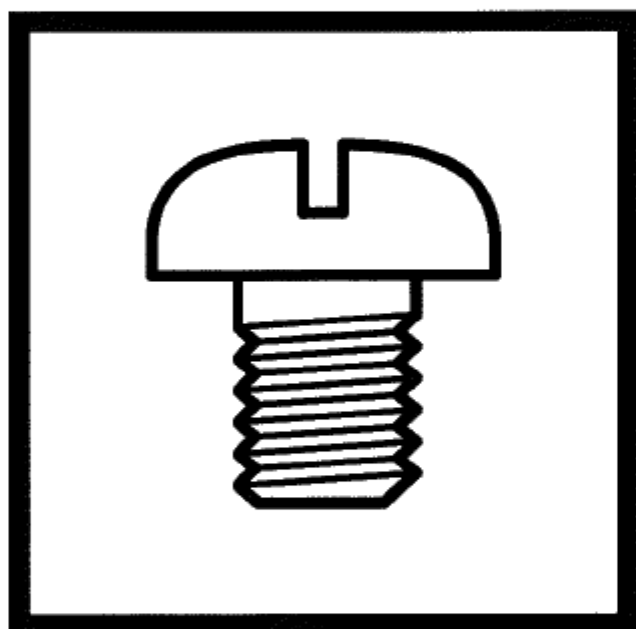


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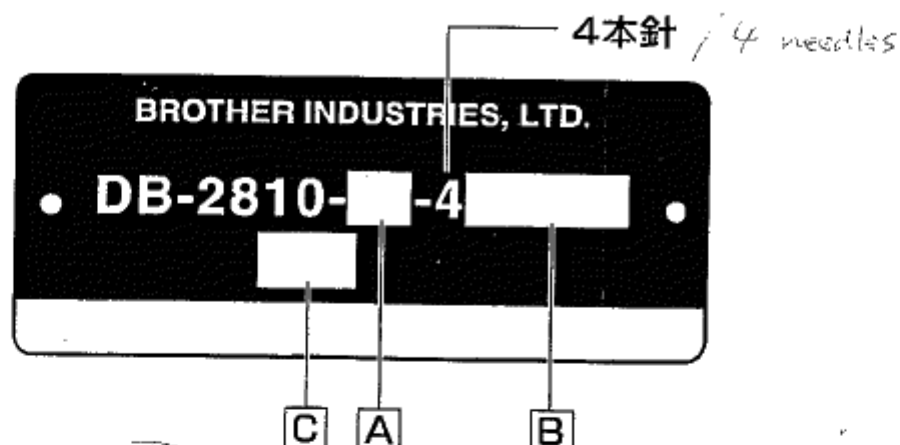
パーツブック
PARTS BOOK

4 本針二重環縫ミシン

FOR NEEDLE DOUBLE CHAIN STITCHER



brother®



A	仕様 / Specifications
00	地縫い (プーラ無し) Plain stitching (w/o puller)
20	ゴム付け (下ゴム送り装置付、プーラ付) For elastic gathered waistbands (with bottom metering device and puller)
* 40	前立て (プーラ付) For shirtfronts (w/ puller)
50	腰裏付け (プーラ付)
60	For waistbands (w/ puller)

* : -60に対応する針幅はU1401のみです。
Except for U1401, can not be attached to -60 spec.

B	針幅 / Needle gauge	
E0A34	等間隔 19.1mm (3/4)	Uniform intervals
E1A00	等間隔 25.4mm (1)	
E1A18	等間隔 28.6mm (1 1/8)	
E1A14	等間隔 31.8mm (1 1/4)	
E1A12	等間隔 38.1mm (1 1/2)	
U1401	6.4—25.4—6.4mm (1/4—1—1/4)	
U3678	4.8—22.3—4.8mm (3/16—7/8—3/16)	
U1434	6.4—19.1—6.4mm (1/4—3/4—1/4)	
U1412	6.4—12.7—6.4mm (1/4—1—1/4)	
U3601	4.8—25.4—4.8mm (3/16—1—3/16)	
U3643	4.8—19.1—4.8mm (3/16—3/4—3/16)	

C	装置 / Device
TC1	エア式テープカッター装置 Air type tape cutter
TC3	電磁式テープカッター装置 Solenoid type tape cutter

パーツブックご利用に際して

1. この本は、この本の表紙(正誤表の挿入されている場合は正誤表)に記載されているものと同じプレートが取り付けられているミシンのためのものです。
2. この本は、1994年1月のデータに基づいて作成されたものです。
3. 部品は予告なしに設計変更される場合があります。
4. 組単位で補給する部品は、 破線で示しております。
5. 標準以外で使用する部品は  で示します。尚、実線内の数字はサブクラスを表しています。
6. 部品コード・RMKS欄が※となっている場合は、ゲージ部品一覧表(31ページ)でお調べ下さい。

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Notes for using this parts book

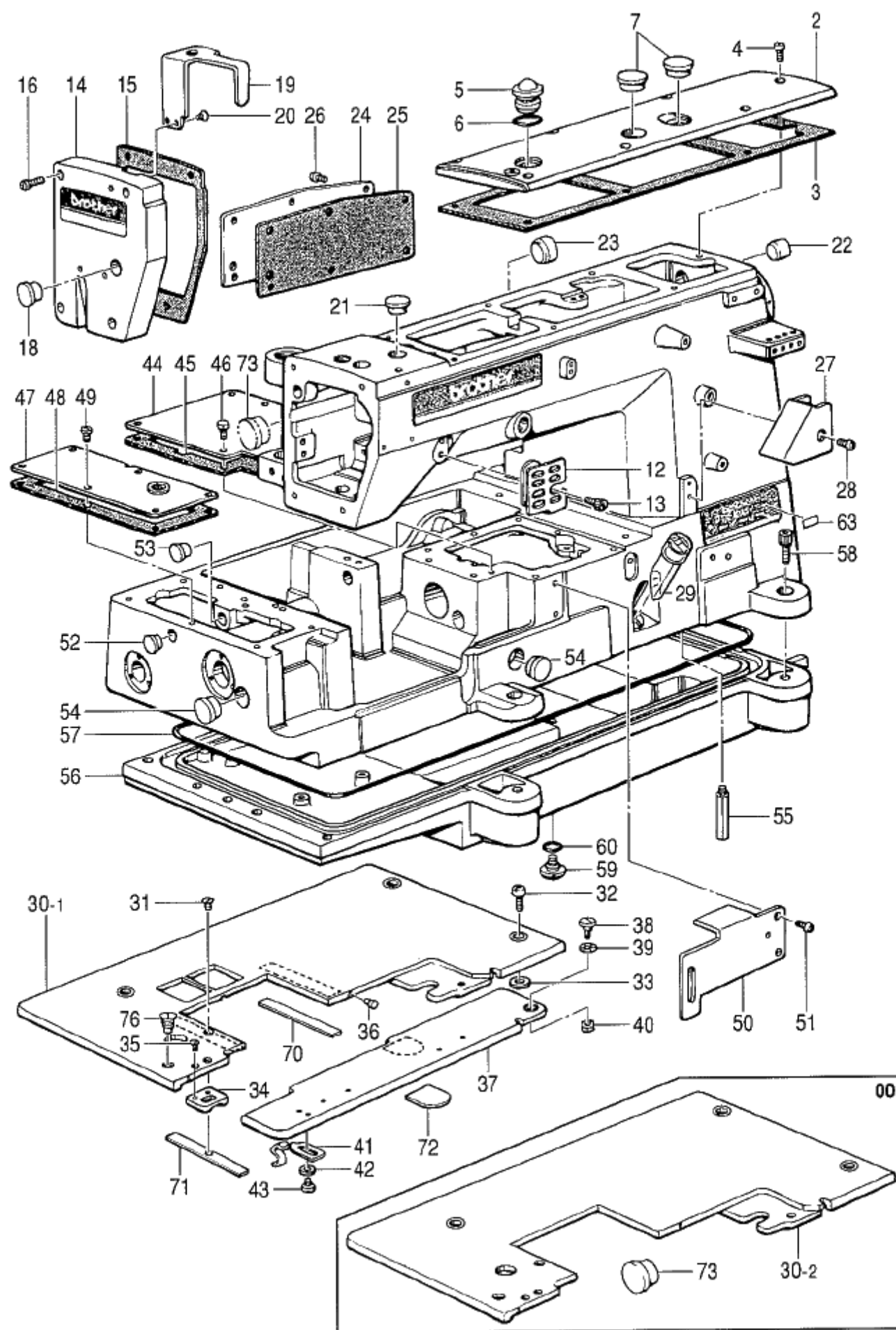
1. This book is applicable to sewing machines which have the same plate number as shown on the cover of this book (or correction sheet).
2. This book was prepared based on information available in January 1994.
3. Parts are subject to changes in design without prior notice.
4. Parts supplied as complete assemblies are circled by a dotted line [] .
5. Non-standard parts are indicated with

00
20

 . Numbers inside the line indicate the subclass.
6. Check the gauge parts list (page 31) if there is an asterisk ※ in the parts code or remarks column.

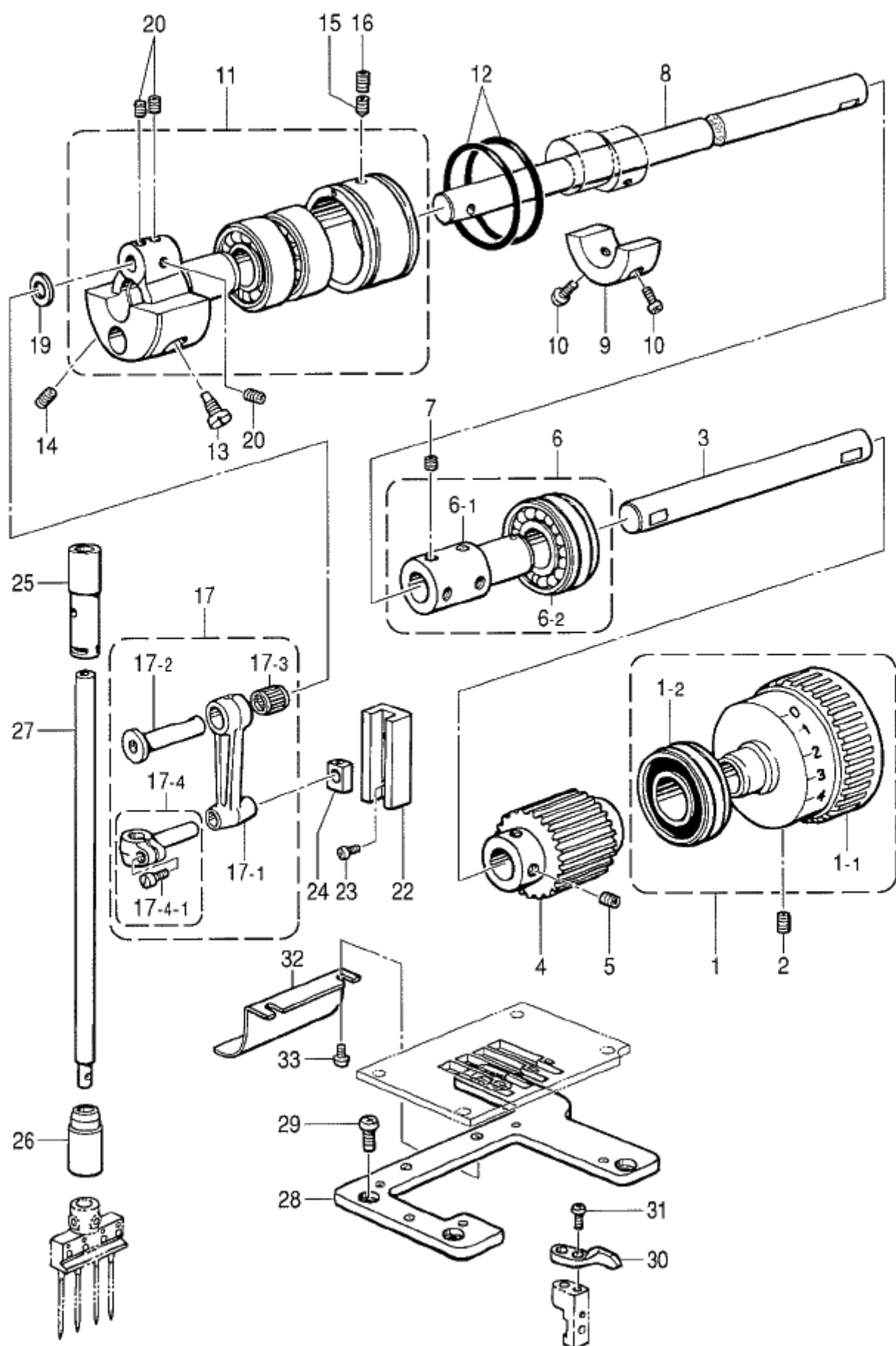
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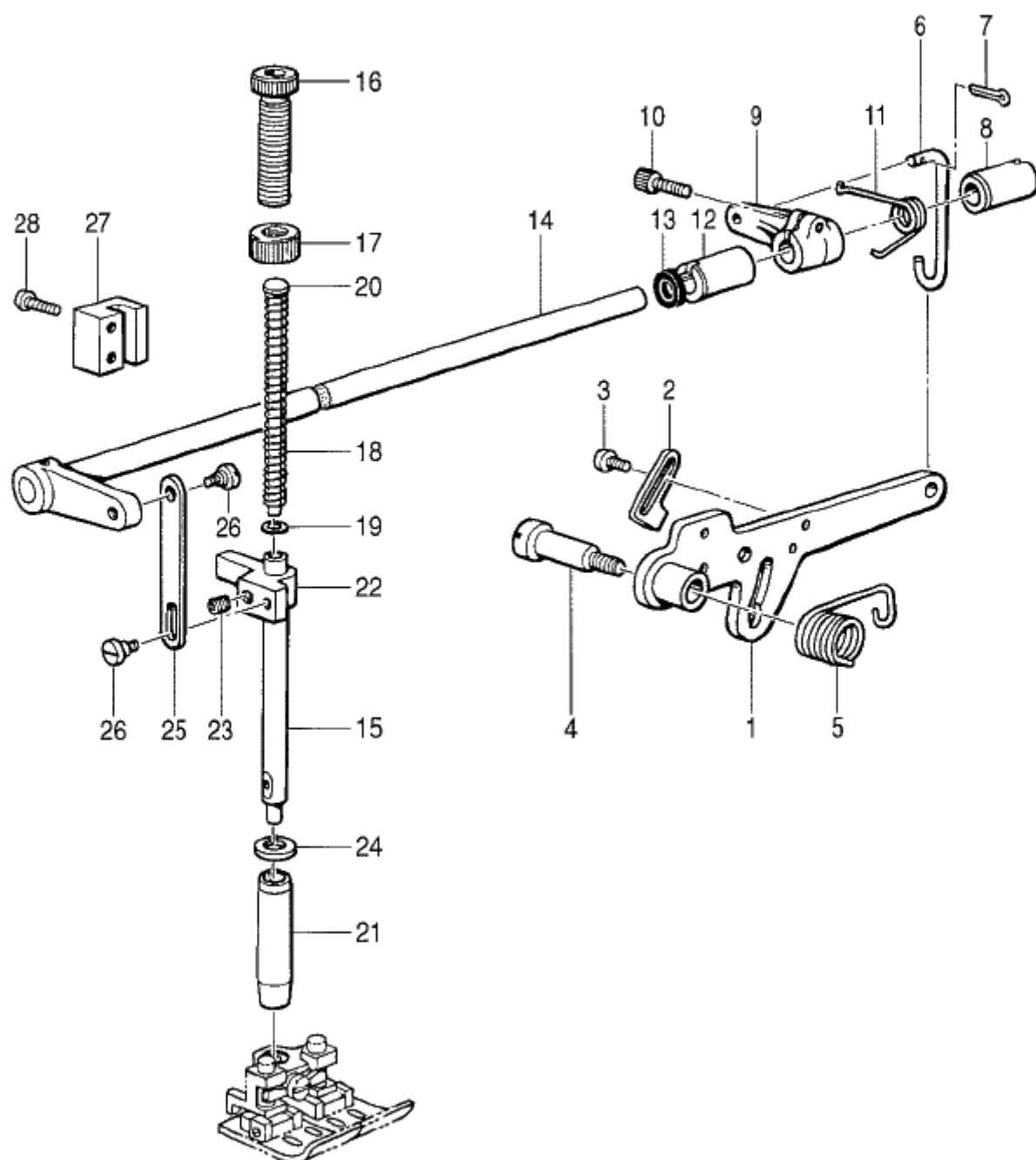
A. 主本体関係 / Machine body

REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RM
2	S12703001	1	ウワフタ	TOP COVER	
3	S08628000	1	ウワフタパッキン	TOP COVER PACKING	
4	062681012	7	ナベコ437-40X10	SCREW, PAN M4.37-40X10	
5	S02606000	1	ユリヨウケイマド	OIL GAUGE WINDOW	
6	081014670	1	OリングPW14	O RING,PW14	
7	159150009	2	カマジクメクラセン	OIL CAP	
12	S13811009	1	ハリイトクリカバー	NEEDLE THREAD TAKE-UP COVER	
13	018060822	1	アナボルト6X8	BOLT, SOCKET M6X8	
14	S12961001	1	メンイタ	FACE PLATE	
15	S08631000	1	メンイタパッキン	FACE PLATE PACKING	
16	062681612	4	ナベコ437-40X16	SCREW, PAN M4.37-40X16	
18	117934009	1	メクラセン	OIL CAP	
19	S08632009	1	ハリボウテンピンカバー	NEEDLE BAR TAKE-UP COVER	
20	102843004	2	サラネジ3.57	SCREW, FLAT M3.57	
21	104449009	1	メクラセン	OIL CAP	
22	S00313009	1	メクラセン	OIL CAP	
23	140066009	1	メクラセン	OIL CAP	
24	S12705009	1	ガワイタ	REAR COVER	
25	S12706000	1	ガワイタパッキン	REAR COVER PACKING	
26	062680812	6	ナベコ437-40X8	SCREW, PAN M4.37-40X8	
27	S13817001	1	シタイトカバー	LOWER THREAD COVER	
28	062680812	1	ナベコ437-40X8	SCREW, PAN M4.37-40X8	
29	148084001	1	オイルゲージマド	OIL GAUGE WINDOW	
30-1	S12707001	1	クロスプレート	CLOTH PLATE	
31	117143003	1	サラネジ4.37	SCREW, FLAT M4.37	
32	062681012	3	ナベコ437-40X10	SCREW, PAN M4.37-40X10	
33	S08639000	3	クロスプレートパッキン	CLOTH PLATE PACKING	
34	S12708001	1	バネトメイタ	SPRING SET PLATE	
35	102843004	2	サラネジ3.57	SCREW, FLAT M3.57	
36	S12709000	2	クッション	CUSHION	
37	S12710001	1	ラッパードダイ	LAPPER BASE	
38	154631001	1	ダンネジ4.37	STUD SCREW 4.37	
39	120265001	5	ナミバネザガネ	WAVE SPRING WASHER	
40	021680212	1	ナット2シユ4.37	NUT, 2 M4.37	
41	S12711101	1	トメバネ	SET SPRING	
42	025350132	2	ヒラザガネシヨウ	WASHER, PLAIN S 3.5	
43	062670412	2	ナベコ357-40X4	SCREW, PAN M3.57-40X4	
44	S12712001	1	ベッドウワカバー	BED TOP COVER	
45	S12713000	1	ベッドウワカバーパッキン	BED TOP COVER PACKING	
46	117516001	7	ボルト4.37	BOLT, M4.37	
47	S12714001	1	オクリキコウカバー	FEED MECHANISM COVER	
48	S12715000	1	オクリキコウカバーパッキン	FEED MECHANISM COVER PACKING	
49	106629002	6	シメネジ4.37	SCREW 4.37	
50	S12716009	1	リテーナウデカバー	RETAINER ARM COVER	
51	062680612	2	ナベコ437-40X6	SCREW, PAN M4.37-40X6	
52	S12717009	1	メクラセン	OIL CAP	
53	104821009	1	メクラセン	OIL CAP	
54	150756009	2	メクラセン	OIL CAP	
55	151059001	4	ボンタイシチュウ	MACHINE BODY LEG	
56	S08674000	1	アブラウケ	OIL RESERVOIR	
57	S08675000	1	Oリング	O RING	
58	018081622	5	アナボルト8X16	BOLT, SOCKET M8X16	
59	110641002	1	ダンネジ9.52	STUD SCREW 9.52	
60	109203001	1	Oリング	O RING	
63	※	1	シヨウラベル	LABEL	
70	S14195000	1	クッションA	CUSHION (A)	
71	S14196000	1	クッションB	CUSHION (B)	
72	S14197000	1	クッションC	CUSHION (C)	
76	158384001	1	サラネジ4.37	SCREW, FLAT M4.37	
<00>	<プーラ無し用 / FOR W/O PULLER>				
30-2	S15165001	1	クロスプレート	CLOTH PLATE	
73	S15166009	1	メクラセン	OIL CAP	



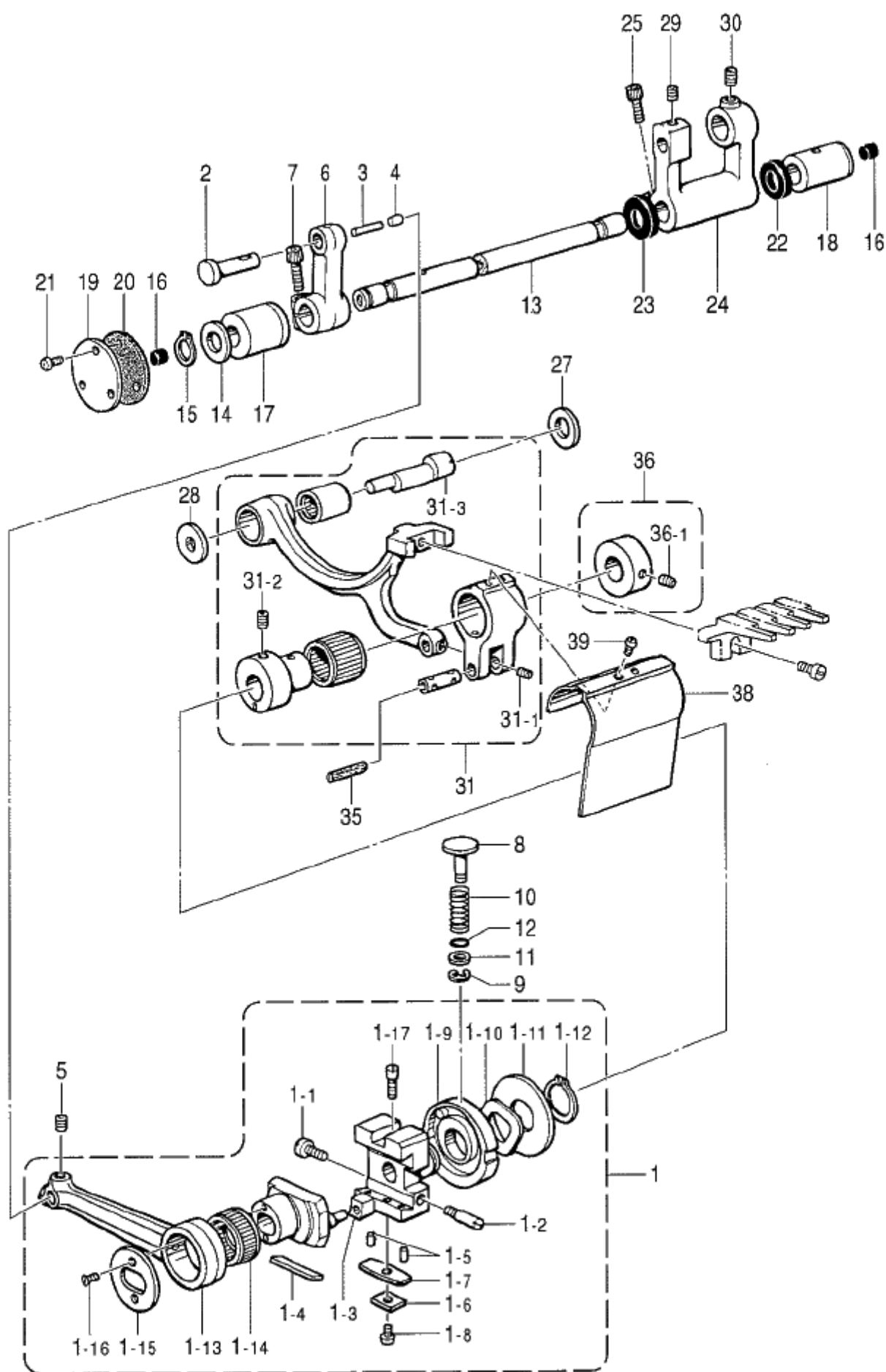
B. 上軸・針棒関係 / Upper shaft and needle bar mechanism

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S12721009	1	プーリクミ	PULLEY ASSY	
1-1	S12722009	1	プーリ	PULLEY	
1-2	S14621001	1	タマジクウケ6204LLB	BALL BEARING, 6204LLB	
2	014770622	2	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
3	S08682001	1	ウワジクR	UPPER SHAFT (R)	
4	S08683000	1	タイミングプーリU	TIMING PULLEY (U)	
5	014770622	4	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
6	S08684101	1	ツギテLクミ	JOINT (L) ASSY	
6-1	S08685001	1	ツギテL	JOINT (L)	
6-2	S08686101	1	タマジクウケ6204LU	BALL BEARING, 6204LU	
7	014770622	4	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
8	S12724001	1	ウワジクL	UPPER SHAFT (L)	
9	S08688001	1	ウエイト	WEIGHT	
10	062711012	2	ナベコ476-32X10	SCREW, PAN M4.76-32X10	
11	S12725101	1	ハリボウ克蘭ククミ	NEEDLE BAR CRANK ASSY	
12	081046870	2	OリングS46	O RING, S46	
13	104464001	1	シメネジ7.14	SCREW 7.14	
14	014770622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
15	118853001	1	アナトメネジ5.95	SET SCREW, SOCKET M5.95	
16	014760622	1	アナトメネジ5.95	SET SCREW, SOCKET (CP) M5.95	
17	S08692101	1	ハリボウレンカンクミ	THREAD TAKE-UP LEVER ASSY	
17-1	S08693001	1	ハリボウレンカン	THREAD TAKE-UP LEVER	
17-2	S08694001	1	ハリボウレンカンジク	THREAD TAKE-UP LEVER SHAFT	
17-3	S09120001	1	ニードルジクウケ	NEEDLE ROLLER BEARING	
17-4	S30086001	1	ハリボウダキクミ	NEEDLE BAR CLAMP ASSY	
17-4-1	100064005	1	シメネジ3.57	SCREW 3.57	
19	107153001	1	ザガネ	WASHER	
20	152718001	3	アナトメネジ5.95	SET SCREW, SOCKET M5.95	
22	145688000	1	ハリボウアンナイ	NEEDLE BAR GUIDE	
23	062670612	2	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
24	102630001	1	ハリボウアンナイカクコマ	NEEDLE BAR GUIDE SLIDE BLOCK	
25	S08696000	1	ハリボウメタルU	NEEDLE BAR BUSH (U)	
26	S16226000	1	ハリボウメタルD	NEEDLE BAR BUSH (D)	
27	S12729001	1	ハリボウ	NEEDLE BAR	
28	S12730001	1	ハリイタササエイタ	NEEDLE PLATE SUPPORT PLATE	
29	062680812	4	ナベコ437-40X8	SCREW, PAN M4.37-40X8	
30	S12731001	4	ハリウケ	NEEDLE GUARD	
31	062660712	4	ナベコ318-40X7	SCREW, PAN M3.18-40X7	
32	S12720001	1	シタローラガード	LOWER ROLLER GUARD	
33	062680512	2	ナベコ437-40X5	SCREW, PAN M4.37-40X5	



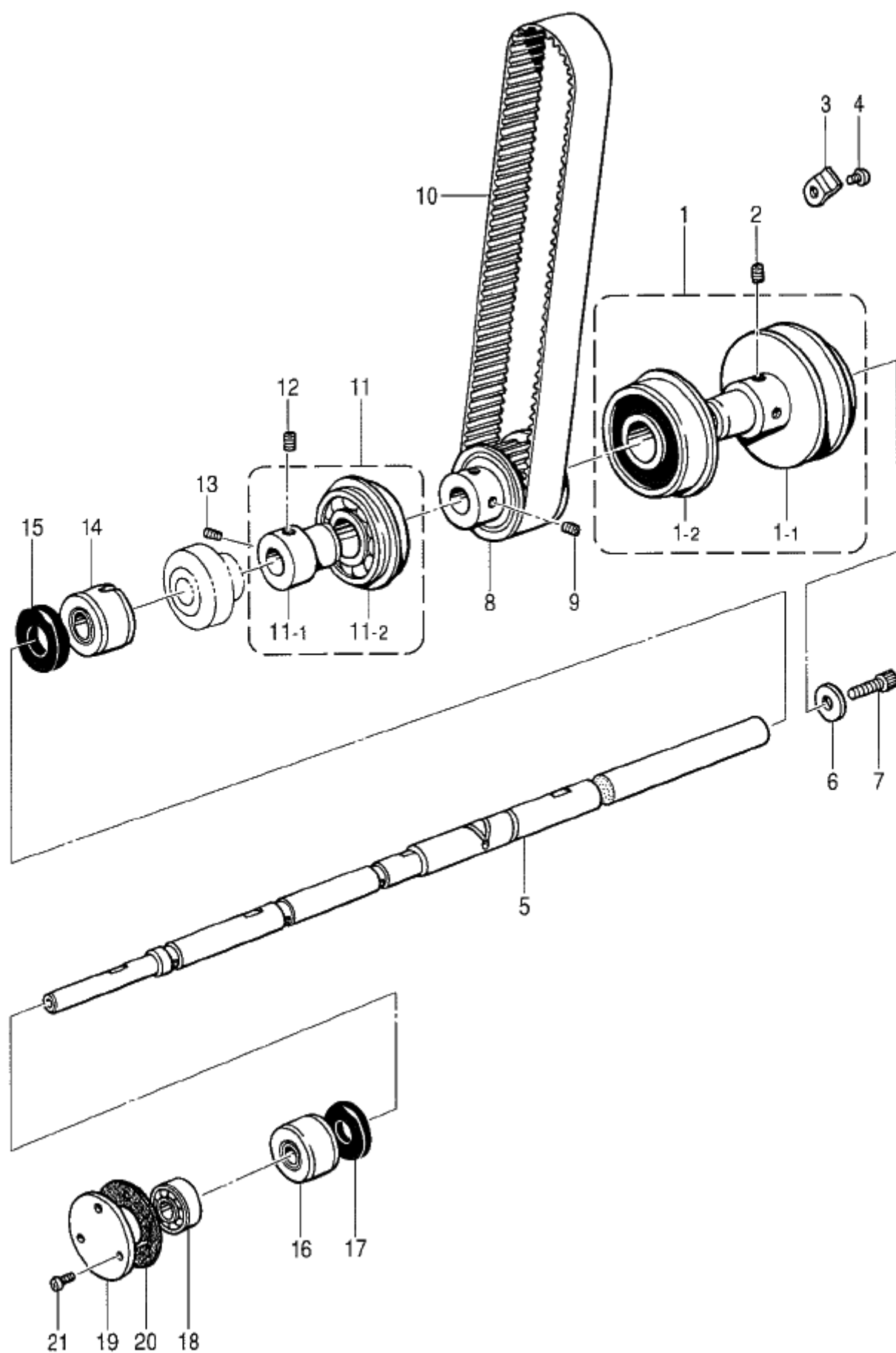
C. 押工関係 / Presser foot mechanism

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S08767001	1	オサエアゲレバーR	PRESSER BAR LIFTER LEVER (R)	
2	S08768001	1	オサエアゲストツバ	PRESSER BAR LIFTER LEVER STOPPER	
3	060680712	2	バインド437-40X7	SCREW, BIND M4.37-40X7	
4	148372001	1	ダンネジ7.94	STUD SCREW 7.94	
5	143325001	1	オサエアシアゲレバーバネ	SPRING	
6	S08769001	1	オサエアゲリンク	PRESSER BAR LIFTER LINK	
7	110793001	1	ワリピン	PIN, COTTER	
8	155220000	1	ホジヨアツメタルR	AUTO PRESSER ARM BUSH (R)	
9	154956001	1	オサエアシアゲMレバー	PRESSER FOOT LIFTER INSIDE LEVER	
10	018771432	1	アナボルト635-40X14	BOLT, SOCKET M6.35-40X14	
11	154957001	1	オサエアゲMレバーバネ	SPRING	
12	S08770000	1	ジクメタル	SHAFT BUSH	
13	155539000	1	ダストシール	DUST SEAL	
14	S08771001	1	オサエアゲレバーLクミ	PRESSER BAR LIFTER LEVER (L) ASSY	
15	S08774001	1	オサエボウ	PRESSER BAR	
16	S31012001	1	オサエチヨウセツネジ	ADJUST SCREW	
17	S31013001	1	チヨウセツネジツマミナツト	NUT	
18	141728001	1	オサエバネ	SPRING	
19	140407001	1	ザガネ	WASHER	
20	141208001	1	オサエバネアンナイ	SPRING GUIDE	
21	145472001	1	オサエボウメタル	PRESSER BAR BUSH	
22	S00879001	1	オサエボウダキ	PRESSER BAR CLAMP	
23	014760622	1	アナトメネジ5.95	SET SCREW, SOCKET (CP) M5.95	
24	154596000	1	イトキリカムレバークツシヨン	CUSHION	
25	S08776001	1	オサエアゲイタ	PRESSER BAR LIFTER PLATE	
26	S08777001	2	ダンネジ4.37	STUD SCREW, M4.37	
27	S08775000	1	オサエボウアンナイ	PRESSER BAR GUIDE	
28	062681412	2	ナベコ437-40X14	SCREW, PAN M4.37-40X14	



