



Spare parts list **Katalog náhradních dílů**

528 - 105

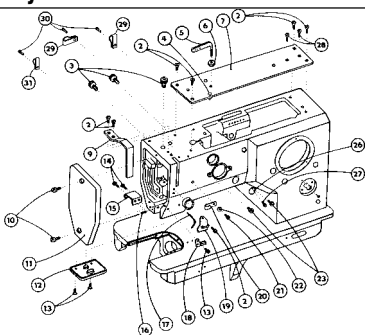
**Jednoehlový šicí stroj s klikatým stehem, ponorným podáváním
a ručním zpátkováním**

**Single needle lockstitch zigzag machine with bottom feed,
manual backtacking**

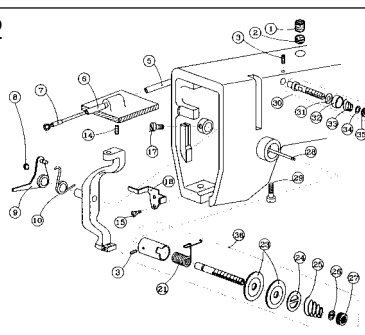
528-105

OBSAH : - Contents: **Dílce hlavy - Parts of head**

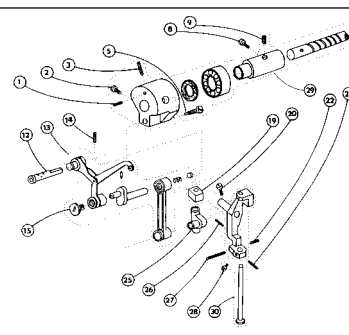
tab.1



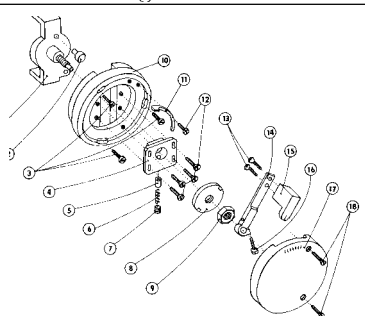
tab.2



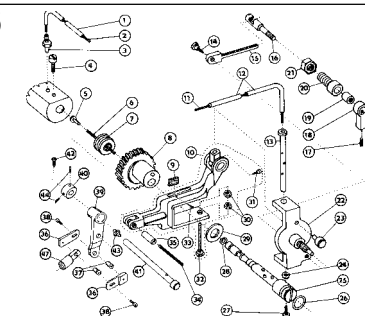
tab.3



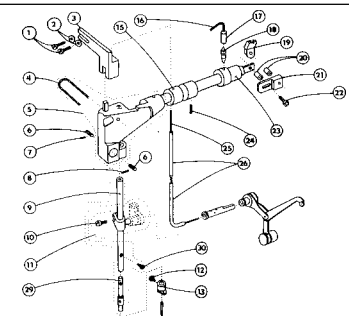
tab.4



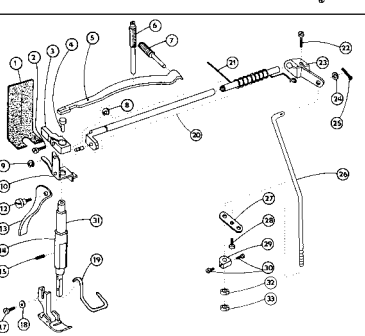
tab.5



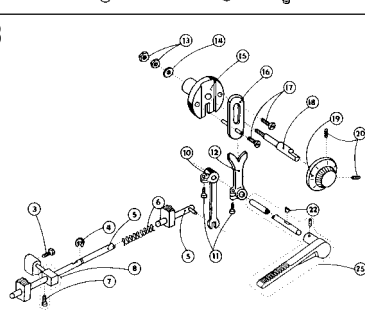
tab.6



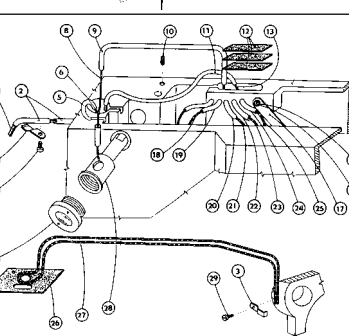
tab.7



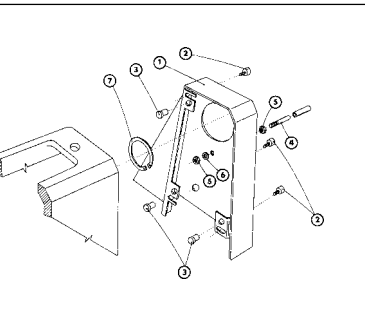
tab.8



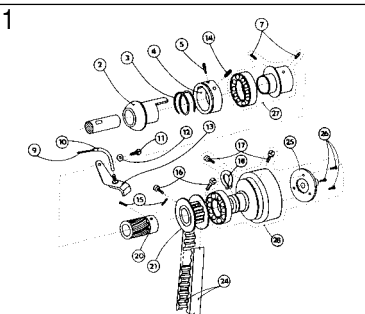
tab.9



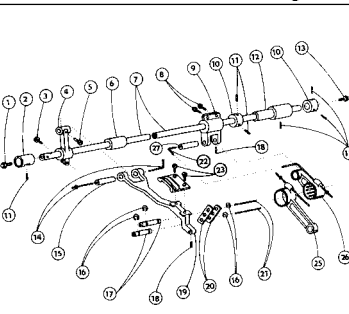
tab.10



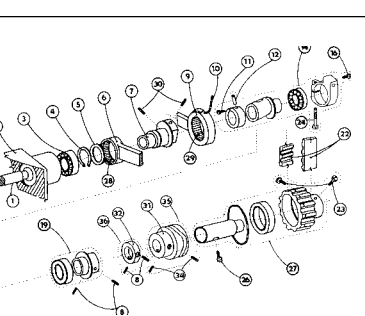
tab.11



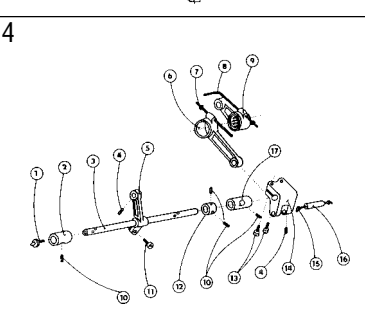
tab.12



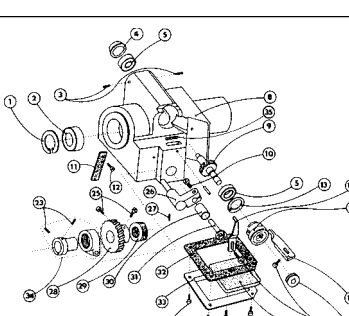
tab.13



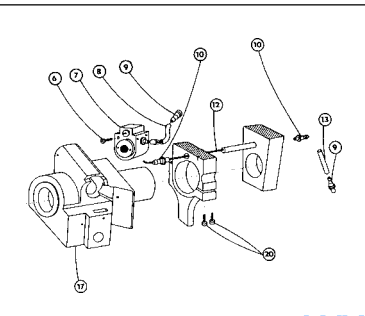
tab.14



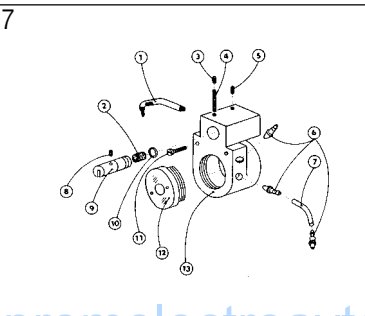
tab.15



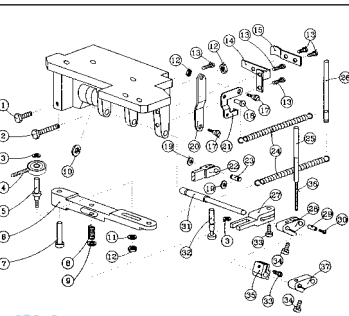
tab.16

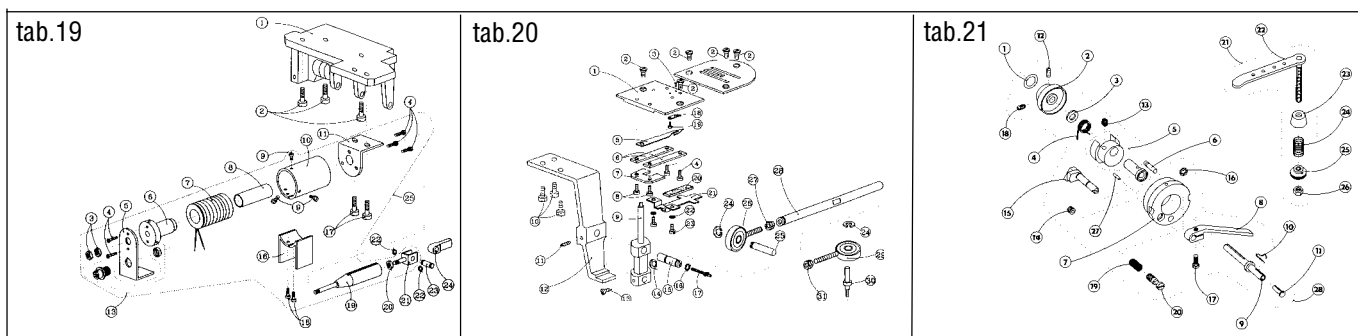


tab.17

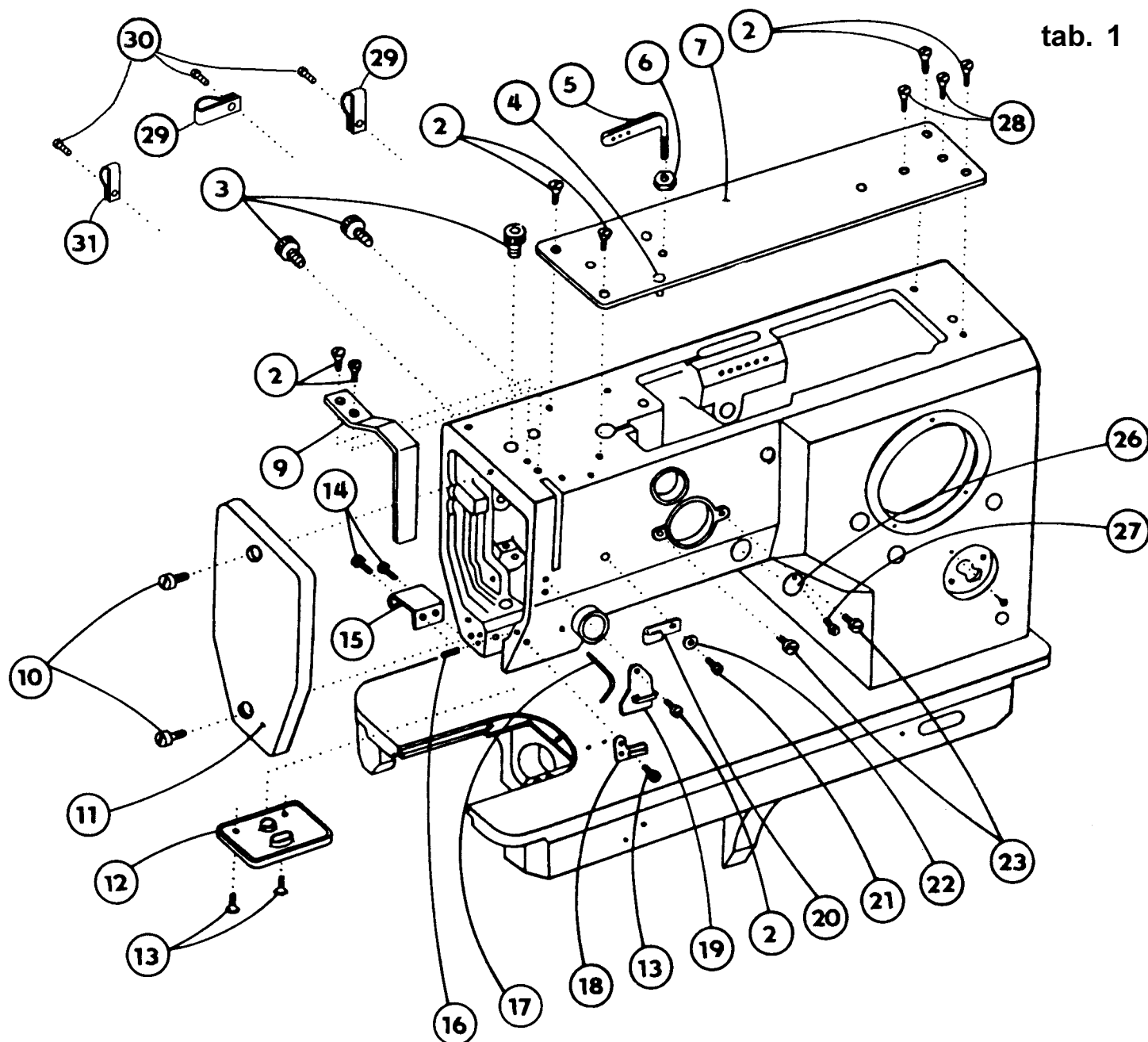


tab.18





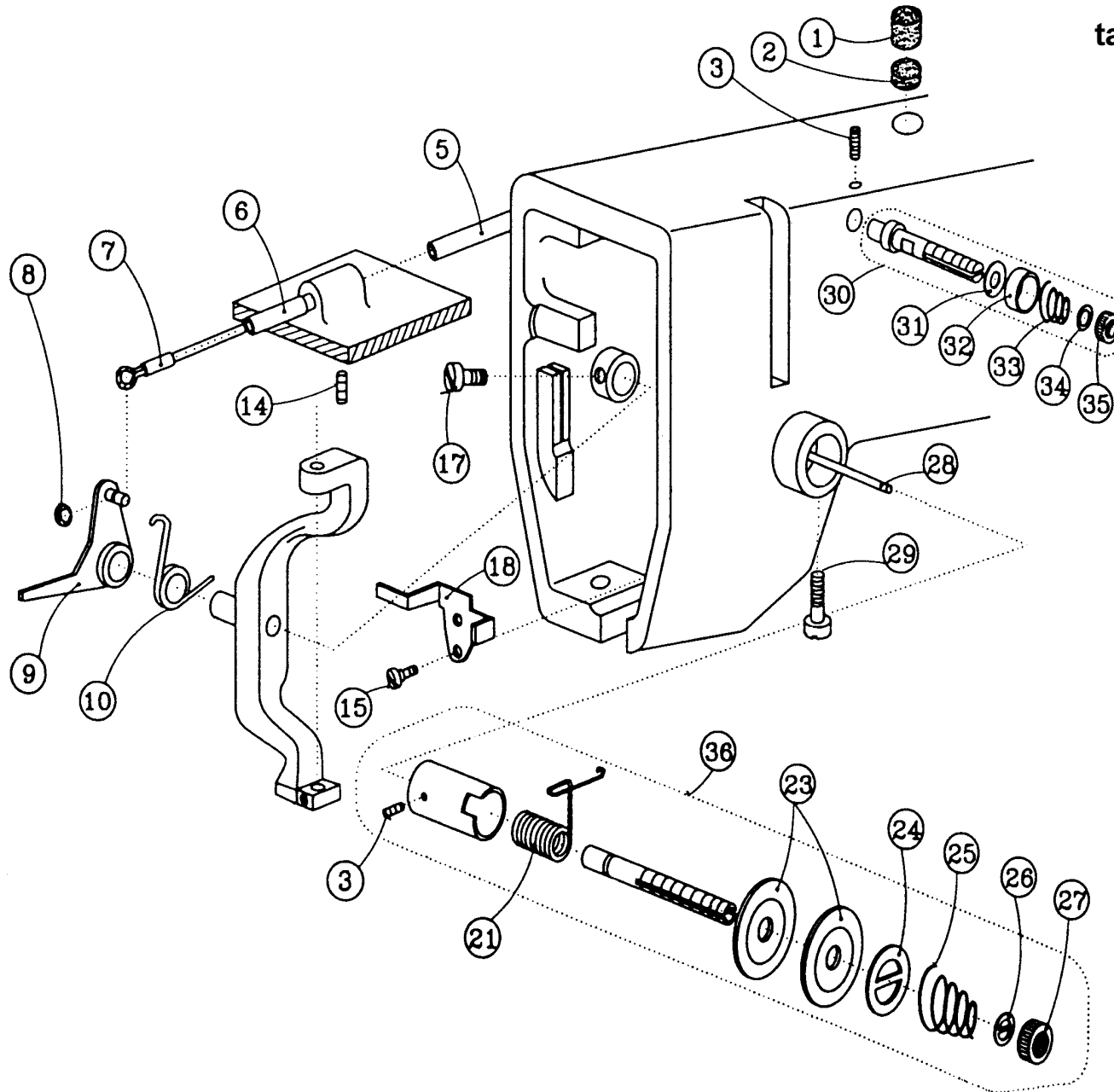
Číslo tabulky Table No.	Objednáací číslo Ordered No.	Název objektu Denomination
tab. 22	S980 008253	Chapač Hook
Příbal - Enclosed accessories		
tab. 23	S980 099038	Standard
tab. 24	S980 099038	Standard
tab. 25	S980 099038	Standard
tab. 26	S980 099038	Standard
tab. 27	S980 099038	Standard
tab. 28	S980 092229	Standard
Nutné vybavení - Necessary equipment		
tab. 29	S980 094051	Standard
tab. 30	S791 995068	Standard
Šicí vybavení - Sewing equipment		
Tabulka šicích vybavení - Table of sewing equipments		
tab. 31	S791 124027 35	Standard
tab. 32	S791 400023	
Volitelné vybavení - Optional equipment		
tab. 33	S791 149001	Vybavení pro obnitkování okrajů Attachment for serging operation
tab. 34	S791 151017	Otevřená patka Hinged foot with front thread slit
tab. 35	S791 995153	Zvedání patky elektromagnetem Presser foot lift via electromagnet
tab. 36 - tab. 37	S791 995154	Zpátkování elektromagnetem Backtacking via electromagnet
tab. 36	S980 094057	Tlačítko pro zpátkování, pro motor EFKA DA82GA Push button for backtacking, for EFKA motor DA82GA
tab. 36	S980 094060	Tlačítko pro zpátkování, pro motor EFKA 6F82FA Push button for backtacking, for EFKA motor 6F82FA
tab. 38	S791 947001	Ustavovací přípravek Adjustment gauges
tab. 39	S741 410505 40	Sada rychleopotřebitelných náhradních dílů High mortality spare parts kit
tab. 40	S794 222012	Návěsné osvětlení Sewing lamp



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2	S080	123117
3	S321	001000
4	S080	840073
5	S080	313204
6	S080	161138
7	S080	815007
9	S080	831348
10	S080	120248
11	S080	721173
12	S080	827180
13	S080	123122
14	S080	126063
15	S080	823149
16	S080	111227
17	S080	271184
18	S080	821115
19	S080	821077
20	S080	821113
21	S080	120361
22	S080	190368
23	S080	132112
26	S080	831494
27	S080	123166
28	S080	132153
29	9840	120030
30	S080	120331
31	9840	120028

