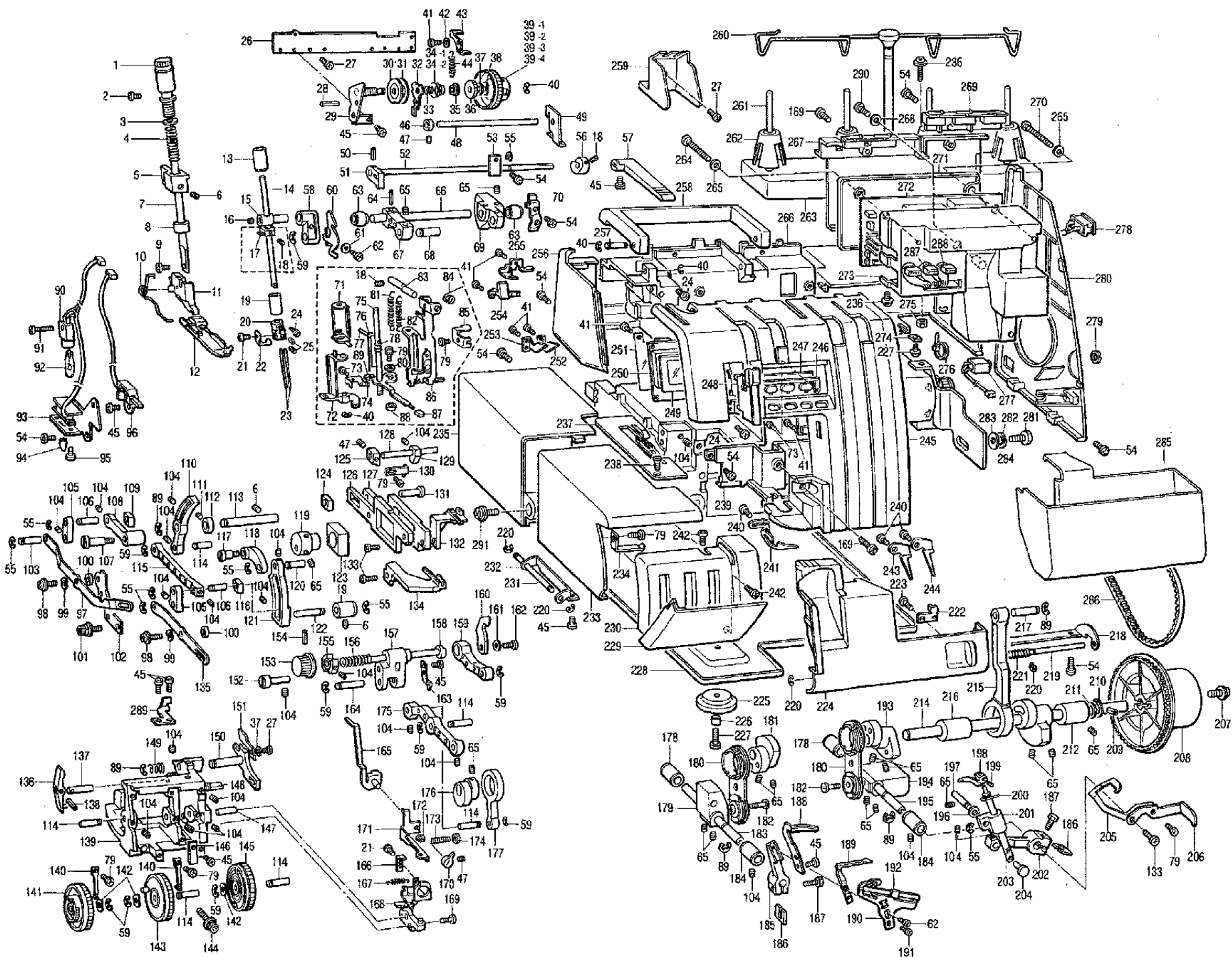


PARTS BOOK
FOR
brother® Overlock Sewing Machine
MODEL 9700LD
PL-1500



Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name
1	X7653001	Pressure adjustment dial	57	X75597001	Presser foot lever	117	X76643001	Feed eccentric wheel shaft	177	X75140000	Upper blade link
2	062300506	Screw	58	126782001	Needle bar link A	118	X76624000	Feed link	178	126611000	Looper lever shaft bushing, rear
3	X76531001	Washer	59	048050346	Stop ring	119	X76641000	Feed eccentric wheel	179	X76747000	Underlooper balance
4	X77025001	Presser adjustment spring	60	X76508001	Thread take-up	120	X76626001	Feed link shaft	180	X75391001	Looper rod assembly
5	X75099000	Presser bar bracket	61	028040242	Spring washer	121	X76623000	Feed adjusting lever	181	X76167001	Underlooper rod eccentric wheel
6	014500522	Screw	62	062670612	Screw	122	X76628001	Feed adjusting lever shaft	182	X75317001	Looper rod stud shaft
7	X75134000	Presser bar	63	X75071000	Crankshaft bushing	123	X76642000	Vertical feed block	183	X76753000	Underlooper lever shaft
8	X75542000	Presser bar felt	64	047901842	Spring pin	124	X76648000	Differential feed bar block	184	X75251000	Looper lever shaft bushing, front
9	126851001	Screw	65	012500632	Screw	125	X76681000	Feed bar guide, left	185	X76769001	Underlooper lever
10	X76802001	Presser foot spring	66	X76504001	Needle bar crankshaft	126	X76617000	Differential feed bar	186	X05281001	Square washer
11	X76600001	Presser foot holder assembly	67	X75063000	Needle bar crank	127	X76614000	Main feed bar	187	017501615	Looper lever fixing screw
12	X76606001	Presser foot assembly	68	X75217001	Needle bar rod shaft A	128	X76634001	Feed bar guide shaft	188	X76781001	Needle guard plate
13	126702000	Needle bar bushing, upper	69	X76505000	Needle bar driving lever	129	X76683000	Needle plate supporting collar	189	X76771001	Underlooper
14	X76510001	Needle bar	70	X75058001	Upper shaft bushing presser	130	X76680001	Feed bar guide, right	190	X76777001	Underlooper thread guide base
15	126656001	Needle bar connecting stud	71	X76570000	Positioning bracket	131	X76649000	Feed bar shaft	191	062670312	Screw
16	014060632	Screw	72	X76569000	Thread guide lever	132	X76613001	Main feed dog	192	X75414002	Underlooper thread guide slide assembly
17	X76579000	Stopper	73	037200416	Tapping screw	133	080400812	Screw	193	X76166001	Overlooper rod eccentric wheel
18	014300532	Screw	74	X76580001	Hook assembly	134	X76652001	Differential feed dog	194	X76744000	Overlooper balance
19	X76518000	Needle bar bushing, lower	75	X76571000	Thread guide shaft	135	X76690001	Feed adjusting link C	195	X76749000	Overlooper lever shaft
20	X76514001	Needle clamp	76	X76566001	Change lever	136	X78734000	Lower blade movable lever	196	025050132	Washer
