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# PARTS BOOK

## KM-817/827

HIGH SPEED POST BED NEEDLE FEED
LOCK STITCH MACHINE

## KM-816/826

HIGH SPEED POST BED DROP FEED
LOCK STITCH MACHINE




SunStar®

February 2004 Printed in Korea

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SUNSTAR MACHINERY CO., LTD.

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# MODEL

- KM-817
  HIGH SPEED POST BED 1-NEEDLE, NEEDLE FEED LOCK STITCH MACHINE
- KM-827
  HIGH SPEED POST BED 2-NEEDLE, NEEDLE FEED LOCK STITCH MACHINE
- KM-816
  HIGH SPEED POST BED 1-NEEDLE, DROP FEED LOCK STITCH MACHINE
- KM-826
  HIGH SPEED POST BED 2-NEEDLE, DROP FEED LOCK STITCH MACHINE

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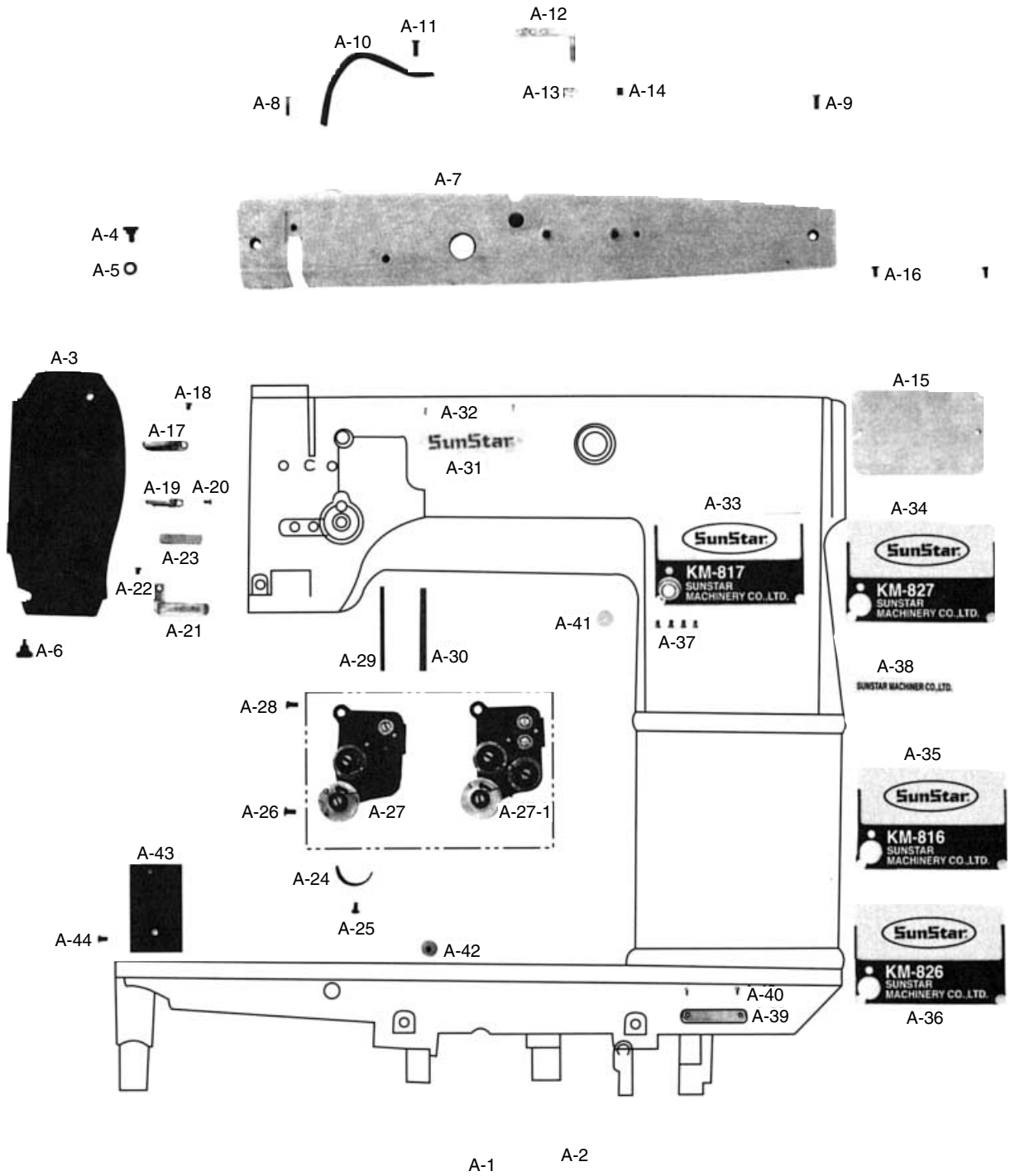
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A

# Machine Body & Threading Mechanism
## 외장 및 실장력 조절 관계






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| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| A-1 | 01-001A-8270 | Arm, Arm Base, Bed Assembly | 아암, 아암 받침, 베드(組) | 1(Set) | 1(Set) | | | |
| A-2 | 01-001A-8260 | Arm, Arm Base, Bed Assembly | 아암, 아암 받침, 베드(組) | | | 1(Set) | 1(Set) | |
| A-3 | 01-006A-7400 | Face Plate | 면판 | 1 | 1 | 1 | 1 | |
| A-4 | 01-008S-7400 | Screw(U) For A-3 | 면판 죔나사(상) | 1 | 1 | 1 | 1 | |
| A-5 | 01-007W-7400 | Washer(U) For A-3 | 면판 와셔 | 1 | 1 | 1 | 1 | |
| A-6 | SC-0322-7400 | Screw (9/64″ n=40) | 면판 죔나사(하)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-7 | 01-011A-7400 | Top Cover | 윗뚜껑 | 1 | 1 | 1 | 1 | |
| A-8 | SC-0178-7400 | Screw (11/64″ n=40) | 윗뚜껑 죔나사(좌)(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-9 | 01-013S-7400 | Screw (11/64″ n=40) | 흠붙이 둥근납작 작은나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-10 | 01-010C-7400 | Thread Take-Up Cover | 실채기 커버 | 1 | 1 | 1 | 1 | |
| A-11 | SC-0171-2302 | Screw (11/64″ n=40) | 지그자그 브라켓 카바나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-12 | 01-015A-7400 | Top Cover Thread Guide | 세구멍 실걸이 | 1 | 2 | 1 | 2 | |
| A-13 | SN-0121-7400 | Nut (15/64″ n=28) | 세구멍 실걸이 너트(15/64″ n=28) | 1 | 2 | 1 | 2 | |
| A-14 | SC-0114-1230 | Screw (15/64″ n=28) | 실채기 힌지핀 나사(15/64″ n=28) | 1 | | 1 | | |
| A-15 | 01-014C-7400 | Rear Cover | 뒷뚜껑 | 1 | 1 | 1 | 1 | |
| A-16 | SC-0502-2302 | Screw (9/64″ n=40) | 윗뚜껑 고정판 고정나사(대) (9/64″ n=40) | 2 | 2 | 2 | 2 | |
| A-17 | 01-021C-7400 | Arm Thread Guide(U) | 실걸이(上) | 1 | 1 | 1 | 1 | |
| A-18 | SC-0519-2302 | Screw (9/64″ n=40) | 마크 죔나사(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-19 | 01-022C-7400 | Arm Thread Guide(M) | 실걸이(下) | 1 | 1 | 1 | 1 | |
| A-20 | SC-0519-2302 | Screw (9/64″ n=40) | 마크 죔나사(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-21 | 01-023C-7400 | Arm Thread Guide(L) | 윗실 휄트잡이 | 1 | 1 | 1 | 1 | |
| A-22 | SC-0519-2302 | Screw (9/64″ n=40) | 마크 죔나사(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-23 | 01-024M-7400 | Felt For Upper Thread Supply | 윗실 급유 휄트 | 1 | 1 | 1 | 1 | |
| A-24 | 01-019C-7400 | Stopper For Upperad Take-Up Spring | 실조절 장치 스토퍼 | 1 | 1 | 1 | 1 | |
| A-25 | SC-0531-2302 | Screw (9/64″ n=40) | 톱 카바 고정판 고정나사(소)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-26 | SC-0543-2302 | Screw (11/64″ n=40) | 톱 카바 힌지 고정나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-27 | 01-004A-8170 | Thread Tension Control Assembly | 실조절 장치(조) | 1 | | 1 | | |
| A-27-1 | 01-018A-7400 | Thread Tension Control Assembly | 실조절 장치(조) | | 1 | | 1 | |
| A-28 | SC-0543-2302 | Screw (11/64″ n=40) | 톱 카바 힌지 고정나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| A-29 | 01-026C-7400 | Tension Release Bar | 실 늦추기 축 | 1 | 1 | 1 | 1 | |
| A-30 | 01-025C-7400 | Pipe For A-29 | 동 파이프 | 1 | 1 | 1 | 1 | |
| A-31 | 01-039M-3710 | Brand Mark | 브랜드 마크 | 1 | 1 | 1 | 1 | |
| A-32 | 01-035P-7400 | Pin For A-31 | 번호판 핀 | 2 | 2 | 2 | 2 | |
| A-33 | 01-006M-8170 | Model Mark (KM-817) | 기종마크 | 1 | | | | |
| A-34 | 01-009M-8270 | Model Mark (KM-827) | 기종마크 | | 1 | | | |
| A-35 | 01-006M-8160 | Model Mark (KM-816) | 기종마크 | | | 1 | | |
| A-36 | 01-004M-8260 | Model Mark (KM-826) | 기종마크 | | | | 1 | |
| A-37 | SC-0519-2302 | Screw (9/64″ n=40) | 마크 죔나사(9/64″ n=40) | 4 | 4 | 4 | 4 | |
| A-38 | | Maker Mark | 측면마크 | 1 | 1 | 1 | 1 | |
| A-39 | 01-034M-7400 | Machine Number Plate | 번호판 | 1 | 1 | 1 | 1 | |
| A-40 | 01-035P-7400 | Pin For A-39 | 번호판 핀 | 2 | 2 | 2 | 2 | |
| A-41 | 06-001C-7400 | Rubber Cap | 피이드 조절기 구멍 마개 | 1 | 1 | 1 | 1 | |
| A-42 | 01-007R-8130 | Oil Cap | 고무마개(Hole) | 1 | 1 | 1 | 1 | |
| A-43 | 01-006A-8270 | Slide Plate | 각판 | 1 | 1 | 1 | 1 | |
| A-44 | SC-0501-2302 | Screw (11/64″ n=40) | 실채기 카바 나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |

