

PARTS CATALOGUE FOR COMPUTERIZED SEWING MACHINE

NC21-SE Model

NV500D

SE270D

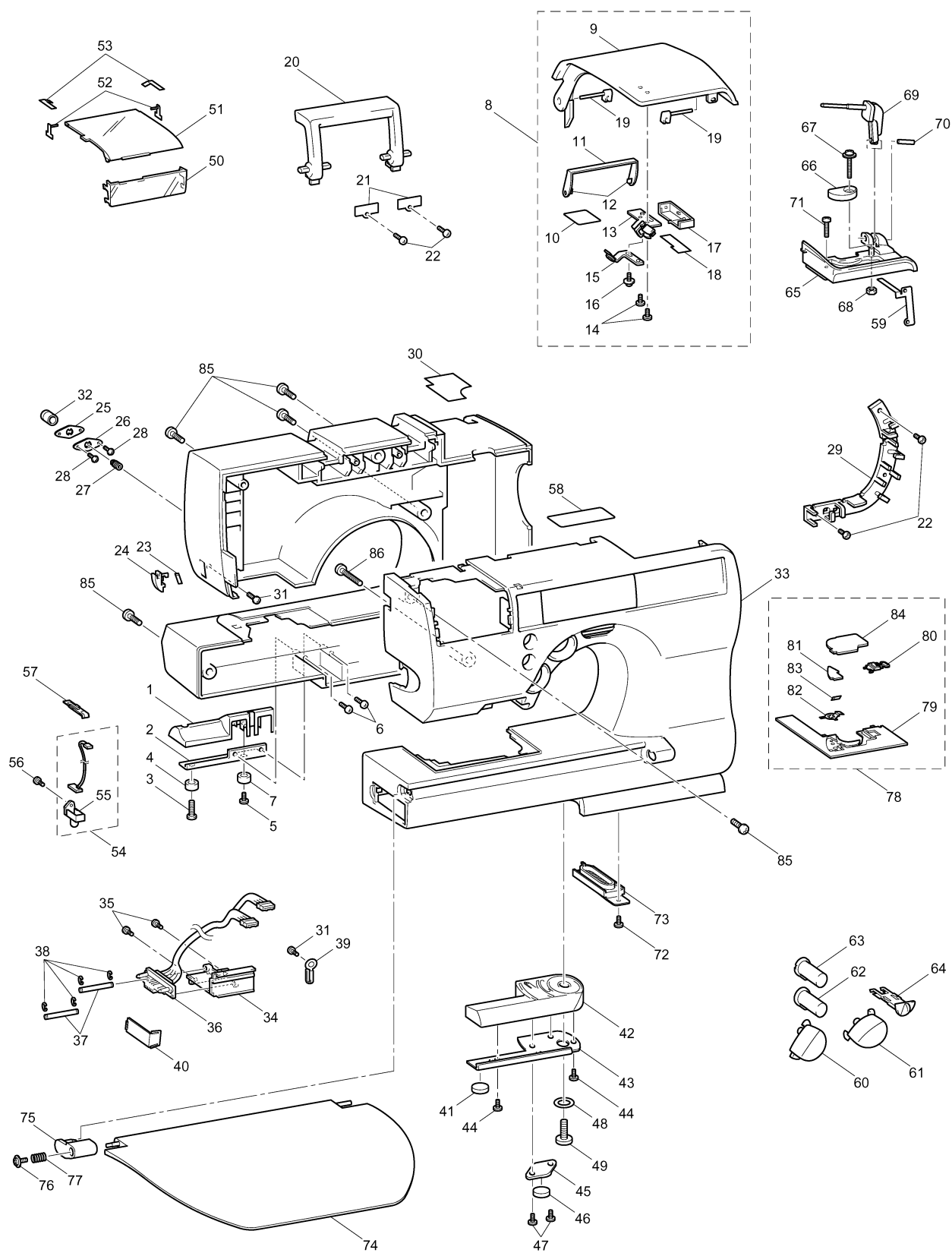
7. 2003.