D. 送り関係 / Feed mechanism

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S12732201	1	ヘンシンリンクミ	ECCENTRIC WHEEL ASSY	
1-1	S16498001	1	シメネジ4.37	SCREW, M4.37	
1-2	145663001	1	トメネジ4.37	SET SCREW, M4.37	
1-3	140165001	1	チヨウセツピンカクコマ	SLIDE BLOCK	
1-4	146401001	1	ジブ	GIB	
1-5	146402001	2	ジブオサエピン	PIN	
1-6	146403001	1	ジブオサエイタバネS	PLATE SPRING (S)	
1-7	146404001	1	ジブオサエイタバネL	PLATE SPRING (L)	
1-8	062660512	1	ナベコネジ318-40X5	SCREW, PAN M3.18-40X5	
1-9	S12733001	1	ヘンシンチヨウセツカムクミ	ECCENTRIC WHEEL ADJUST CAM ASSY	
1-10	144055001	1	ナミバネ	WAVE SPRING	
1-11	146529001	1	ザガネ	WASHER	
1-12	048150143	1	トメワジクヨウC15	RETAINING RING, C15	
1-13	S12735001	1	オクリロツド	FEED ROD	
1-14	146531001	1	ニードルジクウケ20	NEEDLE ROLLER BEARING 20	
1-15	140176001	1	オクリロツドオサエイタ	FEED ROD PRESSER PLATE	
1-16	117517003	2	サラネジ2.38	SCREW, FLAT M2.38	
1-17	100025002	2	シメネジ4.76	SCREW 4.76	
2	146532001	1	オクリロツドピン	PIN	
3	147318000	1	ピン	PIN	
4	140326009	1	ゴムセン	OIL CAP	
5	100251001	1	トメネジ6.35	SET SCREW, M6.35	
6	S12736001	1	オクリウデ	FEED ARM	
7	018061622	1	アナボルト6X16	BOLT, SOCKET M6X16	
8	S12737001	1	プツシュボタン	PUSH BUTTON	
9	048040342	1	トメワE4	RETAINING RING, E4	
10	S08871001	1	ボタンジクバネ	SPRING	
11	153484001	1	ザガネ4.76	WASHER 4.76	
12	081003670	1	OリングPW3	O RING, PW3	
13	S12738001	1	オクリジク	FEED SHAFT	
14	142628001	1	スイハイオクリクランクリング	FEED ROCK CRANK RING	
15	048110142	1	トメワジクヨウC11	RETAINING RING, C11	
16	140327001	2	ゴムセン	OIL CAP	
17	146539000	1	オクリジクメタルL	FEED SHAFT BUSH (L)	
18	141404000	1	カムジクドダイメタル	FEED CAM SHAFT BRACKET BUSH	
19	S12740001	1	オクリジクメタルLフタ	FEED SHAFT BUSH (L) CAP	
20	155145000	1	パツキン	PACKING	
21	062670812	3	ナベコ3.57-40X8	SCREW, PAN M3.57-40X8	
22	S12741000	1	ダストシール	DUST SEAL	
23	155247000	1	ダストシール	DUST SEAL	
24	S12742001	1	オクリダイウデ	FEED BAR ARM	
25	S07959001	2	アナボルト476-32X14	BOLT, SOCKET M4.76-32X14	
27	S09260001	1	スラストリングA	THRUST RING (A)	
28	151090001	1	スラストザガネ	THRUST WASHER	
29	014680622	1	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
30	014680422	1	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
31	S14185001	1	オクリダイヘンシンリンクミ	FEED BRACKET ECCENTRIC WHEEL ASSY	
31-1	148294001	1	アナトメネジ3.57クボミ	SET SCREW, SOCKET (CP) M3.57	
31-2	014680622	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
31-3	S12743001	1	オクリダイウデジク	FEED BAR ARM SHAFT	
35	147691000	1	フェルト	FELT	
36	S13813001	1	セツトカラーネジツキ	SET COLLAR WITH SCREW	
36-1	014770622	2	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
38	S14170101	1	オクリロツドカバー	FEED ROD COVER	
39	S14314001	2	ナベコ357-40X4	SCREW, PAN M3.57-40X4	

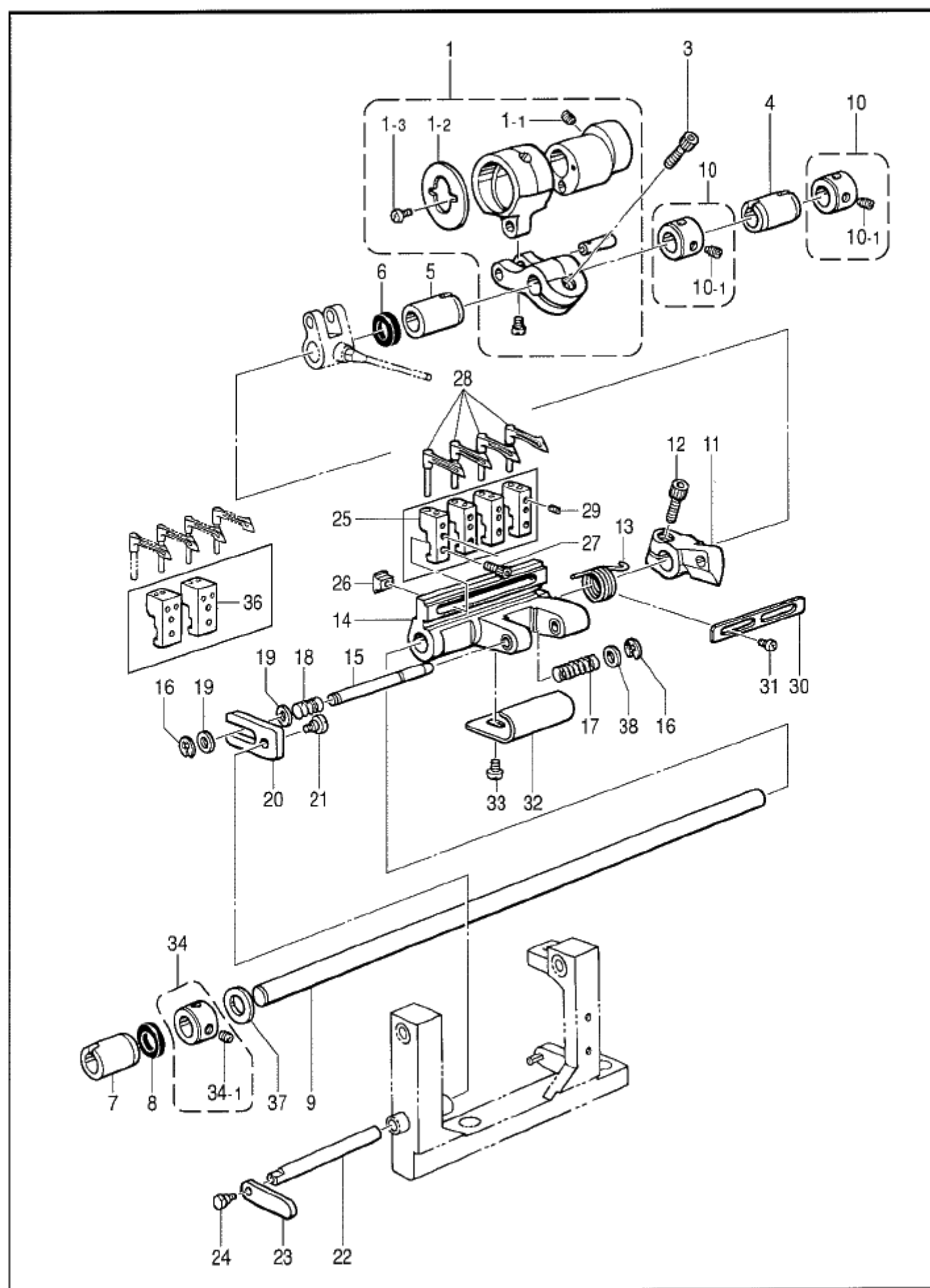


E. 下軸関係 / Lower shaft mechanism

REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S08889101	1	Vベルトプーリクミ	V-BELT PULLEY ASSY	
1-1	S08890001	1	Vベルトプーリ	V-BELT PULLEY	
1-2	S14622001	1	タマジクウケ6304VV	BALL BEARING, 6304VV	
2	014780622	2	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
3	153734001	2	アームササエイタバネ	PLATE SPRING	
4	062680612	2	ナベコ4.37-40X6	SCREW, PAN M4.37-40X6	
5	S12807001	1	シタジク	LOWER SHAFT	
6	154886001	1	ザガネ	WASHER	
7	018771432	1	アナボルト635-40X14	BOLT, SOCKET M6.35-40X14	
8	S08892001	1	タイミングプーリDクミ	TIMING PULLEY (D) ASSY	
9	014770622	2	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
10	★ S12806001	1	タイミングベルト	TIMING BELT	
10	★ S12806002	1	タイミングベルト	TIMING BELT	
10	★ S12806003	1	タイミングベルト	TIMING BELT	
11	S08896101	1	タマジクウケクミ	BALL BEARING ASSY	
11-1	S08897001	1	タマジクウケブシユ	BALL BEARING BUSH	
11-2	S14623001	1	タマジクウケ6204DV	BALL BEARING, 6204DV	
12	014770622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
13	112684001	1	トメネジ6.35	SET SCREW, M6.35	
14	S12811000	1	シタジクメタルRクミ	LOWER SHAFT BUSH (R) ASSY	
15	S07468000	1	オイルシール	OIL SEAL	
16	S12814000	1	シタジクメタルLクミ	LOWER SHAFT BUSH (L) ASSY	
17	S12817000	1	ダストシール	DUST SEAL	
18	072600000	1	タマジクウケ6000	BALL BEARING 6000	
19	S12818001	1	ベアリングフタ	BEARING COVER	
20	143312000	1	ベアリングフタバツキン	BEARING COVER PACKING	
21	062670812	3	ナベコ3.57-40X8	SCREW, PAN M3.57-40X8	

★印はアームベッド上面のテーキンに合わせてご選択下さい。(取扱説明書タイミングベルト交換の仕方を
ご参照ください。)

Select parts marked with a star (★) according to the index on the arm bed top. (Refer to timing belt
replacement in the instruction manual.)

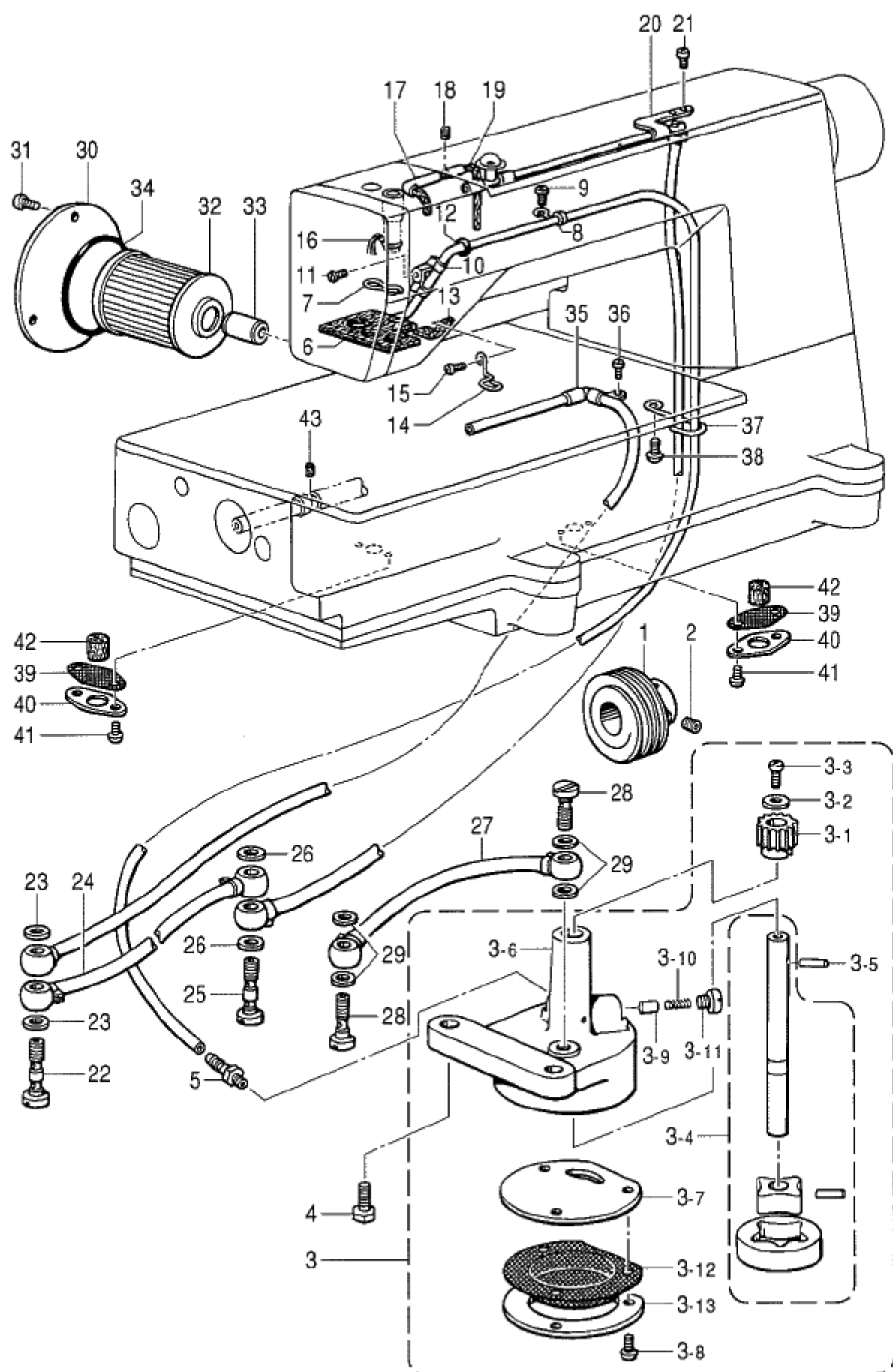


F. ルーパー関係 / Looper mechanism

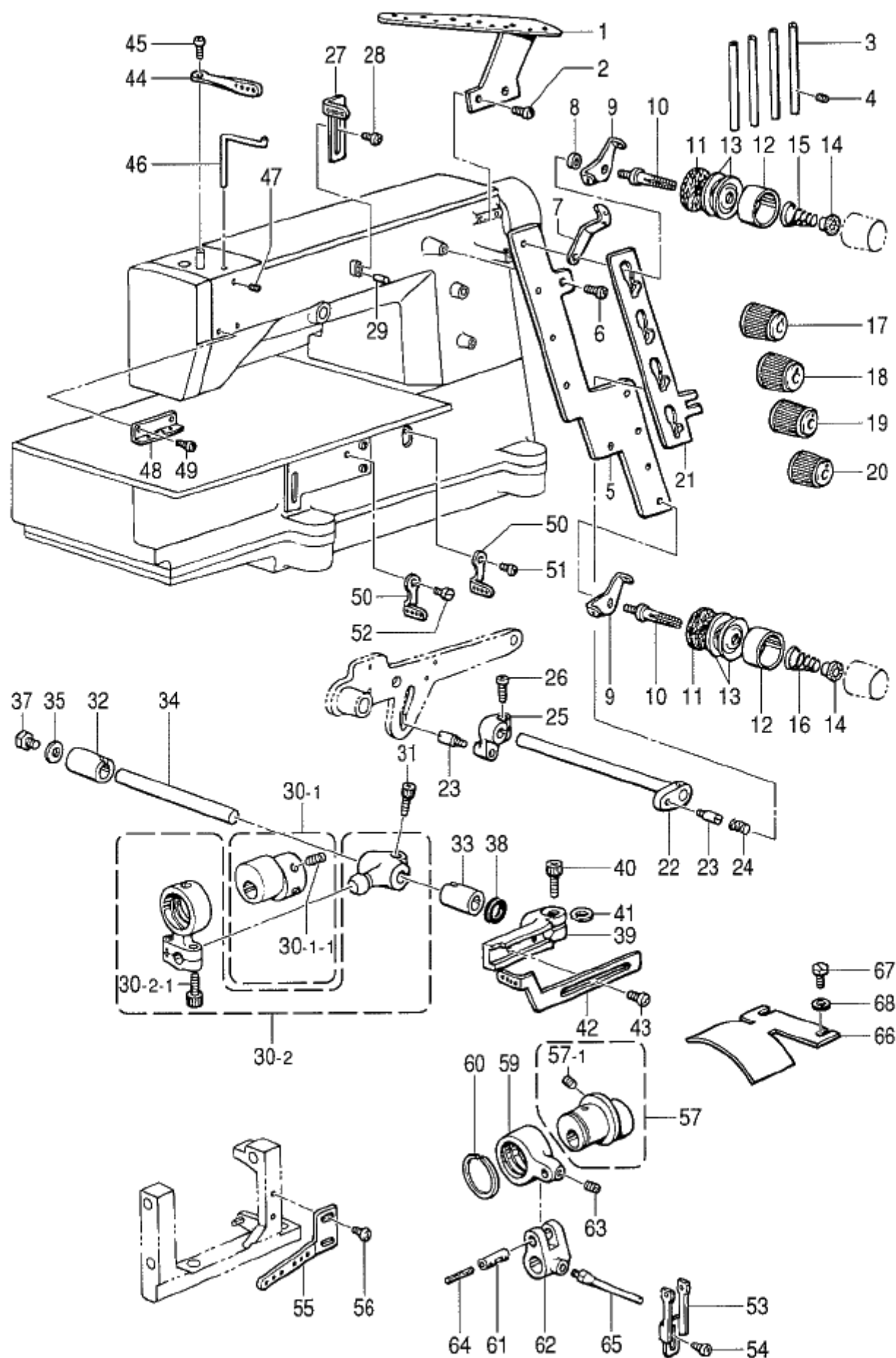
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S12819201	1	ルーバヘンシンリンクミ	LOOPER ECCENTRIC WHEEL ASSY	
1-1	014680622	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
1-2	S12821001	1	レンカンオサエ	CONNECTING ROD PRESSER	
1-3	062630612	2	ナベコ238-56X6	SCREW, PAN M2.38-56X6	
3	018061622	1	アナボルト6X16	BOLT, SOCKET M6X16	
4	S12825000	1	ルーバジクメタルR	LOOPER SHAFT BUSH (R)	
5	S12826100	1	ルーバジクメタルM	LOOPER SHAFT BUSH (M)	
6	S12827000	1	ダストシール	DUST SEAL	
7	S12828000	1	ルーバジクメタルL	LOOPER SHAFT BUSH (L)	
8	S12741000	1	ダストシール	DUST SEAL	
9	S12829001	1	ルーバジク	LOOPER SHAFT	
10	159441001	2	セツトカラークミ	SET COLLAR ASSY	
10-1	014760622	2	アナトメネジ5.95	SET SCREW, SOCKET (CP) M5.95	
11	S12830001	1	ホルダフレームレバー	HOLDER FRAME LEVER	
12	018061622	1	アナボルト6X16	BOLT, SOCKET M6X16	
13	S12831001	1	ルーバタオシバネ	SPRING	
14	S12832001	1	ルーバホルダフレーム	LOOPER HOLDER FRAME	
15	S12833001	1	テーバジク	TAPER SHAFT	
16	048050342	2	トメワE5	RETAINING RING, E5	
17	S12834001	1	テーバジクバネ	SPRING	
18	S12835001	1	フタマタイタオサエバネ	SPRING	
19	025060132	2	ヒラザガネシヨウ6	WASHER, PLAIN S 6	
20	S12836001	1	フタマタイタ	FEED FORKED PLATE	
21	147476001	1	ダンネジ4.37	STUD SCREW, M4.37	
22	S12837001	1	ルーバタオシジク	LOOPER SHAFT	
23	S12838001	1	ヒキイタ	PULLING PLATE	
24	159113001	1	ダンネジ3.18	STUD SCREW, M3.18	
26	S12840001	4	ルーバホルダナツト	LOOPER HOLDER NUT	
27	018301222	4	アナボルト3X12	BOLT, SOCKET M3X12	
28	S12842001	4	ルーバ	LOOPER	
29	148294001	4	アナトメネジ3.57クボミ	SET SCREW, SOCKET (CP) M3.57	
30	S12843001	1	レンケツイタ	CONNECTING PLATE	
31	060660512	4	バインド318-40X5	SCREW, BIND M3.18-40X5	
32	S12844001	1	シタイトカバー	LOWER THREAD COVER	
33	141544001	2	シメネジ3.18	SCREW, M3.18	
34	S21754001	1	セツトカラークミ	SET COLLAR ASSY	
34-1	152718001	2	アナトメネジ5.95	SET SCREW, SOCKET M5.95	
37	142628001	1	スイヘイオクリランクリング	FEED ROCK CRANK RING	
38	109893002	1	ザガネ	WASHER	
25	S12839001	4	ルーバホルダ	LOOPER HOLDER	※
36	S13814001	2	ルーバホルダ3/16	LOOPER HOLDER 3/16	※