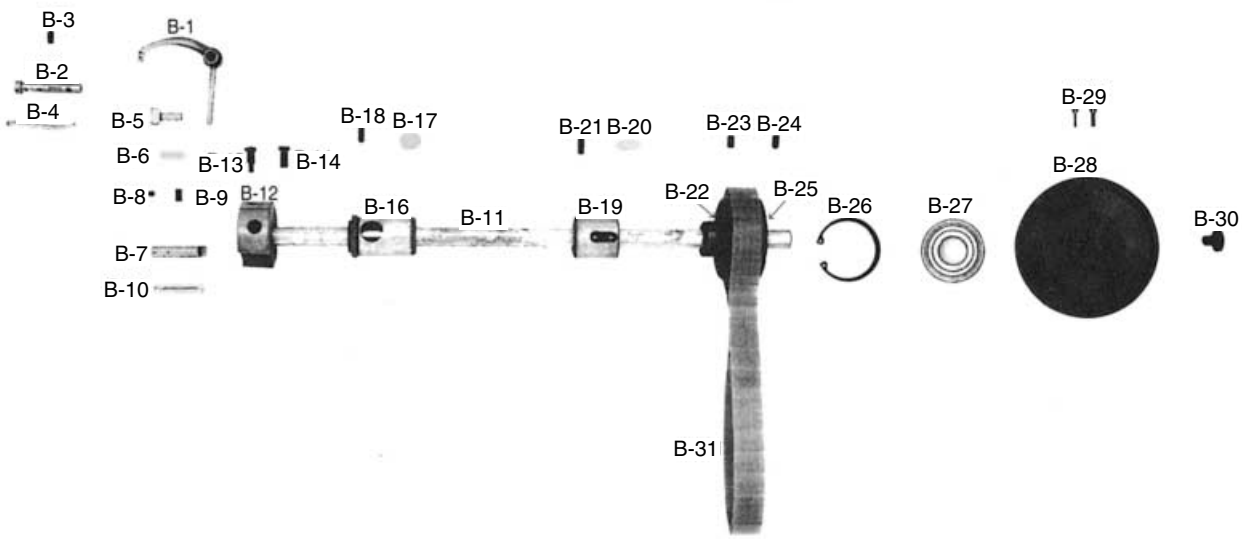


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# B

## Upper Shaft Mechanism
## 상축 관계






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| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| B-1 | 02-104A-8270 | Thread Take-Up Lever | 실채기 | 1 | 1 | 1 | 1 | |
| B-2 | 02-001P-7400 | Hinge Pin For Thread Take-Up Lever | 실채기 핀 | 1 | 1 | 1 | 1 | |
| B-3 | SC-0507-1230 | Screw (15/64″ n=28) | 상축 붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| B-4 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| B-5 | 02-103A-7400 | Take-Up Lever Holder | 실채기 잡이 | 1 | 1 | 1 | 1 | |
| B-6 | 06-033M-7400 | Wick For B-5 | 절환기 휄트 | 1 | 1 | 1 | 1 | |
| B-7 | 02-104P-7400 | Take-Up Lever Holder | 실채기 잡이 | 1 | 1 | 1 | 1 | |
| B-8 | SC-A550-4517 | Screw (1/4″ n=40) | 홈붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| B-9 | SC-A308-4517 | Screw (1/4″ n=40) | 육각구멍붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| B-10 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| B-11 | 02-110A-7400 | Upper Shaft | 상축 | 1 | 1 | 1 | 1 | |
| B-12 | 02-105A-7400 | Link Cam | 링크캠 | 1 | 1 | 1 | 1 | |
| B-13 | SC-0123-1230 | Screw (9/32″ n=28) | 링크캠 죔나사(9/32″ n=28) | 1 | 1 | 1 | 1 | |
| B-14 | SC-0124-7400 | Screw (9/32″ n=28) | 상축 앞 붓싱 고정나사(9/32″ n=28) | 1 | 1 | 1 | 1 | |
| B-16 | 02-108A-7400 | Upper Shaft Bushing (F) | 상축 앞 붓싱 | 1 | 1 | 1 | 1 | |
| B-17 | 02-009M-7400 | Felt For B-16 | 상축 앞 붓싱 휄트 | 1 | 1 | 1 | 1 | |
| B-18 | SC-0514-7400 | Screw (15/64″ n=28) | 상축 붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| B-19 | 02-111A-7400 | Upper Shaft Bushing (M) | 상축 중붓싱 | 1 | 1 | 1 | 1 | |
| B-20 | 02-012M-7400 | Felt For B-19 | 상축 중붓싱 휄트 | 1 | 1 | 1 | 1 | |
| B-21 | SC-0507-1230 | Screw (15/64″ n=28) | 상축 붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| B-22 | 02-002A-8270 | Timing Belt Pulley (U) | 타이밍 풀리(상) | 1 | 1 | 1 | 1 | |
| B-23 | SC-A308-4517 | Screw (1/4″ n=40) | 육각구멍붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| B-24 | SC-A117-4417 | Screw (1/4″ n=40) | 육각구멍붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| B-25 | 02-015C-7400 | Side Ring | 후렌치 | 2 | 2 | 2 | 2 | |
| B-26 | 02-018G-7400 | Stop Ring (C) | 베어링 스냅링(47) | 1 | 1 | 1 | 1 | |
| B-27 | 02-019A-7400 | Bearing (6204ZZ) | 6204 베어링 | 1 | 1 | 1 | 1 | |
| B-28 | 02-003A-8270 | Pulley | 풀리 | 1 | 1 | 1 | 1 | |
| B-29 | SC-0150-2500 | Screw (15/64″ n=28) | 풀리 고정나사(15/64″ n=28) | 2 | 2 | 2 | 2 | |
| B-30 | SC-0188-1230 | Screw (5/16″ n=24) | 풀리 큰나사(5/16″ n=24) | 1 | 1 | 1 | 1 | |
| B-31 | 02-001A-8270 | Timing Belt | 타이밍 벨트 | 1 | 1 | 1 | 1 | |

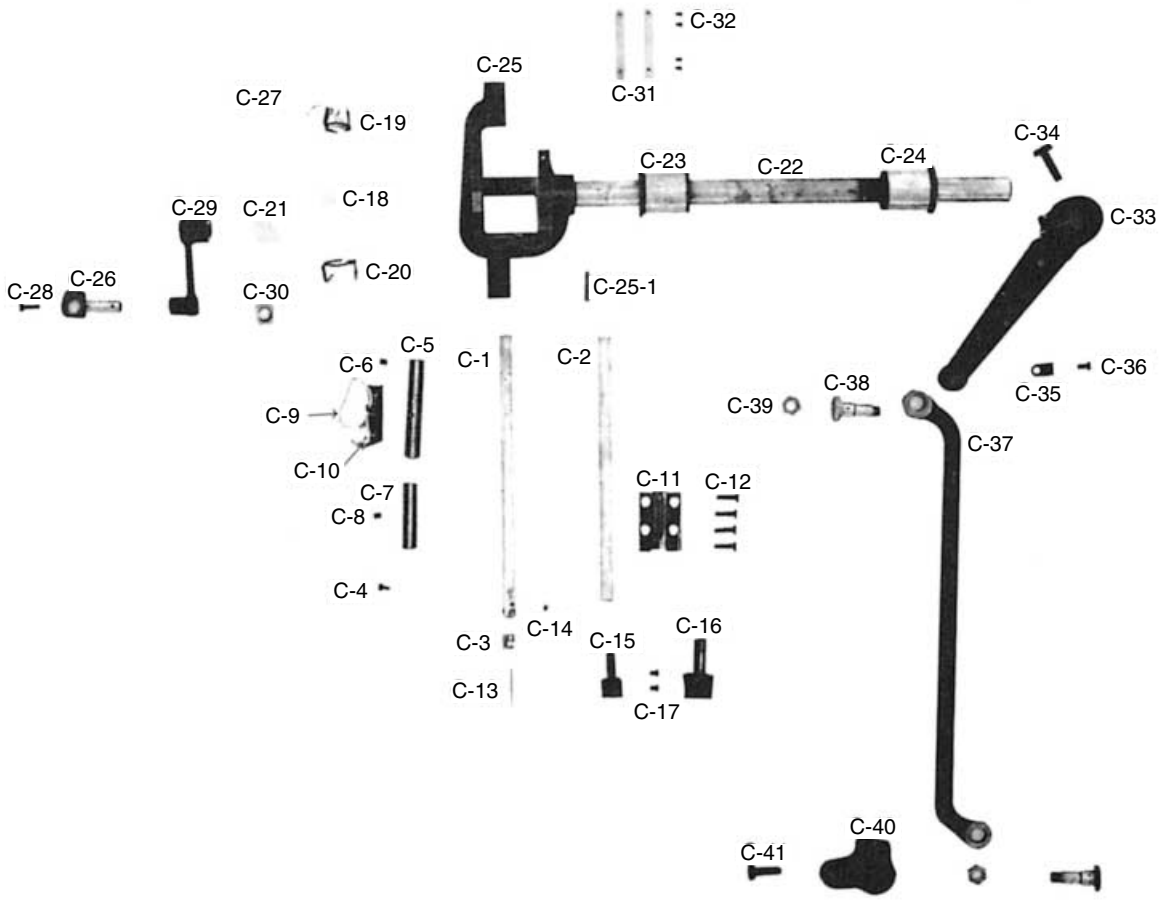


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C

# Needle Bar Rocking Mechanism
# 바늘대 요동 관계






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| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| C-1 | 04-101A-8170 | Needle Bar | 바늘대 | 1 | | 1 | | |
| C-2 | 04-101A-7400 | Needle Bar | 바늘대 | | 1 | 1 | 1 | |
| C-3 | 04-002C-8170 | Needle Bar Thread Guide | 바늘대 실걸이 | 1 | | 1 | | |
| C-4 | SC-0125-5607 | Screw (3/32″ n=56) | 바늘대 실안내 죔나사(3/32″ n=56) | 1 | | 1 | | |
| C-5 | 04-107A-8260 | Needle Bar Bushing(U) | 바늘대 상붓싱 | | | 1 | 1 | |
| C-6 | SC-0110-1230 | Screw (15/64″ n=28) | 바늘대 붓싱나사(15/64″ n=28) | | | 1 | 1 | |
| C-7 | 04-108A-8260 | Needle Bar Bushing(L) | 바늘대 하붓싱 | | | 1 | 1 | |
| C-8 | SC-0110-1230 | Screw (15/64″ n=28) | 바늘대 붓싱나사(15/64″ n=28) | | | 1 | 1 | |
| C-9 | 44-0000-1230 | Oil Wick | 유심 | | | 1 | 1 | |
| C-10 | 04-002C-8260 | Holder For C-9 | 바늘대 유심잡이 | | | 1 | 1 | |
| C-11 | 04-003A-8260 | Needle Bar Crank Guide | 바늘대 크랭크 안내 | | | 1 | 1 | |
| C-12 | SC-0497-1230 | Screw (3/16″ n=28) | 들대(전) 고정나사(3/16″ n=28) | | | 4 | 4 | |
| C-13 | | Needle | 바늘 | 1 | 1 | 1 | 1 | |
| C-14 | SC-A131-4522 | Screw (1/8″ n=44) | 홈붙이 납작 작은나사(1/8″ n=44) | 1 | | 1 | | |
| C-15 | 02-121A-7400 | Needle Clamp 3/32:(Flat Presser Type) | 침치(3/32) | | 1 | | | |
| C-16 | 04-001A-8260 | Needle Clamp 3/32:(Roller Presser Type) | 침지(3/32) | | | | 1 | |
| C-17 | SC-0160-5607 | Screw (9/64″ n=40) | 바늘 죔나사(9/64″ n=40) | | 2 | | 2 | |
| C-18 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | | | |
| C-19 | 04-012C-7400 | Wick Holder(U) For C-18 | 요동축 유심잡이(上) | 1 | 1 | | | |
| C-20 | 04-013C-7400 | Wick Holder(L) For C-18 | 요동축 유심잡이(下) | 1 | 1 | | | |
| C-21 | 44-107M-7900 | Felt For Needle Bar Frame | 바늘대 급유 휄트(A) | 1 | 1 | | | |
| C-22 | 04-110A-7400 | Needle Bar Rock Shaft | 요동축 | 1 | 1 | | | |
| C-23 | 04-111A-7400 | Needle Bar Rock Shaft Bushing(F) | 요동축 앞붓싱 | 1 | 1 | | | |
| C-24 | 04-114A-7400 | Needle Bar Rock Shaft Bushing(R) | 요동축 뒷붓싱 | 1 | 1 | | | |
| C-25 | 04-006A-7400 | Needle Bar Frame | 바늘대 후레임 | 1 | 1 | | | |
| C-25-1 | 04-102A-7400 | Taper Pin | 바늘대 후레임 고정핀 | 1 | 1 | | | |
| C-26 | 04-102A-7400 | Needle Bar Clamp | 바늘대 잡이 | 1 | 1 | 1 | 1 | |
| C-27 | 06-033M-7400 | Felt For C-26 | 절환기 휄트 | 1 | 1 | 1 | 1 | |
| C-28 | SC-0158-3710 | Screw (9/64″ n=40) | 홈붙이 납작 작은나사(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| C-29 | 04-004A-7400 | Needle Bar Crank | 바늘대 크랭크 | 1 | 1 | 1 | 1 | |
| C-30 | 04-105A-7400 | Needle Bar Guide Slide Block | 바늘대 안내블럭 | 1 | 1 | 1 | 1 | |
| C-31 | 04-107A-7400 | Needle Bar Guide Plate | 보강판 | 2 | 2 | | | |
| C-32 | SC-0116-7400 | Screw (3/32″ n=56) | 안내판 고정나사(3/32″ n=56) | 4 | 4 | | | |
| C-33 | 04-119A-7400 | Needle Bar Rock Shaft Connecting Rod | 바늘대 요동축 연결롯드 | 1 | 1 | | | |
| C-34 | 04-020S-7400 | Screw For C-33 | 요동 롯드 죔나사 | 1 | 1 | | | |
| C-35 | 04-021C-7400 | Wick Holder | 유심잡이(2-51) | 1 | 1 | | | |
| C-36 | SC-0531-2302 | Screw (9/64″ n=40) | 톱카바 고정판 고정나사(9/64″ n=40) | 1 | 1 | | | |
| C-37 | 04-101A-8270 | Needle Bar Rock Link | 바늘대 요동링크 | 1 | 1 | | | |
| C-38 | 04-016S-7400 | Stud Screw For C-37 | 요동링크 단나사 | 2 | 2 | | | |
| C-39 | SN-0109-3710 | Nut (5/16″ n=24) | 지그자그 조절 스토퍼 너트(5/16″ n=24) | 2 | 2 | | | |
| C-40 | 04-102A-8270 | Needle Bar Rock Crank | 요동축 크랭크 | 1 | 1 | | | |
| C-41 | SC-0523-7400 | Screw (1/4″ n=28) | 요동 크랭크 죔나사(1/4″ n=28) | 1 | 1 | | | |