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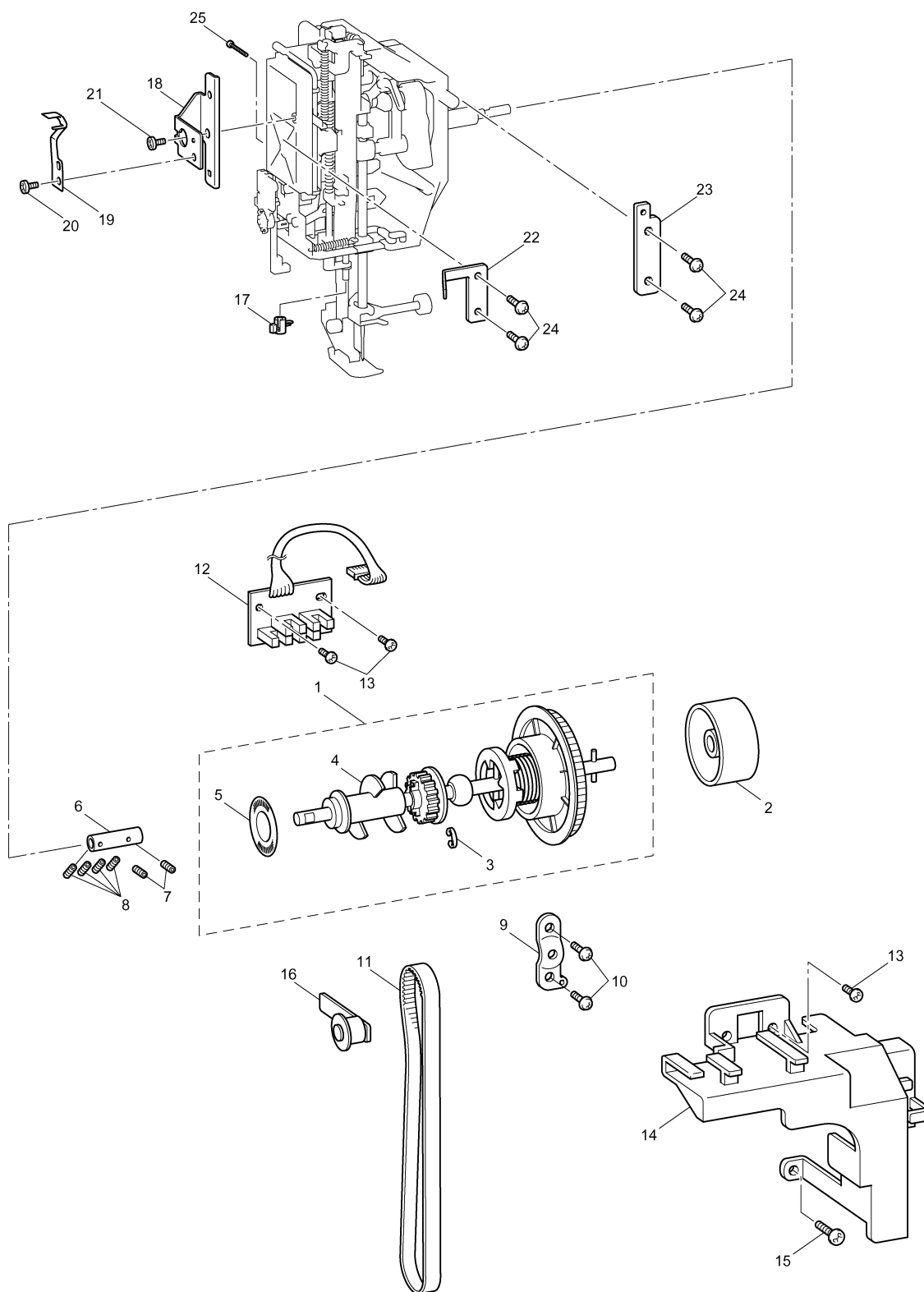
(1) PRINCIPAL PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC3469021	BASE COVER B		44	085310815	TAPTITE, BIND B M3 × 8	
2	XC3470021	BASE PLATE B		45	XC4302021	RUBBER CUSHION PLINTH	
3	XC3471021	ADJUSTING SCREW		46	XC4077021	BASE PLATE RUBBER	CHG
4	XC3472021	BASE PLATE RUBBER		47	085311015	TAPTITE, BIND B M3 × 10	
5	085310815	TAPTITE, BIND B M3 × 8		48	XC3495021	BASE COVER WASHER	
6	060401216	SCREW, BIND M4 × 12		49	XC3496021	GIZA TITE 5 × 16	CHG
7	XC4077021	BASE PLATE RUBBER	CHG	50	XC3497021	FRONT COVER FOR CASSETTE	
8	XC5265121	BOBBIN WINDER COVER ASSY	040138/149	51	XC3498021	CASSETTE COVER	
9	XC3473121	BOBBIN WINDER COVER	040138	52	XC3499021	COVER LINK PLATE ASSY	
10	XC5266021	THREAD GUIDE SEAL		53	XC3502020	LINK HOLD PLATE	
11	XC4062121	BOBBIN WINDER COVER SUPPORTER	040138	54	XC3503121	LED LAMP HOLDER R ASSY	CHG
12	XC7682020	BOBBIN WINDER COVER NOTCH	040138	55	XC3506021	LED LAMP HOLDER R	
13	XC3675021	THREAD TENSION PLATE		56	085311015	TAPTITE, BIND B M3 × 10	