参照番号 Ref.No.	部品コード Parts code	針幅コード Needle gauge code	針幅(インチ) Needle spacing (Inch)	参照番号 Ref.No.	部品コード Parts code	針幅コード Needle gauge code	針幅(インチ) Needle spacing (Inch)
H-25	S12839001	E0A34	3/4	H-36	S13814-001	U3678	3/16-7/8-3/16
		E1A00	1				
		E1A18	1 1/8			U3601	3/16-1-3/16
		E1A14	1 1/4				
		E1A12	1 1/2			U3643	3/16-3/4-3/16
		U1401	1/4-1-1/4				
		U1434	1/4-3/4-1/4				
		U1412	1/4-1/2-1/4				

118-281-306

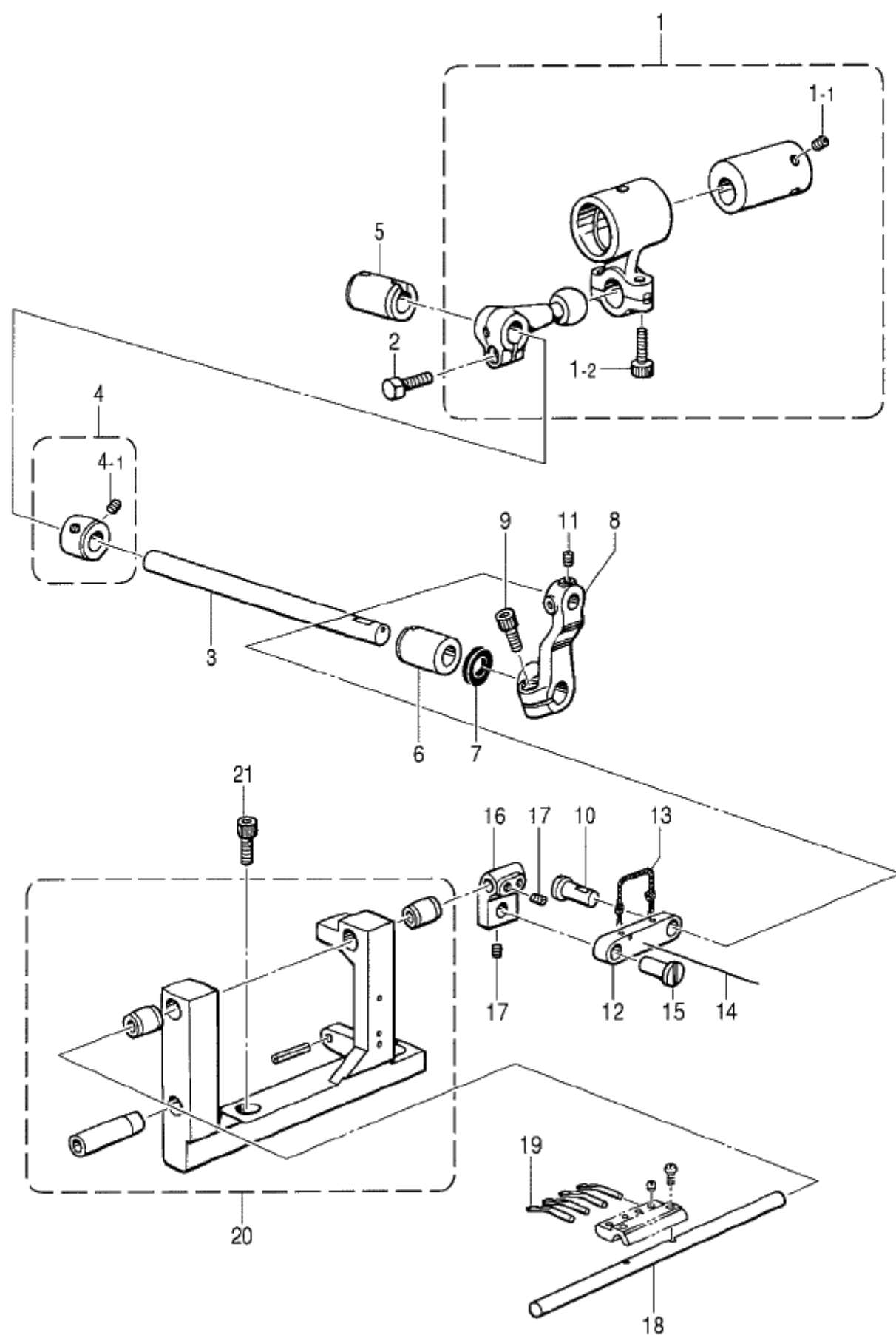


REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S08935001	1	ウーム	WORM	
2	014770622	2	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
3	S08936201	1	トロコイドポンプクミ	PUMP ASSY	
3-1	144619000	1	ウームホイール	WORM WHEEL	
3-2	025350332	1	ヒラザガネダイ3.5	WASHER, PLAIN L3.5	
3-3	062670812	1	ナベコ3.57-40X8	SCREW, PAN M3.57-40X8	
3-4	S08937101	1	ポンプロータークミ	PUMP INNER ROTER ASSY	
3-5	144622001	1	ミソツキピンEガタ	DOWEL PIN (E)	
3-6	S08939100	1	ポンプケース	PUMP CASE	
3-7	147527000	1	ポンプフタ	PUMP COVER	
3-8	062671012	3	ナベコ357-40X10	SCREW, PAN M3.57-40X10	
3-9	144875001	1	プランジャー	PLUNGER	
3-10	144876001	1	プランジャーバネ	PLUNGER SPRING	
3-11	112467002	1	シメネジ6.35	SCREW, M6.35	
3-12	147528100	1	ロカモウ	OIL FILTER	
3-13	147529000	1	ロカモウオサエ	OIL FILTER FLANGE	
4	017781412	2	ボルト6.35X14	BOLT, M6.35X14	
5	142359001	1	オイルクチ	OIL FEEDING PIPE	
6	S08940000	1	チューブクミ	OIL TUBE ASSY	
7	145737001	1	フェルトオサエ	FELT SUPPORT	
8	112743001	1	クミヒモササエ	WICK SUPPORT	
9	062670612	1	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
10	151429001	1	チューブホルダ	TUBE HOLDER	
11	062670612	1	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
12	118770001	1	パッキン	PACKING	
13	S08943000	1	カクゴマフェルト	FELT	
14	S08944001	1	フェルトオサエ	FELT SUPPORT	
15	062670612	1	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
16	157840000	1	クミヒモ3X3 (L=100)	WICK 3X3 (L=100)	
17	S08945001	1	オイルパイプ	OIL PIPE	
18	014680622	1	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
19	S08946000	1	フェルト	FELT	
20	S12845001	1	ロッドオイルパイプUクミ	ROD OIL PIPE (U) ASSY	
21	062670612	2	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
22	112364001	1	ハイユパイプツギテネジ	OIL FEEDING PIPE JOINT SCREW	
23	159476000	2	ザガネ	WASHER	
24	S12846001	1	ビニルチューブクミ	OIL TUBE ASSY	
25	112364001	1	ハイユパイプツギテネジ	OIL FEEDING PIPE JOINT SCREW	
26	159476000	2	ザガネ	WASHER	
27	140779101	1	ビニルチューブクミ	OIL TUBE ASSY	
28	112359001	2	ハイユパイプツギテネジ	OIL FEEDING PIPE JOINT SCREW	
29	159476000	4	ザガネ	WASHER	
30	S12987001	1	オイルフィルターフタ	OIL FILTER CAP	
31	062680812	3	ナベコ437-40X8	SCREW, PAN M4.37-40X8	
32	S08956000	1	オイルフィルター	OIL FILTER	
33	S08957001	1	オイルクチ	OIL FEEDING PIPE	
34	081044070	1	リングP44	O RING, P44	
35	S12848001	1	ロッドオイルパイプDクミ	ROD OIL PIPE (D) ASSY	
36	062670612	1	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
37	S09125001	1	チューブガイド	OIL TUBE GUIDE	
38	062780812	1	ナベコ635-28X8	SCREW, PAN M6.35-28X8	
39	155294100	2	ロカモウ	OIL FILTER	
40	155295001	2	ロカモウオサエ	OIL FILTER FLANGE	
41	062670612	4	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
42	151927001	2	クラッチフェルト	CLUTCH FELT	
43	S12718000	2	ケミカルフェルト	CHEMICAL FELT	