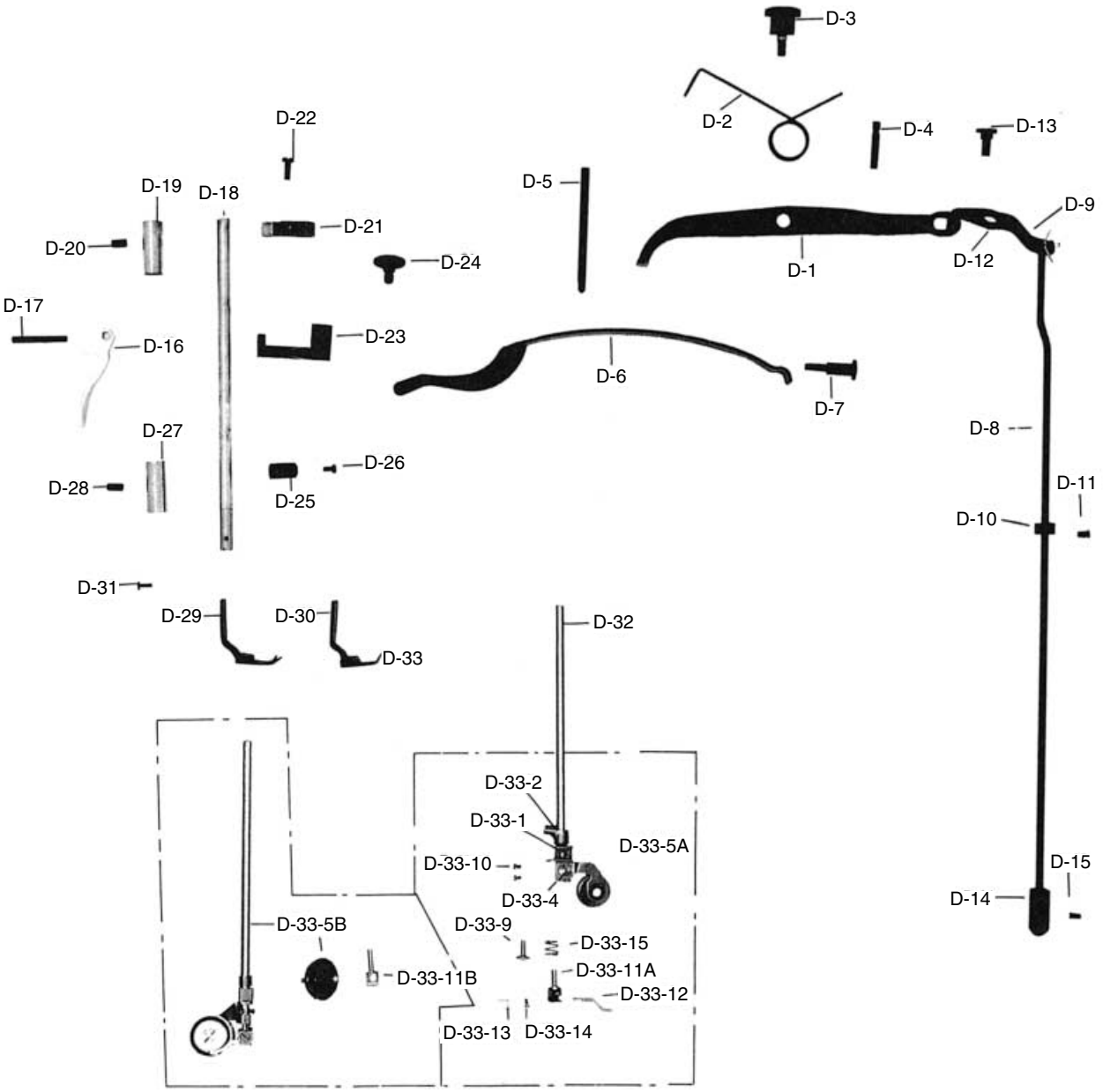


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D

# Presser Foot & Knee Lifting Mechanism
## 노루발 및 무릎올림 관계






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| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| D-1 | 05-011A-7400 | Knee Lifting Lever | 무릎 올림 레버 | 1 | 1 | 1 | 1 | |
| D-2 | 05-014G-7400 | Return Spring for D-1 | 무릎 올림 레버 스프링 | 1 | 1 | 1 | 1 | |
| D-3 | 05-013S-7400 | Stud Screw for D-1 | 무릎 올림 레버 힌지 나사 | 1 | 1 | 1 | 1 | |
| D-4 | 05-012S-7400 | Stopper for D-2 | 무릎 올림 레버 스프링 걸이 나사 | 1 | 1 | 1 | 1 | |
| D-5 | 05-015S-7400 | Presser Adjusting Screw | 압력 조절나사 | 1 | 1 | 1 | 1 | |
| D-6 | 05-116G-7400 | Presser Bar Plate Spring | 누름대 판 스프링 | 1 | 1 | 1 | 1 | |
| D-7 | 05-017S-7400 | Hinge Screw for D-6 | 누름대 판 스프링 단나사 | 1 | 1 | 1 | 1 | |
| D-8 | 05-001C-8270 | Knee Lifting Rod | 무릎 올림봉 | 1 | 1 | 1 | 1 | |
| D-9 | 05-020P-2302 | Pin for D-8 | 분할핀 | 1 | 1 | 1 | 1 | |
| D-10 | 05-021A-7400 | Collar for D-8 | 무릎 올림봉 카라 | 1 | 1 | 1 | 1 | |
| D-11 | SC-0128-7400 | Screw(11/64″ n=40) | 인봉카라 죔나사 (11/64″ n=40) | 1 | 1 | 1 | 1 | |
| D-12 | 05-018C-7400 | Knee Lifter Link | 무릎 올림 레버 연결 링크 | 1 | 1 | 1 | 1 | |
| D-13 | 05-019S-7400 | Stud Screw for D-12 | 연결 링크 단나사 | 1 | 1 | 1 | 1 | |
| D-14 | 05-022A-7400 | Knee Lifting Roller Bracket Assembly | 로울러(조) | 1Set | 1Set | 1Set | 1Set | |
| D-15 | SC-0542-1230 | Screw(11/64″ n=40) | 실늦추기 고정나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| D-16 | 05-006A-7400 | Presser Bar Lifter | 누름대 올리기 | 1 | 1 | 1 | 1 | |
| D-17 | 05-007S-7400 | Hinge Pin for D-16 | 누름대 올리기 힌지나사 | 1 | 1 | 1 | 1 | |
| D-18 | 05-101A-7400 | Flat Presser Bar | 누름대 | 1 | 1 | | | |
| D-19 | 05-102A-7400 | Presser Bar Bushing(U) | 누름대 붓싱(上) | 1 | 1 | 1 | 1 | |
| D-20 | SC-0507-1230 | Screw(15/64″ n=28) | 상축 붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| D-21 | 05-103A-7400 | Presser Bar Holder | 누름대 잡이 (K3300) | 1 | 1 | 1 | 1 | |
| D-22 | SC-A174-4122 | Screw(11/64″ n=40) | 홈붙이 납작 작은나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| D-23 | 05-104A-7400 | Presser Bar Lifter Bracket | 누름대 올리기 브라켓(K008) | 1 | 1 | 1 | 1 | |
| D-24 | 05-005S-7400 | Stud Screw for D-23 | 누름대 올리기 단나사 | 1 | 1 | 1 | 1 | |
| D-25 | 05-008A-7400 | Hook for Presser Bar Plate Spring | 누름대 판 스프링 걸이(K009) | 1 | 1 | 1 | 1 | |
| D-26 | SC-0158-3710 | Screw(9/64″ n=40) | 면판 죔나사 (15/64″ n=40) | 1 | 1 | 1 | 1 | |
| D-27 | 05-009A-7400 | Presser Bar Bushing(L) | 누름대 붓싱(下) | 1 | 1 | 1 | 1 | |
| D-28 | SC-0507-1230 | Screw(15/64″ n=28) | 상축붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| D-29 | 05-001A-8170 | Flat Presser Foot | 노루발 | 1 | | 1 | | |
| D-30 | 05-210A-7400 | Flat Presser Foot | 노루발 | | 1 | | 1 | |
| D-31 | SC-0315-2302 | Screw(9/64″ n=40) | 노루발 죔나사(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| D-32 | 05-101A-8260 | Roller Presser Bar | 누름대 | | | 1 | 1 | |
| D-33-1 | 81-004A-8260 | Roller Presser Bracket | 로울러 노루발 브라켓 | | | 1 | 1 | |
| D-33-4 | SC-0199-2700 | Screw(11/64″ n=40) | 솔레노이드 부착 카바나사(11/64″ n=40) | | | 1 | 1 | |
| D-33-5A | 81-011A-8260 | Roller Presser Foot(S) | 노루발(로울러) ϕ23 | | | 1 | 1 | D-33A Roller Presser Foot(S) Assembly |
| D-33-5B | 05-017A-8150 | Roller Presser Foot(L) | 로울러 노루발 ϕ32 | | | 1 | 1 | |
| D-33-9 | 04-005P-8260 | Stopper Pin for D-33-1 | 브라켓 스토퍼 핀 | | | 1 | | |
| D-33-10 | SC-0160-5607 | Screw(9/64″ n=40) | 바늘 죔나사(9/64″ n=40) | | | 2 | 2 | |
| D-33-11A | 81-017A-8260 | Needle Guide Holder(S) | 로울러 노루발 바늘안내 홀더(小) | | | | 1 | D-33B Roller Presser Foot(L) Assembly |
| D-33-11B | 81-007A-8260 | Needle Guide Holder(L) | 로울러 노루발 바늘안내 홀더(大) | | | | 1 | |
| D-33-12 | 81-006A-8260 | Needle Guide | 로울러 노루발 바늘안내 (3/32) | | | | 1 | |
| D-33-13 | 81-005W-8260 | Washer for D-33-12 | 로울러 노루발 홀더 와셔 | | | | 1 | |
| D-33-14 | SC-0130-1230 | Screw(1/8″ n=44) | 톱니 죔나사 (1/8″ n=44) | | | | 1 | |
| D-33-15 | 04-004G-8260 | Spring for D-33-1 | 브라켓 스프링 | | | 1 | 1 | |

