

PARTS CATALOGUE FOR COVER STITCH MACHINE

2340CV

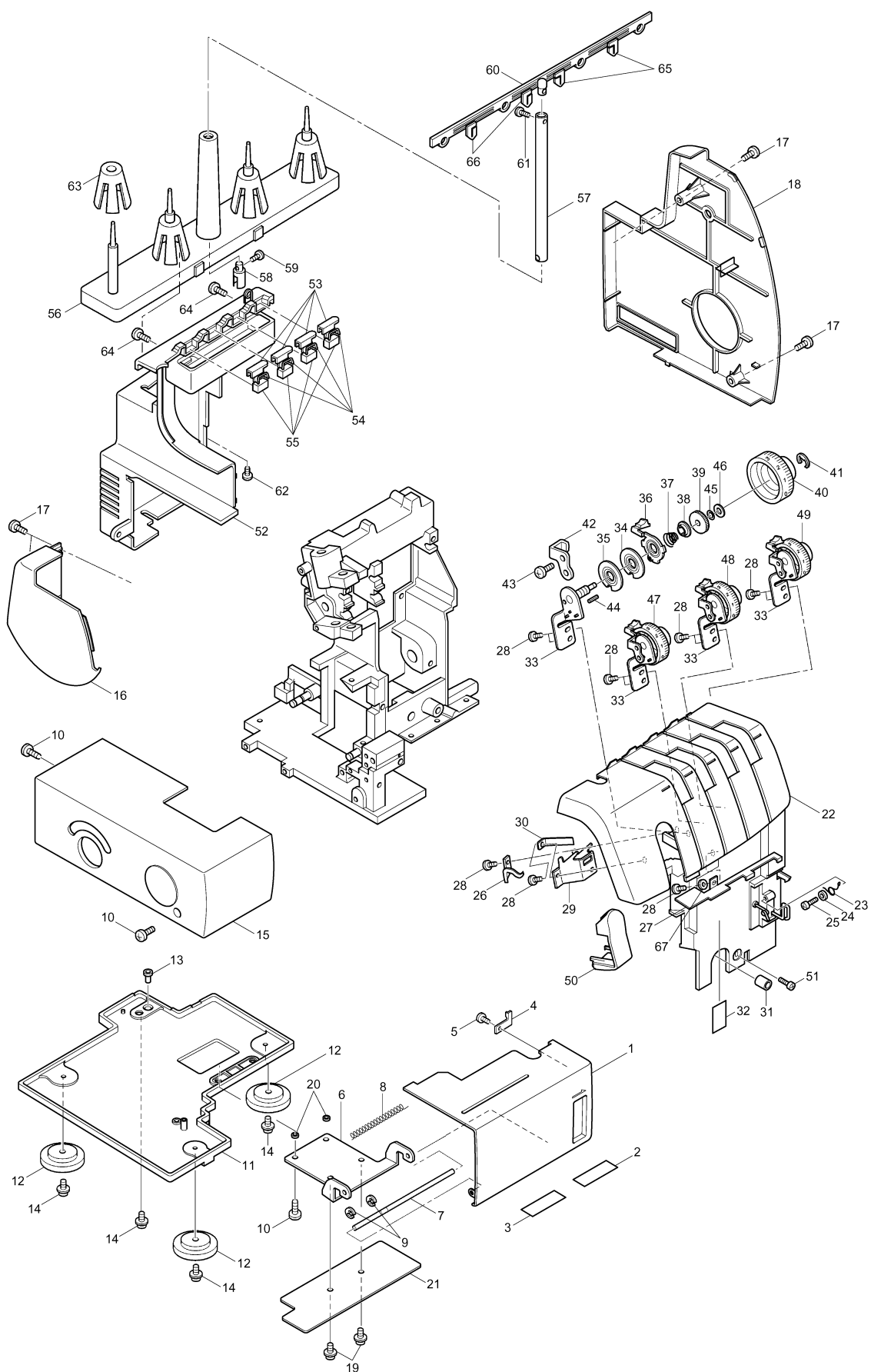
9. 2003.