14	085310815	TAPTITE, BIND B M3 × 8		57	XC3710021	LED COVER	
15	XC3676021	THREAD TENSION ASSY		58	XC9311021	CASSETTE CAUTION SEAL	040156
16	0A4300605	SCREW, PAN (S/P WASHER) M3 × 6		59	XC5267021	COVER FIXED PLATE	
17	XC4212021	THREAD TENSION COVER		60	XC3507023	SS BUTTON	
18	XC4574021	THREAD TENSION COVER SEAL			XC3507022	SS BUTTON (SE270D)	ADD
19	XC3475020	SHAFT FOR BOBBIN WINDER COVER		61	XC3508021	BACKSTITCHING BUTTON	
20	XC3476021	HANDLE		62	XC3509021	NP BUTTON	
21	XC3477021	HANDLE FIXED PLATE		63	XC3510021	THREAD CUTTING BUTTON	
22	085311015	TAPTITE, BIND B M3 × 10		64	XC3511021	SV KEY TOP	
23	X80321021	NT LOWER THREAD CUTTER	040083	65	XC3513021	BOBBIN WINDER PLATE	
24	XC3478021	CUTTER COVER		66	XC3514121	BOBBIN PRESSER	040153
25	XC3479021	ADJUSTING PLATE		67	0A4302506	SCREW, PAN (S/P WASHE) M3 × 25	CHG
26	XC3480021	PLATE SPRING		68	021300106	NUT, 1 M3	
27	XC4053021	ADJUSTING SCREW		69	XC3474021	LOWER THREAD PIN	
28	XC5161021	GIZA TITE M4 × 10	CHG	70	0A0311250	PIN, SPRING ROLL BW3 × 12	
29	XC3854021	LEAD WIRE GUIDE		71	060301206	SCREW, BIND M3 × 12	
30	XC4575021	BOBBIN WINDER SEAL		72	085310815	TAPTITE, BIND B M3 × 8	