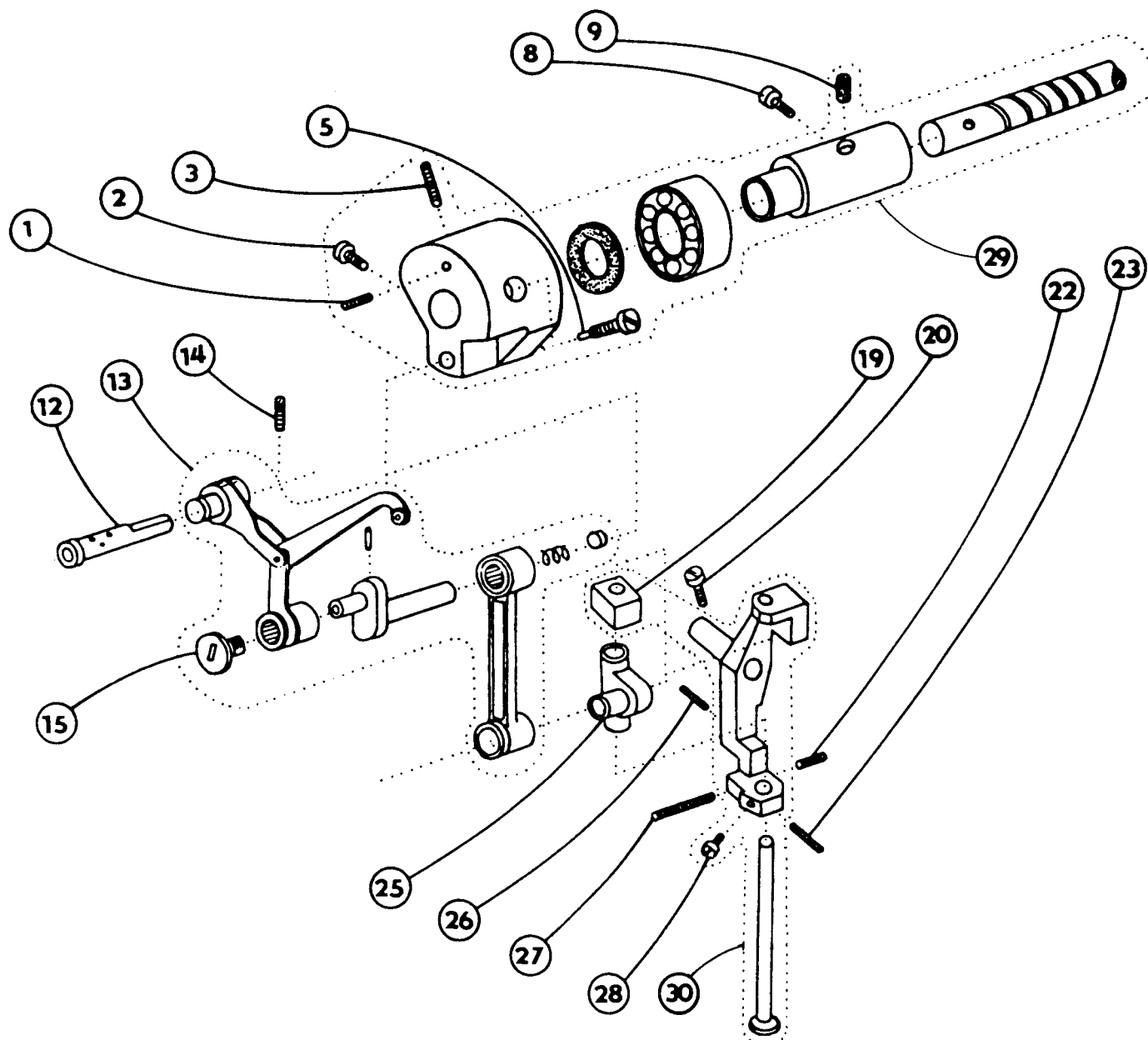
tab. 2



528 - 105

1	S080	945188
2	S080	945100
3	S080	111227
5	S080	278009
6	S080	410511
7	S980	049786
8	S080	274104
9	S980	049806
10	S080	264274
14	S080	111245
15	S080	131027
17	S080	120248
18	S080	822424
21	S315	264294
23	S080	828079
24	S080	828080
25	S080	262074
26	S080	195041
27	S080	171037
28	S080	310428
29	S080	120246
30	S980	025160
31	S080	828051
32	S080	827174
33	S080	262065
34	S081	200025
35	S080	171030
36	S980	025244

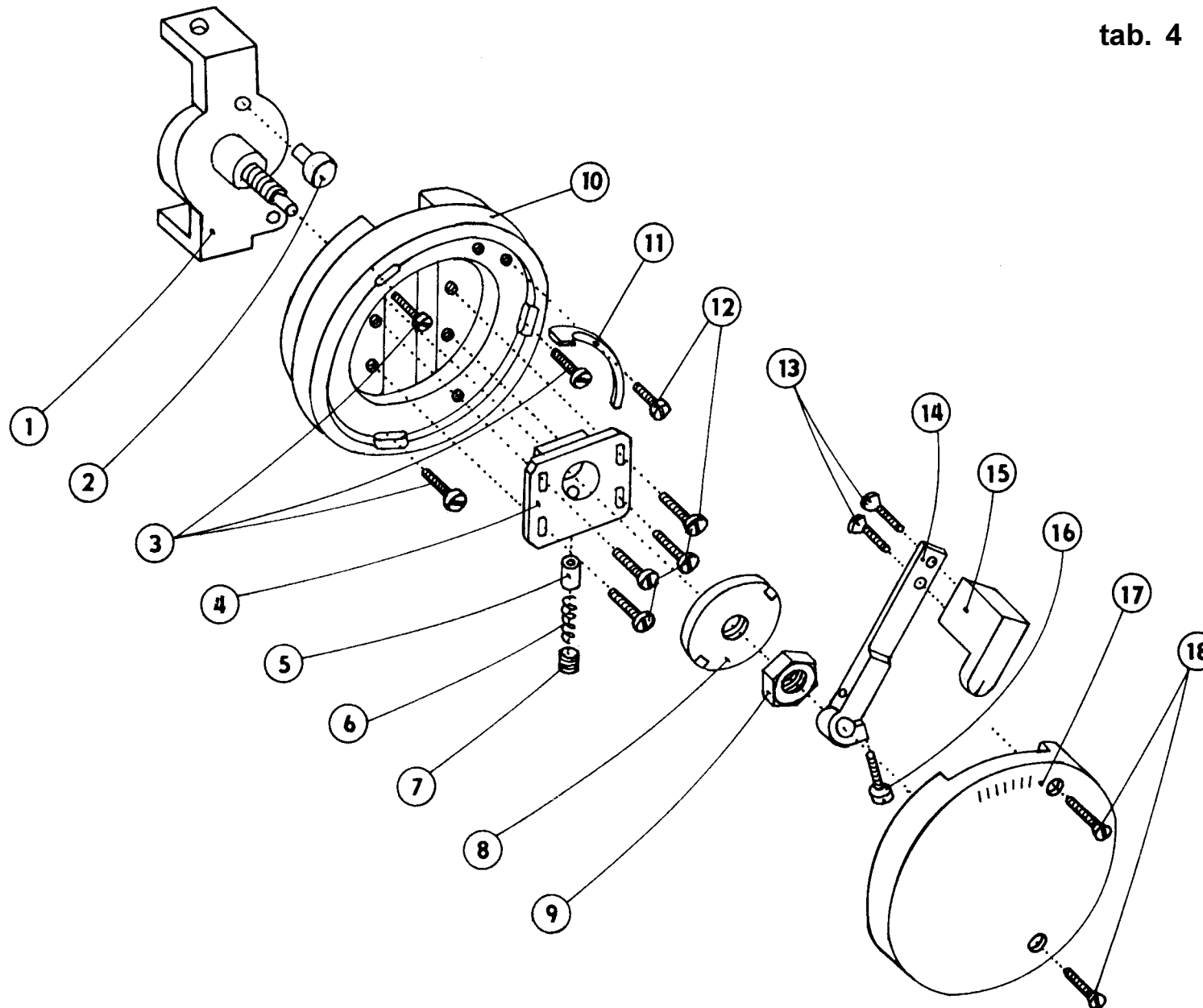
tab. 3



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1	S080	111238
2	S080	122007
3	S080	112015
5	S080	138009
8	S080	120006
9	S080	953139
12	S080	328005
13	S980	044727
14	S080	112014
15	S080	120062
19	S080	953159
20	S080	120248
22	S080	111214
23	S080	111295
25	S080	452047
26	S080	111273
27	S080	111126
28	S080	120216
29	S980	043343
30	S980	035318

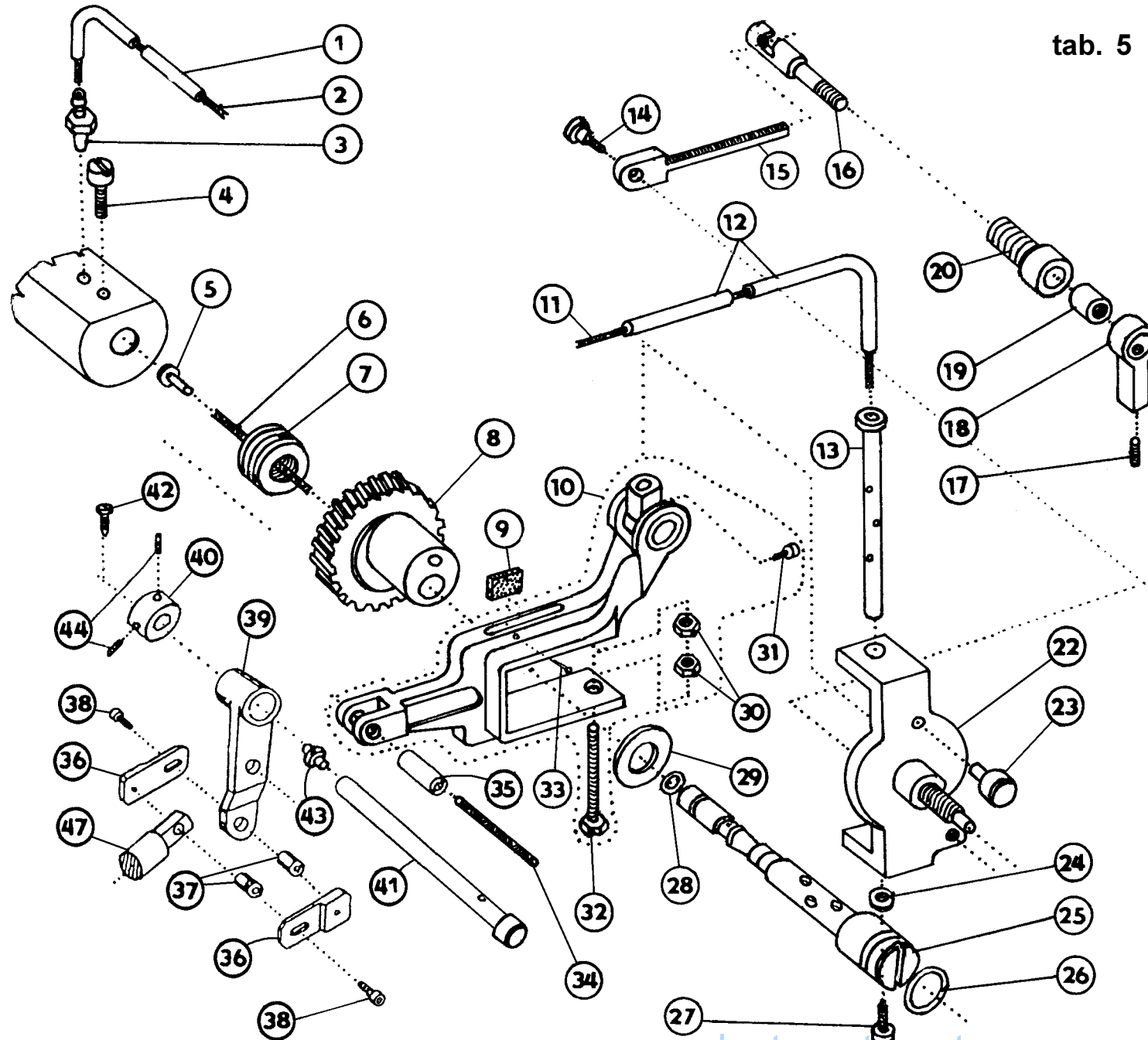
tab. 4



528 - 105

1	S080	646027
2	S080	322247
3	S080	120276
4	S080	646120
5	S321	020000
6	S080	260139
7	S080	111099
8	S080	174066
9	S080	161236
10	S080	442530
11	S080	839010
12	S080	120219
13	S080	126101
14	S080	613472
15	S080	952251
16	S080	120543
17	S080	945048
18	S080	123130

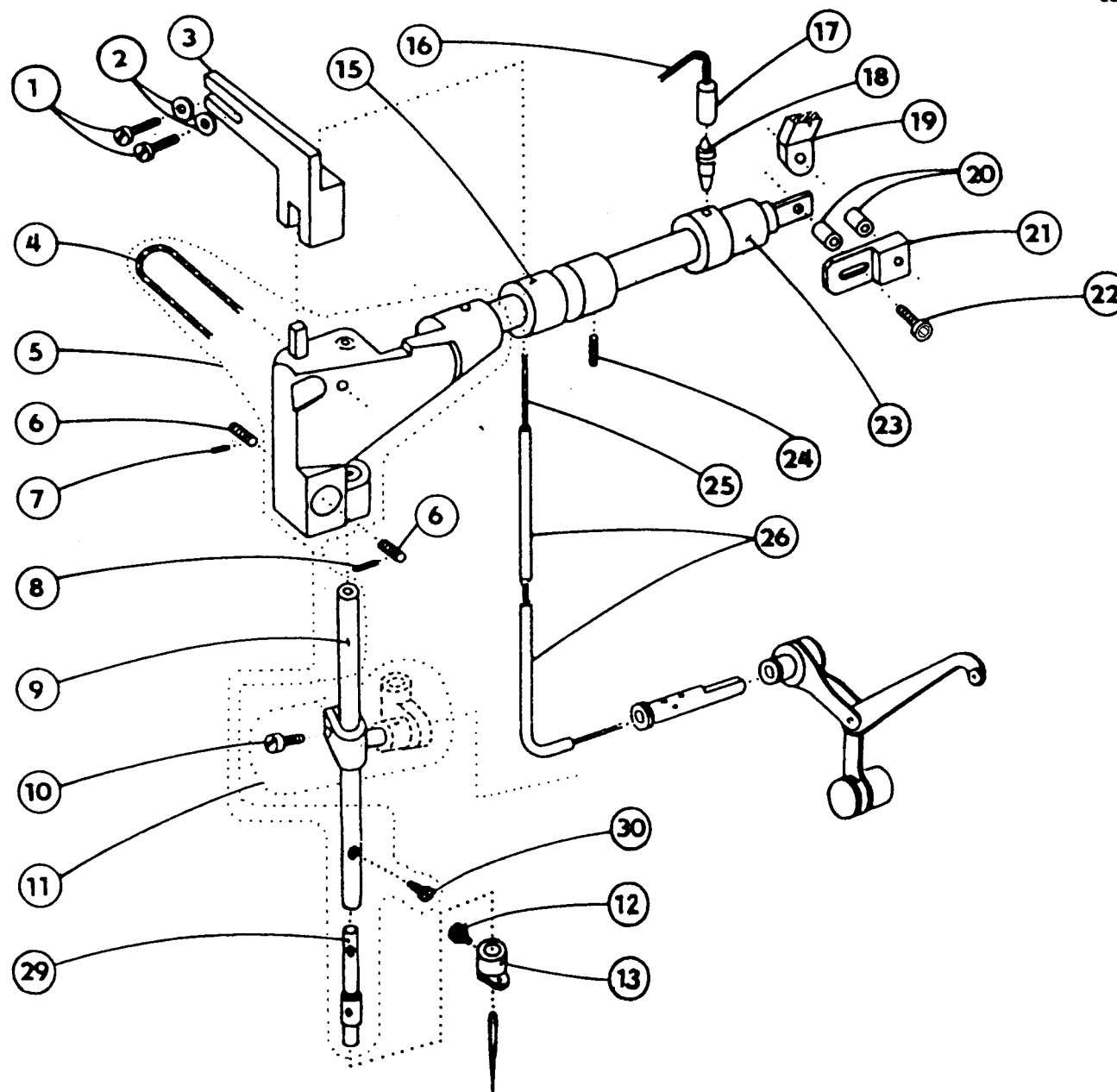
tab. 5



528 - 105

1	S283	002005
	ř 3,5/ř 4,8 x 100 mm	
2	S708	130002
	ř 2 x 140 mm	
3	S080	424051
4	S080	120233
5	S080	951327
6	S708	002105
	ř 1,5 x 50 mm	
7	S324	010000
8	S980	035598
9	S080	945326
10	S980	024263
11	S708	130002
	ř 2 x 270 mm	
12	S283	002005
	ř 3,5/ř 4,8 x 210 mm	
13	S080	335101
14	S080	131391
15	S080	152099
16	S080	334097
17	S080	112101
18	S080	612342
19	S080	163093
20	S080	422184
22	S080	646027
23	S080	322247
24	S080	190359
25	S080	335105
26	S273	007000
27	S080	120221
28	S273	001001
29	S080	190526
30	S080	161233
31	S080	120291
32	S080	141223
33	S738	002000
34	S708	130002
	ř 2 x 150 mm	
35	S080	318210
36	S080	648132
37	S080	410595
38	S080	120589
39	S080	613519
40	S080	436000
41	S080	320289
42	S080	132203
43	S425	041000
44	S080	112013
47	S980	021395

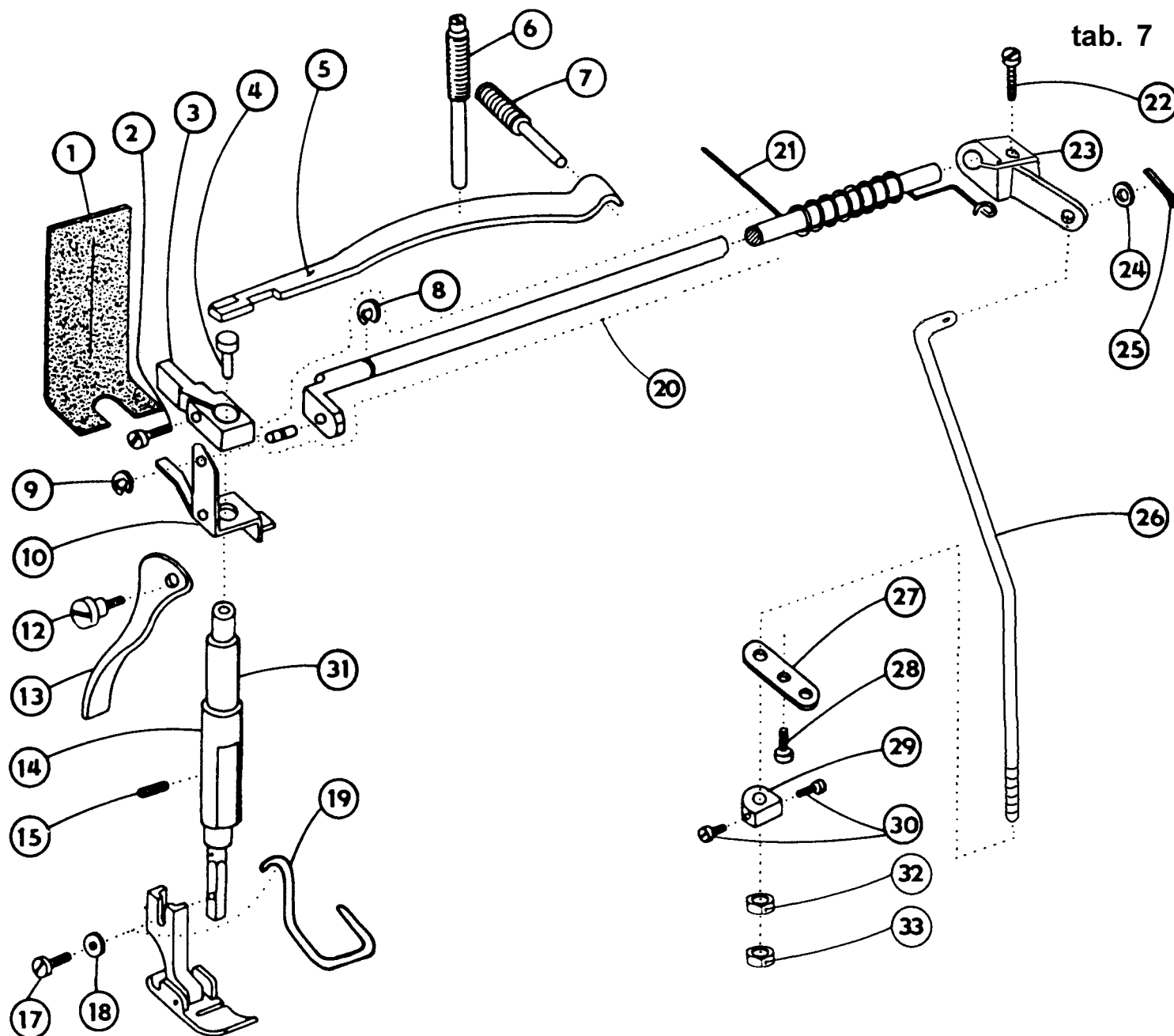
tab. 6



528 - 105

1	S080	120276
2	S080	190353
3	S080	646104
4	S708	002105
	ř	1,5 x 80 mm
5	S980	021394
6	S080	113115
7	S080	111229
8	S080	111248
9	S080	391176
10	S080	124050
11	S980	035499
12	S080	135029
13	S080	627170
15	S080	413311
16	S708	002105
	ř	1,5x 250 mm
17	S283	002005
	ř	3,5/ř 4,8 x 190 mm
18	S080	424051
19	S080	613519
20	S080	410595
21	S080	648132
22	S080	120589
23	S080	421341
24	S080	111222
25	S708	002105
	ř	1,5 x 150 mm
26	S283	002005
	ř	3,5/ř 4,8 x 70 mm
29	S080	394167
30	S080	136082