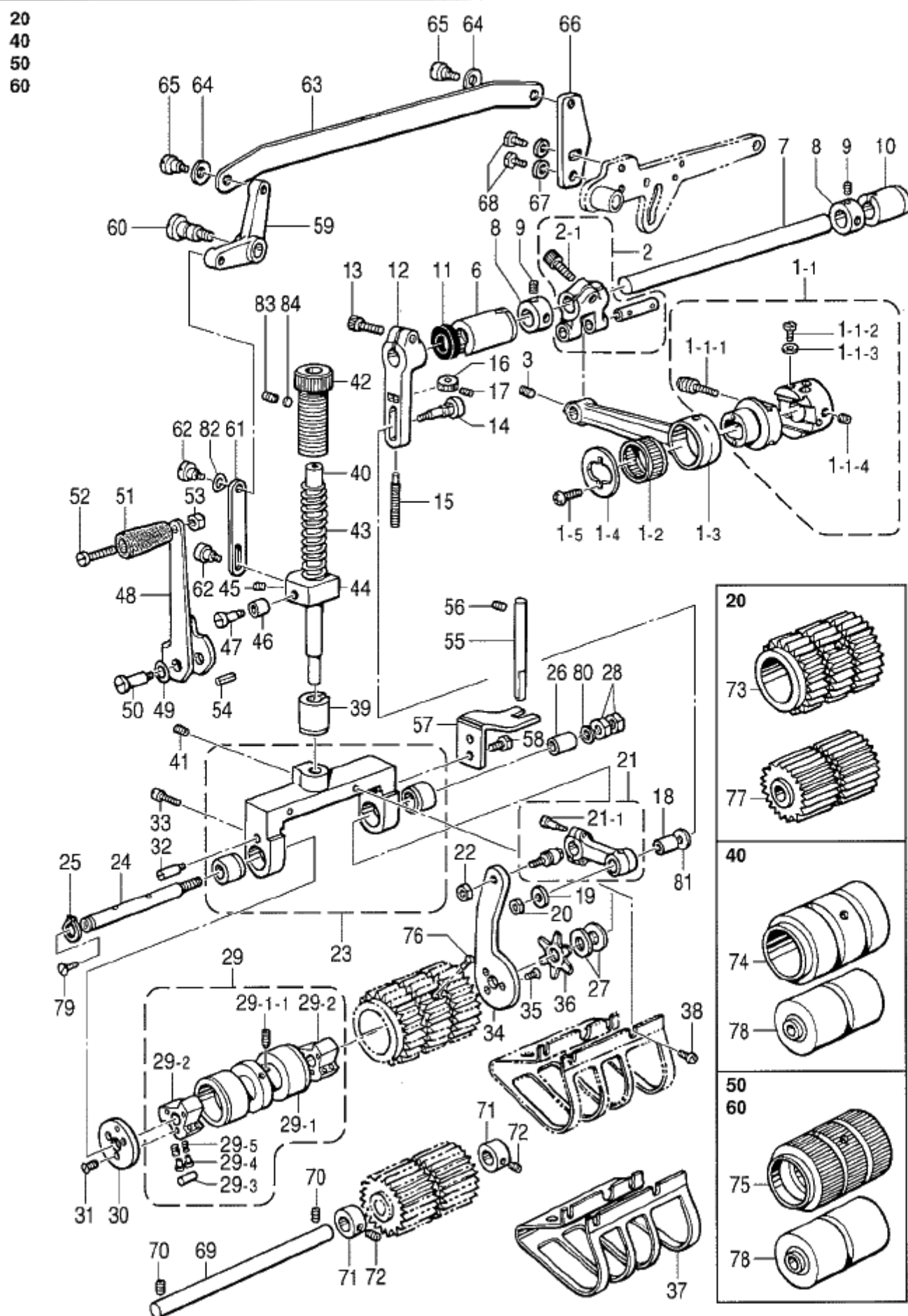
H. 糸調子関係 / Thread tension

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S08961101	1	シユイトアンナイ	MAIN THREAD GUIDE	
2	062680812	2	ナベコ437-40X8	SCREW, PAN M4.37-40X8	
3	150645009	4	イトアンナイパイプL	THREAD GUIDE PIPE (L)	
4	014680422	4	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
5	S12871009	1	イトチヨウシダイ	TENSION BASE	
6	062681012	2	ナベコ437-40X10	SCREW, PAN M4.37-40X10	
7	S08963001	4	イトチヨウシダイイトアンナイ	TENSION BASE THREAD GUIDE	
8	S08964001	8	カンザ	SPACER	
9	110813001	8	ハリイトアンナイ	NEEDLE THREAD GUIDE	
10	159574101	8	イトチヨウシボウ	TENSION STUD	
11	110832009	8	イトチヨウシサラフエルト	TENSION DISC FELT	
12	144103009	8	イトチヨウシサラオサエ	TENSION DISC PRESSER	
13	145446001	16	イトチヨウシサラ	TENSION DISC	
14	S30564000	8	チヨウシバネウエザガネ	TENSION SPRING WASHER	
15	144104001	4	ハリイトチヨウシバネ	THREAD TENSION ADJUST SPRING	
16	S12872001	4	ルーバイトチヨウシバネ	TENSION SPRING	
17	S30565003	2	イトチヨウシナツト (アカ)	TENSION NUT (RED)	
18	S30565001	2	イトチヨウシナツト (ミズイロ)	TENSION NUT (LIGHT BLUE)	
19	S30565004	2	イトチヨウシナツト (キイ)	TENSION NUT (YELLOW)	
20	S30565002	2	イトチヨウシナツト (ミドリ)	TENSION NUT (GREEN)	
21	S12873009	1	イトユルメイタ	TENSION RELEASE PLATE	
22	S08966001	1	イトユルメジク	TENSION RELEASE SHAFT	
23	S08967001	2	シメネジ4.76	SCREW, M4.76	
24	118718001	1	オサエボウダキオシバネ	SPRING, COMPRESSION	
25	S08968001	1	イトユルメウデ	TENSION RELEASE ARM	
26	062681212	1	ナベコ437-40X12	SCREW, PAN M4.37-40X12	
27	S12874001	1	チユウカンイトミチ	THREAD GUIDE	
28	060680712	1	バインド437-40X7	SCREW, BIND M4.37-40X7	
29	143602001	1	ミゾツキピン	DOWEL PIN	
30	S12875101	1	ハリイトヘンシンリンクミ	THREAD TAKE-UP ECCENTRIC WHEEL ASSY	
30-1	S12876001	1	イトクリヘンシンリンクミ	TAKE-UP ECCENTRIC WHEEL WITH SCREW	
30-1-1	014770622	2	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
30-2	S08973101	1	ハリイトクリロッドクミ	NEEDLE THREAD TAKE-UP ROD ASSY	
30-2-1	018401422	2	アナボルト4X14	BOLT, SOCKET M4X14	
31	018771432	1	アナボルト635-40X14	BOLT, SOCKET M6.35-40X14	
32	155220000	1	ホジヨアツメタルR	AUTO PRESSER ARM BUSH (R)	
33	S08770000	1	ジクメタル	SHAFT BUSH	
34	S08976001	1	ハリイトクリジク	NEEDLE THREAD TAKE-UP SHAFT	
35	S00356001	1	ザガネ	WASHER	
37	S00383001	1	ボルト5.56X8	BOLT, M5.56X8	
38	155539000	1	ダストシール	DUST SEAL	
39	S12878001	1	ハリイトクリレバー	NEEDLE THREAD TAKE-UP LEVER	
40	018771432	1	アナボルト635-40X14	BOLT, SOCKET M6.35-40X14	
41	155162001	1	スパーサ	SPACER	
42	S12879001	1	ハリイトクリ	NEEDLE THREAD TAKE-UP	
43	060680712	2	バインド437-40X7	SCREW, BIND M4.37-40X7	
44	S08981001	1	ハリボウテンピン	NEEDLE BAR TAKE-UP	
45	062670612	1	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
46	S12880001	1	ハリイトウケ	NEEDLE THREAD GUIDE	
47	014680422	1	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
48	S12881001	1	ハリイトミチU	THREAD GUIDE (U)	
49	S08505001	2	シメネジ3.18	SCREW, M3.18	
50	S12882001	2	イトアンナイ	THREAD GUIDE	
51	062680612	1	ナベコ4.37-40X6	SCREW, PAN M4.37-40X6	
52	101671002	1	シメネジ4.37	SCREW, M4.37	
53	S12883001	1	テンピンイトミチ	THREAD TAKE-UP THREAD GUIDE	
54	060670612	1	バインド357-40X6	SCREW, BIND M3.57-40X6	
55	S12884001	1	シタイトシチL	LOWER THREAD GUIDE (L)	
56	060660512	2	バインド318-40X5	SCREW, BIND M3.18-40X5	
57	S14198001	1	ヘンシンリンクミ	ECCENTRIC WHEEL WITH SCREW	
57-1	014680622	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
59	S12886000	1	テンピンロッド	THREAD TAKE-UP ROD	
60	S12887001	1	サークリップ	CLIP	
61	148271001	1	ハリボウリンクジク	NEEDLE BAR LINK STUD	
62	S12888001	1	テンピンウデ	THREAD TAKE-UP ARM	
63	148294001	1	アナトメネジ3.57クボミ	SET SCREW, SOCKET (CP) M3.57	
64	147691000	1	フェルト	FELT	
65	S12889001	1	シタイトテンピン	LOWER THREAD TAKE-UP	
66	S12890001	1	ヘンシンリンクカバー	ECCENTRIC WHEEL COVER	
67	117516001	2	ボルト4.37	BOLT, M4.37	
68	113431002	2	ザガネ	WASHER	



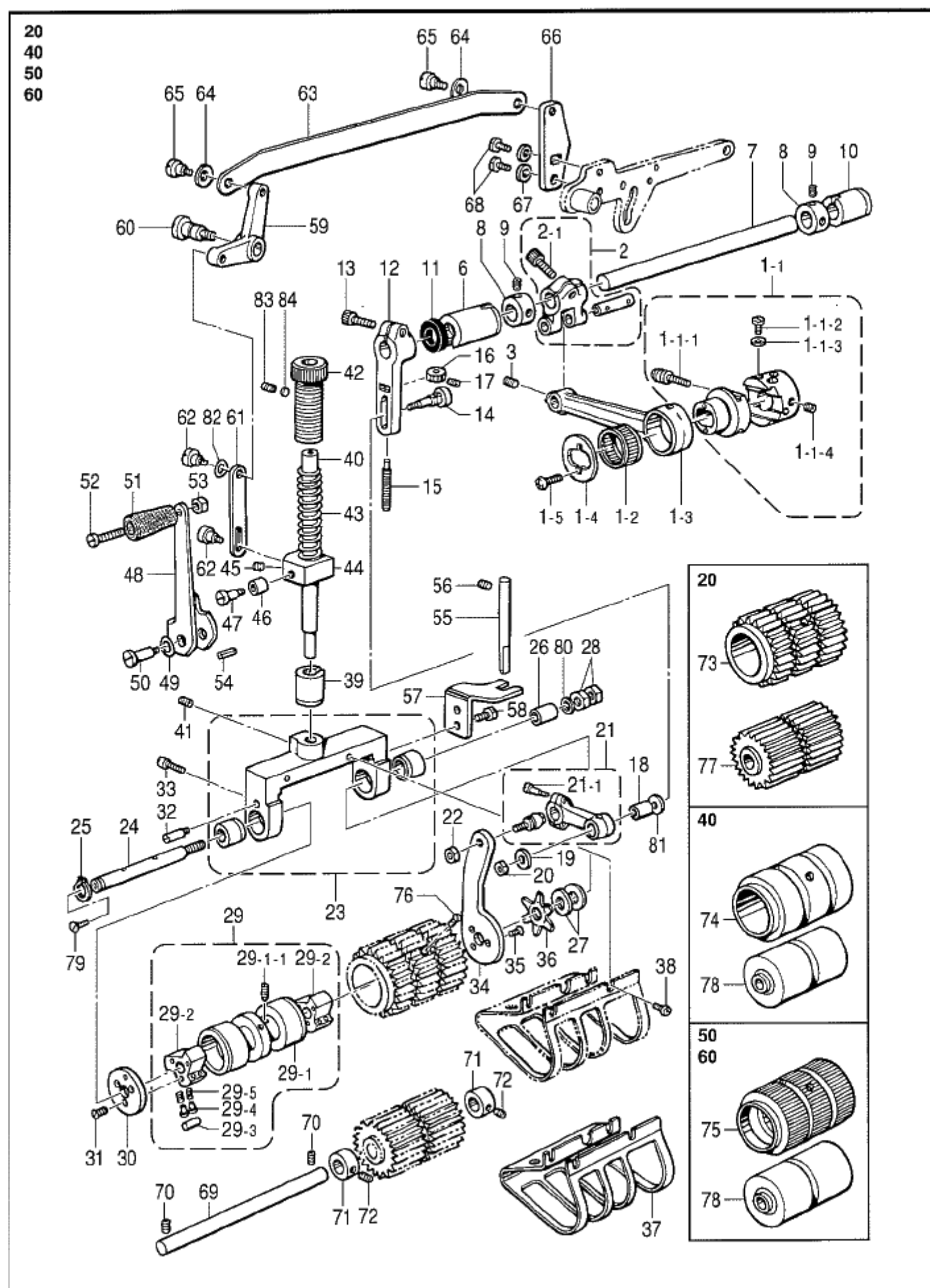
J. リテーナ関係 / Retainer mechanism

REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S12851101	1	リテーナヘンシンリンクミ	RETAINER ECCENTRIC WHEEL ASSY	
1-1	153675001	2	アナトメネジ4.37	SET SCREW, SOCKET M4.37	
1-2	018401422	2	アナボルト4X14	BOLT, SOCKET M4X14	
2	017771612	1	ボルト6.35X16	BOLT, M6.35X16	
3	S08927001	1	スプレダジク	SPREADER SHAFT	
4	159441001	2	セツトカラークミ	SET COLLAR ASSY	
1-1	152718001	2	アナトメネジ5.95	SET SCREW, SOCKET M5.95	
5	S12857000	1	リテーナジクメタルB	RETAINER SHAFT BUSH (B)	
6	S12858000	1	リテーナジクメタルF	RETAINER SHAFT BUSH (F)	
7	S12741000	1	ダストシール	DUST SEAL	
8	S12859001	1	リテーナウデ	RETAINER ARM	
9	018061622	1	アナボルト6X16	BOLT, SOCKET M6X16	
10	S12860001	1	ピン	PIN	
11	014680422	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
12	148403001	1	オクリリンク	FEED LINK	
13	S12861000	1	クミヒモ (L = 130)	WICK (L = 130)	
14	S12862000	1	ハリガネ	WIRE	
15	S12860001	1	ピン	PIN	
16	S12863001	1	リテーナホルダジクダキ	RETAINER HOLDER SHAFT CLAMP	
17	014680422	4	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
18	S12864001	1	リテーナホルダジク	RETAINER HOLDER SHAFT	
19	S12865001	4	リテーナ	RETAINER	
20	S12866001	1	リテーナダイクミ	RETAINER BASE ASSY	
21	018062022	2	アナボルト6X20	BOLT, SOCKET M6X20	



K. プーラ装置関係 / Puller device mechanism

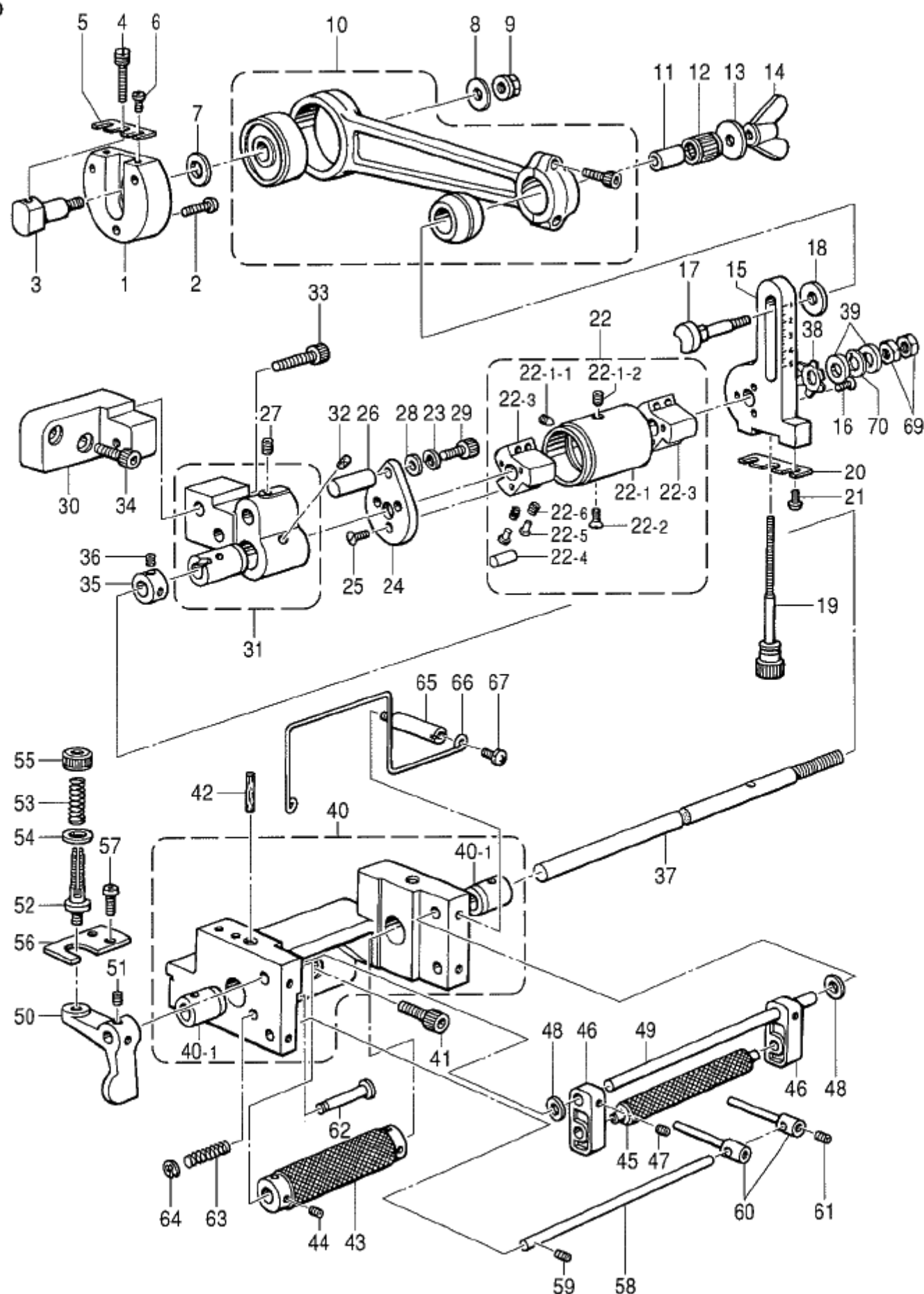
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S13414201	1	プーラヘンシンリンロツトクミ	PULLER ECCENTRIC WHEEL ROD ASSY	
1-1	S12913-201	1	プーラヘンシンリンクミ	PULLER ECCENTRIC WHEEL ASSY	
1-1-1	113644001	1	ヘンシンリンチヨウセツネジ	ADJUST SCREW	
1-1-2	144075001	2	ボルト3.57	BOLT, M3.57	
1-1-3	105161004	2	ザガネ	WASHER	
1-1-4	014760622	3	アナトメネジ5.95	SET SCREW, SOCKET (CP) M5.95	
1-2	S12915001	1	ニードルジクウケ25	NEEDLE ROLLER BEARING 25	
1-3	S12916001	1	プーラロッド	PULLER ROD	
1-4	S12821001	1	レンカンオサエ	CONNECTING ROD PRESSER	
1-5	062630612	2	ナベコ238-56X6	SCREW, PAN M2.38-56X6	
2	S17773001	1	クランクジクウデピンクミ	CRANK LEVER PIN ASSY	
2-1	018771432	1	アナボルト635-40X14	BOLT, SOCKET M6.35-40X14	
3	014770622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
6	148121000	1	クランクジクメタルL	CRANK SHAFT BUSH (L)	
7	S12917001	1	プーラクドウジク	PULLER DRIVING SHAFT	
8	140092001	2	セツトカラー	SET COLLAR	
9	014680422	4	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
10	148120000	1	クランクジクメタルR	CRANK SHAFT BUSH (R)	
11	S12918000	1	ダストシール	DUST SEAL	
12	S12919001	1	プーラクドウレバー	PULLER DRIVING LEVER	
13	018061622	1	アナボルト6X16	BOLT, SOCKET M6X16	
14	S12920001	1	プーラレンカンジク	PULLER CONNECTING SHAFT	
15	S12921001	1	チヨウセツネジ	ADJUST SCREW	
16	S12922001	1	ツマミ	KNOB	
17	148294001	1	アナトメネジ3.57クボミ	SET SCREW, SOCKET (CP) M3.57	
18	S12923001	1	レンカンスリーブ	CONNECTING ROD SLEEVE	
19	107453001	1	ザガネ	WASHER	
20	110140001	1	ナット5.56	NUT, M5.56	
21	S12924001	1	プーラレンカンクミ	PULLER CONNECTING ROD ASSY	
21-1	100526003	2	ダンネジ3.57	STUD SCREW, M3.57	
22	110140001	1	ナット5.56	NUT, M5.56	
23	S12927001	1	プーラフレームクミ	PULLER FRAME ASSY	
24	S28256001	1	プーラジク	PULLER SHAFT	
25	048090142	1	トメワジクヨウC9	RETAINING RING, C9	
26	S12933001	1	プーラブツシュ	PULLER BUSH	
27	S02556001	2	ザガネ	WASHER	
28	105812003	2	ナット7.94	NUT, M7.94	
29	S12934101	1	プーラクラツチクミ	PULLER CLUTCH ASSY	
29-1	S13415101	1	プーラクラツチシュークミ	PULLER CLUTCH SHOE ASSY	
29-1-1	118853001	1	アナトメネジ5.95	SET SCREW, SOCKET M5.95	
29-2	S09039001	2	クラツチツメ	CLUTCH CLAW	
29-3	150604101	6	コロ	ROLLER	
29-4	150605001	12	クラツチピン	CLUTCH PIN	
29-5	S12900001	12	クラツチバネ	SPRING	
30	S12936001	1	クラツチイタ	CLUTCH PLATE	
31	106128004	3	サラネジ3.57	SCREW, FLAT M3.57	
32	S12937101	1	スタツド	STUD	
33	121007001	1	アタマツキトメネジ4.37	SET SCREW, M4.37	
34	S12938001	1	クラツチレバー	CLUTCH LEVER	
35	106128004	3	サラネジ3.57	SCREW, FLAT M3.57	
36	S12939001	1	ホシガタバネ	SPRING	
37	S12940101	1	プーラガード	PULLER GUARD	
38	062670612	4	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
39	154892000	1	ハリボウクランクメタルR	NEEDLE BAR CRANK SHAFT BUSH (R)	
40	S12942001	1	プーラオサエボウ	PULLER PRESSER BAR	
41	014760622	2	アナトメネジ5.95	SET SCREW, SOCKET (CP) M5.95	
42	S12943001	1	プーラアツチヨウセツネジ	ADJUST SCREW	
43	S12944001	1	プーラオサエバネ	SPRING	
44	S12945001	1	プーラオサエボウダキ	PULLER PRESSER BAR CLAMP	