31	085310815	TAPTITE, BIND B M3 × 8		73	XC3515021	BASE COVER	
32	XC4806020	ARM CAP		74	XC3517023	FLAP TABLE	
33	XC4795022	FRONT COVER SUPPLY ASSY	CHG		XC3517022	FLAP TABLE (SE270D)	ADD
	XC4795023	FRONT COVER SUPPLY ASSY (U.S.A.)	CHG	75	XC3518021	TABLE BEARING	
	XC8691021	FRONT COVER SUPPLY ASSY (SE270D)	ADD	76	087310816	TAPTITE, CUP B M3 × 8	
34	XC3489021	CONNECTER HOLDER		77	XC3519021	SPRING, COMPRESSION	
35	085311015	TAPTITE, BIND B M3 × 10		78	XC3520021	NEEDLE PLATE B ASSY	ADD
36	XC3490021	ASSY:MAIN BODY LEAD WIRE		79	XC3521021	NEEDLE PLATE B	
37	XC3826021	ES PIN		80	XC7371021	SLIDE BUTTON	CHG
38	048020346	RETAINING RING, E2		81	XC2367021	CUTTER COVER	CHG
39	X52318021	COACHING CLIP CS-2		82	XC2368021	SPRING PLATE	CHG
40	XC3491021	CONECTER COVER		83	X80321021	NT LOWER THREAD CUTTER	040083
41	XC4077021	BASE PLATE RUBBER	CHG	84	XC2369021	NEEDLE PLATE COVER	CHG
42	XC3493021	BASE COVER A		85	XC3496021	GIZA TITE 5 × 16	CHG
43	XC3494021	BASE PLATE A		86	XC5401021	GIZA TITE 3 × 32	CHG



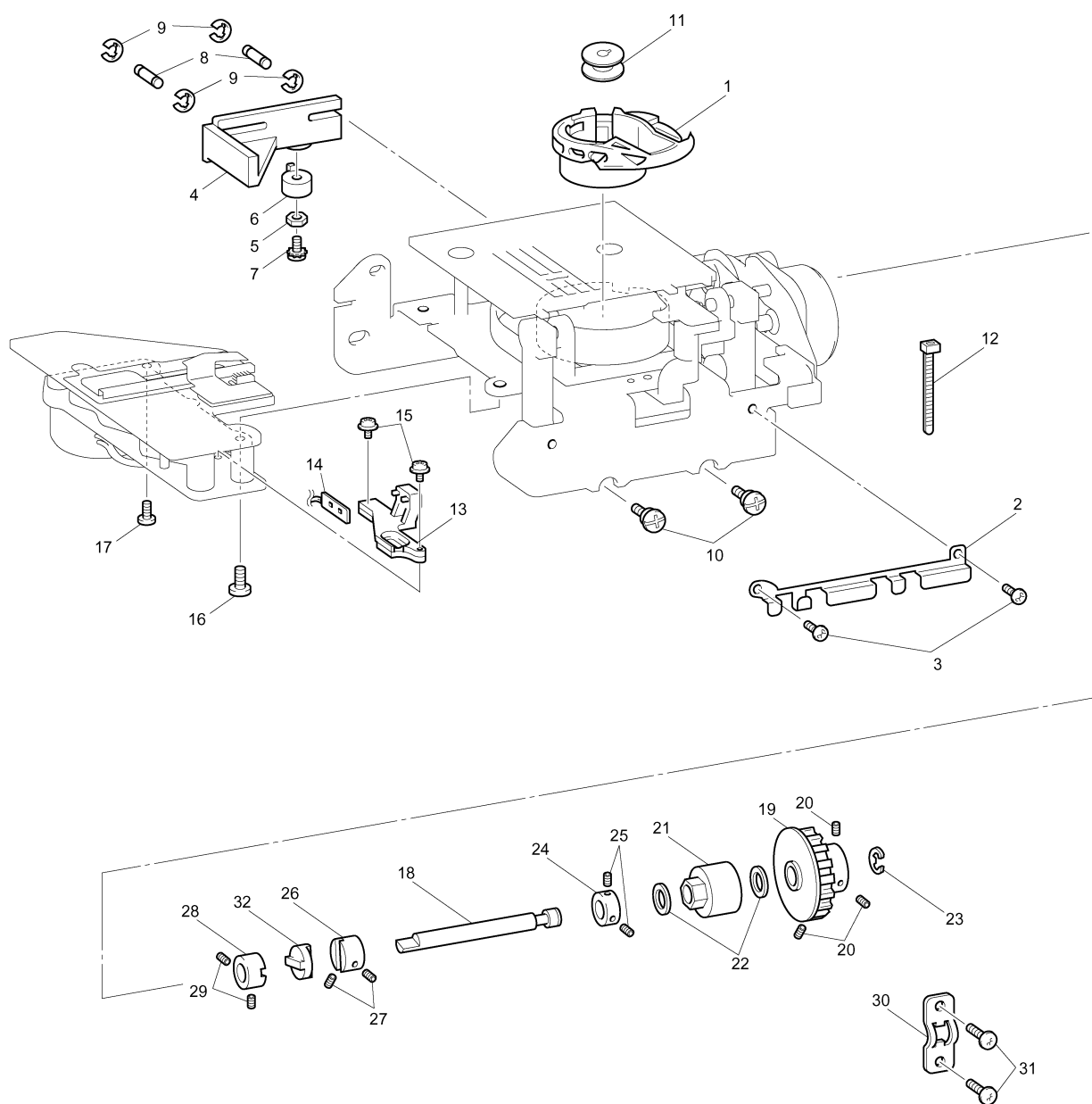
(2) UPPER SHAFT / NEEDLE BAR, PRESSER MECHANISM

