

Teileliste und Naheinrichtungen
Parts List and Sewing Equipment

745 - 34 Speedpocket

DÜRKOPP ADLER AG

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745-34 Speedpocket

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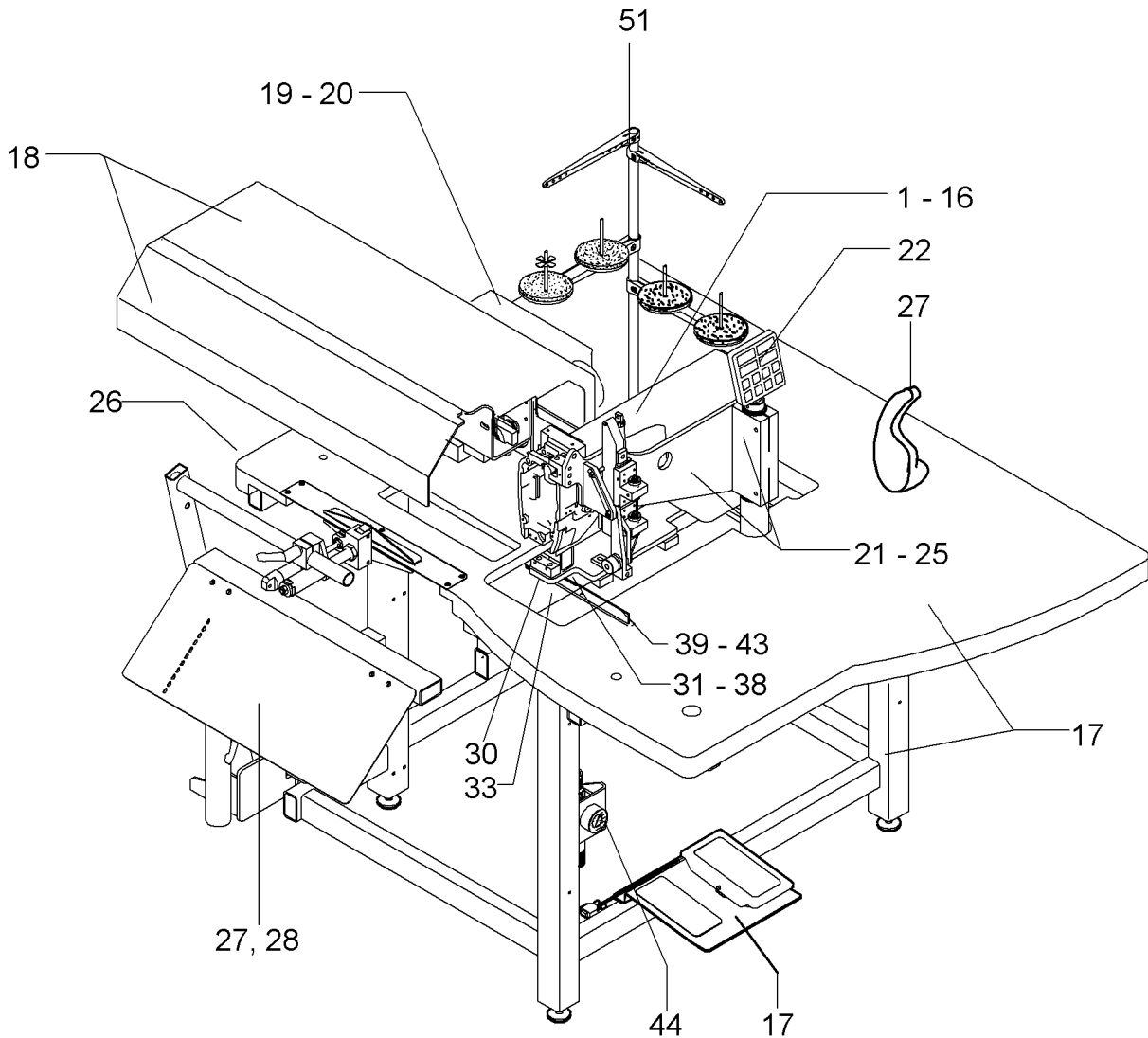
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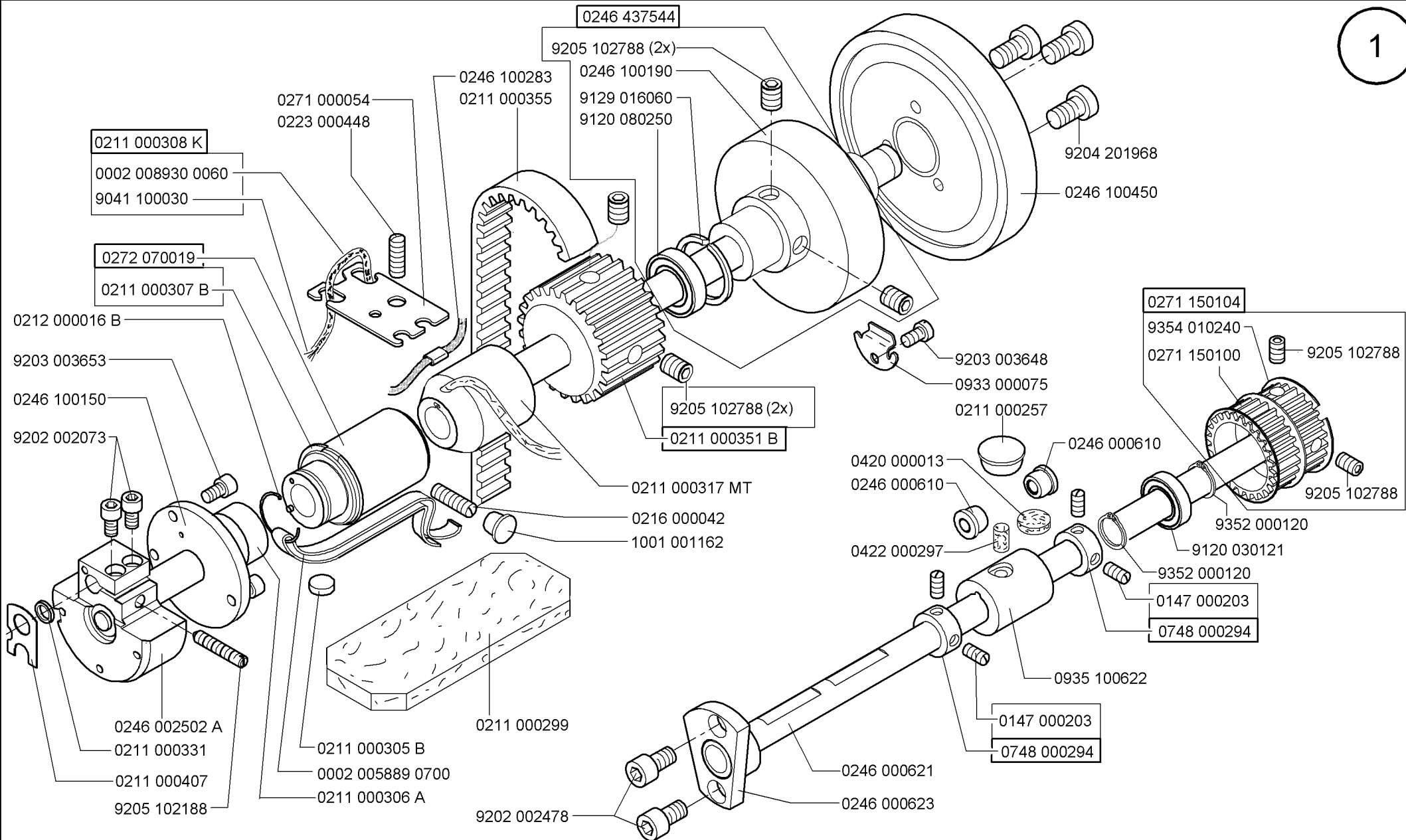
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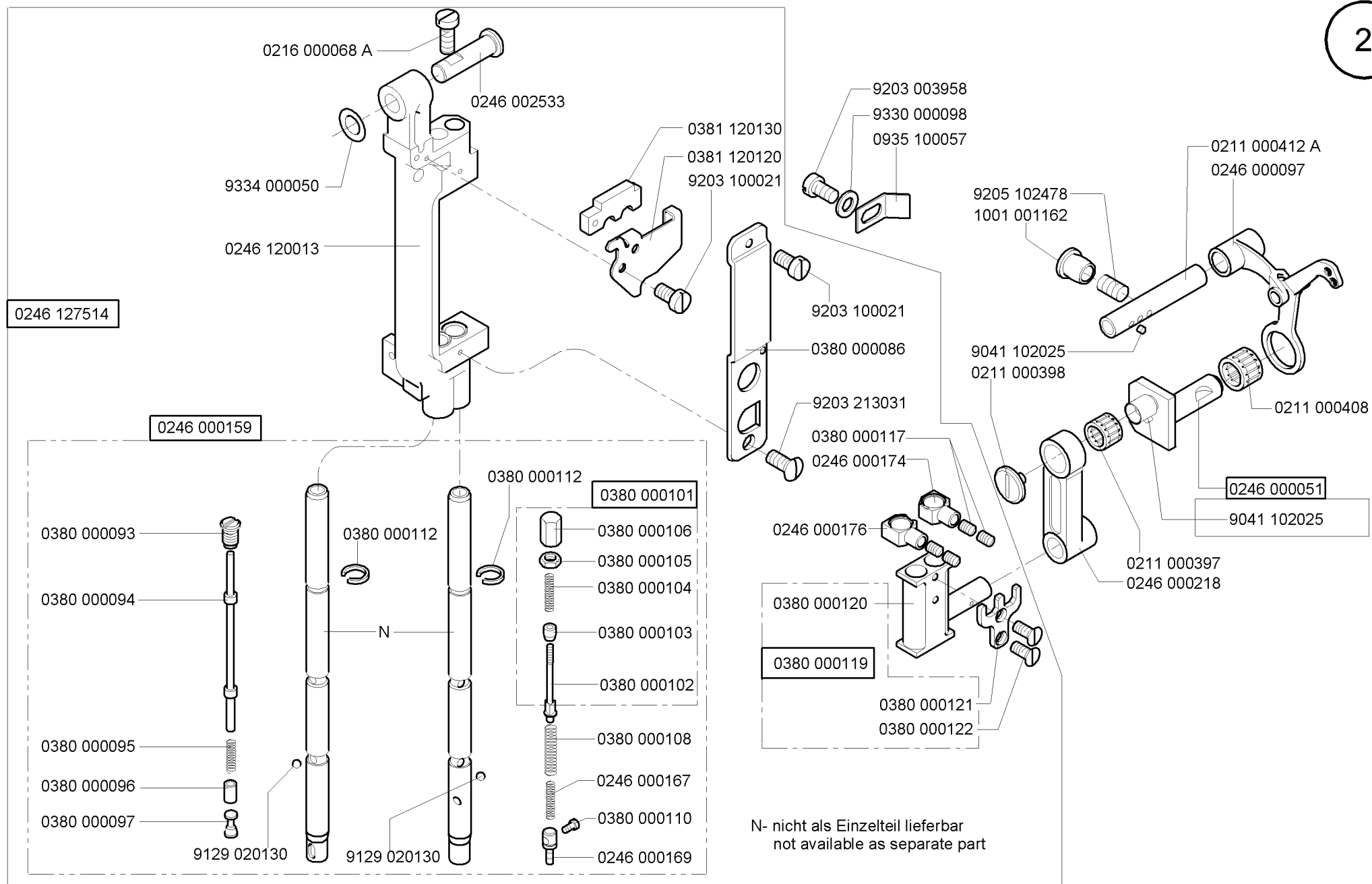
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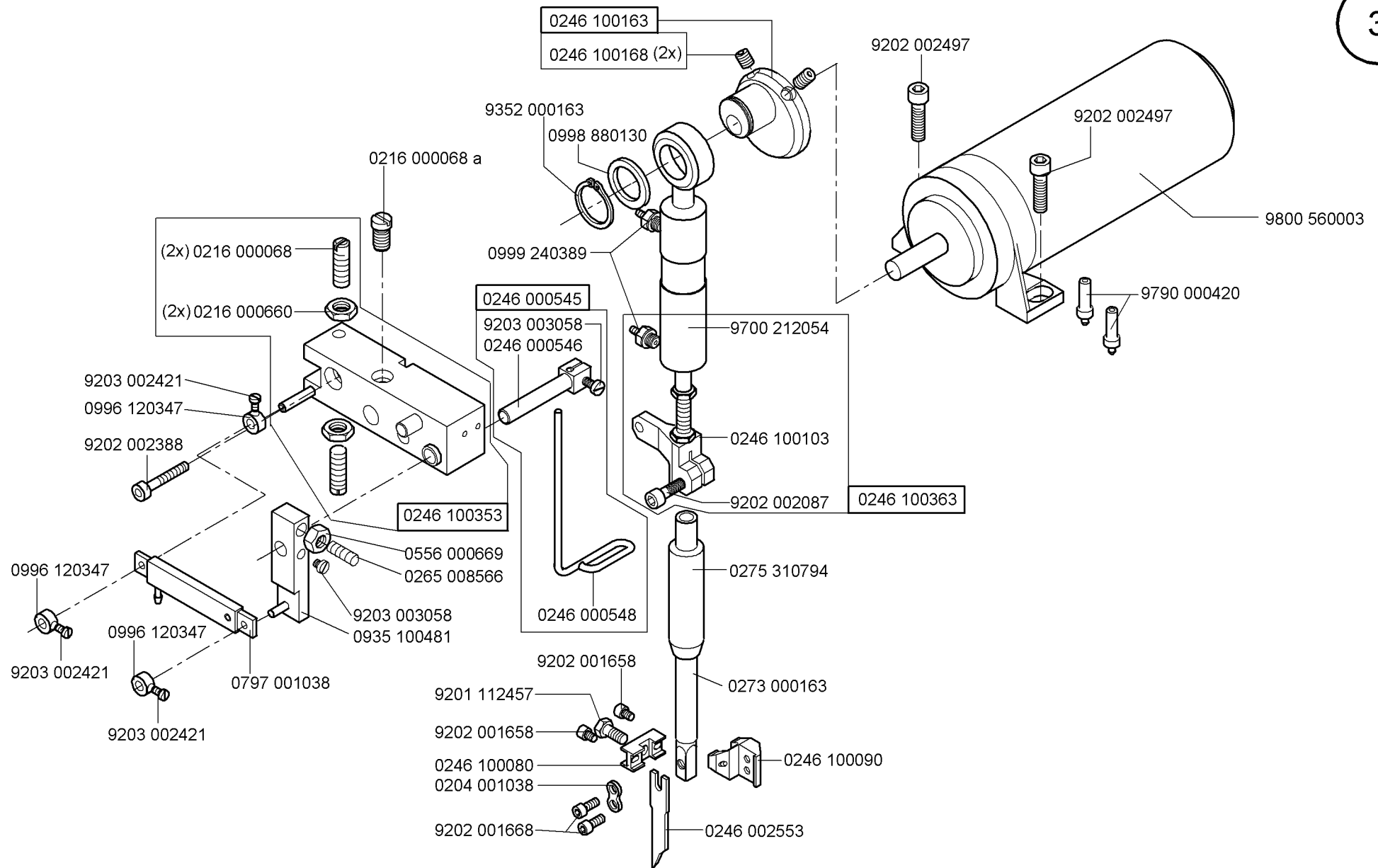
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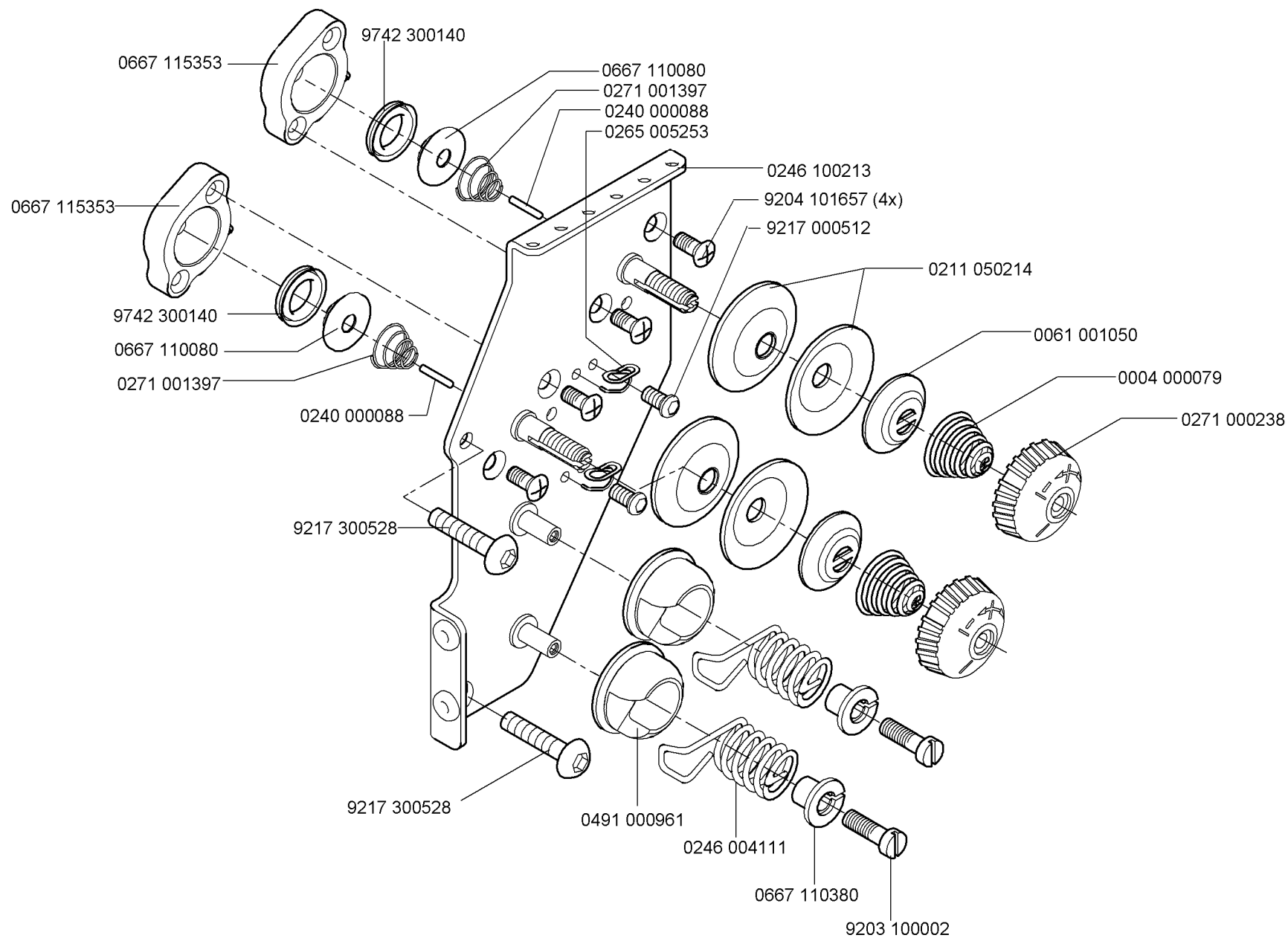
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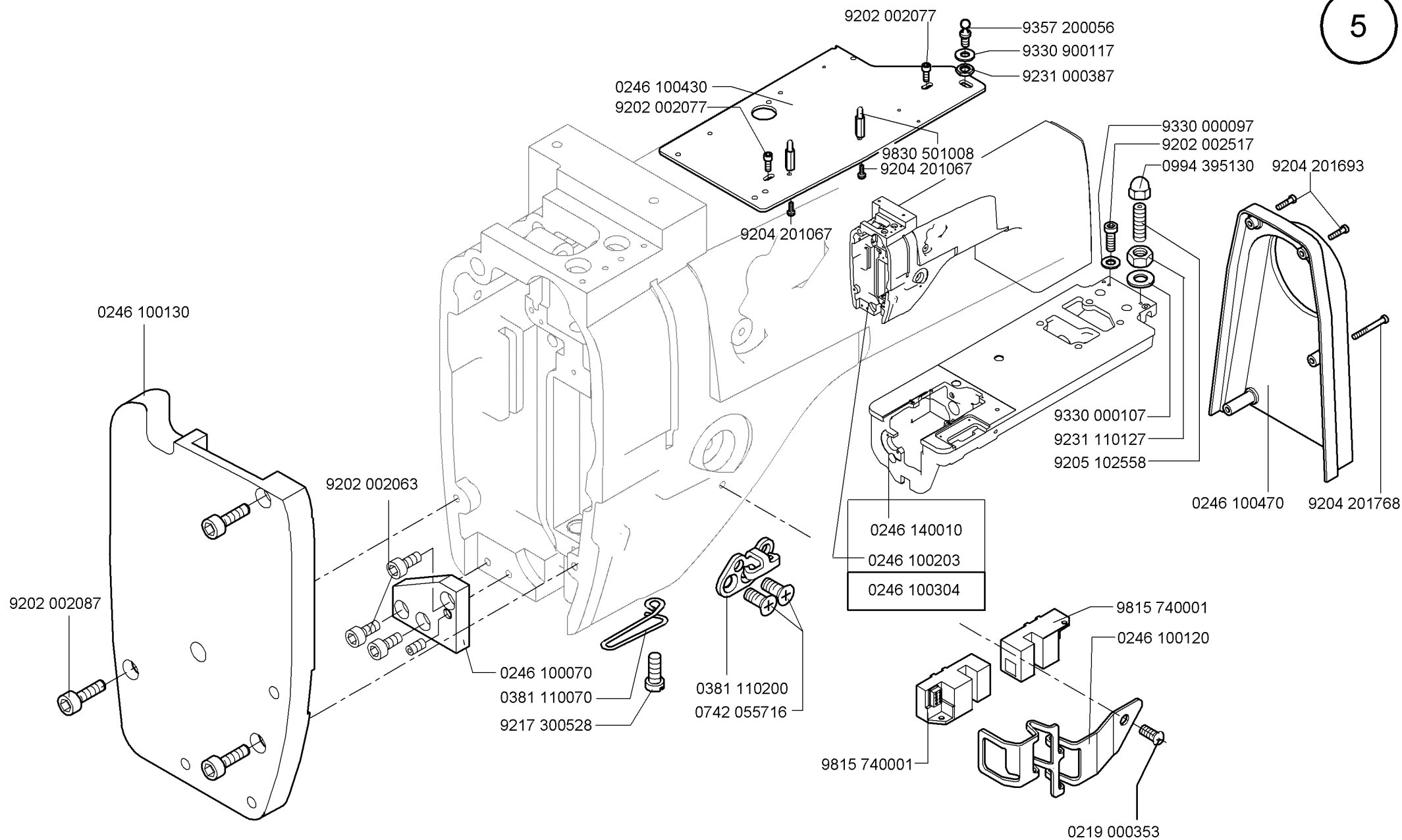


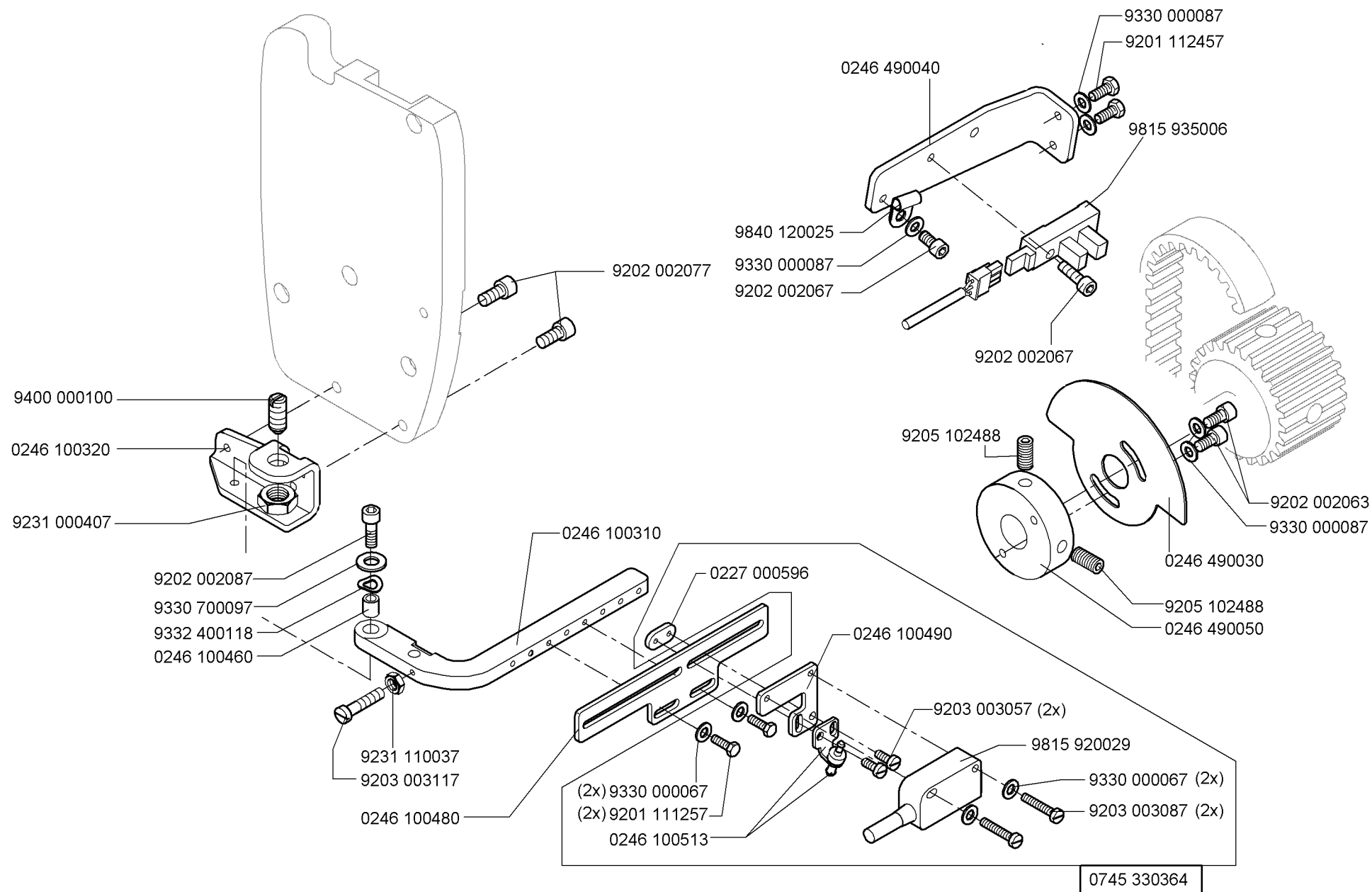


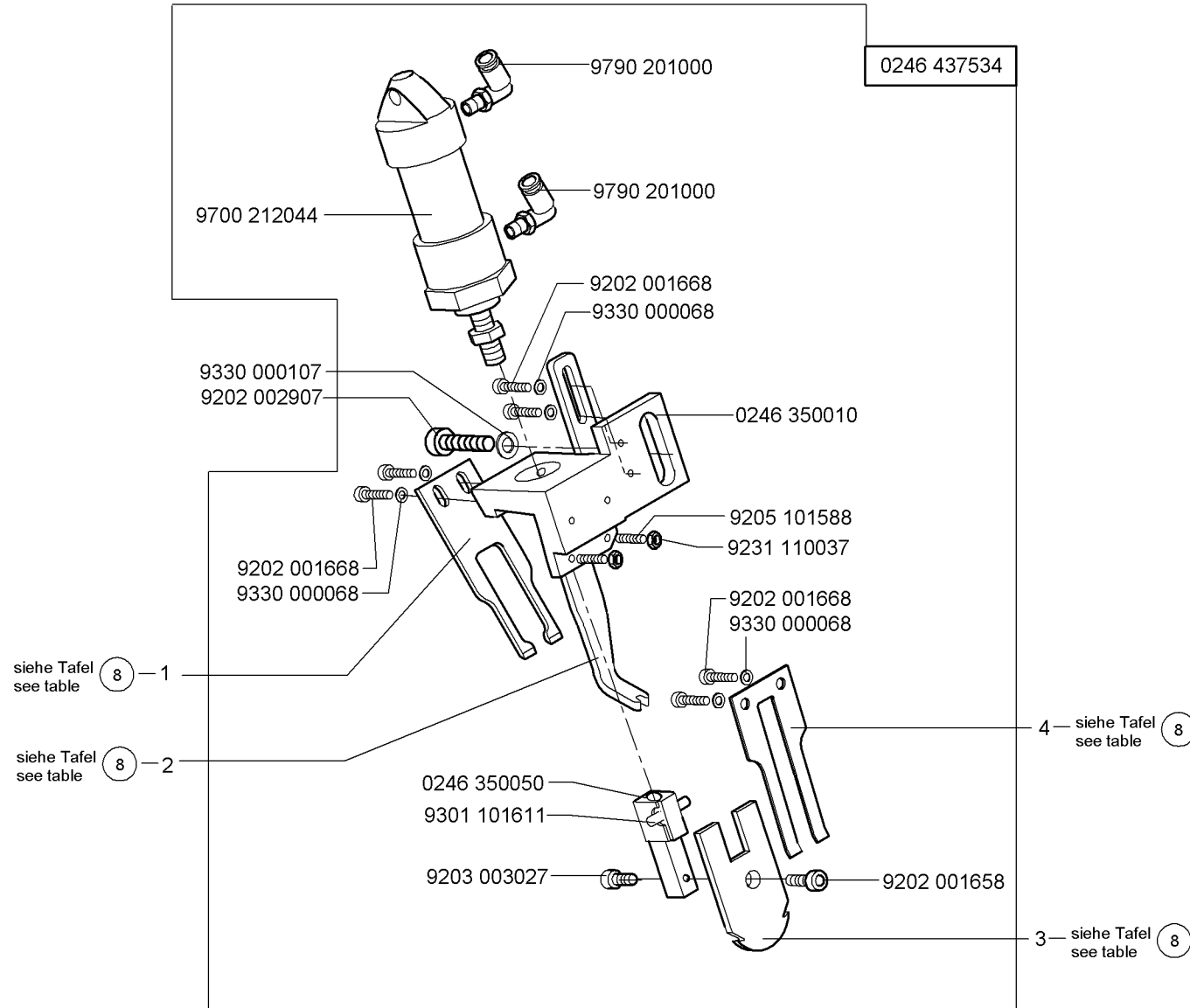




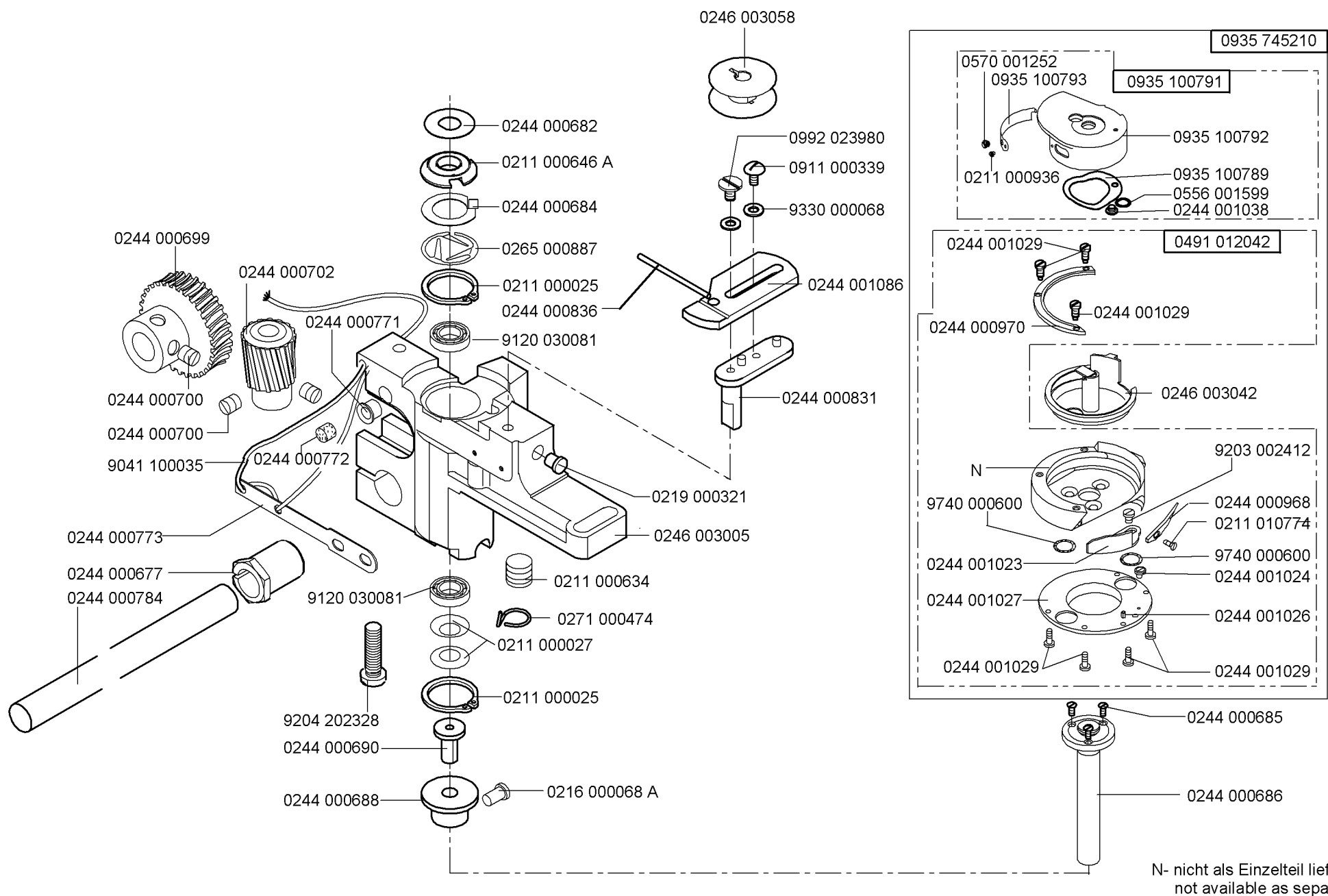




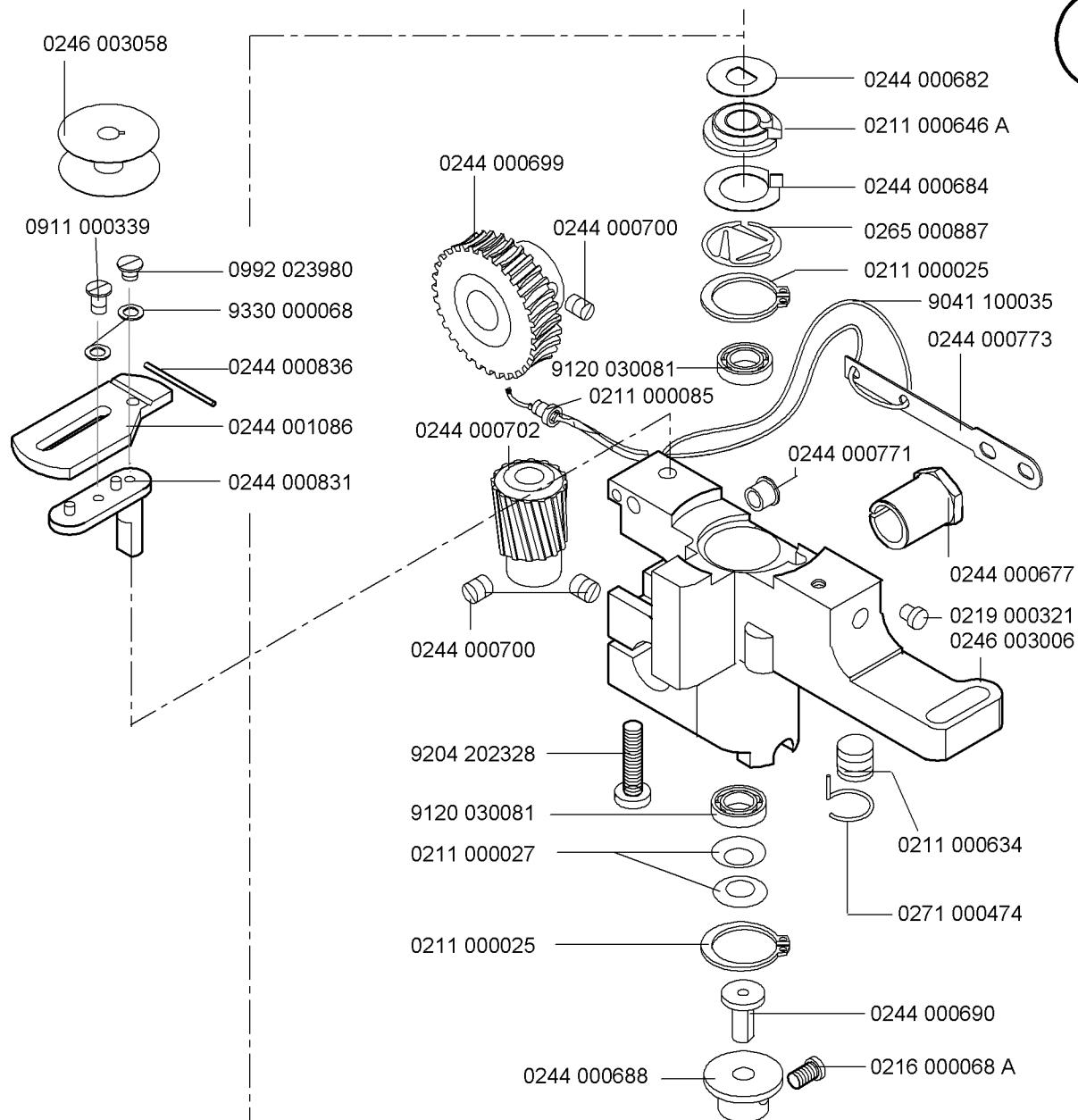
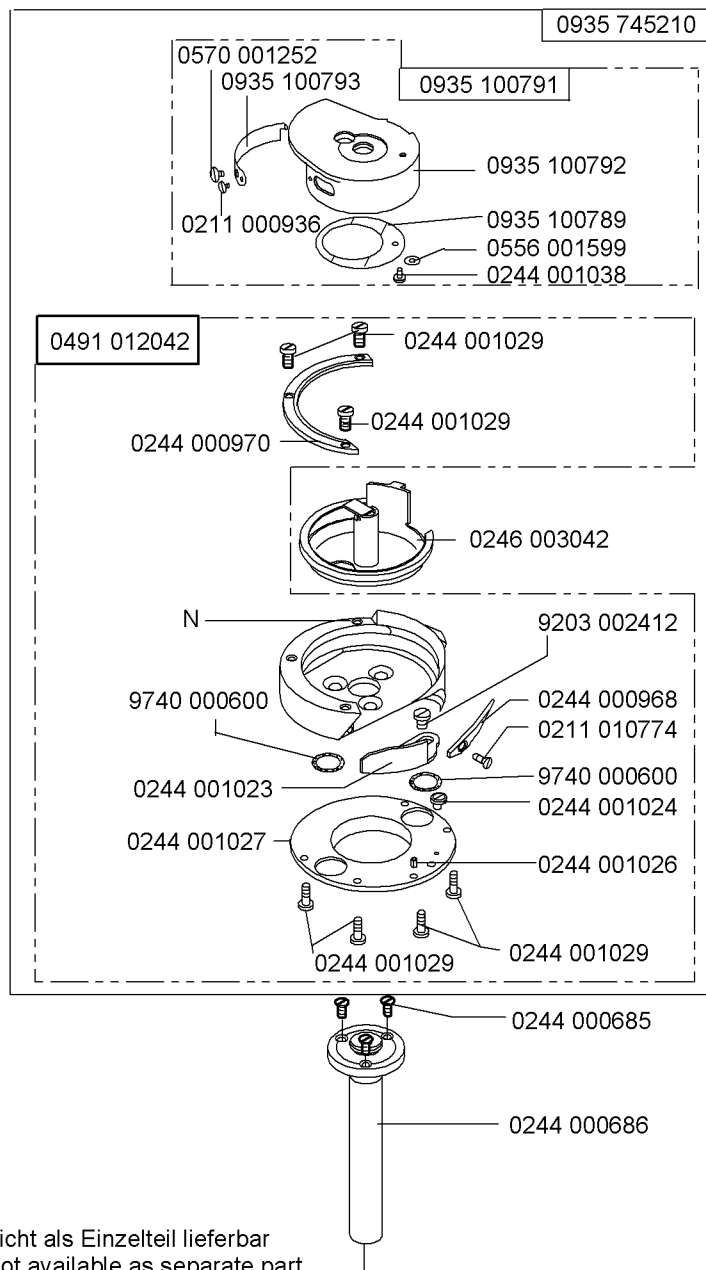