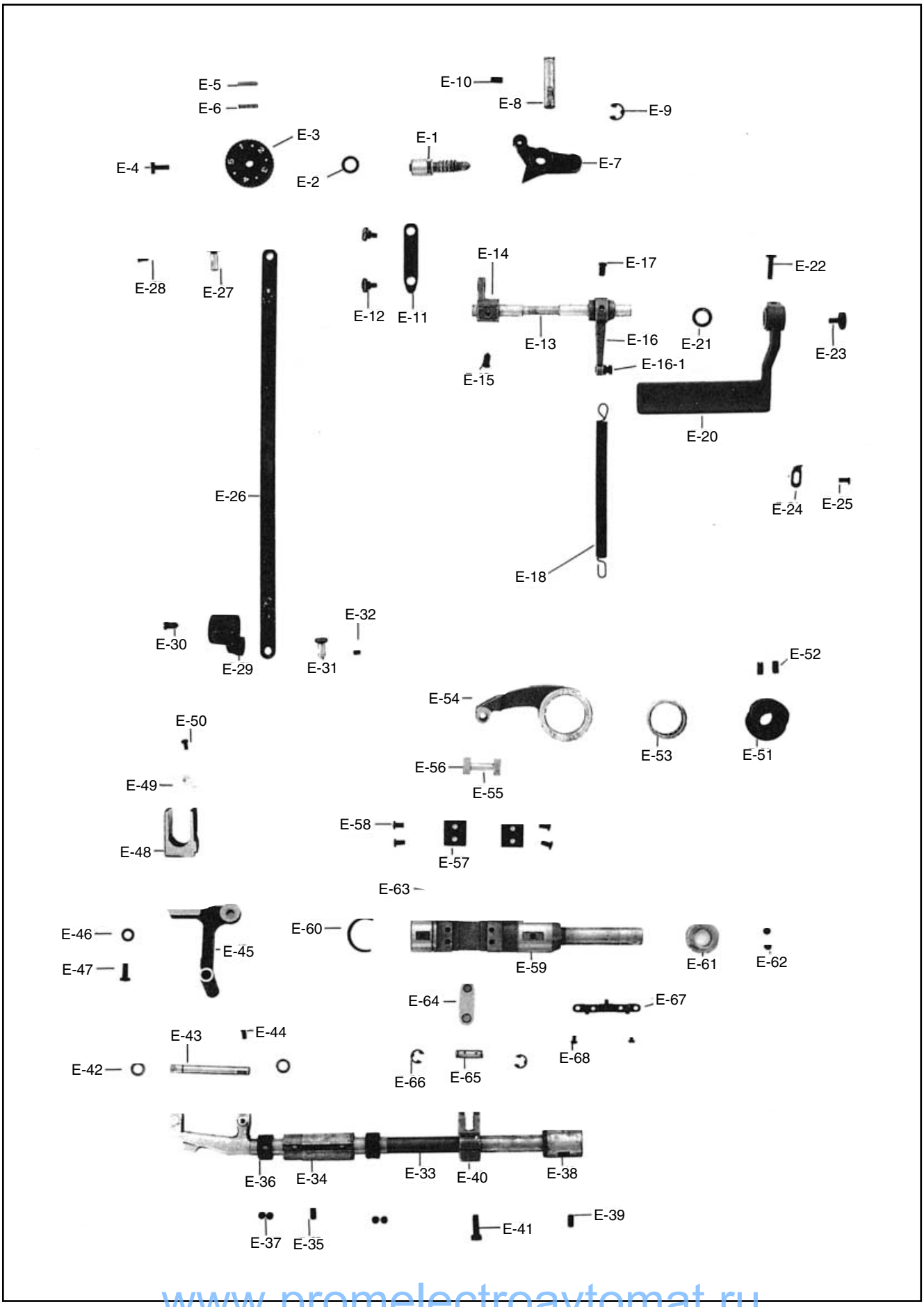


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# E

## Feed Mechanism
## 피이드 관계






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SunStar®

| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| E-1 | 06-010A-7400 | Feed Regulator Dial Shaft | 다이알 축 | 1 | 1 | 1 | 1 | |
| E-2 | 06-010R-1230 | O-Ring For E-1 | 다이알 축 오링 | 1 | 1 | 1 | 1 | |
| E-3 | 06-001A-7500 | Length Control Dial Plate | 다이알 문자판(5) | 1 | 1 | 1 | 1 | |
| E-4 | SC-0193-1230 | Screw(3/16″ n=28) | 다이알 판 좀나사(3/16″ n=28) | 1 | 1 | 1 | 1 | |
| E-5 | 06-012P-7400 | Pin For E-3 | 다이알 핀 | 1 | 1 | 1 | 1 | |
| E-6 | 06-027G-7400 | Spring For E-3 | 다이알 스프링 | 1 | 1 | 1 | 1 | |
| E-7 | 06-104A-7400 | Feed Regulator | 피이드 조절기 | 1 | 1 | 1 | 1 | |
| E-8 | 06-002P-7400 | Feed Regulator Stud | 피이드 조절기 힌지핀 | 1 | 1 | 1 | 1 | |
| E-9 | 06-003C-7400 | E-Ring( $\phi$ 7) | 피이즈 조절기 힌지핀 E링 7 | 1 | 1 | 1 | 1 | |
| E-10 | SC-0507-1230 | Screw(15/64″ n=28) | 상축 붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| E-11 | 06-005C-7400 | Feed Regulator Connecting Link | 피이드 조절기 연결링크 | 1 | 1 | 1 | 1 | |
| E-12 | 06-006S-7400 | Stud Screw For E-11 | 피이드 조절기 연결링크 단나사 | 2 | 2 | 2 | 2 | |
| E-13 | 06-102A-8270 | Reverse Lever Shaft | 역진 레버 축 | 1 | 1 | 1 | 1 | |
| E-14 | 06-107A-7400 | Reverse Lever Shaft Crank | 역진 레버 크랭크 | 1 | 1 | 1 | 1 | |
| E-15 | SC-0330-7400 | Screw(15/64″ n=28) | 역진 레버 크랭크 좀나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| E-16 | 06-217A-7400 | Link For Reverse Lever Spring | 역진 레버 축 스프링걸이 | 1 | 1 | 1 | 1 | |
| E-16-1 | 06-018P-7400 | Roller For Spring Hook | 역진 레버 축 스프링걸이 핀 | 1 | 1 | 1 | 1 | |
| E-17 | SC-0122-1230 | Screw(15/64″ n=28) | 톱니 받침 축 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| E-18 | 06-003G-8270 | Reverse Lever Return Spring | 역진 레버 스프링 | 1 | 1 | 1 | 1 | |
| E-20 | 06-020A-7400 | Reverse Lever | 역진 레버 | 1 | 1 | 1 | 1 | |
| E-21 | 06-021W-7400 | Washer For E-20 | 역진 레버 와셔 | 1 | 1 | 1 | 1 | |
| E-22 | SC-0186-1230 | Screw(3/16″ n=32) | 역진 레버 고정나사(3/16″ n=32) | 1 | 1 | 1 | 1 | |
| E-23 | SC-0185-1230 | Screw(3/16″ n=32) | 레버 덮개 나사(3/16″ n=32) | 1 | 1 | 1 | 1 | |
| E-24 | 06-022C-7400 | Stopper For E-20 | 역진 레버 스토퍼 | 1 | 1 | 1 | 1 | |
| E-25 | SC-0543-2302 | Screw(11/64″ n=40) | 톱 카바 힌지 고정나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| E-26 | 06-004A-8270 | Feed Regulator Connecting Rod | 절환기 연결 롯드 | 1 | 1 | 1 | 1 | |
| E-27 | 06-026P-7400 | Pin(A) For E-26 | 절환기 연결 롯드 핀(A) | 1 | 1 | 1 | 1 | |
| E-28 | SC-0128-7400 | Screw(11/64″ n=40) | 인봉 카라 좀나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| E-29 | 06-105A-8270 | Feed Regulator Shaft Crank | 절환기 크랭크 | 1 | 1 | 1 | 1 | |
| E-30 | SC-0330-7400 | Screw(15/64″ n=28) | 역진 레버 크랭크 좀나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| E-31 | 06-112A-7500 | Pin(B) For E-26 | 피드 조절기 편심축(B) | 1 | 1 | 1 | 1 | |
| E-32 | SC-0542-1230 | Screw(11/64″ n=40) | 실 늦추기 고정나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| E-33 | 06-179A-5607 | Feed Rock Shaft | 수평밀대 | 1 | 1 | 1 | 1 | |
| E-34 | 06-143A-7400 | Feed Rock Shaft Bushing(F) | 수평밀대 전붓싱 | 1 | 1 | 1 | 1 | |
| E-35 | SC-0514-7400 | Screw(15/64″ n=28) | 상축 앞붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| E-36 | 06-142A-7400 | Collar For E-33 | 수평밀대 카라 | 2 | 2 | 2 | 2 | |
| E-37 | SC-A129-4515 | Screw(1/4″ n=40) | 홈붙이 멈춤나사(1/4″ n=40) | 4 | 4 | 4 | 4 | |
| E-38 | 06-139A-7400 | Feed Rock Shaft Bushing(R) | 수평밀대 후붓싱 | 1 | 1 | 1 | 1 | |
| E-39 | SC-0514-7400 | Screw(15/64″ n=28) | 상축 앞붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| E-40 | 06-141A-7400 | Feed Rock Shaft Crank | 수평밀대 크랭크 | 1 | 1 | 1 | 1 | |
| E-41 | SC-0253-7400 | Screw(1/4″ n=28) | 요동 크랭크 좀나사(1/4″ n=28) | 1 | 1 | 1 | 1 | |
| E-42 | 06-046W-7400 | Washer For E-43 | 톱니 받침 와셔 | 2 | 2 | 2 | 2 | |
| E-43 | 06-147A-7400 | Feed Bar Shaft | 톱니 받침 축 | 1 | 1 | 1 | 1 | |
| E-44 | SC-0128-7400 | Screw(11/64″ n=40) | 인봉 카라 좀나사(11/64″ n=40) | 1 | 1 | 1 | 1 | |
| E-45 | 06-106A-8270 | Feed Bar | 톱니 받침 | 1 | 1 | 1 | 1 | |
| E-46 | 06-051W-7400 | Washer For E-48 | 포크 좀나사 와셔 | 1 | 1 | 1 | 1 | |
| E-47 | SC-0106-7400 | Screw(15/64″ n=28) | 포트 좀나사(육각) (15/64″ n=28) | 1 | 1 | 1 | 1 | |
| E-48 | 06-152A-7400 | Feed Bar Fork | 톱니 받침 포크(KSM004) | 1 | 1 | 1 | 1 | |
| E-49 | 06-053M-7400 | Felt For E-48 | 포크 휄트 | 1 | 1 | 1 | 1 | |
| E-50 | SC-0531-2302 | Screw(9/64″ n=40) | 톱 카바 고정판 고정나사(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| E-51 | 06-138A-7400 | Feed Cam | 피이드 캠 | 1 | 1 | 1 | 1 | |
| E-52 | SC-A308-4517 | Screw(15/64″ n=28) | 육각구멍붙이 멈춤나사(15/64″ n=40) | 2 | 2 | 2 | 2 | |
| E-53 | 06-036A-7400 | Needle Bearing | 니이들 베어링 | 1 | 1 | 1 | 1 | |
| E-54 | 06-035A-7400 | Feed Cam Connecting Rod | 베어링 롯드 | 1 | 1 | 1 | 1 | |
| E-55 | 06-032P-7400 | Slide Block Shaft | 베어링 롯드 연결핀 | 1 | 1 | 1 | 1 | |
| E-56 | 06-131A-7400 | Slide Block | 슬라이드 블럭 | 2 | 2 | 2 | 2 | |
| E-57 | 06-030C-7400 | Slide Block Guide Plate | 슬라이드 블럭 안내판 | 2 | 2 | 2 | 2 | |
| E-58 | SC-0543-2302 | Screw(11/64″ n=40) | 톱 카바 고정판 고정나사(11/64″ n=40) | 4 | 4 | 4 | 4 | |
| E-59 | 06-129A-7400 | Feed Regulator Shaft | 절환기 몸체 | 1 | 1 | 1 | 1 | |
| E-60 | 06-034W-7400 | Stop Ring C | 절환기 와셔 | 1 | 1 | 1 | 1 | |
| E-61 | 02-121A-1230 | Collar For E-59 | 상축 카라 | 1 | 1 | 1 | 1 | |
| E-62 | SC-A129-4515 | Screw(1/4″ n=40) | 홈붙이 멈춤나사(1/4″ n=40) | 2 | 2 | 2 | 2 | |
| E-63 | 06-033M-7400 | Felt | 절환기 휄트 | 4 | 4 | 4 | 4 | |
| E-64 | 06-137A-7400 | Level Feed Connecting Link | 수평 피이드 연결링크(KS007) | 1 | 1 | 1 | 1 | |
| E-65 | 06-040P-7400 | Stud For E-40 | 연결핀 | 1 | 1 | 1 | 1 | |
| E-66 | 06-020C-7400 | E-Ring ( $\phi$ 6) | E링( $\phi$ 6) | 2 | 2 | 2 | 2 | |
| E-67 | 44-025C-7400 | Wick Holder For E-59 | 절환기 유심잡이 | 1 | 1 | 1 | 1 | |
| E-68 | SC-0549-2302 | Screw(1/8″ n=44) | 바늘대 흔들임 실걸이 나사(1/8″ n=44) | 2 | 2 | 2 | 2 | |