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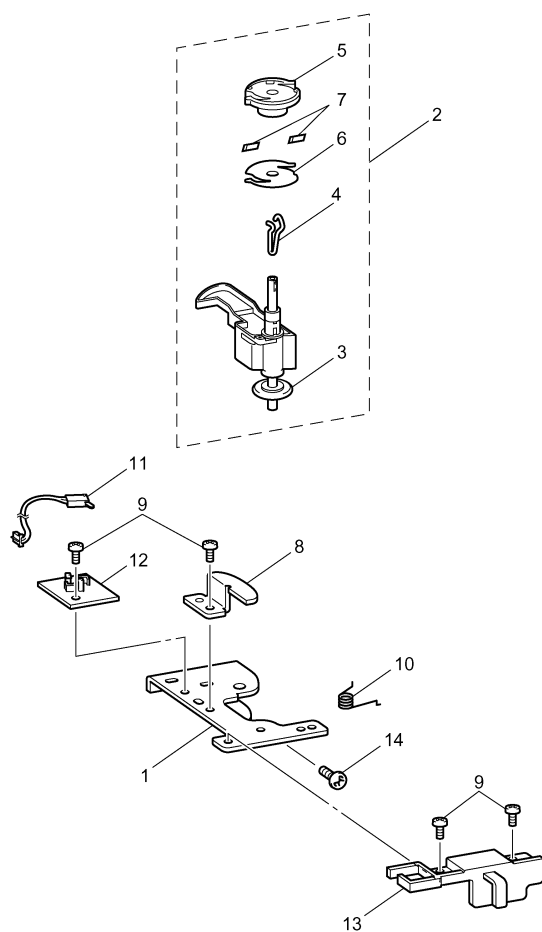
(3) FEED, ROTARY HOOK / THREAD CUTTING / ROTARY HOOK DRIVE MECHANISM

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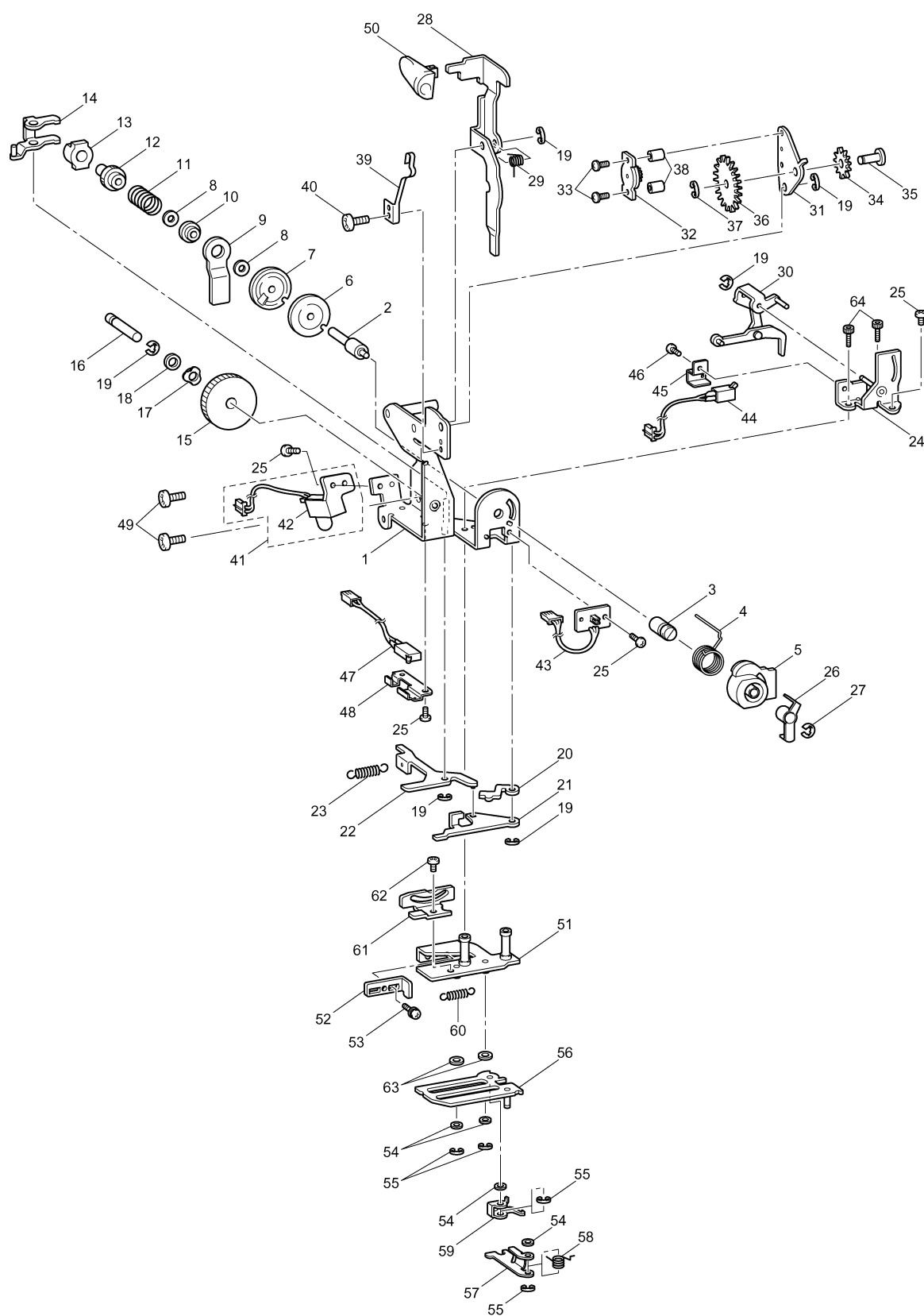
(4) BOBBIN WINDER MECHANISM

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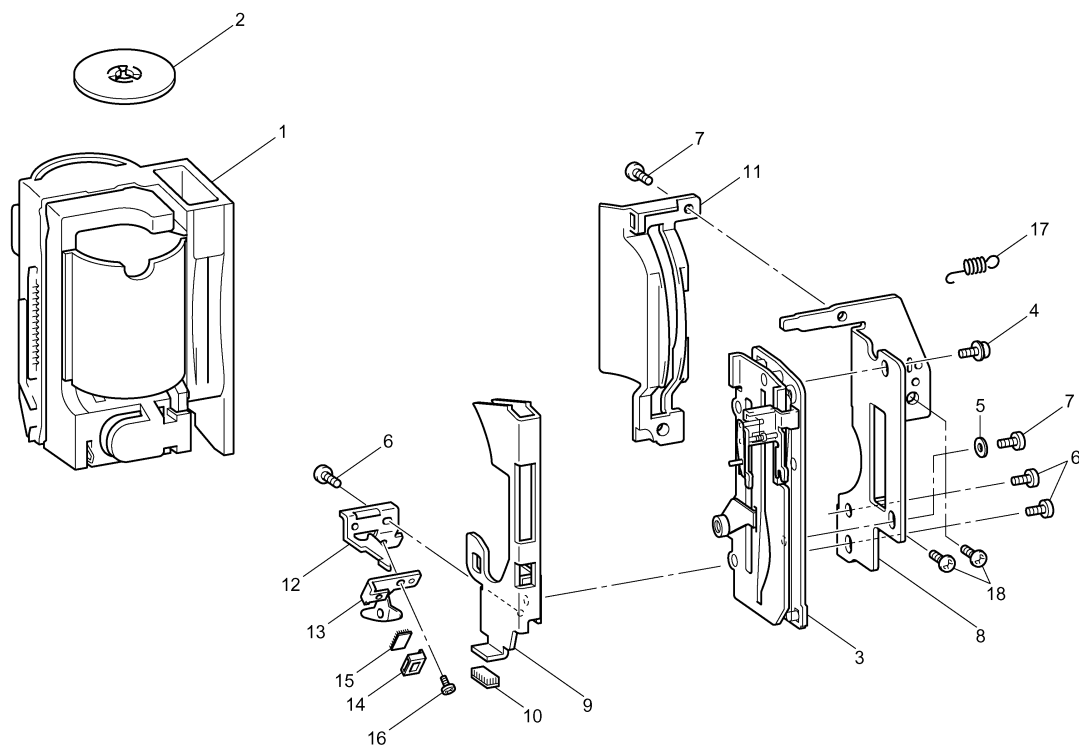
(5) THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC3605021	THREAD TENSION HOLDER ASSY		45	XC3661121	CASSETTE SWITCH HOLDER	
2	XC3610021	THREAD TENSION SHAFT		46	060260316	SCREW, BIND M2.6 × 3	
3	XC3611021	SPRING COVER SHAFT		47	XC4041021	ASSY:PFSW-S	
4	XC3612021	THREAD TAKE-UP SPRING		48	XC3662021	PRESSER SWITCH HOLDER	
5	XC3613020	THREAD TAKE-UP SPRING COVER		49	085411015	TAPTITE, BIND B M4 × 10	
6	XA0083051	TENSION DISC A		50	XC3663021	CASSETTE RELEASE BUTTON	
7	XC2626021	TENSION DISC B	CHG	51	XC3632021	SUPPORTING PLATE ASSY	
8	109763023	WASHER	CHG	52	XC3926021	LINK STOPPER	
9	XC3614021	THREAD RELEASE PLATE A		53	0A4300506	SCREW, PAN (S/P WASHER) M3 × 5	
10	XA1388021	TENSION DISC WASHER	CHG	54	026030135	WASHER, PLAIN S 3	