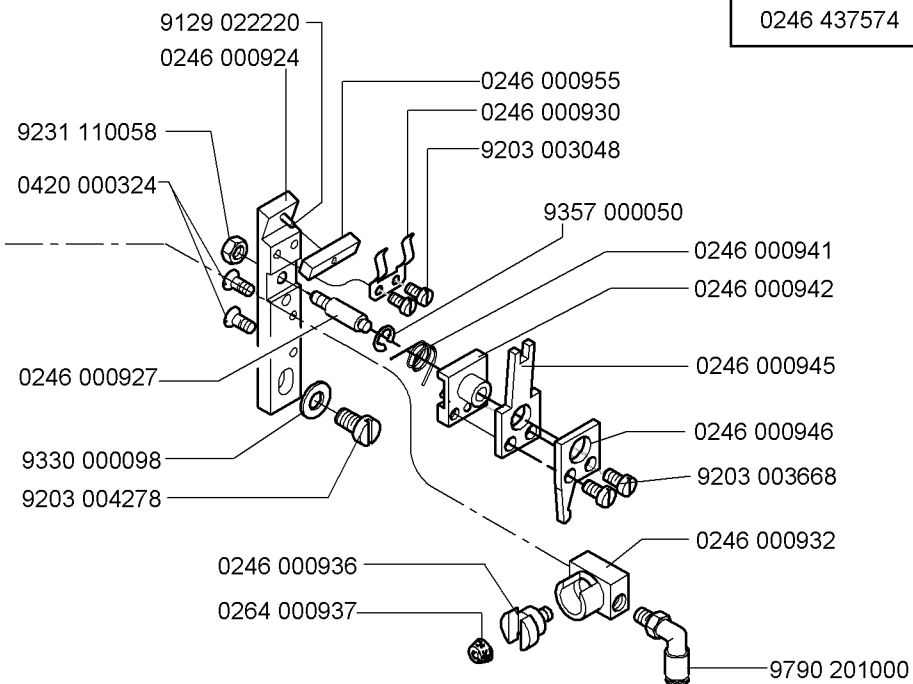
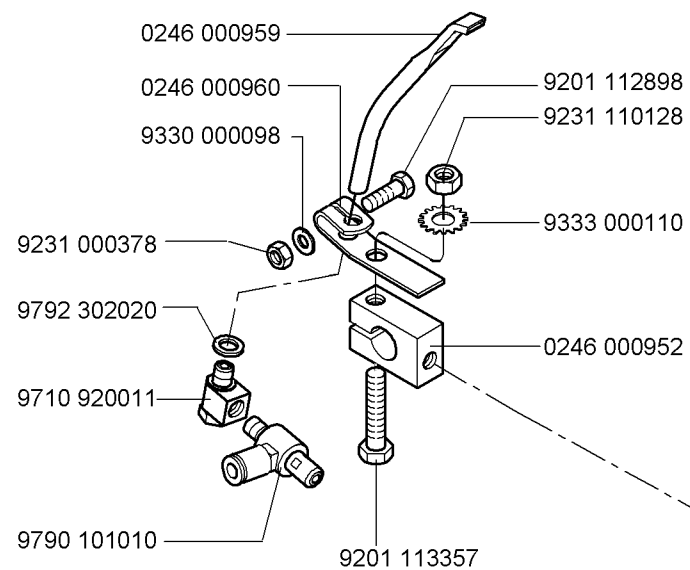


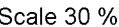
NA..	pos. 1 Gegenmesser Counter knife	pos. 2 Messerschutz Knife protection	pos. 3 Messer (beweglich) Knife articulated	pos. 4 Federblech Spring plate				
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10	0246 350040	0246 350020	0246 350060	0246 350030				
12	0246 350040	0246 350020	0246 350060	0246 350030				
14	0246 350090	0246 350070	0246 350100	0246 350080				
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24	0246 350190	0246 350170	0246 350200	0246 350180				
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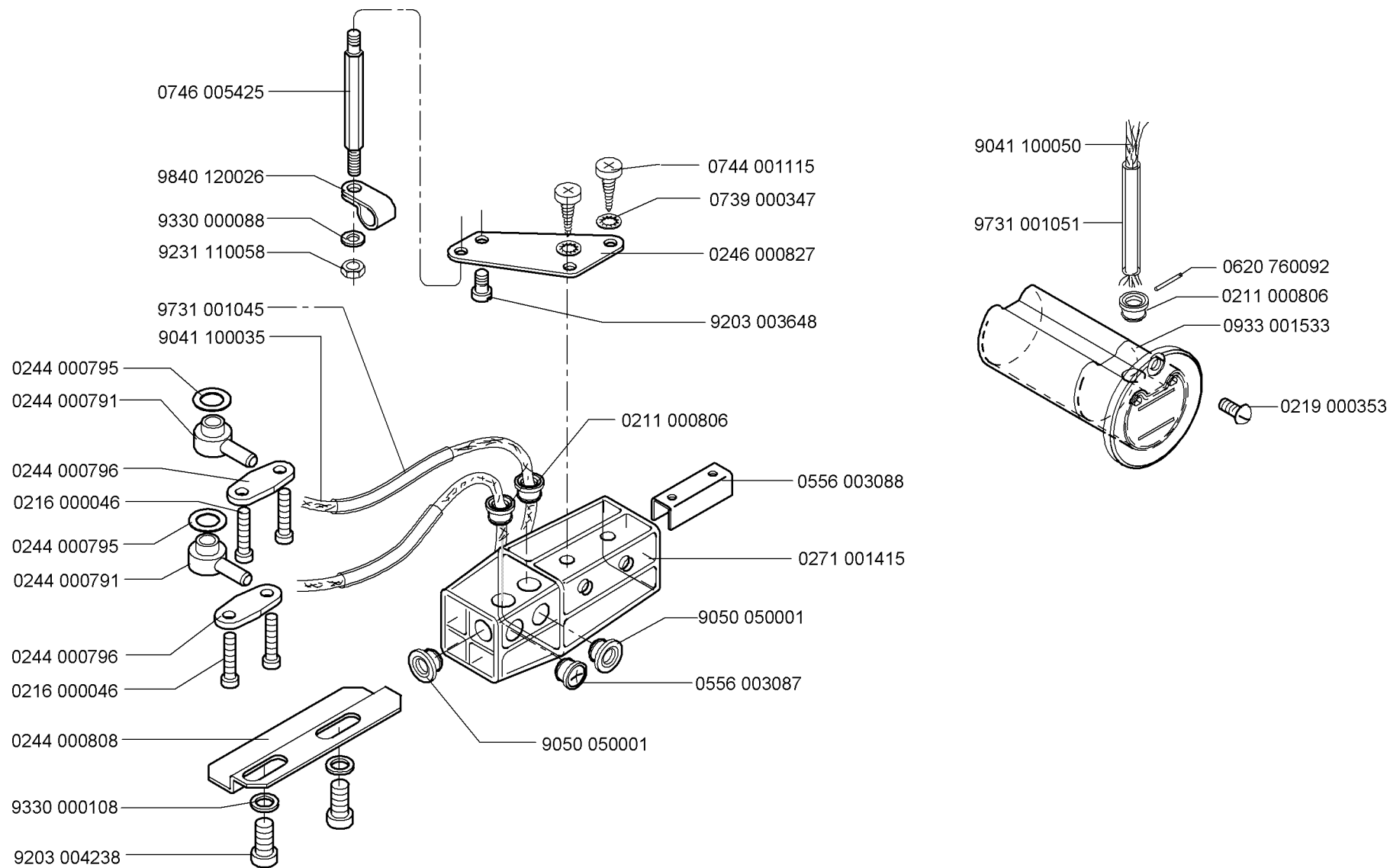
N- nicht als Einzelteil lieferbar
not available as separate part

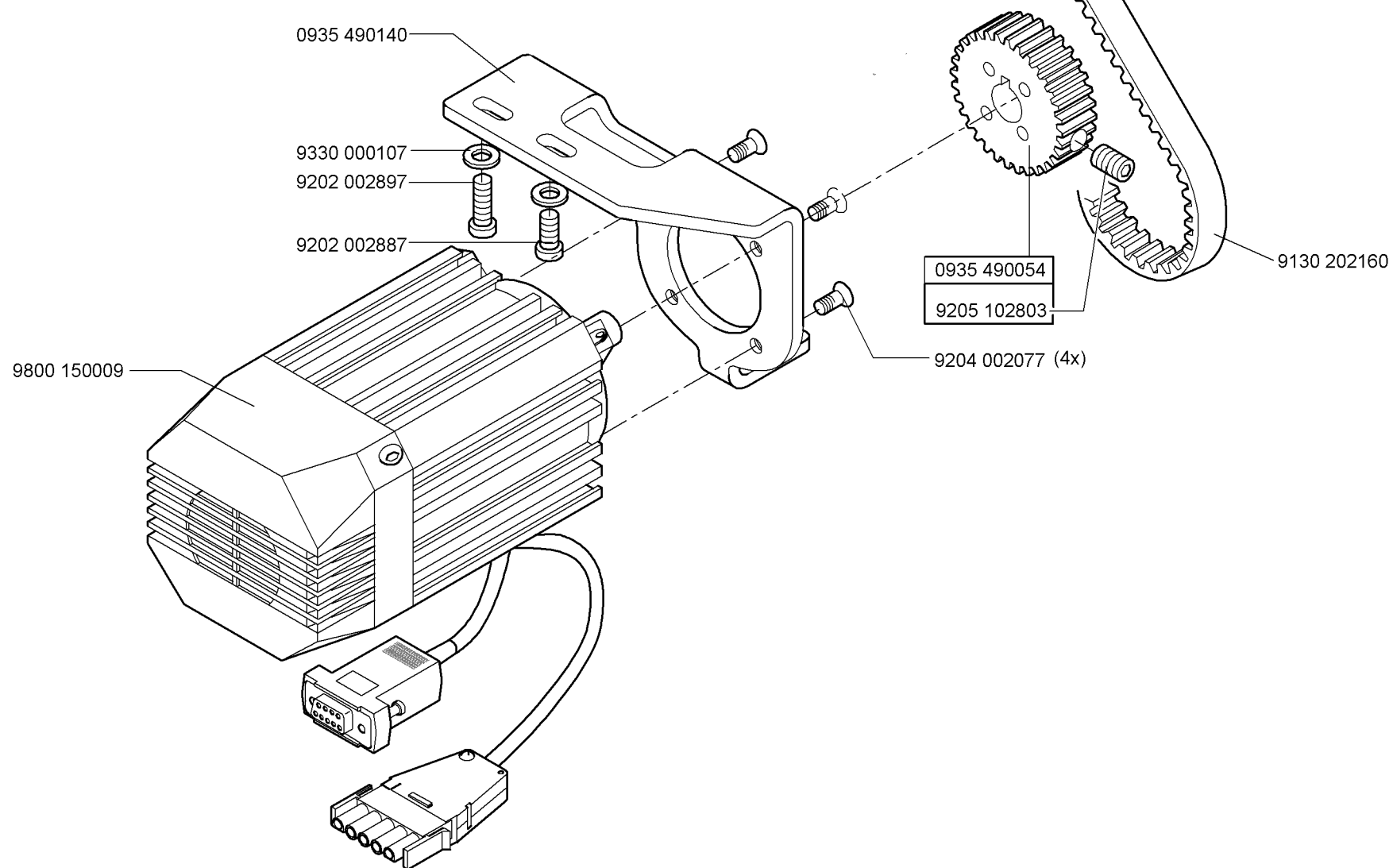


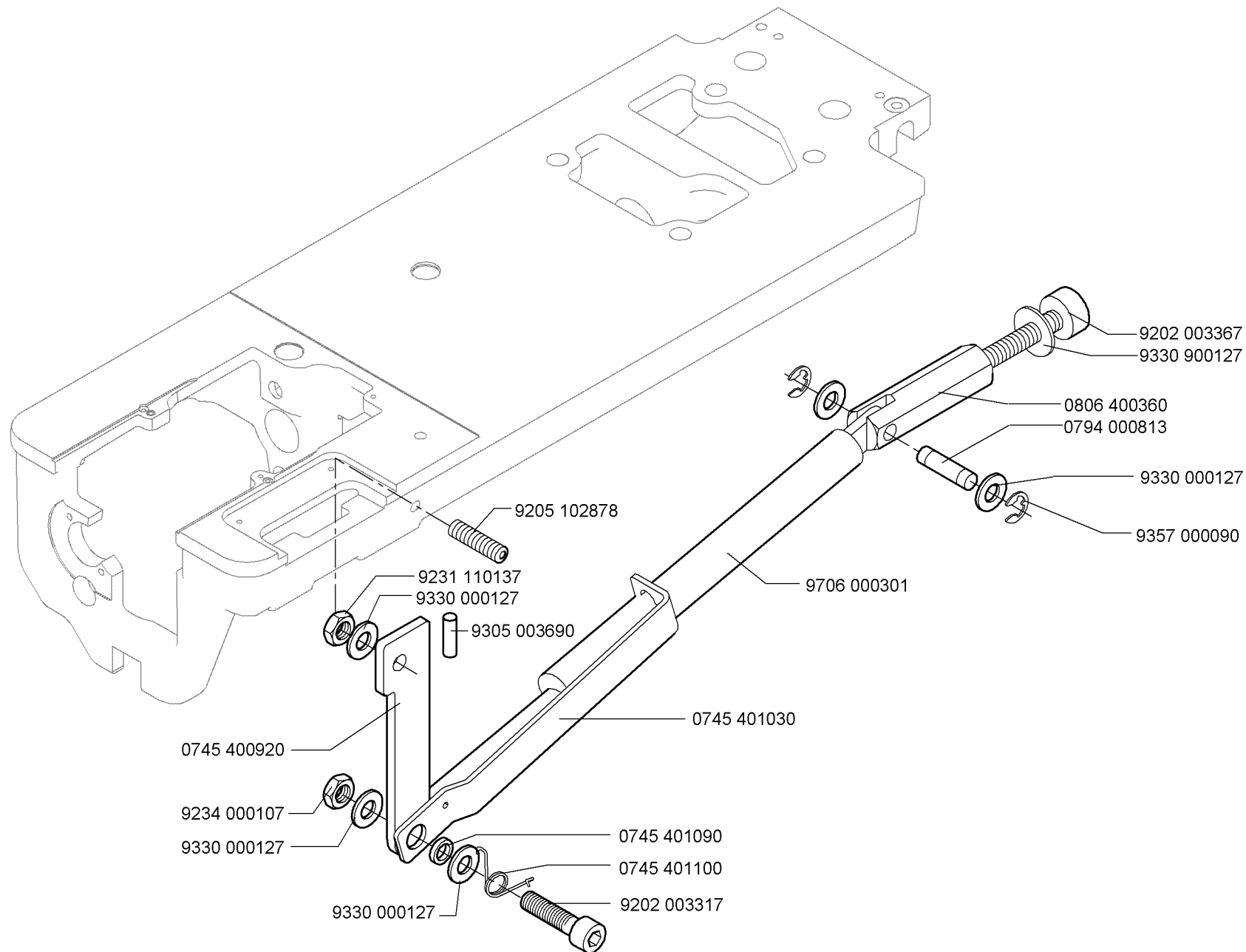


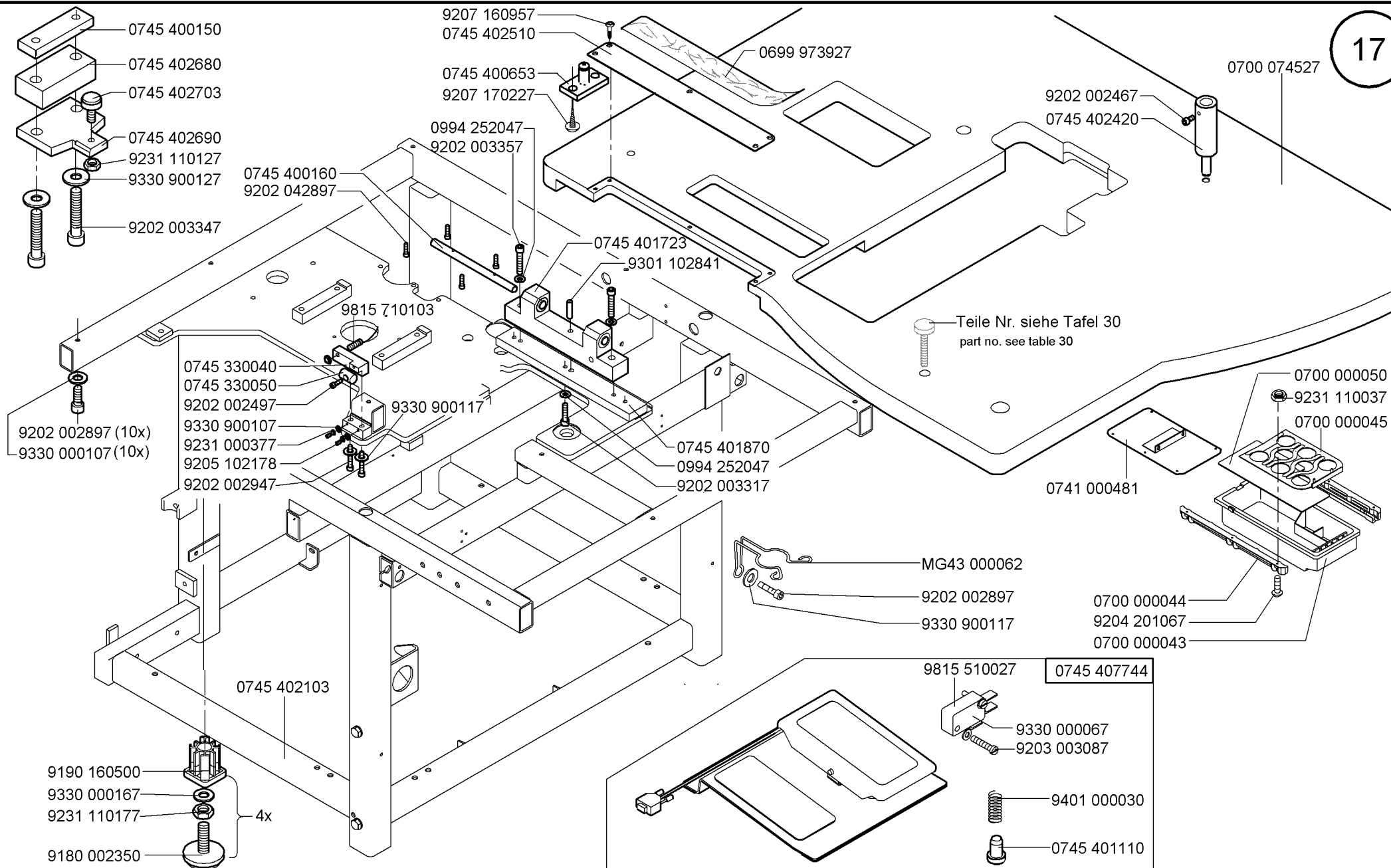


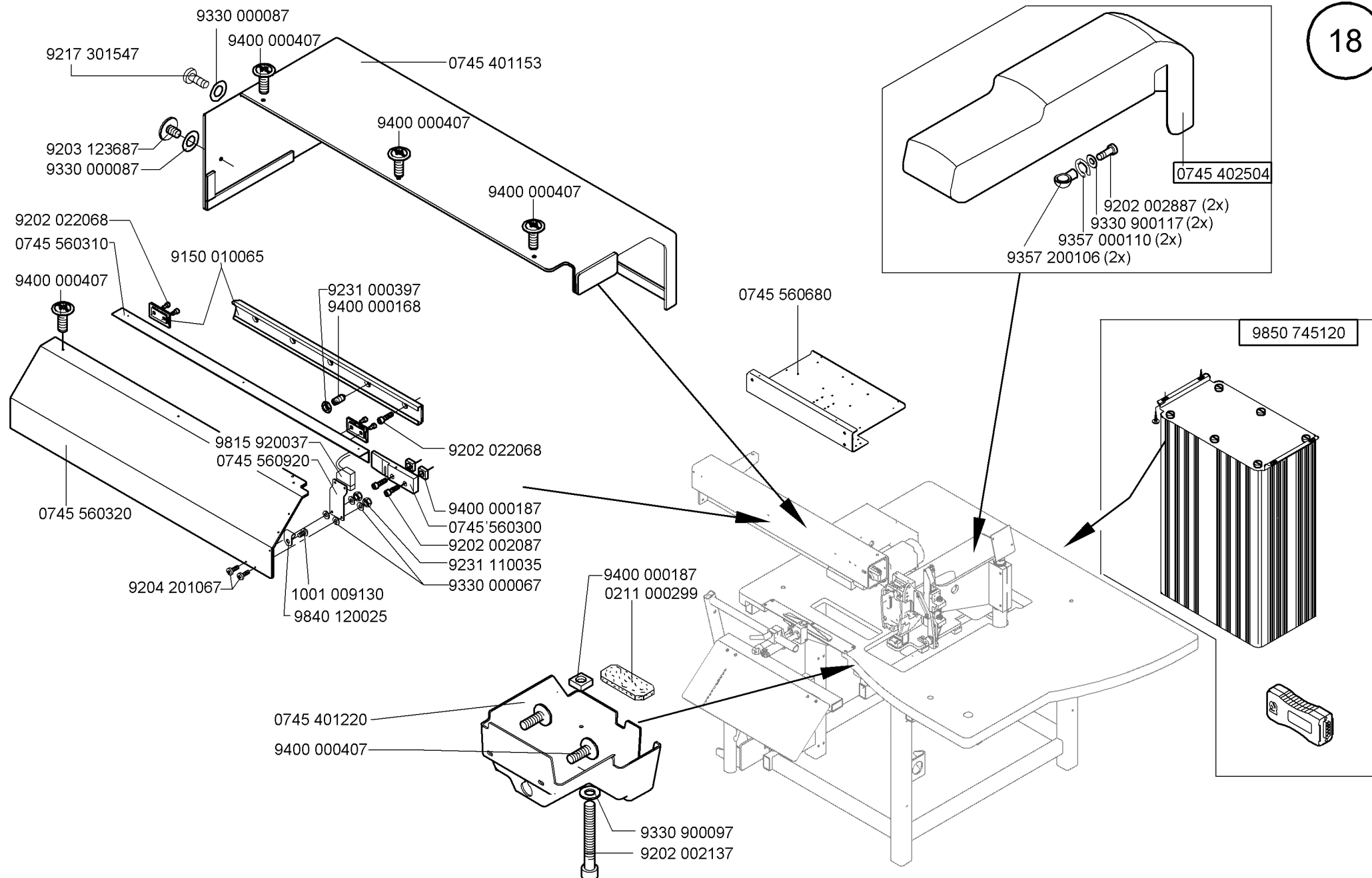
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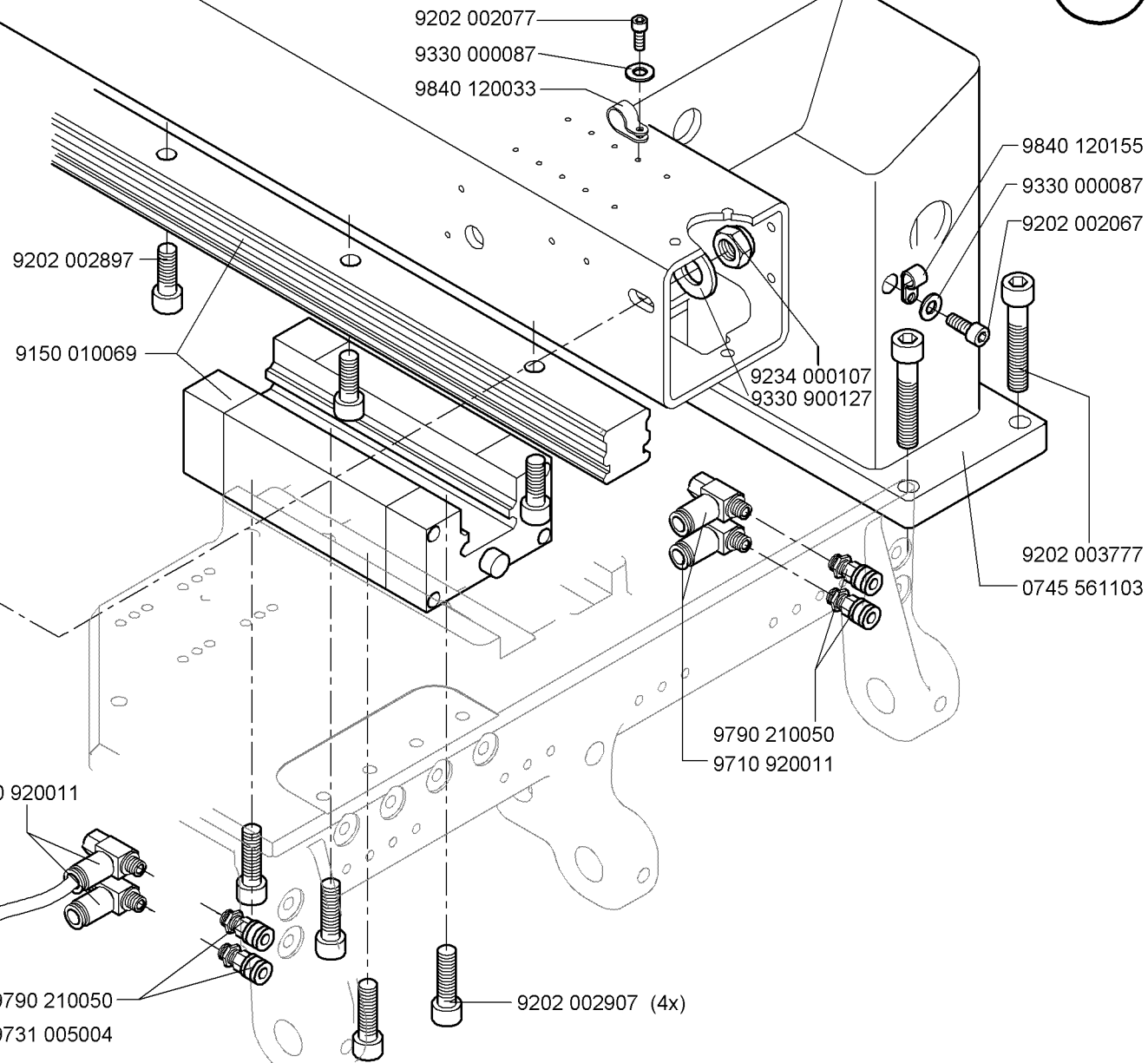
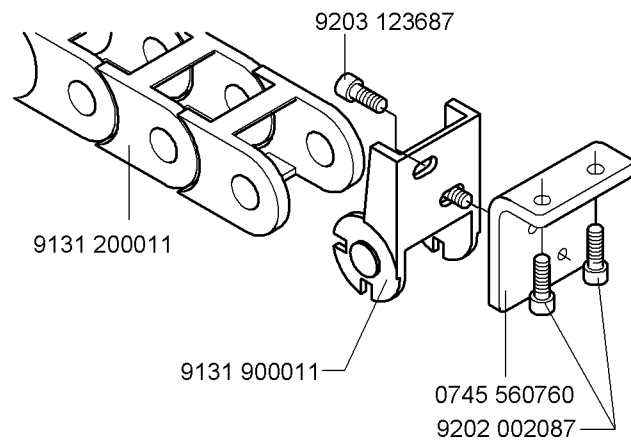