21	062300406	Screw	77	X76572000	Pin	137	X75090001	Lever holder shaft	197	127784001	Overlooper shaft guide shaft
22	X76515001	Needle bar thread guide	78	X76573001	Spring	138	047301442	Spring pin	198	X75208001	Overlooper
23	X75577012	Needle #80	79	062300412	Screw	139	X76452000	Needle plate base	199	014400332	Screw
24	052300806	Screw	80	026030232	Washer	140	X76688001	Dial guide spring	200	X75971001	Overlooper thread guide
25	015300516	Screw	81	X76574001	Positioning bracket spring	141	X76691001	Differential feed dial	201	X76766001	Overlooper shaft guide
26	X76871001	Thread tension bracket	82	X76565001	Stopper spring	142	X76687000	Wave washer	202	X05076001	Looper change lever
27	060400612	Screw	83	X76576001	Thread guide shaft	143	X76689001	Feed dial	203	X75982001	Overlooper shaft
28	047251042	Spring pin	84	X76577001	Thread guide spring	144	X76677001	Set screw	204	127785001	Overlooper lower shaft
29	X76873001	Thread tension base assembly	85	X76575001	Bracket	145	X76738001	Lower blade dial assembly	205	X76783001	Looper thread take-up lever
30	X75081001	Thread tension disc A	86	X76554001	Thread guide assembly	146	X76495001	Control front cover spring	206	X76784001	Underlooper thread take-up lever
31	X75121001	Thread tension disc	87	X76567000	Change knob	147	X76552000	Stud shaft	207	X76398001	Set screw
32	X76877001	Thread tension releaser	88	X76568001	Collar	148	X76737001	Lower blade guide shaft	208	X75202001	Handwheel
33	X76460001	Thread tension spring SL	89	048060342	Stop ring	149	X75234001	Lower blade spring	209	047402542	Spring pin
34-1	X76015001	Thread tension spring	90	X53086101	Sew-light assembly	150	X76731000	Lower blade holder	210	048100142	Stop ring
34-2	X76023001	Thread tension spring	91	002261405	Screw	151	X76728001	Lower blade	211	127797000	Thrust washer
35	X75982001	Thread tension spring washer, upper	92	X50228001	Sew-light bulb	152	X76703001	Upper blade holder guide shaft	212	126558000	Driving shaft bushing, right
36	X76878000	Thread tension nut	93	X76912001	Sew-light plate	153	X75088002	Upper blade knob	213	X76431000	Needle bar eccentric wheel
37	025040232	Washer	94	X75461001	Sew-light switch cap	154	047201842	Spring pin	214	X76501001	Driving shaft
38	X76879000	Wave washer	95	002020416	Screw	155	X76717000	Upper blade holder guide	215	138839000	Needle bar rod
39-1	X76881001	Thread tension dial (Yellow)	96	X58432001	Sensor assembly	156	X76706001	Upper blade presser spring	216	127690000	Driving shaft bushing, left
39-2	X76881002	Thread tension dial (Red)	97	X76882001	Differential adjusting link C	157	X76702000	Upper blade driving plate	217	X75065001	Needle bar rod shaft