11	XC3615021	THREAD TENSION SPRING		55	048020346	RETAINING RING, E2	
12	XC3616021	THREAD TENSION ADJUSTING SCREW		56	XC3636021	SLIDE PLATE ASSY	
13	XC3617021	TENSION CONTROL NUT		57	XC3641021	THREAD HOOK LINK A	
14	XC3618021	LINK ARM ASSY		58	XC3642021	SPRING	
15	XC3621022	THREAD TENSION DIAL		59	XC3643021	THREAD HOOK LINK B ASSY	
16	XC3623021	THREAD TENSION DIAL SHAFT		60	XC5282021	SPRING	
17	137991021	SPRING WASHER	CHG	61	XC3525021	LINK D GUIDE	
18	025040133	WASHER, PLAIN S 4		62	060260316	SCREW, BIND M2.6 × 3	
19	048030346	RETAINING RING, E3		63	025040133	WASHER, PLAIN S 4	CHG
20	XC3624021	THREAD RELEASE PLATE B		64	018300636	BOLT, SOCKET M3 × 6	
21	XC3625021	THREAD RELEASE PLATE C					
22	XC3626021	THREAD RELEASE PLATE D					
23	XC3627021	SPRING					
24	XC3522021	SPRING GUIDE ASSY					
25	060300416	SCREW, BIND M3 × 4					
26	XC3630021	THREAD SENSOR SHUTTER					
27	048040346	RETAINING RING, E4					
28	XC3816021	CASSETTE HOLD PLATE					
29	XC3817021	SPRING					
30	XC3647021	THREAD HOOK LINK C ASSY					
31	XC4036021	DAMPER HOLDER ASSY					