K. フープ装置関係 / Puller device mechanism

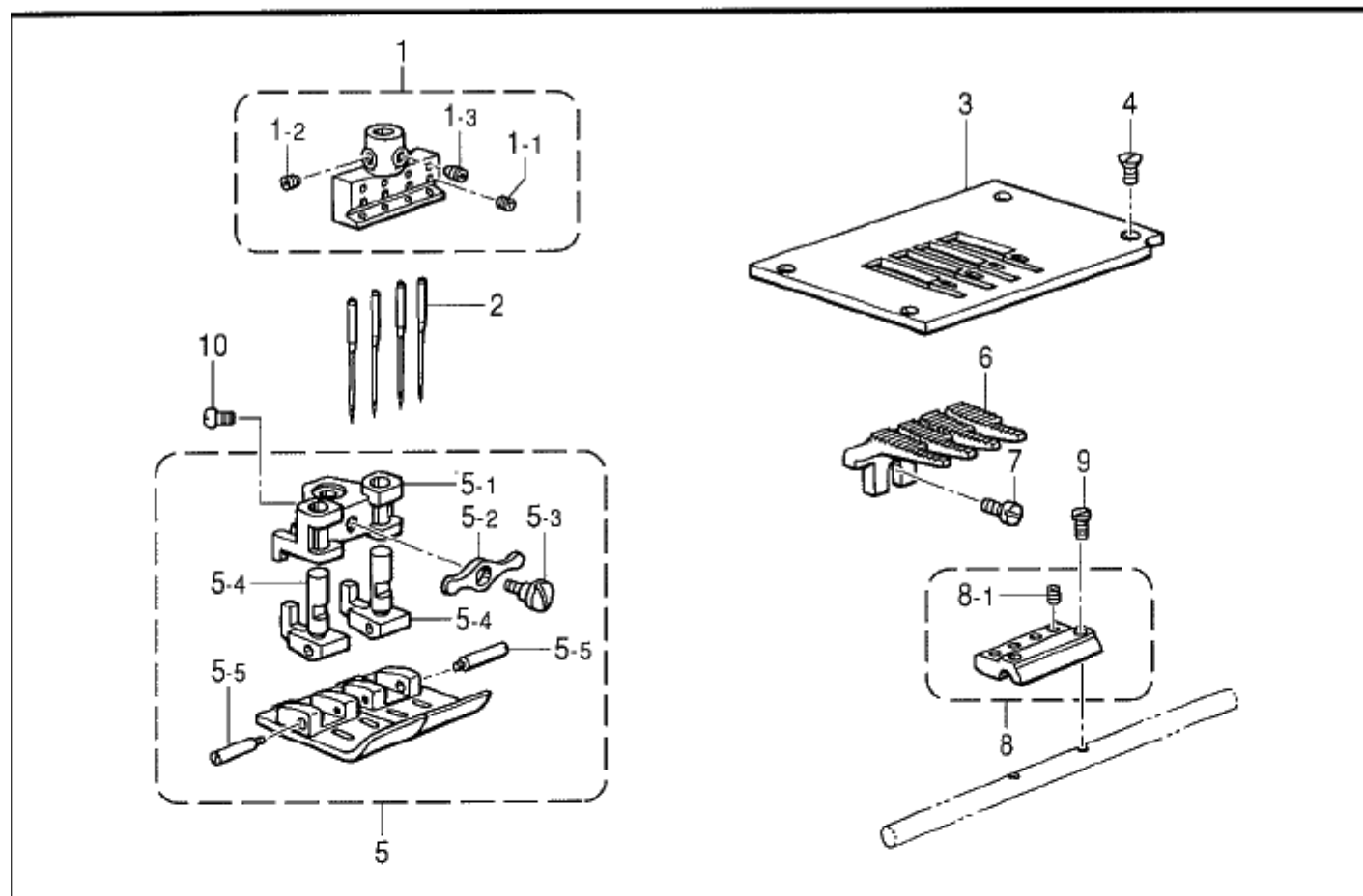
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
45	014770622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
46	110167001	1	コロ	ROLLER	
47	110168001	1	コロジク	ROLLER SHAFT	
48	S12946001	1	プーラアゲレバー	PULLER LIFTING LEVER	
49	109239001	1	ナミバネザガネ	WAVE SPRING WASHER	
50	S28333001	1	ダンネジ5.95	STUD SCREW, M5.95	
51	159093009	1	ハンドル	HANDLE	
52	112700001	1	シメネジ5.95	SCREW, M5.95	
53	106588003	1	ナット5.95	NUT, M5.95	
54	047400842	1	スプリングピンAW4X8	PIN, SPRING ROLL AW4	
55	S14172001	1	プーラアンナイボウ	PULLER GUIDE BAR	
56	014680622	1	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
57	S12948001	1	プーラアンナイタ	PULLER GUIDE PLATE	
58	117516001	2	ボルト4.37	BOLT, M4.37	
59	S12949001	1	プーラアゲテコ	PULLER LIFTER LEVER	
60	S28268001	1	ダンネジ7.94	STUD SCREW, M7.94	
61	S12950001	1	プーラアゲイタ	PULLER LIFTER PLATE	
62	S08777001	2	ダンネジ4.37	STUD SCREW, M4.37	
63	S12951001	1	プーラレンケツイタ	PULLER CONNECTING PLATE	
64	107017002	2	ナミバネザガネ	WAVE SPRING WASHER	
65	S08777001	2	ダンネジ4.37	STUD SCREW, M4.37	
66	S12952001	1	チヨウセツイタ	ADJUST PLATE	
67	148847001	2	ザガネ	WASHER	
68	017681012	2	ボルト4.37X10	BOLT, M4.37X10	
69	S12953001	1	シタローラジク	LOWER ROLLER SHAFT	
70	014680422	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
71	S12954001	2	セツカラー	SET COLLAR	
72	014680422	4	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
76	102538002	3	サラネジ3.57	SCREW, FLAT M3.57	
79	107272002	1	サラネジ4.37	SCREW, FLAT M4.37	
80	107153001	1	ザガネ	WASHER	
81	156265001	1	ザガネ	WASHER	
82	103810002	1	ナミガタバネザガネ	WAVE SPRING WASHER	
83	014680422	1	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
84	S11624000	1	トメネジアテ	SET SCREW PLATE	
<20> <ゴム付け用/ FOR ELASTIC GATHERED WAISTBANDS>					
73	S28875000	1	プラスチックギヤU28	PLASTIC GEAR (U28)	
77	S28876000	1	プラスチックギヤD23	PLASTIC GEAR (D23)	
<40> <前立縫い用/ FOR SHIRTFRONTES>					
74	S12956001	1	ゴムローラU	RUBBER ROLLER (U)	
78	S12959000	1	ゴムローラ-Dクミ	RUBBER ROLLER (D) ASSY	
<50, 60> <腰裏付け用/ FOR WAISTBANDS OF JEANS>					
75	S12957001	1	スチールギヤU60	STEEL GEAR (U60)	
78	S12959000	1	ゴムローラ-Dクミ	RUBBER ROLLER (D) ASSY	
<20> <オプションパーツ/ OPTION PARTS>					
73	S12955000	1	プラスチックギヤU22	PLASTIC GEAR (U22)	
77	S12958000	1	プラスチックギヤD18	PLASTIC GEAR (D18)	

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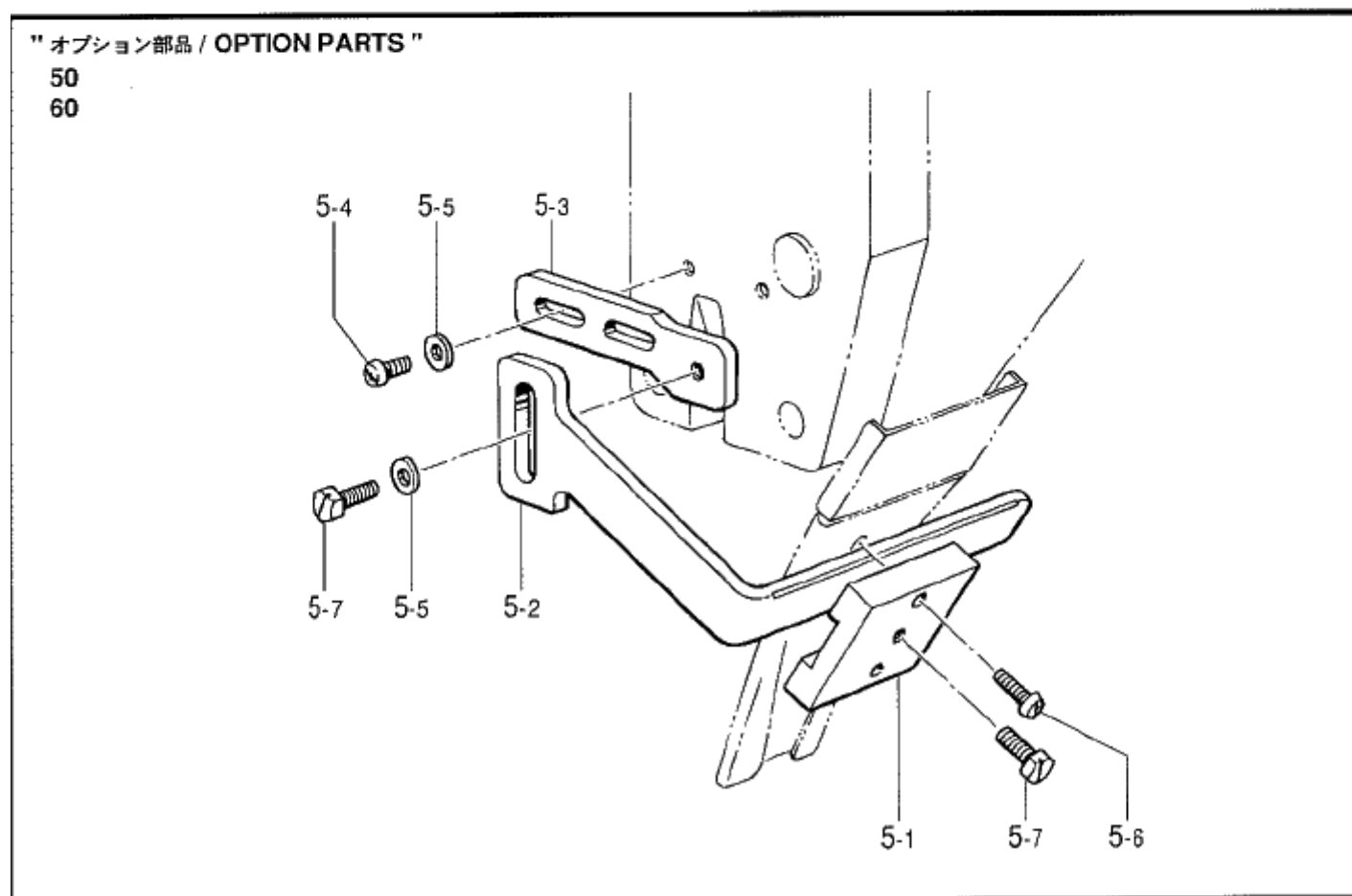


L. 下ゴム送り関係 / Lower rubber feed mechanism

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S09023101	1	ヘンシンドダイ	ECCENTRIC WHEEL BASE	
2	062681412	3	ナベコ437-40X14	SCREW, PAN M4.37-40X14	
3	S09024001	1	ヘンシンチヨウセツジク	ECCENTRIC WHEEL ADJUST SHAFT	
4	S09025001	1	ヘンシンチヨウセツネジ	ADJUST SCREW	
5	S09026001	1	ヘンシントメイタ	ECCENTRIC WHEEL STOPPER PLATE	
6	062670612	2	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
7	S09027001	1	ヒラザガネシヨウ10	WASHER, PLAIN S 10	
8	107453001	1	ザガネ	WASHER	
9	110778002	1	ザツキナツト5.56	NUT, WASHER M5.56	
10	S12896101	1	シタゴムオクリロツドクミ	LOWER FEED ROD ASSY	
11	S09036001	1	ゴムオクリブシユ	RUBBER FEED BUSH	
12	S09032001	1	ニードルジクウケ	NEEDLE BEARING	
13	116662004	1	ザガネ	WASHER	
14	148007001	1	チヨウナツト4.76	NUT, M4.76	
15	S09033001	1	ゴムオクリレバー	RUBBER FEED LEVER	
16	106128004	3	サラネジ3.57	SCREW, FLAT M3.57	
17	S09034001	1	ゴムオクリロツドジク	RUBBER FEED ROD SHAFT	
18	151090001	1	スラストザガネ	THRUST WASHER	
19	S09035001	1	チヨウセツネジ	ADJUST SCREW	
20	S09026001	1	ヘンシントメイタ	ECCENTRIC WHEEL STOPPER PLATE	
21	062670612	2	ナベコ357-40X6	SCREW, PAN M3.57-40X6	
22	S12898001	1	クラツチクミ	CLUTCH ASSY	
22-1	S18953001	1	クラツチスリーブクミ	CLUTCH SLEEVE ASSY	
22-1-1	014760622	1	アナトメネジ5.95	SET SCREW, SOCKET (CP) M5.95	
22-1-2	118853001	1	アナトメネジ5.95	SET SCREW, SOCKET M5.95	
22-2	102843004	1	サラネジ3.57	SCREW, FLAT M3.57	
22-3	S09039001	2	クラツチツメ	CLUTCH CLAW	
22-4	150604101	6	コロ	ROLLER	
22-5	150605001	12	クラツチピン	CLUTCH PIN	
22-6	S12900001	12	クラツチバネ	SPRING	
23	028060242	1	バネザガネ2-6	WASHER, SPRING 2-6	
24	S09040001	1	クラツチフタ	CLUTCH CAP	
25	106128004	3	サラネジ3.57	SCREW, FLAT M3.57	
26	S09041001	1	ストツブピン	PIN	
27	014780622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) M6.35	
28	118735002	1	ザガネ	WASHER	
29	018061422	1	アナボルト6X14	BOLT, SOCKET M6X14	
30	S12704001	1	チヨウセツドダイ	ADJUST BASE	
31	S12822001	1	ゴムオクリロダイRクミ	RUBBER FEED BASE (R) ASSY	
32	S09043000	1	フェルト	FELT	
33	018062022	2	アナボルト6X20	BOLT, SOCKET M6X20	
34	018062022	2	アナボルト6X20	BOLT, SOCKET M6X20	
35	110197001	1	セツトカラー	SET COLLAR	
36	153675001	2	アナトメネジ4.37	SET SCREW, SOCKET M4.37	
37	S16258001	1	シタゴムオクリジク	LOWER RUBBER FEED SHAFT	
38	S16257001	1	ホシガタバネS	SPRING (S)	
39	148239001	2	ゼンゴジクカラー	THRUST COLLAR	
40	S12904001	1	ゴムオクリダイLクミ	RUBBER FEED BRACKET (L) ASSY	
40-1	S09049000	2	ゴムオクリメタルL	RUBBER FEED SHAFT BUSH (L)	
41	018061422	2	アナボルト6X14	BOLT, SOCKET M6X14	
42	147691000	2	フェルト	FELT	
43	S12906001	1	ゴムオクリローラ	RUBBER FEED ROLLER	
44	148294001	4	アナトメネジ3.57クボミ	SET SCREW, SOCKET (CP) M3.57	
45	S12907001	1	テンションローラ	TENSION ROLLER	
46	S09052001	2	テンションローラササエ	TENSION ROLLER SUPPORT	
47	014680422	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
48	109763002	2	ザガネ	WASHER	
49	S12908001	1	テンションローラササエジク	TENSION ROLLER SUPPORT SHAFT	
50	S12941001	1	ローラアゲテコ	ROLLER LIFTING LEVER	
51	014680422	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
52	110820101	1	イトチヨウシボウ	TENSION STUD	
53	146688001	1	レンカンペンバネ	SPRING	
54	025770232	1	ヒラザガネチヨウ6.35	WASHER, PLAIN M 6.35	
55	100136001	1	イトチヨウシナツト	TENSION NUT	
56	S12909001	1	ストツブイタ	STOPPER PLATE	
57	062680812	2	ナベコ437-40X8	SCREW, PAN M4.37-40X8	
58	S12910001	1	ゴムガイドジク	RUBBER GUIDE SHAFT	
59	014680422	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
60	S12911001	2	ゴムガイド	RUBBER GUIDE	
61	014680422	2	アナトメネジ4.37クボミ	SET SCREW, SOCKET (CP) M4.37	
62	S09058001	1	ローラアゲボウ	ROLLER LIFTING BAR	
63	S09059001	1	ローラアゲバネ	SPRING	
64	048030342	1	トメワE3	RETAINING RING, E3	
65	148042001	2	ベルトカバースタツド	BELT COVER STUD	
66	S12912001	1	ゴムガイドU	RUBBER GUIDE (U)	
67	060680712	2	バインド437-40X7	SCREW, BIND M4.37-40X7	
69	105812003	2	ナツト7.94	NUT, M7.94	
70	S16466000	1	オイレスワツシヤ	WASHER	



