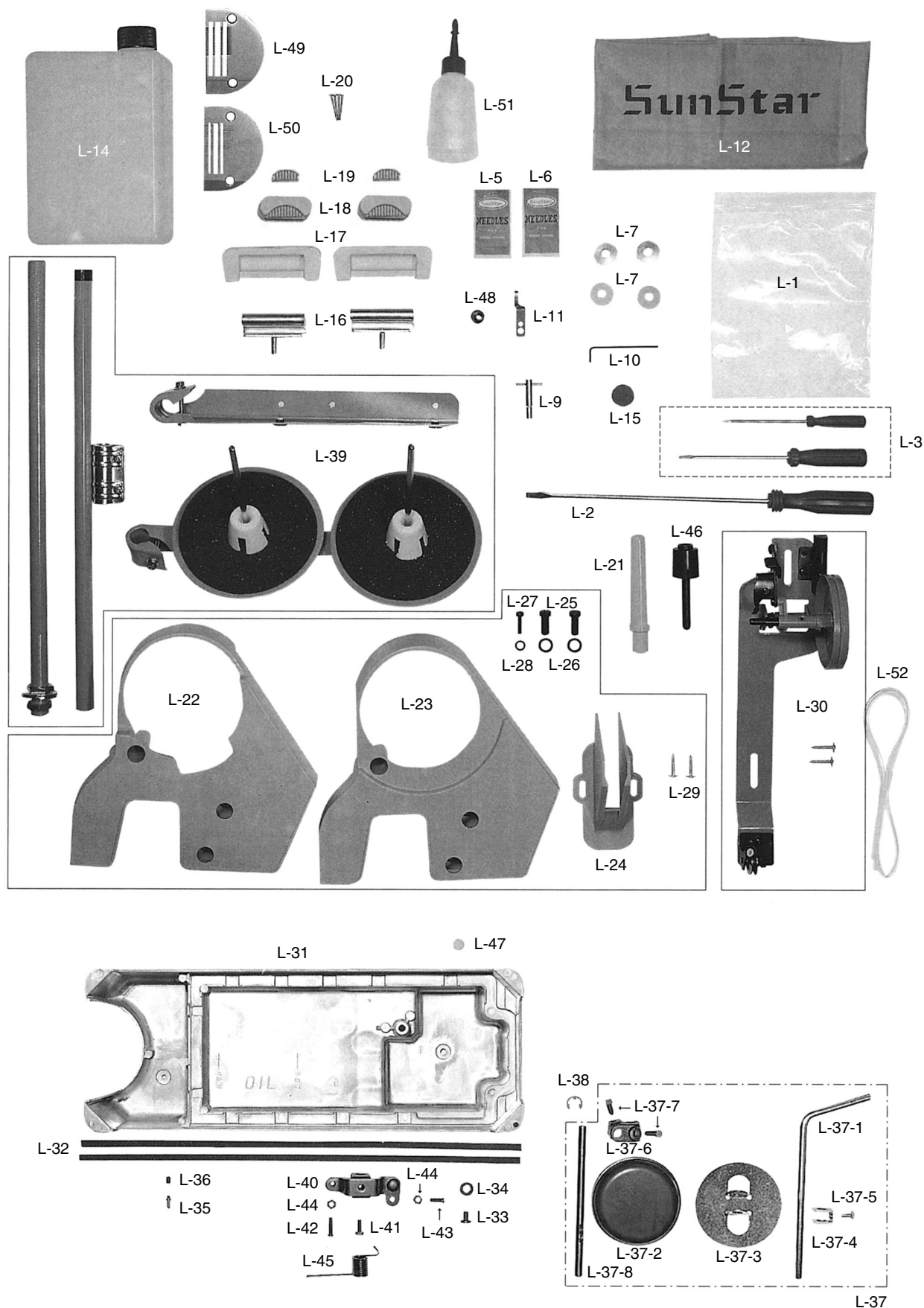
NOTE:

A-7=KM-350A-7S
B-7=KM-350B-7SA=KM-350A
B=KM-350B

□=Common Part

Accessories

액세서리



Ref. No.	Parts No.	Note	Name of Parts	품 명	Q' ty	Assembly No.
L-1	91-001C-1230		Accessory Box	액세서리 박스	1	
L-2	91-102C-1230		Driver(Large)	드라이버(大)	1	
L-3	91-103C-1230		Driver(Middle, Small)	드라이버(中, 小)	1	
L-5			Needle(A-Type)	바늘(A형)	5	
L-6			Needle(B-Type)	바늘(B형)	5	
L-7	07-105A-2700		Bobbin(AL)	보빈	4	
L-8	07-105A-2700				4	
L-9	91-105C-2700	A-7, B-7	Spanner	고정 메스 장력 조절용 스패너	1	
L-10	91-001C-2700	A-7, B-7	L-Wrench(2mm)	L렌치(2mm)	1	
L-11	91-101A-2700	A-7, B-7	Fixed Mes	고정메스(7AN701)	1	
L-12	91-106C-2700		Head Cover	미싱 커버(大)	1	
L-14	91-008C-1230		Oil Tank	오일 캔	1	
L-15	44-010C-1230		Magnetic	자석	1	
L-16	01-043C-1230		Head Hinge	힌지	2	
L-17	01-042R-1230		Rubber Cushion For Hinge	힌지 고무(大)	2	
L-18	01-241R-1230		Head Support Rubber "A"	힌지 고무(中)	2	
L-19	01-213R-1230		Head Support Rubber "B"	힌지 고무(小)	2	
L-20			Nail	못	8	
L-21	91-012C-1230		Head Rest	미싱 받침대	1	
L-22	60-001A-2500		Belt Cover "A"	벨트 커버 "A"(SERVO)	1	
L-23	60-003A-2500	A-7N, B-7N	Belt Cover "A" (For NP Motor)	벨트 커버 "A"(NP)	1	
L-24	60-002A-2500		Belt Cover "B"	벨트 커버 "B"	1	
L-25	SC-0344-8260		Screw(5/16" n=24)	홈볼이 동근납작 작은나사(5/16" n=24)	2	
L-26	09-025W-8270		Washer For L-22, 23	새들 쥘나사 와셔	2	
L-27	SC-0184-1600		Screw(3/16" n=28)	홈볼이 냄비 작은나사(3/16" n=28)	1	
L-28	10-020W-2700		Washer For L-22, 23	스토퍼 쥘와셔	1	
L-29	91-002S-3400		Nail For L-24	목나사	2	
L-30	41-101A-1230		Bobbin Winder Ass'y	실감기(組)	1조	
L-31	44-012A-2500		Oil Pan	오일 팬	1	
L-32	44-003M-1230		Oil Pan Gasket	오일 팬 가스켓	2	
L-33	SC-0347-1230		Screw (M8×1.25)	홈볼이 납작 작은나사(M8×1.25)	1	
L-34	44-005R-1230		Packing For L-33	배유 구멍마개 나사오링	1	
L-35	44-032C-1230		Oil Pan Nipple	오일 팬 니플	1	
L-36	SC-0114-1230		Screw(15/64" n=28)	홈볼이 멈춤나사(15/64" n=28)	1	
L-37	43-001A-1600		Knee Lifting Assembly	무릎 올림(組)	1	Ass'y
L-37-1	43-106C-1600		Knee Lifter Shaft	무릎 받침축	1	
L-37-2	43-101R-1600		Knee Lifter Pad	무릎 받침 고무	1	
L-37-3	43-102C-1600		Knee Lifter Pad Insert Plate	무릎 받침 고무잡이판	1	
L-37-4	43-101A-1230		Knee Lifter Lever	무릎 올림 레버	1	L-37
L-37-5	43-108S-1230		Set Screw For L-37-4	무릎 받침 연결 링크 쥘나사	1	
L-37-6	43-106C-1230		Knee Lifter Arm Joint Complete	무릎 받침 연결 크랭크	1	
L-37-7	SC-0181-1230		Screw(5/16" n=18)	사각 멈춤나사(5/16" n=18)	2	
L-37-8	43-108C-1600		Shaft For L-40	제어체 축	1	
L-38	43-009C-1600		E-Ring(φ9)	제어체 축 링(E링 φ9)	1	
L-39	91-007A-2302		Thread Stand Ass'y	실패 꽃이(組)	1	
L-40	43-007A-1600		Knee Lifting Controller	제어체	1	
L-41	SC-0106-7400		Screw(15/64" n=28)	육각 보울트(15/64" n=28)	1	
L-42	SC-0545-1230		Screw(15/64" n=28)	홈볼이 냄비 작은나사(15/64" n=28)	1	
L-43	43-002S-3500		Screw(15/64" n=28)	홈볼이 냄비 작은나사(15/64" n=28)	1	
L-44	SN-0105-3400		Screw(15/64" n=28)	육각너트(15/64" n=28)	2	
L-45	43-008G-1600		Spring For L-40	제어체 스프링	1	
L-46	43-010A-1600		Knee Base Rubber	무릎올림봉 받침 캡	1	
L-47	04-104R-1230	A-7, B-7	Rubber Cap For L-31	바늘대 상봉싱 마개(흰색)	1	
L-48	44-011R-2350		Packing	오일팬 누유방지 고무	1	
L-49	01-144A-350A	A, A-7	Needle Plate(A-Type)	침판(A형)	1	
L-50	01-144A-350B	B, B-7	Needle Plate(B-Type)	침판(B형)	1	
L-51	91-011C-1230		Oil Tank	유차	1	
L-52	44-012C-1230		Oil Return Tube	환류 파이프	1	