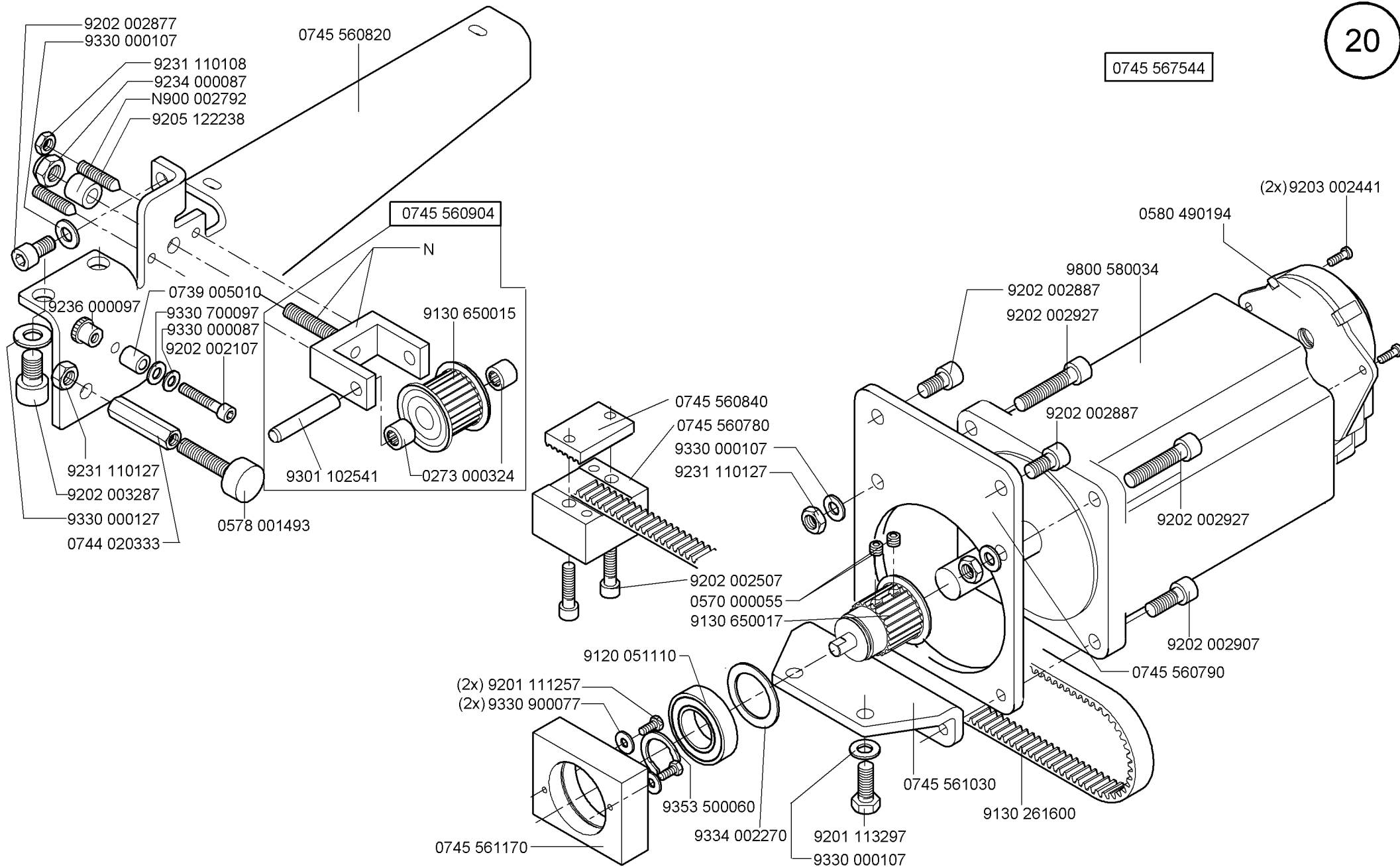


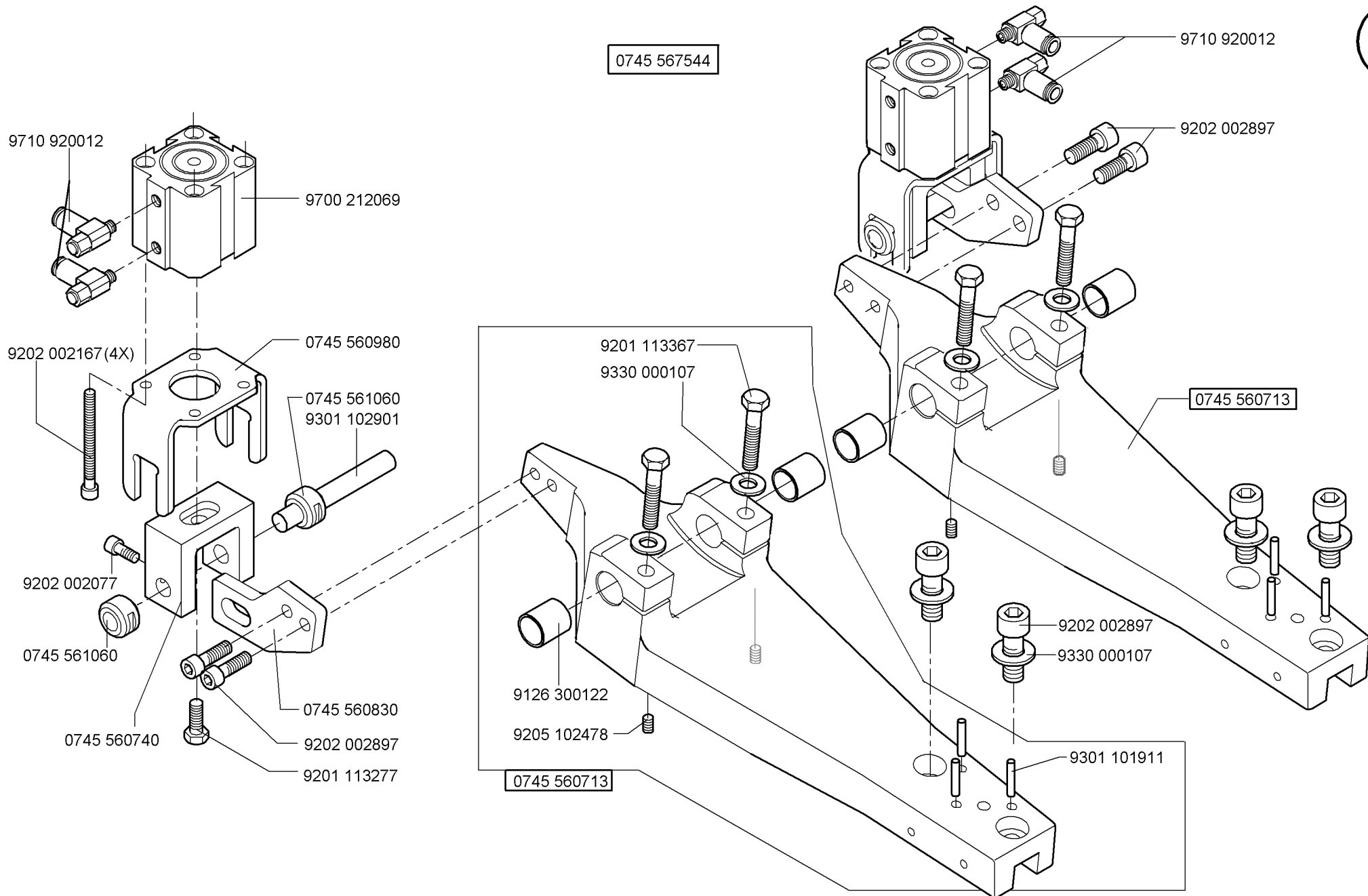




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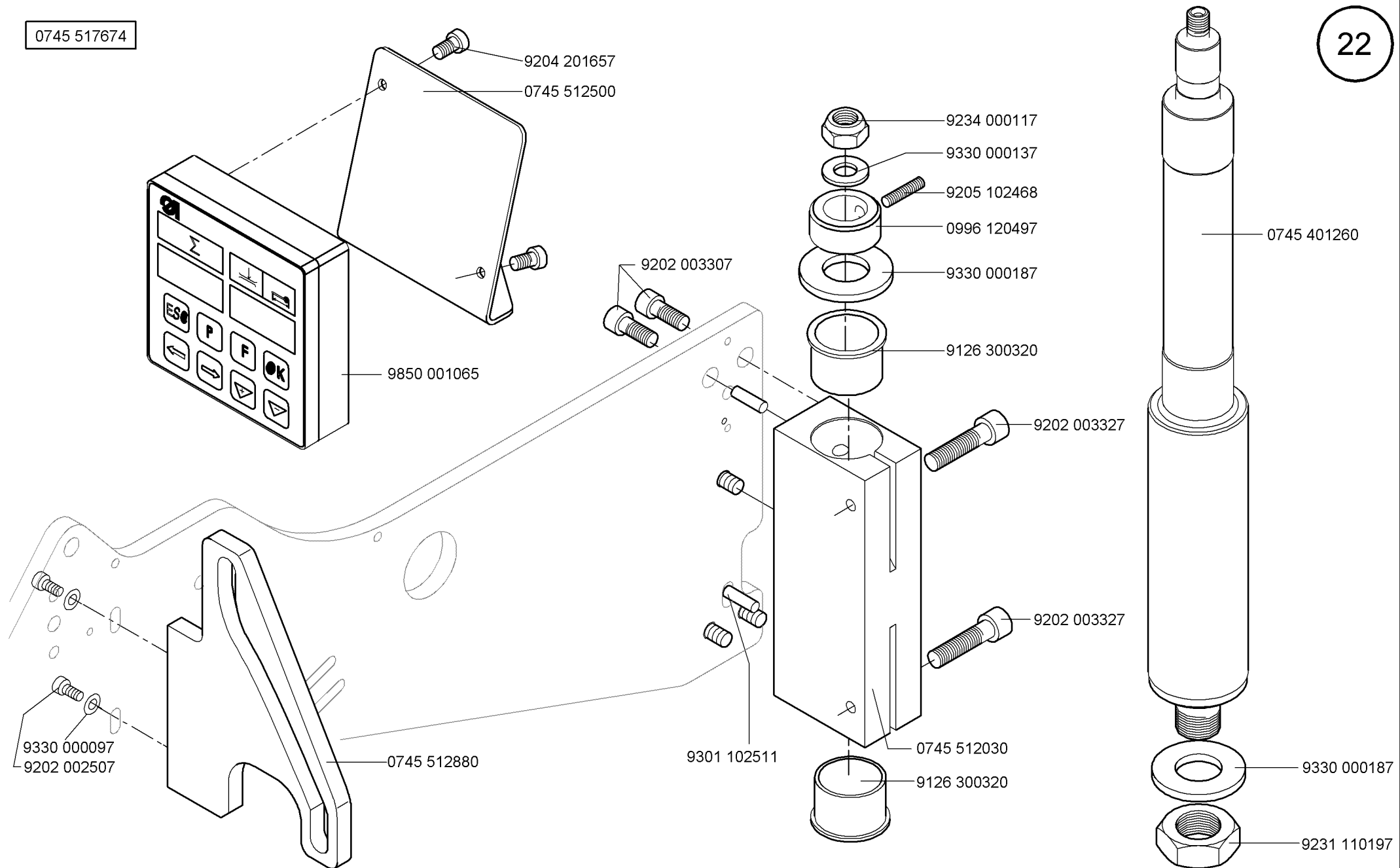


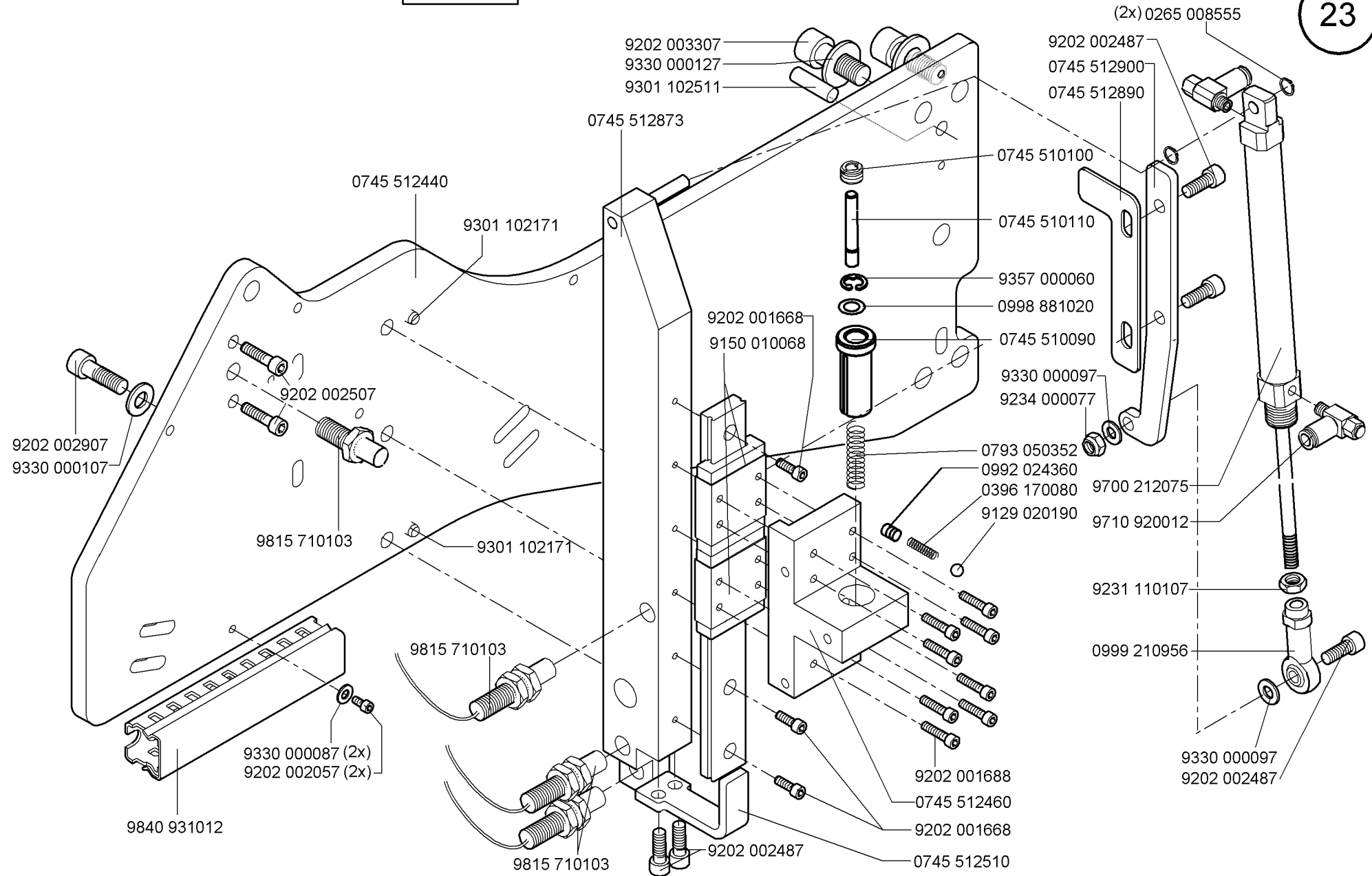


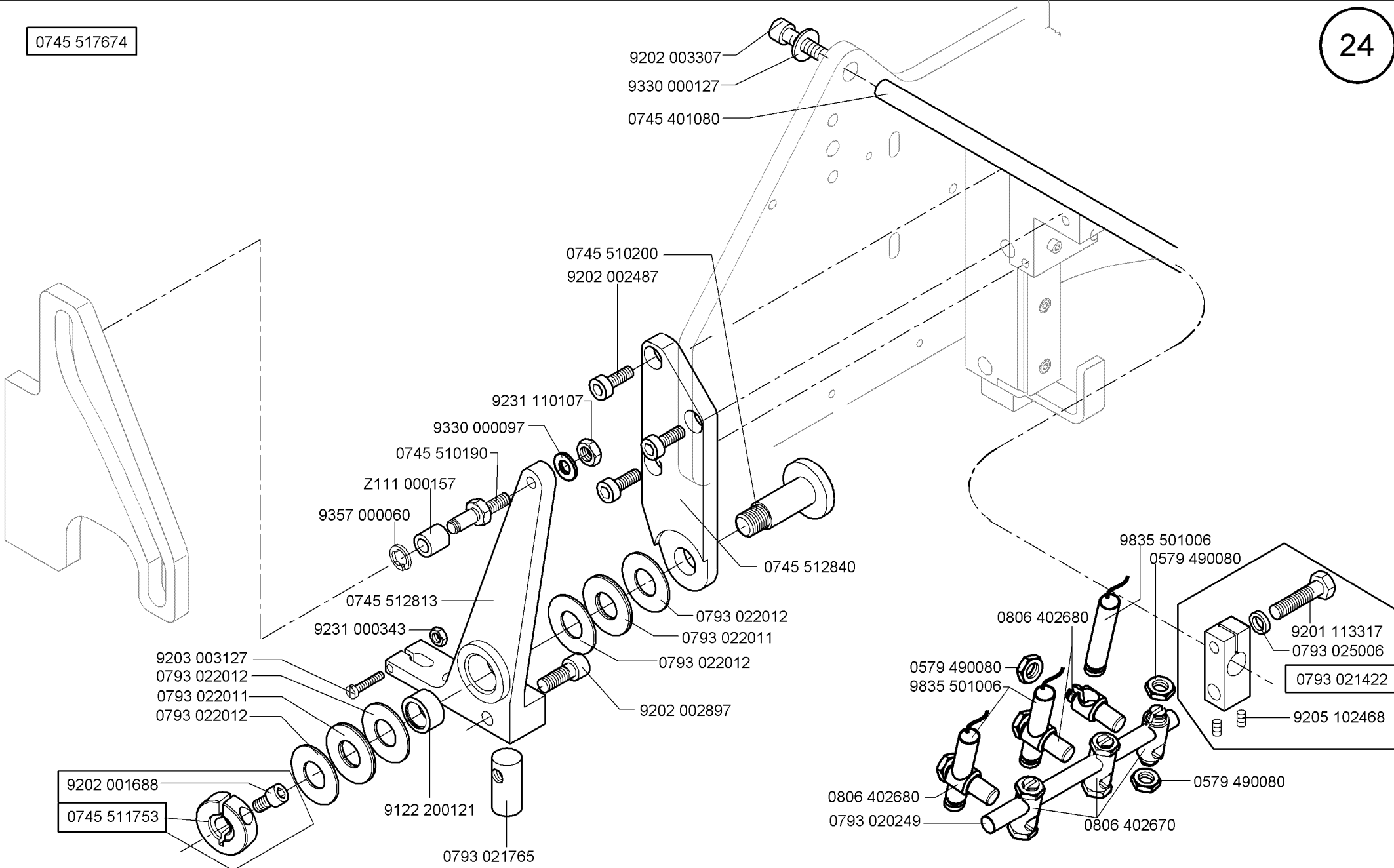
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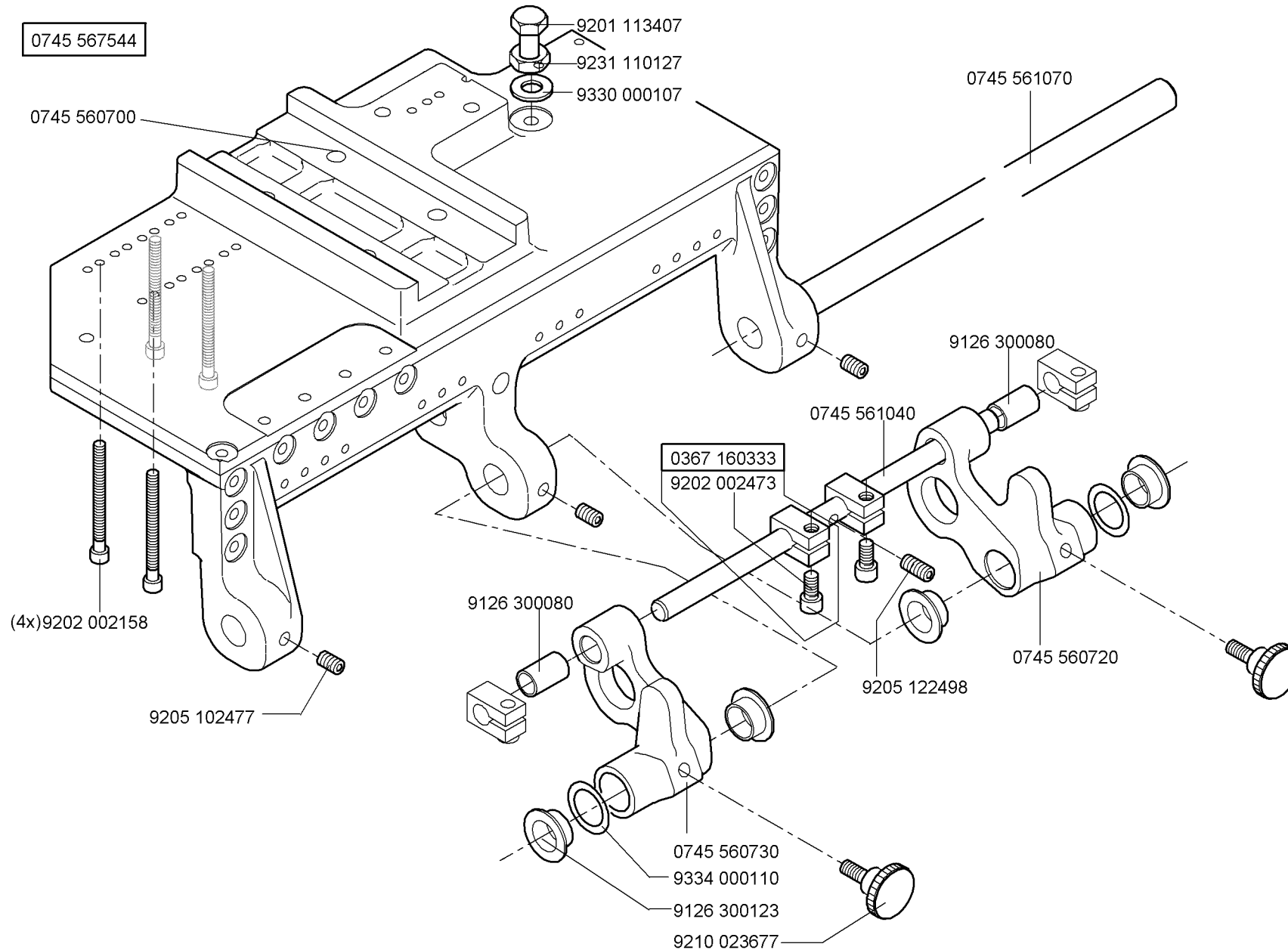




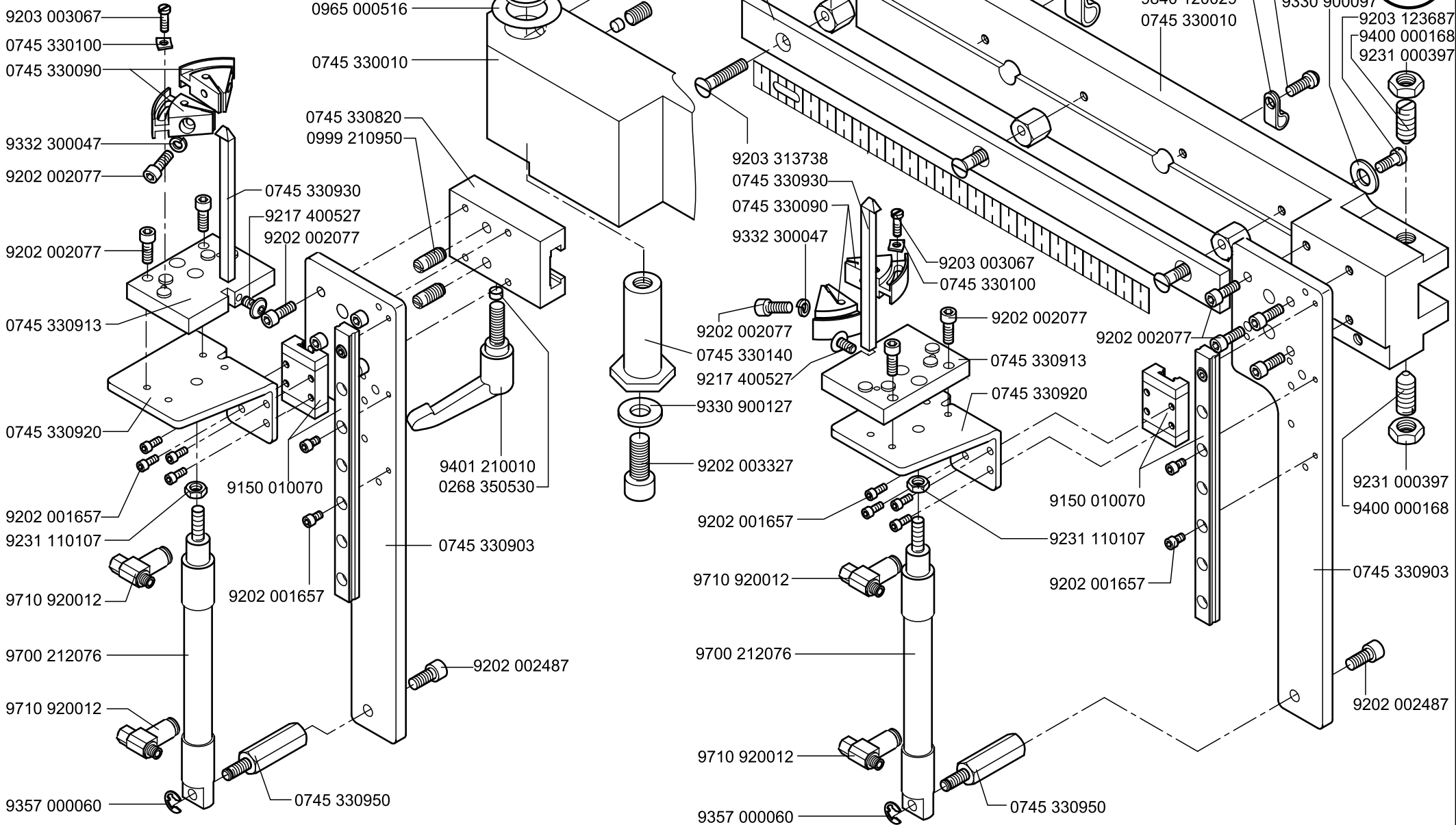


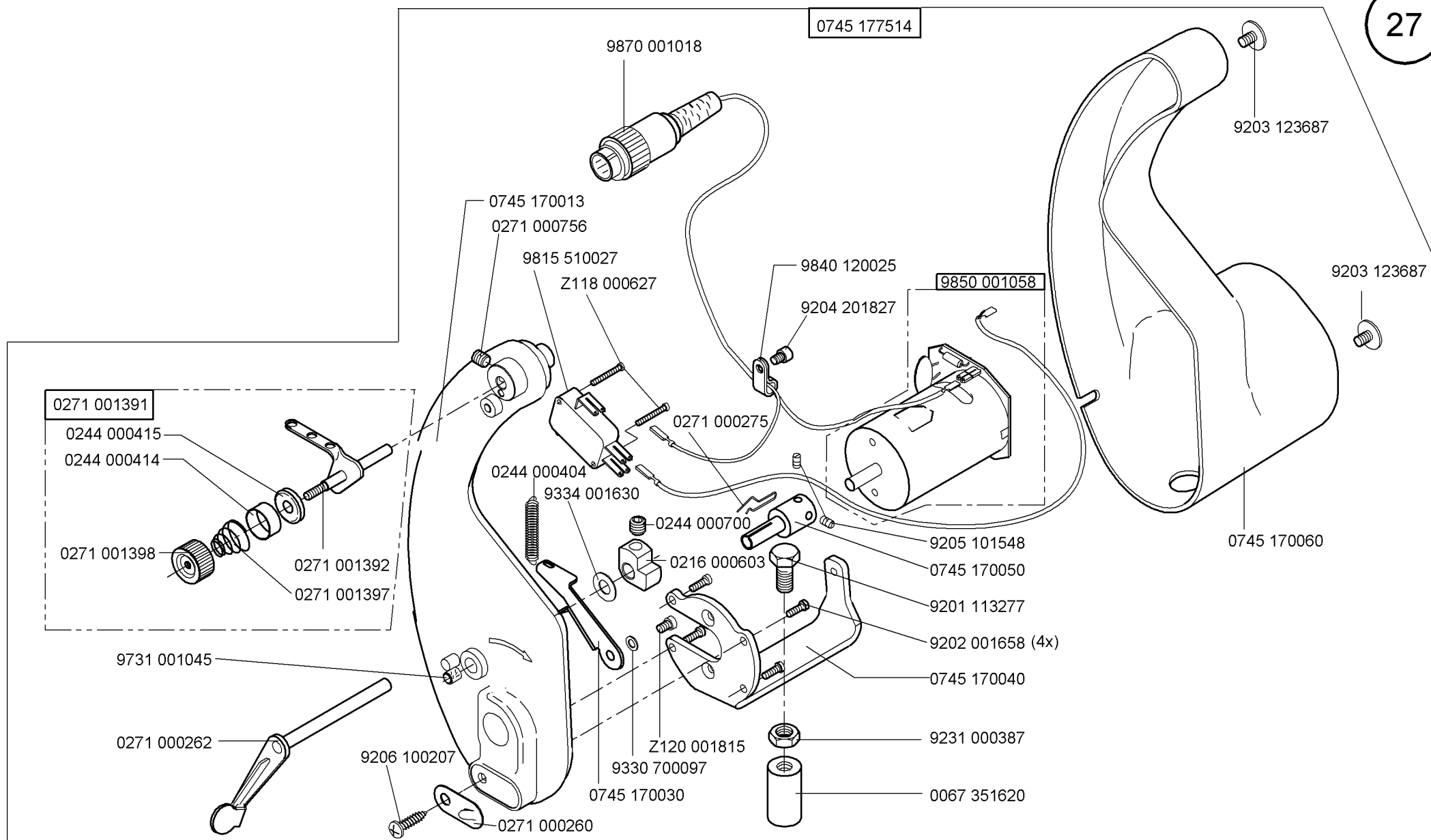
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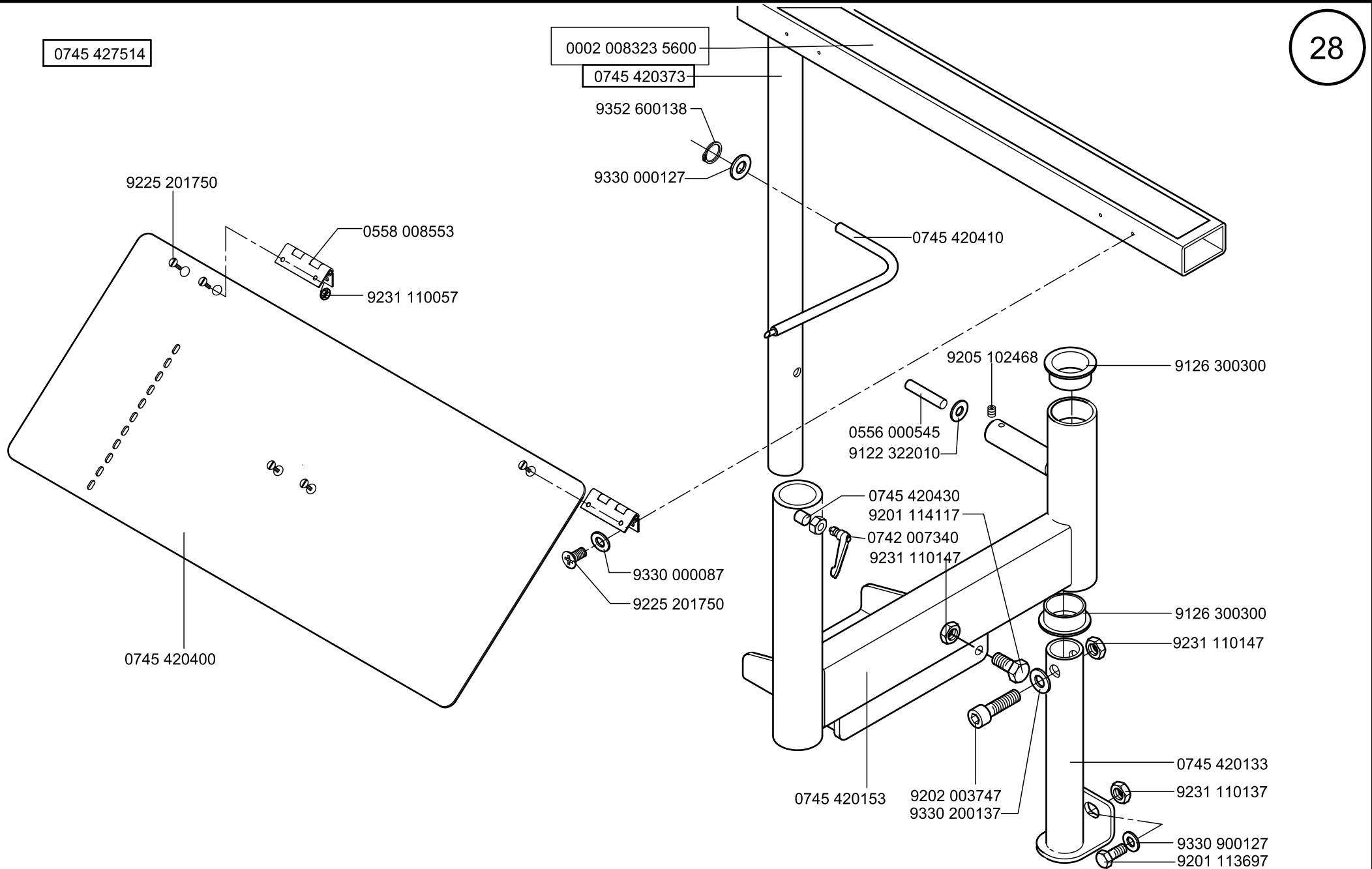
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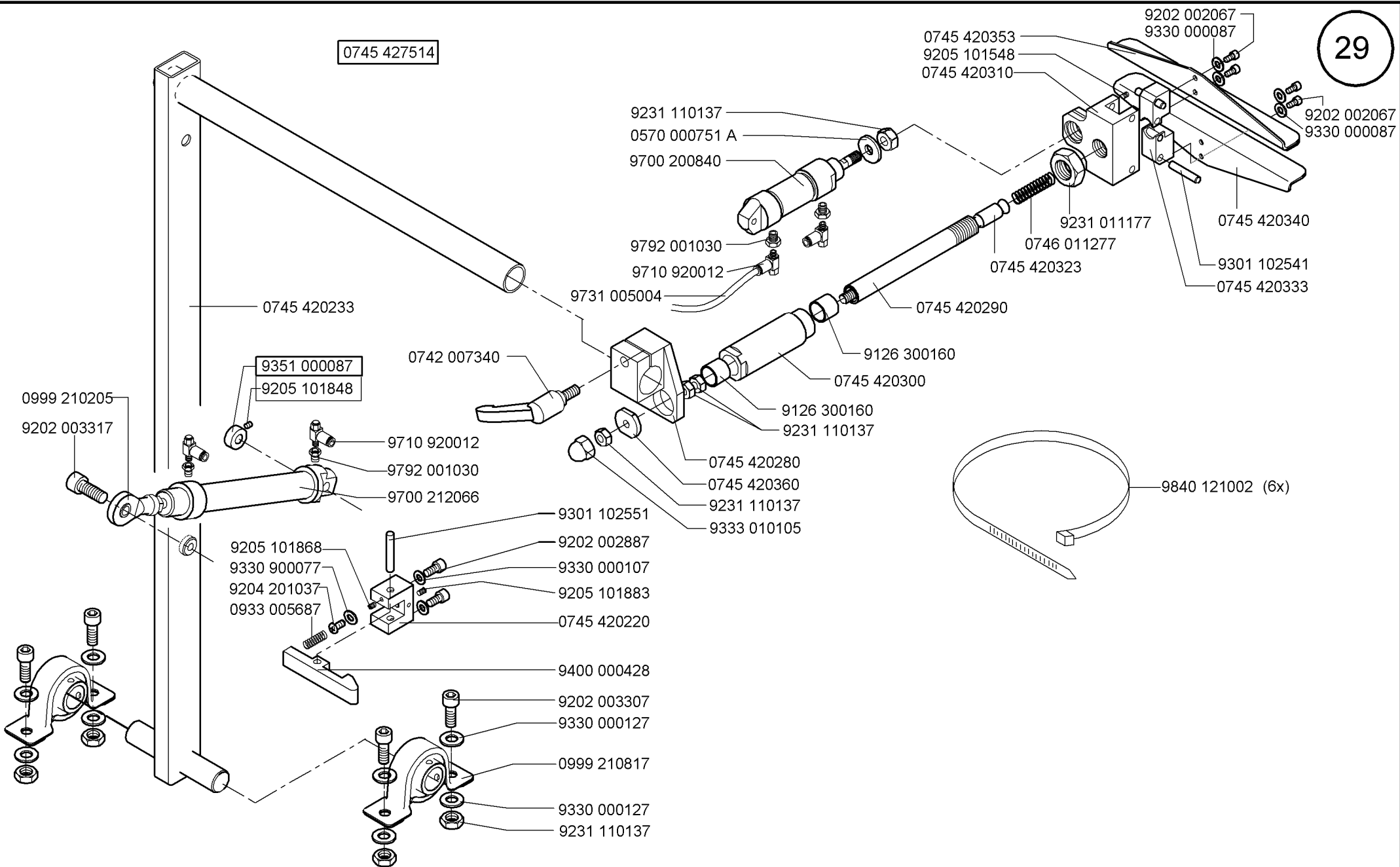