118-281-231



118-281-239

M. ゲージ関係 / Gauge parts

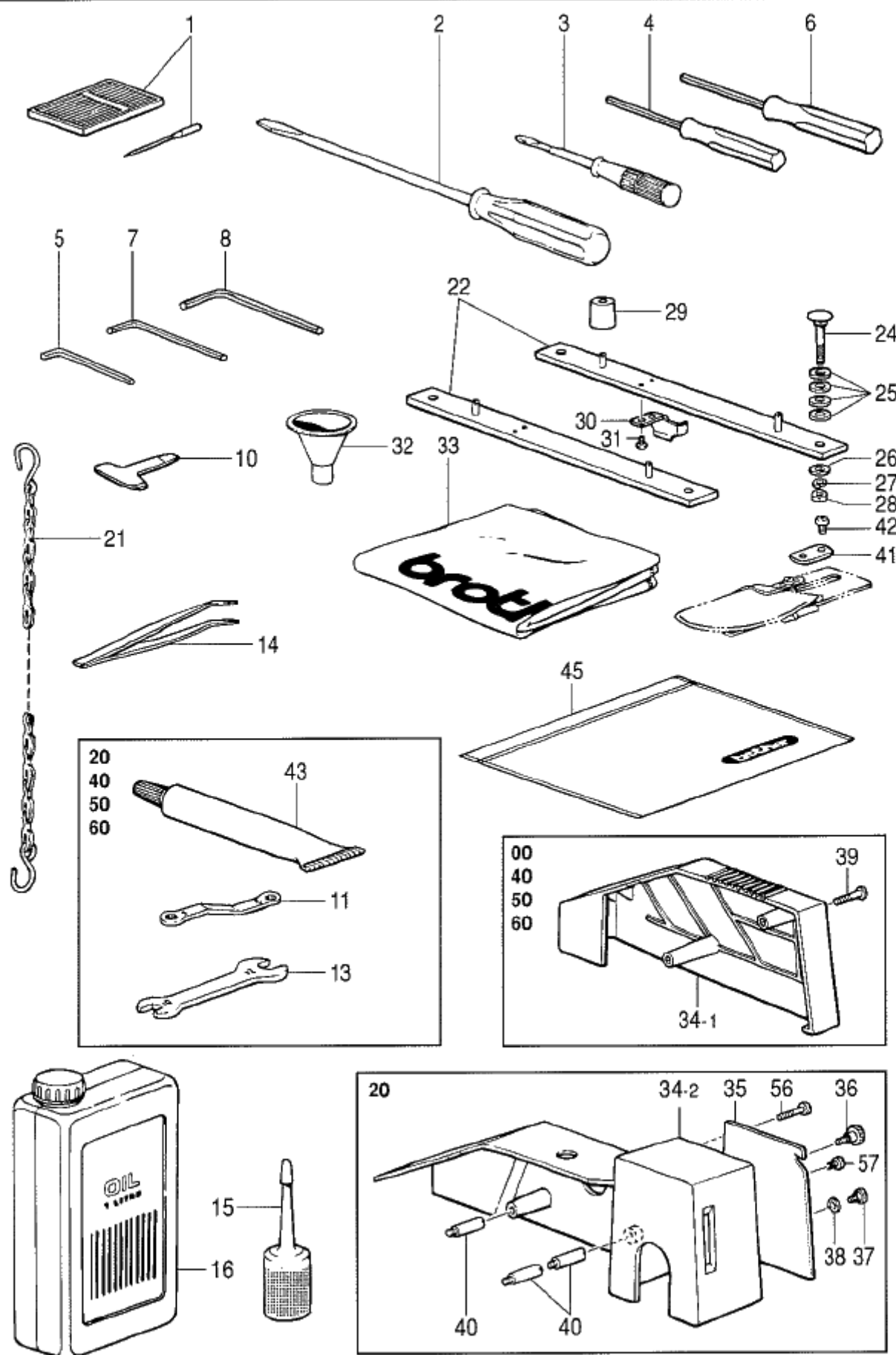
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	※	1	ハリドメクミ	NEEDLE CLAMP ASSY	
1-1	146427001	4	アナトメネジ3.18クボミ	SET SCREW, SOCKET (CP) M3.18	
1-2	153675001	1	アナトメネジ4.37	SET SCREW, SOCKET M4.37	
1-3	512758001	1	アナトガリ4.37	SET SCREW, SOCKET (CN) M4.37	
2	※	4	ミシンハリUY113GS	NEEDLE (UY113GS)	
3	※	1	ハリイタ	NEEDLE PLATE	
4	S09121001	4	マルサラネジ3.57X6	SCREW, FLAT M3.57X6	
5	※	1	オサエクミ	PRESSER FOOT ASSY	
5-1	S12768001	1	オサエシジタイ	PRESSER FOOT BASE	
5-2	S12769001	1	オサエシジイタ	PRESSER FOOT INDICATE PLATE	
5-3	100294002	1	ダンネジ4.76	STUD SCREW 4.76	
5-4	S12770001	2	オサエシジボウ	PRESSER FOOT INDECAT BAR	
5-5	S12771001	2	オサエピン	PIN	
10	100366002	2	マルヒラトメネジ4.37X5	SET SCREW, (FT) M4.37X5	
6	※	1	オクリバ	FEED DOG	
7	107093002	1	シメネジ4.37	SCREW, M4.37	
8	※	1	リテーナホルダクミ	RETAINER HOLDER ASSY	
8-1	146427001	4	アナトメネジ3.18クボミ	SET SCREW, SOCKET (CP) M3.18	
9	S08505001	2	シメネジ3.18	SCREW, M3.18	

118-281-231

N. ラッパ関係 / Lapper mechanism

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
<オプションパーツ / OPTION PARTS>					
<50, 60> <上下ウエストラッパー用 / For top and bottom waistband attachment>					
5	S18635001	1	ラッパートリツケイタクミ	LAPPER SET PLATE ASSY	
5-1	S18574001	1	ラッパートリツケイタ	LAPPER SET PLATE	
5-2	S18575001	1	アングルイタ	ANGLE PLATE	
5-3	S18576001	1	アングルドタイ	ANGLE BRACKET	
5-4	062681012	2	ナベコ437-40X10	SCREW, PAN M4.37-40X10	
5-5	146354001	3	ザガネ	WASHER	
5-6	062671212	2	ナベコ357-40X12	SCREW, PAN M3.57-40X12	
5-7	117516001	2	ボルト4.37	BOLT, M4.37	

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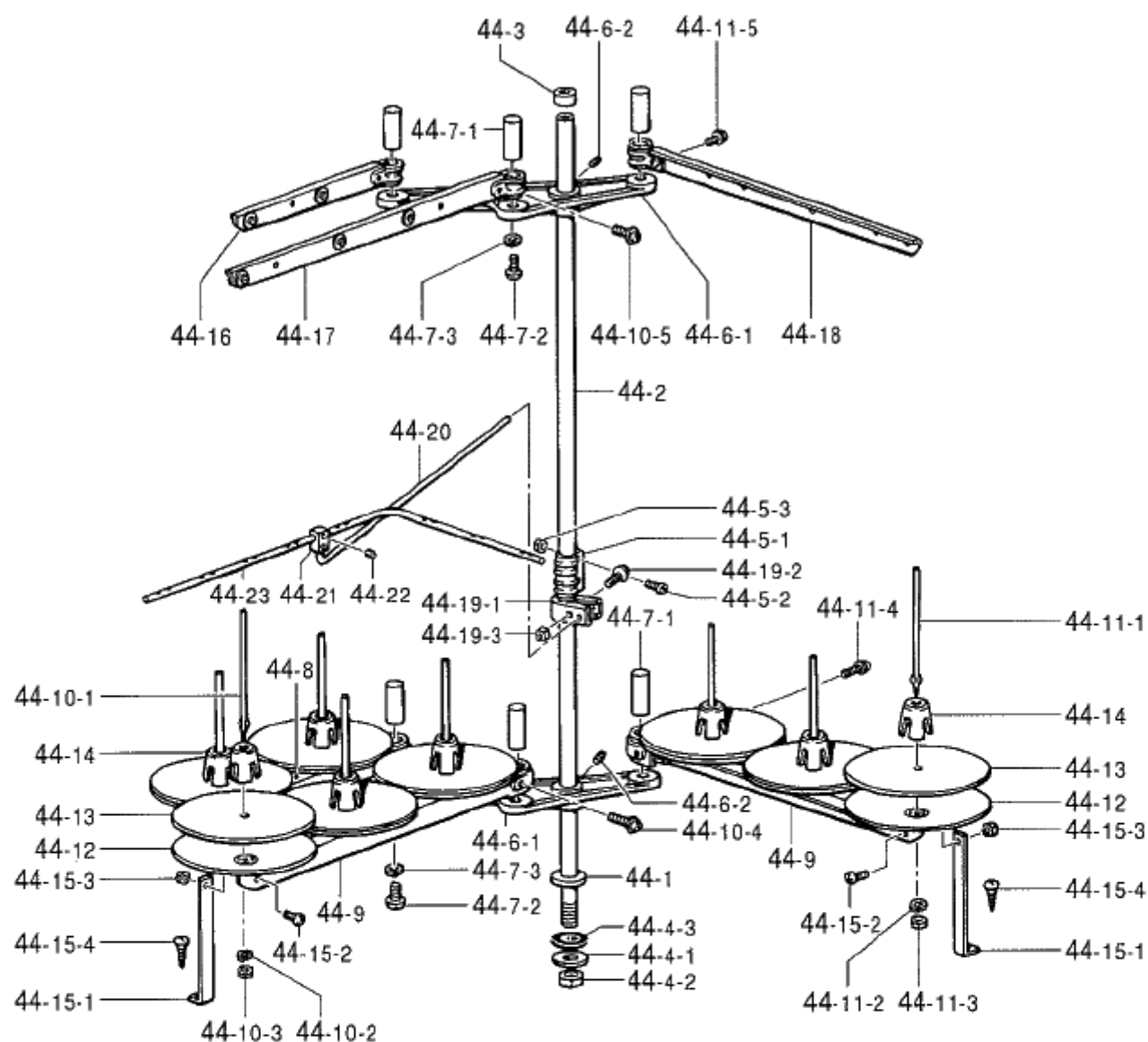


◎ 付属品の明細は変更することがあります。

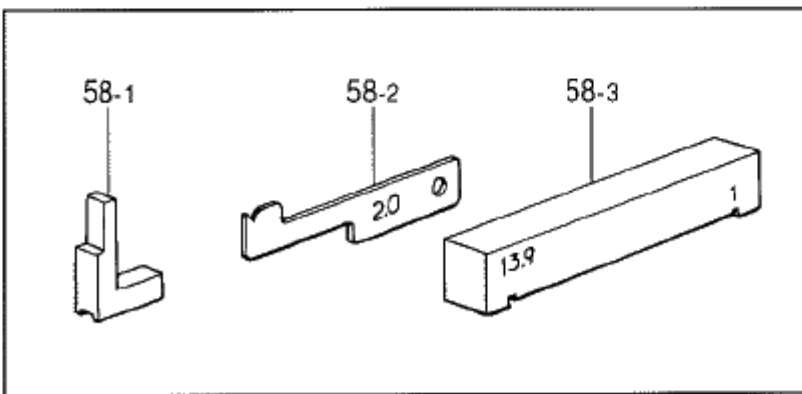
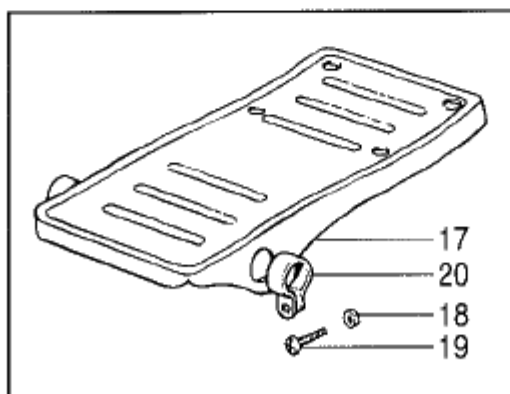
◎ The details of included accessories are subject to change.

Z1. 付属品関係 / Accessories

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	※	10	ミシンハリUY113GS	NEEDLE (UY113GS)	
2	101572101	1	ネジマワシ5.5X190	SCREW DRIVER 5.5X190	
3	118837001	1	ネジマワシ3.4X70	SCREW DRIVER 3.4X70	
4	S01943001	1	6カクボウネジマワシ1.6	SCREW DRIVER 1.6	
5	146049001	1	6カクボウスパナ2	HEXAGONAL WRENCH 2	
6	S12891001	1	6カクボウネジマワシ2.5	SCREW DRIVER 2.5	
7	142721001	1	6カクボウスパナ3	HEXAGONAL WRENCH 3	
8	150335001	1	6カクボウスパナ5	HEXAGONAL WRENCH 5	
10	138201001	1	チヨウネジマワシ	SCREW DRIVER	
14	117466000	1	ピンセット	PINCETTE	
15	S06701000	1	ポリオイラークミ	POLY OILER ASSY	
16	145277105	1	オイルタンク	OIL TANK	
21	149247001	1	クサリクミ	CHAIN ASSY	
22	S25098001	2	トウブウケイタクミ	MACHINE BASE PLATE ASSY	
24	222372001	4	カクネボルト8X70	BOLT, M8X70	
25	213650001	16	ワ2.3X8.5X38ST	WASHER, M2.3X8.5X38ST	
26	025080236	4	ヒラザガネチユウ8	WASHER, PLAIN M8	
27	028080242	4	バネザガネ2-8	WASHER, SPRING 2-8	
28	021080106	4	ナット1シユ8	NUT, 1 M8	
29	147919001	4	ボウシゴム	RUBBER CUSHION	
30	S09001101	1	クサリガイド	CHAIN GUIDE	
31	060680712	2	バインド437-40X7	SCREW, BIND M4.37-40X7	
32	140759000	1	ジヨーゴ	FUNNEL	
33	144224001	1	トウブカバー	HEAD COVER	
41	S12894001	1	ラツバザガネ	LAPPER WASHER	
42	060680712	2	バインド437-40X7	SCREW, BIND M4.37-40X7	
45	122991001	1	フゾクヒンポリフクロ	ACCESSORY BAG	
<20, 40, 50, 60>					
11	105343001	1	メガネレンチ8X9	WRENCH 8X9	
13	107780001	1	スパナ10X12	SPANNER 10X12	
43	S09021000	1	グリス	GREASE	
<00, 40, 50, 60>					
34-1	S09002009	1	ベルトカバー	BELT COVER	
39	102424004	2	シメネジ4.37	SCREW, M4.37	
<20> <ゴム付け用/ FOR ELASTIC GATHERED WAISTBANDS>					
34-2	S12893009	1	ベルトカバー	BELT COVER	
35	S13583009	1	ベルトカバーフタ	BELT COVER PLATE	
36	129984002	1	ツマミネジ3.57	SCREW, M3.57	
37	113730001	1	ダンネジ4.37	STUD SCREW, M4.37	
38	146598001	1	バネザガネ	WASHER, SPRING	
40	148042001	3	ベルトカバースタッド	BELT COVER STUD	
56	102023005	1	シメネジ4.37	SCREW 4.37	
57	062681012	1	ナベコ437-40X10	SCREW, PAN M4.37-40X10	



" オプション部品 / OPTION PARTS "

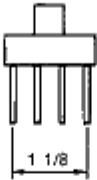
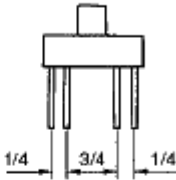
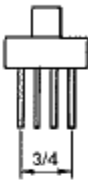
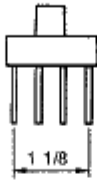
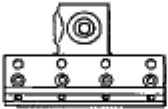
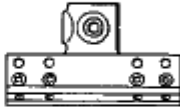
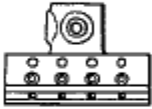
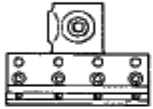
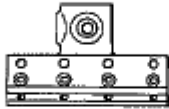
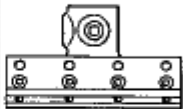
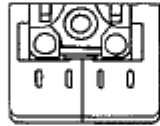
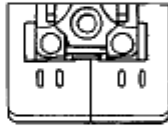
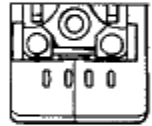
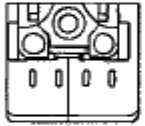
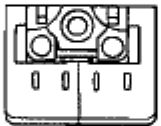
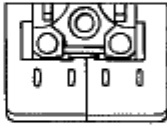
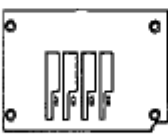
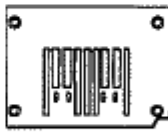
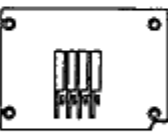
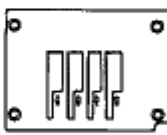
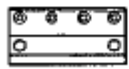


◎ 付属品の明細は変更することがあります。
 ◎ The details of included accessories are subject to change.