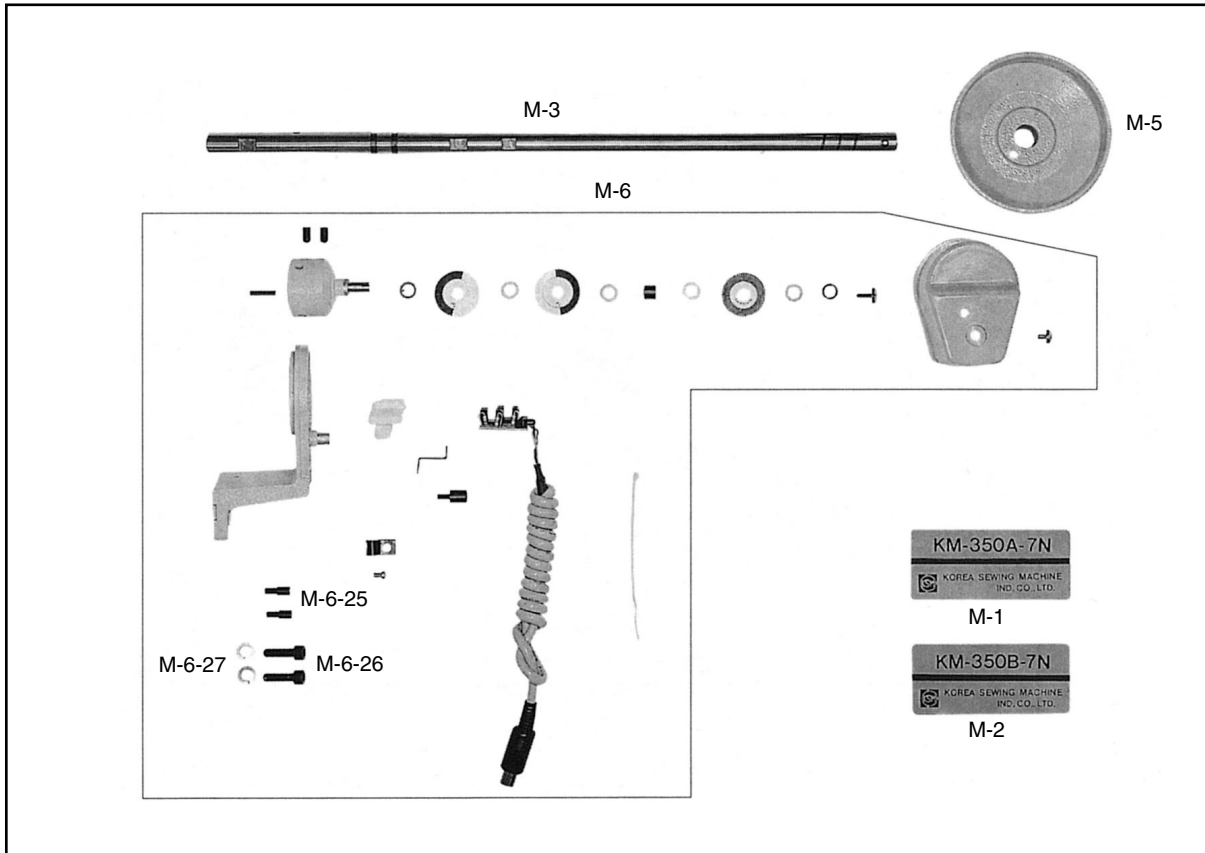
NOTE:

A-7=KM-350A-7S
B-7=KM-350B-7S
A=KM-350A
B=KM-350B
□=Common Part

Special Parts For

[KM-350A-7N, KM-350B-7N]

[KM-350A-7N, KM-350B-7N] 전용 부품 관계

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수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
1	A-28	01-009R-5300	Cable Holder(7N)	Substitution	98. 6	01-009R-2700	98. 3/4
2	B-8	02-002A-350B	Link Cam(B-Type)	Change of Blue Point	98. 7	02-002A-250B	
3	B-14	02-005A-2500	Upper Shaft Bushing(M)	Substitution	98. 7	02-005A-3500	
4	C-16	07-010A-1230	Lower Shaft Bushing(R)	Substitution	98. 2	07-002A-1600	
5	C-26	07-001A-357A	Rotary Hook Ass'y	Substitution	98. 4	07-003A-270A	
6	I-4	12-012S-2700	Screw	Substitution	98. 4	SC-0337-4125	
7	J-7-15		Hinge Screw	Deleted Parts	98. 3	15-008S-3400	
8	J-7-16		Spring For K-8-1	Deleted Parts	98. 3	43-019G-257A	
9	J-8-3		E-Ring(ϕ 8)	Deleted Parts	98. 3	40-002C-2350	
10	K-10		Oil Nipple(U) For Upper Shaft	Deleted Parts	98. 7	44-010S-3500	
11	K-11		Oil Nipple(L) For Upper Shaft	Deleted Parts	98. 7	44-011S-3500	
12	L-30	41-101A-1230	Bobbin Winder Ass'y	Substitution	98. 6	41-001A-1230	
13	D-47	06-020S-1230	Screw(3/16" n=32)	Substitution	98. 8	SC-0173-4118	
14	A-28	02-003A-2700	Nylon Clip	Substitution	98. 8	01-009R-5300	
15	E-27	10-067S-7507	Stud Screw For E-26	Substitution	98. 9	10-020S-257A	
16	A-44	01-035P-1370	Machine Number Plate	Substitution	98. 10	01-035P-2500	98. 4/4
17	B-24	02-007A-2500	Pully(Only For Regular M/C)	Change of Blue Point	98. 10	02-007A-257A	ADD
18	C-1	03-001A-1600	Upright Shaft	Substitution	98. 10	03-001A-1230	98. 4/4
19	C-27	07-003A-270A	Rotary Hook Ass'y	Substitution	98. 10	07-007A-123A	
20	C-29	07-003A-270B	Rotary Hook Ass'y	Substitution	98. 10	07-007A-123B	
21	G-3	05-014C-2570	Presser Adjusting Spring	Substitution	99. 1	05-014C-250A	
22	E-8	10-002A-257A	Rotary Mes	Change of Blue Point	98. 12	10-006A-2700	
23	E-10	SC-A154-4114	Screw(11/64" n=40)	Substitution	98. 10	SC-0154-4114	
24	K-4	44-048M-3500	Oil Return Felter Holder	Substitution	98. 11	44-021C-1600	
25	L-43	43-002S-3500	Screw(15/64" n=28)	Substitution	98. 11	SC-0546-4518	99. 1/4
26	E-27-1	07-011W-1230	Washer For E-27-1	Additional Parts	99. 2		
27	B-31	SC-0507-4515	Screw(15/64" n=28)	Substitution	99. 3	SC-0114-4515	
28	C-6	SC-0507-4515	Screw(15/64" n=28)	Substitution	99. 3	SC-0114-4515	
29	C-25	SC-0104-4517	Screw(11/64" n=40)	Substitution	99. 3	SC-0542-4515	
30	C-35	SC-A174-4122	Screw(11/64" n=40)	Substitution	99. 3	SC-0174-4122	
31	I-2	SC-0523-4122	Screw(9/64" n=40)	Substitution	99. 3	SC-0528-4125	99. 3/4
32	C-4	03-002A-1230	Upright Shaft Bushing(U)	Substitution	99. 8	03-002A-257A	
33	C-15	07-010A-1230	Lower Shaft Bushing(R)	Substitution	99. 8	07-006A-257A	
34	B-20	02-006A-257B	Upper Shaft Bushing(R)	Substitution	99. 8	02-006A-257A	
35	B-12	02-004A-350A	Upper Shaft Bushing(F)	Substitution	99. 8	02-004A-357A	
36	A-49	40-001A-2700	Sub Tension Control Ass'y	Substitution	99. 8	40-001A-257A	99. 4/4
37	B-2	02-015C-2500	Oil Adjusting Pin	Substitution	99. 12	02-015C-2350	
38	B-35		Spring For B-2	Deleted Parts	99. 12	02-017G-1230	
39	B-6		Washer For B-5	Deleted Parts	99. 12	02-019W-1230	
40	B-36	02-018W-1230	Rubber For B-2	Substitution	99. 12	02-118W-1230	