CONTENTS

(1) PRINCIPAL PARTS / THREAD GUIDE MECHANISM	2
(2) NEEDLE BAR / PRESSER MECHANISM.....	4
(3) FEED / DRIVING SHAFT MECHANISM.....	6
(4) DOUBLE CHAIN MECHANISM	8
(5) LAMP / ELECTRONIC PARTS / MOTOR UNIT	10
(6) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS.....	12

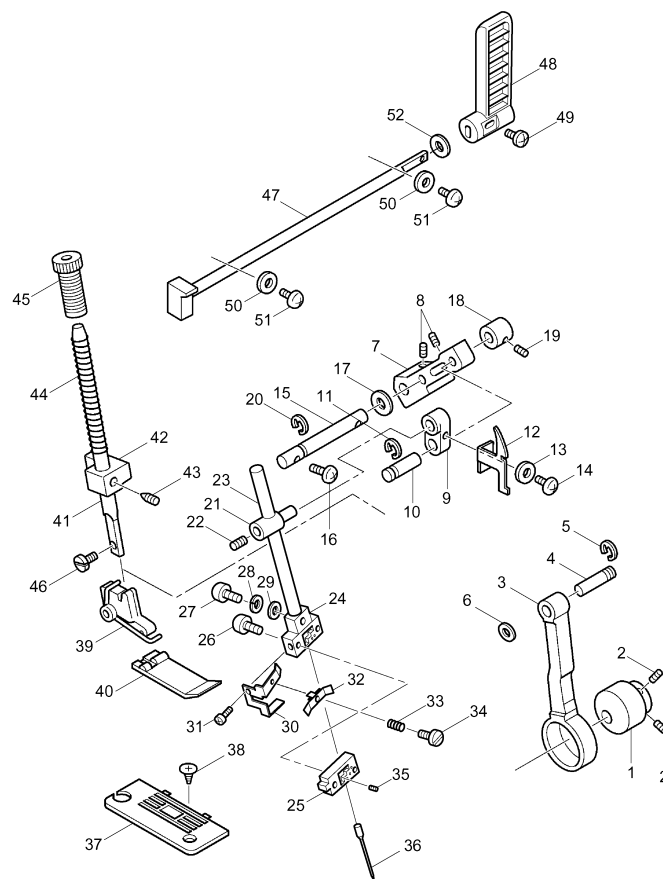
(1) PRINCIPAL PARTS / THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
PRINCIPAL PARTS				41	048030342	RETAINING RING, E3	
1	XB1127002	FRONT COVER (U.S.A., CANADA, CHILE)		42	XB1255001	THREAD TENSION RELEASE BASS	
	XB1127001	FRONT COVER		43	062300406	SCREW, PAN M3 × 4	
2	X77014001	CAUTION (U.S.A., CANADA, CHILE)		44	047251042	PIN, SPRING ROLL AW2.5	
3	125875001	FACE PLATE STICKER		45	025040232	WASHER, PLAIN M 4	
4	X75632001	FRONT COVER HOOK		46	X76879000	WAVE WASHER	
5	037300815	TAPPING SCREW, PAN V M3 × 8		47	XB0898002	THREAD TENSION DIAL	
6	XB1128001	FRONT COVER HINGE PLATE		48	XB0898003	THREAD TENSION DIAL	
7	X77704001	FRONT COVER GUIDE SHAFT		49	XB0898001	THREAD TENSION DIAL	CHG
8	127174001	FRONT COVER SPRING		50	XB0900002	THREAD TAKE-UP COVER	
9	048030342	RETAINING RING, E3		51	XB0673001	SET SCREW	
10	060401206	SCREW, BIND M4 × 12		52	XB1211001	REAR COVER C ASSY	
11	XB1254001	OIL PAN C		53	X77757001	THREAD RECTIFIER A	
12	XB0589000	CUSHION A		54	127392001	THREAD RECTIFIER	
13	XB0590000	CUSHION B		55	XB0134000	THREAD RECTIFIER (USHION)	
14	X75720001	SET SCREW		56	X77731002	SPOOL STAND BASE	
15	XB1129001	CLOTH PLATE COVER C ASSY		57	X77733001	SPOOL STAND SHAFT	
16	XB0865002	LAMP COVER (U.S.A., CANADA, CHILE)		58	X77734001	SPOOL STAND SHAFT BASE	
	XB0865001	LAMP COVER		59	037200615	TAPPING SCREW, PAN V M2 × 6	
17	060400606	SCREW, BIND M4 × 6		60	X77735003	THREAD GUIDE 4	
18	XB1132001	BELT COVER C		61	037200616	TAPPING SCREW, PAN V M2 × 6	
19	060400416	SCREW, BIND M4 × 4		62	037301055	TAPPING SCREW, PAN V M3 × 10	
20	XB1275000	SPACER		63	126863003	SPOOL CUSHION	
21	XB1277000	HINGE PLATE		64	060400606	SCREW, BIND M4 × 6	
THREAD GUIDE MECHANISM				65	XB1214001	THREAD RECTIFIER R	
22	XB1195001	PANEL S ASSEMBLY		66	XB1215001	THREAD RECTIFIER L	
23	XB1204001	LOOPER THREAD SPRING		67	026030236	WASHER, PLAIN M 3	CHG
24	XB1227001	LOOPER THREAD GUIDE BASE					
25	037401216	TAPPING SCREW, PAN V M4 × 12					
26	X77155001	NEEDLE THREAD GUIDE A					
27	XB1197001	NEEDLE THREAD GUIDE C					
28	037300815	TAPPING SCREW, PAN V M3 × 8					
29	X77157001	NEEDLE THREAD TAKE-UP GUIDE					
30	XB1198000	NEEDLE THREAD SEPARATOR					
31	XB1201000	DL COVER TUBE					
32	XB1256001	THREAD GUIDE STICKER					
33	XB1238001	C THREAD TENSION BASE ASSY					
34	X77235000	TENTION DISC					
35	X77236000	TENTION DISC A					
36	XB0934001	THREAD TENSION RELEASER					
37	XB1209001	SPRING 0.8					
38	X75992001	WASHER					
39	X76878000	THREAD TENSION NUT					
40	XB0898001	THREAD TENSION DIAL					