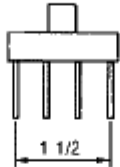
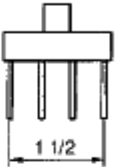
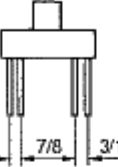
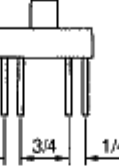
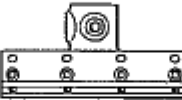
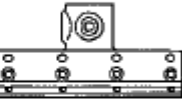
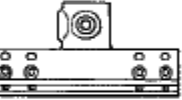
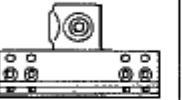
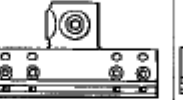
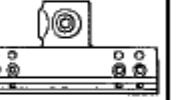
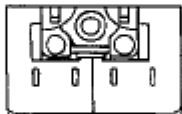
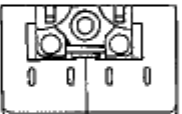
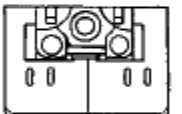
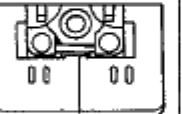
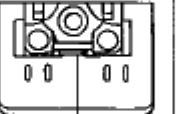
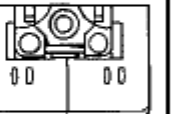
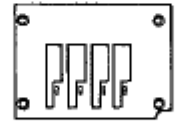
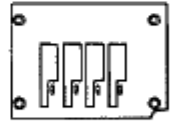
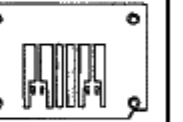
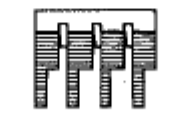
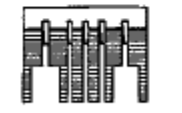
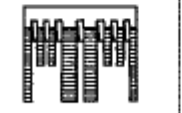
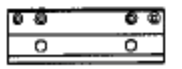
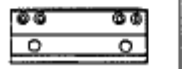
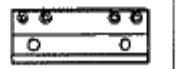
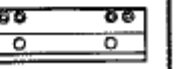
22. 付属品関係 / Accessories.

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44	S12810009	1	イトタテダイクミ8TH	COTTON STAND ASSY 8TH	
44-1	156112003	1	コラムパイプD	COLUMN PIPE (D)	
44-2	150172003	1	コラムパイプ	COLUMN PIPE	
44-3	150174000	1	コラムキャップ	COLUMN CAP	
44-4	S13794001	1	パイプネジセットA	PIPE SCREW SET (A)	
44-4-1	150206000	1	ヒラザガネ16	WASHER, PLAIN 16	
44-4-2	150191002	1	6カクナツト5/8	NUT, 5/8	
44-4-3	S01005000	1	イトタテゴム	RUBBER WASHER	
44-5	150106003	1	コラムジョイントクミ	COLUMN JOINT ASSY	
44-5-1	150173003	1	コラムジョイント	COLUMN JOINT	
44-5-2	062501406	2	ナベコ5X14	SCREW, PAN M5X14	
44-5-3	021500106	2	1シユナツト5	NUT, 1 M5	
44-6	S13173009	2	ホルダーウケダイクミ	HOLDER SUPPORT BRACKET ASSY	
44-6-1	S13174009	2	ホルダーウケダイ	HOLDER SUPPORT BRACKET	
44-6-2	131007001	2	トメネジ6.35クボミ	SET SCREW, (CP) M6.35	
44-7	S13175001	6	ホルダージク5クミ	HOLDER SHAFT (S) ASSY	
44-7-1	S13176001	6	ホルダージク5	HOLDER SHAFT (S)	
44-7-2	062502002	6	ナベコ5X20	SCREW, PAN M5X20	
44-7-3	028050242	6	バネザガネ2-5	WASHER, SPRING 2-5	
44-8	S02778002	1	スプールホルダー2	SPOOL HOLDER 2	
44-9	S02779009	2	スプールホルダー3	SPOOL HOLDER 3	
44-10	S02780001	1	スプールネジセット2	SPOOL SCREW SET 2	
44-10-1	150179002	2	スプールジクB	SPOOL SHAFT (B)	
44-10-2	028050246	2	バネザガネ2-5	WASHER, SPRING 2-5	
44-10-3	021500106	4	1シユナツト5	NUT, 1 M5	
44-10-4	0A1503006	1	+ナベザクミ5X30A	SCREW, PAN (P WASHER) M5X30A	
44-10-5	0A1501406	1	+ナベザクミ5X14A	SCREW, PAN (P WASHER) M5X14A	
44-11	S02782001	2	スプールネジセット3	SPOOL SCREW SET 3	
44-11-1	150179002	3	スプールジクB	SPOOL SHAFT (B)	
44-11-2	028050246	3	バネザガネ2-5	WASHER, SPRING 2-5	
44-11-3	021500106	5	1シユナツト5	NUT, 1 M5	
44-11-4	0A1503006	1	+ナベザクミ5X30A	SCREW, PAN (P WASHER) M5X30A	
44-11-5	0A1501406	1	+ナベザクミ5X14A	SCREW, PAN (P WASHER) M5X14A	
44-12	150180001	8	ウケザラ	SPOOL STAND BASE	
44-13	150182000	8	スプールマツト	SPOOL MAT	
44-14	126863001	8	スプールのクッション	SPOOL CUSHION	
44-15	S02784009	2	ホルダーササエAセット	HOLDER SUPPORT (A) SET	
44-15-1	150188009	2	スプールホルダーササエA	SPOOL HOLDER SUPPORT (A)	
44-15-2	062501006	2	ナベコ5X10	SCREW, PAN M5X10	
44-15-3	021500106	2	1シユナツト5	NUT, 1 M5	
44-15-4	031452206	2	マルモク45X22	WOOD SCREW, ROUND M4.5X22	
44-16	S02786002	1	スレツドハンガークミ2	THREAD HANGER ASSY 2	
44-17	S02788009	1	スレツドハンガークミ3	THREAD HANGER ASSY 3	
44-18	S13666009	1	スレツドハンガークミ3-5	THREAD HANGER ASSY 3-5	
44-19	150145009	1	イトアンナイホルダークミ	THREAD GUIDE HOLDER ASSY	
44-19-1	150185009	1	イトアンナイホルダー	THREAD GUIDE HOLDER	
44-19-2	0A1503006	1	+ナベザクミ5X30A	SCREW, PAN (P WASHER) M5X30A	
44-19-3	021500106	1	1シユナツト5	NUT, 1 M5	
44-20	S04109001	1	イトアンナイササエボウ	THREAD GUIDE SUPPORT BAR	
44-21	138843001	1	ササエボウツギテ	JOINT	
44-22	014060632	2	アサトメ6X6クボミ	SET SCREW, SOCKET (CP) M6X6	
44-23	S13172001	1	イトアンナイ8	THREAD GUIDE 8	
<オプションパーツ / OPTION PARTS>					
17	147893009	1	オサエアゲフミイタ	TREADLE PEDAL	
18	021400106	2	ナツト1シユ4	NUT, 1 M4	
19	062401406	2	ナベコ4X14	SCREW, PAN M4X14	
20	116016001	2	ペタルトメ	PEDAL STOPPER	
58	S21331001	1	デアイゲージセット	LOOPER TIMING GAUGE SET	
58-1	S15160001	1	ルーバゲージ	LOOPER GAUGE	
58-2	S21332001	1	デアイゲージイタ	GAUGE PLATE	
58-3	S21333001	1	タカサゲージ	HIGHT GAUGE	

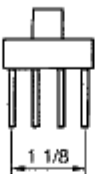
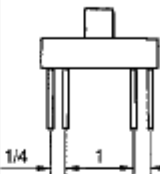
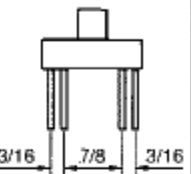
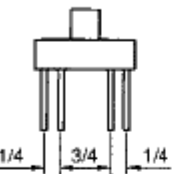
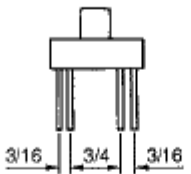
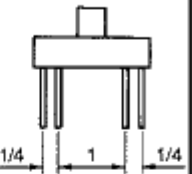
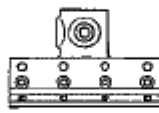
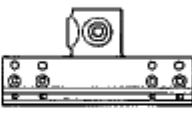
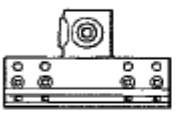
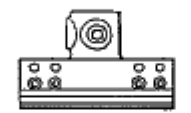
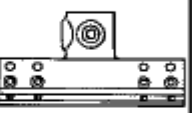
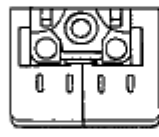
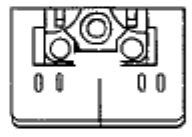
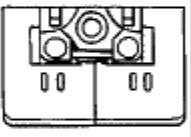
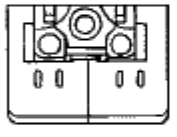
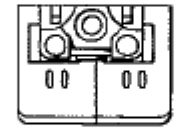
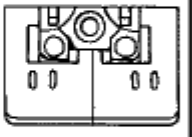
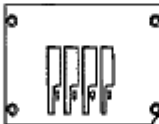
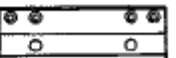
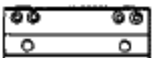
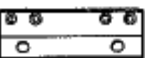
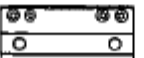
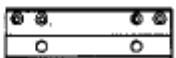
ゲージ部品一覧表 / Gauge parts List

仕 様 Specifications	000-3	000-8	020-1	020-2	020-3	020-4
仕様ラベル Label	S12808-041	S12808-046	S12808-006	S12808-007	S12808-008	S12808-009
用 途 Application	一般地縫用 (プーラ、下ゴム送り無し) For plain stitching (For w/o puller and lower rubber feed)		ゴ ム 付 け 用 For elastic gathered waistbands			
針巾(インチ) Needle Spacing (inch)						
品 名 Name of Parts	B	G	L	A	B	C
針 止 メ 組 Needle Clamp Assy	 S13401-001	 S13406-001	 S16041-001	 S13400-001	 S13401-001	 S13402-001
押 工 組 Presser Foot Assy	 S12774-001	 S12789-001	 S16044-001	 S12767-001	 S12774-001	 S12777-001
針 板 Needle Plate	 S12761-001	 S12766-001	 S16043-001	 S12760-001	 S12761-001	 S12762-001
送 り 歯 Feed Dog	 S12793-001	 S12798-001	 S16047-001	 S12792-001	 S12793-001	 S12794-001
リテーナ ホルダ組 Retainer Holder Assy	 S13408-001	 S13413-001	 S16048-001	 S13407-001	 S13408-001	 S13409-001
ミシン針 UY113GS Needle UY113GS	S12759-011	←	←	←	←	←

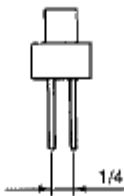
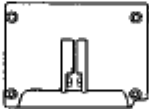
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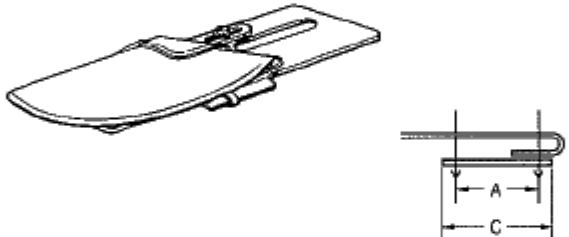
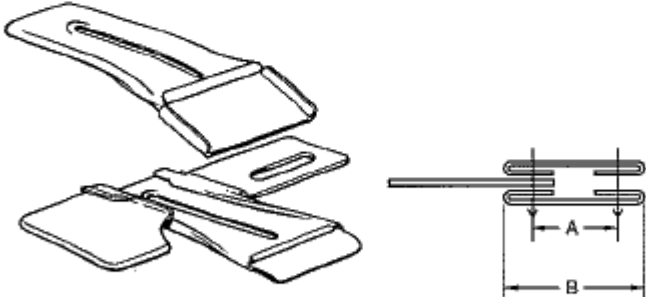
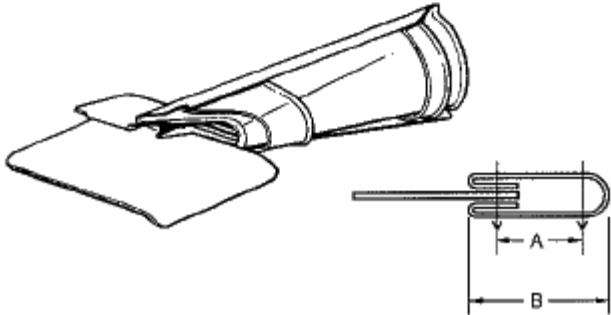
仕 様 Specifications	020-5	040-5	040-6	040-7	040-8	041-0
仕様ラベル Label	S12808-010	S12808-010	S12808-011	S12808-012	S12808-013	S12808-014
用 途 Application	ゴ ム 付 け 用 For elastic gathered waistbands	前 立 縫 い 用 For shirtfronts				
針巾(インチ) Needle Spacing (inch)						
品 名 Name of Parts	D	D	E	F	G	J
針 止 メ 組 Needle Clamp Assy	 S13403-001	 S13403-001	 S13404-001	 S13405-001	 S13406-001	 S14261-001
押 工 組 Presser Foot Assy	 S12780-001	 S12780-001	 S12783-001	 S12786-001	 S12789-001	 S14270-001
針 板 Needle Plate	 S12763-001	 S12763-001	 S12764-001	 S12765-001	 S12766-001	 S14267-001
送 り 歯 Feed Dog	 S12795-001	 S12795-001	 S12796-001	 S12797-001	 S12798-001	 S14279-001
リテーナ ホルダ組 Retainer Holder Assy	 S13410-001	 S13410-001	 S13411-001	 S13412-001	 S13413-001	 S14282-001
ミシン針 UY113GS Needle UY113GS	S12759-011	←	←	←	←	←

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仕様ラベル Label	S12808-023	S12808-016	S12808-017	S12808-018	S12808-020	S12808-050
用 途 Application	腰 裏 付 け 用 For waistbands of jeans					(厚物用) (For thick)
針巾(インチ) Needle Spacing (inch)						
品 名 Name of Parts	B	E	F	G	K	E
針 止 メ 組 Needle Clamp Assy	 S13401-001	 S13404-001	 S13405-001	 S13406-001	 S14263-001	 S13404-001
押 工 組 Presser Foot Assy	 S12774-001	 S12783-001	 S12786-001	 S12789-001	 S14273-001	 S28872-001
針 板 Needle Plate	 S12761-001	 S12764-001	 S12765-001	 S12766-001	 S14268-001	 S28871-001
送 り 歯 Feed Dog	 S12793-001	 S12796-001	 S12797-001	 S12798-001	 S14280-001	 S12796-001
リテーナ ホルダ組 Retainer Holder Assy	 S13408-001	 S13411-001	 S13412-001	 S13413-001	 S14284-001	 S13411-001
ミシン針 UY113GS Needle UY113GS	S12759-016	←	←	←	←	S12759-022

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仕 様 Specifications	オプション Option
仕様ラベル Label	—
用 途 Application	二本針地縫用 (厚物用) 2 Needles (For thick)
針巾(インチ) Needle Spacing (inch)	
品 名 Name of Parts	—
針止メ組 Needle Clamp Assy	 S28879-001
押 工 組 Presser Foot Assy	 S28882-001
針 板 Needle Plate	 S28881-001
送 り 歯 Feed Dog	 S28884-001
リテーナ ホルダ組 Retainer Holder Assy	 S16048-001
ミシン針 UY113GS Needle UY113GS	S12759-019

	針幅(mm) Needle spacing (mm)	仕上り幅 (mm) Finished size (mm)	テープ幅 (mm) Tape size (mm)	部品コード Parts No.
	A	B	C	
簡易三ツ卷平ゴム入 (下巻) Elastic hemmer (Down turn) 	28.5	33	31	S15691-001
	25.4	30	28	S15691-002
	38.1	42	40	S15691-003
	19.1	25	23	S15691-004
	31.8	36	34	S15691-005
平ゴム入バインダー Elastic hemmer (Open elastic) 	-	-	ゴムテープ 幅最大 Elastic max size 40	S15692-001
上下ウエストバンド用ラッパー Top and bottom waistband attachment 	38.1	42	65	S15693-001
	31.8	35	56	S15693-002
カノコ式ウエストバンド用ラッパー Right angle elbow binder 	38.1	42	110	S15694-001
	31.8	35	95	S15694-002
	25.4	30	85	S15694-003

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S02779009	Z2 - 44-9	30
S02780001	Z2 - 44-10	30
S02782001	Z2 - 44-11	30
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S02788009	Z2 - 44-17	30
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S08632009	A - 19	2
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S08684101	B - 6	4
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S08692101	B - 17	4
S08693001	B - 17-1	4
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S08769001	C - 6	6
S08770000	C - 12	6
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S08776001	C - 25	6
S08777001	C - 26	6
	K - 62	22
	K - 65	22
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S08890001	E - 1-1	10
S08892001	E - 8	10
S08896101	E - 11	10
S08897001	E - 11-1	10
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S12736001	D - 6	8
S12737001	D - 8	8
S12738001	D - 13	8
S12740001	D - 19	8
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S12758001	M - 1-3	26
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S12770001	M - 5-4	26
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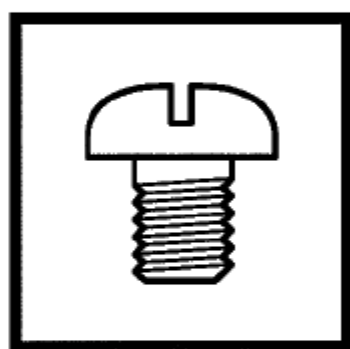
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