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
41	C-27	07-003A-350A	Hook(HSH-7.94B)	Change of Blue Point	00. 11	07-003A-270A	00. 3/4
42	C-29	07-003A-350B	Hook(HSH-7.94BOH)	Change of Blue Point	00. 11	07-003A-270B	00. 3/4
43	D-50	06-119S-1230	Screw(3/16" n=28)	Substitution	00. 11	SC-0497-4122	00. 3/4
44	D-59	06-119S-1230	Screw(3/16" n=28)	Substitution	01. 01	SC-0497-4122	00. 4/4
45	C-4	03-102A-1230	Vertical Shaft Upper Bushing	Substitution	01. 01	03-002A-1230	00. 4/4
46	C-5	03-102A-1230	Vertical Shaft Upper Bushing	Substitution	01. 01	03-002A-1230	00. 4/4
47	D-13	06-105A-2350	Feed Connecting Link(A)	Substitution	01. 01	06-005A-2350	00. 4/4
48	D-14	06-106A-2350	Feed Connecting Link(B)	Substitution	01. 01	06-006A-2350	00. 4/4
49	D-67	06-119A-1370	Feed Regulating	Substitution	01. 01	06-019A-1370	00. 4/4
50	D-66	06-119A-2350	Feed Regulating	Substitution	01. 01	06-019A-2350	00. 4/4
51	D-45	06-117A-1230	Sliding Block	Substitution	01. 01	06-017A-1230	00. 4/4
52	D-48	06-128A-2350	Feed Lifting Bell Arm	Substitution	01. 01	06-028A-2350	00. 4/4
53	B-18	02-211A-1230	Main Shaft Gear	Substitution	01. 01	02-111A-1230	00. 4/4
54	C-2	02-212A-1230	Upright Shaft Upper Gear	Substitution	01. 01	02-112A-1230	00. 4/4
55	C-8	02-213A-1230	Upright Shaft Upper Gear	Substitution	01. 01	02-113A-1230	00. 4/4
56	C-11	02-214A-1230	Lower Shaft Gear	Substitution	01. 01	02-114A-1230	00. 4/4
57	E-27	10-067S-7507	Stud Screw For E-26	Substitution	01. 03	10-067S-7507	
58	F-1	15-101A-3500	Needle Bar Frame	Substitution	01. 03	15-001A-3500	
59	O-95-1	06-048B-2507	Reverse Feed Solenoid Ass'y	Additional Parts	01. 03		
60	L-19	01-213R-1230	Head Support Rubber "B"	Substitution	01. 03	01-013R-1230	
61	L-18	01-241R-1230	Head Support Rubber "A"	Substitution	01. 03	01-041R-1230	01. 1/4
62	C-27	07-003A-350A	Rotary Hook Ass'y	Change of Blue Point	01. 03	07-003A-270A	01. 1/4
63	C-29	07-003A-350B	Rotary Hook Ass'y	Change of Blue Point	01. 03	07-003A-270B	01. 1/4
64	A-7	SC-0523-1230	Screw(3/16" n=28)	Substitution	01. 09	SC-0543-4122	01. 3/4
65	A-9	SC-0548-7400	Screw(3/16" n=28)	Substitution	01. 09	SC-0548-4122	01. 3/4
66	A-14	SC-0523-1230	Screw(3/16" n=28)	Substitution	01. 09	SC-0523-4122	01. 3/4
67	A-22	SC-0346-2350	Screw(M8×1.25)	Substitution	01. 09	SC-0346-4113	01. 3/4
68	A-24	SN-0112-1230	Nut(M8×1.25)	Substitution	01. 09	SN-0112-4000	01. 3/4
69	A-43	SC-0516-3500	Screw(3/16" n=28)	Substitution	01. 09	SC-0516-4119	01. 3/4
70	A-50	SC-0542-1230	Screw(11/64" n=40)	Substitution	01. 09	SC-0542-4515	01. 3/4
71	A-54	SC-0120-1230	Screw(9/64" n=40)	Substitution	01. 09	SC-0120-2118	01. 3/4
72	A-56	SC-0120-1230	Screw(9/64" n=40)	Substitution	01. 09	SC-0120-2118	01. 3/4
73	A-61	SC-0114-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0114-4515	01. 3/4
74	B-1	02-101A-2500	Upper Shaft	Substitution	01. 09	02-001A-2500	01. 3/4
75	B-2	02-115C-1230	Oil Adjusting Pin For B-1	Substitution	01. 09	02-015C-2500	01. 3/4
76	B-7	02-102A-250A	Link Cam(A-Type)	Substitution	01. 09	02-002A-250A	01. 3/4
77	B-8	02-102A-350B	Link Cam(B-Type)	Substitution	01. 09	02-002A-350B	01. 3/4
78	B-9	SC-0123-1230	Screw(9/32" n=28)	Substitution	01. 09	SC-0123-4422	01. 3/4
79	B-12	02-104A-350A	Upper Shaft Bushing(F)	Substitution	01. 09	02-004A-350A	01. 3/4
80	B-13	02-104A-350A	Upper Shaft Bushing(F)	Substitution	01. 09	02-004A-350A	01. 3/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