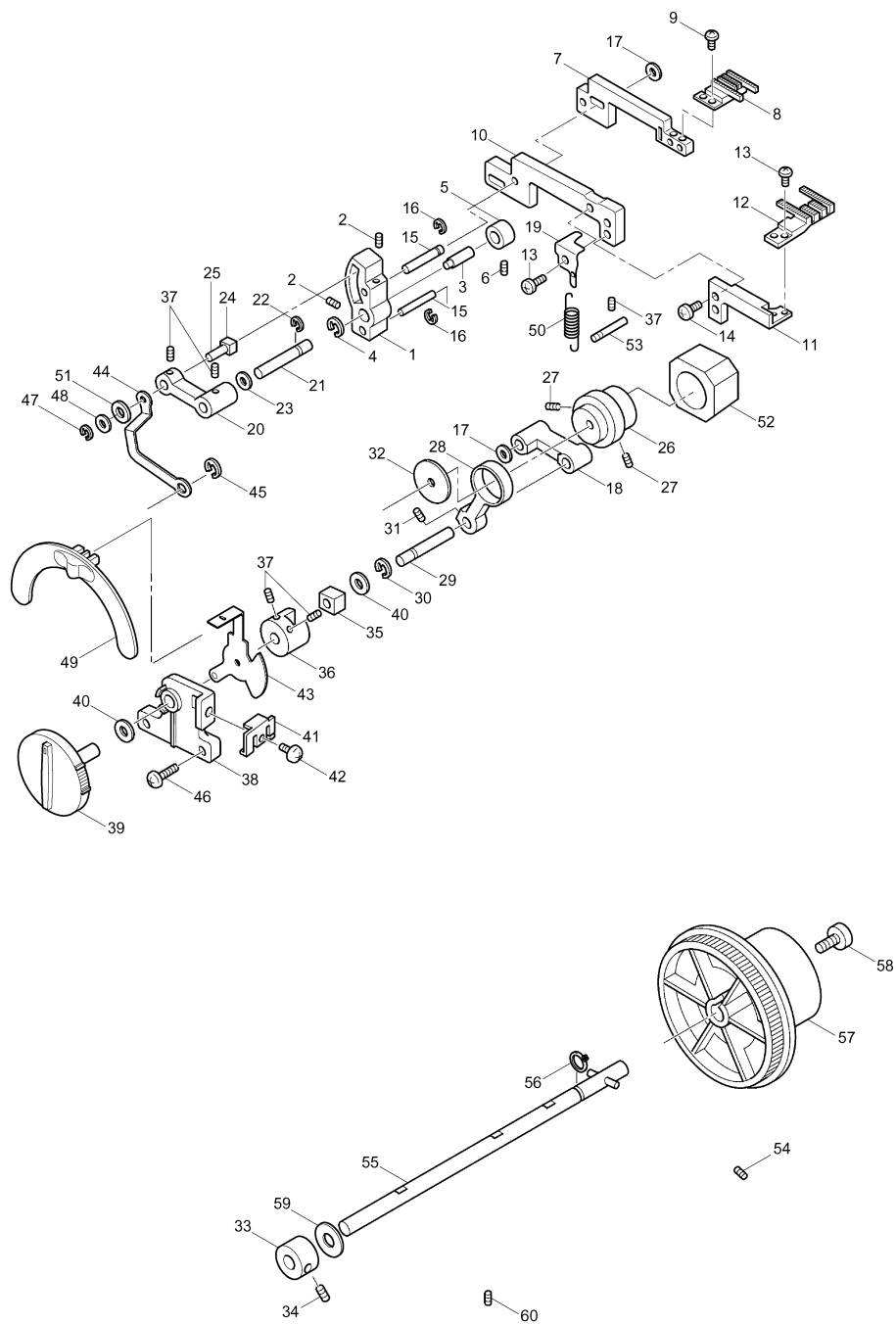
(2) NEEDLE BAR / PRESSER MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
NEEDLE BAR MECHANISM				43	100058003	SET SCREW 5.95	
1	XB1138000	NEEDLE BAR ECCENTRIC WHEEL		44	X77621001	PRESSER BAR SPRING	
2	012500632	SET SCREW, SOCKET (FT) M5 × 6		45	142860001	PRESSER FOOT ADJUSTING SCREW	
3	138839000	NEEDLE BAR ROD		46	126851001	SET SCREW	
4	XB1140001	ROD SHAFT C		47	XB0876001	PRESSER LIFTER SHAFT ASSY	
5	048060342	RETAINING RING, E6		48	XB0878001	PRESSER FOOT LEVER	
6	XB1141000	NEEDLE BAR ROD SPACER		49	060300606	SCREW, BIND M3 × 6	
7	X77611000	NEEDLE BAR DRIVING LEVER		50	025040332	WASHER, PLAIN L 4	
8	014400422	SET SCREW, SOCKET (CP) M4 × 4		51	060400606	SCREW, BIND M4 × 6	
9	XB1276000	NEEDLE BAR CONNECTING LINK	CHG	52	X76687000	WAVE WASHER	
10	XB0806001	NEEDLE BAR ROD SHAFT ASSY					
11	048050346	RETAINING RING, E5					
12	XB1143001	THREAD TAKE-UP C					
13	028040242	WASHER, SPRING 2-4					
14	060400606	SCREW, BIND M4 × 6					
15	XB0560000	NEEDLE BAR SHAFT					
16	060401606	SCREW, BIND M4 × 16					
17	100197004	WASHER					
18	X05286001	DRIVING ARM BUSHING					
19	014400422	SET SCREW, SOCKET (CP) M4 × 4					
20	048050346	RETAINING RING, E5					
21	126656001	NEEDLE BAR CONNECTING STUD					
22	014060632	SET SCREW, SOCKET (CP) M6 × 6					
23	XB1278001	NEEDLE BAR C					
24	XB1113001	NEEDLE CLAMP BASE					
25	XB1114001	NEEDLE POSITION GUIDE					
26	002021016	SCREW, PAN M2 × 10					
27	002301005	SCREW, PAN M3 × 10					
28	028030246	WASHER, SPRING 2-3					
29	026030132	WASHER, PLAIN S 3					
30	XB1145001	NEEDLE BAR THREAD GUIDE					
31	062300506	SCREW, PAN M3 × 5					
32	XB1146000	PRE-TENSION PLATE					
33	XB1147001	PRE-TENSION SPRING					
34	X77993001	SCREW					
35	XB0038001	SCREW					
36	X75577014	NEEDLE					
37	XB1112001	NEEDLE PLATE					
38	060400606	SCREW, BIND M4 × 6					
PRESSER MECHANISM							
39	XB1152001	PRESSER HOLDER ASSEMBLY					
40	XB1154001	PRESSER FOOT ASSY					
41	126660001	PRESSER BAR					
42	127198000	PRESSER BAR BRACKET					