32	XC4039021	OIL DAMPER					
33	XC5162021	SCREW, BIND M2 × 7					
34	XC4213020	GEAR A					
35	XC4214021	DAMPER GEAR SHAFT					
36	XC4215020	GEAR B					
37	048020346	RETAINING RING, E2					
38	XC4216020	SPACER					
39	XC4040121	DAMPER HOLDER SPRING					
40	XC6055021	SCREW, BIND M3 × 3					
41	XC3651121	LED LAMP L ASSY	CHG				
42	XC3655021	LED LAMP HOLDER L					
43	XC3656121	ASSY:UP THREAD PCB	CHG				
44	XC3659021	ASSY:CASSETTE SWITCH					



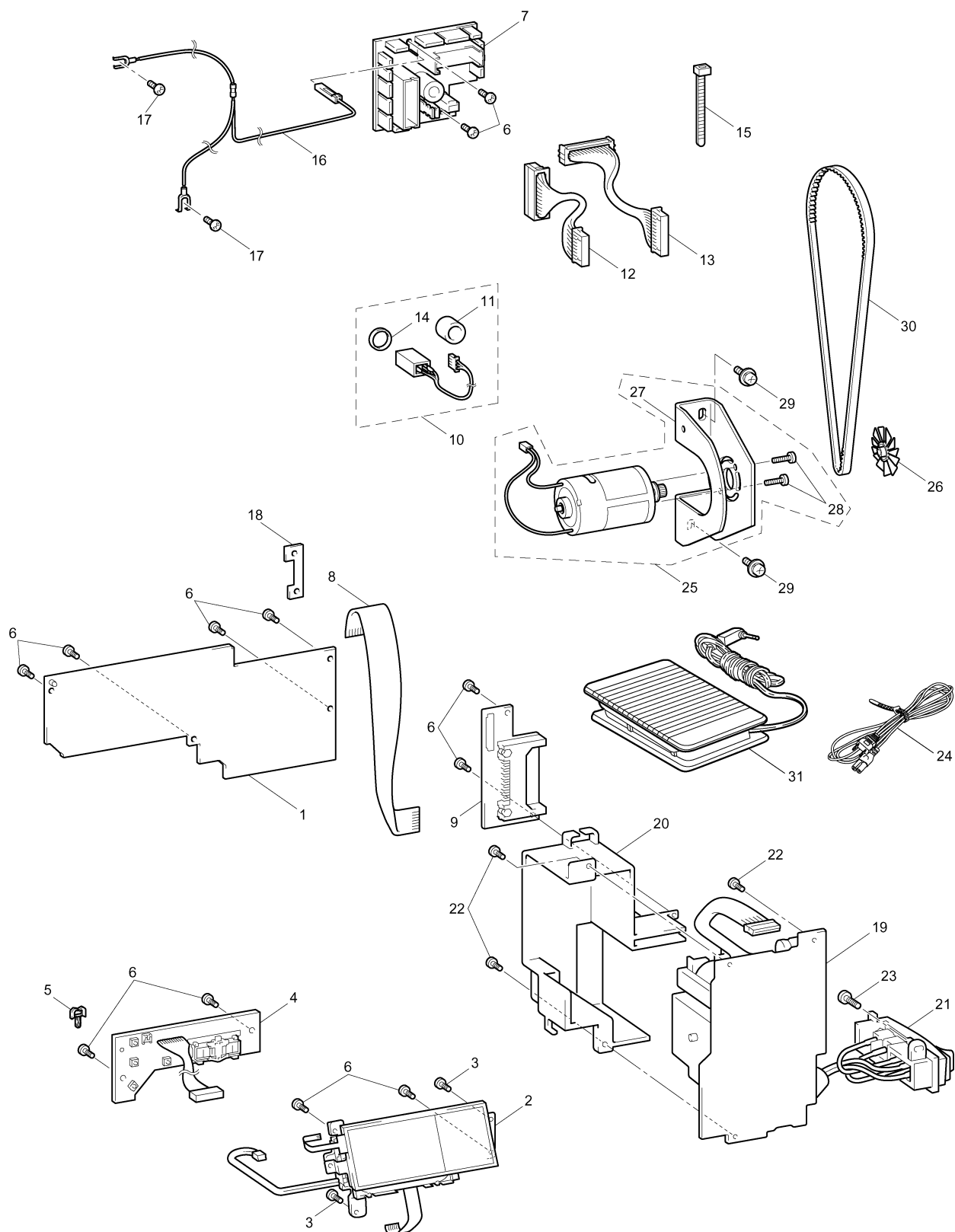
(6) THREAD HOOK MECHANISM

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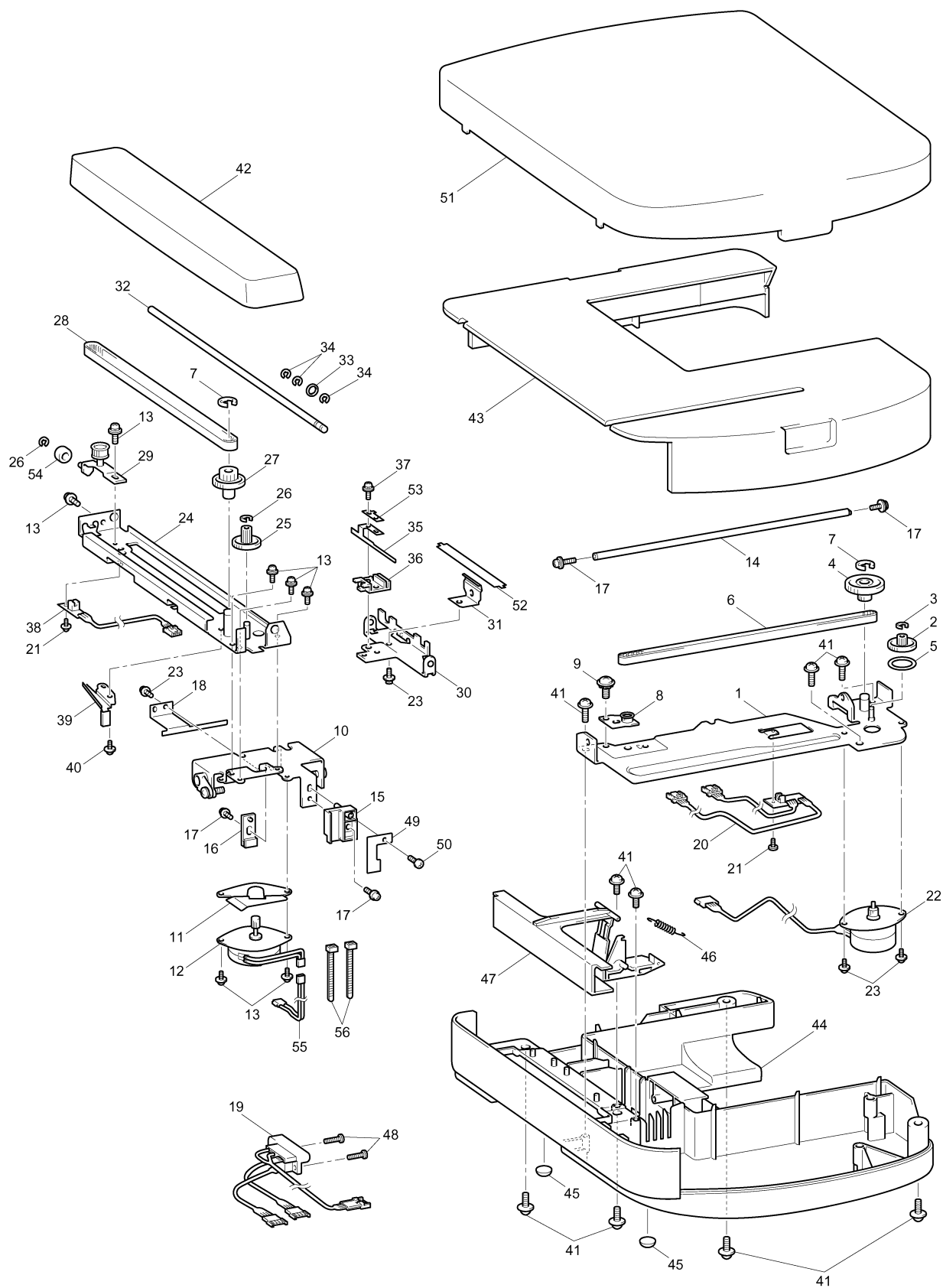
(7) ELECTRONIC PARTS / MOTOR UNIT

No.	CODE	NAME	REMARKS
ELECTRONIC PARTS			
1	XC6767021	MAIN PCB SUPPLY ASSEMBLY	CHG
	XC8692021	MAIN PCB SUPPLY ASSEMBLY (SE270D)	ADD
2	XC6326023	TOUCH PANEL SUPPLY ASSY	
	XC6326027	TOUCH PANEL SUPPLY ASSY (SE270D)	ADD
3	085310815	TAPTITE, BIND B M3 × 8	
4	XC6333022	SSVR PCB SUPPLY ASSEMBLY	
	XC6333021	SSVR PCB SUPPLY ASSEMBLY (SE270D)	ADD
5	XC3751021	MINI CLAMP:UAMS-02	
6	085311015	TAPTITE, BIND B M3 × 10	
7	XC6334022	MOTOR PCB SUPPLY ASSEMBLY	