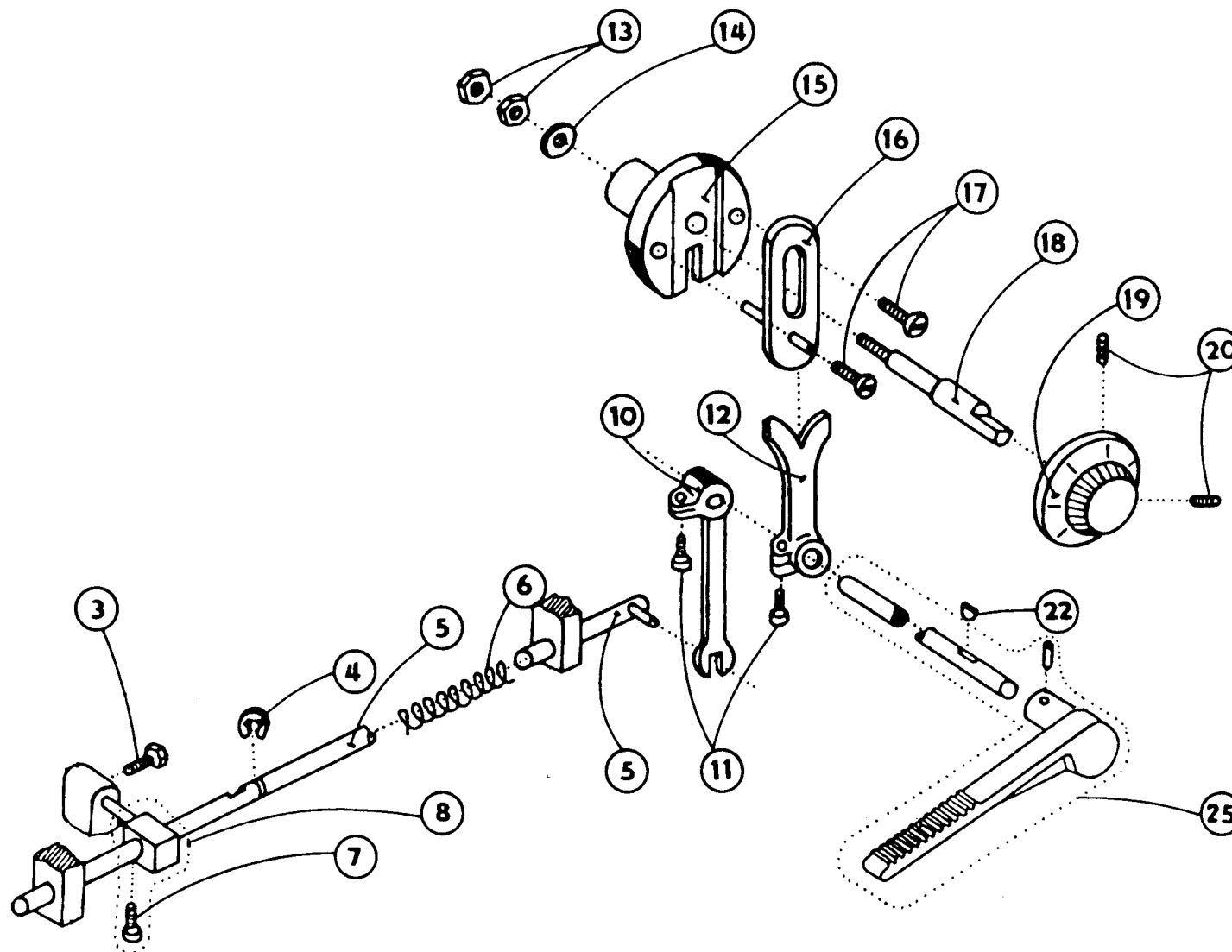
tab. 7



528 - 105

1	S080	945317
2	S080	120543
3	S080	623249
4	S080	326213
5	S080	283152
6	S080	113122
7	S080	113123
8	S311	732060
9	S311	732040
10	S080	839215
12	S080	136023
13	S080	615021
14	S080	421330
15	S080	112014
17	S080	120239
18	S080	190554
19	S080	271393
20	S980	060209
21	S080	264296
22	S080	120221
23	S080	613453
24	S080	190346
25	S080	271337
26	S080	382102
27	S080	814014
28	S080	120217
29	S080	436331
30	S080	120050
31	S080	392105
32	S080	161139
33	S080	161333

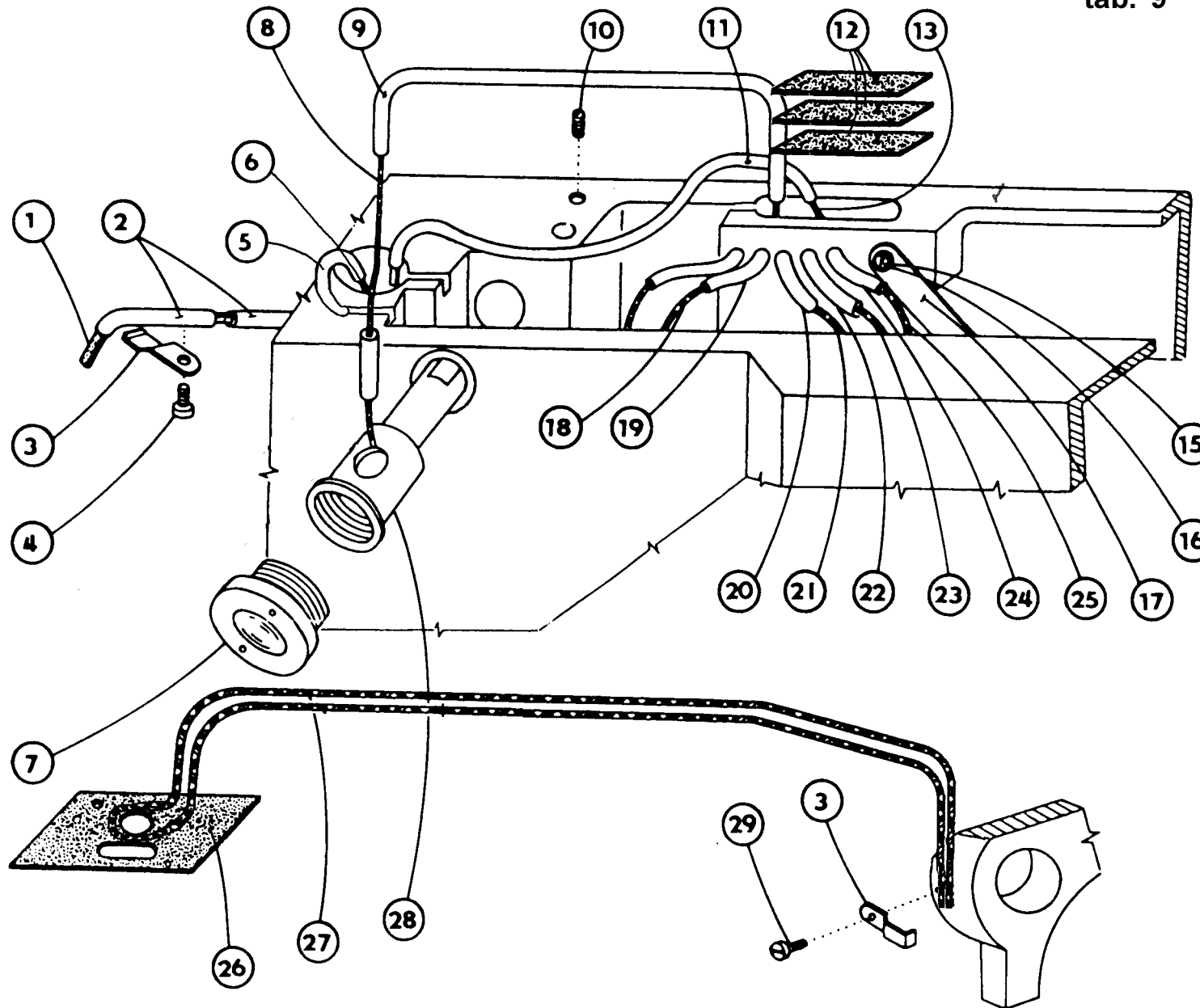
tab. 8



528 - 105

3	S080	141102
4	S311	732070
5	S980	043301
6	S080	260547
7	S080	120227
8	S980	022126
10	S080	613373
11	S080	120221
12	S080	613328
13	S080	161142
14	S080	192061
15	S080	441187
16	S980	049785
17	S080	120246
18	S080	342258
19	S980	233031
20	S080	112013
22	S311	728537
25	S980	044714

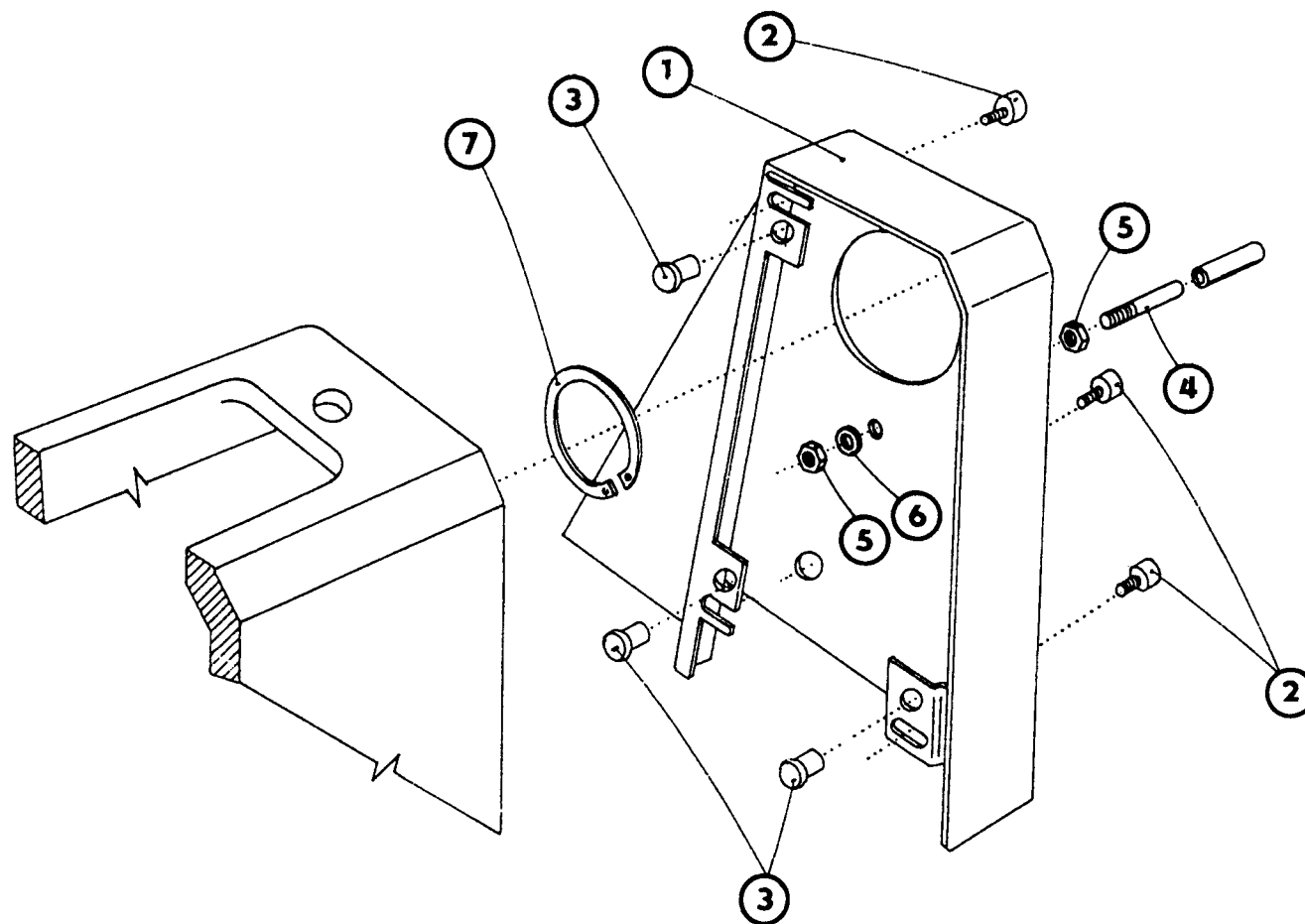
tab. 9



528 - 105

1	S080	945180
2	S283	002001
	ř 3,5/ř	4,8x65 mm
3	S080	824095
4	S080	120245
5	S283	002001
	ř 3,5/ř	4,8x80 mm
6	S708	130002
	ř 2x	140 mm
7	S321	001000
8	S708	002105
	ř 1,5x	380 mm
9	S283	002005
	ř 3,5/ř	4,8x150 mm
10	S080	111245
11	S283	002005
	ř 3,5/ř	4,8x150 mm
12	S080	945316
13	S708	002105
	ř 1,5x	380 mm
15	S080	120259
16	S080	190359
17	S980	041176
18	S708	130002
	ř 2x	320 mm
19	S283	002005
	ř 3,5/ř	4,8x250 mm
20	S283	002005
	ř 3,5/ř	4,8x210 mm
21	S708	130002
	ř 2x	270 mm
22	S283	002005
	ř 3,5/ř	4,8x90 mm
23	S708	130002
	ř 2x	130 mm
24	S283	002005
	ř 3,5/ř	4,8x100 mm
25	S708	130002
	ř 2x	140 mm
26	S080	945286
27	S708	130004
	ř 4x	1120 mm
28	S080	441313
29	S080	120216

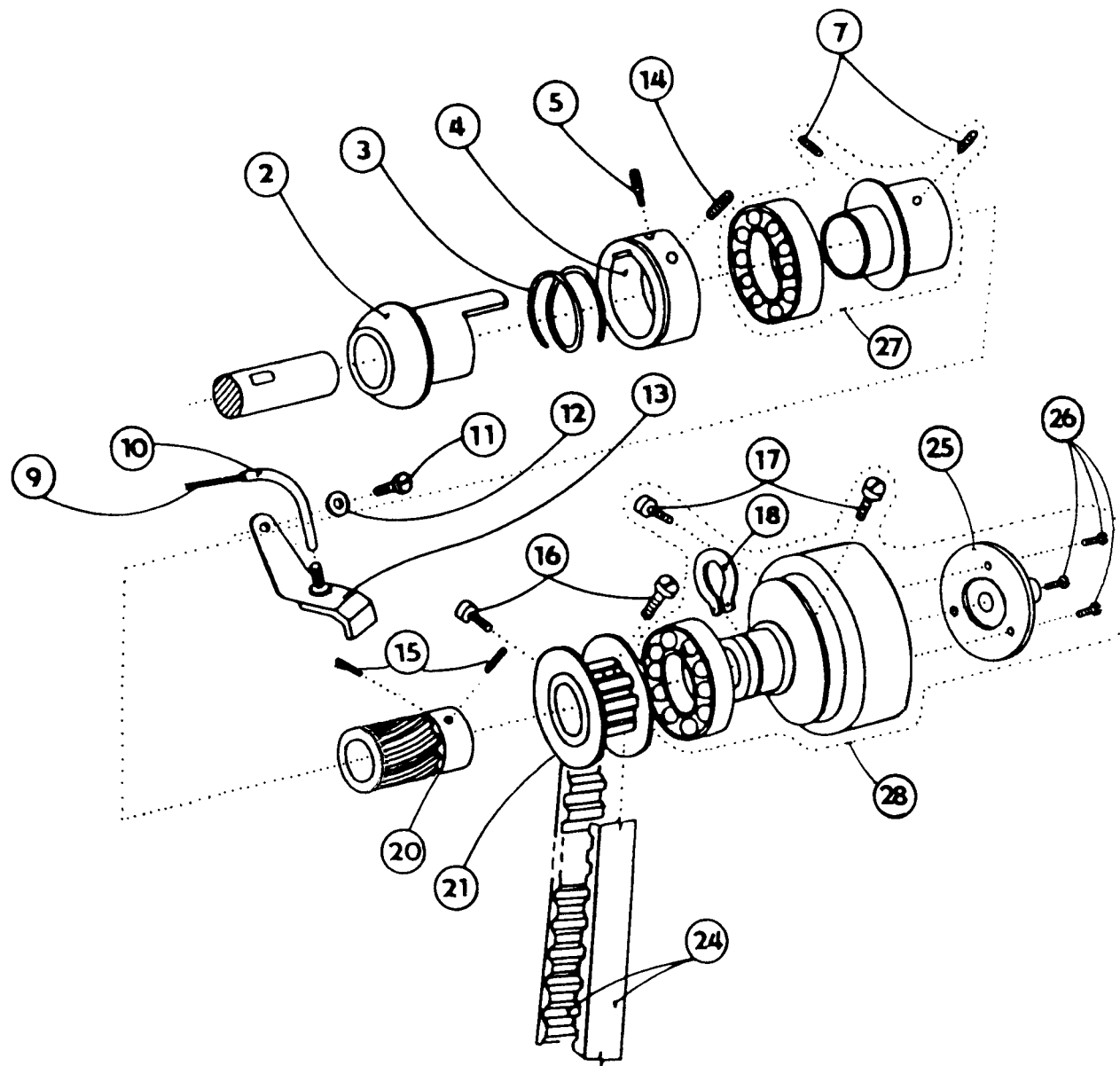
tab. 10



528 - 105

1	S980	041162
2	S080	120346
3	S273	005001
4	S080	316096
5	S080	161151
6	S080	191112
7	S311	733620

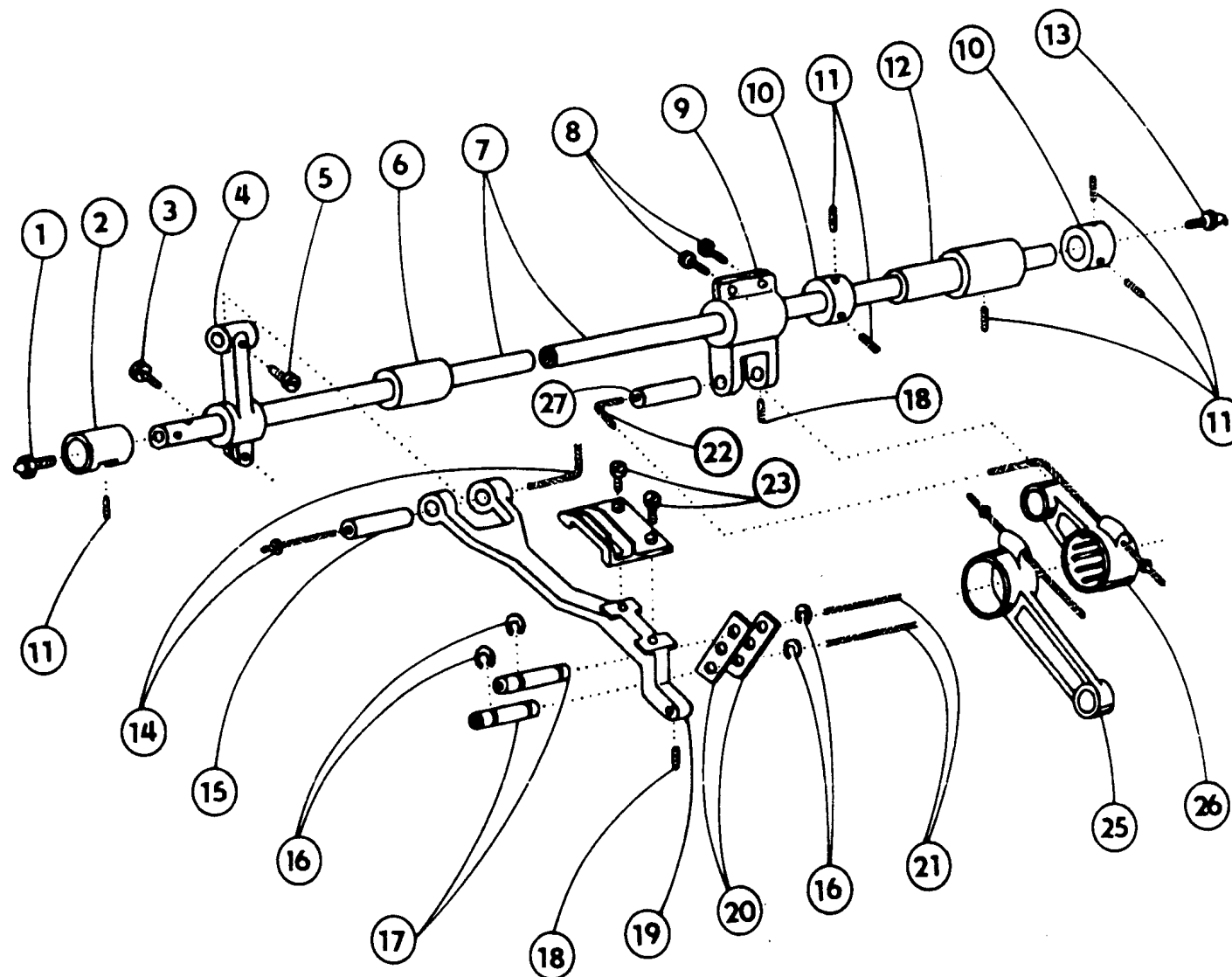
tab. 11



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2	S080	441541
3	S080	260467
4	S080	436338
5	S080	113115
7	S080	111225
9	S708	130002 ř 2 x 130 mm
10	S283	002001 ř 3,5/ř 4,8 x 90 mm
11	S080	120259
12	S080	190359
13	S980	041176
14	S080	112013
15	S080	111343
16	S080	122029
17	S080	120006
18	S311	733300
20	S980	045330
21	S980	045315
24	S272	011015
25	S080	442548
26	S080	120252
27	S980	035849
28	S980	045301