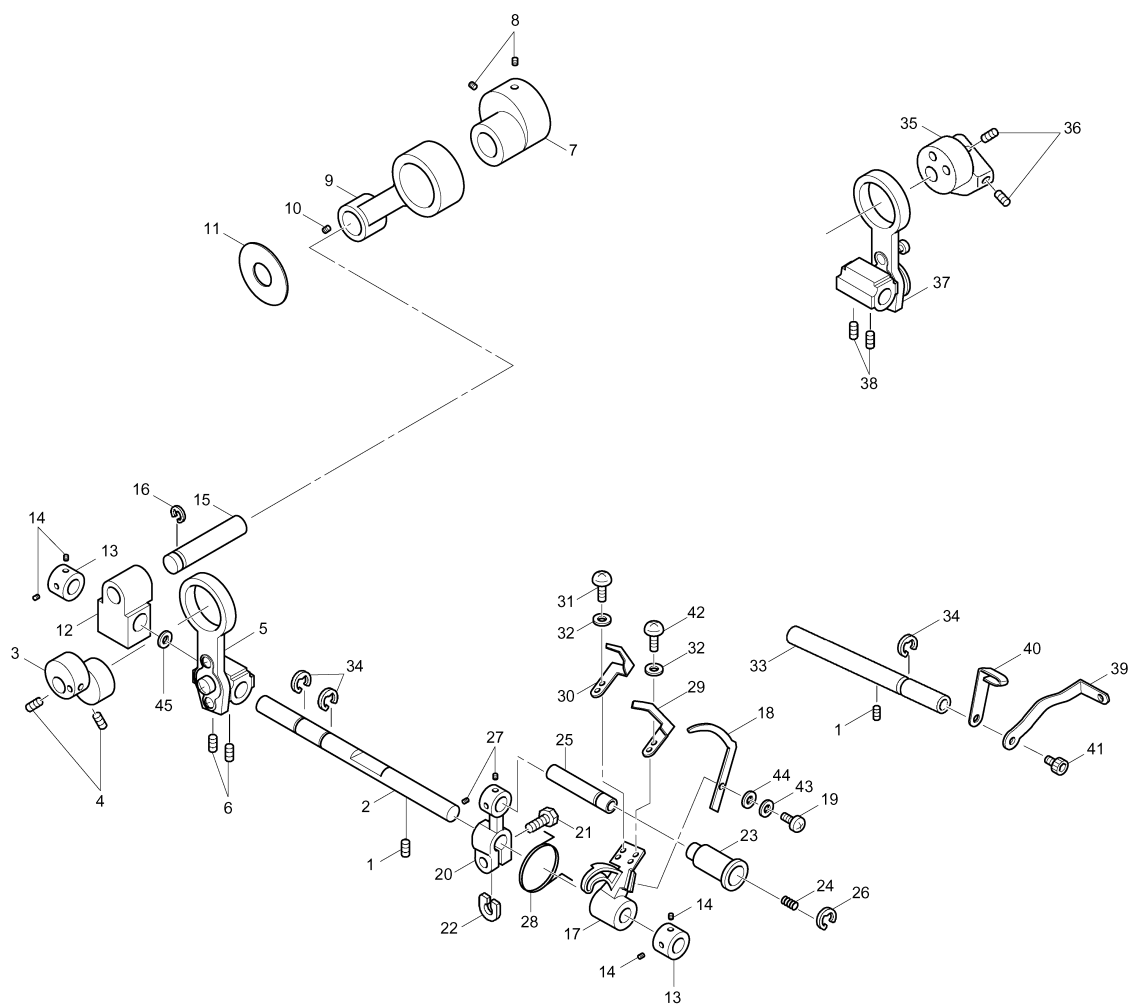
(3) FEED / DRIVING SHAFT MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
FEED MECHANISM				44	X77657000	DIFERENTIAL ADJUSTING LINK	
1	X77628000	FEED BAR LEVER		45	048050346	RETAINING RING, E5	
2	014400422	SET SCREW, SOCKET (CP) M4 × 4		46	060401206	SCREW, BIND M4 × 12	
3	X77630000	FEED BAR LEVER SHAFT		47	048030342	RETAINING RING, E3	
4	048050346	RETAINING RING, E5		48	025040232	WASHER, PLAIN M 4	
5	X75150001	COLLAR		49	X77658002	DIFERENTIAL ADJUSTING KNOB	
6	014400422	SET SCREW, SOCKET (CP) M4 × 4		50	X77749001	FEED BAR SPRING	
7	X77631000	MAIN FEED BAR		51	X76879000	WAVE WASHER	
8	XB1157001	MAIN FEED DOG		52	X77736000	VERTICAL FEED BLOCK	
9	062300606	SCREW, PAN M3 × 6		53	X77663000	UPPER BRADE LINK SHAFT	
10	X77647000	DIFERENTIAL FEED BAR		DRIVING SHAFT MECHANISM			
11	XB1159001	DIIFERENTIAL FEED BASE		54	012500632	SET SCREW, SOCKET (FT) M5 × 6	
12	XB1160001	DIFFERENCIAL FEED DOG		55	XB1135001	DRIVING SHAFT ASSY	
13	062300606	SCREW, PAN M3 × 6		56	048080142	RETAINING RING, EXTERNAL C8	
14	060300806	SCREW, BIND M3 × 8		57	X77603002	TIMING PULLEY	