81	B-15	SC-0507-1230	Screw(15/64" n = 28)	Substitution	01. 09	SC-0507-4515	01. 3/4
82	B-16	02-121A-1230	Upper Shaft Collar	Substitution	01. 09	02-021A-1230	01. 3/4
83	B-20	02-106A-257B	Upper Shaft Bushing(R)	Substitution	01. 09	02-006A-257B	01. 3/4
84	B-21	02-106A-257B	Upper Shaft Bushing(R)	Substitution	01. 09	02-006A-257B	01. 3/4
85	B-25	SC-0150-2500	Screw(15/64" n = 28)	Substitution	01. 09	SC-0150-4122	01. 3/4
86	B-26	SC-0188-1230	Screw(5/64" n = 24)	Substitution	01. 09	SC-0188-4124	01. 3/4
87	B-31	SC-0507-1230	Screw(15/64" n = 28)	Substitution	01. 09	SC-0507-4515	01. 3/4
88	C-6	SC-0507-1230	Screw(15/64" n = 28)	Substitution	01. 09	SC-0507-4515	01. 3/4
89	C-7	03-103A-1230	Upright Shaft Bushing(L)	Substitution	01. 09	03-003A-1600	01. 3/4
90	C-10	07-103A-2500	Lower Shaft	Substitution	01. 09	07-003A-2500	01. 3/4
91	C-10-1	07-103A-257A	Lower Shaft	Substitution	01. 09	07-003A-257A	01. 3/4
92	C-16	07-110A-1230	Lower Shaft Bushing(R)	Substitution	01. 09	07-010A-1230	01. 3/4
93	C-17	SC-0507-1230	Lower Shaft Bushing(R)	Substitution	01. 09	SC-0507-4515	01. 3/4
94	C-18	07-103A-1600	Lower Shaft Bushing(M)	Substitution	01. 09	07-003A-1600	01. 3/4
95	C-19	07-107A-257A	Lower Shaft Bushing(F)	Substitution	01. 09	07-007A-257A	01. 3/4
96	C-20	07-107A-250A	Lower Shaft Bushing(F)	Substitution	01. 09	07-007A-250A	01. 3/4
97	C-21	SC-0114-1230	Screw(15/64" n = 28)	Substitution	01. 09	SC-0114-4515	01. 3/4
98	C-22	SC-0361-1230	Screw(3/16" n = 32)	Substitution	01. 09	SC-0361-4122	01. 3/4
99	C-25	SC-0104-5607	Screw(11/64" n = 40)	Substitution	01. 09	SC-0104-4517	01. 3/4
100	C-30	07-105A-2700	Bobbin(AL)	Substitution	01. 09	07-005A-2700	01. 3/4
101	C-31	07-108A-1230	Bobbin(Steel)	Substitution	01. 09	07-008A-1230	01. 3/4
102	D-1	06-101A-350A	Feed Cam A	Substitution	01. 09	06-001A-350A	01. 3/4
103	D-2	SC-0129-7400	Screw(1/4" n = 40)	Substitution	01. 09	SC-0129-4515	01. 3/4
104	D-3	06-101A-350B	Feed Cam B	Substitution	01. 09	06-001A-350B	01. 3/4
105	D-5	06-102A-3500	Feed Cam C	Substitution	01. 09	06-002A-3500	01. 3/4
106	D-6	SC-0504-1230	Screw(1/4" n = 40)	Substitution	01. 09	SC-0504-4515	01. 3/4
107	D-8	06-154A-1230	Crank Rod	Substitution	01. 09	06-054A-1230	01. 3/4
108	D-9	06-104A-257A	Feed Regulator Link	Substitution	01. 09	06-004A-257A	01. 3/4
109	D-10	06-103A-2350	Feed Regulator Link	Substitution	01. 09	06-003A-2350	01. 3/4
110	D-11	06-104P-2350	Feed Connection Link Pin(A)	Substitution	01. 09	06-004P-2350	01. 3/4
111	D-12	SC-0496-3710	Screw(11/64" n = 40)	Substitution	01. 09	SC-0496-4122	01. 3/4
112	D-15	06-107P-2350	Feed Adjusting Link Hinge Pin(A)	Substitution	01. 09	06-007P-2350	01. 3/4
113	D-16	SC-0504-1230	Screw(1/4" n = 40)	Substitution	01. 09	SC-0504-4515	01. 3/4
114	D-17	06-108P-2350	Feed Adjusting Link Hinge Pin(B)	Substitution	01. 09	06-008P-2350	01. 3/4
115	D-18	SC-0504-1230	Screw(1/4" n = 40)	Substitution	01. 09	SC-0504-4515	01. 3/4
116	D-19	06-109P-2350	Feed Connection Link Pin(B)	Substitution	01. 09	06-009P-2350	01. 3/4
117	D-21	06-110P-2350	Feed Connection Link Pin(C)	Substitution	01. 09	06-010P-2350	01. 3/4
118	D-22	SC-0175-1230	Screw(11/64" n = 40)	Substitution	01. 09	SC-0175-4522	01. 3/4
119	D-25	SC-0175-1230	Screw(11/64" n = 40)	Substitution	01. 09	SC-0175-4522	01. 3/4
120	D-26	06-112A-2350	Feed Rock Shaft	Substitution	01. 09	06-012A-2350	01. 3/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