tab. 12

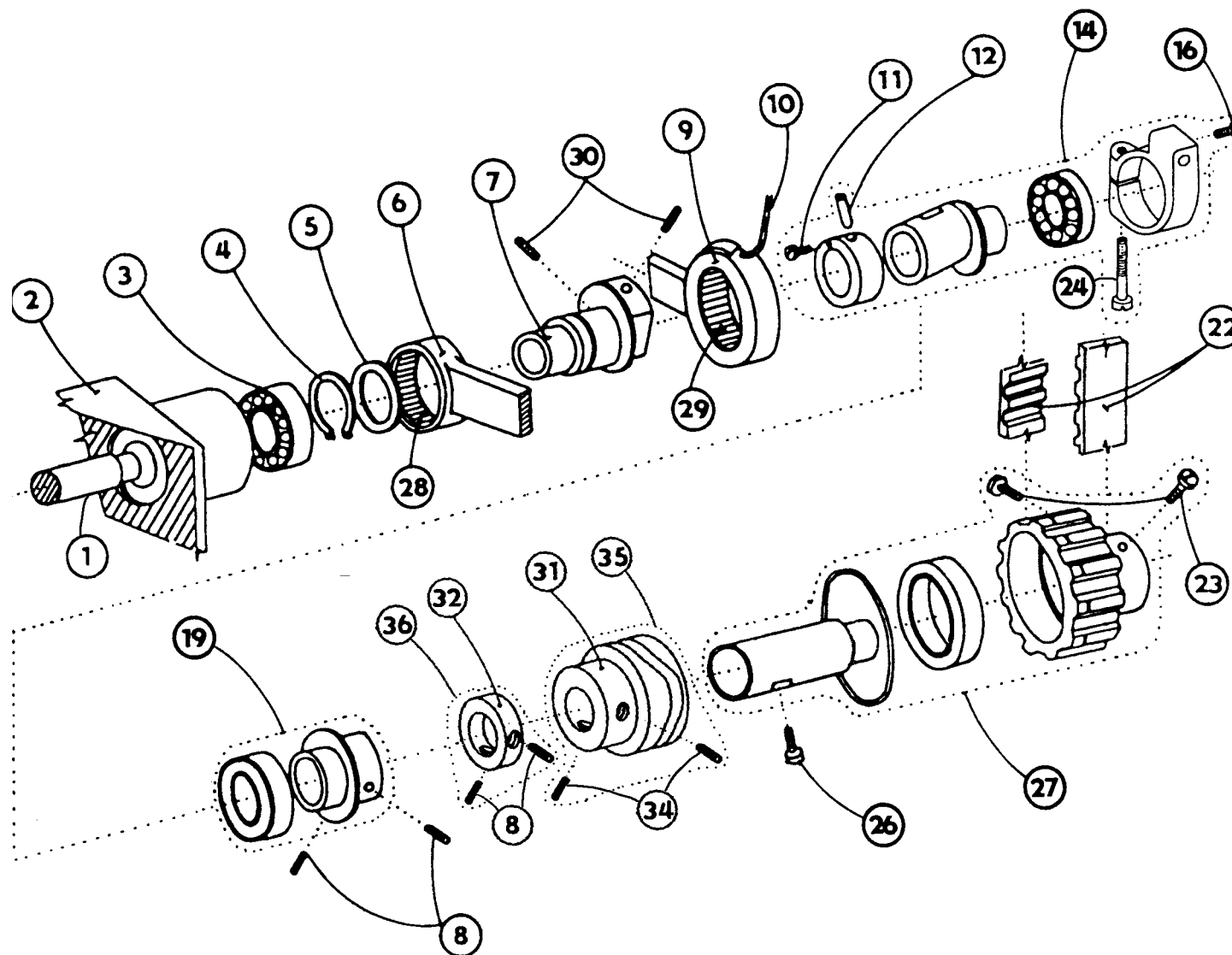


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1	S425	041000
2	S080	413252
3	S080	141133
4	S080	613495
5	S080	124050
6	S080	410532
7	S080	345067
8	S080	120229
9	S080	613216
10	S080	436000
11	S080	112013
12	S080	412193
13	S425	061000
14	S708	002105
15	S080	338069
16	S311	732050
17	S080	318144
18	S080	111227
19	S080	622092
20	S080	612109
21	S708	002105
22	S708	002105
23	S080	121157
25	S080	630248
26	S980	044045
27	S080	344035

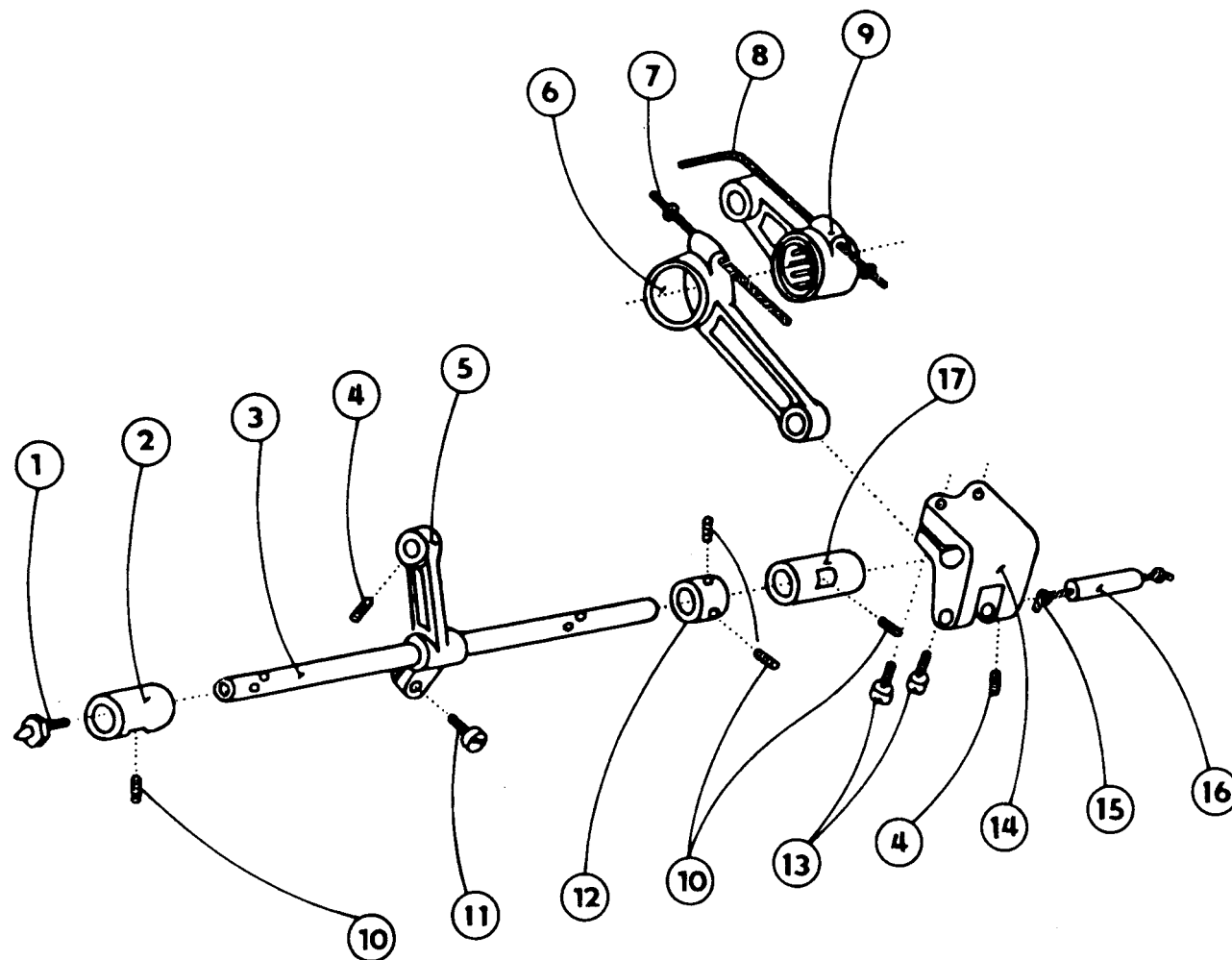
tab. 13

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1	S080	342243
2	S080	724134
3	S324	020093
4	S311	733180
5	S080	814338
6	S080	630248
7	S080	671152
8	S080	112013
9	S980	044045
10	S708	002105
	ř 1,5 x 350 mm	
11	S080	141088
12	S080	318103
14	S980	035422
16	S080	141102
19	S980	035420
22	S272	011015
23	S080	122029
24	S080	120222
26	S080	122031
27	S980	045231
28	S324	510900
29	S324	512900
30	S080	111343
31	S080	672166
32	S080	436346
34	S080	120468
35	S980	035570
36	S980	035441

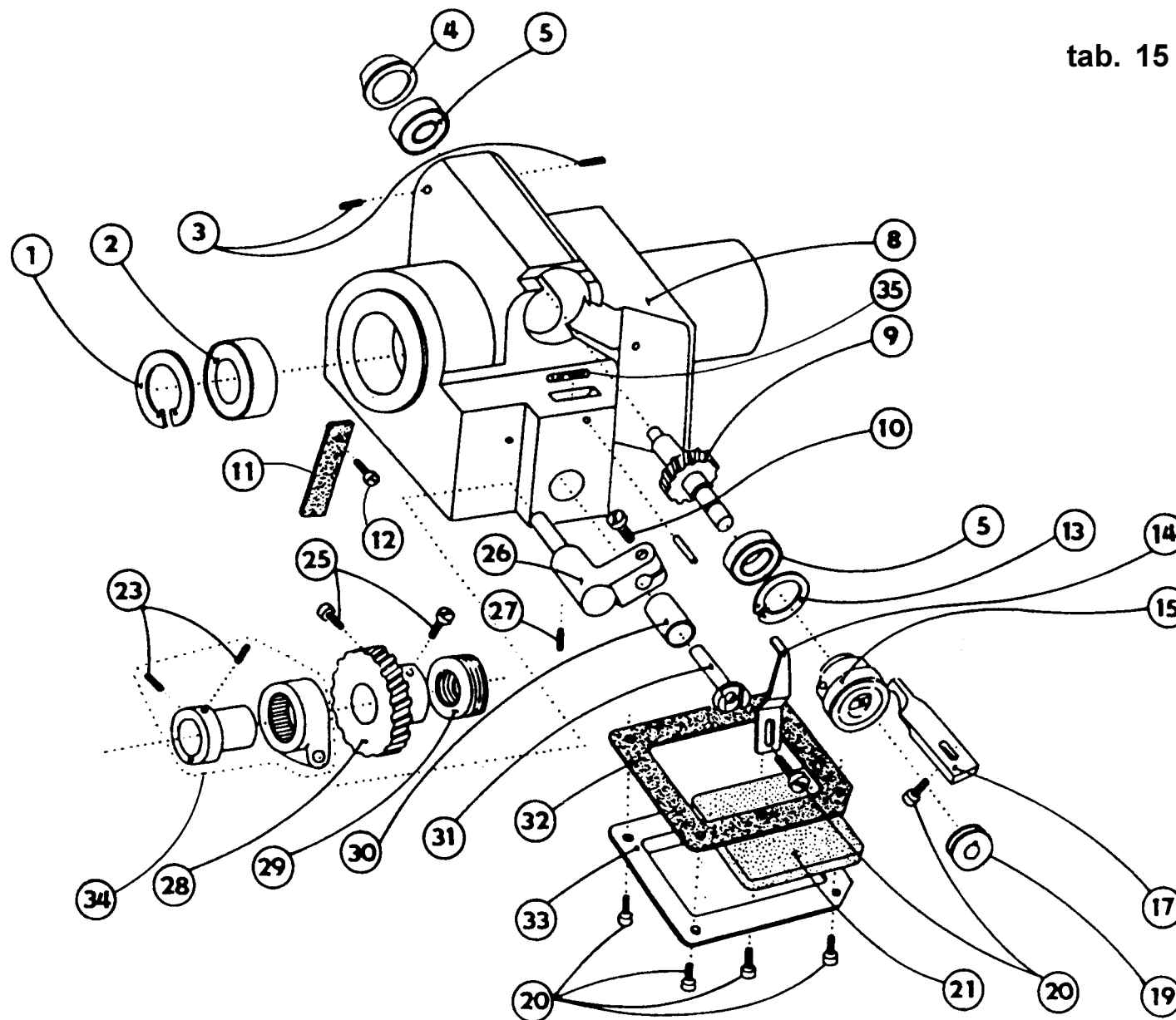
tab. 14



528 - 105

1	S425	041000
2	S080	413251
3	S080	345065
4	S080	111227
5	S080	613195
6	S080	630248
7	S708	002105 ř 1,5 x 220 mm
8	S708	002105 ř 1,5 x 350 mm
9	S980	044045
10	S080	112013
11	S080	120229
12	S080	436000
13	S080	120231
14	S080	613152
15	S708	130002 ř 2 x 60 mm
16	S080	344035
17	S080	410538

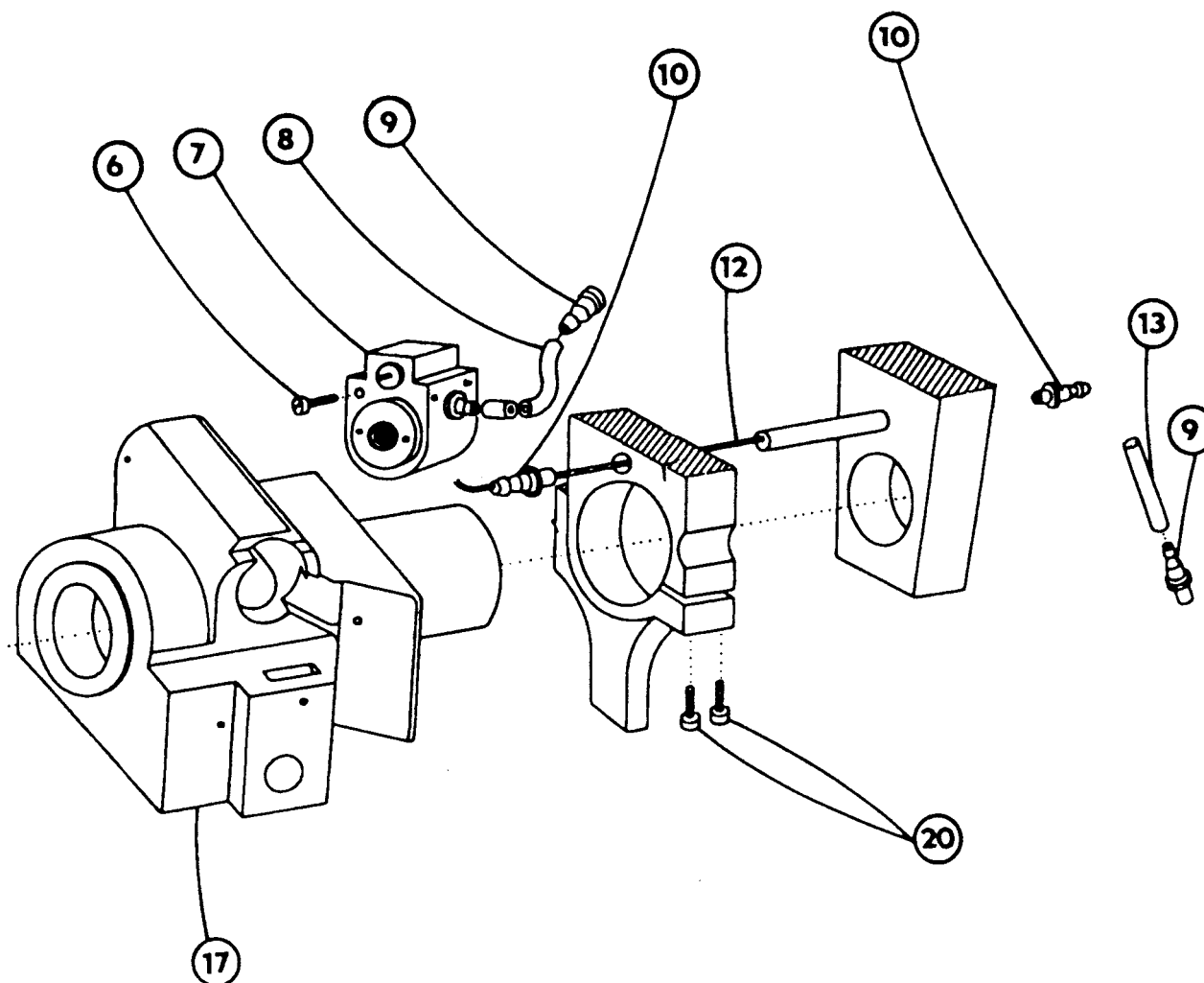
tab. 15



528 - 105

1	S311	733261
2	S324	920796
3	S080	111219
4	S080	441287
5	S324	910093
8	S080	724134
9	S080	552168
10	S080	120226
11	S080	945283
12	S080	120601
13	S311	733221
14	S080	825740
15	S980	008253
17	S080	825744
19	S080	685051
20	S080	120246
21	S080	945285
23	S080	111343
25	S080	122007
26	S080	613466
27	S080	111094
28	S080	552167
29	S324	010000
30	S080	410530
31	S080	323155
32	S080	990134
33	S080	827179
34	S980	035406
35	S708	130002
ř 2 x 40 mm		

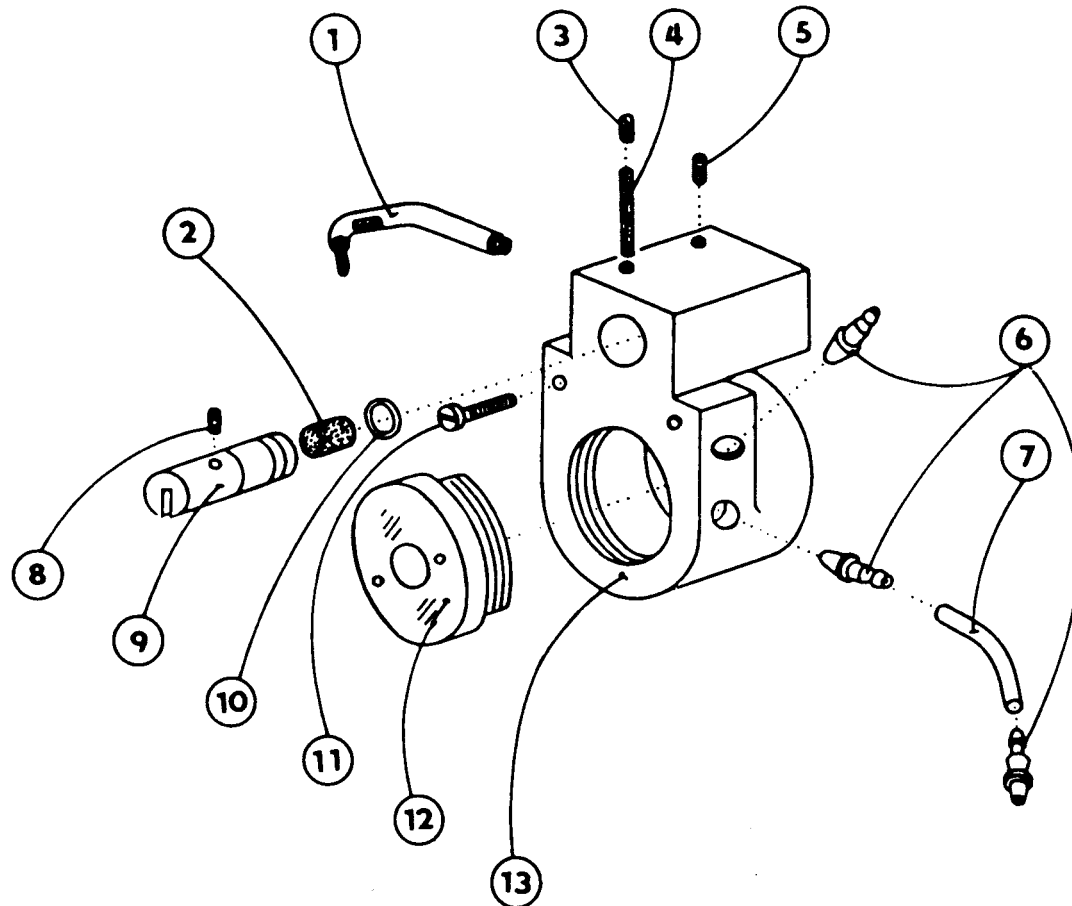
tab. 16



528 - 105

6	S080	120269
7	S980	035528
8	S283	002001
	ř 3,5/ř 4,8 x 100 mm	
9	S080	424051
10	S080	424060
12	S708	130005
	ř 5 x 300 mm	
13	S283	002005
	ř 3,5/ř 4,8 x 170 mm	
17	S080	724134
20	S080	120425