15	127784001	GUIDE SHAFT		58	X77750001	SET SCREW	
16	048040342	RETAINING RING, E4		59	X77604000	WASHER	
17	025050132	WASHER, PLAIN S 5		60	014400422	SET SCREW, SOCKET (CP) M4 × 4	
18	X77638000	FEED BAR LINK					
19	X77649001	FEED BAR GUIDE					
20	X77650000	ADJUSTING LINK					
21	X77637000	FEED BAR LINK SHAFT					
22	048050346	RETAINING RING, E5					
23	026060132	WASHER, PLAIN S 6					
24	X77653000	DIFERENTAL FEED ADJUSTING					
25	X77652000	ADJUSTING LINK SHAFT					
26	X77634000	FEED ECCENTRIC WHEEL					
27	012500632	SET SCREW, SOCKET (FT) M5 × 6					
28	X77635000	FEED LINK					
29	X77637000	FEED BAR LINK SHAFT					
30	048050346	RETAINING RING, E5					
31	014400422	SET SCREW, SOCKET (CP) M4 × 4					
32	XB0595001	FEED LINK GUIDE					
33	X75150001	COLLAR					
34	014400422	SET SCREW, SOCKET (CP) M4 × 4					
35	X77639000	FEED ADJUSTING BLOCK					
36	XB0559000	FEED ADJUSTING LEVER					
37	014400422	SET SCREW, SOCKET (CP) M4 × 4					
38	X77642000	FEED BASE					
39	X77643002	FEED DIAL					
40	X76687000	WAVE WASHER					
41	X77646001	SPRING					
42	060400606	SCREW, BIND M4 × 6					
43	X77654001	DIFERENTIAL ADJUSTING LEVER AS					