121	D-28	06-140A-1230	Feed Rock Shaft Bushing(R)	Substitution	01. 09	06-040A-1230	01. 3/4
122	D-29	SC-0114-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0114-4515	01. 3/4
123	D-30	06-113A-2350	Feed Rock Shaft Bushing(R)	Substitution	01. 09	06-013A-2350	01. 3/4
124	D-31	SC-0114-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0114-4515	01. 3/4
125	D-34	SC-0307-1230	Screw(3/16" n=32)	Substitution	01. 09	SC-0307-4122	01. 3/4
126	D-35	06-114A-2350	Feed Bar Crank	Substitution	01. 09	06-014A-2350	01. 3/4
127	D-38	SC-0133-1230	Screw(1/8" n=44)	Substitution	01. 09	SC-0133-4122	01. 3/4
128	D-40	SC-0122-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0122-4522	01. 3/4
129	D-41	06-215A-2350	Feed Bar	Substitution	01. 09	06-015A-2350	01. 3/4
130	D-44	SC-0130-1230	Screw(1/8" n=44)	Substitution	01. 09	SC-0130-4122	01. 3/4
131	D-51	06-116A-2350	Feed Lifting Shaft	Substitution	01. 09	06-016A-2350	01. 3/4
132	D-54	SC-0114-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0114-4515	01. 3/4
133	D-56	SC-0114-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0114-4515	01. 3/4
134	D-61	SC-0175-1230	Screw(11/64" n=40)	Substitution	01. 09	SC-0175-4122	01. 3/4
135	D-63	06-118A-2350	Feed Regulator Shaft	Substitution	01. 09	06-018A-2350	01. 3/4
136	D-65	SC-0507-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0507-4515	01. 3/4
137	D-68	SC-0174-811H	Screw(11/64" n=40)	Substitution	01. 09	SC-0174-4122	01. 3/4
138	D-69	06-220A-2350	Collar For D-63	Substitution	01. 09	06-020A-2350	01. 3/4
139	D-70	SC-0129-7400	Screw(1/4" n=40)	Substitution	01. 09	SC-0129-4515	01. 3/4
140	D-71	06-221A-2350	Feed Adjusting Shaft	Substitution	01. 09	06-021A-2350	01. 3/4
141	D-72	06-122A-2500	Feed Regulator Rod	Substitution	01. 09	06-022A-2500	01. 3/4
142	D-72-1	06-122A-1370	Connecting Rod for Feed Regulator	Substitution	01. 09	06-022A-1370	01. 3/4
143	D-75	SC-0528-1230	Screw(9/64" n=40)	Substitution	01. 09	SC-0528-4125	01. 3/4
144	D-82	SC-0184-1600	Screw(3/16" n=28)	Substitution	01. 09	SC-0184-4118	01. 3/4
145	D-83	SC-0174-811H	Screw(11/64" n=40)	Substitution	01. 09	SC-0174-4122	01. 3/4
146	D-87	SN-0101-1600	Nut(11/64" n=40)	Substitution	01. 09	SN-0101-4000	01. 3/4
147	D-92	SC-0193-1230	Screw(3/16" n=28)	Substitution	01. 09	SC-0193-4122	01. 3/4
148	D-97	SC-0166-2350	Screw(M5×0.8)	Substitution	01. 09	SC-0166-4119	01. 3/4
149	D-99	SC-0109-2350	Screw(M6)	Substitution	01. 09	SC-0109-4113	01. 3/4
150	D-106	SC-0175-1230	Screw(11/64" n=40)	Substitution	01. 09	SC-0175-4522	01. 3/4
151	D-110	SC-0186-1230	Screw(3/16" n=32)	Substitution	01. 09	SC-0186-4118	01. 3/4
152	D-111	SC-0185-1230	Screw(3/16" n=32)	Substitution	01. 09	SC-0185-4124	01. 3/4
153	E-3	SC-0137-2700	Screw(1/8" n=40)	Substitution	01. 09	SC-0137-4222	01. 3/4
154	E-4	SN-0113-7400	Nut(1/8" n=40)	Substitution	01. 09	SN-0103-4000	01. 3/4
155	E-6	SC-0543-2302	Screw(11/64" n=40)	Substitution	01. 09	SC-0543-4525	01. 3/4
156	E-11	10-108A-257A	Thread Retaining Plate	Substitution	01. 09	10-008A-257A	01. 3/4
157	E-13	10-110W-2700	Washer For E-11	Substitution	01. 09	10-010W-2700	01. 3/4
158	E-17	SN-0101-1600	Nut(11/64" n=40)	Substitution	01. 09	SN-0101-4000	01. 3/4
159	E-19	SC-0108-2350	Screw(M6)	Substitution	01. 09	SC-0108-4113	01. 3/4