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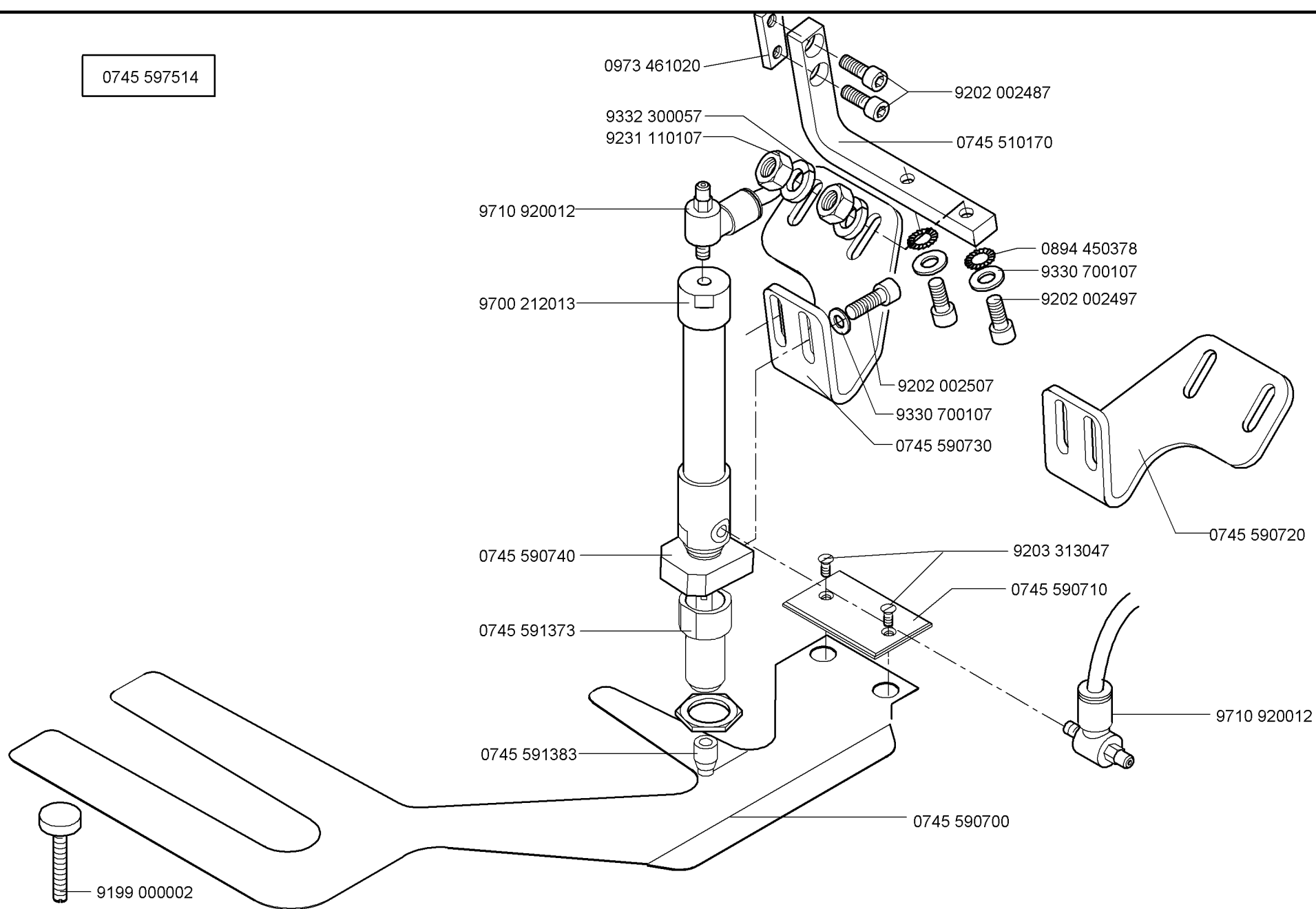
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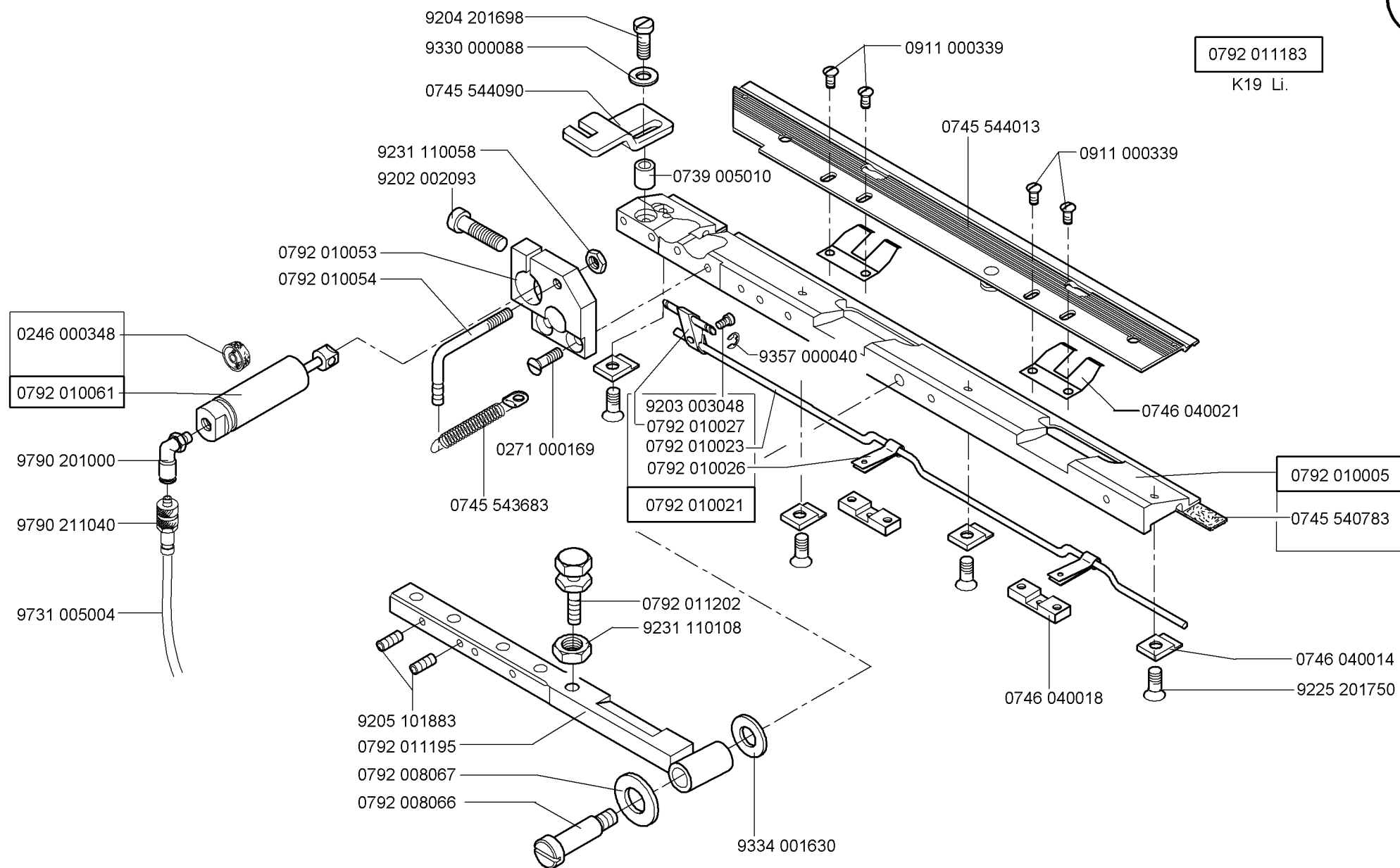




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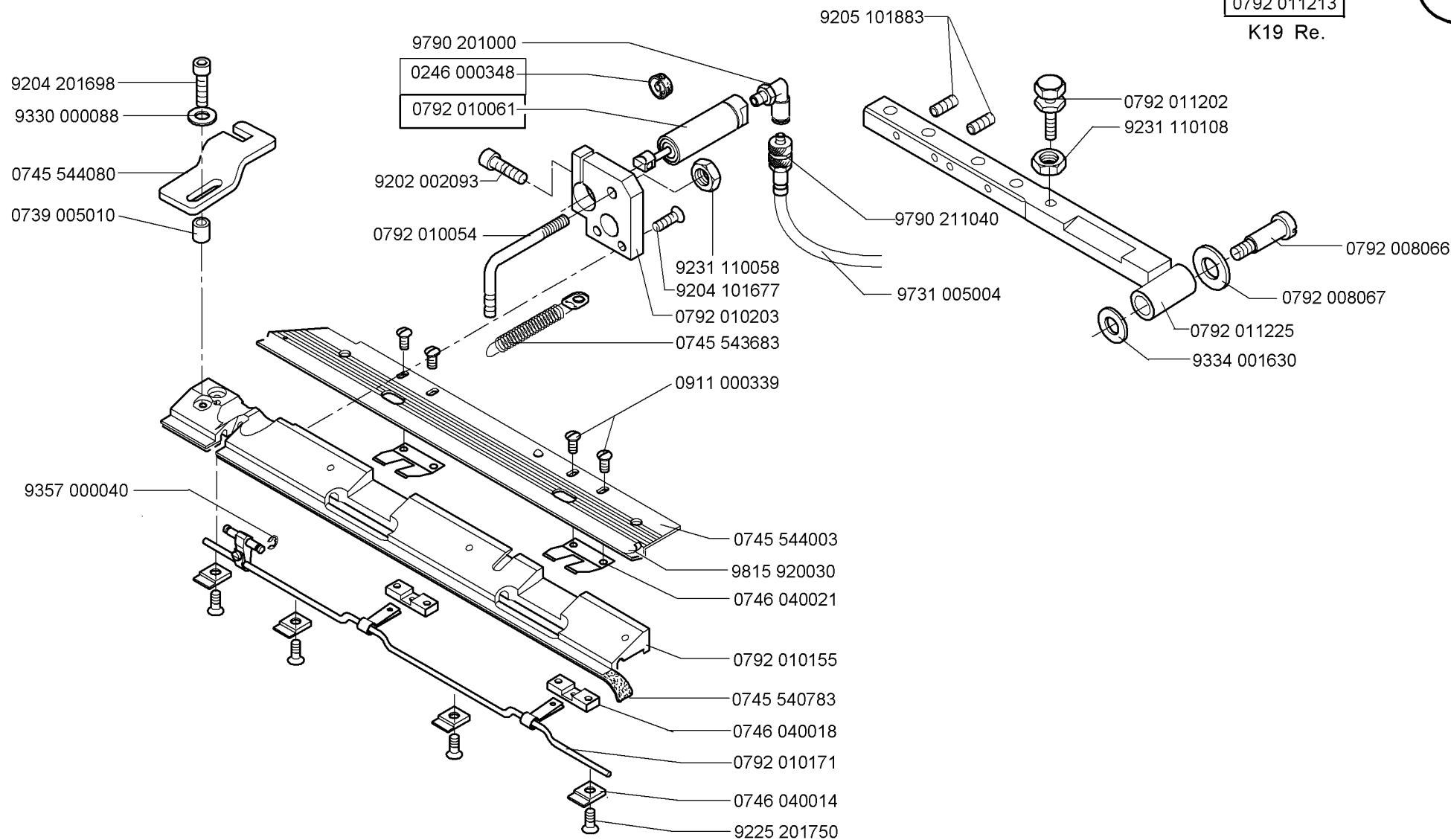
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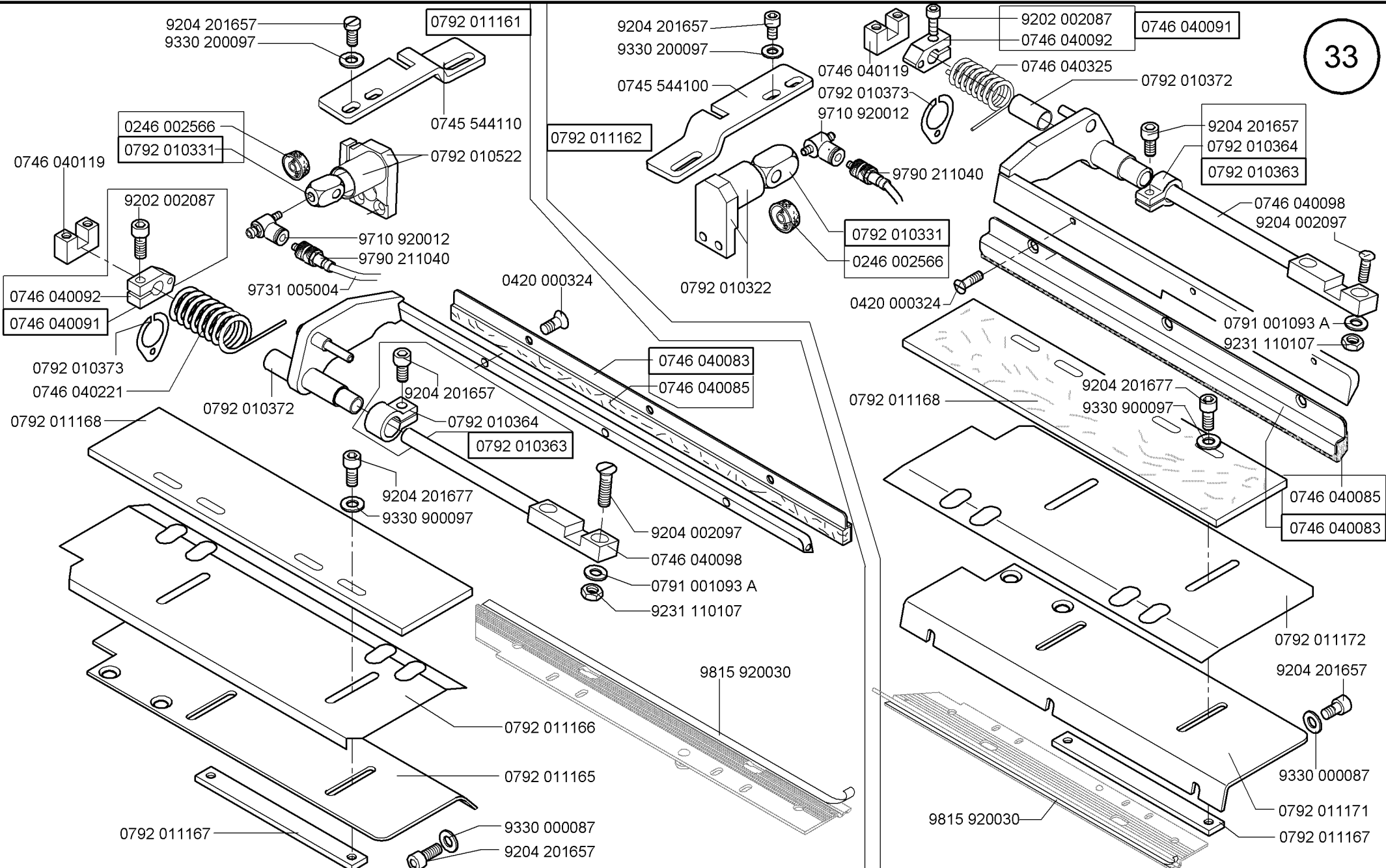


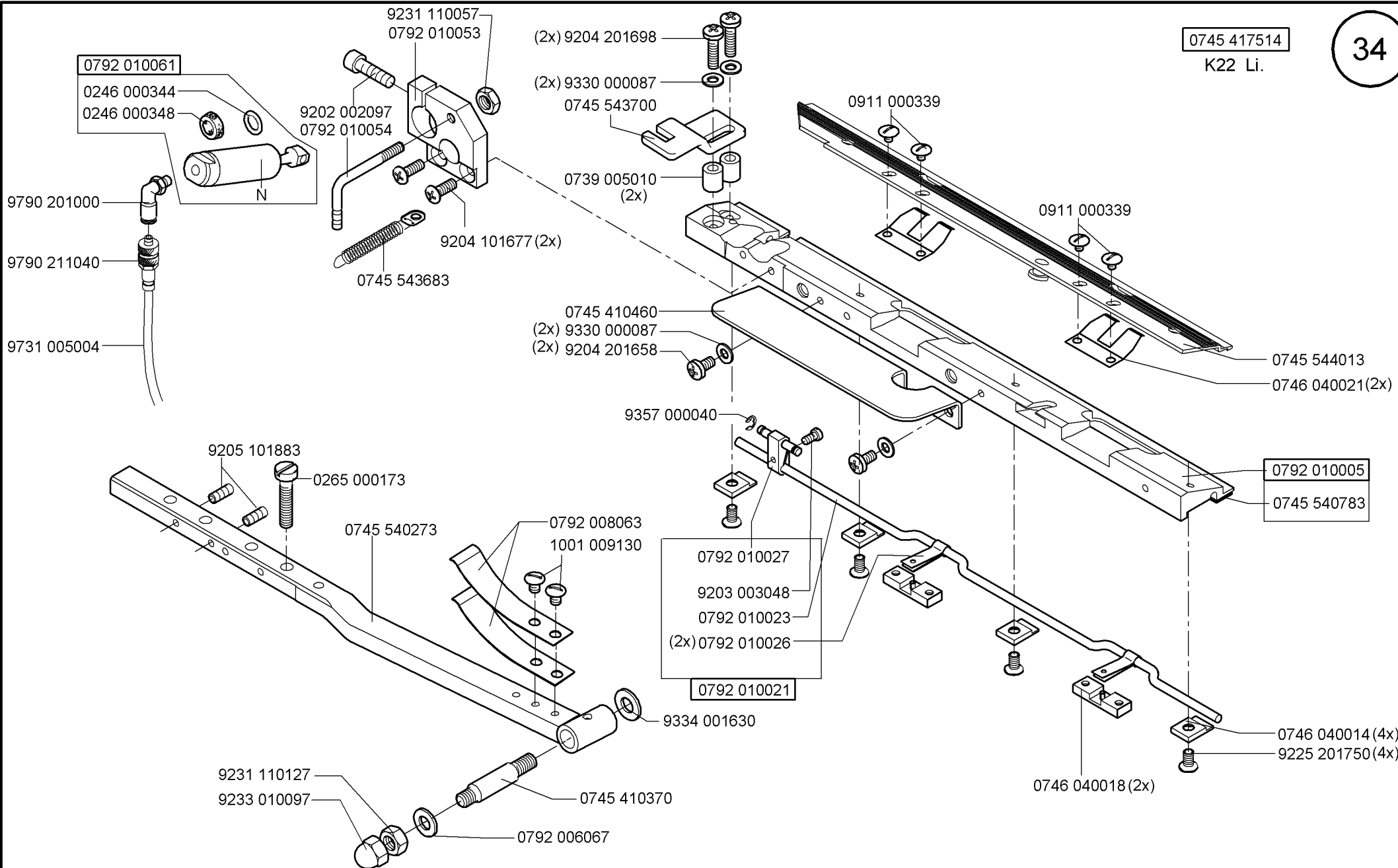


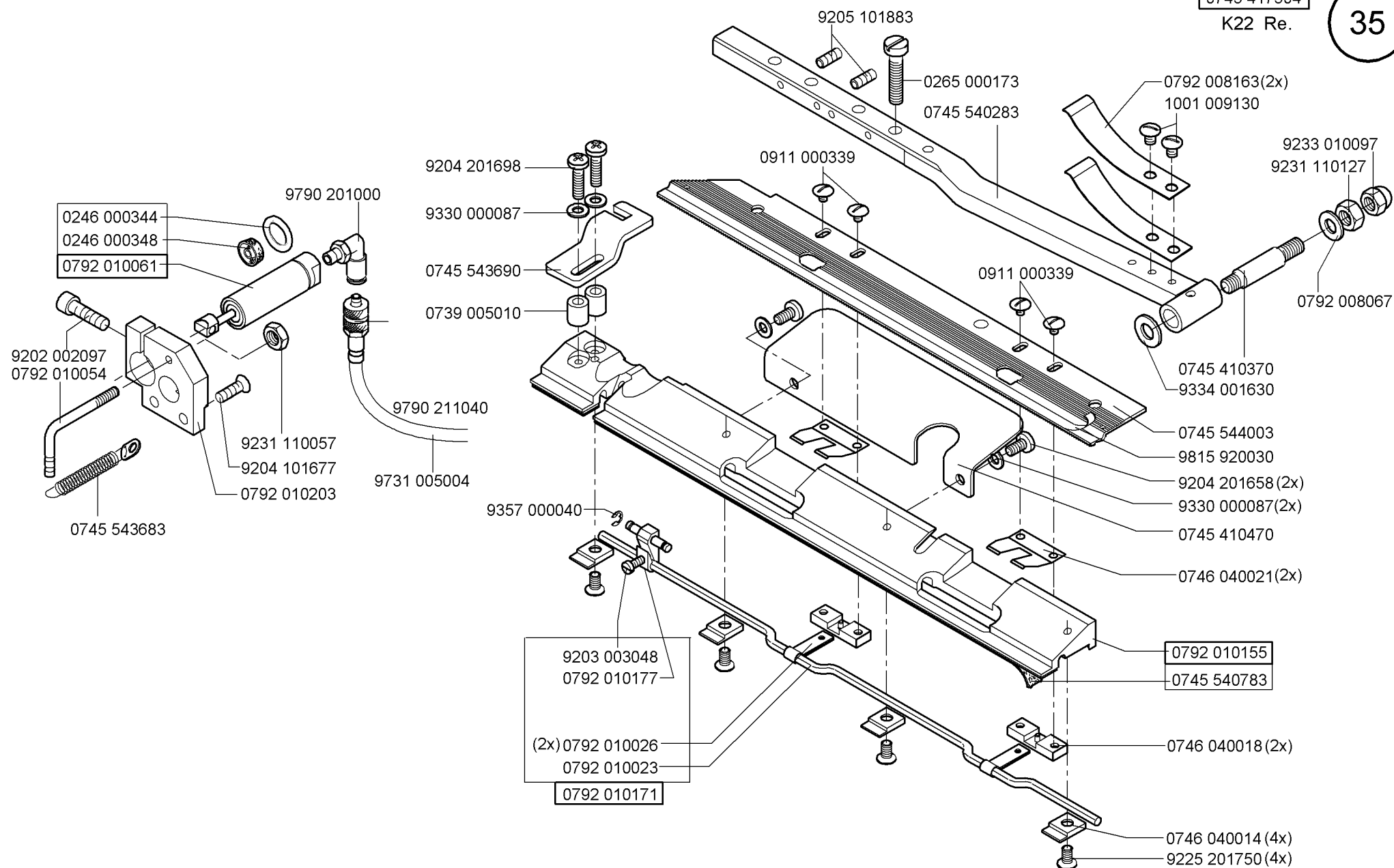
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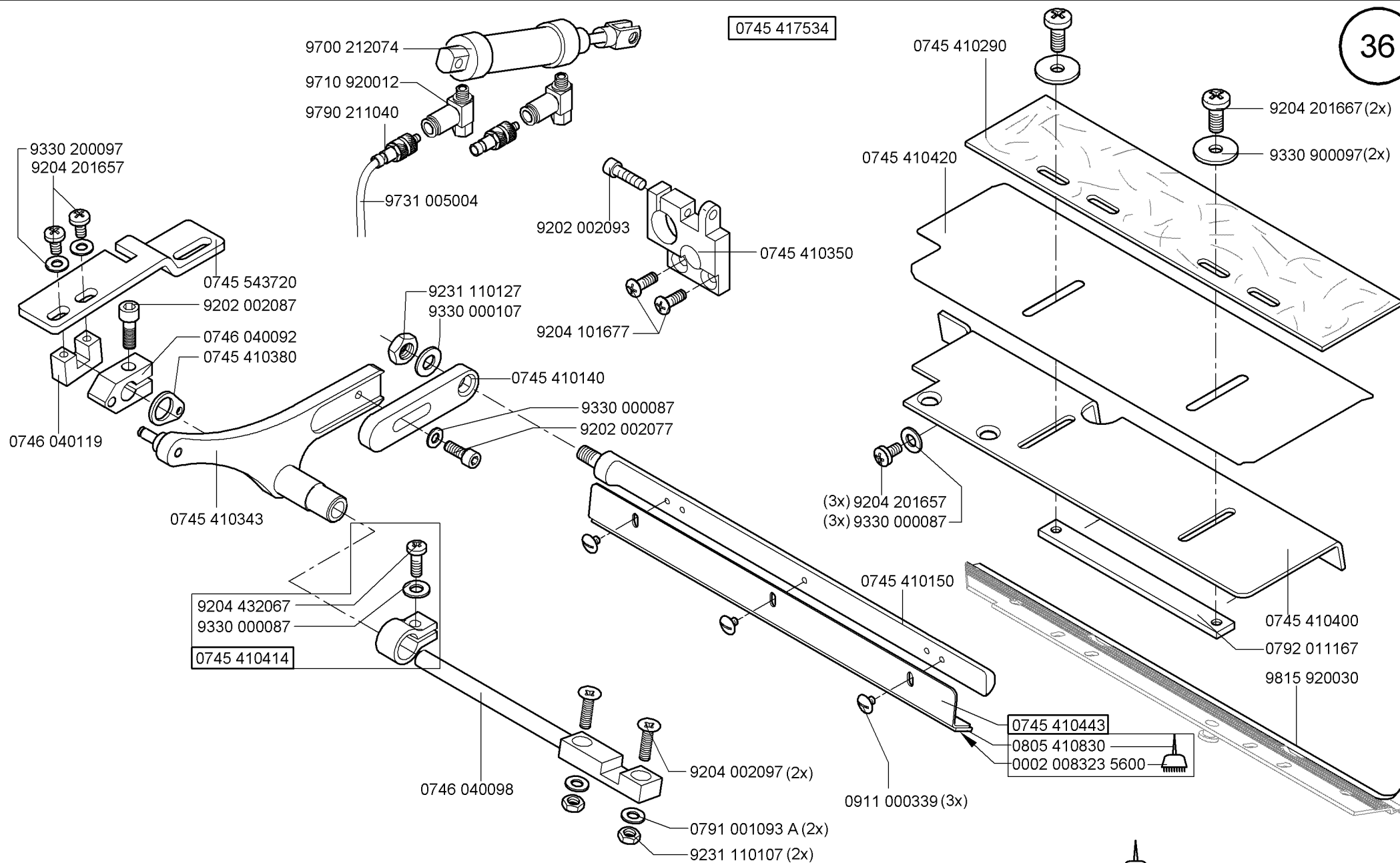
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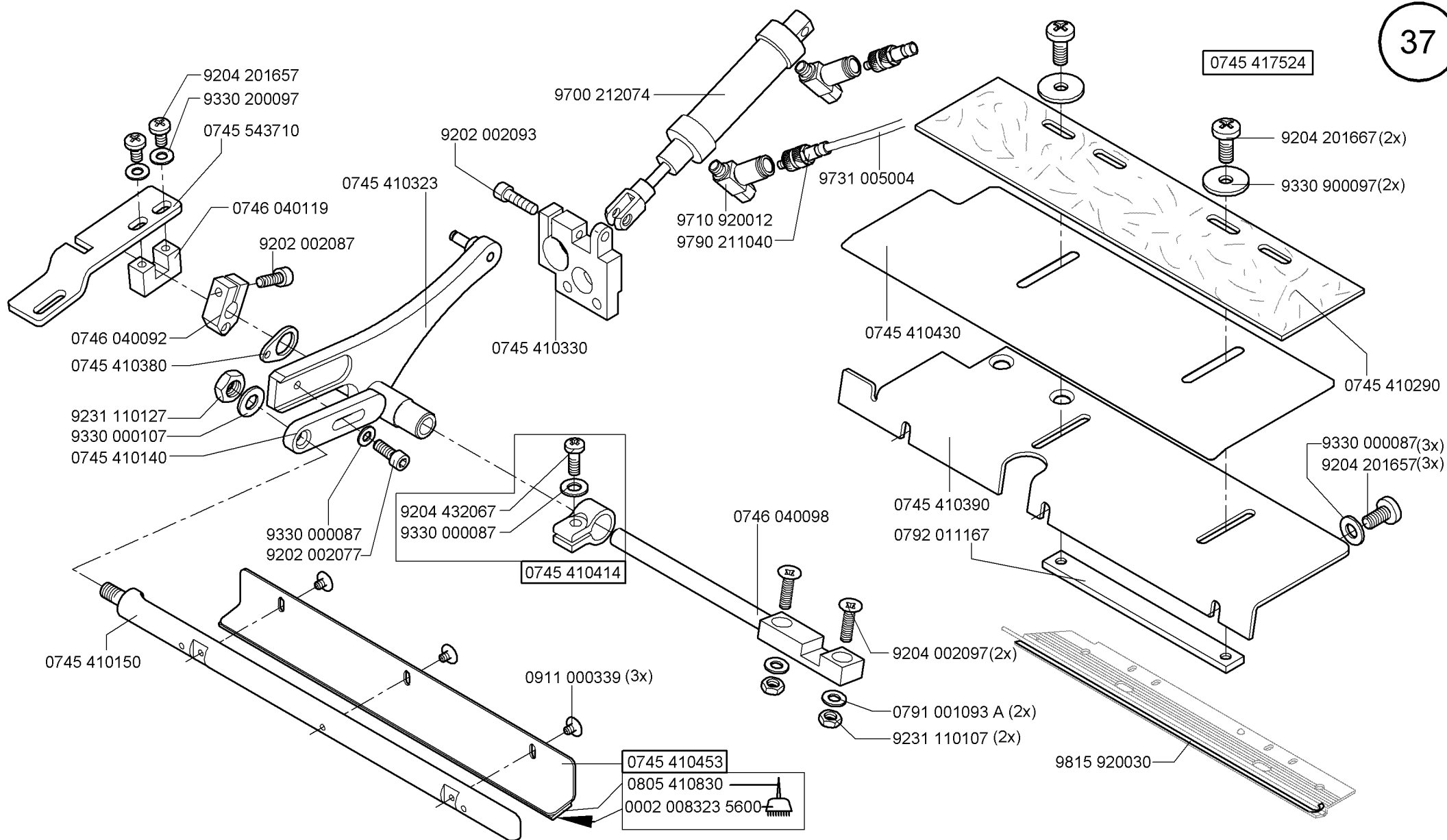




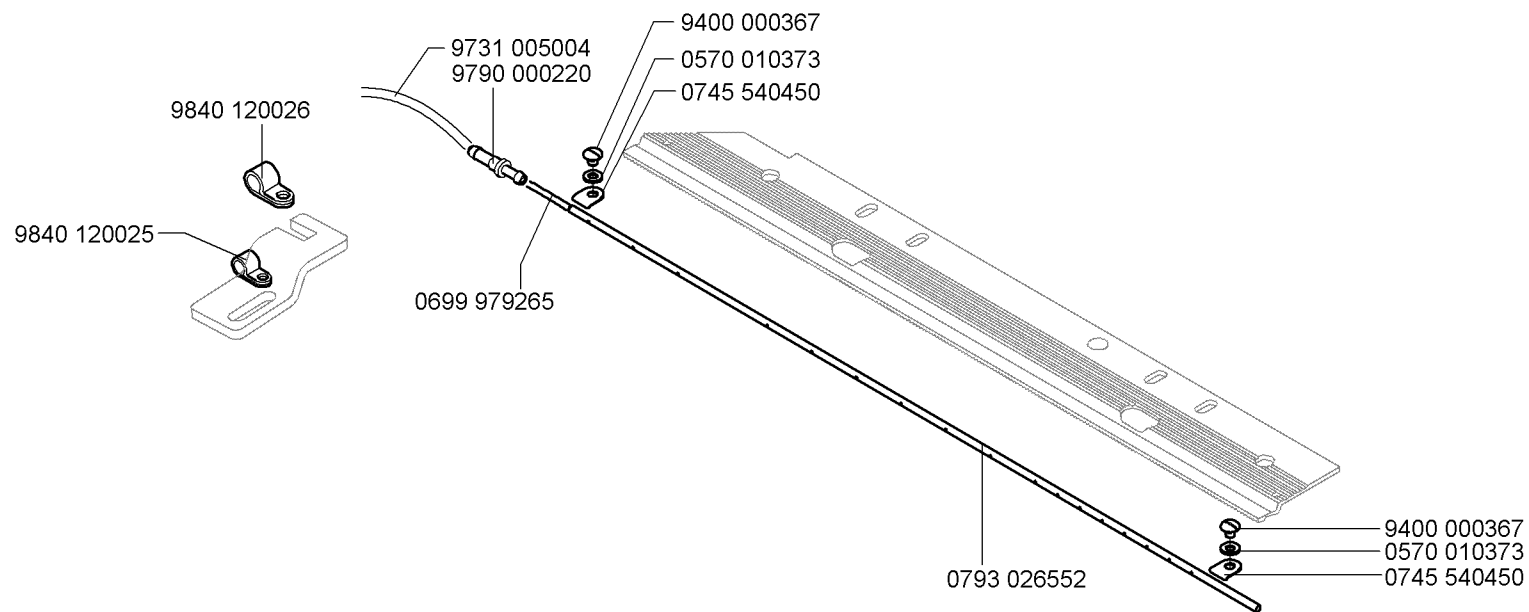


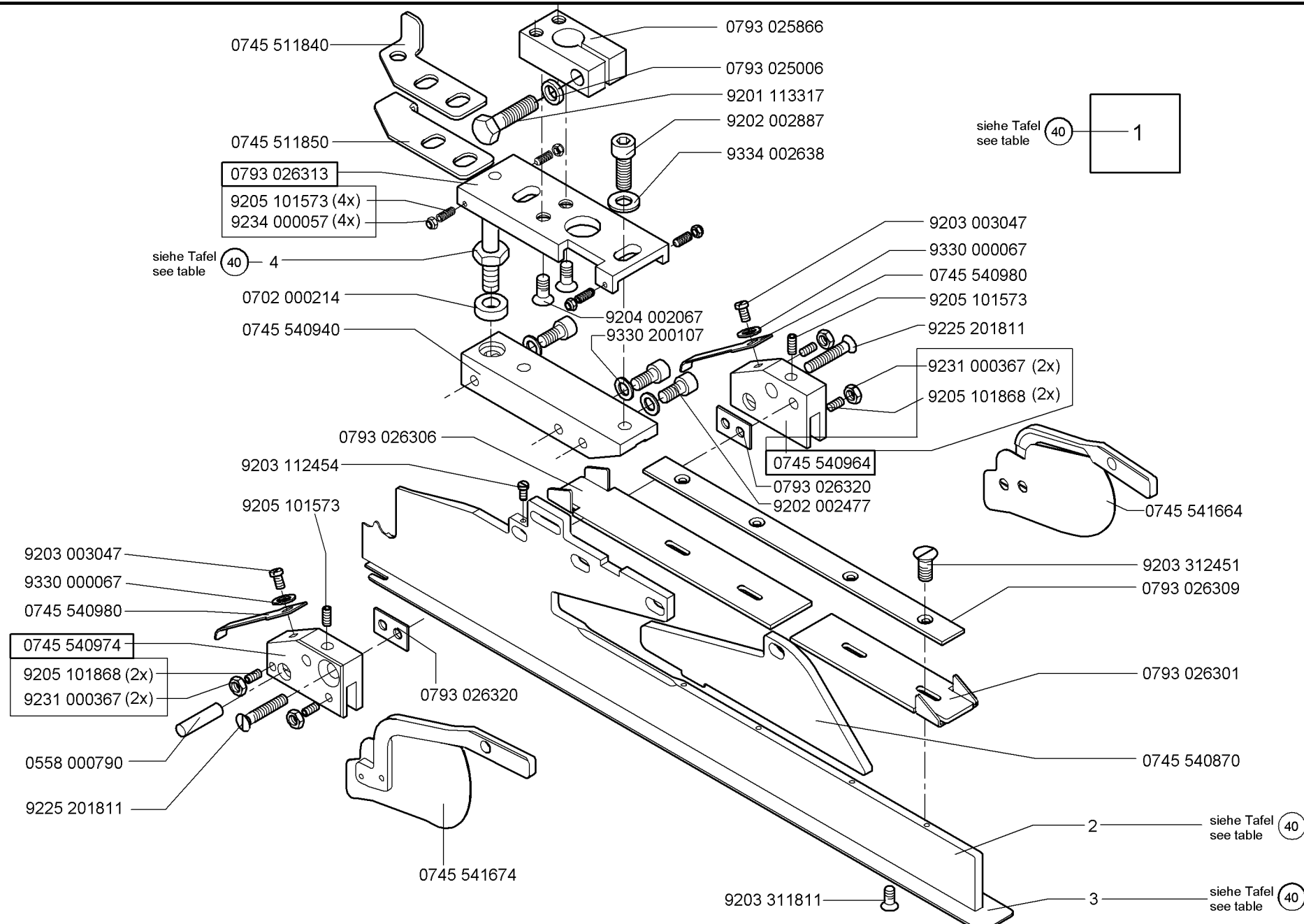




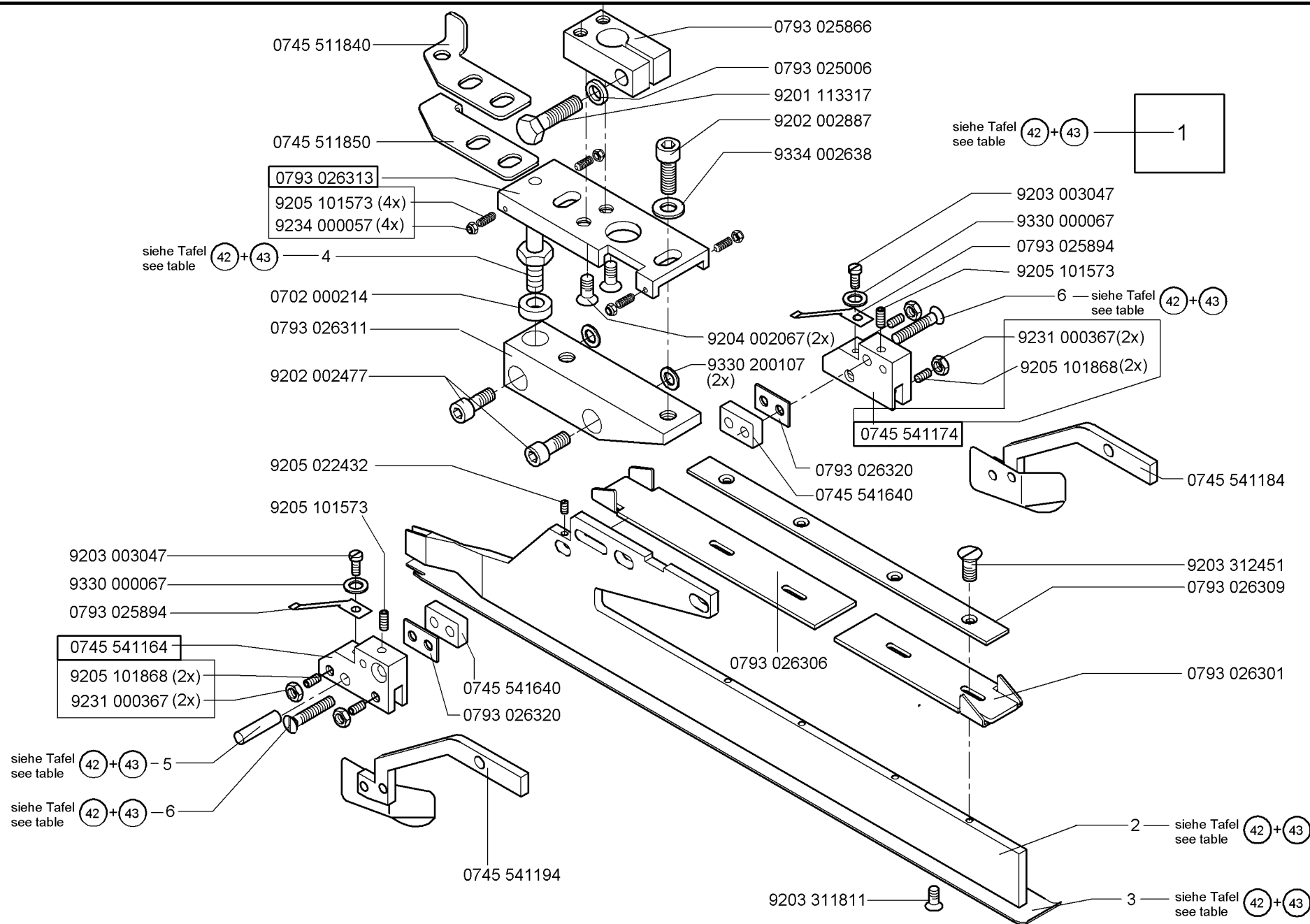


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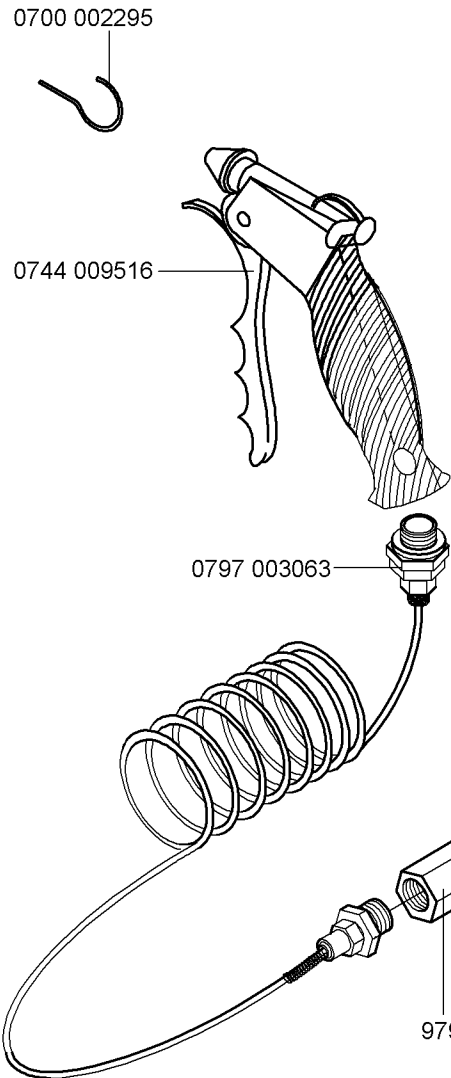
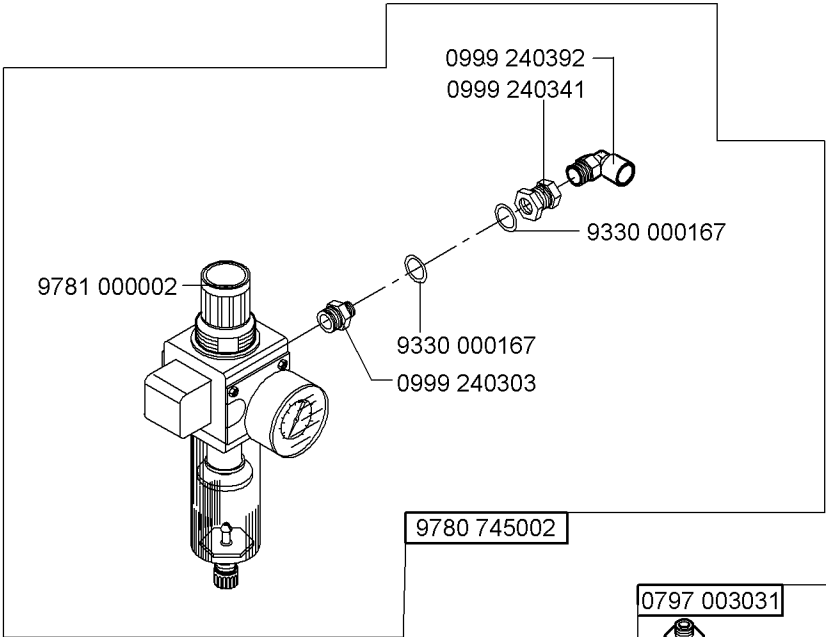