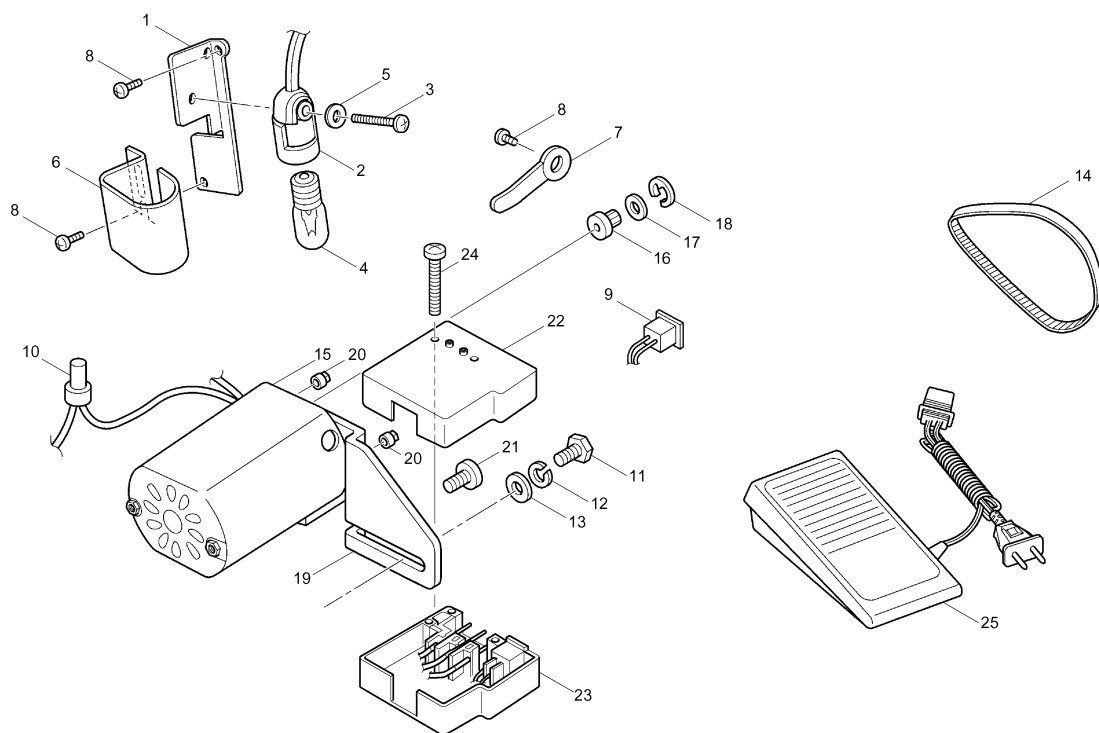
(4) DOUBLE CHAIN MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	014400422	SET SCREW, SOCKET (CP) M4 × 4		45	X77604000	WASHER	ADD
2	XB1168000	DOUBLE CHAIN LOOPER SHAFT					
3	X77698001	UL ROD ECCENTRIC WHEEL					
4	012500632	SET SCREW, SOCKET (FT) M5 × 6					
5	XB1290001	ROD SHAFT CLAMP ASSY A					
6	012500632	SET SCREW, SOCKET (FT) M5 × 6					
7	XB1173000	DOUBLE CHAIN ECCENTRIC WHEEL					
8	012500632	SET SCREW, SOCKET (FT) M5 × 6					
9	X76787000	DOUBLE CHAIN ROD					
10	014400422	SET SCREW, SOCKET (CP) M4 × 4					
11	XB1176000	WASHER D28					
12	XB1228001	HORIZONTAL LEVER					
13	X76800001	HORIZONTAL LEVER COLLAR					
14	014400422	SET SCREW, SOCKET (CP) M4 × 4					
15	X76792001	HORIZONTAL LEVER SHAFT					
16	048040342	RETAINING RING, E4					
17	XB1180000	DL LEVER					
18	XB1115001	DOUBLE CHAIN LOOPER					
19	018300836	BOLT, SOCKET M3 × 8					
20	XB1182001	DL DIVERSION LEVER					
21	017501615	BOLT, M5 × 16					
22	X05281001	WASHER					
23	XB1183001	DL LEVER KNOB					
24	XB1184001	DL LEVER KNOB SPRING					
25	XB1186001	DL LEVER KNOB SHAFT					
26	048030342	RETAINING RING, E3					
27	014400422	SET SCREW, SOCKET (CP) M4 × 4					
28	XB1187001	DL LEVER RELEASE SPRING					
29	XB1188001	DL NEEDLE GUARD FRONT					
30	XB1189001	DL NEEDLE GUARD REAR					
31	062300606	SCREW, PAN M3 × 6					
32	026030132	WASHER, PLAIN S 3					
33	XB1161000	L LEVER SHAFT C					
34	048060342	RETAINING RING, E6					
35	X77693000	OL ROD ECCENTRIC WHEEL					
36	012500632	SET SCREW, SOCKET (FT) M5 × 6					
37	XB1291001	ROD SHAFT CLAMP ASSY B					
38	012500632	SET SCREW, SOCKET (FT) M5 × 6					
39	XB1166001	DL THREAD TAKE-UP LEVER A					
40	XB1167001	DL THREAD TAKE-UP LEVER B					
41	XB0148001	SET SCREW					
42	062300506	SCREW, PAN M3 × 5					
43	028030246	WASHER, SPRING 2-3					
44	026030236	WASHER, PLAIN M 3	CHG				