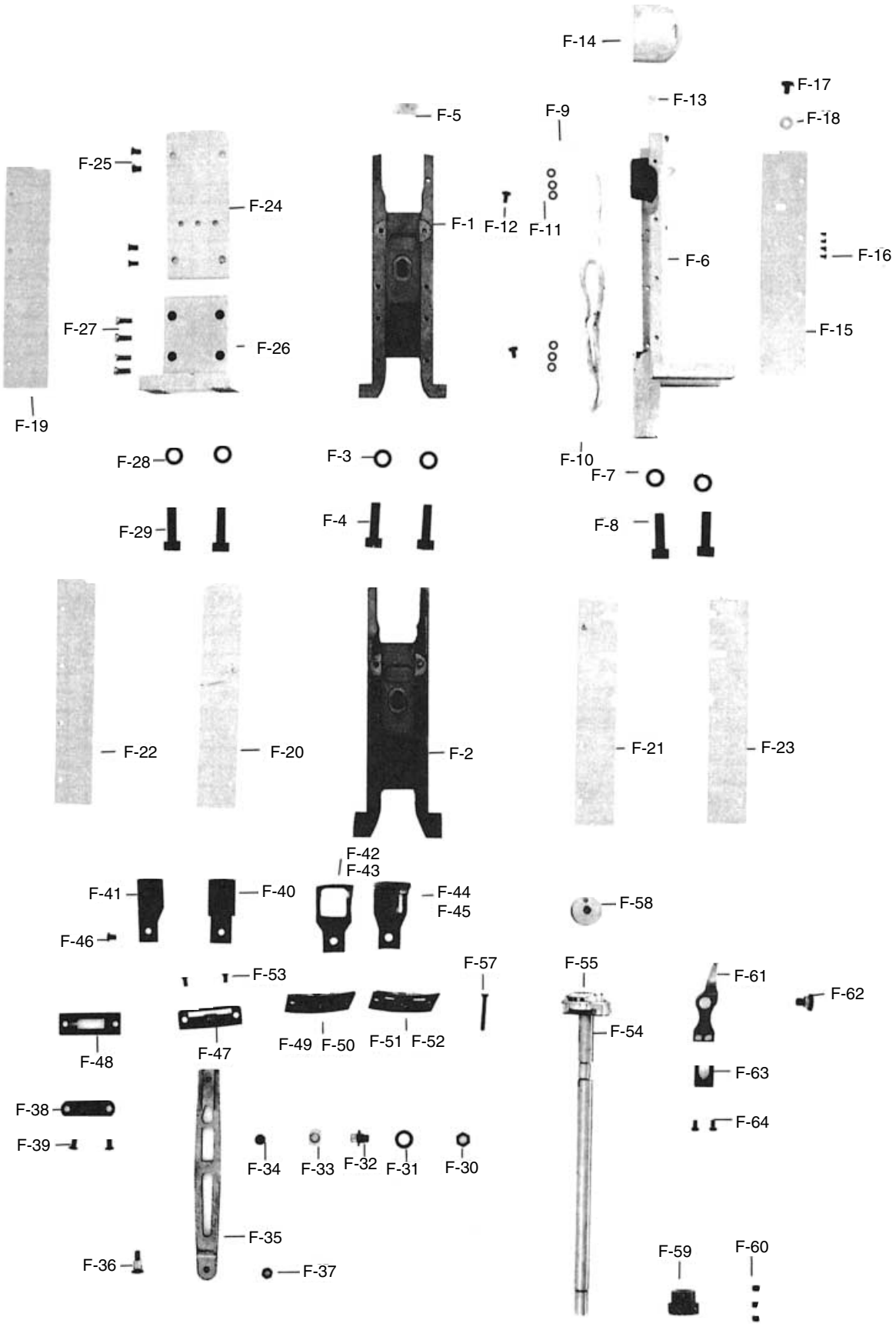


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F

# Post & Hook Mechanism
## 포스트 및 훅 관계






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| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| F-1 | 09-118A-8170 | Post(KM-817, 816) | 포스트 | 1 | | 1 | | |
| F-2 | 09-118A-8270 | Post(KM-827, 826) | 포스트 | | 1 | | 1 | |
| F-3 | 09-025W-8270 | Washer for F-1, F-2 | 새들 죔나사 와셔 | 2 | 4 | 2 | 4 | |
| F-4 | SC-0344-8160 | Screw(5/16″ n=24) | 포스크 고정나사(5/16″ n=24) | 2 | 4 | 2 | 4 | |
| F-5 | 06-053M-7400 | Felt for Feed Dog Lever | 포크 휄트 | 1 | 1 | 1 | 1 | |
| F-6 | 09-020A-8270 | Saddle | 새들 | 1 | 2 | 1 | 2 | |
| F-7 | 09-025W-8270 | Washer for F-6 | 새들 죔나사 와셔 | 2 | 4 | 2 | 4 | |
| F-8 | SC-0326-8260 | Screw(5/16″ n=24) | 새들 죔나사(5/16″ n=24) | 2 | 4 | 2 | 4 | |
| F-11 | 02-019W-1230 | Washer for F-10 | 상축 휄트 와셔 | 6 | 12 | 6 | 12 | |
| F-12 | SC-0365-3710 | Screw(9/64″ n=40) | 면판 측면 카바나사(하) (9/64″ n=40) | 2 | 4 | 2 | 4 | |
| F-13 | 02-009M-7400 | Felt for F-6 | 상축 앞 붓싱 휄트 | 1 | 2 | 1 | 2 | |
| F-14 | 09-202C-8270 | Hook Cover | 가마축 슬라이드 | 1 | 2 | 1 | 2 | |
| F-15 | 09-123C-8170 | Post Cover(F) | 포스트 커버(前) | 1 | | 1 | | |
| F-16 | SC-A301-4119 | Screw(9/64″ n=40) | 홈붙이 접시 작은나사(9/64″ n=40) | 8 | 16 | 8 | 16 | |
| F-17 | SC-0537-8260 | Screw(3/16″ n=32) | 포스트 고정나사(대)(3/16″ n=32) | 1 | 3 | 1 | 3 | |
| F-18 | 01-023C-3710 | Washer for F-17 | 와셔5 | 1 | 4 | 1 | 4 | |
| F-19 | 09-124C-8170 | Post Cover(R) | 포스트 커버(後) | 1 | | 1 | | |
| F-20 | 09-124C-8270 | Post Lever Cover(F) | 포스트 커버(후) | | 1 | | 1 | |
| F-21 | 09-121C-8270 | Post Right Cover(F) | 포스트 커버(좌) | | 1 | | 1 | |
| F-22 | 09-123C-8270 | Post Left Cover(R) | 포스트 커버(전) | | 1 | | 1 | |
| F-23 | 09-122C-8270 | Post Right Cover(R) | 포스트 커버(우) | | 1 | | 1 | |
| F-24 | 09-001A-8170 | Post Cover | 포스트 커버(좌) | 1 | | 1 | | |
| F-25 | SC-0501-2302 | Screw(11/64″ n=40) | 실채기 카바나사(11/64″ n=40) | 4 | | 4 | | |
| F-26 | 09-002A-8170 | Post Support | 포스트 받침 | 1 | | 1 | | |
| F-27 | SC-0179-3710 | Screw(11/64″ n=40) | 윗뚜껑 죔나사(11/64″ n=40) | 4 | | 4 | | |
| F-28 | 09-025W-8270 | Washer for F-29 | 새들 죔나사 와셔 | 2 | | 2 | | |
| F-29 | SC-0326-8260 | Screw(5/16″ n=24) | 새들 죔나사(5/16″ n=24) | 2 | | 2 | | |
| F-30 | SN-0116-3400 | Nut(1/4″ n=40) | 수평 운동조절 축 너트(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| F-31 | 09-009W-8270 | Washer for F-32 | 슬라이드 블럭 와셔 | 1 | 1 | 1 | 1 | |
| F-32 | 09-006S-8270 | Slide Block Shaft | 슬라이드 블럭 나사 | 1 | 1 | 1 | 1 | |
| F-33 | 09-107A-8270 | Slide Block | 톱니 레버 슬라이드 블럭 | 1 | 1 | 1 | 1 | |
| F-34 | 09-008S-8270 | Screw for F-33 | 슬라이드 블럭 마개 나사 | 1 | 1 | 1 | 1 | |
| F-35 | 09-011A-8270 | Feed Dog Lever | 톱니 레버 | 1 | 1 | 1 | 1 | |
| F-36 | 06-008S-8270 | Stud Screw for Feed Bar | 톱니 받침 나사 | 1 | 1 | 1 | 1 | |
| F-37 | SN-0115-7400 | Nut(3/16″ n=32) | 오프너 너트(3/16″ n=32) | 1 | 1 | 1 | 1 | |
| F-38 | 09-005C-8270 | Guide Plate for F-35 | 톱니 레버 보강판 | 1 | 1 | 1 | 1 | |
| F-39 | SC-0543-2302 | Screw(11/64″ n=24) | 톱 카바 힌지 고정나사(11/64″ n=40) | 2 | 2 | 2 | 2 | |
| F-40 | 06-001A-8170 | Feed Dog(KM-817) | 톱니 | 1 | | | | |
| F-41 | 06-012A-8270 | Feed Dog(KM-827) | 톱니(3/32) | | 1 | | | |
| F-42 | 06-001A-8160 | Feed Dog(Roller Presser Type) | 톱니(로울러 노루발용) | | | 1 | | |
| F-43 | 06-001A-8260 | Feed Dog(Roller Presser Type) | 톱니 | | | | 1 | |
| F-44 | 06-011A-8160 | Feed Dog(Flat Presser Type) | 톱니(평노루발용) | | | 1 | | |
| F-45 | 06-001A-8260 | Feed Dog(Roller Presser Type) | 톱니 | | | | 1 | |
| F-46 | SC-0543-2302 | Screw(1/8″ n=44) | 톱 카바 힌지 고정나사(1/8″ n=44) | 1 | 1 | 1 | 1 | |
| F-47 | 01-005A-8170 | Needle Plate(KM-817) | 침판 | 1 | | | | |
| F-48 | 01-004A-8270 | Needle Plate(KM-827) | 침판(3/32) | | 1 | | | |
| F-49 | 01-005A-8160 | Needle Plate(Roller Presser Type) | 침판(로울러 노루발용) | | | 1 | | |
| F-50 | 01-005A-8260 | Needle Plate(Roller Presser Type) | 침판(3/32) | | | | 1 | |
| F-51 | 01-015A-8160 | Needle Plate(Flat Presser Type) | 침판(평노루발용) | 1 | | | | |
| F-52 | 01-015S-8260 | Needle Plate(Flat Presser Type) | 침판(3/16) | | 1 | | | |
| F-53 | SC-0310-8130 | Screw(9/64″ n=40) | 침판 나사(9/64″ n=40) | 2 | 2 | 2 | 2 | |
| F-54 | 09-113A-8270 | Hook Shaft | 훅 축 | 1 | 2 | 1 | 2 | |
| F-55 | 09-036A-8570 | Rotary Hook Assembly | 가마 | 1Set | 2Set | 1Set | 2Set | |
| F-57 | SC-0147-8270 | Screw(9/64″ n=40) | 가마 고정나사(9/64″ n=40) | 1 | 2 | 1 | 2 | |
| F-58 | 09-130A-7400 | Bobbin | 보빈 | 1 | 2 | 1 | 2 | |
| F-59 | 09-002A-7400 | Rotary Hook Gear | 기어(소) | 1 | 2 | 1 | 2 | |
| F-60 | SC-A550-4517 | Screw(1/4″ n=40) | 홈붙이 멈춤나사(1/4″ n=40) | 3 | 6 | 3 | 6 | |
| F-61 | 09-114A-8270 | Opener | 오프너 | 1 | 2 | 1 | 2 | |
| F-62 | 09-015S-8270 | Stud Screw for F-61 | 오프너 단나사 | 1 | 2 | 1 | 2 | |
| F-63 | 09-116A-8270 | Fork for F-61 | 오프너 블럭 | 1 | 2 | 1 | 2 | |
| F-64 | SC-0502-2302 | Screw (9/64″ n=40) | 윗뚜껑 고정판 고정나사(대)(9/64″ n=40) | 2 | 4 | 2 | 4 | |