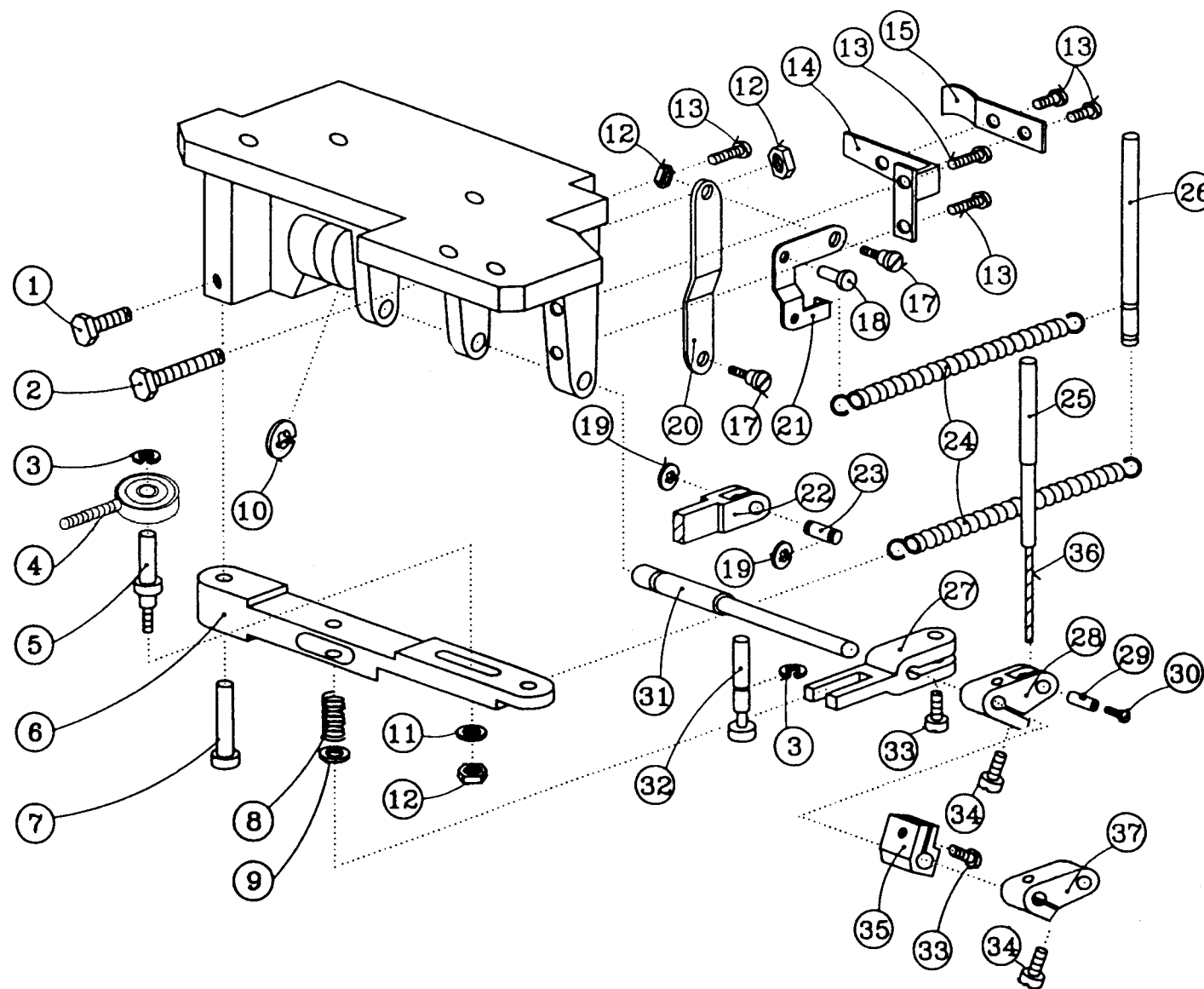
tab. 17



528 - 105

1	S980	035525
2	S080	945077
3	S080	111252
4	S080	945185
5	S080	111233
6	S080	424051
7	S283	002005
	ř 3,5/ř 4,8 x 100 mm	
8	S080	945170
9	S080	346053
10	S273	001001
11	S080	120269
12	S321	001002
13	S080	725023

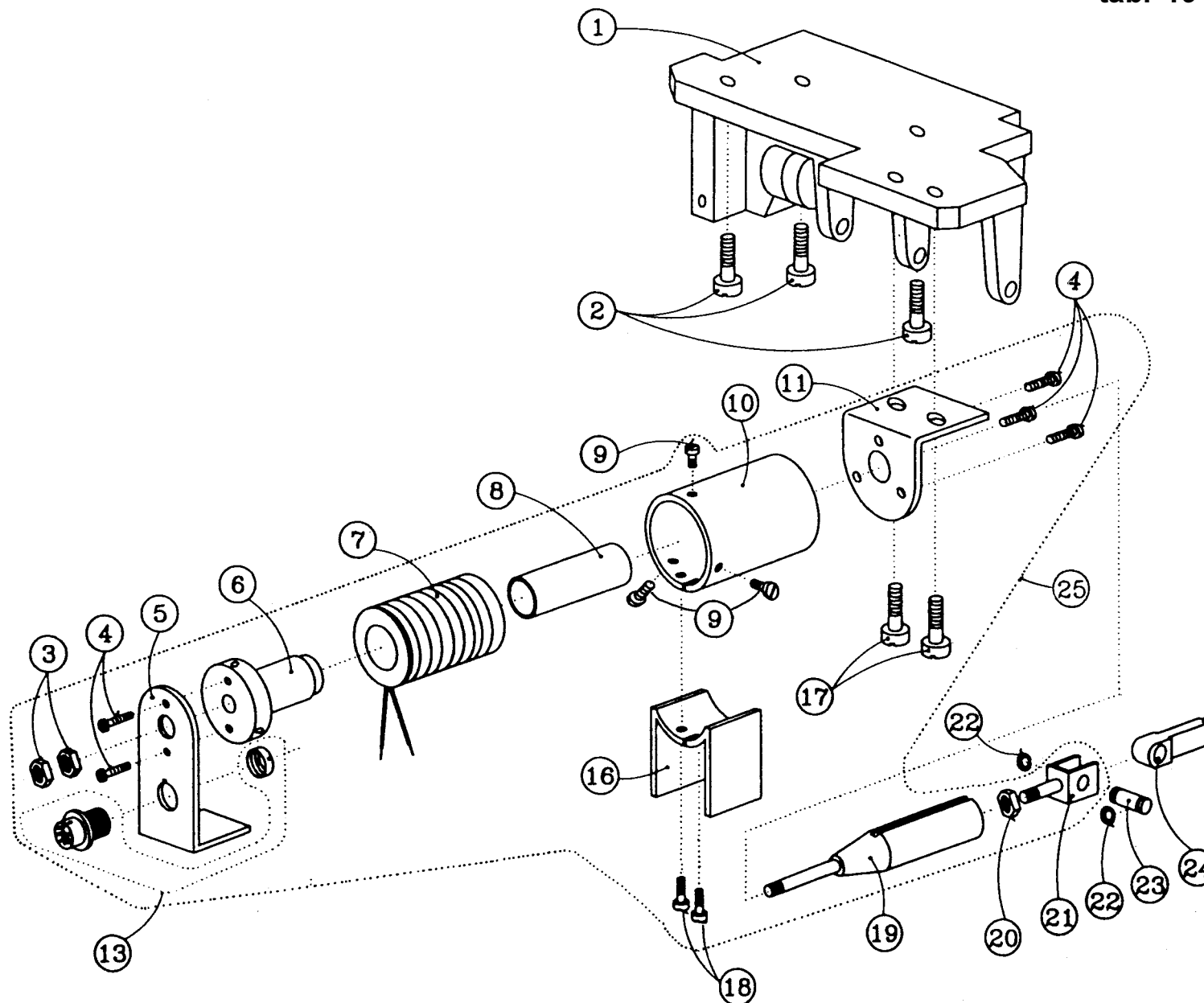
tab. 18



528 - 105

1	S080	141142
2	S080	141204
3	S311	732040
4	S980	049810
5	S080	333121
6	S080	646145
7	S080	320257
8	S080	260434
9	S080	190359
10	S311	732050
11	S080	190353
12	S080	161144
13	S080	120218
14	S080	825856
15	S080	825586
17	S080	131378
18	S080	320258
19	S080	274104
20	S080	822446
21	S080	822409
22	S080	630272
23	S080	314167
24	S080	263103
25	S080	278009
26	S080	310364
27	S080	625132
28	S080	613482
29	S080	334090
30	S080	120246
31	S080	341202
32	S080	322231
33	S080	120220
34	S080	120221
35	S080	627142
36	S080	049786
37	S080	613420

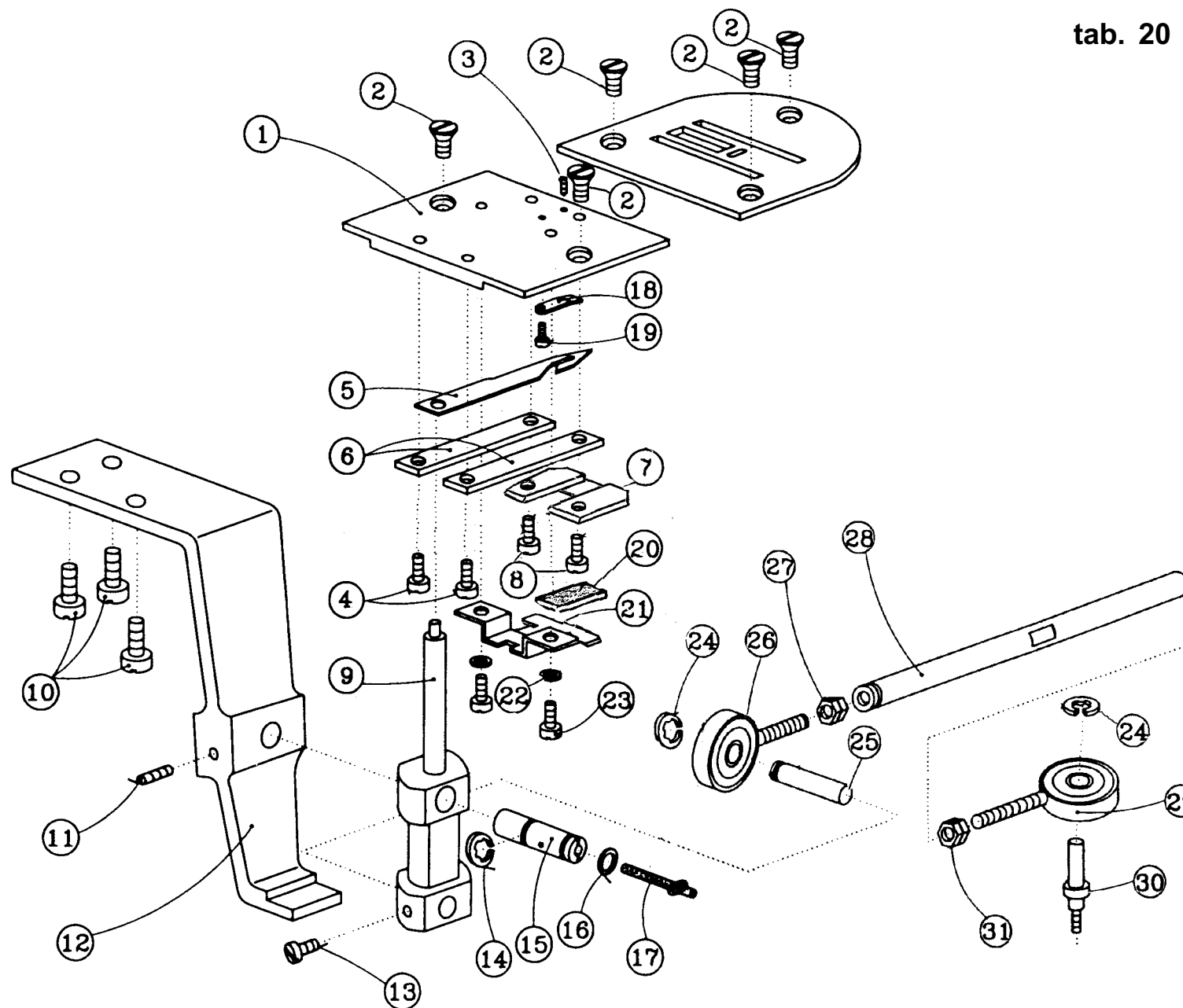
tab. 19



528 - 105

1	S080	744380
2	S080	120322
3	S080	161165
4	S080	126078
5	S080	825591
6	S080	422155
7	S980	091220
8	S323	914064
9	S080	120252
10	S080	422154
11	S080	825590
13	S374	059099
16	S080	952235
17	S080	120220
18	S080	120245
19	S980	091219
20	S080	161143
21	S080	154033
22	S080	274104
23	S080	314167
24	S080	630272
25	S980	091446

tab. 20

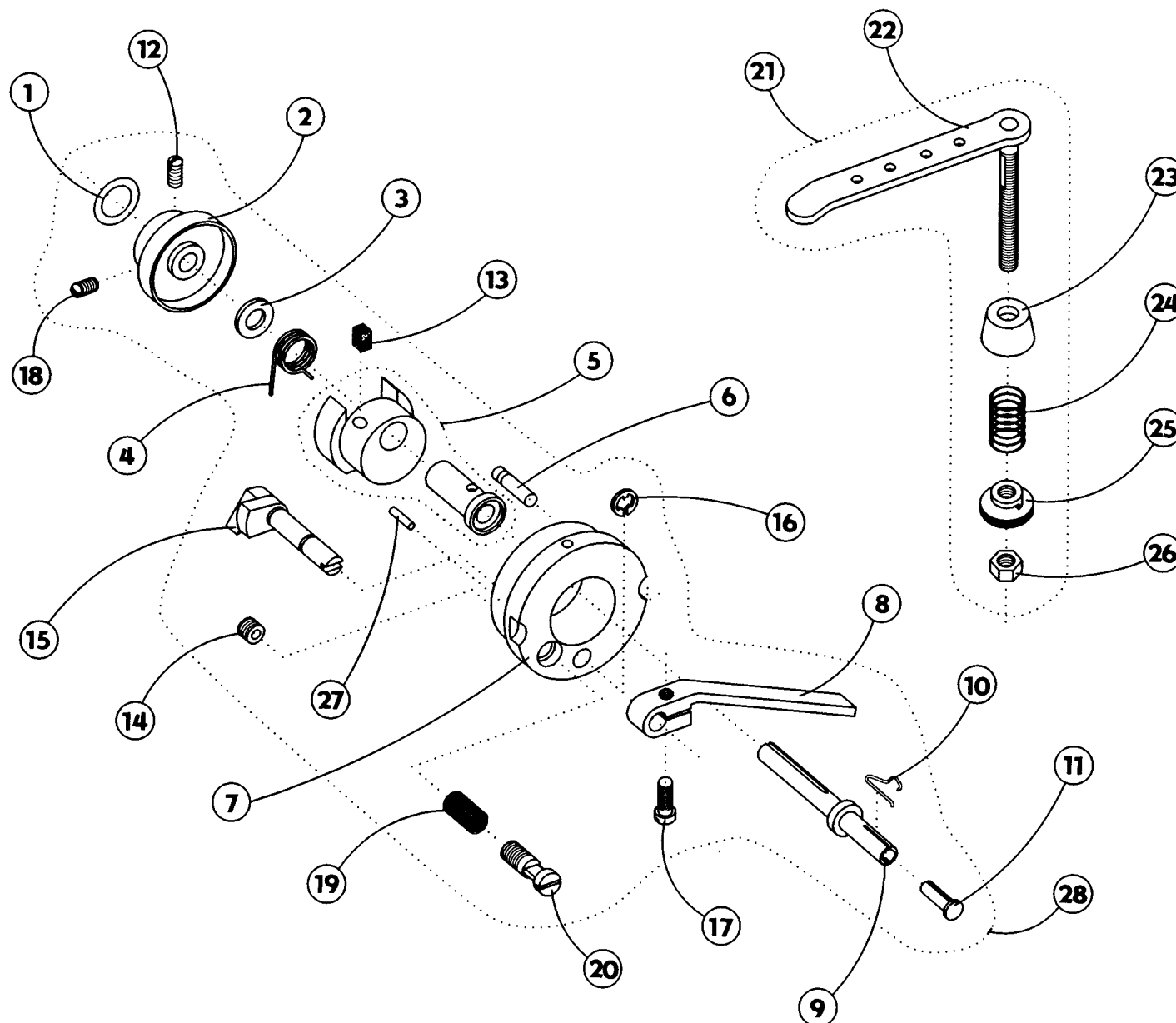


528 - 105

1	S080	647222
2	S080	123117
3	S080	111328
4	S080	120332
5	S080	870167
6	S080	825868
7	S080	826039
8	S080	132112
9	S080	635171
10	S080	120293
11	S080	111244
12	S080	765090
13	S080	120218
14	S080	274093
15	S080	338190
16	S080	190483
17	S708	130003
$\varnothing 3 \times 80\text{mm}$		
18	S080	870140
19	S080	132216
20	S080	945315
21	S080	839058
22	S080	191118
23	S080	120215
24	S311	732040
25	S080	314165
26	S980	049811
27	S080	161227
28	S080	334093
29	S980	049810
30	S080	333121
31	S080	161144

tab. 21

528 - 105

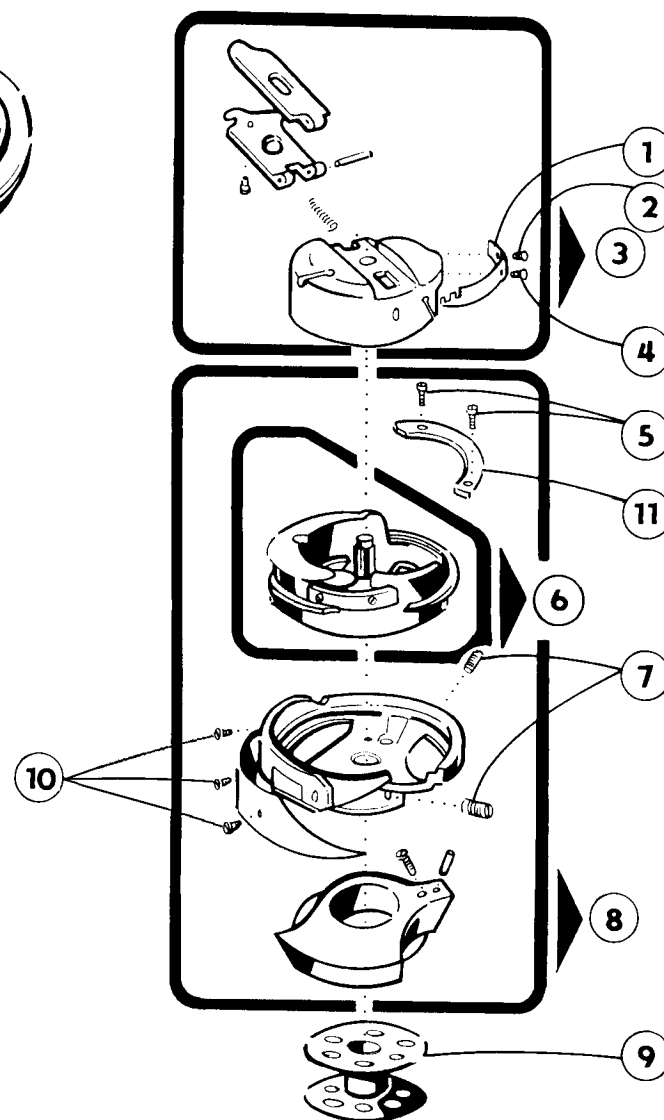


1	S273	025410
2	S080	441560
3	S080	190593
4	S080	264281
5	S980	035654
6	S080	310377
7	S080	441308
8	S080	613468
9	S080	343074
10	S080	265037
11	S321	953200
12	S080	112115
13	S080	945296
14	S080	111094
15	S080	672174
16	S311	732040
17	S080	124050
18	S080	111230
19	S080	260483
20	S080	870170
21	S980	025248
22	S980	025249
23	S080	827194
24	S080	260510
25	S080	163106
26	S080	161138
27	S311	515091
28	S980	036122