39-3	X76881003	Thread tension dial (Green)	98	138853001	Set screw	158	X76705001	Upper blade holder	218	X76459001	Front cover hinge
39-4	X76881004	Thread tension dial (Blue)	99	X75729001	Wave washer	159	X76721000	Upper blade arm	219	X75529001	Front cover hinge shaft
40	048030342	Stop ring	100	X76423000	Spacer	160	X76723001	Upper blade	220	048020346	Stop ring
41	037200615	Tapping screw	101	X76678001	Set screw	161	025350532	Washer	221	126519000	Front cover coil spring
42	026020235	Washer	102	X76420001	Material plate cover bracket	162	060570812	Screw	222	X75632001	Front cover hook
43	X76882001	Dial clutch	103	X76686001	Adjusting link shaft	163	X76715001	Safety mechanism	223	037300815	Tapping screw
44	X76883001	Clutch spring	104	014400422	Screw	164	X76711001	Upper blade driving arm shaft	224	X76485001	Front cover assembly (218-224)
45	060300616	Screw	105	X76539000	Adjusting link	165	X76547001	Movable stitch tongue assembly	224-1	X76456001	Front cover
46	X76230001	Thread tension release block	106	X76547001	Adjusting block shaft	166	X76542001	Stitch presser	224-2	X76426001	Blade cover 3
47	014300332	Screw	107	X76520001	Differential link shaft	167	X76545001	Stitch spring	224-3	X76467001	Thread guide control plate
48	X76887001	Thread tension release shaft C	108	X76619000	Differential adjusting link	168	X76539001	Stitch tongue holder assembly	225	X75545000	Cushion A
49	X76689001	Thread tension release plate	109	X76645000	Differential feed adjusting block	169	060401206	Screw	226	X75546000	Spacer
50	047160842	Spring pin	110	X76631000	Feed bar lever	170	X76544001	Stitch changing knob	227	X75720001	Set screw
51	X75118000	Presser lifter cam	111	014400532	Screw	171	X76643001	Stitch plate	228	X76445001	Oil pan
52	X76596001	Presser lifter shaft	112	X75150001	Coiler	172	048050142	Stop ring	229	X77005001	Control front cover (M9700LD)
53	X75308001	Shaft presser	113	X76633001	Feed bar lever shaft	173	012401632	Screw	229	X76477001	Control front cover (PL-1500)
54	060400606	Screw	114	X76637001	Feed bar link shaft	174	021400312	Nut	230	X76943001	Control cover plate
55	048040342	Stop ring	115	X76635001	Feed bar link	175	X76713000	Upper blade driving arm	231	X76473001	Material plate cover hinge shaft
56	X75158001	Tension release cam	116	X76644000	Feed adjusting block	176	X76695000	Upper blade eccentric wheel	232	X76449001	Material plate cover hinge

Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name
233	X76447001	Material plate front cover	284	J01662001	Motor MM-351-59
234	X76448001	Material plate cover spring	284	J01663001	Motor MM-351-60
235	X76474001	Material plate cover B	285	X76918001	Dust box
236	X75770001	Set screw	286	X76413000	Timing belt