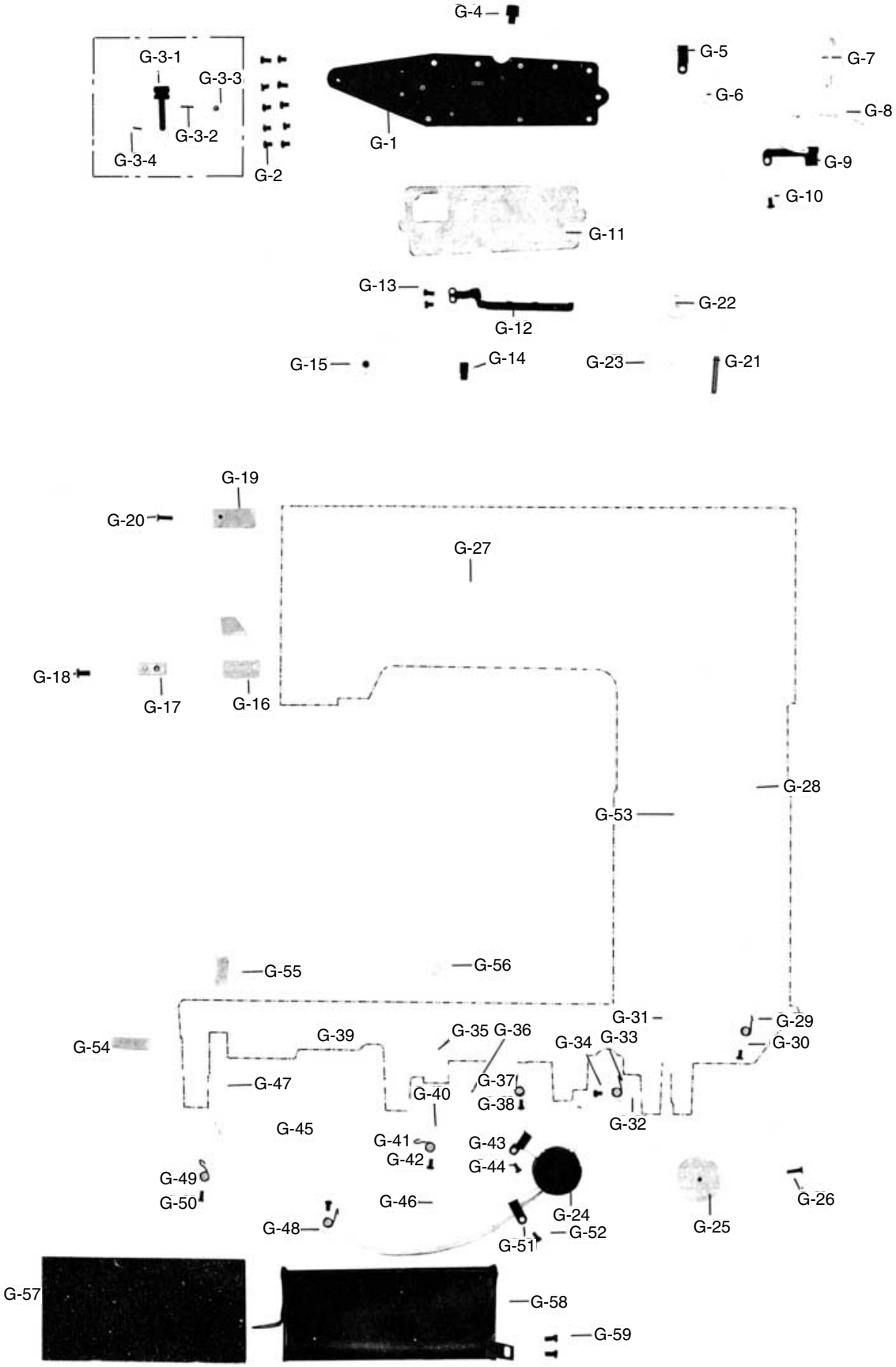


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# G

## Lubrication
## 급유 관계






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| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| G-1 | 44-001A-7400 | Oil Receive Plate | 기름 받침판 | 1 | 1 | 1 | 1 | |
| G-2 | SC-0502-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(대)(9/64″ n=40) | 10 | 10 | 10 | 10 | |
| G-3-1 | 44-006A-7400 | Oil Adjusting Knob | 오일 조절축 | 1 | 1 | 1 | 1 | |
| G-3-2 | 44-007P-7400 | Pin(A) For G-3-1 | 오일 조절 축핀(대) | 1 | 1 | 1 | 1 | |
| G-3-3 | 44-008W-7400 | Washer For G-3-2 | 오일 조절 축 와셔 | 1 | 1 | 1 | 1 | |
| G-3-4 | 44-008P-7400 | Pin(B) For G-3-1 | 오일 조절 축핀(소) | 2 | 2 | 2 | 2 | |
| G-4 | 44-012R-7400 | Cap For Oil Inlet | 주유구 마개(6-8) | 1 | 1 | 1 | 1 | |
| G-5 | 44-011C-7400 | Felt Presser | 유심 휄트 고정판(6-7) | 1 | 1 | 1 | 1 | |
| G-6 | 44-010M-7400 | Felt | 오일 탱크 휄트(6-6) | 1 | 1 | 1 | 1 | |
| G-7 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-8 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-9 | 44-009G-7400 | Spring Plate | 오일 조절판 스프링 | 1 | 1 | 1 | 1 | |
| G-10 | SC-0502-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(대)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-11 | 44-013R-7400 | Packing For G-1 | 기름받침 판 박킹 | 1 | 1 | 1 | 1 | |
| G-12 | 44-014C-7400 | Wick Holder | 오일 유심 안내(6-11) | 1 | 1 | 1 | 1 | |
| G-13 | SC-0531-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(소)(9/64″ n=40) | 2 | 2 | 2 | 2 | |
| G-14 | 44-015C-7400 | Oil Guide Tube | 오일 안내 | 1 | 1 | 1 | 1 | |
| G-15 | 02-014M-2302 | Felt | 상축 급유 휄트 | 1 | 1 | 1 | 1 | |
| G-16 | 44-017C-7400 | Oil Cover | 기름막이 판 | 1 | 1 | 1 | 1 | |
| G-17 | 44-018C-8130 | Presser For G-16 | 기름막이 누름판 | 1 | 1 | 1 | 1 | |
| G-18 | 06-024S-7400 | Screw(3/16″ n=32) | 홈붙이 냄비 작은나사(3/16″ n=32) | 1 | 1 | 1 | 1 | |
| G-19 | 44-016M-7400 | Felt For Thread Take-Up Lever | 실채기 급유 휄트(6-14) | 1 | 1 | 1 | 1 | |
| G-20 | SC-A156-4118 | Screw(9/64″ n=40) | 홈붙이 냄비 작은나사(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-21 | 01-017C-7400 | Oil Pipe | 오일 파이프(1-14) | 1 | 1 | 1 | 1 | |
| G-22 | 44-027C-7400 | Oil Gauge Window | 유창 | 1 | 1 | 1 | 1 | |
| G-23 | 06-043R-1230 | Facking For G-22 | 피이드 조절기 붓싱 오링 | 1 | 1 | 1 | 1 | |
| G-24 | 44-022C-7400 | Oil Tube Supporter | 오일 파이프 고정캡 | 1 | 1 | 1 | 1 | |
| G-25 | 44-023M-7400 | Felt | 베드 오일 휄트 | 1 | 1 | 1 | 1 | |
| G-26 | SC-0518-7400 | Screw(9/64″ n=40) | 휄트 죔나사(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-27 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-28 | 44-012C-1230 | Oil Tube For G-27 | 환류 파이프 | 1 | 1 | 1 | 1 | |
| G-29 | 44-026G-7400 | Tube Holder For G-28 | 휄트 잡이 스프링 | 1 | 1 | 1 | 1 | |
| G-30 | SC-0531-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(소)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-31 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-32 | 44-012C-1230 | Oil Tube For G-31 | 환류 파이프 | 1 | 1 | 1 | 1 | |
| G-33 | 44-026G-7400 | Tube Holder For G-32 | 휄트 잡이 스프링 | 1 | 1 | 1 | 1 | |
| G-34 | SC-0531-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(소)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-35 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-36 | 44-012C-1230 | Oil Tube For G-35 | 환류 파이프 | 1 | 1 | 1 | 1 | |
| G-37 | 44-026G-7400 | Tube Holder For G-36 | 휄트 잡이 스프링 | 1 | 1 | 1 | 1 | |
| G-38 | SC-0531-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(소)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-39 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-40 | 44-012C-1230 | Oil Tube For G-39 | 환류 파이프 | 1 | 1 | 1 | 1 | |
| G-41 | 44-026G-7400 | Tube Holder For G-40 | 휄트 잡이 스프링 | 1 | 1 | 1 | 1 | |
| G-42 | SC-0531-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(소)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-43 | 44-011C-7400 | Oil Wick Setting Plate For G-36, 40 | 유심휄트 고정판(6-7) | 1 | 1 | 1 | 1 | |
| G-44 | SC-0531-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(소)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-45 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-46 | 44-012C-1230 | Oil Tube For G-45 | 환류 파이프 | 1 | 1 | 1 | 1 | |
| G-47 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-48 | 44-012C-1230 | Oil Tube For G-47 | 환류 파이프 | 1 | 1 | 1 | 1 | |
| G-49 | 44-026G-7400 | Tube Holder For G-48 | 휄트 잡이 스프링 | 2 | 2 | 2 | 2 | |
| G-50 | SC-0531-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(소)(9/64″ n=40) | 2 | 2 | 2 | 2 | |
| G-51 | 44-011C-7400 | Oil Wick Setting Plate For G-36, 40 | 유심휄트 고정판(6-7) | 1 | 1 | 1 | 1 | |
| G-52 | SC-0531-2302 | Screw(9/64″ n=40) | 윗뚜껑 고정판 고정나사(소)(9/64″ n=40) | 1 | 1 | 1 | 1 | |
| G-53 | 44-0000-1230 | Oil Wick | 유심 | 1 | 1 | 1 | 1 | |
| G-54 | 44-019M-7400 | Felt | 앞 하축 붓싱 마개 휄트(5-3) | 1 | 1 | 1 | 1 | |
| G-55 | 44-019M-7400 | Felt For Lower Shaft Bushing(F) | 후 몸체 전 붓싱 휄트(6-19) | 1 | 1 | 1 | 1 | |
| G-56 | 07-003M-7400 | Felt For Lower Shaft Bushing(M) | 후 몸체 전 붓싱 휄트(6-19) | 1 | 1 | 1 | 1 | |
| G-57 | 44-001M-8270 | Felt | 휄트 | 1 | 1 | 1 | 1 | |
| G-58 | 44-002A-8270 | Cover For G-57 | 휄트 받침판 | 1 | 1 | 1 | 1 | |
| G-59 | SC-0543-2302 | Screw(11/64″ n=40) | 톱카바 힌지 고정나사(11/64″ n=40) | 2 | 2 | 2 | 2 | |

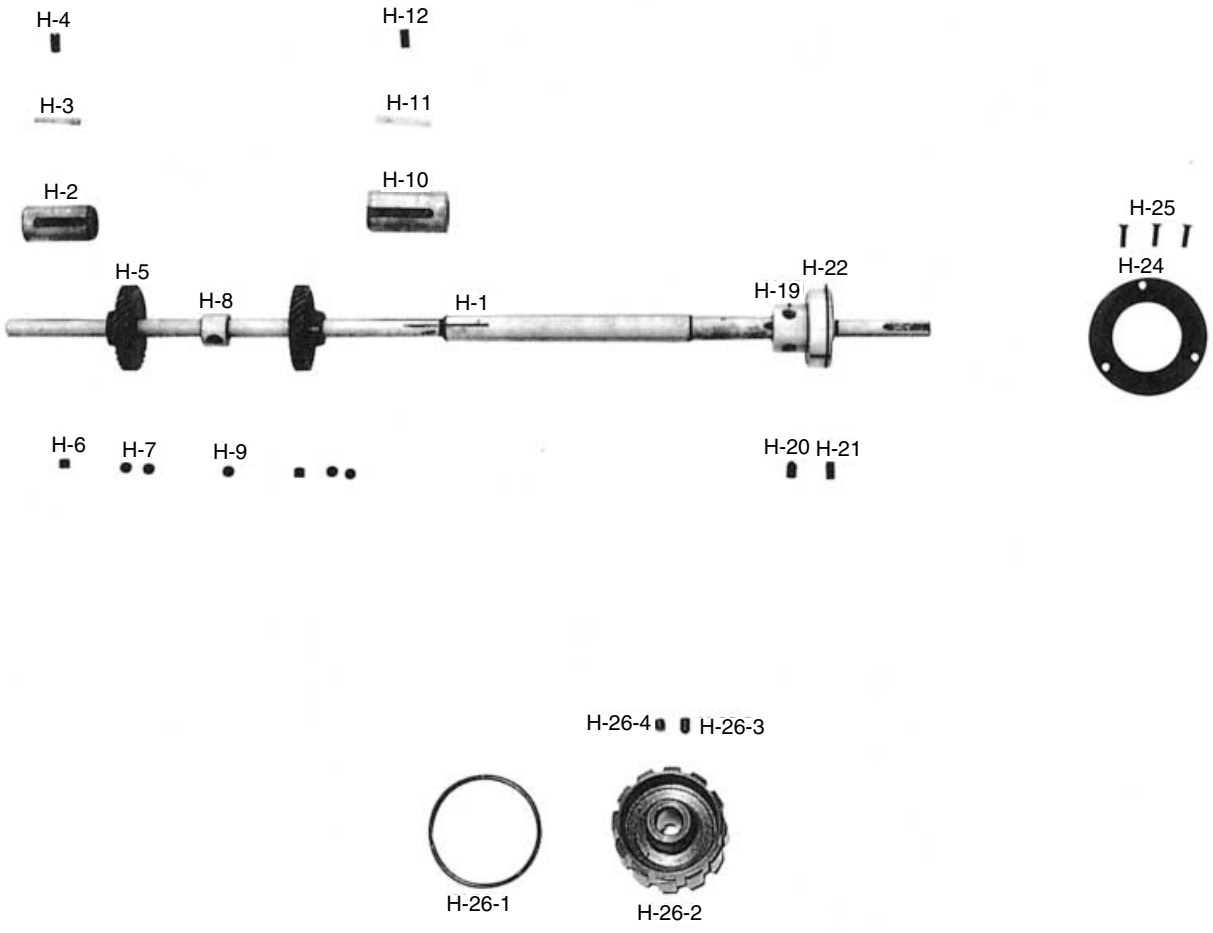


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# Lower Shaft Mechanism
## 하축 관계






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| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| H-1 | 07-101A-8270 | Lower Shaft | 하축 | 1 | 1 | 1 | 1 | |
| H-2 | 07-102A-8270 | Lower Shaft Bushing(F) | 하축 앞 붓싱 | 1 | 1 | 1 | 1 | |
| H-3 | 07-004M-7400 | Felt For H-2 | 하축 앞 붓싱 휄트(5-4) | 1 | 1 | 1 | 1 | |
| H-4 | SC-0507-1230 | Screw (15/64″ n=28) | 상축 중 붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| H-5 | 09-001A-7400 | Lower Shaft Spiral Gear | 기어(대) | 1 | 2 | 1 | 2 | |
| H-6 | SC-A117-4417 | Screw(1/4″ n=40) | 홈붙이 멈춤나사(1/4″ n=40) | 1 | 2 | 1 | 2 | |
| H-7 | SC-A308-4517 | Screw(1/4″ n=40) | 홈붙이 멈춤나사(1/4″ n=40) | 2 | 4 | 2 | 4 | |
| H-8 | 07-005A-7400 | Vertical Feed Eccentric Cam | 편심 캠 | 1 | 1 | 1 | 1 | |
| H-9 | SC-A550-4517 | Screw(1/4″ n=40) | 홈붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| H-10 | 07-103A-8270 | Lower Shaft Bushing (M) | 하축 중 붓싱 | 1 | 1 | 1 | 1 | |
| H-11 | 07-004M-7400 | Felt For H-10 | 하축 앞 붓싱 휄트(5-4) | 1 | 1 | 1 | 1 | |
| H-12 | SC-0507-1230 | Screw(15/64″ n=28) | 상축 붓싱 고정나사(15/64″ n=28) | 1 | 1 | 1 | 1 | |
| H-19 | 07-007A-7400 | Bearing Bushing | 베어링 홀다 | 1 | 1 | 1 | 1 | |
| H-20 | SC-A117-4417 | Screw(1/4″ n=40) | 육각구멍붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| H-21 | SC-A308-4517 | Screw(1/4″ n=40) | 육각구멍붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| H-22 | 07-008A-7400 | Bearing(6203NR) | 하축 베어링(6203) | 1 | 1 | 1 | 1 | |
| H-24 | 07-009A-7400 | Bearing Presser | 베어링 카바 | 1 | 1 | 1 | 1 | |
| H-25 | SC-0155-7400 | Screw(9/64″ n=40) | 접시머리 보울트(9/64″ n=40) | 3 | 3 | 3 | 3 | |
| H-26-1 | 02-015C-7400 | Belt Pulley Ring | 후렌치 | 1 | 1 | 1 | 1 | |
| H-26-2 | 80-002A-8270 | Belt Pulley(L) | 타이밍 풀리(하) | 1 | 1 | 1 | 1 | |
| H-26-3 | SC-A117-4417 | Screw(1/4″ n=40) | 육각홈붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |
| H-26-4 | SC-A308-4517 | Screw(1/4″ n=40) | 육각홈붙이 멈춤나사(1/4″ n=40) | 1 | 1 | 1 | 1 | |