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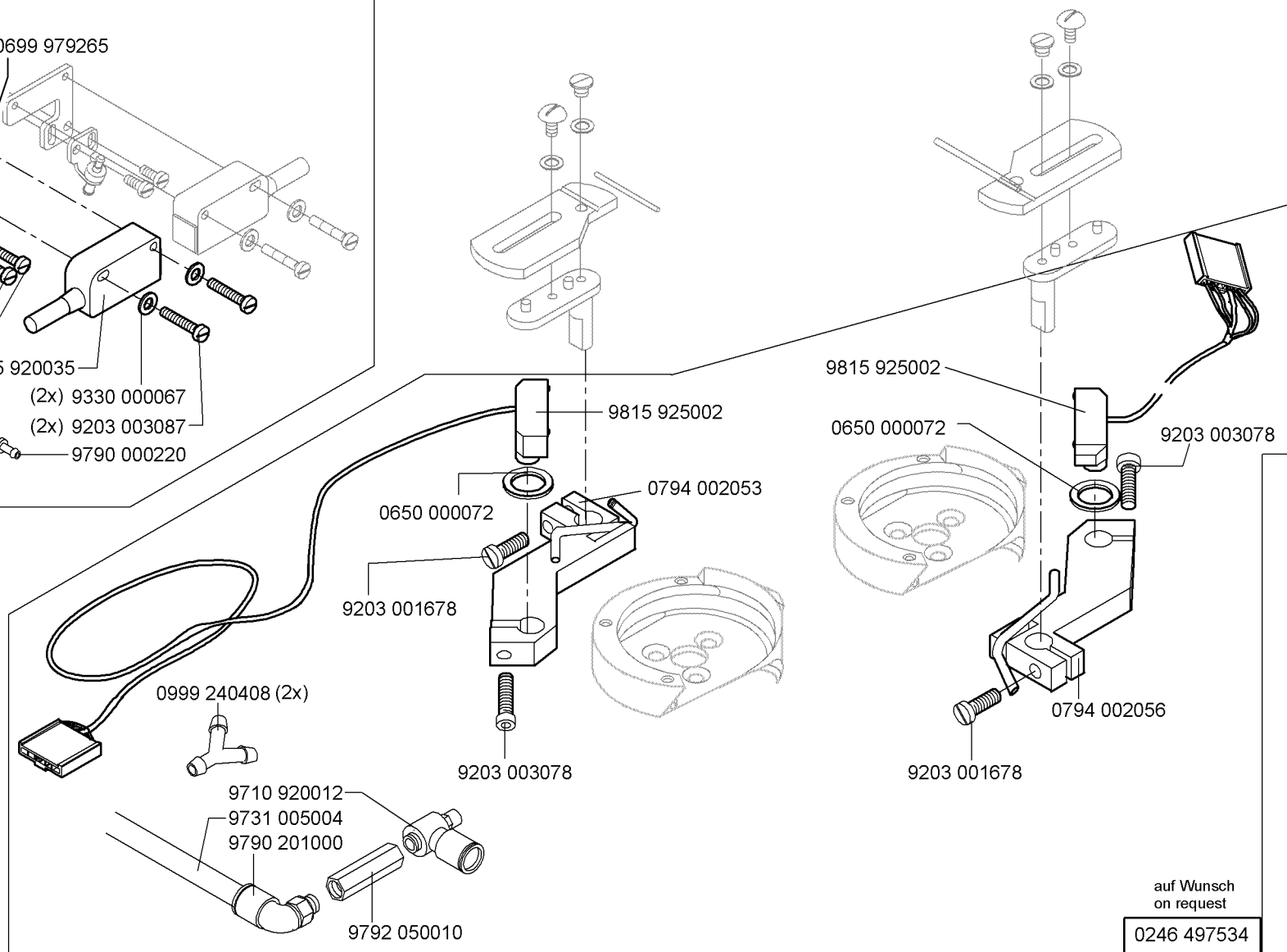
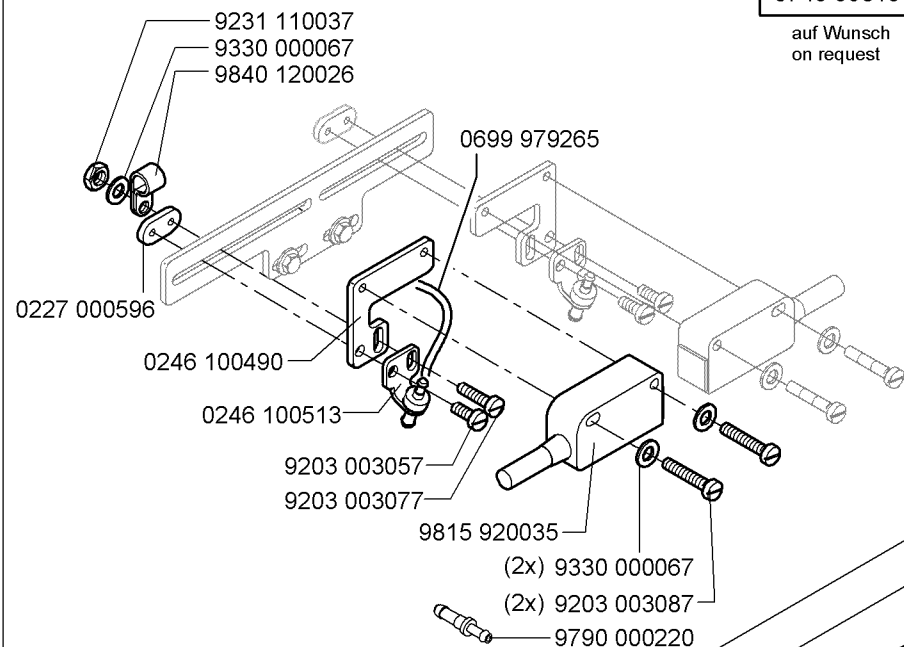


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Klasse	pos. 1 Faltstempel K Folder cpl.	S...	NA..	pos. 2 Stegblech Plain base	pos. 3 Sohle Plain base	pos. 4 Bolzen Bolt	pos. 5 Zyl. Stift Cyl. pin	pos. 6 Senkschr. Sunk screw	
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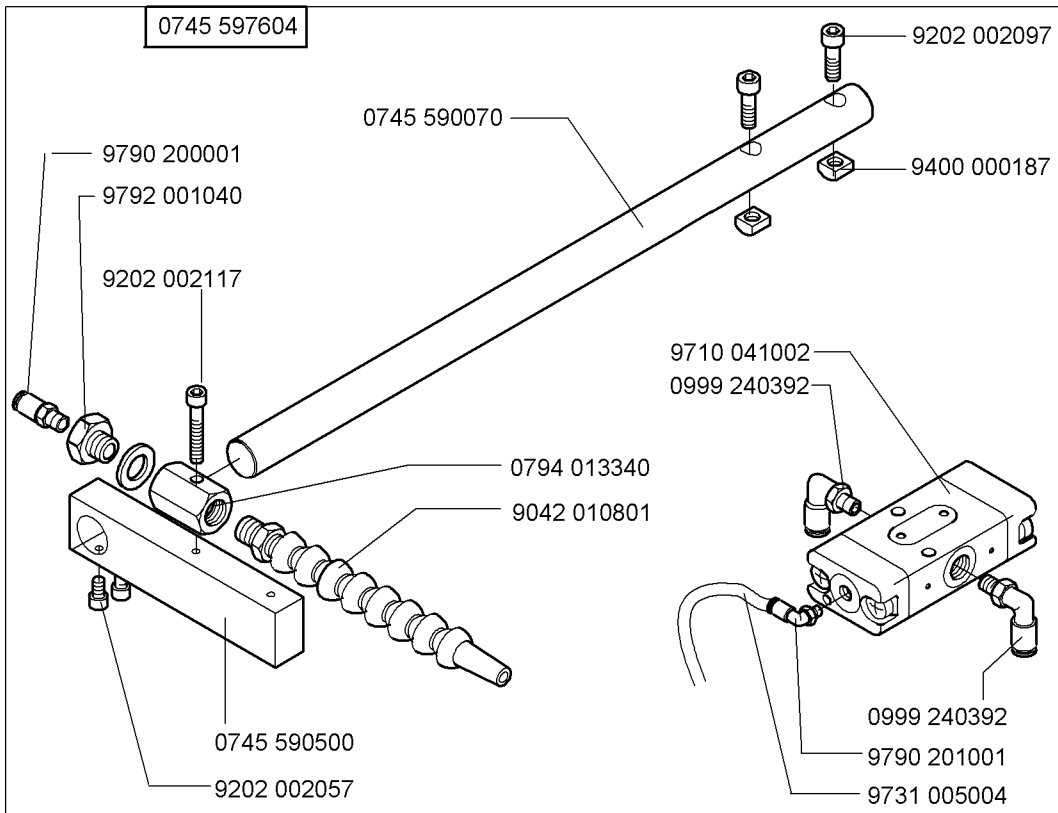
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auf Wunsch
on requestauf Wunsch
on request

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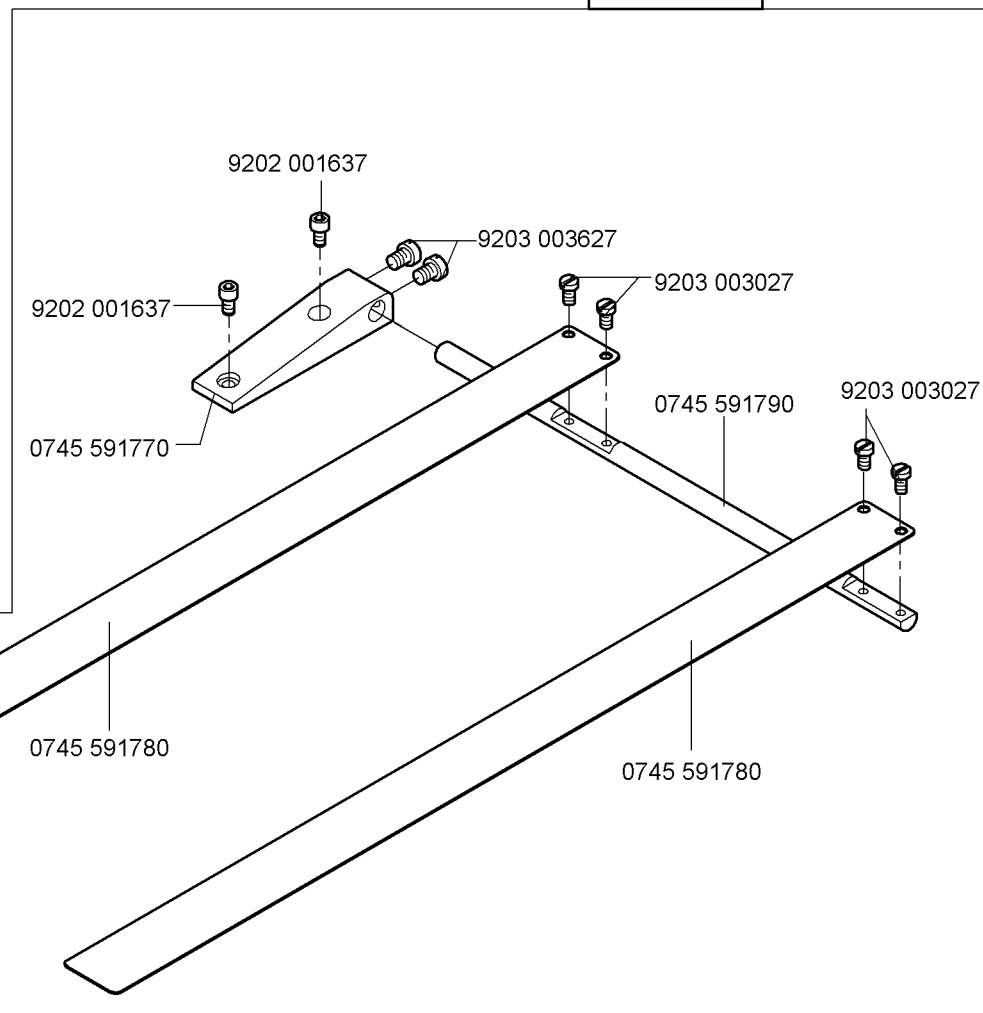
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auf Wunsch
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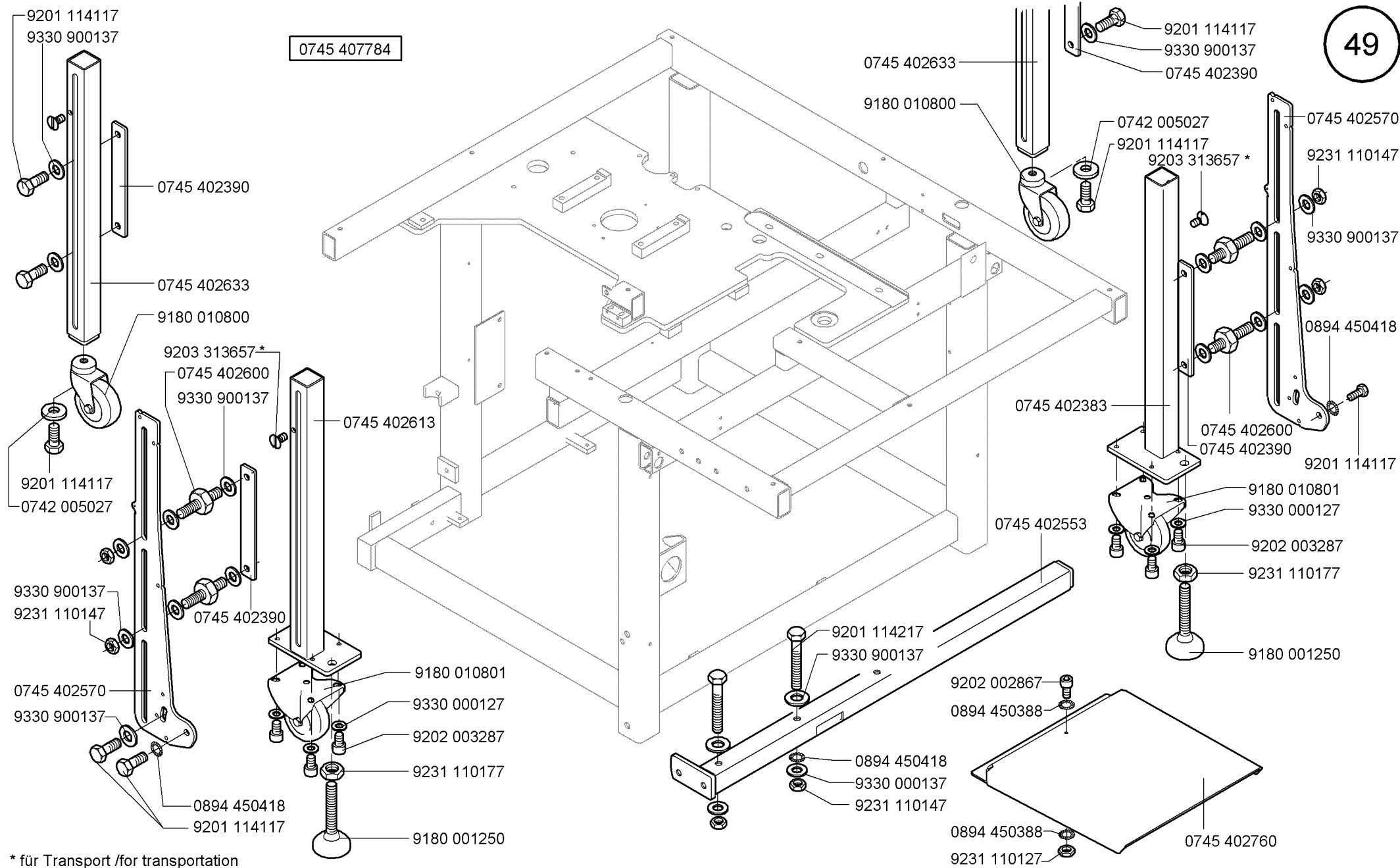
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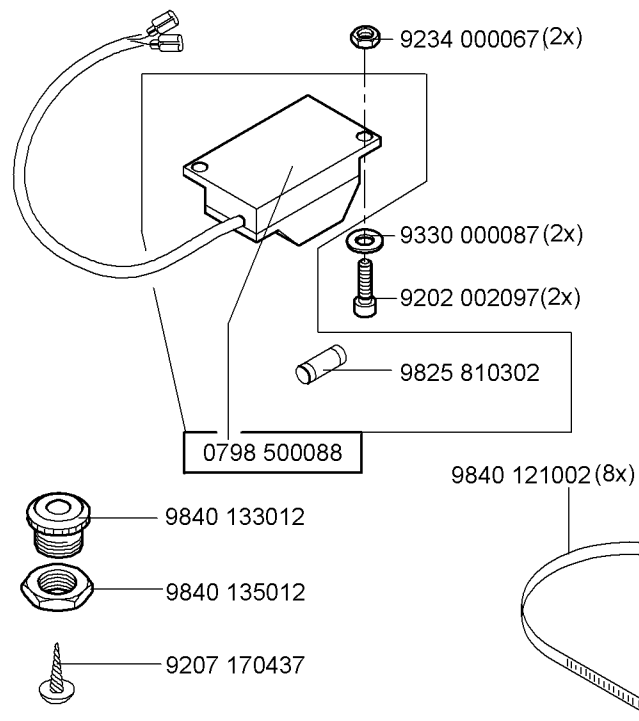
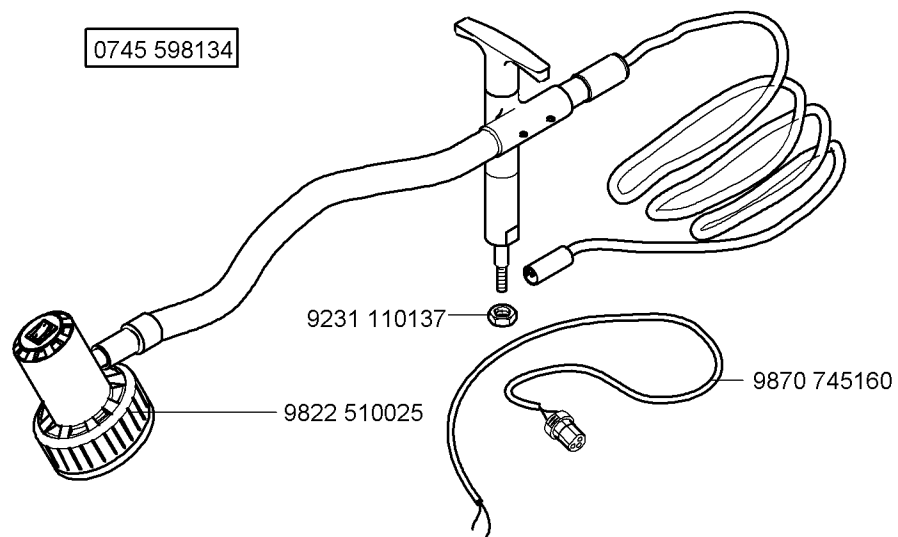
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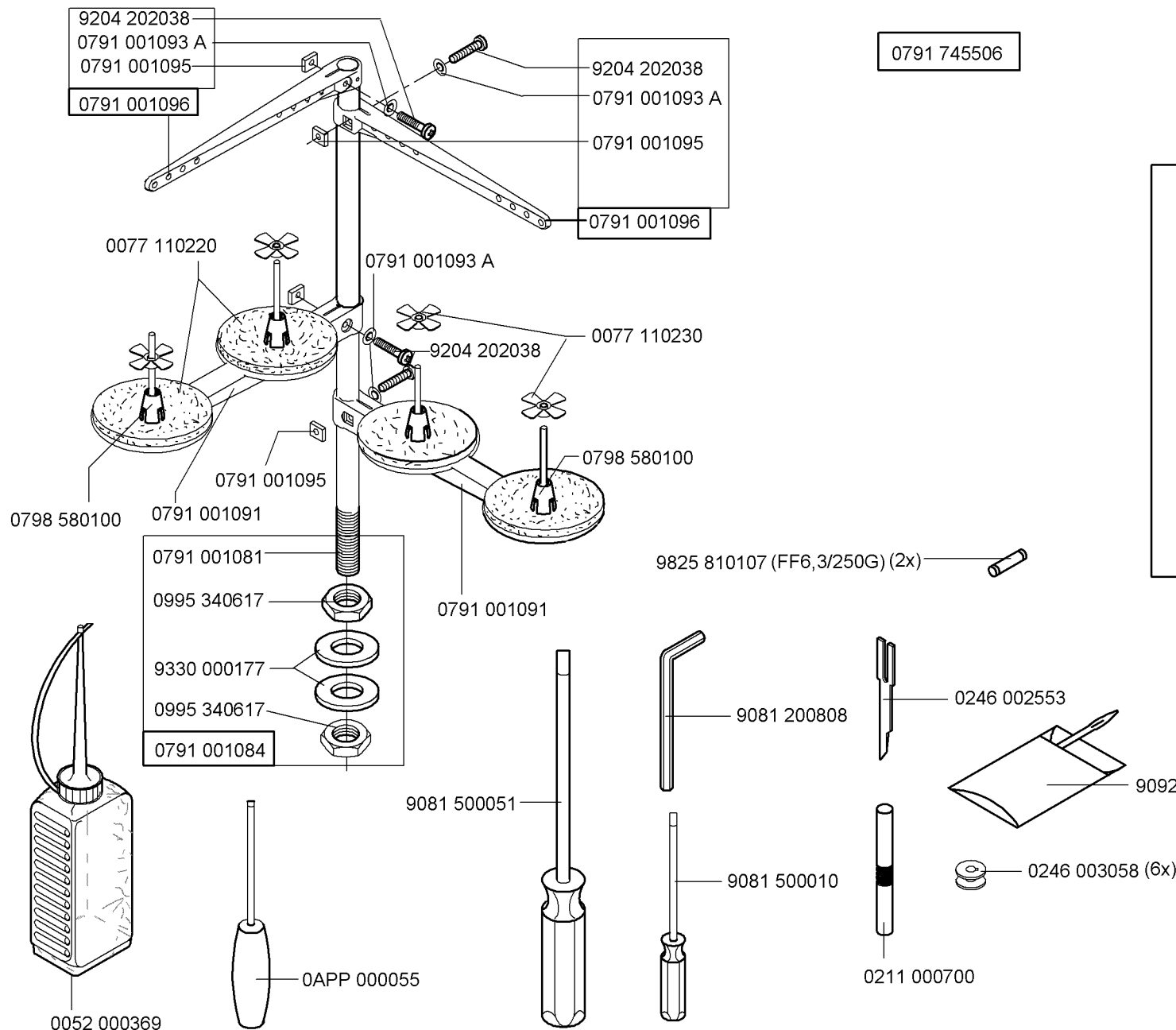
9330 000137 (2x)

9234 000117 (4x)



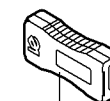
* für Transport /for transportation



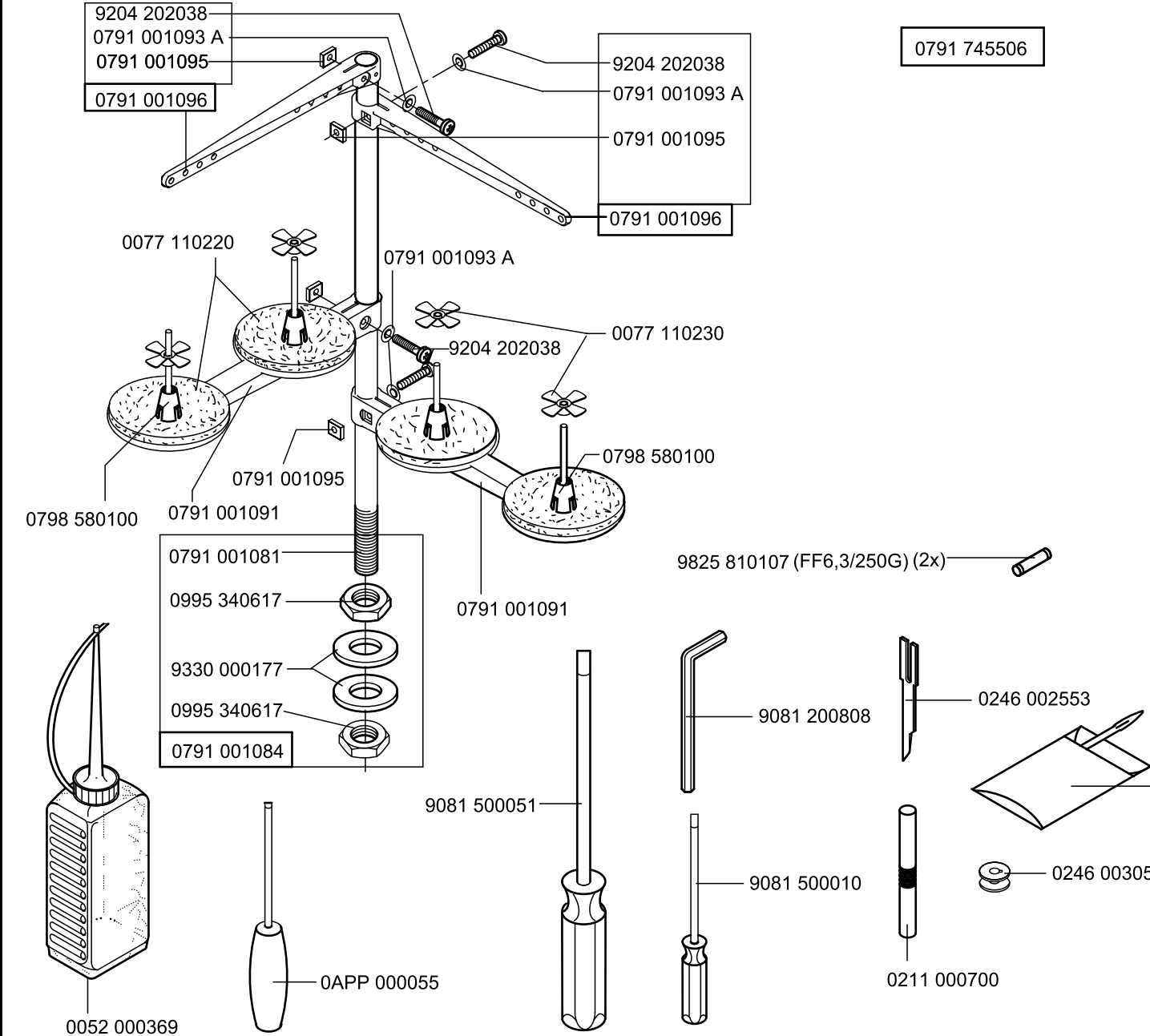


0791 745506

auf Wunsch
on request



9850 745120 GP01
(mit 745 - Software)
(with 745 - software)



auf Wunsch
on request

9850 745120 GP01
(mit 745 - Software)
(with 745 - software)

Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
0002	005889 0700	01		0211	010774	09, 10	
0002	007106 2100	47		0211	050214	04	
0002	008323 5600	28, 36, 37		0212	000016 B	01	
0002	008930 0060	01		0216	000042	01	
0004	000079	04		0216	000046	14	
0052	000369	51		0216	000068	03	
0061	001050	04		0216	000068 A	02, 09, 10	
0067	351620	27		0216	000068 a	03	
0077	110220	51		0216	000134	12	
0077	110230	51		0216	000603	27	
0147	000203	01		0216	000660	03	
0204	001038	03		0219	000321	09, 10	
0211	000025	09, 10		0219	000353	05, 14	
0211	000027	09, 10		0223	000448	01	
0211	000085	10		0227	000596	06, 45	
0211	000256	12		0240	000088	04	
0211	000257	01		0244	000404	27	
0211	000299	01, 18		0244	000414	27	
0211	000305 B	01		0244	000415	27	
0211	000306 A	01		0244	000677	09, 10	
0211	000307 B	01		0244	000682	09, 10	
0211	000308 K	01		0244	000684	09, 10	
0211	000317 MT	01		0244	000685	09, 10	
0211	000331	01		0244	000686	09, 10	
0211	000351 B	01		0244	000688	09, 10	
0211	000355	01		0244	000690	09, 10	
0211	000397	02		0244	000699	09, 10	
0211	000398	02		0244	000700	09, 10, 27	
0211	000407	01		0244	000702	09, 10	
0211	000408	02		0244	000771	09, 10	
0211	000412 A	02		0244	000772	09	
0211	000549 A	12		0244	000773	09, 10	
0211	000634	09, 10		0244	000784	09	
0211	000646 A	09, 10		0244	000791	14	
0211	000699	51		0244	000795	14	
0211	000700	51		0244	000796	14	
0211	000806	14		0244	000808	14	
0211	000936	09, 10		0244	000831	09, 10	
				0244	000836	09, 10	
				0244	000968	09, 10	
				0244	000970	09, 10	
				0244	001023	09, 10	
				0244	001024	09, 10	
				0244	001026	09, 10	
				0244	001027	09, 10	
				0244	001029	09, 10	
				0244	001038	09, 10	
				0244	001086	09, 10	
				0246	000051	02	
				0246	000097	02	
				0246	000159	02	
				0246	000167	02	
				0246	000169	02	
				0246	000174	02	
				0246	000176	02	
				0246	000218	02	
				0246	000344	34, 35	
				0246	000348	31, 32, 34, 35	
				0246	000545	03	
				0246	000546	03	
				0246	000548	03	
				0246	000610	01	
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				0246	000623	01	
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				0246	000924	11	
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				0246	000952	11	
				0246	000955	11	
				0246	000959	11	
				0246	000960	11	
				0246	002001	13	
				0246	002002	13	
				0246	002006	12	
				0246	002011	13	
				0246	002012	13	
				0246	002015	13	
				0246	002016	13	
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				0246	002425	13	
				0246	002426	13	
				0246	002429	13	
				0246	002430	13	
				0246	002502 A	01	
				0246	002533	02	

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0246 002553	03, 51	0246 100310	06	0246 350190	08	0275 310794	03
0246 002566	33	0246 100320	06	0246 350200	08	0367 160333	25
0246 002706	12	0246 100353	03	0246 350210	08	0380 000086	02
0246 002751	12	0246 100363	03	0246 350220	08	0380 000093	02
0246 002752	12	0246 100430	05	0246 350230	08	0380 000094	02
0246 002754	12	0246 100450	01	0246 437534	07	0380 000095	02
0246 002756	13	0246 100460	06	0246 437544	01	0380 000096	02
0246 002757	13	0246 100470	05	0246 437574	11	0380 000097	02
0246 002758	13	0246 100480	06	0246 490024	15	0380 000101	02
0246 002759	13	0246 100490	06, 45	0246 490030	06	0380 000102	02
0246 002760	13	0246 100513	06, 45	0246 490040	06	0380 000103	02
0246 002762	13	0246 120013	02	0246 490050	06	0380 000104	02
0246 002764	12	0246 127514	02	0246 497534	45	0380 000105	02
0246 002765	12	0246 140010	05	0264 000937	11	0380 000106	02
0246 002766	12	0246 230183	13	0265 000173	34, 35	0380 000108	02
0246 002767	13	0246 230193	13	0265 000887	09, 10	0380 000110	02
0246 002768	13	0246 230243	13	0265 005253	04	0380 000112	02
0246 002769	13	0246 230253	13	0265 008555	23	0380 000117	02
0246 002770	13	0246 230263	13	0265 008566	03	0380 000119	02
0246 003005	09	0246 230273	13	0268 350530	26	0380 000120	02
0246 003006	10	0246 230303	13	0271 000054	01	0380 000121	02
0246 003042	09, 10	0246 230313	13	0271 000169	31	0380 000122	02
0246 003058	09, 10, 51	0246 350010	07	0271 000238	04	0380 000793	12
0246 004111	04	0246 350020	08	0271 000260	27	0381 110070	05
0246 100070	05	0246 350030	08	0271 000262	27	0381 110200	05
0246 100080	03	0246 350040	08	0271 000275	27	0381 120120	02
0246 100090	03	0246 350050	07	0271 000474	09, 10	0381 120130	02
0246 100103	03	0246 350060	08	0271 000756	27	0396 170080	23
0246 100120	05	0246 350070	08	0271 001391	27	0420 000013	01
0246 100130	05	0246 350080	08	0271 001392	27	0420 000324	11, 33
0246 100150	01	0246 350090	08	0271 001397	04, 27	0422 000297	01
0246 100163	03	0246 350100	08	0271 001398	27	0491 000961	04
0246 100168	03	0246 350110	08	0271 001415	14	0491 012042	09, 10
0246 100190	01	0246 350120	08	0271 150100	01	0551 003254	42
0246 100203	05	0246 350130	08	0271 150104	01	0556 000545	28
0246 100213	04	0246 350140	08	0272 070019	01	0556 000669	03
0246 100283	01	0246 350170	08	0273 000163	03	0556 001599	09, 10
0246 100304	05	0246 350180	08	0273 000324	20	0556 003087	14

Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
0556	003088	14		0742	003147	47	
0558	000215	42		0742	003157	47	
0558	000790	39, 42		0742	005027	49	
0558	000815	42		0742	007331	47	
0558	001771	47		0742	007340	28, 29	
0558	008553	28		0742	055716	05	
0570	000055	20		0744	001115	14	
0570	000751 A	29		0744	001131	47	
0570	001252	09, 10		0744	001793 A	44	
0570	010373	38		0744	001793 B	44	
0578	001493	20		0744	001796	44	
0579	490080	24		0744	009516	44	
0580	490194	20		0744	020333	20	
0620	760092	14		0745	003275	47	
0650	000072	45		0745	170013	27	
0650	000336	47		0745	170030	27	
0667	110080	04		0745	170040	27	
0667	110380	04		0745	170050	27	
0667	115353	04		0745	170060	27	
0699	973927	17		0745	177514	27	
0699	979265	38, 45		0745	200083	13	
0700	000043	17		0745	200084	13	
0700	000044	17		0745	200103	13	
0700	000045	17		0745	200104	13	
0700	000050	17		0745	200123	13	
0700	002295	44		0745	200124	13	
0700	074527	17		0745	200143	13	
0702	000214	39, 41		0745	200144	13	
0718	011043	47		0745	200163	13	
0722	000727	48		0745	200164	13	
0739	000347	14		0745	200183	13	
0739	005010	20, 31, 32, 34, 35		0745	200184	13	
0741	000481	17		0745	200203	13	
0742	002096	44		0745	200204	13	
0742	003017	47		0745	200243	13	
0742	003018	47		0745	200244	13	
0742	003040	47		0745	200263	13	
0742	003114	47		0745	200264	13	
				0745	200300	12	
				0745	200304	13	
				0745	201303	13	
				0745	330010	26	
				0745	330040	17	
				0745	330050	17	
				0745	330090	26	
				0745	330100	26	
				0745	330140	26	
				0745	330364	06	
				0745	330800	26	
				0745	330810	26	
				0745	330820	26	
				0745	330833	26	
				0745	330840	26	
				0745	330853	26	
				0745	330860	26	
				0745	330870	26	
				0745	330890	26	
				0745	337564	26	
				0745	400150	17	
				0745	400160	17	
				0745	400653	17	
				0745	400920	16	
				0745	401030	16	
				0745	401080	24	
				0745	401090	16	
				0745	401100	16	
				0745	401110	17	
				0745	401153	18	
				0745	401220	18	
				0745	401250	19	
				0745	401260	22	
				0745	401723	17	
				0745	401870	17	
				0745	402103	17	
				0745	402383	49	
				0745	402390	49	
				0745	402420	17	
				0745	402504	18	
				0745	402510	17	
				0745	402553	49	
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				0745	402690	17	
				0745	402703	17	
				0745	402720	19	
				0745	402730	19	
				0745	402760	49	
				0745	407744	17	
				0745	407784	49	
				0745	410140	36, 37	
				0745	410150	36, 37	
				0745	410290	36, 37	
				0745	410323	37	
				0745	410330	37	
				0745	410343	36	
				0745	410350	36	
				0745	410370	34, 35	
				0745	410380	36, 37	
				0745	410390	37	
				0745	410400	36	
				0745	410414	36, 37	
				0745	410420	36	
				0745	410430	37	
				0745	410443	36	
				0745	410453	37	
				0745	410460	34	
				0745	410470	35	
				0745	417504	35	
				0745	417514	34	
				0745	417524	37	
				0745	417534	36	

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0745 420133	28	0745 512900	23	0745 541520	42	0745 548474	43
0745 420153	28	0745 512910	19	0745 541550	42	0745 548484	43
0745 420220	29	0745 517674	22, 23, 24	0745 541560	43	0745 548494	42
0745 420233	29	0745 540273	34	0745 541570	43	0745 548504	42
0745 420280	29	0745 540283	35	0745 541580	43	0745 548514	42
0745 420290	29	0745 540450	38	0745 541590	43	0745 548524	42
0745 420300	29	0745 540783	31, 32, 34, 35	0745 541600	43	0745 548534	42
0745 420310	29	0745 540870	39	0745 541610	43	0745 548544	42
0745 420323	29	0745 540940	39	0745 541620	43	0745 548554	43
0745 420333	29	0745 540950	40	0745 541630	43	0745 548564	43
0745 420340	29	0745 540964	39	0745 541640	41	0745 548574	43
0745 420353	29	0745 540974	39	0745 541664	39	0745 548804	43
0745 420360	29	0745 540980	39	0745 541674	39	0745 548814	43
0745 420373	28	0745 541100	42	0745 541700	43	0745 548824	43
0745 420400	28	0745 541120	42	0745 541710	43	0745 560300	18
0745 420410	28	0745 541130	40	0745 541720	43	0745 560310	18
0745 420430	28	0745 541150	40	0745 543683	31, 32, 34, 35	0745 560320	18
0745 427514	28, 29	0745 541164	41	0745 543690	35	0745 560680	18
0745 510090	23	0745 541174	41	0745 543700	34	0745 560700	25
0745 510100	23	0745 541184	41	0745 543710	37	0745 560713	21
0745 510110	23	0745 541194	41	0745 543720	36	0745 560720	25
0745 510170	30	0745 541200	40, 42	0745 544003	32, 35	0745 560730	25
0745 510190	24	0745 541230	42	0745 544013	31, 34	0745 560740	21
0745 510200	24	0745 541240	40	0745 544080	32	0745 560760	19
0745 510290	19	0745 541300	42	0745 544090	31	0745 560780	20
0745 511753	24	0745 541320	42	0745 544100	33	0745 560790	20
0745 511840	39, 41	0745 541340	42	0745 544110	33	0745 560820	20
0745 511850	39, 41	0745 541370	43	0745 547804	40	0745 560830	21
0745 512030	22	0745 541380	43	0745 547814	40	0745 560840	20
0745 512440	23	0745 541390	43	0745 547824	40	0745 560904	20
0745 512460	23	0745 541400	42	0745 547834	40	0745 560920	18
0745 512500	22	0745 541420	42	0745 548404	42	0745 560980	21
0745 512510	23	0745 541450	42	0745 548414	43	0745 561030	20
0745 512813	24	0745 541460	42	0745 548424	43	0745 561040	25
0745 512840	24	0745 541470	42	0745 548434	43	0745 561060	21
0745 512873	23	0745 541480	42	0745 548444	43	0745 561070	25
0745 512880	22	0745 541490	42	0745 548454	43	0745 561103	19
0745 512890	23	0745 541500	42	0745 548464	43	0745 561170	20

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0745 567544	19, 20, 21, 25	0746 060689	13	0792 010322	33	0793 026433	42
0745 590070	46	0746 060690	13	0792 010331	33	0793 026443	42
0745 590450	47	0746 060691	13	0792 010363	33	0793 026447	42, 43
0745 590500	46	0746 060692	13	0792 010364	33	0793 026463	42
0745 590700	30	0746 060693	13	0792 010372	33	0793 026503	42
0745 590710	30	0746 060694	13	0792 010373	33	0793 026552	38
0745 590720	30	0748 000294	01	0792 010522	33	0793 026713	42
0745 590730	30	0791 001081	51	0792 011161	33	0793 026723	42
0745 590740	30	0791 001084	51	0792 011162	33	0793 026733	42
0745 591373	30	0791 001091	51	0792 011165	33	0793 026743	42
0745 591383	30	0791 001093 A	33, 36, 37, 51	0792 011166	33	0793 026753	42
0745 591570	48	0791 001095	51	0792 011167	33, 36, 37	0793 026763	42
0745 591770	46	0791 001096	51	0792 011168	33	0793 026773	42
0745 591780	46	0791 745506	51	0792 011171	33	0793 026783	42
0745 591790	46	0792 005994	40, 42	0792 011172	33	0793 050352	23
0745 597514	30	0792 006067	34	0792 011183	31	0794 000813	16
0745 597604	46	0792 007217	13	0792 011195	31	0794 002053	45
0745 597694	47	0792 007217 a	13	0792 011202	31, 32	0794 002056	45
0745 597894	46	0792 007218	13	0792 011213	32	0794 002211	47
0745 597964	48	0792 007218 a	13	0792 011225	32	0794 002213	47
0745 598134	50	0792 007220	13	0793 020249	24	0794 002241	47
0745 598154	45	0792 007220 a	13	0793 021254	43	0794 002243	47
0745 598164	38	0792 008063	34	0793 021422	24	0794 013340	46
0746 005425	14	0792 008066	31, 32	0793 021765	24	0797 001038	03
0746 011055	47	0792 008067	31, 32, 35	0793 022011	24	0797 003031	44
0746 011277	29	0792 008163	35	0793 022012	24	0797 003063	44
0746 040014	31, 32, 34, 35	0792 010005	31, 34	0793 025006	24, 39, 41	0798 500088	50
0746 040018	31, 32, 34, 35	0792 010021	31, 34	0793 025008	40, 42, 43	0798 580100	51
0746 040021	31, 32, 34, 35	0792 010023	31, 34, 35	0793 025866	39, 41	0805 410830	36, 37
0746 040083	33	0792 010026	31, 34, 35	0793 025894	41	0806 400360	16
0746 040085	33	0792 010027	31, 34	0793 026266	42	0806 402670	24
0746 040091	33	0792 010053	31, 34	0793 026276	42	0806 402680	24
0746 040092	33, 36, 37	0792 010054	31, 32, 34, 35	0793 026301	39, 41	0894 450378	30
0746 040098	33, 36, 37	0792 010061	31, 32, 34, 35	0793 026306	39, 41	0894 450388	49
0746 040119	33, 36, 37	0792 010155	32, 35	0793 026309	39, 41	0894 450418	49
0746 040221	33	0792 010171	32, 35	0793 026311	41	0911 000339	09, 10, 31, 32, 34, 35,
0746 040325	33	0792 010177	35	0793 026313	39, 41		36, 37
0746 060687	51	0792 010203	32, 35	0793 026320	39, 41	0933 000075	01

Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
0933 001533	14	9041 102025	02	9199 000002	30	9202 002473	25
0933 005687	29	9042 010801	46	9201 013797	47	9202 002477	39, 41
0935 100057	02	9050 050001	14	9201 013807	47	9202 002478	01
0935 100481	03	9081 200808	51	9201 111257	06, 20	9202 002487	19, 23, 24, 26, 30
0935 100622	01	9081 500010	51	9201 112457	03, 06	9202 002497	03, 17, 30
0935 100789	09, 10	9081 500051	51	9201 112898	11	9202 002507	20, 22, 23, 30
0935 100791	09, 10	9092 213403 100	51	9201 113277	21, 27	9202 002517	05
0935 100792	09, 10	9120 030081	09, 10	9201 113297	20	9202 002867	49
0935 100793	09, 10	9120 030121	01	9201 113317	24, 39, 41	9202 002877	20
0935 490054	15	9120 051110	20	9201 113357	11	9202 002887	15, 18, 20, 29, 39, 41, 48
0935 490140	15	9120 080250	01	9201 113367	21	9202 002897	15, 17, 19, 21, 24
0935 745210	09, 10	9122 200121	24	9201 113407	25	9202 002907	07, 19, 20, 23
0965 000516	26	9122 322010	28	9201 113697	26, 28	9202 002927	20
0973 461020	30	9126 300080	25	9201 113717	47	9202 002947	17
0992 023980	09, 10	9126 300122	21	9201 114117	28, 49	9202 003287	20, 49
0992 024360	23	9126 300123	25	9201 114217	49	9202 003307	22, 23, 24, 29
0994 252047	17	9126 300160	29	9202 001637	46	9202 003317	16, 17, 29
0994 395130	05	9126 300300	28	9202 001657	26	9202 003327	22, 26
0995 340617	51	9126 300320	22	9202 001658	03, 07, 27	9202 003347	17
0996 120347	03	9129 016060	01	9202 001668	03, 07, 23	9202 003357	17
0996 120497	22	9129 020130	02	9202 001688	23, 24	9202 003367	16
0998 880130	03	9129 020190	23	9202 002057	23, 46	9202 003723	48
0998 881020	23	9129 022220	11	9202 002063	05, 06	9202 003747	28
0999 210205	29	9130 202160	15	9202 002067	06, 19, 29	9202 003777	19
0999 210817	29	9130 261600	20	9202 002073	01	9202 022068	18
0999 210950	26	9130 650015	20	9202 002077	05, 06, 19, 21, 26, 36, 37	9202 022878	47
0999 210956	23	9130 650017	20	9202 002087	03, 05, 06, 18, 19, 33, 36, 37	9202 042897	17
0999 240303	44	9131 200011	19	9202 002093	31, 32, 36, 37	9203 001678	45
0999 240341	44	9131 900011	19	9202 002097	34, 35, 46, 50	9203 002412	09, 10
0999 240389	03	9150 010056	26	9202 002107	20	9203 002421	03, 12
0999 240392	44, 46	9150 010065	18	9202 002117	46	9203 002441	20
0999 240393	44	9150 010068	23	9202 002137	18	9203 003027	07, 46
0999 240408	45	9150 010069	19	9202 002158	25	9203 003047	39, 41
1001 001162	01, 02	9180 001250	49	9202 002167	21	9203 003048	11, 31, 34, 35
1001 009130	18, 34, 35	9180 002350	17	9202 002388	03	9203 003057	06, 45
9041 100030	01	9180 010800	49	9202 002467	17	9203 003058	03
9041 100035	09, 10, 14	9180 010801	49			9203 003067	26
9041 100050	14	9190 160500	17				

Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
9203 003077	45	9204 201827	27	9225 201811	39	9301 102511	22, 23
9203 003078	45	9204 201968	01	9225 201820	42	9301 102541	20, 29
9203 003087	06, 17, 45	9204 202038	51	9225 201850	42, 43	9301 102551	29
9203 003117	06	9204 202328	09, 10	9231 000343	24	9301 102841	17
9203 003127	24	9204 432067	36, 37	9231 000367	39, 41	9301 102901	21
9203 003627	46	9205 022432	41	9231 000377	17	9305 001660	19
9203 003648	01, 14	9205 101548	26, 27, 29	9231 000378	11	9305 003690	16
9203 003653	01	9205 101573	39, 41	9231 000387	05, 27	9330 000067	06, 17, 18, 39, 41, 45
9203 003668	11	9205 101588	07	9231 000397	18, 19, 26	9330 000068	07, 09, 10
9203 003958	02	9205 101848	29	9231 000407	06	9330 000087	06, 18, 19, 20, 23, 28,
9203 004238	14	9205 101868	29, 39, 41	9231 011177	29		29, 33, 34, 35, 36, 37,
9203 004278	11	9205 101883	29, 31, 32, 34, 35	9231 110035	18		50
9203 100002	04	9205 102158	19	9231 110037	06, 07, 17, 45	9330 000088	14, 31, 32
9203 100021	02	9205 102178	17	9231 110057	28, 34, 35	9330 000097	05, 19, 22, 23, 24
9203 112454	39	9205 102188	01	9231 110058	11, 14, 31, 32	9330 000098	02, 11
9203 123687	18, 19, 26, 27	9205 102468	22, 24, 28	9231 110107	23, 24, 26, 30, 33, 36,	9330 000107	05, 07, 15, 17, 20, 21,
9203 213031	02	9205 102477	25, 26		37		23, 25, 29, 36, 37, 48
9203 311811	39, 41	9205 102478	02, 21	9231 110108	20, 31, 32	9330 000108	14
9203 312451	12, 39, 41	9205 102488	06	9231 110127	05, 17, 19, 20, 25, 34,	9330 000127	16, 19, 20, 23, 24, 28,
9203 313047	30	9205 102558	05		35, 36, 37, 49		29, 47, 49
9203 313657	49	9205 102788	01	9231 110128	11	9330 000137	22, 48, 49
9203 313738	26	9205 102803	15	9231 110137	16, 28, 29, 50	9330 000167	17, 44
9203 313767	43	9205 102878	16	9231 110147	28, 48, 49	9330 000177	51
9203 313778	43	9205 103197	48	9231 110177	17, 49	9330 000187	22
9204 002067	39, 41	9205 122238	20	9231 110197	22	9330 200097	33, 36, 37
9204 002077	15	9205 122498	25	9233 010097	34, 35	9330 200107	39, 41
9204 002097	33, 36, 37	9206 100207	27	9234 000057	39, 41	9330 200137	28
9204 101657	04	9206 200087	48	9234 000067	50	9330 700097	06, 20, 27
9204 101677	32, 34, 35, 36	9207 160957	17	9234 000077	23	9330 700107	30
9204 201037	29	9207 170227	17	9234 000087	20	9330 900077	20, 29
9204 201067	05, 17, 18	9207 170437	50	9234 000107	16, 19	9330 900097	18, 26, 33, 36, 37
9204 201657	22, 33, 36, 37	9210 023677	25	9234 000117	22, 48	9330 900107	17
9204 201658	34, 35	9217 000512	04	9236 000097	20	9330 900117	05, 17, 18, 19, 48
9204 201667	26, 36, 37	9217 300528	04, 05	9301 101611	07	9330 900127	16, 17, 19, 26, 28
9204 201677	33	9217 301547	18	9301 101911	21	9330 900137	49
9204 201693	05 9	9225 201182	42	9301 102171	23	9332 300047	26
204 201698	31, 32, 34, 35	9225 201750	28, 31, 32, 34, 35	9301 102243	42, 43	9332 300057	30
9204 201768	05	9225 201810	42	9301 102261	43	9332 400118	06

Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
9333 000110	11	9700 212069	21	9800 150009	15	Z111 000157	24
9333 010105	29	9700 212074	36, 37	9800 560003	03	Z118 000627	27
9334 000050	02	9700 212075	23	9800 580034	20	Z120 001815	27
9334 000110	25	9706 000301	16	9800 810004	48		
9334 001630	27, 31, 32, 34, 35	9710 002001	47	9815 510027	17, 27		
9334 002270	20	9710 041002	46	9815 710103	17, 23		
9334 002638	39, 41	9710 050004	48	9815 740001	05		
9351 000087	29	9710 920011	11, 19, 47	9815 920029	06		
9352 000120	01	9710 920012	21, 23, 26, 29, 30, 33,	9815 920030	32, 33, 35, 36, 37, 51		
9352 000163	03		36, 37, 45	9815 920035	45		
9352 000200	47	9731 001045	14, 27	9815 920037	18		
9352 600138	28	9731 001051	14 9731	9815 925002	45		
9353 500060	20	002001	44 9731	9815 935006	06		
9354 010240	01	005004	19, 29, 31, 32, 33, 34,	9822 510025	50		
9357 000040	31, 32, 34, 35		35, 36, 37, 38, 45, 46	9825 810107	51		
9357 000050	11	9731 006004	48	9825 810302	50		
9357 000060	23, 24, 26	9732 101080	48	9830 501008	05		
9357 000090	16	9740 000600	09, 10	9835 501006	24		
9357 000110	18	9742 300140	04	9840 120025	06, 18, 27, 38		
9357 200056	05, 19	9780 745002	44	9840 120026	14, 38, 45		
9357 200106	18	9781 000002	44	9840 120027	26		
9357 200116	47	9790 000220	38, 45	9840 120029	26		
9380 700643	47	9790 000420	03	9840 120033	19		
9400 000100	06	9790 101010	11	9840 120099	48		
9400 000168	18, 19, 26	9790 111001	47	9840 120155	19		
9400 000187	18, 46	9790 200000	48	9840 121002	29, 50		
9400 000367	38	9790 200001	46	9840 133012	50		
9400 000407	18	9790 201000	07, 11, 12, 31, 32, 34,	9840 135012	50		
9400 000428	29		35, 45	9840 931012	23		
9401 000030	17	9790 201001	46	9850 001058	27		
9401 210010	26	9790 210050	19	9850 001065	22		
9700 001260	47	9790 211040	31, 32, 33, 34, 35, 36,	9850 745120	18		
9700 200840	29		37	9850 745120 GP01	51		
9700 212013	30	9792 001030	29, 47	9870 001018	27		
9700 212044	07	9792 001040	44, 46	9870 745160	50		
9700 212054	03	9792 050010	45	MG43 000062	17		
9700 212066	29	9792 051020	44	N900 002792	20		
9700 212067	26	9792 302020	11	0APP 000055	51		

Näheinrichtungen / sewing equipment Kl. 745-34S

Teilenummer, kpl. Part No. , compl.	0745 28 208 4	0745 28 210 4	0745 28 212 4	0745 28 214 4	0745 28 216 4	0745 28 218 4
Näheinrichtung Sewing equipment	N 208	N 210	N 212	N 214	N 216	N 218
Nahtabstand (mm) Seam distance (mm)	8	10	12	14	16	18
Stichplatte Throat plate	0745 20 008 4	0745 20 010 4	0745 20 012 4	0745 20 014 4	0745 20 016 4	0745 20 018 4
Stoffgleitblech Cloth rest plate	0745 59 169 0	0745 59 170 0	0745 59 171 0	0745 59 172 0	0745 59 173 0	0745 59 160 0
Nadelhalter rechts Needle clamp on the right	0246 00 201 1	0246 00 200 1	0246 00 201 5	0246 00 202 1	0246 00 203 1	0246 23 019 3
Nadelhalter links Needle clamp on the left	0246 00 201 2	0246 00 200 2	0246 00 201 6	0246 00 202 2	0246 00 203 2	0246 23 018 3
Eckenmesser, rechts (4 x) Corner blade, right (4 x)	0746 06 069 3	0746 06 068 9	0746 06 069 1	0792 00 721 7	0792 00 721 7	0792 00 721 7
Eckenmesser, links (4 x) Corner blade, left (4 x)	0746 06 069 4	0746 06 069 0	0746 06 069 2	0792 007217 a	0792 007217 a	0792 007217 a
Fadenfänger Thread catcher	0246 35 023 0	0246 35 006 0	0246 35 006 0	0246 35 010 0	0246 35 010 0	0246 35 014 0
Fadenfänger Counter-knife, thread catcher	0246 35 022 0	0246 35 004 0	0246 35 004 0	0246 35 009 0	0246 35 009 0	0246 35 013 0
Fadenfängerblech Thread catcher plate	0246 35 021 0	0246 35 003 0	0246 35 003 0	0246 35 008 0	0246 35 008 0	0246 35 012 0
Messerschutz Knife guard	0246 35 002 0	0246 35 002 0	0246 35 002 0	0246 35 007 0	0246 35 007 0	0246 35 011 0
Messer, kpl. für Unterfäden Knife, cpl. for bobbin thread	0246 00 240 5	0246 00 240 1	0246 00 240 8	0246 00 241 1	0246 00 241 4	0246 00 241 7
Gegenmesser für Unterfäden Counter-knife f. bobbin thread	0246 00 240 6	0246 00 240 2	0246 00 240 9	0246 00 241 2	0246 00 241 5	0246 00 241 8
Klammerhalter, links Clamp holder, left						
Klammerhalter, rechts Clamp holder, right						

Näheinrichtungen / sewing equipment Kl. 745-34S

Teilenummer, kpl. Part No. , compl.	0745 28 220 4	0745 28 220 4	0745 28 224 4	0745 28 226 4	0745 28 220 4	0745 28 230 4
Näheinrichtung Sewing equipment	N 220	N 222	N 224	N 226	N 228	N 230
Nahtabstand (mm) Seam distance (mm)	20	22	24	26	28	30
Stichplatte Throat plate	0745 20 020 4	0745 20 022 4	0745 20 024 4	0745 20 026 4	0745 20 028 4	0745 20 030 4
Stoffgleitblech Cloth rest plate	0745 59 174 0	0745 59 164 0	0745 59 163 0	0745 59 167 0	0745 59 168 0	0745 59 165 0
Nadelhalter rechts Needle clamp on the right	0246 00 204 1	0246 23 023 3	0246 23 025 3	0246 23 027 3	0246 23 029 3	0246 23 031 3
Nadelhalter links Needle clamp on the left	0246 00 204 2	0246 23 022 3	0246 23 024 3	0246 23 026 3	0246 23 028 3	0246 23 030 3
Eckenmesser, rechts (4 x) Corner blade, right (4 x)	0792 00 721 7	0792 00 721 8	0792 00 721 8	0792 00 721 8	0792 00 722 0	0792 00 722 0
Eckenmesser, links (4 x) Corner blade, left (4 x)	0792 007217 a	0792 00 7218a	0792 007218 a	0792 007218 a	0792 00 7220a	0792 007220 a
Fadenfänger Thread catcher	0246 35 014 0	0246 35 015 0	0246 35 020 0	246 35 020 0	0246 35 020 0	246 35 020 0
Fadenfängergergenmesser Counter-knife, thread catcher	0246 35 013 0	0246 35 019 0	0246 35 019 0	246 35 019 0	0246 35 019 0	246 35 019 0
Fadenfängerblech Thread catcher plate	0246 35 012 0	0246 35 018 0	0246 35 018 0	246 35 018 0	0246 35 018 0	246 35 018 0
Messerschutz Knife guard	0246 35 011 0	0246 35 017 0	0246 35 017 0	246 35 017 0	0246 35 017 0	246 35 017 0
Messer, kpl. für Unterfäden Knife, cpl. for bobbin thread	0246 00 242 1	0246 00 241 9	0246 00 242 3	0246 00 242 5	0246 00 242 7	0246 00 242 9
Gegenmesser für Unterfäden Counter-knife f. bobbin thread	0246 00 242 2	0246 00 242 0	0246 00 242 4	0246 00 242 6	0246 00 242 8	0246 00 243 0
Klammerhalter, links Clamp holder, left		0745 54 049 3	0745 54 049 3	0745 54 049 3	0745 54 049 3	0745 54 049 3
Klammerhalter, rechts Clamp holder, right		0745 54 048 3	0745 54 048 3	0745 54 048 3	0745 54 048 3	0745 54 048 3



Um die Übersicht und die Bestellung von Einrichtungen zu erleichtern, sind sogenannte "E-Nrn." (Einrichtungskomplettnummern) geschaffen worden. In Einrichtungsübersichtsblättern sind die "E-Nrn." geordnet nach Anwendungsgebieten, Unterklassen und Nahtabständen. Weitere nähtechnische Angaben, wie das für die Paspelbreite entsprechende Faltstempelmaß, max. zulässige Paspelstreifenbreite, max. Nählänge und engste Stelle für den Stoffdurchgang folgen in den nächsten Spalten. Eine E-Nr. besteht aus Einrichtungsgruppen, die mit Kurzzeichen versehen sind, z. B.

E = Einrichtungsgruppen

K = linke und rechte Klammer

N = Näheinrichtung (Stichplatte, Nadelhalter, Messer usw.)

P = Pneumatikteile für Paspelstreifenschneideinrichtung

S = Greif-Faltstempel u. Faltstempel

A = Auflage für Paspel

PE3 = Auflagen / Paspeleinschneider

Aus welchen Teilen eine Einrichtungsgruppe zusammengestellt ist, wird unter Angabe der Teile-Nummern auf gesonderten Blättern aufgeführt.

Sollen verschieden paspelierte Tascheneingriffe genäht werden, so können zur "E-Nr." weitere Faltstempel ("S-Nrn.") unter Berücksichtigung von Nahtabstand und max. Nählänge bestellt werden.

Die Sohlenbreite des Greiffaltstempels und des Faltstempels ist so bemessen, daß ein gut geschlossener Tascheneingriff genäht wird.

For better survey and easier ordering of the equipment we have created so-called "E-No." (complete equipment numbers). In the equipment survey sheets the "E-No." are listed according to fields of application, subclasses and seam margins. Further technical data, such as folder size, which is decisive for the piping width, maximum admissible piping strip width, maximum sewing length and narrowest point for the fabric passage follow in the next columns. An "E-No." consists of equipment groups which letter symbol, e.g.

E = Equipment groups

K = Left and right clamp

N = Sewing equipment (throat plate, needle holder, knives, etc.)

P = Pneumatic parts for piping pre-slit device

S = Pick-up folder and folder

A = Piping tray

PE3 = Trays / slitting pipe

The parts of an equipment group with the respective parts numbers are listed on separate sheets.

For sewing different piped pocket openings, further folders ("S-No.") can be ordered for an "E-No.", taking into consideration the seam margin and the maximum sewing length.

The sole width of pick-up folder and folder is dimensioned such that a well closed pocket opening is sewn.



Einrichtungen der Equipment of

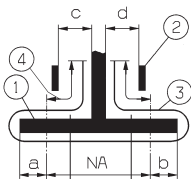
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Ausstattung Doppelpaspel Equipment double piping

Zusatzausstattung, Einfachpaspel Optional equipment, single piping

Anwendung Application				Einrichtung Equipment	Nahtabstand [mm] Seam distance [mm]	Faltempelmass [mm] Folder size		max. Paspelstreifenbreite [mm] max. piping strip width [mm]	Nähbereich [mm] Sewing range [mm]	Stoffdurchgang [mm] Fabric passage [mm]		Einrichtung besteht aus: Equipment consisting of:							a	b	max. Paspelstreifenbreite [mm] max. piping strip width [mm]
	Paspelzuführung autom. Autom. piping loader	Paspelzuführung manuell Manual piping loader	Version Version			NA	a			b	c	d	Klammern Clamps	Näheinrichtung Sewing equipment	Faltstempel Folder	Auflagen / Paspelschneider (PE) Trays / Slitting pipe (PE)					
Hosenfertigung Trousers production		X		E4904	10	4	4	100	180	2	3,5	K22	N310	S175 ⁵⁾			S176		8,5		75
		X		E4908	12	5	5	106	180	3	4,5	K22	N312	S177 ⁵⁾			S178		10,5		80
Sakko / Mantel - Fertigung Men's jacket production		X		E4903	10	4	4	70	180	3,5	2	K22	N310	S97			S110		8,5	6,5	
		X		E4907	12	5	5	76	180	4,5	3	K22	N312	S100			S111		10,5	70	

- 1) Die Paspelbreite ergibt sich aus a bzw. b + Paspelstreifendicke / The piping width results from a or b + piping strip thickness.
2) Stoffdurchgang = Engste Stelle am Faltpaspel zur Führung des Nähgutes / Fabric passage = narrowest passage at the folder for guiding the material.
3) Einzelteile siehe separate Blätter / Details see extra pages.

5) Paspelüberstand max. 50 mm / Max. piping overlap 50 mm

Änderung / Modification



Einrichtungen der Equipment of

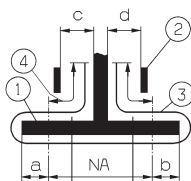
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Anwendung
Application

Paspelführung autom.
Autom. piping loader

Paspelführung manuell
Manual piping loader

Version
Version

Ausstattung Doppelpaspel Equipment double piping

Zusatzausstattung, Einfachpaspel Optional equipment, single piping

Einrichtung Equipment	Nahtabstand [mm] Seam distance [mm]	Falstempelmasse [mm] Folder size 1)		max. Paspelstreifenbreite [mm] max. piping strip width [mm]	Näbereich [mm] Sewing range [mm]	Stoffdurchgang [mm] Fabric passage [mm] 2)		Klammern Clamps 3)	Näheinrichtung Sewing equipment 3)	Falstempel Folder 3)	Auflagen / Paspelschneider (PE) Trays / Slitting pipe (PE) 3)	
NA	a	b				c	d					

Faltstempel Folder 3)	Falstempelmasse [mm] Folder [mm]		max. Paspelstreifenbreite [mm] max. piping strip width [mm]
	a	b	

	X	6)	8	3,5	3,5	64	180	2,5	1	K22	N308	S95			S96		7		40
	X	6)	14	6	6	82	180	5,5	4	K22	N314	S112			S169	S113	12	12	55
	X	6)	16	6,5	6,5	88	180	6,5	5	K22	N316	S114			S170	S115	14	14	60
	X	6)	18	7,5	7,5	94	180	7,5	6	K22	N318	S172			S174	S173	16	16	65
	X	6)	20	8,5	8,5	100	180	8,5	7	K22	N320	S116			S171	S117	18,5	18,5	70
	X	6)	22	9,5	9,5	102	180	9,5	8	K22	N322	S179			S180	S81	20,5	20,5	75
	X	6)	24	10,5	10,5	105	180	10,5	9	K22	N324	S160			S161	S162	22,5	22,5	80
	X	6)	26	11,5	11,5	110	180	11,5	10	K22	N326	S163			S164	S165	24,5	24,5	85
	X	6)	28	12,5	12,5	112	180	12,5	11	K22	N328	S182			S183	S184	26,5	26,5	87
	X	6)	30	13,5	13,5	115	180	13,5	12	K22	N330	S166			S167	S168	28,5	28,5	90

- 1) Die Paspelbreite ergibt sich aus a bzw. b + Paspelstreifendicke / The piping width results from a or b + piping strip thickness.
2) Stoffdurchgang = Engste Stelle am Falstempel zur Führung des Nähgutes / Fabric passage = narrowest passage at the folder for guiding the material.
3) Einzelteile siehe separate Blätter / Details see extra pages.

6) Diese Ausstattung wird nicht als E-Nr. angeboten. Die Klammern, Stempel, Näheinrichtungen, usw. sind hier aufgelistet, um über weitere Kombinationsmöglichkeiten zu informieren.
This equipment is not offered as an E-No. The clamps, folders, sewing equipment, etc. are listed here as an information about further combination possibilities.

= Änderung / Modification



Faltstempel der
Folder of

745-34S

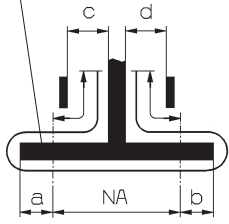
Ausgabe
Edition
09.08

S

Blatt
Page 1

Fortsetzung Blatt
Continued page 2

Faltstempel / Folder



Faltstempel
Folder

Sohlen extra breit 1)
Sole extra wide

S - Nr. S - No.	Version Version				NA Seam distance [mm]	a Faltstempelmaß [mm] (Sohlenmaß) Folder size [mm]	b	c Stoffdurchgang [mm] Fabric passage [mm] 2)	d	Greiffaltstempel Pick up attachment	Sohle Sole	Faltstempel Folder	Sohle Sole	a Sohlenmaß [mm] Sole size [mm]	b	Sohle Greiffaltstempel Sole pick-up folder	Sohle Faltstempel Sole folder
S95		X			8	3,5	3,5	2,5	1			0793 026433	0793 026266				
S96			X		8	7		1	2,5			0793 026443	0793 026276				
S97		X			10	4	4	3,5	2			0793 026463	0745 541100				
S100		X			12	5	5	4,5	3			0793 026503	0745 541200				
S110				X	10		8,5	3,5	2			0793 026713	0745 541120				
S111				X	12		10,5	4,5	3			0793 026723	0745 541230				
S112		X			14	6	6	5,5	4			0793 026733	0745 541300				
S113				X	14		12	5,5	4			0793 026743	0745 541320				
S114		X			16	6,5	6,5	6,5	5			0793 026753	0745 541440				
S115				X	16		14	6,5	5			0793 026763	0745 541420				

- 1) Extra breite Sohlen für sehr dünnes Nähgut bzw. Taschen ohne Patte in Zusatzausstattung lieferbar. Weiteres auf Anfrage.
Extra wide soles for very thin material or pockets without flap available as optional equipment. Others on request.
- 2) Stoffdurchführung = Engste Stelle am Faltstempel zur Führung des Nähgutes
Fabric passage = narrowest area at the folder for guiding the material

= Änderung / Modification



Faltstempel der Folder of

745-34S

Ausgabe
Edition
09.08

S

Blatt
Page 2

Fortsetzung Blatt 3
Continued page

Faltstempel / Folder		Faltstempel Folder				Nahtabstand [mm] Seam distance [mm]		Faltstempelmaß [mm] (Sohlenmaß) Folder size [mm]		Stoffdurchgang [mm] Fabric passage [mm] 2)		Greiffaltstempel Pick up attachment	Sohle Sole	Faltstempel Folder	Sohle Sole	Sohlen extra breit 1) Sole extra wide			
S - Nr. S - No.	Version Version				NA	a	b	c	d							a	b		
S116		X			20	8,5	8,5	8,5	7					0793 026773	0745 541500				
S117			X		14		12	5,5	4					0793 026783	0745 541320				
S160		X			24	10,5	10,5	10,5	9					0745 548404	0745 541550				
S161			X		24	22,5		10,5	9					0745 548414	0745 541570				
S162				X	24		22,5	10,5	9					0745 548424	0745 541610				

- 1) Extra breite Sohlen für sehr dünnes Nähgut bzw. Taschen ohne Patte in Zusatzausstattung lieferbar. Weiteres auf Anfrage.
Extra wide soles for very thin material or pockets without flap available as optional equipment. Others on request.
- 2) Stoffdurchführung = Engste Stelle am Faltstempel zur Führung des Nähgutes
Fabric passage = narrowest area at the folder for guiding the material
- 4) Paspelüberstand max. 40 mm / Max. piping overlap 40 mm



Faltstempel der Folder of

745-34S

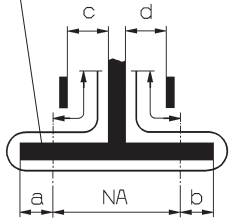
Ausgabe
Edition
09.08

S

Blatt
Page 3

Fortsetzung Blatt 4
Continued page

Faltstempel / Folder



Faltstempel
Folder

Sohlen extra breit 1)
Sole extra wide

S - Nr. S - No.	Version Version				NA Seam distance [mm]	a Faltstempelmaß [mm] (Sohlenmaß) Folder size [mm]	b	c Stoffdurchgang [mm] Fabric passage [mm]	d 2)	Greiffaltstempel Pick up attachment	Sohle Sole	Faltstempel Folder	Sohle Sole	a Sohlenmaß [mm] Sole size [mm]	b	Sohle Greiffaltstempel Sole pick-up folder	Sohle Faltstempel Sole folder
S163		X			26	11,5	11,5	11,5	10			0745 548434	0745 541590				
S164			X		26	24,5		11,5	10			0745 548444	0745 541580				
S165				X	26		24,5	11,5	10			0745 548454	0745 541620				
S166		X			30	13,5	13,5	13,5	12			0745 548464	0745 541460				
S167			X		30	28,5		13,5	12			0745 548474	0745 541600				
S168				X	30	4	4	13,5	12			0745 548484	0745 541630				
S169			X		14	12		5,5	4			0745 548494	0745 541340				
S170			X		16	14		6,5	5			0745 548504	0745 541450				
S171			X		20	16,5		8,5	7			0745 548514	0745 541490				

1) Extra breite Sohlen für sehr dünnes Nähgut bzw. Taschen ohne Patte in Zusatzausstattung lieferbar. Weiteres auf Anfrage.