160	E-20	10-115A-257A	Thread Timming Shaft	Substitution	01. 09	10-015A-257A	01. 3/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
161	E-25	10-119A-257A	Slide Arm	Substitution	01. 09	10-019A-257A	01. 3/4
162	E-28	SN-0115-7400	Nut(3/16" n=32)	Substitution	01. 09	SN-0115-4000	01. 3/4
163	E-30	10-121A-257A	Cam Follower Crank	Substitution	01. 09	10-021A-257A	01. 3/4
164	E-33	SN-0105-3400	Nut(15/64" n=28)	Substitution	01. 09	SN-0105-4000	01. 3/4
165	E-37	SC-0548-7400	Screw(3/16" n=28)	Substitution	01. 09	SC-0548-4122	01. 3/4
166	E-42	SN-0105-3400	Nut(15/64" n=28)	Substitution	01. 09	SN-0105-4000	01. 3/4
167	E-45	SN-0115-7400	Nut(3/16" n=32)	Substitution	01. 09	SN-0115-4000	01. 3/4
168	E-47	SC-0548-7400	Screw(3/16" n=28)	Substitution	01. 09	SC-0548-2302	01. 3/4
169	E-50	SC-0496-3710	Screw(11/64" n=40)	Substitution	01. 09	SC-0496-3710	01. 3/4
170	E-55	SC-0183-2700	Screw(15/64" n=28)	Substitution	01. 09	SC-0183-2700	01. 3/4
171	E-65	SC-0508-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0508-1230	01. 3/4
172	F-3	SC-0157-1230	Screw(9/64" n=40)	Substitution	01. 09	SC-0157-2118	01. 3/4
173	F-4	15-103A-3500	Needle Bar Frame Shaft Bushing	Substitution	01. 09	15-003A-3500	01. 3/4
174	F-5	SC-0352-7400	Screw(3/16" n=28)	Substitution	01. 09	SC-0352-4515	01. 3/4
175	F-7	SC-0184-1600	Screw(3/16" n=28)	Substitution	01. 09	SC-0184-4118	01. 3/4
176	F-11	SC-0159-3500	Screw(9/64" n=40)	Substitution	01. 09	SC-0159-4422	01. 3/4
177	F-13	SC-0497-1230	Screw(3/16" n=28)	Substitution	01. 09	SC-0497-4122	01. 3/4
178	F-15	15-112A-3500	Needle Feed Connection Shaft	Substitution	01. 09	15-012A-3500	01. 3/4
179	F-17	SC-0352-7400	Screw(3/16" n=28)	Substitution	01. 09	SC-0352-4515	01. 3/4
180	F-19	SC-0114-1230	Screw(15/64" n=28)	Substitution	01. 09	SC-0114-4515	01. 3/4
181	F-21	SC-0497-1230	Screw(3/16" n=28)	Substitution	01. 09	SC-0497-4122	01. 3/4
182	F-23	SN-0105-3400	Nut(15/64" n=28)	Substitution	01. 09	SN-0105-4000	01. 3/4
183	F-24	15-116A-3500	Needle Feed Connection Rod	Substitution	01. 09	15-016A-3500	01. 3/4
184	F-27	SN-0105-3400	Nut(15/64" n=28)	Substitution	01. 09	SN-0105-4000	01. 3/4
185	F-28	SC-0316-2350	Screw(11/64" n=40)	Substitution	01. 09	SC-0316-4124	01. 3/4
186	F-30	SC-0327-3500	Screw(9/32" n=28)	Substitution	01. 09	SC-0327-4511	01. 3/4
187	F-33	04-101A-350A	Needle Bar(A-Type)	Substitution	01. 09	04-001A-350A	01. 3/4
188	F-34	04-101A-350B	Needle Bar(B-Type)	Substitution	01. 09	04-001A-350B	01. 3/4
189	G-6	05-101A-1230	Presser Bar	Substitution	01. 09	05-001A-1230	01. 3/4
190	G-7	05-115A-2500	Presser Bar Bushing	Substitution	01. 09	05-015A-2500	01. 3/4
191	G-8	05-108A-3500	Presser Bar Holder	Substitution	01. 09	05-008A-3500	01. 3/4
192	G-9	SC-0174-1230	Screw(11/64" n=40)	Substitution	01. 09	SC-0174-4122	01. 3/4
193	G-12	SC-0157-1230	Screw(9/64" n=40)	Substitution	01. 09	SC-0157-2118	01. 3/4
194	G-15	SC-0528-1230	Screw(9/64" n=40)	Substitution	01. 09	SC-0528-4125	01. 3/4
195	G-22	SC-0531-2302	Screw(9/64" n=40)	Substitution	01. 09	SC-0531-4125	01. 3/4
196	G-38	SC-0516-3500	Screw(3/16" n=28)	Substitution	01. 09	SC-0516-4119	01. 3/4
197	G-39	SC-0175-1230	Screw(11/64" n=40)	Substitution	01. 09	SC-0175-4522	01. 3/4
198	G-44	SC-0548-7400	Screw(3/16" n=28)	Substitution	01. 09	SC-0548-4122	01. 3/4
199	G-46	SC-0175-1230	Screw(11/64" n=40)	Substitution	01. 09	SC-0175-4522	01. 3/4
200	H-2	SC-0548-7400	Screw(3/16" n=28)	Substitution	01. 09	SC-0548-4122	01. 3/4