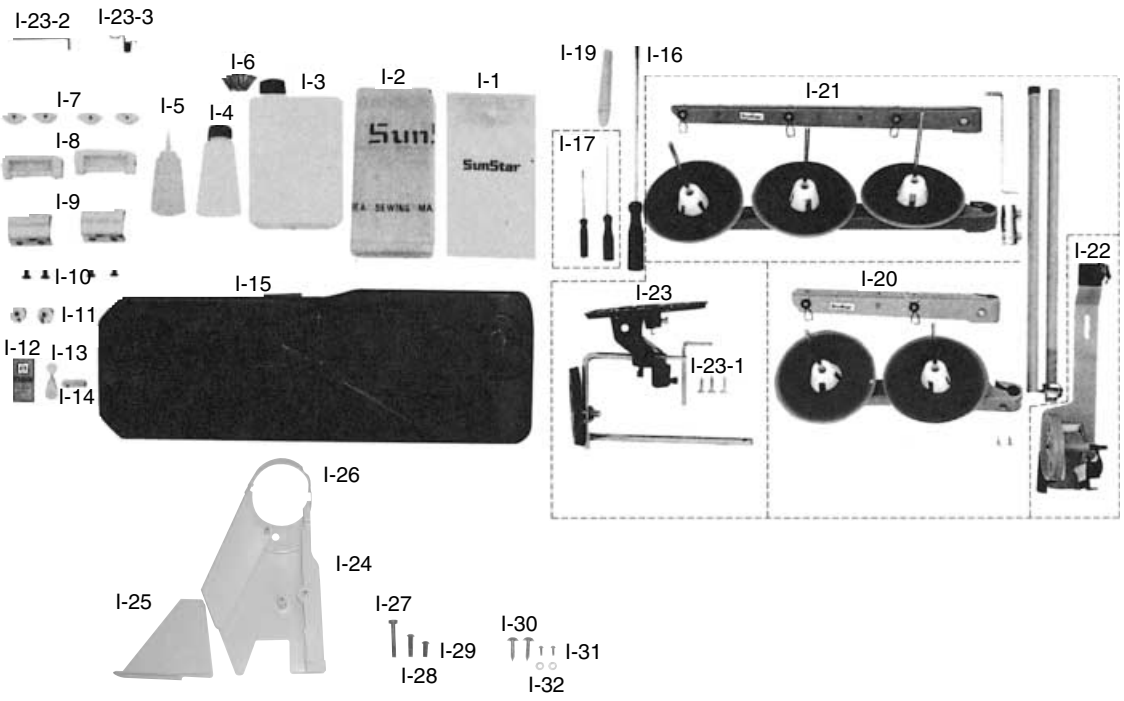


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# I

# Accessories
## 액세서리






| Ref. No. | Parts No. | Name of Parts | 품 명 | Q' ty | | | | 비 고 |
|---|---|---|---|---|---|---|---|---|
| | | | | KM-817 | KM-827 | KM-816 | KM-826 | |
| I-1 | 91-001C-1230 | Accessory Bag | 액세서리 박스 | 1 | 1 | 1 | 1 | |
| I-2 | 91-001C-8270 | Head Cover | 미싱커버(소) | 1 | 1 | 1 | 1 | |
| I-3 | 91-108C-1230 | Oil | 오일캔 | 1 | 1 | 1 | 1 | |
| I-4 | 91-011C-1230 | Oiler | 유차 | 1 | 1 | 1 | 1 | |
| I-5 | 91-002C-7400 | Oil Receiver | 유차병 | 1 | 1 | 1 | 1 | |
| I-6 | | Nail | 못 | 6 | 6 | 6 | 6 | |
| I-7 | 91-103R-7400 | Head Cushion | 힌지고무(소) | 4 | 4 | 4 | 4 | |
| I-8 | 91-106R-7400 | Rubber Cushion For Hinge | 힌지고무(대) 〈White〉 | 2 | 2 | 2 | 2 | |
| I-9 | 91-004C-7400 | Head Hinge | 힌지쇠 | 2 | 2 | 2 | 2 | |
| I-10 | SC-0118-7400 | Screw(1/4″ n=24) | 힌지 죔나사(1/4″ n=24) | 4 | 4 | 4 | 4 | |
| I-11 | 09-130A-7400 | Bobbin | 보빈 | 2 | 2 | 2 | 2 | |
| I-12 | | Needle | 바늘 | 5 | 5 | 5 | 5 | |
| I-13 | 91-007C-7400 | Thread Inserting Guide | 실끼기 | 1 | 1 | 1 | 1 | |
| I-14 | 01-024M-7400 | Felt | 윗실 급유 휄트 | 1 | 1 | 1 | 1 | |
| I-15 | 91-001A-7400 | Oil Pan | 오일 팬 | 1 | 1 | 1 | 1 | |
| I-16 | 91-002C-1230 | Driver (Large) | 드라이버(大) | 1 | 1 | 1 | 1 | |
| I-17 | 91-003C-1230 | Driver (Middle, Small) | 드라이버(中, 小) | 1 | 1 | 1 | 1 | |
| I-19 | 91-012C-1230 | Head Rest | 미싱 받침대 | 1 | 1 | 1 | 1 | |
| I-20 | 91-007A-2302 | Thread Stand Assembly | 실패꽂이(組) | 1Set | | 1Set | | |
| I-21 | 91-008A-7400 | Thread Stand Assembly | 3본 사립봉 | | 1Set | | 1Set | |
| I-22 | 41-101A-1230 | Bobbin Winder Assembly | 실감기(組) | 1Set | 1Set | 1Set | 1Set | |
| I-23 | 43-007A-7400 | Knee Lifting Assembly | 무릎올림(組) | 1Set | 1Set | 1Set | 1Set | |
| I-23-1 | 91-002S-3400 | Screw For I-23 | 목나사 | 3 | 3 | 3 | 3 | |
| I-23-2 | 91-001C-2700 | Wrench (3MM) | L-렌치(3MM) | 1 | 1 | 1 | 1 | |
| I-23-3 | 43-010G-3400 | Spring for I-23 | 무릎 받침축 리턴 S/P | 1 | 1 | 1 | 1 | |
| I-24 | 60-003A-8270 | Belt Cover "A" | 벨트커버 "A" | 1 | 1 | 1 | 1 | |
| I-25 | 60-004A-8270 | Belt Cover "B" | 벨트커버 "B" | 1 | 1 | 1 | 1 | |
| I-26 | 60-004A-640L | Belt Cover "C" | 벨트커버 "C" | 1 | 1 | 1 | 1 | |
| I-27 | SC-0331-7400 | Screw (15/16″ n=28) | 가마토대 슬리브 고정나사 | 1 | 1 | 1 | 1 | |
| I-28 | SC-0546-1230 | Screw (15/16″ n=28) | 제어체 운동나사(대) | 1 | 1 | 1 | 1 | |
| I-29 | SC-0545-1230 | Screw (15/16″ n=28) | 제어체 운동나사(소) | 1 | 1 | 1 | 1 | |
| I-30 | 60-003S-7400 | Screw For I-25 | 벨트커버B (하)고정나사 | 2 | 2 | 2 | 2 | |
| I-31 | SC-0196-2700 | Screw M3.0×0.5 | 솔레노이드 부착 고정나사 | 2 | 2 | 2 | 2 | |
| I-32 | 11-017W-2700 | Washer For I-31 | 솔레노이드 부착 평와셔 | 2 | 2 | 2 | 2 | |

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## KM-827

| Gauge Size | (C-15) | (D-30) | (F-41) | (F-48) |
|---|---|---|---|---|
| |  Needle Clamp |  Presser Foot |  Feed Dog |  Needle Plate |
| 1/16″ ( 1.6mm ) | 02-221A-7400 | 05-210A-7400 | 06-113A-8270 | 01-204A-8270 |
| 3/32″ ( 2.4mm ) | 02-121A-7400 | 05-210A-7400 | 06-012A-8270 | 01-004A-8270 |
| 1/8″ ( 3.2mm ) | 02-521A-7400 | 05-510A-7400 | 06-013A-8270 | 01-304A-8270 |
| 3/16″ ( 4.8mm ) | 02-321A-7400 | 05-310A-7400 | 06-112A-8270 | 01-104A-8270 |
| 1/4″ ( 6.4mm ) | 02-021A-7400 | 05-010A-7400 | 06-115A-8270 | 01-404A-8270 |
| 1″ (25.4mm) | 02-921A-7400 | 05-910A-7400 | 06-116A-8270 | 01-504A-8270 |

## KM-826 (Roller Presser Type)

| Gauge Size | D-33-12 | C-16 | F-43 | F-50 |
|---|---|---|---|---|
| |  Needle Clamp |  Presser Foot |  Feed Dog |  Needle Plate |
| 1″ (25.4mm) | 81-036A-8260 | 04-051A-8260 | 06-012A-8260 | 01-045A-8260 |
| 3/64″ ( 1.2mm ) | 81-046A-8260 | 04-021A-8260 | 06-013A-8260 | 01-025A-8260 |
| 1/16″ ( 1.6mm ) | 81-016A-8260 | 04-011A-8260 | 06-014A-8260 | 01-015A-8260 |
| 3/32″ ( 2.4mm ) | 81-006A-8260 | 04-001A-8260 | 06-001A-8260 | 01-005A-8260 |
| 1/8″ ( 3.2mm ) | 81-026A-8260 | 04-031A-8260 | 06-011A-8260 | 01-035A-8260 |

## KM-826 (Flat Presser Type)

| Gauge Size | C-15 | D-30 | F-45 | F-52 |
|---|---|---|---|---|
| |  Needle Clamp |  Presser Foot |  Feed Dog |  Needle Plate |
| 1/8″ (3.2mm) | 02-521A-7400 | 05-510A-7400 | 06-011A-8260 | 01-035A-8260 |
| 1/4″ (6.4mm) | 02-021A-7400 | 05-010A-7400 | 06-021A-8260 | 01-155A-8260 |



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| No. | Ref. No. | Parts No. | Name of Parts | Contents | Date | Old Parts No. | Remarks |
|---|---|---|---|---|---|---|---|
| 1 | I-3 | 91-108C-1230 | Oil Tank | Substitution | 98. 4 | 91-008C-1230 | 98. 3/4 |
| 2 | E-7 | 06-004A-7400 | Feed Regulator | Substitution | 98. 5 | 06-040A-8270 | |
| 3 | E-31 | 06-012A-7500 | Pin(B) for E-26 | Substitution | 98. 5 | 06-027P-7400 | |
| 4 | I-2 | 90-001C-8270 | Head Cover | Substitution | 98. 7 | 91-013C-1230 | |
| 5 | I-23 | 43-007A-7400 | Knee Lifting Assembly | Substitution | 98. 7 | 91-002A-2302 | |
| 6 | H-7 | SC-A308-4517 | Screw(1/4″ n=40) | Substitution | 98. 5 | SC-0129-4515 | |
| 7 | H-6 | SC-A117-4417 | Screw(1/4″ n=40) | Substitution | 98. 5 | SC-0115-4215 | |
| 8 | F-60 | SC-A550-4517 | Screw(1/4″ n=40) | Substitution | 98. 5 | SC-0129-4515 | |
| 9 | H-9 | SC-A550-4517 | Screw(1/4″ n=40) | Substitution | 98. 5 | SC-0115-4215 | |
| 10 | A-38 | | Maker Mark | Substitution | 98. 8 | 01-035M-8130 | 98. 4/4 |
| 11 | C-2 | 04-001A-7400 | Needle Bar | Substitution | 98. 9 | 04-001A-7500 | |
| 12 | B-15 | | Thrust Ring | Deleted Parts | 98. 10 | 02-007A-7400 | |
| 13 | D-33-5B | 05-017A-8150 | Roller Presser Foot(L) | Change of Blue Point | 98. 10 | 81-001A-8260 | |
| 14 | F-55 | 09-036A-8570 | Rotary Hook Assembly | Substitution | 98. 10 | 09-001A-8270 | |
| 15 | H-16 | | Ratchet Button | Deleted Parts | 98. 10 | 06-010C-8270 | |
| 16 | H-17 | | Ratchet Button Spring | Deleted Parts | 98. 10 | 06-011G-8270 | |
| 17 | H-18 | | E-Ring( $\phi$ 4) | Deleted Parts | 98. 10 | 05-014C-1230 | |
| 18 | H-23 | | Collar | Deleted Parts | 98. 10 | 80-001A-8270 | |
| 19 | I-23-2 | 91-003C-2700 | L-Wrench(3MM) | Additional Parts | 98. 7 | | |
| 20 | I-23-3 | 43-010G-3400 | Spring for I-23 | Additional Parts | 98. 7 | | |
| 21 | A-9 | 01-013S-7400 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0179-4125 | 99. 1/4 |
| 22 | A-11 | SC-0171-4120 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0501-4120 | |
| 23 | A-26 | SC-0543-4525 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0175-4522 | |
| 24 | A-28 | SC-0543-4525 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0175-4522 | |
| 25 | B-8 | SC-A550-4517 | Screw(1/4″ n=40) | Substitution | 99. 3 | SC-0129-4515 | |
| 26 | E-25 | SC-0543-4525 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0175-4522 | |
| 27 | E-35 | SC-0514-4515 | Screw(15/64″ n=28) | Substitution | 99. 3 | SC-0507-4515 | |
| 28 | E-37 | SC-A129-4515 | Screw(1/4″ n=40) | Substitution | 99. 3 | SC-0129-4515 | |
| 29 | E-39 | SC-0514-4515 | Screw(1/4″ n=40) | Substitution | 99. 3 | SC-0129-4515 | |
| 30 | E-52 | SC-A308-4517 | Screw(15/64″ n=28) | Substitution | 99. 3 | SC-0317-4517 | |
| 31 | E-58 | SC-0543-4525 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0175-4522 | |
| 32 | F-39 | SC-0543-4525 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0501-4120 | |
| 33 | F-46 | SC-0543-4525 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0142-4122 | |
| 34 | G-59 | SC-0543-4525 | Screw(11/64″ n=40) | Substitution | 99. 3 | SC-0175-4522 | |
| 35 | I-22 | 41-101A-1230 | Bobbin Winder Ass'y | Substitution | 99. 4 | 41-001A-1230 | 99. 2/4 |
| 36 | G-18 | 06-024S-7400 | Screw (3/16″ n=32) | Substitution | 99. 4 | SC-0173-4118 | 99. 4/4 |
| 37 | G-54 | 44-019M-7400 | Felt | Substitution | 99. 4 | 07-003M-7400 | |
| 38 | G-56 | 07-003M-7400 | Felt | Substitution | 99. 4 | 44-019M-7400 | |
| 39 | D-33-4 | SC-0199-4124 | Screw (11/64″ n=40) | Substitution | 00. 5 | SC-0199-4118 | 00. 1/4 |
| 40 | F-33 | 09-107A-8270 | Slide Block | Substitution | 01. 01 | 09-007A-8270 | 00. 1/4 |