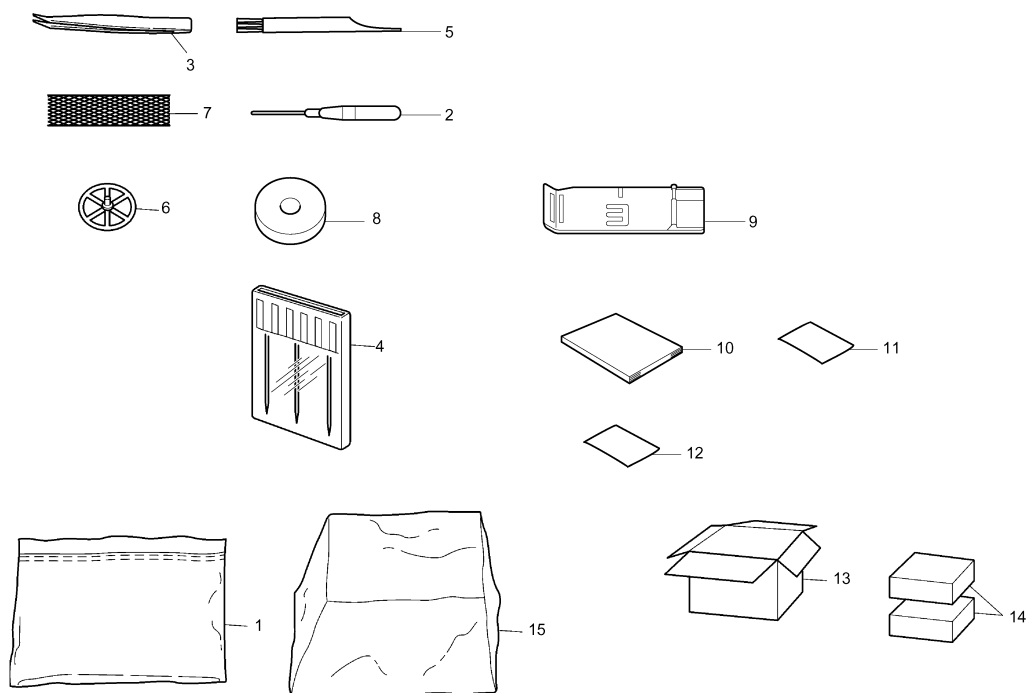
(5) LAMP / ELECTRONIC PARTS / MOTOR UNIT