Extra wide soles for very thin material or pockets without flap available as optional equipment. Others on request.

2) Stoffdurchführung = Engste Stelle am Faltstempel zur Führung des Nähgutes

Fabric passage = narrowest area at the folder for guiding the material

= Änderung / Modification



Faltstempel der Folder of

745-34S

Ausgabe
Edition
09.08

S

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Page 4

Fortsetzung Blatt 5
Continued page

Faltstempel / Folder		Faltstempel Folder			Nahtabstand [mm] Seam distance [mm]	Faltstempelmaß [mm] (Sohlenmaß) Folder size [mm]		Stoffdurchgang [mm] Fabric passage [mm] 2)		Greiffaltstempel Pick up attachment	Sohle Sole	Faltstempel Folder	Sohle Sole	Sohlen extra breit 1) Sole extra wide			
S - Nr. S - No.	Version Version					a	b	c	d					a	b		
S172		X			18	7,5	7,5	7,5	8			0745 548524	0745 541460				
S173				X	18		16	7,5	6			0745 548534	0745 541470				
S174			X		18	16		7,5	6			0745 548544	0745 541480				
S175 ⁵⁾		X			10	4	4	2	3,5			0745 547804	0745 541150				
S176 ⁵⁾			X		10	8,5		2	3,5			0745 547814	0745 541130				
S177 ⁵⁾		X			12	5	5	3	4,5			0745 547824	0745 541200				
S178 ⁵⁾			X		12	10,5		3	4,5			0745 547834	0745 541240				

1) Extra breite Sohlen für sehr dünnes Nähgut bzw. Taschen ohne Patte in Zusatzausstattung lieferbar. Weiteres auf Anfrage.

Extra wide soles for very thin material or pockets without flap available as optional equipment. Others on request.

2) Stoffdurchführung = Engste Stelle am Faltstempel zur Führung des Nähgutes
Fabric passage = narrowest area at the folder for guiding the material

5) Paspelüberstand max. 50 mm / Max. piping overlap 50 mm

= Änderung / Modification



Faltstempel der
Folder of

745-34S

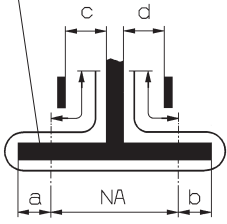
Ausgabe
Edition
09.08

S

Blatt 5
Page

Fortsetzung Blatt --
Continued page

Faltstempel / Folder



Faltstempel
Folder

Sohlen extra breit 1)
Sole extra wide

S - Nr.
S - No.

Version
Version

Nahabstand [mm]
Seam distance [mm]

Faltstempelmaß [mm]
(Sohlenmaß)
Folder size [mm]

2)
Stoffdurchgang [mm]
Fabric passage [mm]

Greiffaltstempel
Pick up attachment

Sohle
Sole

Faltstempel
Folder

Sohle
Sole

Sohlenmaß [mm]
Sole size [mm]

Sohle Greiffaltstempel
Sole pick-up folder

Sohle Faltstempel
Sole folder

S - Nr. S - No.	Version Version				NA	a	b	c	d					a	b		
S179		X			22	9,5	9,5	9,5	8			0745 548554	0745 541370				
S180			X		22	20,5		9,5	8			0745 548564	0745 541380				
S181				X	22		20,5	9,5	8			0745 548574	0745 541390				
S182		X			28	12,5	12,5	12,5	11			0745 548804	0745 541700				
S183			X		28	26,5		12,5	11			0745 548814	0745 541710				
S184				X	28		26,5	12,5	11			0745 548824	0745 541720				

= Änderung / Modification



**Klammern der
Clamps of**

745-34S

Ausgabe
Edition
09.08

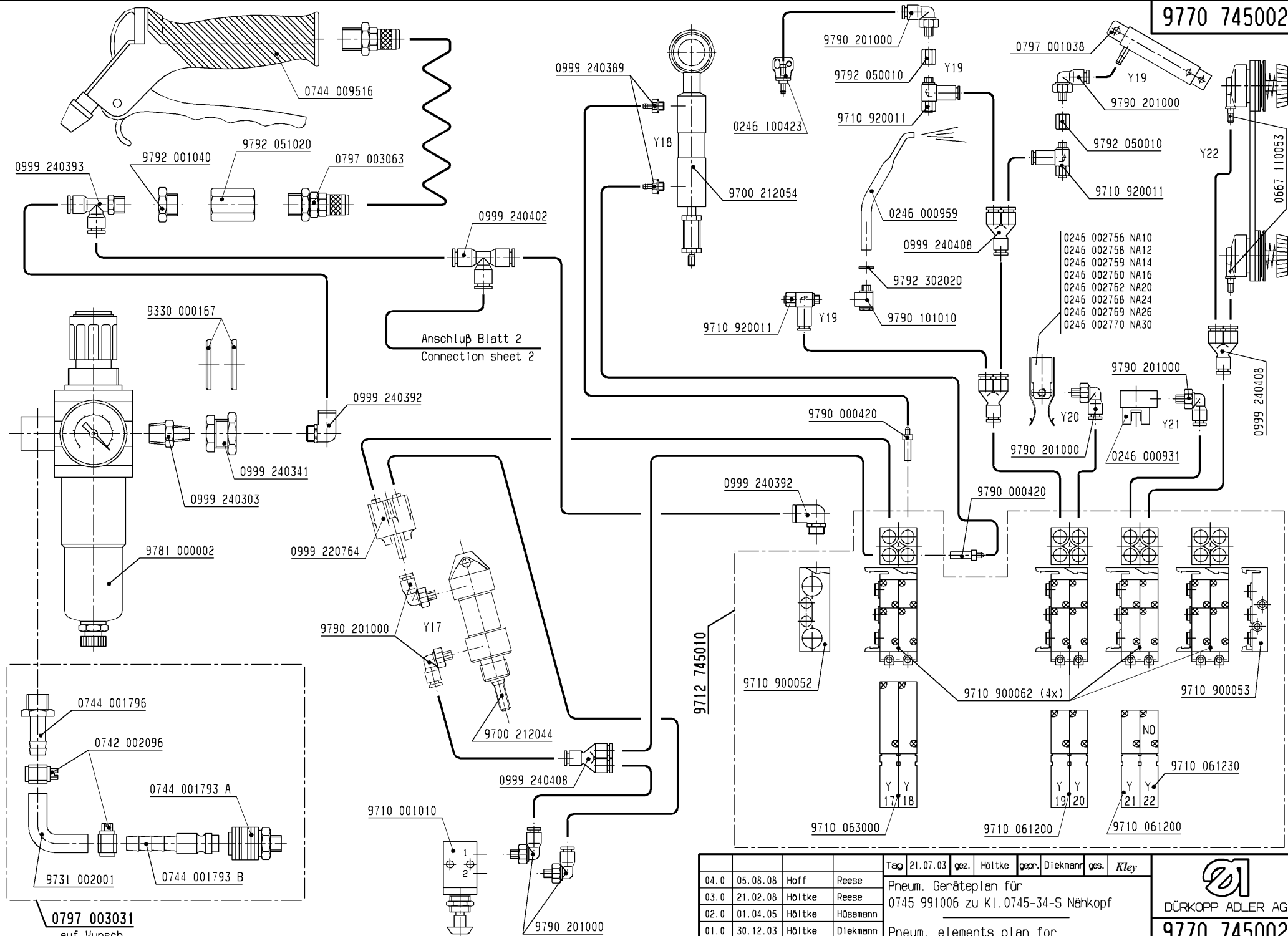
K

Blatt 1
Page

Fortsetzung Blatt --
Continued page

K-Nr. K-No.	Teile-Nr. Part-No.	Benennung und Beschreibung Denomination and description
K19	0792 011183	Klammer, links kpl. mit Faltblech, ohne Pattenklemme. Clamp, l/h compl. with folding plate, without flap clamp.
	0792 011213	Klammer, rechts kpl. mit Faltblech, ohne Pattenklemme. Clamp, r/h compl. with folding plate, without flap clamp.
		max. Nählänge 180 mm max. seam length 180 mm
		Anbausatz für Pattenklemme, links 0792 011161 Mounting kit for flap clamp, left
		Anbausatz für Pattenklemme, rechts 0792 011162 Mounting kit for flap clamp, right
K22	0745 417514	Klammer, links kpl. mit Faltblech, ohne Pattenklemme. Clamp, l/h compl. with folding plate, without flap clamp.
	0745 417504	Klammer, rechts kpl. mit Faltblech, ohne Pattenklemme. Clamp, r/h compl. with folding plate, without flap clamp.
		max. Nählänge 180 mm max. seam length 180 mm
		Anbausatz für Pattenklemme, links 0745 417534 Mounting kit for flap clamp, left
		Anbausatz für Pattenklemme, rechts 0745 417524 Mounting kit for flap clamp, right

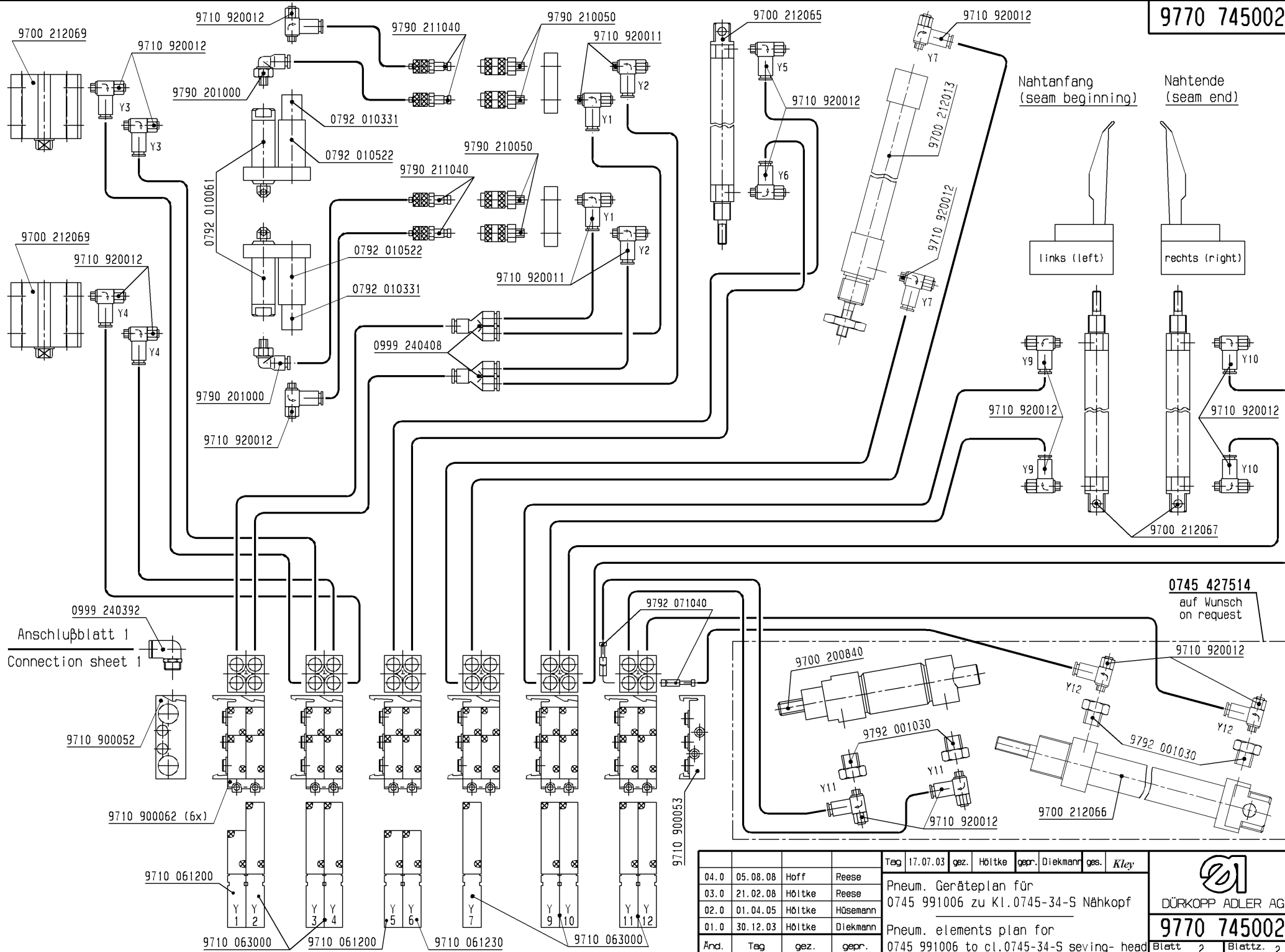
9770 745002



Tag	21.07.03	gez.	Höltke	gepr.	Diekmann	ges.	Kley	 DÜRKOPP ADLER AG 9770 745002	
04.0	05.08.08	Hoff	Reese						
03.0	21.02.08	Höltke	Reese					Blatt 1	Blattz. 2
02.0	01.04.05	Höltke	Hösemann						
01.0	30.12.03	Höltke	Diekmann						
And.	Tag	gez.	gepr.	Pneum. Geräteplan für 0745 991006 zu Kl.0745-34-S Nähkopf Pneum. elements plan for 0745 991006 to cl.0745-34-S sewing-head					

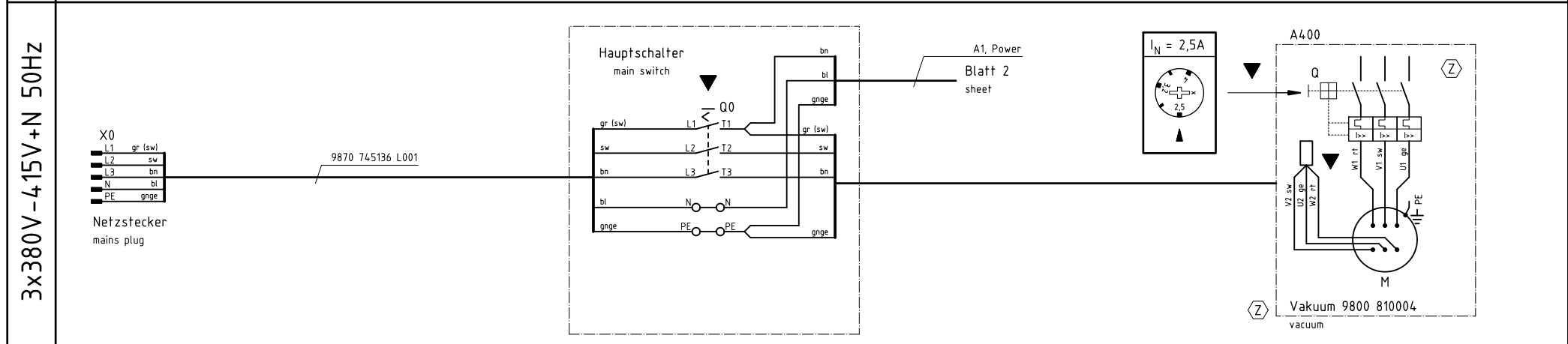
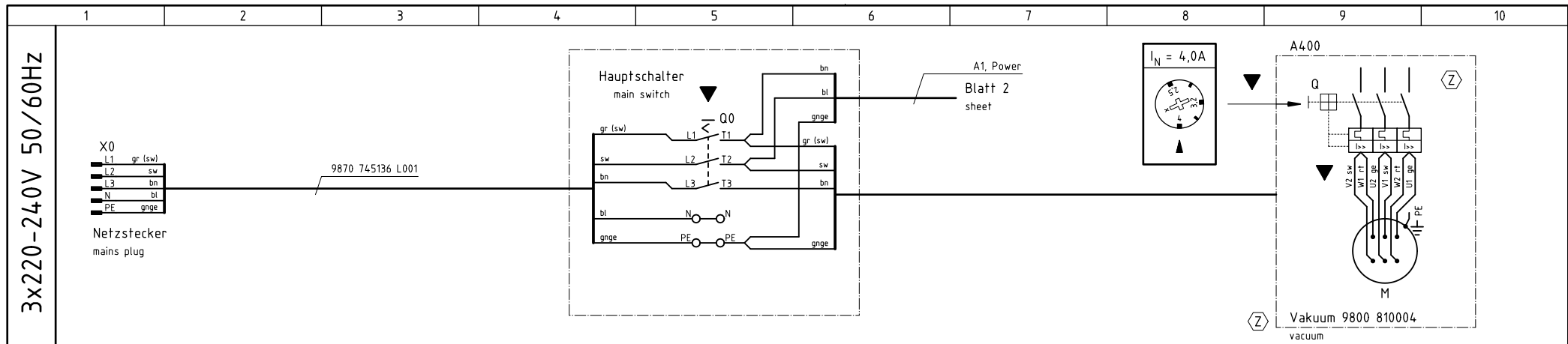
Für diese technische
Unterlage behalten wir uns
den Urheberrechtsschutz gemäß
DIN 34, Absatz 2.1 vor.

9770 745002



Tag	17.07.03	gez.	Höltke	gepr.	Diekmann	ges.	Kley
04.0	05.08.08	Hoff	Reese				
03.0	21.02.08	Höltke	Reese				
02.0	01.04.05	Höltke	Hösemann				
01.0	30.12.03	Höltke	Diekmann				
And.	Tag	gez.	gepr.				

Pneum. Geräteplan für 0745 991006 zu Kl.0745-34-S Nähkopf	 DÜRKOPP ADLER AG 9770 745002 Blatt 2 Blattz. 2
Pneum. elements plan for 0745 991006 to cl.0745-34-S sewing- head	



▼ Hinweise für Umschaltung auf andere
Netzspannung beachten !
observe the information on changeover
to other main voltages !

ⓧ Zusatzeinrichtung
optional equipment

c			Datum	04.08.03
b	02.0	30.10.07	Cz Bearb.	Ba
a	01.0	10.06.05	Cz Gepr.	
	Änderung	Datum	Name	Norm



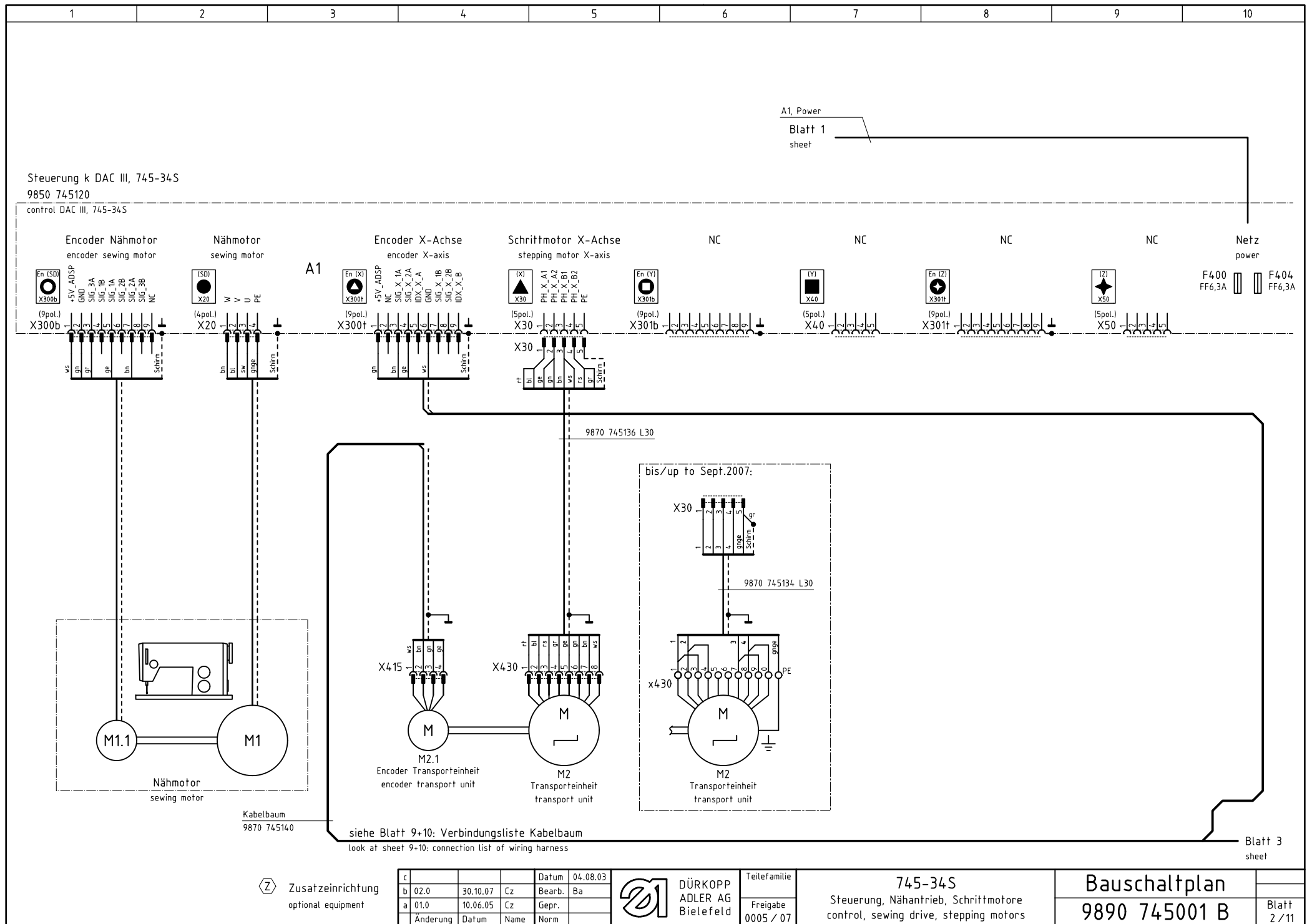
DÜRKOPP
ADLER AG
Bielefeld

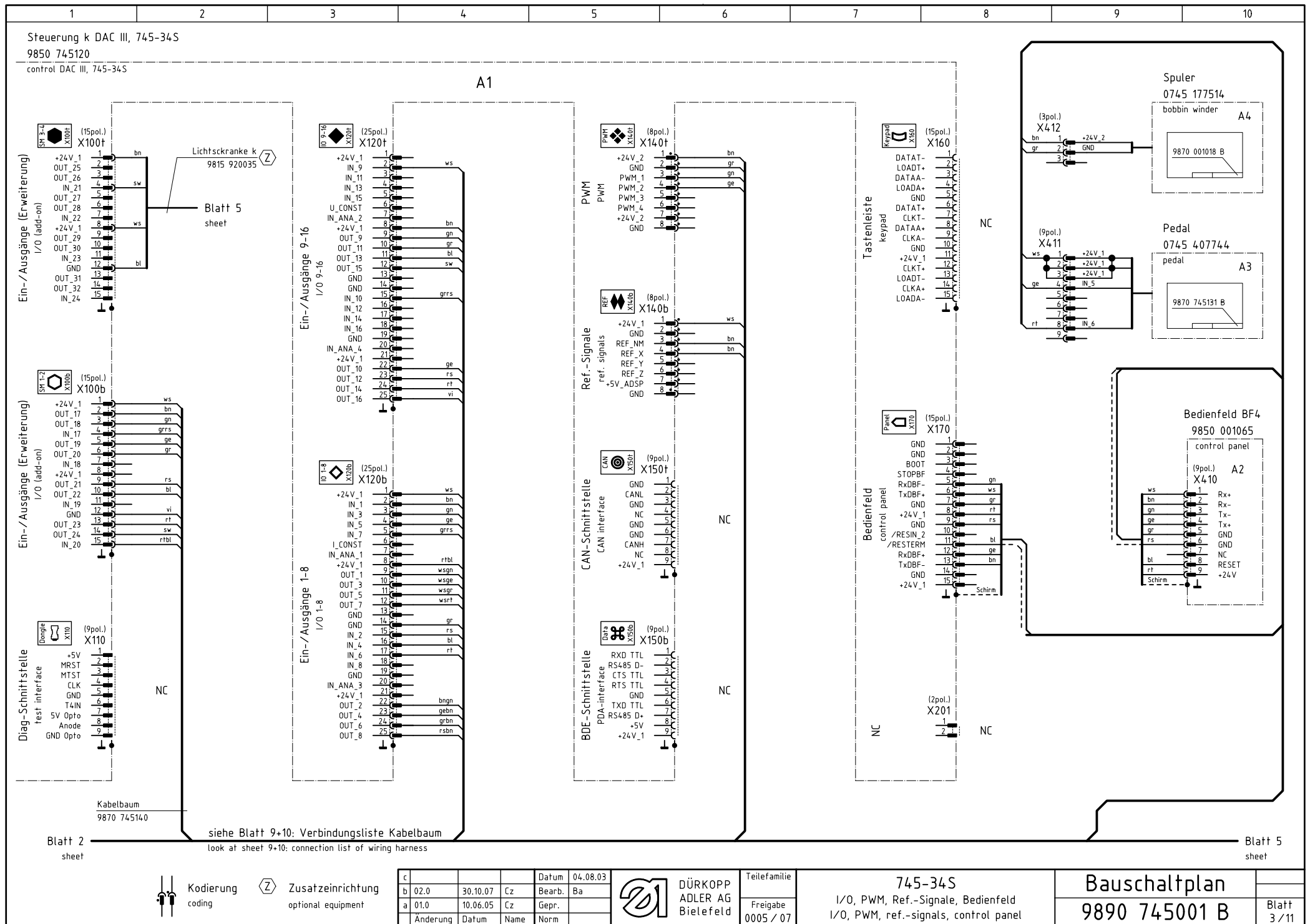
Teilfamilie
Freigabe 0005 / 07

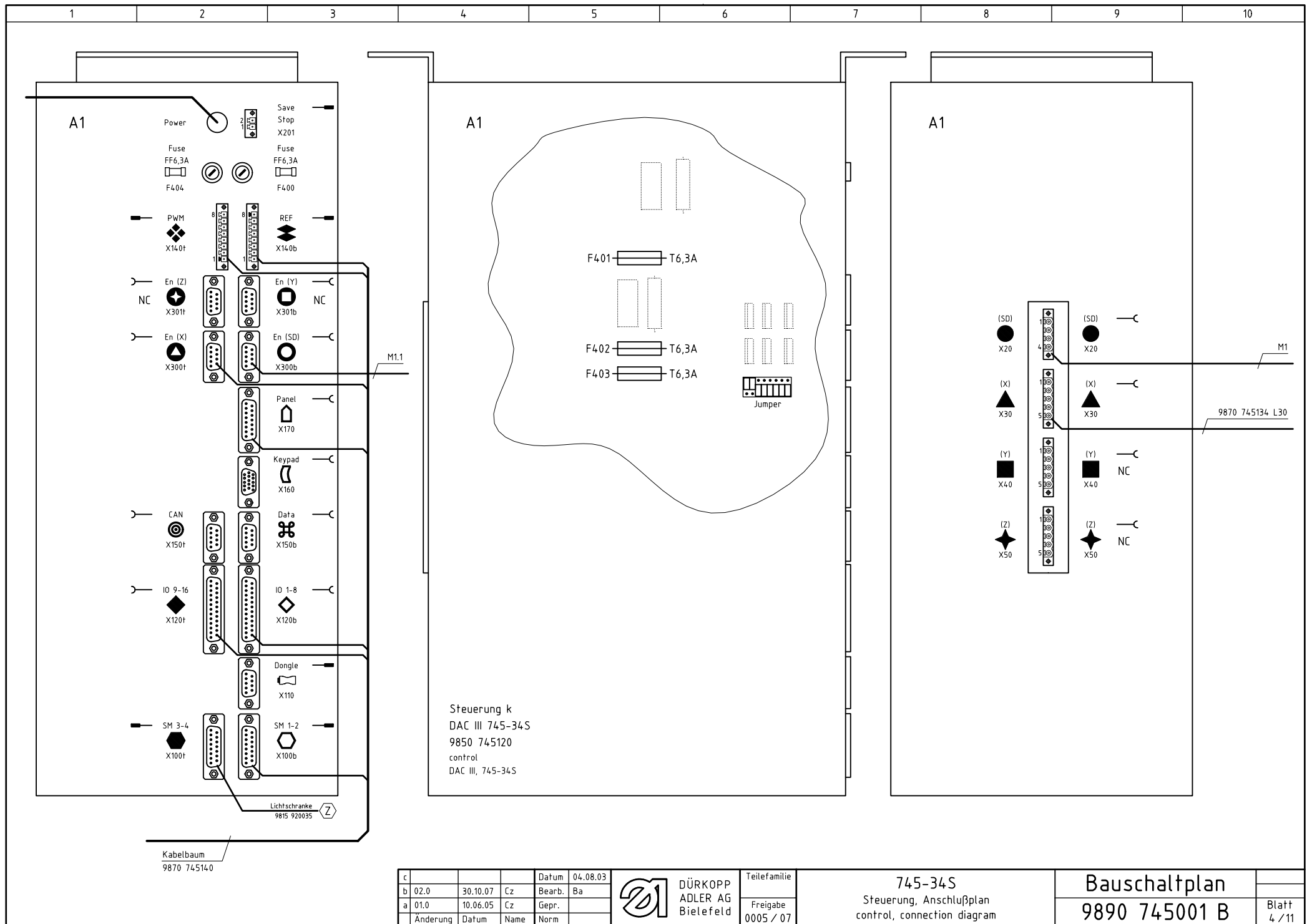
745-34S
Netzzuleitung (3Ph); Vakuu
feeder (3 phase); vacuum

Bauschaltplan
9890 745001 B

Blatt
1 / 11







c			Datum	04.08.03
b	02.0	30.10.07	Cz	Bearb. Ba
a	01.0	10.06.05	Cz	Gepr.
	Änderung	Datum	Name	Norm



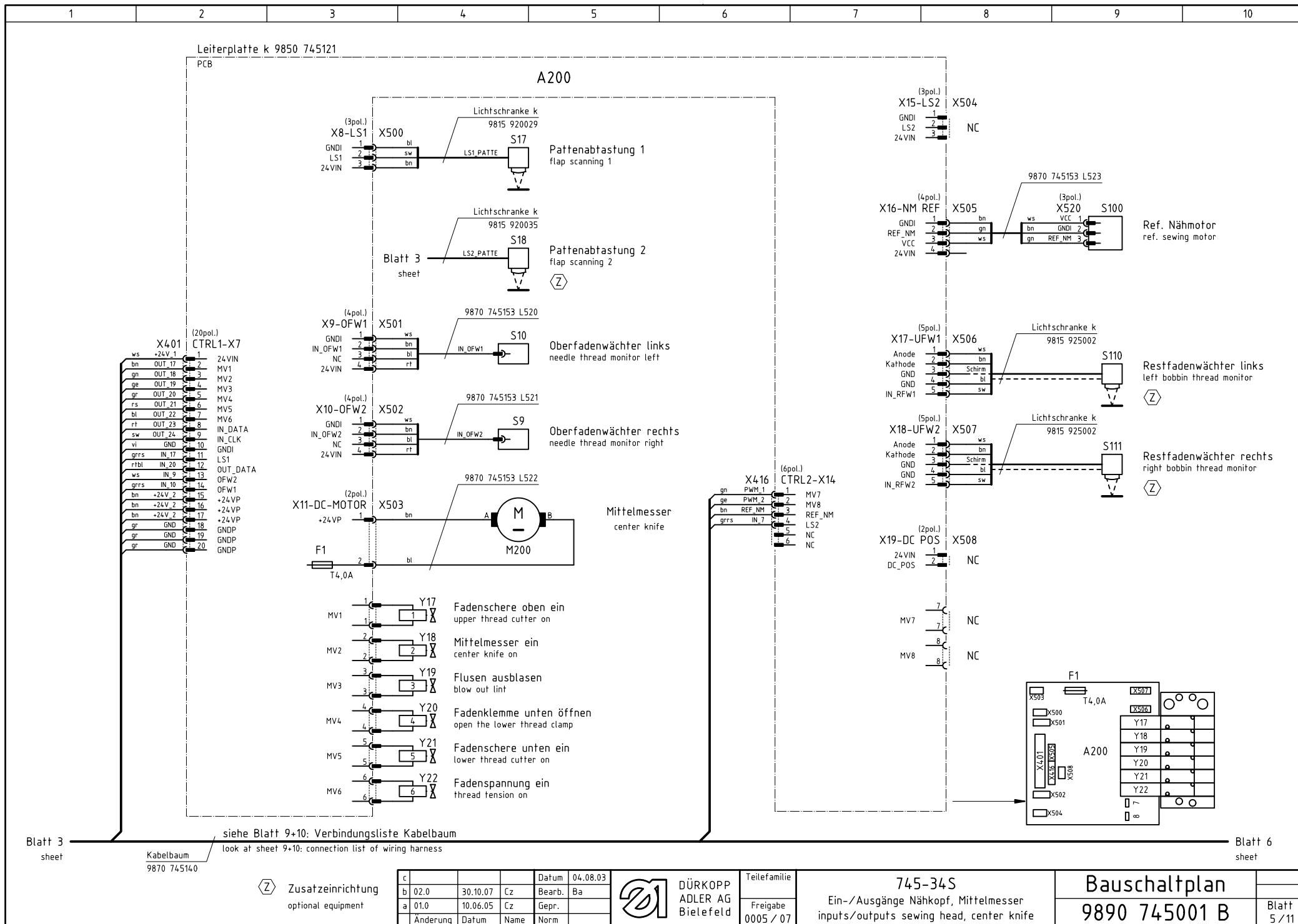
DÜRKOPP
ADLER AG
Bielefeld

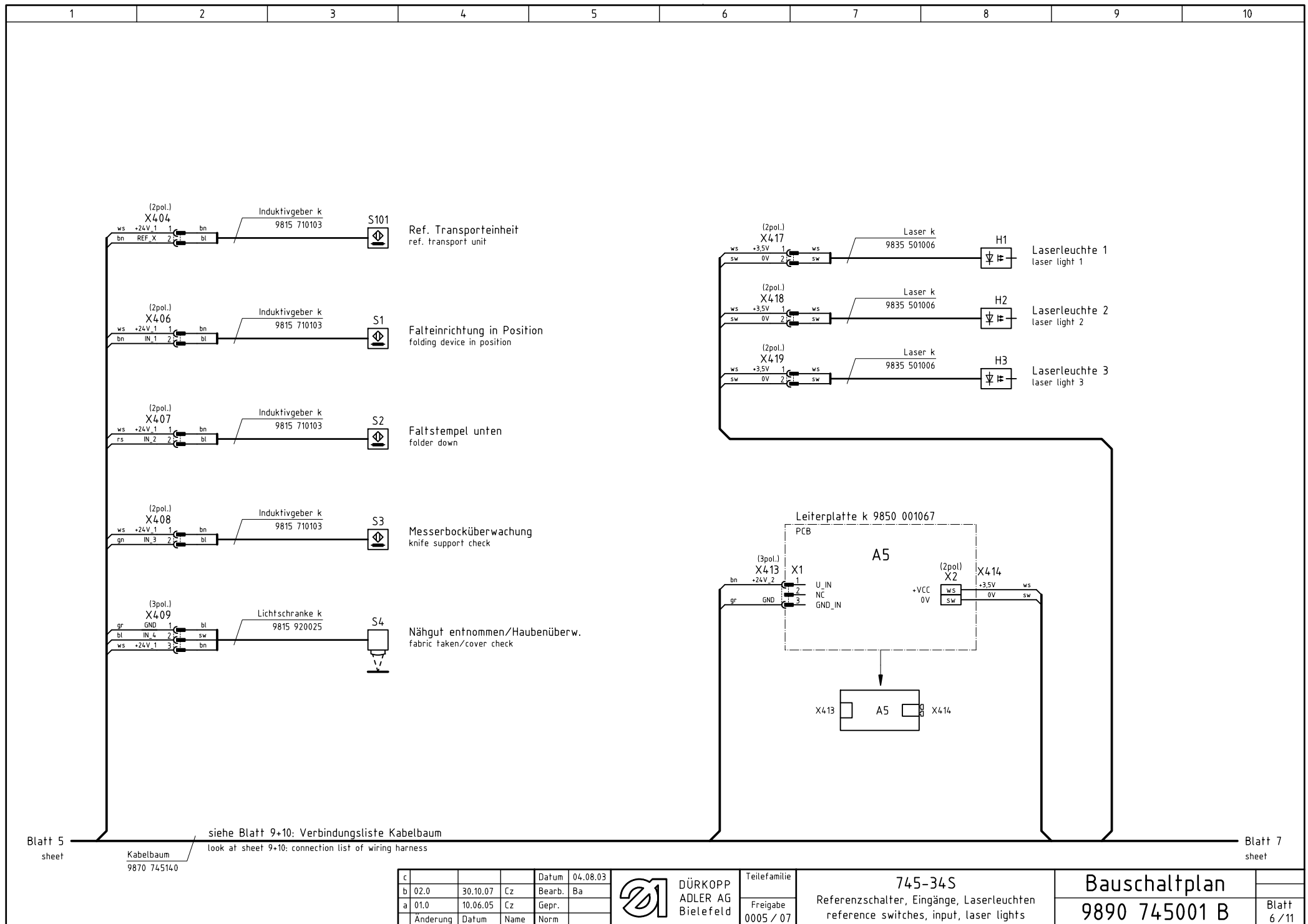
Teilefamilie
Freigabe 0005 / 07

745-34S
Steuerung, Anschlußplan
control, connection diagram

Bauschaltplan
9890 745001 B

Blatt
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c			Datum	04.08.03
b	02.0	30.10.07	Bearb.	Ba
a	01.0	10.06.05	Gepr.	
	Änderung	Datum	Name	Norm