tab. 22

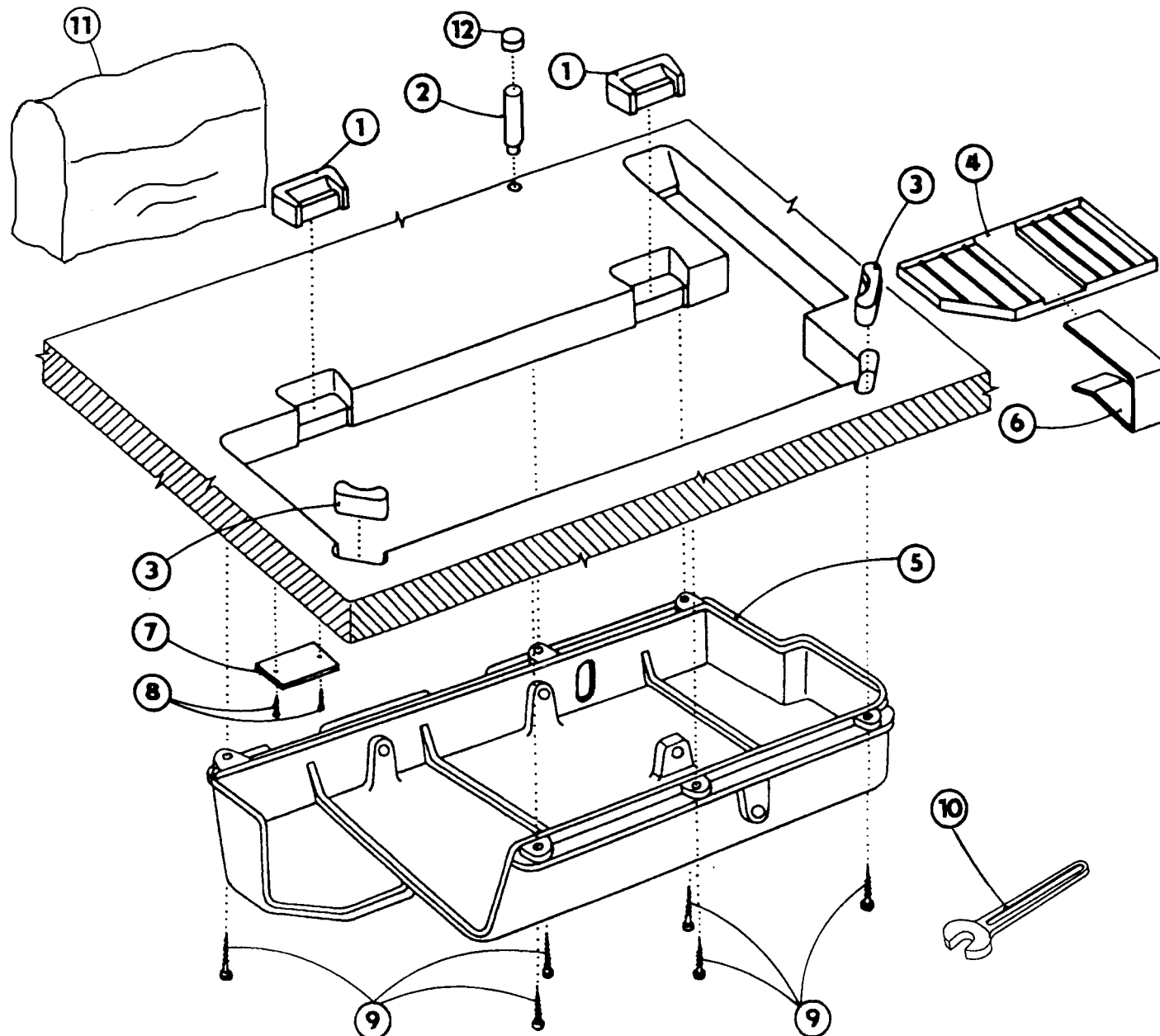
528 - 105

S980 008253



- | | |
|----|-------------|
| 1 | S080 690029 |
| 2 | S080 683063 |
| 3 | S980 081122 |
| 4 | S080 683053 |
| 5 | S080 683064 |
| 6 | S980 081161 |
| 7 | S080 683067 |
| 8 | S980 081160 |
| 9 | S080 685051 |
| 10 | S080 683083 |
| 11 | S080 681029 |

tab. 23

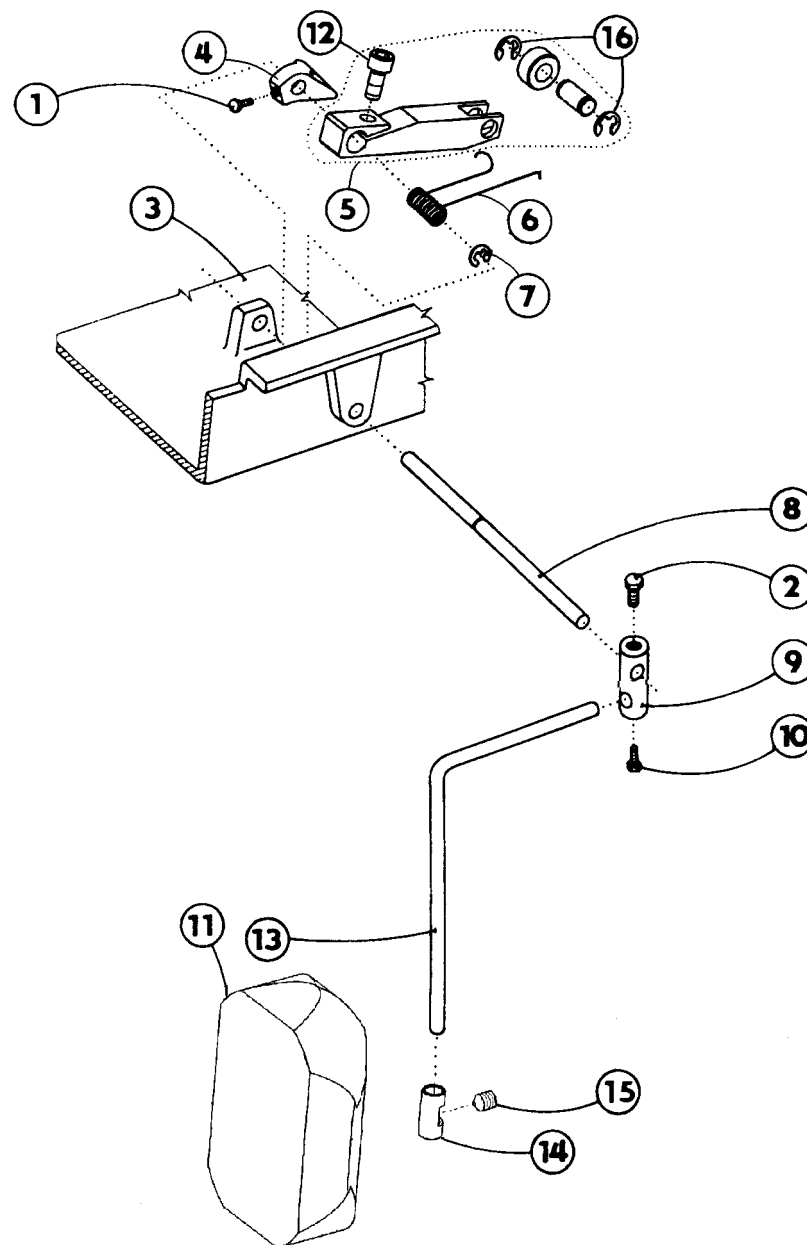


528 - 105

S980 099038 /1

1	S273	940127
2	S615	932046
3	S273	940141
4	S321	953251
5	S080	725050
6	S080	826387
7	S080	941091
8	S314	016020
9	S080	225031
10	S413	100130
11	0APP	000301
12	S321	026000

tab. 24

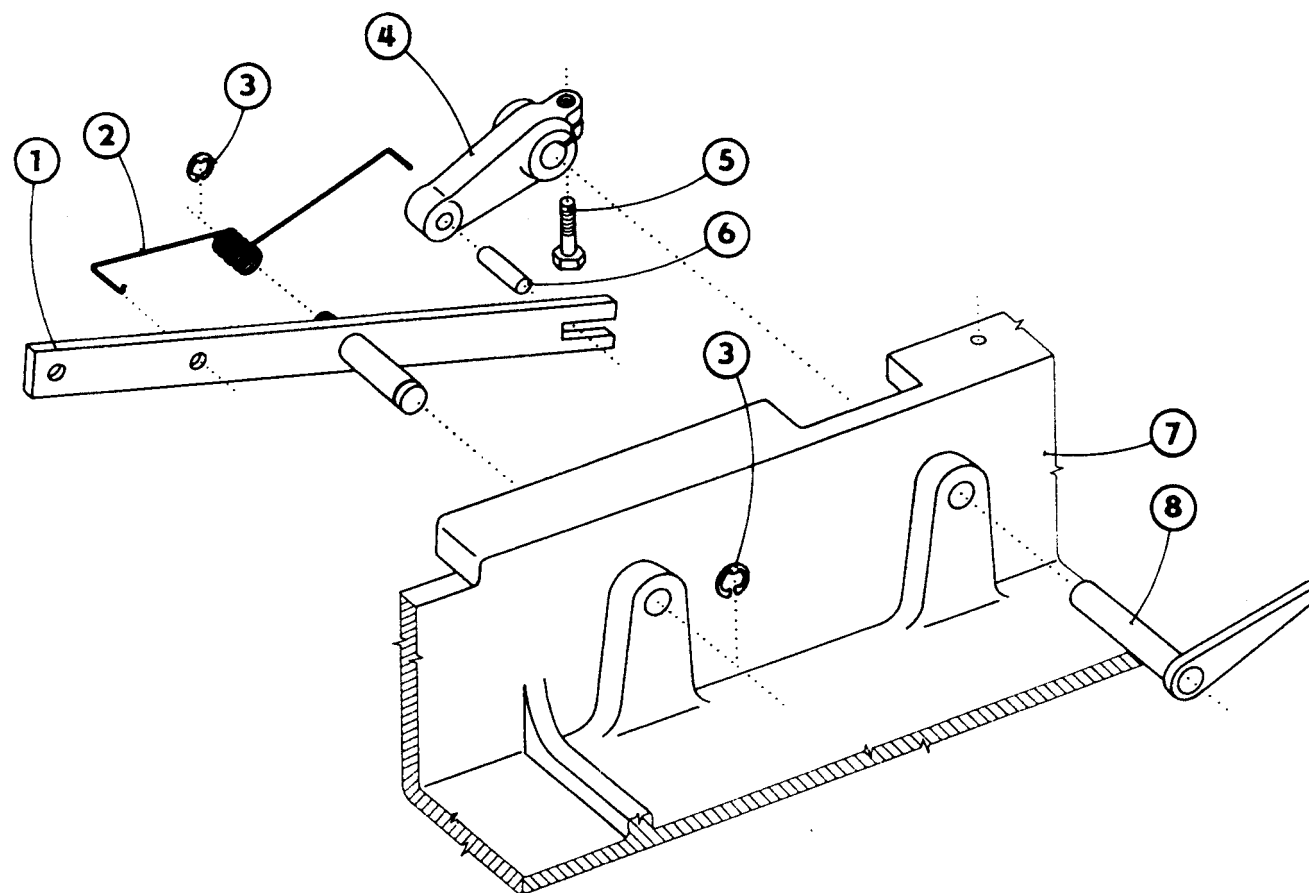


528 - 105

S980 099038/2

1	S080	141141
2	S080	141121
3	S080	725050
4	S080	625022
5	S980	027603
6	S080	264168
7	S311	732070
8	S080	314065
9	S080	318069
10	S080	141112
11	0396	130013
12	S080	120295
13	S080	383022
14	S080	416146
15	9205	102788
16	S311	732060

tab. 25

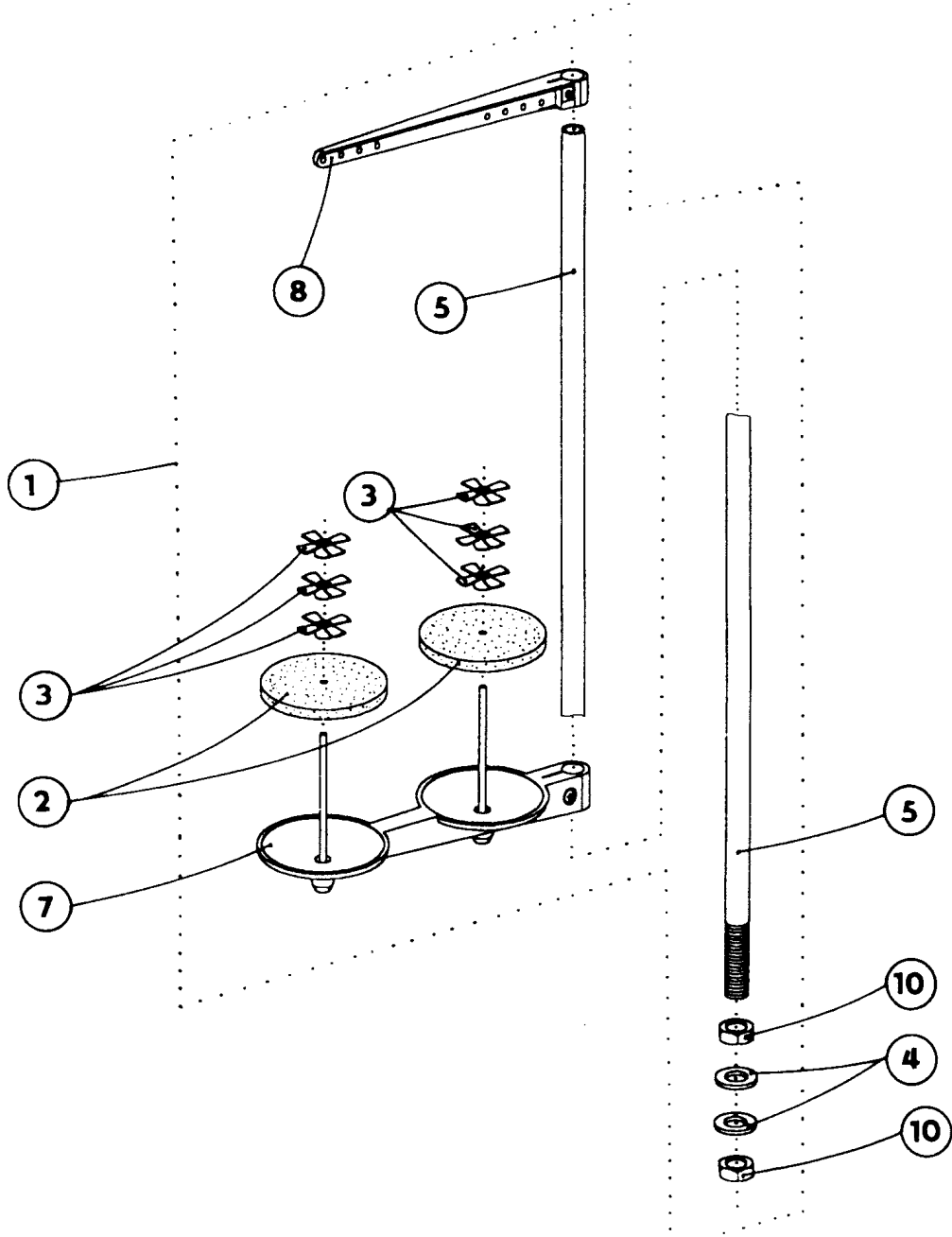


528 - 105

S980 099038 /3

1	S980	049109
2	S080	264290
3	S311	732070
4	S080	613480
5	S080	141109
6	S311	515041
7	S080	725050
8	S980	044142

tab. 26

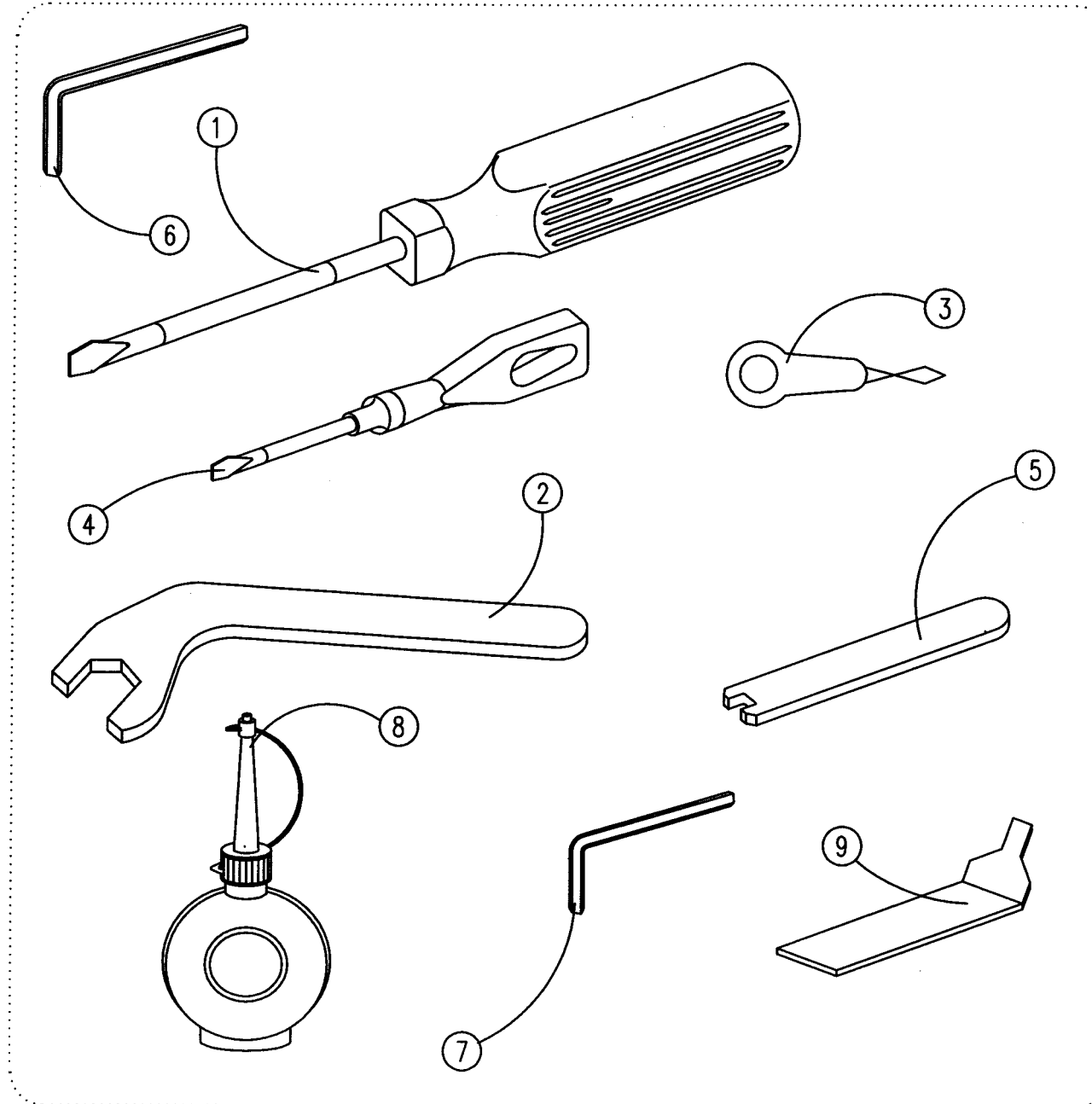


528 - 105

S980 099038 /4

1	S981	036163	
2	0077	110220	4 x
3	0077	110230	12 x
4	9330	000177	
5	0791	001081	
7	0791	001091	2 x
8	0791	001096	2 x
10	0995	340617	