NOTE)

수정 리스트 Changed Parts List

No.	Ref. No.	Parts No.	Name of Parts	Contents	Date	Old Parts No.	Remarks
201	H-7	SC-0120-1230	Screw(9/64" n = 40)	Substitution	01. 09	SC-0120-2118	01. 3/4
202	H-9	SC-0105-7500	Screw(M4)	Substitution	01. 09	SC-0105-4517	01. 3/4
203	H-11	SN-0101-1600	Nut(11/64" n = 40)	Substitution	01. 09	SN-0101-4000	01. 3/4
204	H-14	SN-0101-1600	Nut(11/64" n = 40)	Substitution	01. 09	SN-0101-4000	01. 3/4
205	H-18	SN-0115-7400	Nut(3/16" n = 32)	Substitution	01. 09	SN-0115-4000	01. 3/4
206	H-21	SN-0101-1600	Nut(11/64" n = 40)	Substitution	01. 09	SN-0101-4000	01. 3/4
207	H-24	SC-0548-7400	Screw(3/16" n = 28)	Substitution	01. 09	SC-0548-4122	01. 3/4
208	H-26	SC-0120-1230	Screw(9/64" n = 40)	Substitution	01. 09	SC-0120-2118	01. 3/4
209	H-28	SC-0196-2700	Screw(M3×0.5)	Substitution	01. 09	SC-0196-4118	01. 3/4
210	I-2	SC-0523-1230	Screw(9/64" n = 40)	Substitution	01. 09	SC-0523-4122	01. 3/4
211	I-8	SC-0175-7400	Screw(11/64" n = 40)	Substitution	01. 09	SC-0178-4118	01. 3/4
212	J-6	SC-0548-7400	Screw(3/16" n = 28)	Substitution	01. 09	SC-0548-4122	01. 3/4
213	J-7-6	SC-0183-2700	Screw(15/64" n = 28)	Substitution	01. 09	SC-0183-4122	01. 3/4
214	J-7-8	SN-0121-7400	Nut(15/64" n = 28)	Substitution	01. 09	SN-0121-4000	01. 3/4
215	J-7-10	SC-0497-1230	Screw(3/16" n = 28)	Substitution	01. 09	SC-0497-4122	01. 3/4
216	J-8-5	SC-0512-1230	Screw(11/64" n = 40)	Substitution	01. 09	SC-0512-4515	01. 3/4
217	K-6	SC-0548-7400	Screw(3/16" n = 28)	Substitution	01. 09	SC-0548-4122	01. 3/4
218	K-9-3	SC-0528-1230	Screw(9/64" n = 40)	Substitution	01. 09	SC-0528-4125	01. 3/4
219	K-9-14	SC-0120-1230	Screw(9/64" n = 40)	Substitution	01. 09	SC-0120-2118	01. 3/4
220	K-9-16	SC-0512-1230	Screw(11/64" n = 40)	Substitution	01. 09	SC-0512-4515	01. 3/4
221	K-13	SC-0548-7400	Screw(3/16" n = 28)	Substitution	01. 09	SC-0548-4122	01. 3/4
222	K-16	SC-0542-1230	Screw(11/64" n = 40)	Substitution	01. 09	SC-0542-4515	01. 3/4
223	L-7	07-105A-2700	Bobbin(AL)	Substitution	01. 09	07-005A-2700	01. 3/4
224	L-8	07-108A-1230	Bobbin(Steel))	Substitution	01. 09	07-008A-1230	01. 3/4
225	L-25	SC-0344-8260	Screw(5/16" n = 24)	Substitution	01. 09	SC-0344-4125	01. 3/4
226	L-27	SC-0184-1600	Screw(3/16" n = 28)	Substitution	01. 09	SC-0184-4118	01. 3/4
227	L-33	SC-0347-1230	Screw(M8×1.25)	Substitution	01. 09	SC-0347-4122	01. 3/4
228	L-36	SC-0114-1230	Screw(15/64" n = 28)	Substitution	01. 09	SC-0114-4515	01. 3/4
229	L-37-7	SC-0181-1230	Screw(5/16" n = 18)	Substitution	01. 09	SC-0181-4116	01. 3/4
230	L-41	SC-0106-7400	Screw(15/64" n = 28)	Substitution	01. 09	SC-0106-4111	01. 3/4
231	L-42	SC-0545-1230	Screw(15/64" n = 28)	Substitution	01. 09	SC-0545-4518	01. 3/4
232	L-44	SN-0105-3400	Screw(15/64" n = 28)	Substitution	01. 09	SN-0105-4000	01. 3/4
233	M-6-26	SC-0109-2350	Screw(M6)	Substitution	01. 09	SC-0109-4113	01. 3/4
234	B-27	08-201A-250A		Substitution	02. 01	08-001A-250A	02. 1/4
235	M-3	02-101A-257N		Substitution	02. 01	02-001A-257N	02. 1/4
236	A-13	01-241M-2500		Substitution	02. 01	01-041M-2500	02. 1/4
237	C-10	07-103A-257A		Substitution	02. 02	07-003A-257A	02. 1/4
238	D-41	06-215A-2350		Substitution	02. 02	06-015A-2350	02. 1/4
239	L-7	07-105A-2700		Additional Parts	02. 02	07-005A-2700	02. 1/4
240	F-8	15-105A-3500		Substitution	02. 03	15-005A-3500	02. 1/4

NOTE)



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