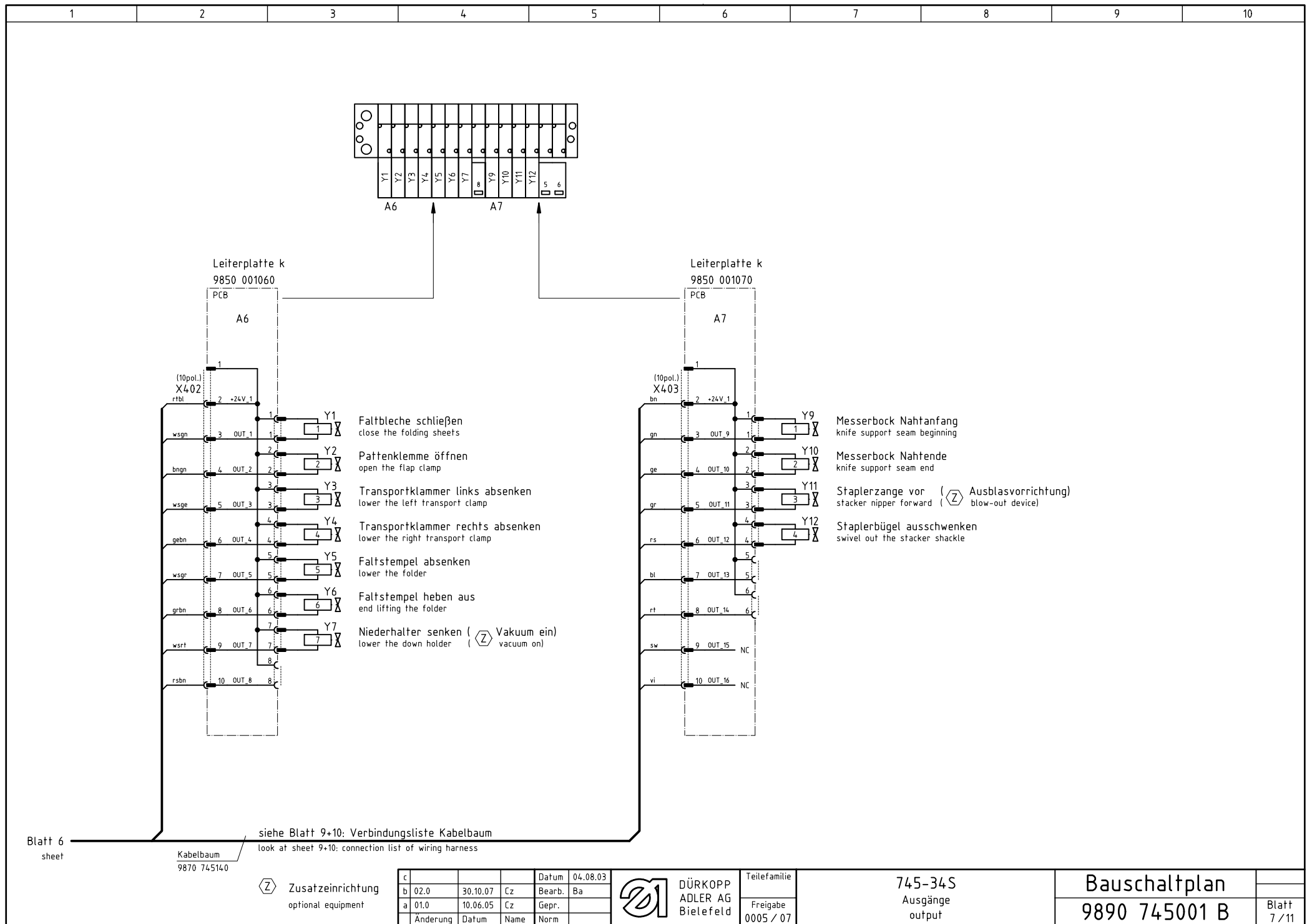
DÜRKOPP
ADLER AG
Bielefeld

Teilefamilie
Freigabe
0005 / 07

745-34S
Referenzschalter, Eingänge, Laserleuchten
reference switches, input, laser lights

Bauschaltplan
9890 745001 B

Blatt
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Zusatzeinrichtung
optional equipment

c			Datum	04.08.03
b	02.0	30.10.07	Cz	Bearb. Ba
a	01.0	10.06.05	Cz	Gepr.
	Änderung	Datum	Name	Norm



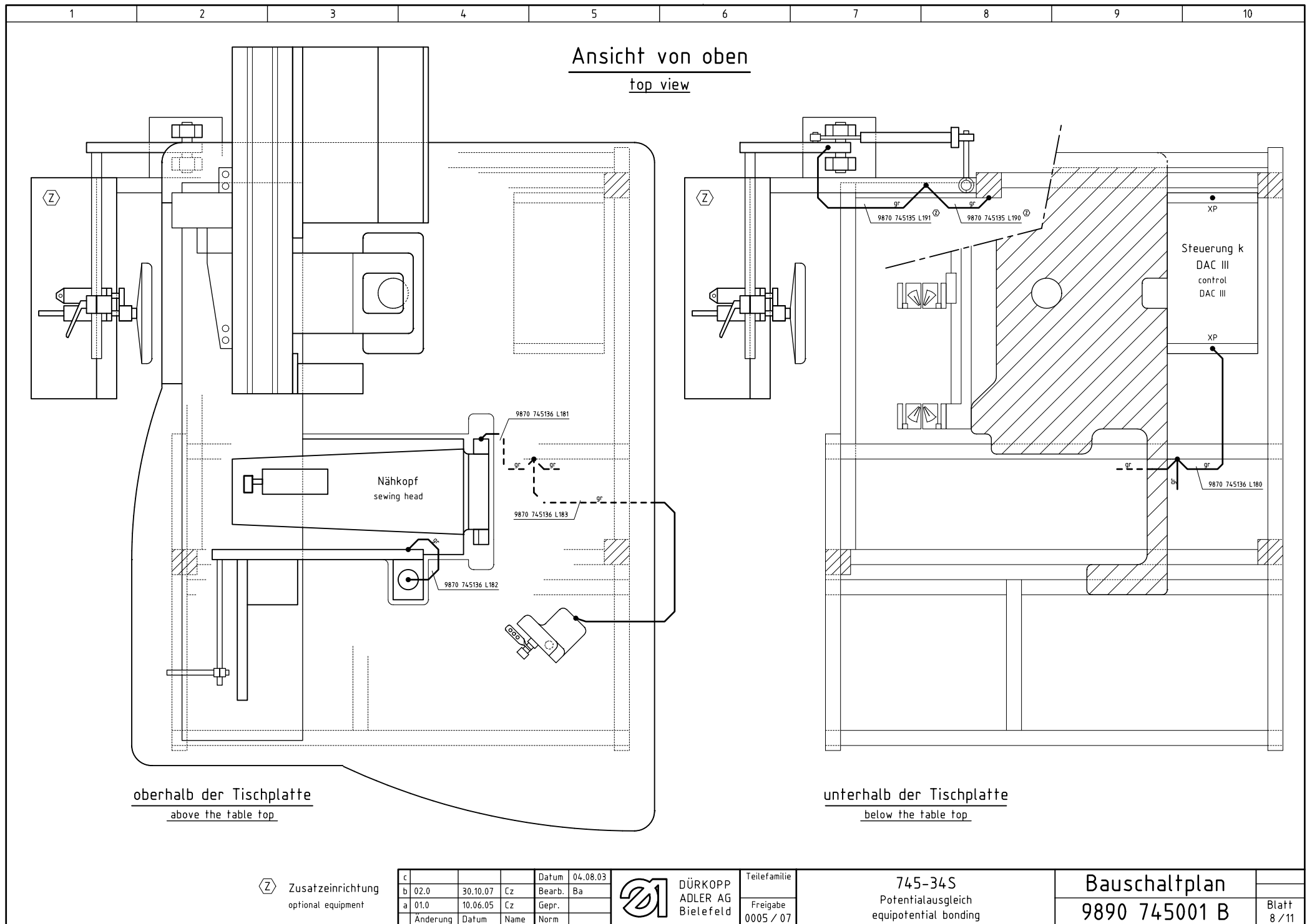
DÜRKOPP
ADLER AG
Bielefeld

Teilefamilie
Freigabe 0005 / 07

745-34S
Ausgänge
output

Bauschaltplan
9890 745001 B

Blatt
7 / 11



1	2	3	4	5	6	7	8	9	10																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
Betriebsmittelanschlüsse über Kabelbaum: equipment connections via wiring harness: <table> <tr> <th>BMK/ EIS</th><th>Bezeichnung/ denomination</th><th>Verbindung/ connection</th><th>von/ from</th><th>Blatt/ page</th><th>Farbe/ color</th><th>nach/ to</th><th>Blatt/ page</th><th>BMK/ EIS</th><th>Bezeichnung/ denomination</th><th>Verbindung/ connection</th><th>von/ from</th><th>Blatt/ page</th><th>Farbe/ color</th><th>nach/ to</th><th>Blatt/ page</th></tr> <tr> <td rowspan="8">A6</td><td rowspan="8">Magnetventilanschluß Y1 – Y8 <i>connection of solenoid valve Y1 – Y8</i></td><td>+24V_1</td><td>X402/2</td><td>7</td><td>rtbl</td><td>X120b/8</td><td>3</td><td rowspan="2">S101</td><td rowspan="2">Ref. Transporteinheit <i>ref. transport unit</i></td><td>+24V_1</td><td>X404/1</td><td>6</td><td>ws</td><td>X140b/1</td><td>3</td></tr> <tr> <td>OUT_1</td><td>X402/3</td><td>7</td><td>wsgn</td><td>X120b/9</td><td>3</td><td>REF_X</td><td>X404/2</td><td>6</td><td>bn</td><td>X140b/4</td><td>3</td></tr> <tr> <td>OUT_2</td><td>X402/4</td><td>7</td><td>bngn</td><td>X120b/22</td><td>3</td><td rowspan="2">S1</td><td rowspan="2">Falteinrichtung in Position <i>folding device in position</i></td><td>+24V_1</td><td>X406/1</td><td>6</td><td>ws</td><td>X120b/1</td><td>3</td></tr> <tr> <td>OUT_3</td><td>X402/5</td><td>7</td><td>wsge</td><td>X120b/10</td><td>3</td><td>IN_1</td><td>X406/2</td><td>6</td><td>bn</td><td>X120b/2</td><td>3</td></tr> <tr> <td>OUT_4</td><td>X402/6</td><td>7</td><td>gebn</td><td>X120b/23</td><td>3</td><td rowspan="2">S2</td><td rowspan="2">Faltstempel unten <i>folder down</i></td><td>+24V_1</td><td>X407/1</td><td>6</td><td>ws</td><td>X120b/1</td><td>3</td></tr> <tr> <td>OUT_5</td><td>X402/7</td><td>7</td><td>wsgn</td><td>X120b/11</td><td>3</td><td>IN_2</td><td>X407/2</td><td>6</td><td>rs</td><td>X120b/15</td><td>3</td></tr> <tr> <td>OUT_6</td><td>X402/8</td><td>7</td><td>grbn</td><td>X120b/24</td><td>3</td><td rowspan="2">S3</td><td rowspan="2">Messerbocküberwachung <i>knife support check</i></td><td>+24V_1</td><td>X408/1</td><td>6</td><td>ws</td><td>X120b/1</td><td>3</td></tr> <tr> <td>OUT_7</td><td>X402/9</td><td>7</td><td>wsrt</td><td>X120b/12</td><td>3</td><td>IN_3</td><td>X408/2</td><td>6</td><td>gn</td><td>X120b/3</td><td>3</td></tr> <tr> <td rowspan="11">A7</td><td rowspan="11">Magnetventilanschluß Y9 – Y14 <i>connection of solenoid valve Y9 – Y14</i></td><td>OUT_8</td><td>X402/10</td><td>7</td><td>rsbn</td><td>X120b/25</td><td>3</td><td rowspan="3">S4</td><td rowspan="3">Nähgut entnommen/Haubenüberw. <i>fabric taken/cover check</i></td><td>GND</td><td>X409/1</td><td>6</td><td>gr</td><td>X120b/14</td><td>3</td></tr> <tr> <td>+24V_1</td><td>X403/2</td><td>7</td><td>bn</td><td>X120t/8</td><td>3</td><td>IN_4</td><td>X409/2</td><td>6</td><td>bl</td><td>X120b/16</td><td>3</td></tr> <tr> <td>OUT_9</td><td>X403/3</td><td>7</td><td>gn</td><td>X120t/9</td><td>3</td><td>+24V_1</td><td>X409/3</td><td>6</td><td>ws</td><td>X120b/1</td><td>3</td></tr> <tr> <td>OUT_10</td><td>X403/4</td><td>7</td><td>ge</td><td>X120t/22</td><td>3</td><td rowspan="8">A2</td><td rowspan="8">Bedienfeld <i>control panel</i></td><td>Rx+</td><td>X410/1</td><td>3</td><td>ws</td><td>X170/6</td><td>3</td></tr> <tr> <td>OUT_11</td><td>X403/5</td><td>7</td><td>gr</td><td>X120t/10</td><td>3</td><td>Rx-</td><td>X410/2</td><td>3</td><td>bn</td><td>X170/13</td><td>3</td></tr> <tr> <td>OUT_12</td><td>X403/6</td><td>7</td><td>rs</td><td>X120t/23</td><td>3</td><td>Tx-</td><td>X410/3</td><td>3</td><td>gn</td><td>X170/5</td><td>3</td></tr> <tr> <td>OUT_13</td><td>X403/7</td><td>7</td><td>bl</td><td>X120t/11</td><td>3</td><td>Tx+</td><td>X410/4</td><td>3</td><td>ge</td><td>X170/12</td><td>3</td></tr> <tr> <td>OUT_14</td><td>X403/8</td><td>7</td><td>rt</td><td>X120t/24</td><td>3</td><td>GND</td><td>X410/5</td><td>3</td><td>gr</td><td>X170/7</td><td>3</td></tr> <tr> <td>OUT_15</td><td>X403/9</td><td>7</td><td>sw</td><td>X120t/12</td><td>3</td><td>GND</td><td>X410/6</td><td>3</td><td>rs</td><td>X170/9</td><td>3</td></tr> <tr> <td>OUT_16</td><td>X403/10</td><td>7</td><td>vi</td><td>X120t/25</td><td>3</td><td>RESET</td><td>X410/8</td><td>3</td><td>bl</td><td>X170/11</td><td>3</td></tr> <tr> <td></td><td></td><td></td><td></td><td></td><td></td><td>+24V_1</td><td>X410/9</td><td>3</td><td>rt</td><td>X170/8</td><td>3</td></tr> <tr> <td rowspan="25">A200</td><td rowspan="25">Oberteilleiterplatte 9850 745121 <i>sewing head PCB</i></td><td>+24V_1</td><td>X401/1</td><td>5</td><td>ws</td><td>X100b/1</td><td>3</td><td rowspan="5">A3</td><td rowspan="5">Pedal <i>pedal</i></td><td>+24V_1</td><td>X411/1</td><td>3</td><td>ws</td><td>X120b/1</td><td>3</td></tr> <tr> <td>OUT_17</td><td>X401/2</td><td>5</td><td>bn</td><td>X100b/2</td><td>3</td><td>+24V_1</td><td>X411/2</td><td>3</td><td>ws</td><td>X120b/1</td><td>3</td></tr> <tr> <td>OUT_18</td><td>X401/3</td><td>5</td><td>gn</td><td>X100b/3</td><td>3</td><td>+24V_1</td><td>X411/3</td><td>3</td><td>ws</td><td>X120b/1</td><td>3</td></tr> <tr> <td>OUT_19</td><td>X401/4</td><td>5</td><td>ge</td><td>X100b/5</td><td>3</td><td>IN_5</td><td>X411/4</td><td>3</td><td>ge</td><td>X120b/4</td><td>3</td></tr> <tr> <td>OUT_20</td><td>X401/5</td><td>5</td><td>gr</td><td>X100b/6</td><td>3</td><td>IN_6</td><td>X411/8</td><td>3</td><td>rt</td><td>X120b/17</td><td>3</td></tr> <tr> <td>OUT_21</td><td>X401/6</td><td>5</td><td>rs</td><td>X100b/9</td><td>3</td><td rowspan="2">A4</td><td rowspan="2">Spuler <i>bobbin winder</i></td><td>+24V_2</td><td>X412/1</td><td>3</td><td>bn</td><td>X140t/1</td><td>3</td></tr> <tr> <td>OUT_22</td><td>X401/7</td><td>5</td><td>bl</td><td>X100b/10</td><td>3</td><td>GND</td><td>X412/2</td><td>3</td><td>gr</td><td>X140t/2</td><td>3</td></tr> <tr> <td>OUT_23</td><td>X401/8</td><td>5</td><td>rt</td><td>X100b/13</td><td>3</td><td rowspan="2">A5</td><td rowspan="2">Lasernetzteil <i>Laser power supply</i></td><td>+24V_2</td><td>X413/1</td><td>6</td><td>bn</td><td>X140t/1</td><td>3</td></tr> <tr> <td>OUT_24</td><td>X401/9</td><td>5</td><td>sw</td><td>X100b/14</td><td>3</td><td>GND</td><td>X413/3</td><td>6</td><td>gr</td><td>X140t/2</td><td>3</td></tr> <tr> <td>GND</td><td>X401/10</td><td>5</td><td>vi</td><td>X100b/12</td><td>3</td><td rowspan="2">H1</td><td rowspan="2">Laserleuchte 1 <i>laser light 1</i></td><td>+3,5V</td><td>X417/1</td><td>6</td><td>ws</td><td>A5/X2/X414</td><td>6</td></tr> <tr> <td>IN_17</td><td>X401/11</td><td>5</td><td>grrs</td><td>X100b/4</td><td>3</td><td>0V</td><td>X417/2</td><td>6</td><td>sw</td><td>A5/X2/X414</td><td>6</td></tr> <tr> <td>IN_20</td><td>X401/12</td><td>5</td><td>rtbl</td><td>X100b/15</td><td>3</td><td rowspan="2">H2</td><td rowspan="2">Laserleuchte 2 <i>laser light 2</i></td><td>+3,5V</td><td>X418/1</td><td>6</td><td>ws</td><td>A5/X2/X414</td><td>6</td></tr> <tr> <td>IN_9</td><td>X401/13</td><td>5</td><td>ws</td><td>X120t/2</td><td>3</td><td>0V</td><td>X418/2</td><td>6</td><td>sw</td><td>A5/X2/X414</td><td>6</td></tr> <tr> <td>IN_10</td><td>X401/14</td><td>5</td><td>grrs</td><td>X120t/15</td><td>3</td><td rowspan="2">H3</td><td rowspan="2">Laserleuchte 3 <i>laser light 3</i></td><td>+3,5V</td><td>X419/1</td><td>6</td><td>ws</td><td>A5/X2/X414</td><td>6</td></tr> <tr> <td>+24V_2</td><td>X401/15</td><td>5</td><td>bn</td><td>X140t/1</td><td>3</td><td>0V</td><td>X419/2</td><td>6</td><td>sw</td><td>A5/X2/X414</td><td>6</td></tr> <tr> <td>+24V_2</td><td>X401/16</td><td>5</td><td>bn</td><td>X140t/1</td><td>3</td><td rowspan="5">M2.1</td><td rowspan="5">Encoder Transporteinheit <i>encoder transport unit</i></td><td>GND</td><td>X415/1</td><td>2</td><td>ws</td><td>X300t/6</td><td>2</td></tr> <tr> <td>+24V_2</td><td>X401/17</td><td>5</td><td>bn</td><td>X140t/1</td><td>3</td><td>SIG_X_1A</td><td>X415/2</td><td>2</td><td>bn</td><td>X300t/3</td><td>2</td></tr> <tr> <td>GND</td><td>X401/18</td><td>5</td><td>gr</td><td>X140t/2</td><td>3</td><td>+5V_ADSP</td><td>X415/3</td><td>2</td><td>gn</td><td>X300t/1</td><td>2</td></tr> <tr> <td>GND</td><td>X401/19</td><td>5</td><td>gr</td><td>X140t/2</td><td>3</td><td>SIG_X_2A</td><td>X415/4</td><td>2</td><td>ge</td><td>X300t/4</td><td>2</td></tr> <tr> <td>GND</td><td>X401/20</td><td>5</td><td>gr</td><td>X140t/2</td><td>3</td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td>PWM_1</td><td>X416/1</td><td>5</td><td>gn</td><td>X140t/3</td><td>3</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td>PWM_2</td><td>X416/2</td><td>5</td><td>ge</td><td>X140t/4</td><td>3</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td>REF_NM</td><td>X416/3</td><td>5</td><td>bn</td><td>X140b/3</td><td>3</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td>IN_7</td><td>X416/4</td><td>5</td><td>grrs</td><td>X120b/5</td><td>3</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	BMK/ EIS	Bezeichnung/ denomination	Verbindung/ connection	von/ from	Blatt/ page	Farbe/ color	nach/ to	Blatt/ page	BMK/ EIS	Bezeichnung/ denomination	Verbindung/ connection	von/ from	Blatt/ page	Farbe/ color	nach/ to	Blatt/ page	A6	Magnetventilanschluß Y1 – Y8 <i>connection of solenoid valve Y1 – Y8</i>	+24V_1	X402/2	7	rtbl	X120b/8	3	S101	Ref. Transporteinheit <i>ref. transport unit</i>	+24V_1	X404/1	6	ws	X140b/1	3	OUT_1	X402/3	7	wsgn	X120b/9	3	REF_X	X404/2	6	bn	X140b/4	3	OUT_2	X402/4	7	bngn	X120b/22	3	S1	Falteinrichtung in Position <i>folding device in position</i>	+24V_1	X406/1	6	ws	X120b/1	3	OUT_3	X402/5	7	wsge	X120b/10	3	IN_1	X406/2	6	bn	X120b/2	3	OUT_4	X402/6	7	gebn	X120b/23	3	S2	Faltstempel unten <i>folder down</i>	+24V_1	X407/1	6	ws	X120b/1	3	OUT_5	X402/7	7	wsgn	X120b/11	3	IN_2	X407/2	6	rs	X120b/15	3	OUT_6	X402/8	7	grbn	X120b/24	3	S3	Messerbocküberwachung <i>knife support check</i>	+24V_1	X408/1	6	ws	X120b/1	3	OUT_7	X402/9	7	wsrt	X120b/12	3	IN_3	X408/2	6	gn	X120b/3	3	A7	Magnetventilanschluß Y9 – Y14 <i>connection of solenoid valve Y9 – Y14</i>	OUT_8	X402/10	7	rsbn	X120b/25	3	S4	Nähgut entnommen/Haubenüberw. <i>fabric taken/cover check</i>	GND	X409/1	6	gr	X120b/14	3	+24V_1	X403/2	7	bn	X120t/8	3	IN_4	X409/2	6	bl	X120b/16	3	OUT_9	X403/3	7	gn	X120t/9	3	+24V_1	X409/3	6	ws	X120b/1	3	OUT_10	X403/4	7	ge	X120t/22	3	A2	Bedienfeld <i>control panel</i>	Rx+	X410/1	3	ws	X170/6	3	OUT_11	X403/5	7	gr	X120t/10	3	Rx-	X410/2	3	bn	X170/13	3	OUT_12	X403/6	7	rs	X120t/23	3	Tx-	X410/3	3	gn	X170/5	3	OUT_13	X403/7	7	bl	X120t/11	3	Tx+	X410/4	3	ge	X170/12	3	OUT_14	X403/8	7	rt	X120t/24	3	GND	X410/5	3	gr	X170/7	3	OUT_15	X403/9	7	sw	X120t/12	3	GND	X410/6	3	rs	X170/9	3	OUT_16	X403/10	7	vi	X120t/25	3	RESET	X410/8	3	bl	X170/11	3							+24V_1	X410/9	3	rt	X170/8	3	A200	Oberteilleiterplatte 9850 745121 <i>sewing head PCB</i>	+24V_1	X401/1	5	ws	X100b/1	3	A3	Pedal <i>pedal</i>	+24V_1	X411/1	3	ws	X120b/1	3	OUT_17	X401/2	5	bn	X100b/2	3	+24V_1	X411/2	3	ws	X120b/1	3	OUT_18	X401/3	5	gn	X100b/3	3	+24V_1	X411/3	3	ws	X120b/1	3	OUT_19	X401/4	5	ge	X100b/5	3	IN_5	X411/4	3	ge	X120b/4	3	OUT_20	X401/5	5	gr	X100b/6	3	IN_6	X411/8	3	rt	X120b/17	3	OUT_21	X401/6	5	rs	X100b/9	3	A4	Spuler <i>bobbin winder</i>	+24V_2	X412/1	3	bn	X140t/1	3	OUT_22	X401/7	5	bl	X100b/10	3	GND	X412/2	3	gr	X140t/2	3	OUT_23	X401/8	5	rt	X100b/13	3	A5	Lasernetzteil <i>Laser power supply</i>	+24V_2	X413/1	6	bn	X140t/1	3	OUT_24	X401/9	5	sw	X100b/14	3	GND	X413/3	6	gr	X140t/2	3	GND	X401/10	5	vi	X100b/12	3	H1	Laserleuchte 1 <i>laser light 1</i>	+3,5V	X417/1	6	ws	A5/X2/X414	6	IN_17	X401/11	5	grrs	X100b/4	3	0V	X417/2	6	sw	A5/X2/X414	6	IN_20	X401/12	5	rtbl	X100b/15	3	H2	Laserleuchte 2 <i>laser light 2</i>	+3,5V	X418/1	6	ws	A5/X2/X414	6	IN_9	X401/13	5	ws	X120t/2	3	0V	X418/2	6	sw	A5/X2/X414	6	IN_10	X401/14	5	grrs	X120t/15	3	H3	Laserleuchte 3 <i>laser light 3</i>	+3,5V	X419/1	6	ws	A5/X2/X414	6	+24V_2	X401/15	5	bn	X140t/1	3	0V	X419/2	6	sw	A5/X2/X414	6	+24V_2	X401/16	5	bn	X140t/1	3	M2.1	Encoder Transporteinheit <i>encoder transport unit</i>	GND	X415/1	2	ws	X300t/6	2	+24V_2	X401/17	5	bn	X140t/1	3	SIG_X_1A	X415/2	2	bn	X300t/3	2	GND	X401/18	5	gr	X140t/2	3	+5V_ADSP	X415/3	2	gn	X300t/1	2	GND	X401/19	5	gr	X140t/2	3	SIG_X_2A	X415/4	2	ge	X300t/4	2	GND	X401/20	5	gr	X140t/2	3																					PWM_1	X416/1	5	gn	X140t/3	3									PWM_2	X416/2	5	ge	X140t/4	3									REF_NM	X416/3	5	bn	X140b/3	3									IN_7	X416/4	5	grrs	X120b/5	3																	
BMK/ EIS	Bezeichnung/ denomination	Verbindung/ connection	von/ from	Blatt/ page	Farbe/ color	nach/ to	Blatt/ page	BMK/ EIS	Bezeichnung/ denomination	Verbindung/ connection	von/ from	Blatt/ page	Farbe/ color	nach/ to	Blatt/ page																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
A6	Magnetventilanschluß Y1 – Y8 <i>connection of solenoid valve Y1 – Y8</i>	+24V_1	X402/2	7	rtbl	X120b/8	3	S101	Ref. Transporteinheit <i>ref. transport unit</i>	+24V_1	X404/1	6	ws	X140b/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
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		OUT_2	X402/4	7	bngn	X120b/22	3	S1	Falteinrichtung in Position <i>folding device in position</i>	+24V_1	X406/1	6	ws	X120b/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
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		OUT_6	X402/8	7	grbn	X120b/24	3	S3	Messerbocküberwachung <i>knife support check</i>	+24V_1	X408/1	6	ws	X120b/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_7	X402/9	7	wsrt	X120b/12	3			IN_3	X408/2	6	gn	X120b/3	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
A7	Magnetventilanschluß Y9 – Y14 <i>connection of solenoid valve Y9 – Y14</i>	OUT_8	X402/10	7	rsbn	X120b/25	3	S4	Nähgut entnommen/Haubenüberw. <i>fabric taken/cover check</i>	GND	X409/1	6	gr	X120b/14	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		+24V_1	X403/2	7	bn	X120t/8	3			IN_4	X409/2	6	bl	X120b/16	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_9	X403/3	7	gn	X120t/9	3			+24V_1	X409/3	6	ws	X120b/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_10	X403/4	7	ge	X120t/22	3	A2	Bedienfeld <i>control panel</i>	Rx+	X410/1	3	ws	X170/6	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_11	X403/5	7	gr	X120t/10	3			Rx-	X410/2	3	bn	X170/13	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_12	X403/6	7	rs	X120t/23	3			Tx-	X410/3	3	gn	X170/5	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_13	X403/7	7	bl	X120t/11	3			Tx+	X410/4	3	ge	X170/12	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_14	X403/8	7	rt	X120t/24	3			GND	X410/5	3	gr	X170/7	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_15	X403/9	7	sw	X120t/12	3			GND	X410/6	3	rs	X170/9	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_16	X403/10	7	vi	X120t/25	3			RESET	X410/8	3	bl	X170/11	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
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A200	Oberteilleiterplatte 9850 745121 <i>sewing head PCB</i>	+24V_1	X401/1	5	ws	X100b/1	3	A3	Pedal <i>pedal</i>	+24V_1	X411/1	3	ws	X120b/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_17	X401/2	5	bn	X100b/2	3			+24V_1	X411/2	3	ws	X120b/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_18	X401/3	5	gn	X100b/3	3			+24V_1	X411/3	3	ws	X120b/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_19	X401/4	5	ge	X100b/5	3			IN_5	X411/4	3	ge	X120b/4	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_20	X401/5	5	gr	X100b/6	3			IN_6	X411/8	3	rt	X120b/17	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_21	X401/6	5	rs	X100b/9	3	A4	Spuler <i>bobbin winder</i>	+24V_2	X412/1	3	bn	X140t/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_22	X401/7	5	bl	X100b/10	3			GND	X412/2	3	gr	X140t/2	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_23	X401/8	5	rt	X100b/13	3	A5	Lasernetzteil <i>Laser power supply</i>	+24V_2	X413/1	6	bn	X140t/1	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		OUT_24	X401/9	5	sw	X100b/14	3			GND	X413/3	6	gr	X140t/2	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		GND	X401/10	5	vi	X100b/12	3	H1	Laserleuchte 1 <i>laser light 1</i>	+3,5V	X417/1	6	ws	A5/X2/X414	6																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		IN_17	X401/11	5	grrs	X100b/4	3			0V	X417/2	6	sw	A5/X2/X414	6																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		IN_20	X401/12	5	rtbl	X100b/15	3	H2	Laserleuchte 2 <i>laser light 2</i>	+3,5V	X418/1	6	ws	A5/X2/X414	6																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		IN_9	X401/13	5	ws	X120t/2	3			0V	X418/2	6	sw	A5/X2/X414	6																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		IN_10	X401/14	5	grrs	X120t/15	3	H3	Laserleuchte 3 <i>laser light 3</i>	+3,5V	X419/1	6	ws	A5/X2/X414	6																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		+24V_2	X401/15	5	bn	X140t/1	3			0V	X419/2	6	sw	A5/X2/X414	6																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		+24V_2	X401/16	5	bn	X140t/1	3	M2.1	Encoder Transporteinheit <i>encoder transport unit</i>	GND	X415/1	2	ws	X300t/6	2																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		+24V_2	X401/17	5	bn	X140t/1	3			SIG_X_1A	X415/2	2	bn	X300t/3	2																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		GND	X401/18	5	gr	X140t/2	3			+5V_ADSP	X415/3	2	gn	X300t/1	2																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		GND	X401/19	5	gr	X140t/2	3			SIG_X_2A	X415/4	2	ge	X300t/4	2																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
		GND	X401/20	5	gr	X140t/2	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
		PWM_1	X416/1	5	gn	X140t/3	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
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		REF_NM	X416/3	5	bn	X140b/3	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
		IN_7	X416/4	5	grrs	X120b/5	3																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												



BMK [Abk.] = Betriebsmittelkennzeichen
EIS [abbr.] = Equipment identifying symbol

c				Datum	04.08.03
b	02.0	30.10.07	Cz	Bearb.	Ba
a	01.0	10.06.05	Cz	Gepr.	
	Änderung	Datum	Name	Norm	



DÜRKOPP
ADLER AG
Bielefeld

Teilefamilie
Freigabe
0005 / 07

745-34S
Verbindungsliste 1 zum Kabelbaum
connection list 1 of wiring harness

Bauschaltplan
9890 745001 B

Blatt
9 / 11

[illegible]

1	2	3	4	5	6	7	8	9	10
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c				Datum	04.08.03
b	02.0	30.10.07	Cz	Bearb.	Ba
a	01.0	10.06.05	Cz	Gepr.	
	Änderung	Datum	Name	Norm	

DÜRKOPP
ADLER AG
Bielefeld

745-34S
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parts list

Blatt
11 / 11