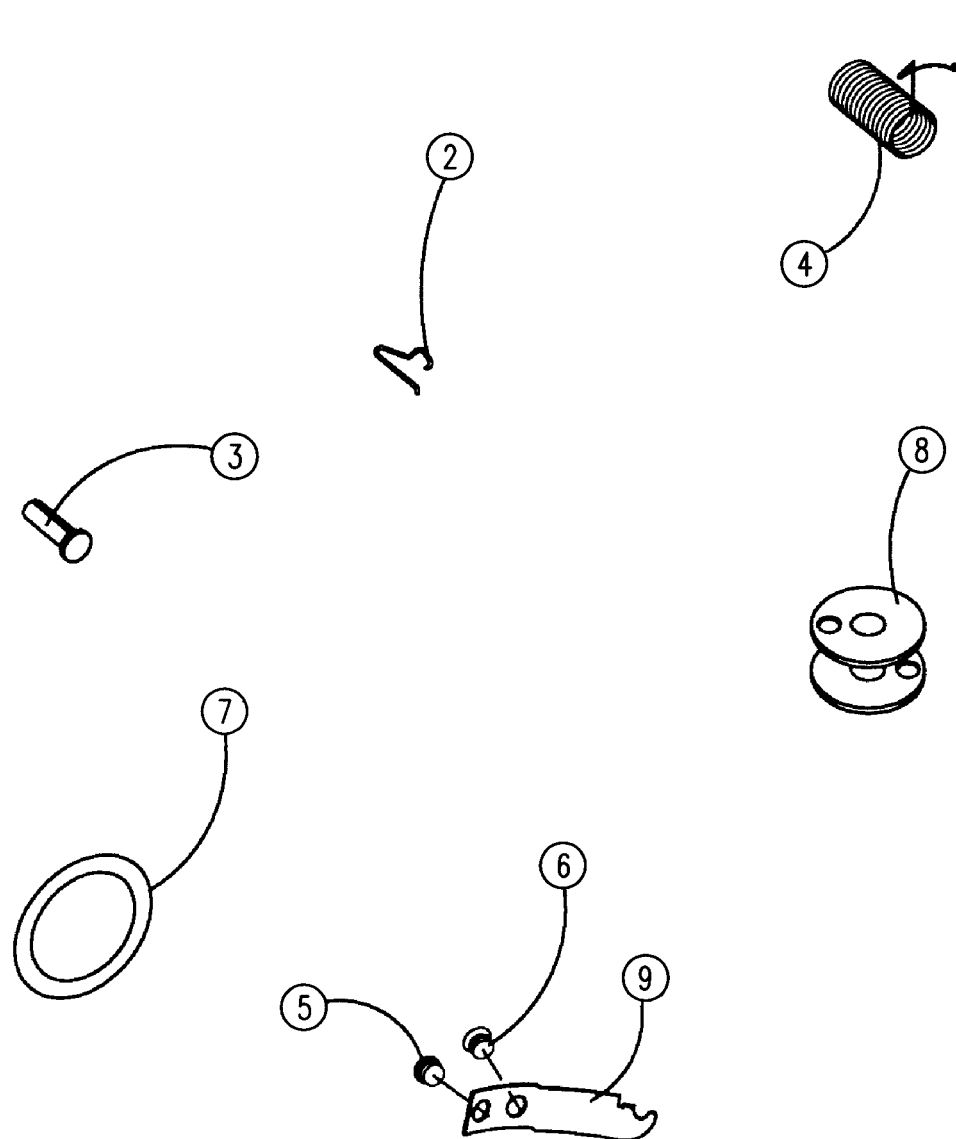
10



S980 099038 /5

1	S413	731023
2	S080	818273
3	S548	001000
4	S413	310002
5	S080	813481
6	S413	000500
7	S413	000400
8	S562	002000
9	S080	829796
10	S980	092220

tab. 28



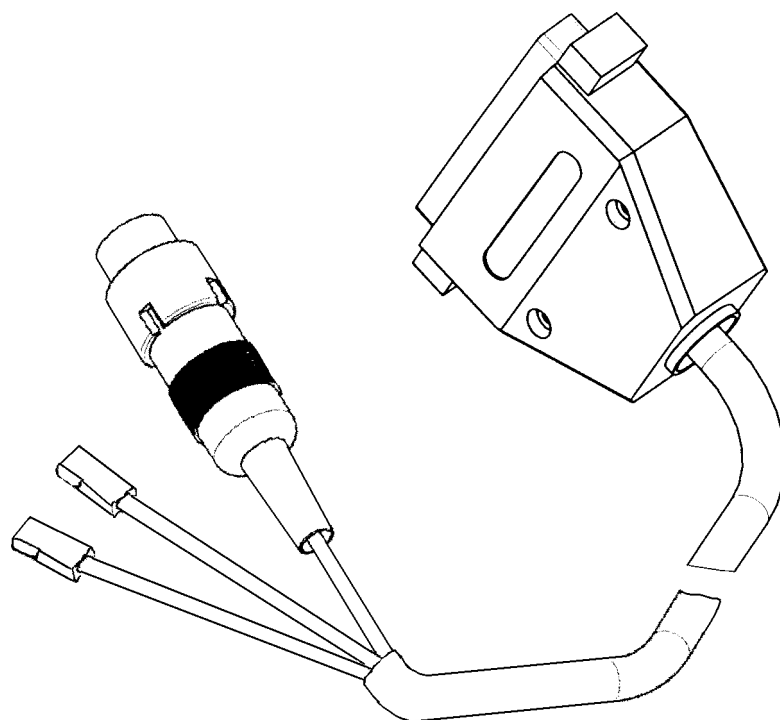
528 - 105

1	S980	092229	
2	S080	265037	4 x
3	S321	953200	2 x
4	S315	264294	4 x
5	S080	683063	4 x
6	S080	683053	4 x
7	S273	025410	4 x
8	S080	685051	10 x
9	S080	690029	4 x

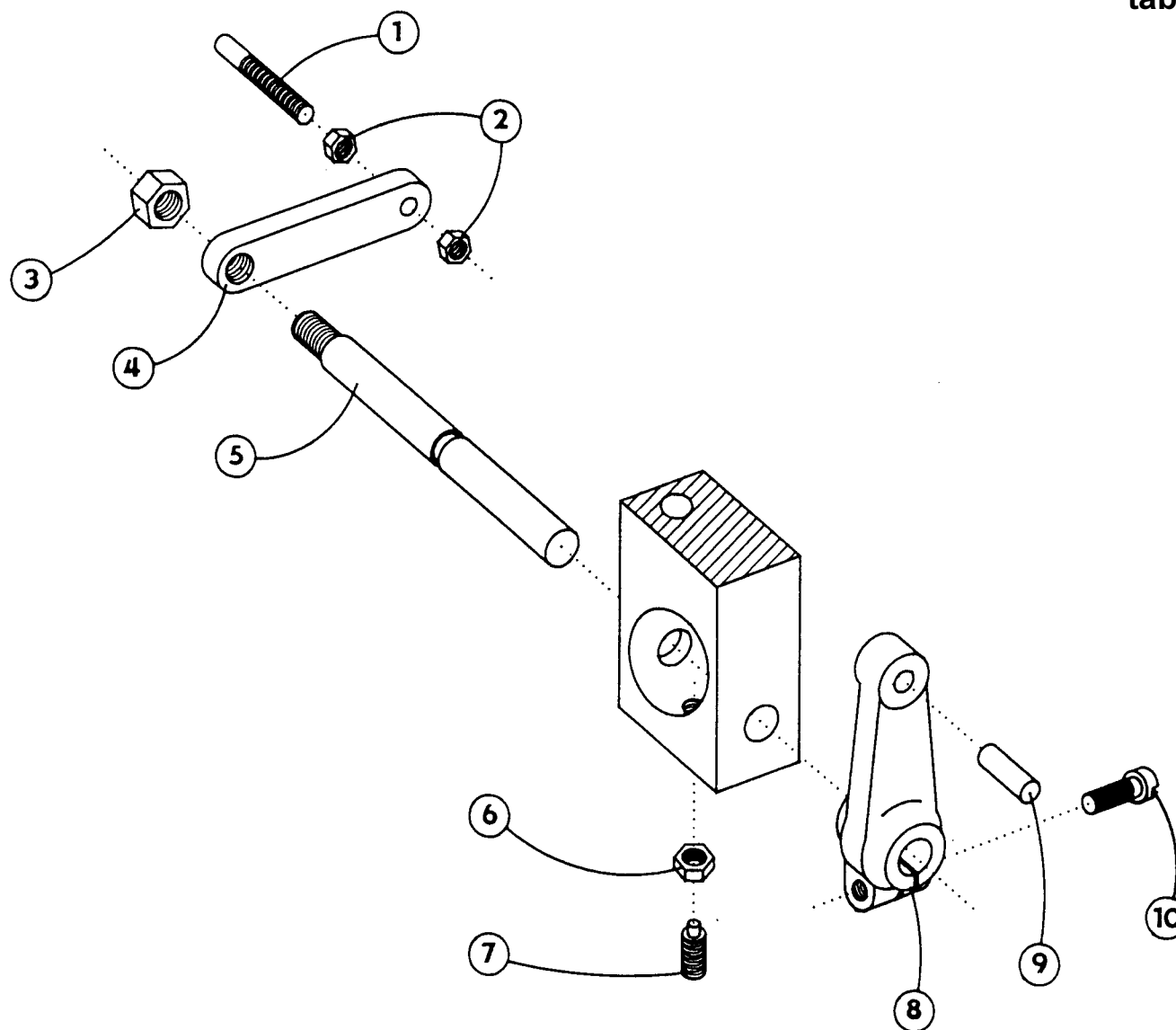
tab. 29

528 - 105

S980 094051



tab. 30



528 - 105

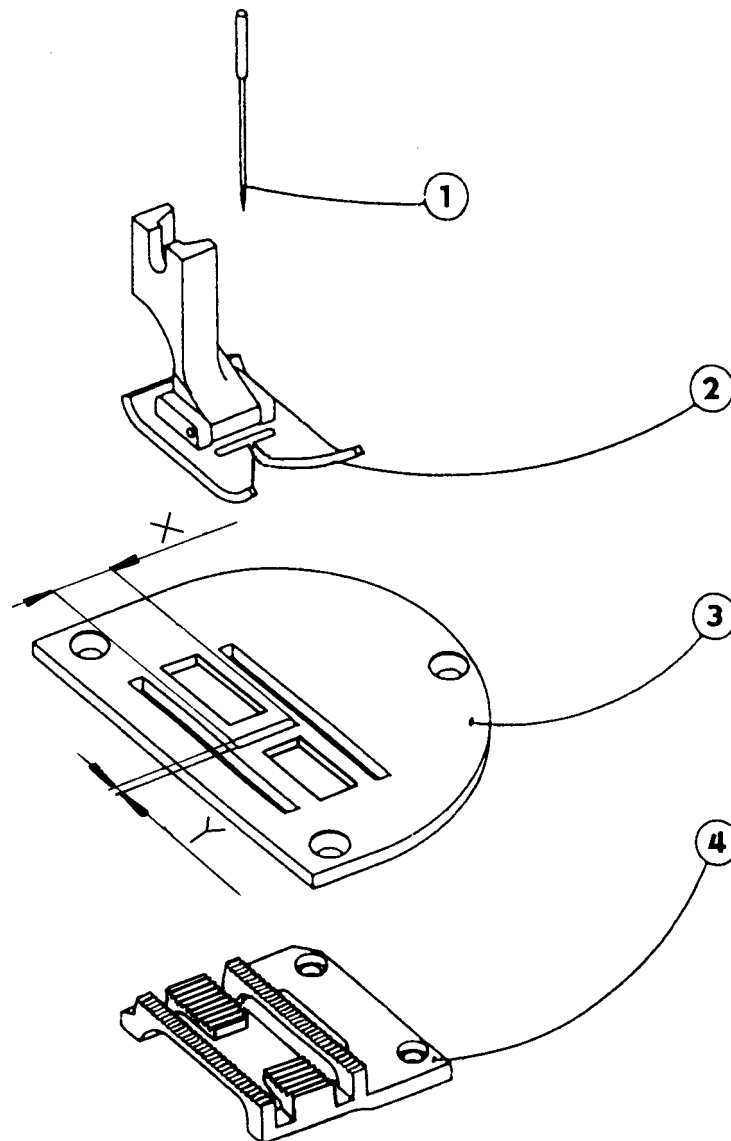
S791 995068

1	S080	316038
2	S080	161143
3	S080	161159
4	S080	632019
5	S080	342096
6	S080	161140
7	S080	111097
8	S080	613480
9	S311	515035
10	S080	120230

		Šicí vybavení Sewing equipment				528											
Obchodní označení Ordering No.	Pro podtřídu/Použití For subclass/Use	Stehová deska Throat plate				Hlavní podavač Main feed dog				Patka Foot							
		Rozměr jehelního otvoru/Stitch hole size	Stehová deska/Throat plate	Zásuvná deska levá/Slide, left	Zásuvná deska pravá/Slide, right	Rozměr jehelního otvoru/Stitch hole size	Pilové ozubení/Serrated	Pilové ozubení šikmé/Serrated, oblique	Křížové ozubení/Cross toothed	Oboustranné ozubení/Roof-shaped	Kloubová kompenzační/Compensating hinged	Kloubová s drážkou pro nit zepředu/ Hinged with front thread slit	Kloubová s drážkou pro nit z boku Hinged with side thread slit	Kolečková/Roller presser		Jehelník/Needle holder	Systém jehly/Needle system
528 E 027	-101 -105 - standard střední až těžký materiál;3řádkový podavač-roztec zubů 1,8 mm tl. jehly 110-130 Nm; max. šířka klik. stehu -10mm max. délka klik. stehu -5 mm medium weight to heavy weight material; 3-lined feed dog with 1,8 mm needle size 110-130 Nm; max. throw width 10 mm max. stitch length 5 mm	1,8x 11,8	S080 811557					S080 651336				S980 031602					134-35/120
527 E 023	-101 -105 Vybavení pro sešívání dílců Sewing equipment for sewing butt seams		S980 022282					S080 651428				S980 031603					

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tab. 31



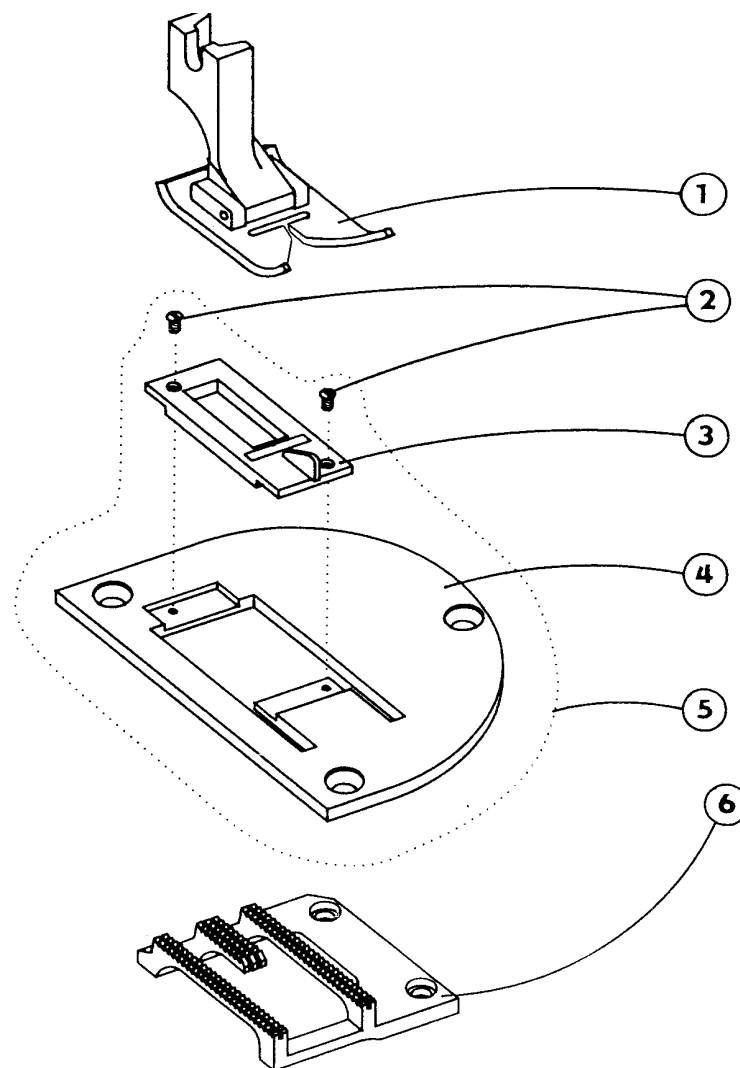
528 - 105

528 E 027

S791 124027 35

- | | |
|---|-----------------------|
| 1 | 134-35 No. 120 - 11 x |
| 2 | S980 031602 |
| 3 | S080 811557 |
| 4 | S080 651336 |
- X = 11,8 mm Y = 1,8 mm