237	X76520001	Needle plate assembly	287	X58423001	Lead wire assembly #1
238	100032003	Flat head screw	288	X58427001	Lead wire assembly #2
239	X76852001	Inner cover assembly	289	X76585001	Fixed needle guard
240	037300612	Tapping screw	290	037310612	Tapping screw
241	X76833001	Panel keeper thread guide	291	X77012001	Set screw
242	060300808	Screw			
243	X76831001	Overlooper thread guide		X76482001	Indication seal
244	X76832001	Underlooper thread guide		X76432000	Accessory box
245	X76846001	Panel assembly M9700LD (241-244, 252-255)		X75437001	Screwdriver
245	X76846005	Panel assembly PL-1500 (241-244, 252-255)		X55468001	Screwdriver S
246	X76814001	LCD switch		X75433001	Pincette
247	X58424001	Key base assembly		523603001	Brush assembly
248	X76858001	Take-up lever cover		X75399000	Spool cap N
249	X76853001	LCD sheet B		127610000	Net
250	X58420001	LCD base assembly		127912001	Oil assembly
251	X76439000	Insulation sheet		123440000	Sewing sample bag
252	X76823001	Needle thread guide, right		X75580001	Needle set assembly (#70, #80)
253	X76822001	Needle thread guide, left		X76917001	Needle set assembly (#80, #90)
254	X76999002	Left needle plate		234522001	Controller FC-301-81
255	X76826001	Needle thread guide		X59326001	Power cord SAA
256	X76432002	Sew-light cover assembly		X00181001	Power cord BS (without plug)
257	X75133001	Handle shaft		131436001	Power cord
258	X76495001	Handle		X50018001	Power cord CSA
259	X76425000	Cord cover		X57079001	Power cord BS (with plug)
260	X75258001	Antenna assembly			
261	142914001	Spool pin		X76590002	Blind stitch presser foot set
262	126863001	Spool cushion		X76670002	Pearl sequence presser foot set
263	X75254001	Spool stand base		X76668002	Piping presser foot set
264	062303012	Screw		X76663001	Elastic taping presser foot set
265	130971000	Polyethylene washer			
266	X76451001	Machine body			
267	X76898001	Rear cover assembly (M9700LD)			
267	X76898003	Rear cover assembly (PL-1500)			
268	554166000	Insulation washer			
269	X76910001	Thread rectifier body assembly			
270	002304005	Screw			
271	X76916001	Insulation cover plate			
272	X58435001	Base plate assembly 230ET			
272	X58436001	Base plate assembly 120ET			
273	X76915001	Insulation cover			
274	127254001	Plain nut			
275	021400215	Nut			
276	122772000	Band			
277	X58428001	Jack assembly			
277	X59346001	Jack assembly (German)			
278	X58908001	Inlet switch assembly E			
278	X58909001	Inlet switch assembly UL			
278	X58910001	Inlet switch assembly CSA			
279	X51271001	Jack nut			
280	X76494001	Belt cover E			
281	103741001	Screw			
282	203735001	Spring washer			
283	100197004	Washer			
284	J01659001	Motor MM-351-23 (120V)			
284	J01660001	Motor MM-351-57 (220V)			
284	J01661001	Motor MM-351-58 (220V)			