No.	CODE	NAME	REMARKS
LAMP MECHANISM			
1	X77710000	LAMP PLATE (U.S.A., CANADA)	
2	XB0737001	LAMP (U.S.A., CANADA)	
	XB0998001	LAMP EC ASSEMBLY	
	XB0741001	LAMP (AUSTRALIA)	
3	062302006	SCREW, PAN M3 × 20 (U.S.A.,	
	062300406	SCREW, PAN M3 × 4	
4	X53061050	SEW-LIGHT BULB (U.S.A., CANADA)	
	205336050	SEW-LIGHT BULB L-4	
5	025350332	WASHER, PLAIN L 3.5 (U.S.A., CANADA)	
6	X77423000	LAMP COVER PLATE	
7	XA0286051	WIRE CLIP	
8	060400606	SCREW, BIND M4 × 6	
ELECTRONIC PARTS			
9	XB0901001	SWITCH ASSEMBLY (U.S.A., CANADA)	
	XB0905001	SWITCH ASSEMBLY	
10	X77076001	CONNECTER	
MOTOR UNIT			
11	103741001	BOLT	
12	203735001	WASHER	
13	100197004	WASHER	
14	X77826001	TIMING BELT	
15	XB1281001	MOTOR 120V ASSY	
	XB1289001	MOTOR 220V ASSY	
	XB1280001	MOTOR 230V ASSY	
	XB1279001	MOTOR 240V ASSY	
16	X77334000	MOTOR PULLEY	
17	220036000	WASHER	
18	048050346	RETAINING RING, E5	
19	XB0909001	MOTOR PLATE	
20	XB0383001	NUT	
21	X77226001	SCREW	
22	XB0910001	3P SOCKET BODY	
23	XB0911001	3P SOCKET COVER	
24	037401815	TAPPING SCREW, PAN V M4 × 18	
25	XC6663151	FOOT CONTROLLER : FC-317-25-LF (U.S.A., CANADA)	CHG
	XA6406251	FOOT CONTROLLER : FC-307-54 (EUROPE)	050034
	XA6420351	FOOT CONTROLLER : FC-307-62 (GERMANY)	050034
	XA6408251	FOOT CONTROLLER : FC-307-55 (U.K.)	050034
	XC9634051	FOOT CONTROLLER : FC-317-56 (AUSTRALIA, NEW ZEALAND)	040195
	XD0107051	FOOT CONTROLLER : FC-307-71 (ARG)	ADD



(6) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS

[illegible]



2340CV
38J03HF884500

www.promelectroavtomat.ru