tab. 32



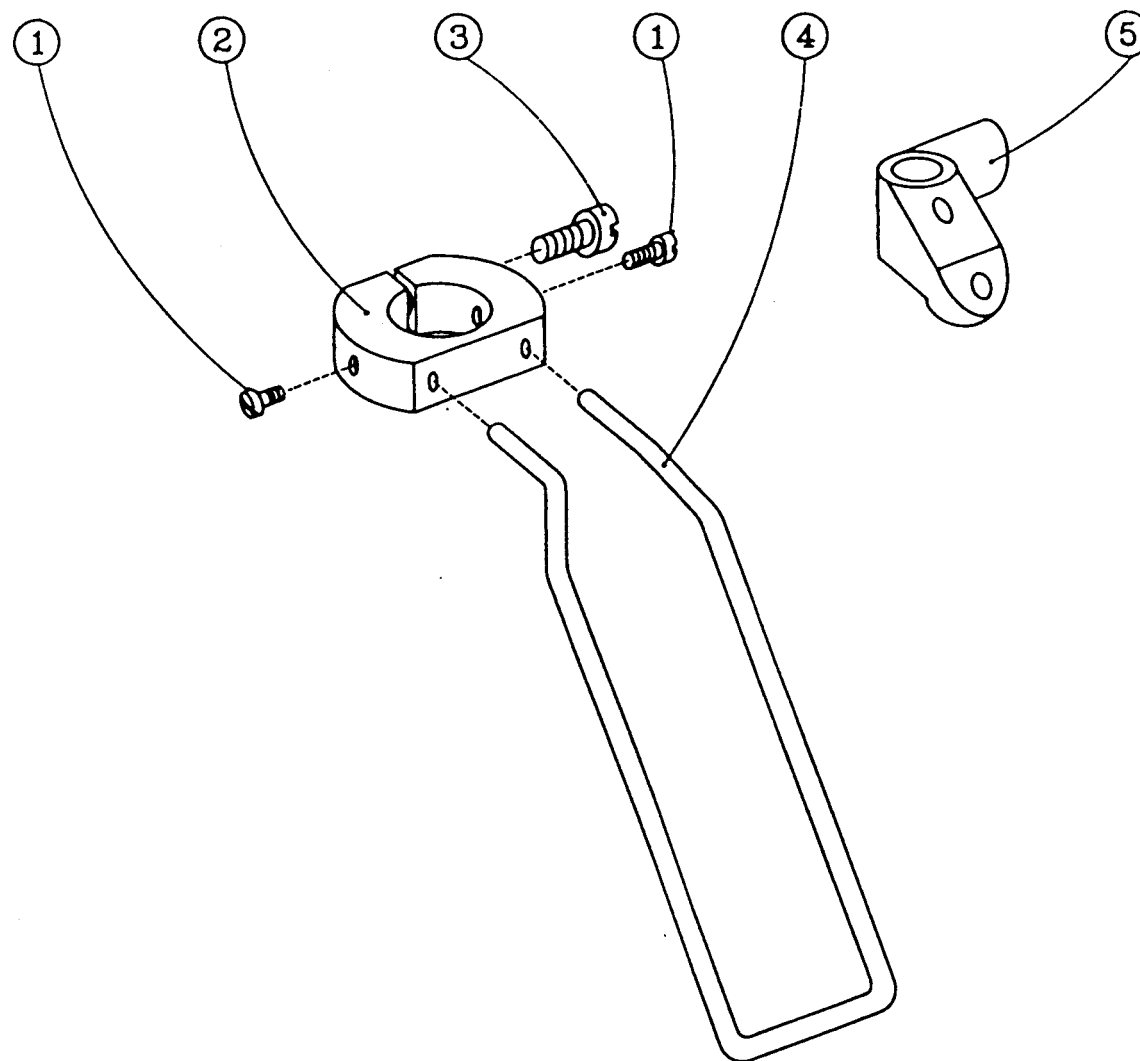
528 - 105

527 E 023

S791 400023

1	S980	031604
2	S080	124061
3	S080	049443
4	S080	811633
5	S980	022282
6	S080	651428

tab. 33



528 - 105

527 N 001

S791 149001

1	S080	120 037
2	S080	646 136
3	S080	120 225
4	S080	271 441
5	S080	627 037

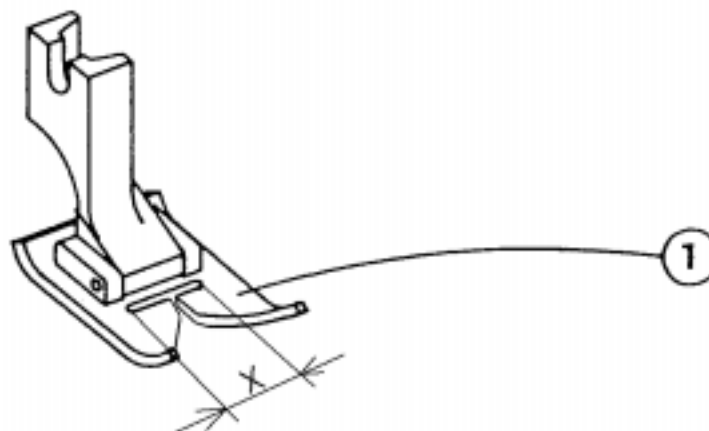
tab. 34

528 - 105

525 E 017
S791 151017

1 S980 031652

X = 10 mm

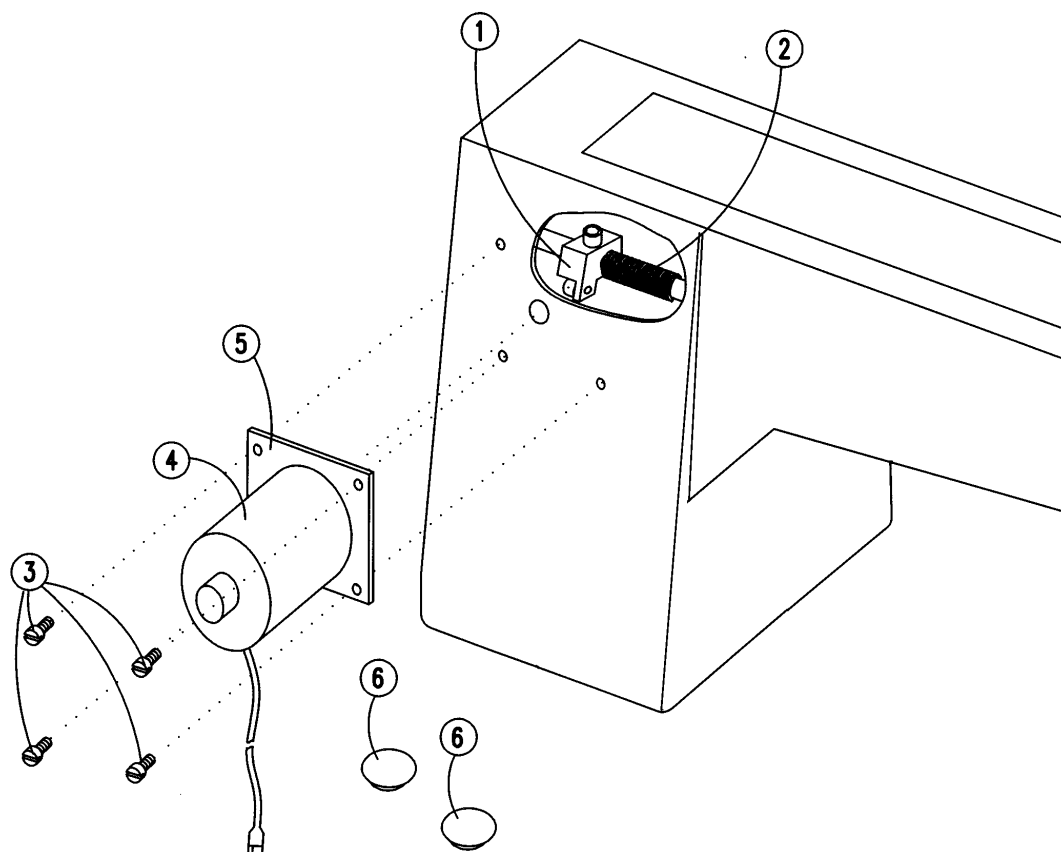


tab. 35

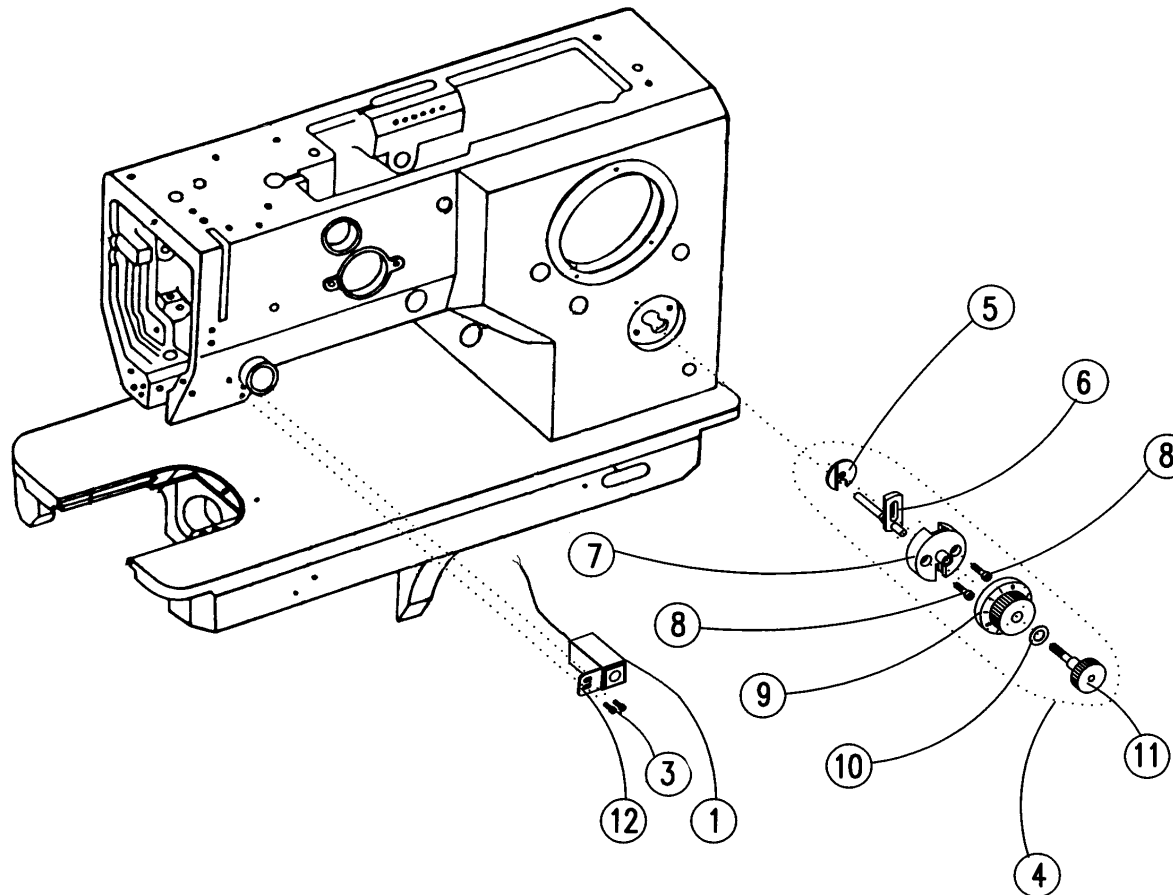
528 - 105

S791995153

1	S980	060208
2	S080	260610
3	S080	120354
4	S981	094041
5	S080	831699
6	S321	000000



tab. 36



528 - 105

1 **S980 094057**

1 **S980 094060**

S791 995154 /1

3 S080 132153

4 S980 044895

5 S080 441550

6 S980 043369

7 S080 441475

8 S080 120219

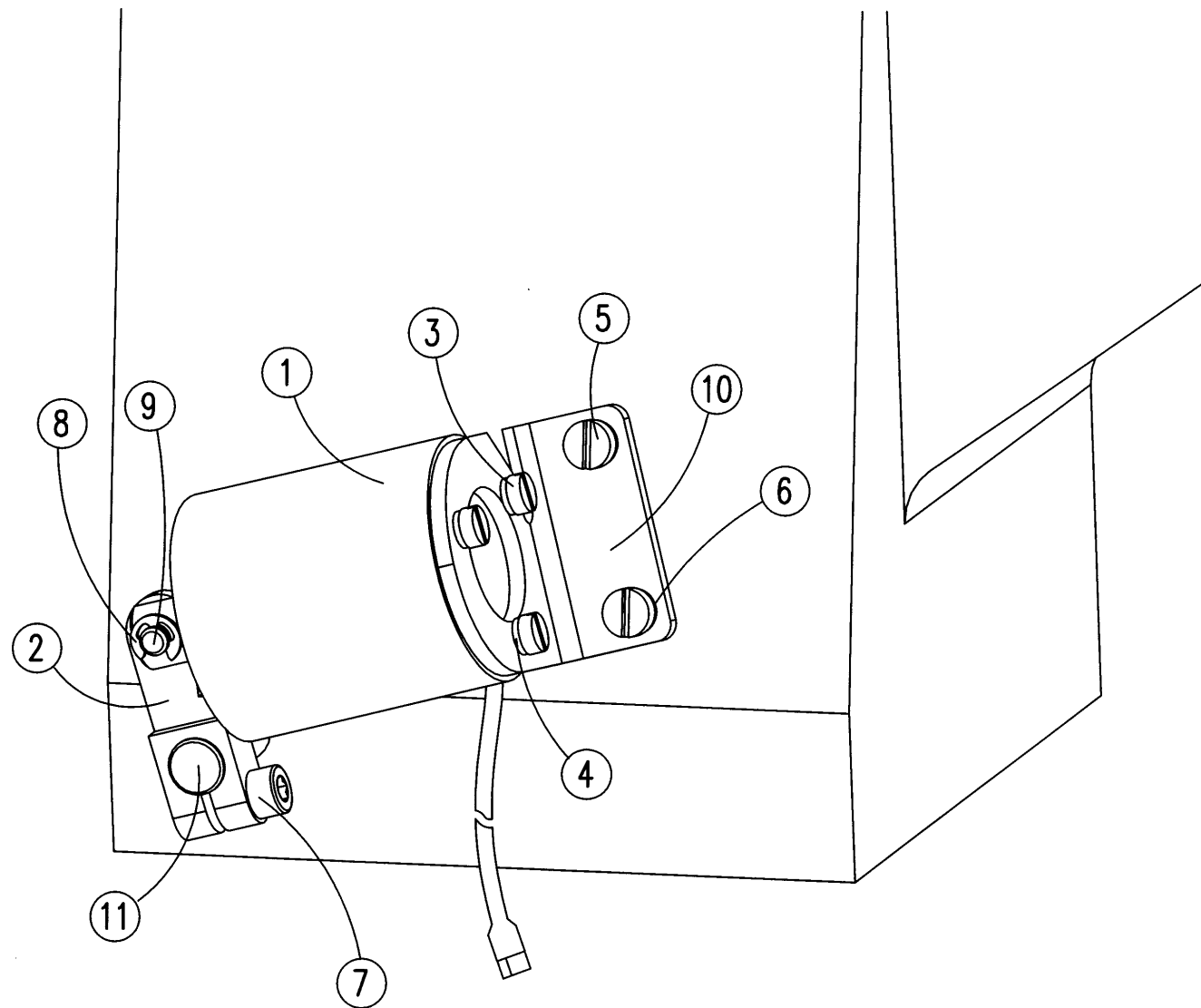
9 S980 233053

10 S080 190483

11 S080 342270

12 S980 035914

tab. 37

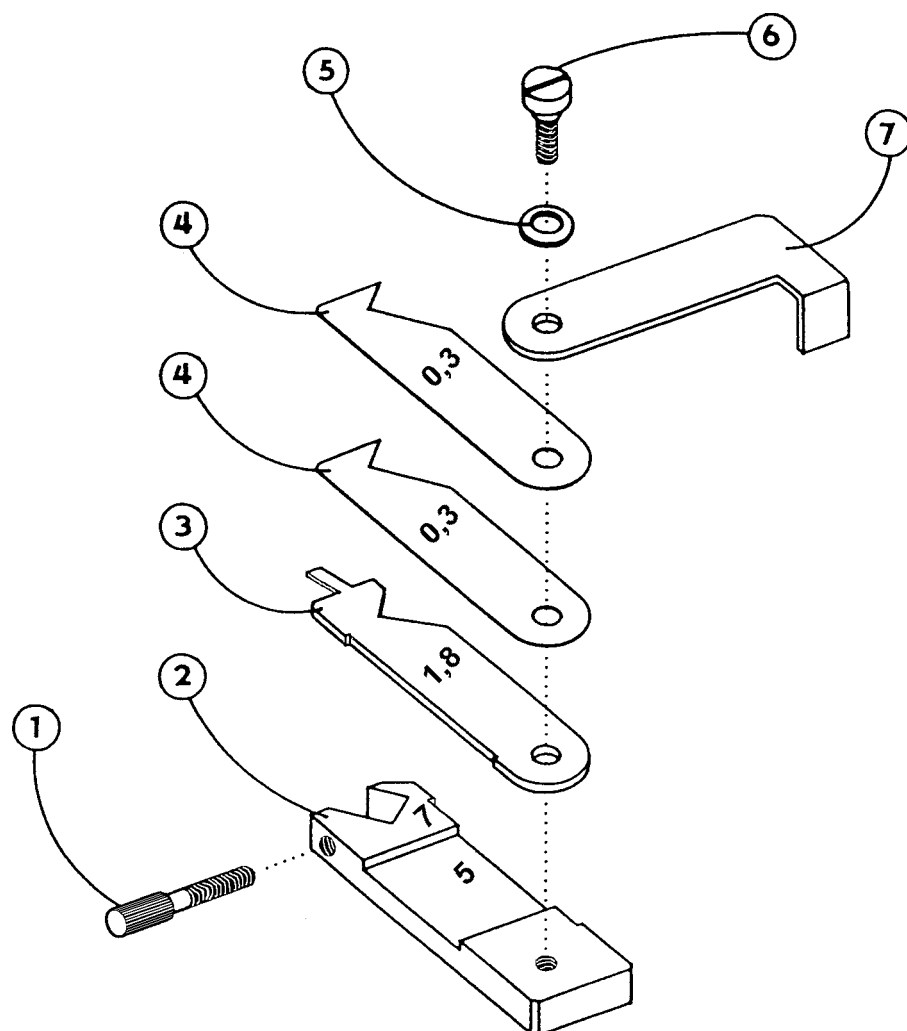


528 - 105

S791 995154/2

1	S980	094047
2	S080	613594
3	S080	120331
4	S080	191135
5	S080	120354
6	S080	191136
7	S080	120364
8	S311	732040
9	S080	314231
10	S080	826396
11	S080	342342

tab. 38



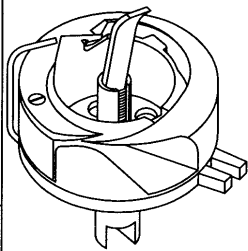
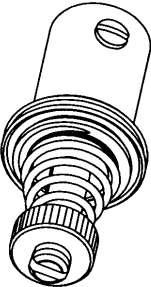
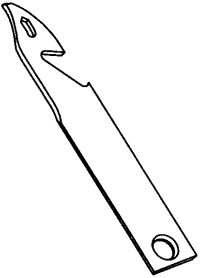
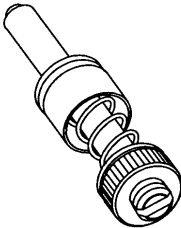
528 - 105

Z 001

S791947001

1	S080	133112
2	S080	646148
3	S080	814365
4	S080	814364
5	S080	192061
6	S080	131404
7	S080	831412

tab. 39

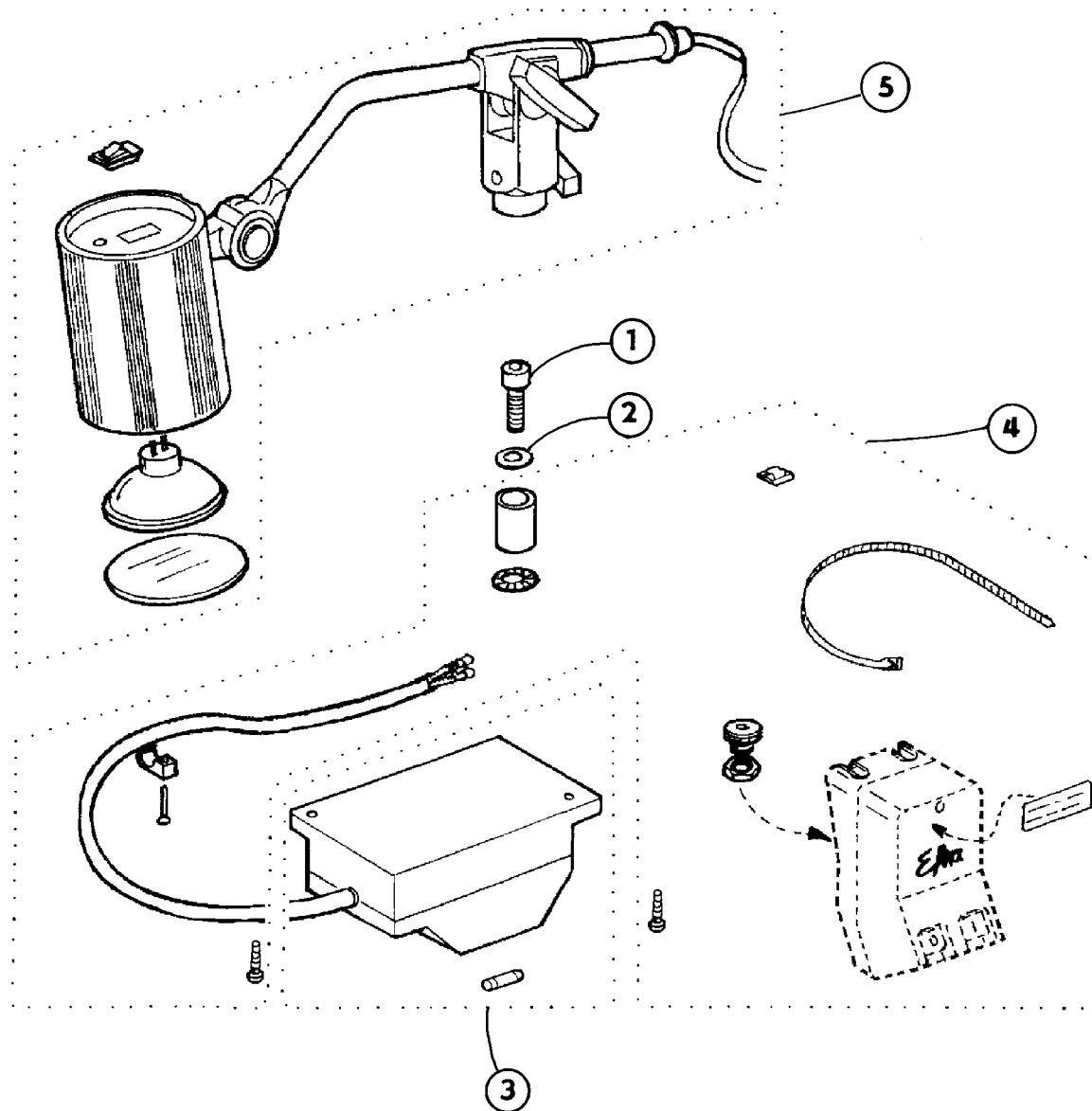
3x  S080 111109	3x  S080 141088	5x  S080 683063	5x  S080 683053	3x  S080 135029	3x  S080 120239
5x  S080 123117	3x  S080 265037	1x  S080 627170	3x  S080 136082	3x  S080 124050	5x  S080 112013
3x  S080 690029	5x  S315 264294	1x  S980 008253	1x  S980 025244	1x  S080 870167	3x  S273 025410
3x  S080 132216	1x  S080 264281	1x  S080 870140			1x  S980 025160
3x  S080 122029					

528 - 105

528Z 505

S74141050540

tab. 40



528 - 105

Z 012

S794 222012

1	S080	120692
2	S080	190346
3	0798	500088
4	0907	487519
5	9822	510001