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|---|---|---|---|---|---|---|---|
| 41 | A-6 | SC-0322-7400 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0322-2125 | |
| 42 | A-8 | SC-0178-7400 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0178-4118 | |
| 43 | A-11 | SC-0171-2302 | Screw (11/64″ n=40) | Substitution | 01. 11 | SC-0171-4120 | |
| 44 | A-13 | SN-0121-7400 | Screw(15/64″ n=28) | Substitution | 01. 11 | SN-0121-4000 | |
| 45 | A-14 | SC-0114-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0114-4515 | |
| 46 | A-16 | SC-0502-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0502-4125 | |
| 47 | A-18 | SC-0519-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0519-2120 | |
| 48 | A-20 | SC-0519-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0519-2120 | |
| 49 | A-22 | SC-0519-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0519-2120 | |
| 50 | A-25 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 51 | A-26 | SC-0543-2302 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0543-4525 | |
| 52 | A-28 | SC-0543-2302 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0543-4525 | |
| 53 | A-37 | SC-0519-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0519-2120 | |
| 54 | A-44 | SC-0501-2302 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0501-4120 | |
| 55 | B-1 | 02-104A-8270 | Thread Take-Up Lever | Substitution | 01. 11 | 02-004A-8270 | |
| 56 | B-3 | SC-0507-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0507-4515 | |
| 57 | B-7 | 01-104P-7400 | Needle Bar Crank Shaft | Substitution | 01. 11 | 02-004P-7400 | |
| 58 | B-11 | 02-110A-7400 | Upper Shaft | Substitution | 01. 11 | 02-101A-7400 | |
| 59 | B-12 | 02-105A-7400 | Link Cam | Substitution | 01. 11 | 02-005A-7400 | |
| 60 | B-13 | SC-0123-1230 | Screw(9/32″ n=28) | Substitution | 01. 11 | SC-0123-4422 | |
| 61 | B-14 | SC-0124-7400 | Screw(9/32″ n=28) | Substitution | 01. 11 | SC-0124-4522 | |
| 62 | B-18 | SC-0514-7400 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0514-4515 | |
| 63 | B-21 | SC-0507-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0507-4515 | |
| 64 | B-29 | SC-0150-2500 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0150-4122 | |
| 65 | B-30 | SC-0188-1230 | Screw(5/16″ n=24) | Substitution | 01. 11 | SC-0188-4124 | |
| 66 | C-4 | SC-0125-5607 | Screw(3/32″ n=56) | Substitution | 01. 11 | SC-0125-4124 | |
| 67 | C-6 | SC-0110-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0110-4115 | |
| 68 | C-8 | SC-0110-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0110-4115 | |
| 69 | C-12 | SC-0497-1230 | Screw(3/16″ n=28) | Substitution | 01. 11 | SC-0497-4122 | |
| 70 | C-17 | SC-0160-5607 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0160-4125 | |
| 71 | C-22 | 04-110A-7400 | Needle Bar Rock Shaft | Substitution | 01. 11 | 04-010A-7400 | |
| 72 | C-23 | 04-111A-7400 | Needle Bar Rock Shaft Bushing(F) | Substitution | 01. 11 | 04-011A-7400 | |
| 73 | C-24 | 04-114A-7400 | Needle Bar Rock Shaft Bushing(R) | Substitution | 01. 11 | 04-014A-7400 | |
| 74 | C-26 | 04-102A-7400 | Needle Bar Clamp | Substitution | 01. 11 | 04-002A-7400 | |
| 75 | C-28 | SC-0158-3710 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0158-4122 | |
| 76 | C-32 | SC-0116-7400 | Screw(3/32″ n=56) | Substitution | 01. 11 | SC-0116-4120 | |
| 77 | C-33 | 04-119A-7400 | Needle Bar Rock Shaft Connecting Rod | Substitution | 01. 11 | 04-019A-7400 | |
| 78 | C-36 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 79 | C-37 | 04-101A-8270 | Needle Bar Rock Link | Substitution | 01. 11 | 04-001A-8270 | |
| 80 | C-39 | SC-0109-3710 | Nut(5/16″ n=24) | Substitution | 01. 11 | SN-0109-4000 | |

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|---|---|---|---|---|---|---|---|
| 81 | C-41 | SC-0523-7400 | Screw(1/4″ n=28) | Substitution | 01. 11 | SC-0253-4118 | |
| 82 | D-11 | SC-0128-7400 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0128-4118 | |
| 83 | D-15 | SC-0542-1230 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0542-4515 | |
| 84 | D-18 | 05-101A-7400 | Flat Presser Bar | Substitution | 01. 11 | 05-001A-7400 | |
| 85 | D-19 | 05-102A-7400 | Presser Bar Bushing(U) | Substitution | 01. 11 | 05-002A-7400 | |
| 86 | D-20 | SC-0507-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | S-0507-4515 | |
| 87 | D-21 | 05-103A-7400 | Presser Bar Holder | Substitution | 01. 11 | 05-003A-7400 | |
| 88 | D-23 | 05-104A-7400 | Presser Bar Lifter Bracket | Substitution | 01. 11 | 05-004A-7400 | |
| 89 | D-26 | SC-0158-3710 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0158-4122 | |
| 90 | D-28 | SC-0507-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0507-4515 | |
| 91 | D-31 | SC-0315-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0315-4122 | |
| 92 | D-33-4 | SC-0199-2700 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0199-4124 | |
| 93 | D-33-10 | SC-0160-5607 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0160-4125 | |
| 94 | D-33-14 | SC-0130-1230 | Screw(1/8″ n=44) | Substitution | 01. 11 | SC-0130-4122 | |
| 95 | E-4 | SC-0193-1230 | Screw(3/16″ n=28) | Substitution | 01. 11 | SC-0193-4122 | |
| 96 | E-7 | 06-104A-7400 | Feed Regulator | Substitution | 01. 11 | 06-004A-7400 | |
| 97 | E-10 | SC-0507-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0507-4515 | |
| 98 | E-13 | 06-102A-8270 | Reverse Lever Shaft | Substitution | 01. 11 | 06-002A-8270 | |
| 99 | E-14 | 06-107A-7400 | Reverse Lever Shaft Crank | Substitution | 01. 11 | 06-007A-7400 | |
| 100 | E-15 | SC-0330-7400 | Screw(15/64″ n=28) | Substitution | 01. 11 | S-0330-4422 | |
| 101 | E-16 | 06-117A-7400 | Link For Reverse Lever Spring | Substitution | 01. 11 | 06-017A-7400 | |
| 102 | E-17 | SC-0122-1230 | Screw (15/64″ n=28) | Substitution | 01. 11 | SC-0122-4522 | |
| 103 | E-22 | SC-0186-1230 | Screw (3/16″ n=32) | Substitution | 01. 11 | SC-0186-4118 | |
| 104 | E-23 | SC-0185-1230 | Screw (3/16″ n=32) | Substitution | 01. 11 | SC-0185-4124 | |
| 105 | E-25 | SC-0543-2302 | Screw (11/64″ n=40) | Substitution | 01. 11 | SC-0543-4525 | |
| 106 | E-28 | SC-0128-7400 | Screw (11/64″ n=40) | Substitution | 01. 11 | SC-0128-4118 | |
| 107 | E-30 | SC-0330-7400 | Screw (15/64″ n=28) | Substitution | 01. 11 | SC-0330-4422 | |
| 108 | E-31 | 06-112A-7500 | Pin(B) For E-26 | Substitution | 01. 11 | 06-012A-7500 | |
| 109 | E-32 | SC-0542-1230 | Screw (11/64″ n=40) | Substitution | 01. 11 | SC-0542-4515 | |
| 110 | E-33 | 06-179A-5607 | Feed Rock Shaft | Substitution | 01. 11 | 06-079A-5607 | |
| 111 | E-34 | 06-143A-7400 | Feed Rock Shaft Bushing(F) | Substitution | 01. 11 | 06-043A-7400 | |
| 112 | E-35 | SC-0514-7400 | Screw (15/64″ n=28) | Substitution | 01. 11 | SC-0514-4515 | |
| 113 | E-36 | 06-142A-7400 | Collar For E-33 | Substitution | 01. 11 | 06-042A-7400 | |
| 114 | E-38 | 06-139A-7400 | Feed Rock Shaft Bushing(R) | Substitution | 01. 11 | 06-039A-7400 | |
| 115 | E-39 | SC-0514-7400 | Screw (15/64″ n=28) | Substitution | 01. 11 | SC-0514-4515 | |
| 116 | E-40 | 06-141A-7400 | Feed Rock Shaft Crank | Substitution | 01. 11 | 06-041A-7400 | |
| 117 | E-41 | SC-0253-7400 | Screw (1/4″ n=28) | Substitution | 01. 11 | SC-0253-4118 | |
| 118 | E-43 | 06-147A-7400 | Feed Bar Shaft | Substitution | 01. 11 | 06-047A-7400 | |
| 119 | E-44 | SC-0128-7400 | Screw (11/64″ n=40) | Substitution | 01. 11 | SC-0128-4118 | |
| 120 | E-45 | 06-106A-8270 | Feed Bar | Substitution | 01. 11 | 06-006A-8270 | |

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|---|---|---|---|---|---|---|---|
| 121 | E-47 | SC-0106-7400 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0106-4111 | |
| 122 | E-48 | 06-152A-7400 | Feed Bar Fork | Substitution | 01. 11 | 06-052A-7400 | |
| 123 | E-50 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 124 | E-51 | 06-138A-7400 | Feed Cam | Substitution | 01. 11 | 06-038A-7400 | |
| 125 | E-58 | SC-0543-2302 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0543-4525 | |
| 126 | E-59 | 06-129A-7400 | Feed Regulator Shaft | Substitution | 01. 11 | 06-029A-7400 | |
| 127 | E-61 | 02-121A-1230 | Collar for E-59 | Substitution | 01. 11 | 02-021A-1230 | |
| 128 | E-64 | 06-137A-7400 | Lever Feed Connecting Link | Substitution | 01. 11 | 06-037A-7400 | |
| 129 | E-68 | SC-0549-2302 | Screw(1/8″ n=44) | Substitution | 01. 11 | SC-0549-2125 | |
| 130 | F-1 | 09-118A-8170 | Post(KM-817, 826) | Substitution | 01. 11 | 09-108A-8170 | |
| 131 | F-2 | 09-118A-8270 | Post(KM-817, 826) | Substitution | 01. 11 | 09-018A-8270 | |
| 132 | F-4 | SC-0344-8160 | Screw(5/16″ n=24) | Substitution | 01. 11 | SC-0344-4125 | |
| 133 | F-8 | SC-0326-8260 | Screw(5/16″ n=24) | Substitution | 01. 11 | SC-0326-4122 | |
| 134 | F-12 | SC-0365-3710 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0365-4118 | |
| 135 | F-17 | SC-0537-8260 | Screw(3/16″ n=32) | Substitution | 01. 11 | SC-0537-4125 | |
| 136 | F-25 | SC-0501-2302 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0501-4120 | |
| 137 | F-27 | SC-0179-3710 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0179-4125 | |
| 138 | F-29 | SC-0326-8260 | Screw(11/64″ n=24) | Substitution | 01. 11 | SC-0326-4122 | |
| 139 | F-30 | SC-0116-3400 | Nut(1/4″ n=40) | Substitution | 01. 11 | SN-0116-4000 | |
| 140 | F-37 | SC-0115-7400 | Nut(3/16″ n=32) | Substitution | 01. 11 | SN-0115-4000 | |
| 141 | F-39 | SC-0543-2302 | Screw(11/64″ n=24) | Substitution | 01. 11 | SC-0543-4525 | |
| 142 | F-46 | SC-0543-2302 | Screw(1/8″ n=44) | Substitution | 01. 11 | SC-0543-4525 | |
| 143 | F-53 | SC-0310-8130 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0310-4119 | |
| 144 | F-54 | 09-113A-8270 | Hook Shaft | Substitution | 01. 11 | 08-013S-8270 | |
| 145 | F-57 | SC-0147-8270 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0147-4114 | |
| 146 | F-58 | SC-130A-7400 | Bobbin | Substitution | 01. 11 | 09-030A-7400 | |
| 147 | F-61 | 09-114A-8270 | Opener | Substitution | 01. 11 | 09-014A-8270 | |
| 148 | F-63 | 09-116A-8270 | Fork for F-61 | Substitution | 01. 11 | 09-016A-8270 | |
| 149 | F-64 | SC-0502-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0502-4125 | |
| 150 | G-2 | SC-0502-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0502-4125 | |
| 151 | G-10 | SC-0502-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0502-4125 | |
| 152 | G-13 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 153 | G-26 | SC-0518-7400 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0518-4119 | |
| 154 | G-30 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 155 | G-34 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 156 | G-38 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 157 | G-42 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 158 | G-44 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 159 | G-50 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4125 | |
| 160 | G-52 | SC-0531-2302 | Screw(9/64″ n=40) | Substitution | 01. 11 | SC-0531-4124 | |

NOTE )

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# 수정 리스트
# Changed Parts List

| No. | Ref. No. | Parts No. | Name of Parts | Contents | Date | Old Parts No. | Remarks |
|---|---|---|---|---|---|---|---|
| 161 | G-59 | SC-0543-2302 | Screw(11/64″ n=40) | Substitution | 01. 11 | SC-0543-4525 | |
| 162 | H-1 | 07-101A-8270 | Lower Shaft | Substitution | 01. 11 | 07-001A-8270 | |
| 163 | H-2 | 07-102A-8270 | Lower Shaft Bushing(F) | Substitution | 01. 11 | 07-002A-8270 | |
| 164 | H-4 | SC-0507-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0507-4515 | |
| 165 | H-10 | 07-103A-8270 | Lower Shaft Bushing(M) | Substitution | 01. 11 | 07-003A-8270 | |
| 166 | H-12 | SC-0507-1230 | Screw(15/64″ n=28) | Substitution | 01. 11 | SC-0507-4515 | |
| 167 | I-10 | SC-0118-7400 | Screw(1/4″ n=24) | Substitution | 01. 11 | SC-0118-4119 | |
| 168 | I-11 | 09-130A-7400 | Bobbin | Substitution | 01. 11 | 09-030A-7400 | |
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