8	XC3785021	FLEXIBLE FLATCABLE:SML2CD-45AD	
9	XC6335021	CARD PCB SUPPLY ASSEMBLY	
10	XC6062021	FC JACK SUPPLY ASSY	
11	XC5409021	FERRITE CORE:FSRB140140RNB00T	
12	XC3795021	ASSY:MOTOR PCB LEAD WIRE A	
13	XC3796021	ASSY:MOTOR PCB LEAD WIRE B	
14	X51271021	NUT	CHG
15	X53169020	BAND	
16	XC4048021	ASSY:GROUND LEAD WIRE	
17	060300416	SCREW, BIND M3 × 4	
18	XC5373021	INSULATOR SHEET	
19	XC6327021	POWER PCB SUPPLY ASSY	
20	XC3787022	BREAK COVER	
21	XC4717121	ASSY:INLET UL (U.S.A., CANADA)	
	XC3788121	ASSY:INLET	
22	085311015	TAPTITE, BIND B M3 × 10	
23	XC3588021	GIZA TITE 4 × 12	CHG
24	XC6052021	POWER SUPPLY CORD:UL CSA-LF (U.S.A., CANADA)	CHG
	XA0070121	POWER SUPPLY CORD (Europe)	CHG
	X59354121	POWER SUPPLY CORD -BS (U.K.)	CHG
	XC9548021	POWER SUPPLY CORD : SAA-LF (AUSTRALIA, NEW ZEALAND)	040186
MOTOR UNIT			
25	XC6912021	MAIN MOTOR SUPPLY ASSY	CHG
26	XC3803020	MOTOR FAN	
27	XC3804121	MOTOR HOLDER	
28	0A5301006	SCREW, PAN (S/P WASHER) M3 × 10	
29	XC3805021	GIZA TITE 5 × 16	CHG
30	XC3806121	TIMING BELT 372-2GT-6	CHG
31	XC6651121	FOOT CONTROLLER:FC-313-81-LF	
	XD0496021	FOOT CONTROLLER:FC-313-LF-EU	050034



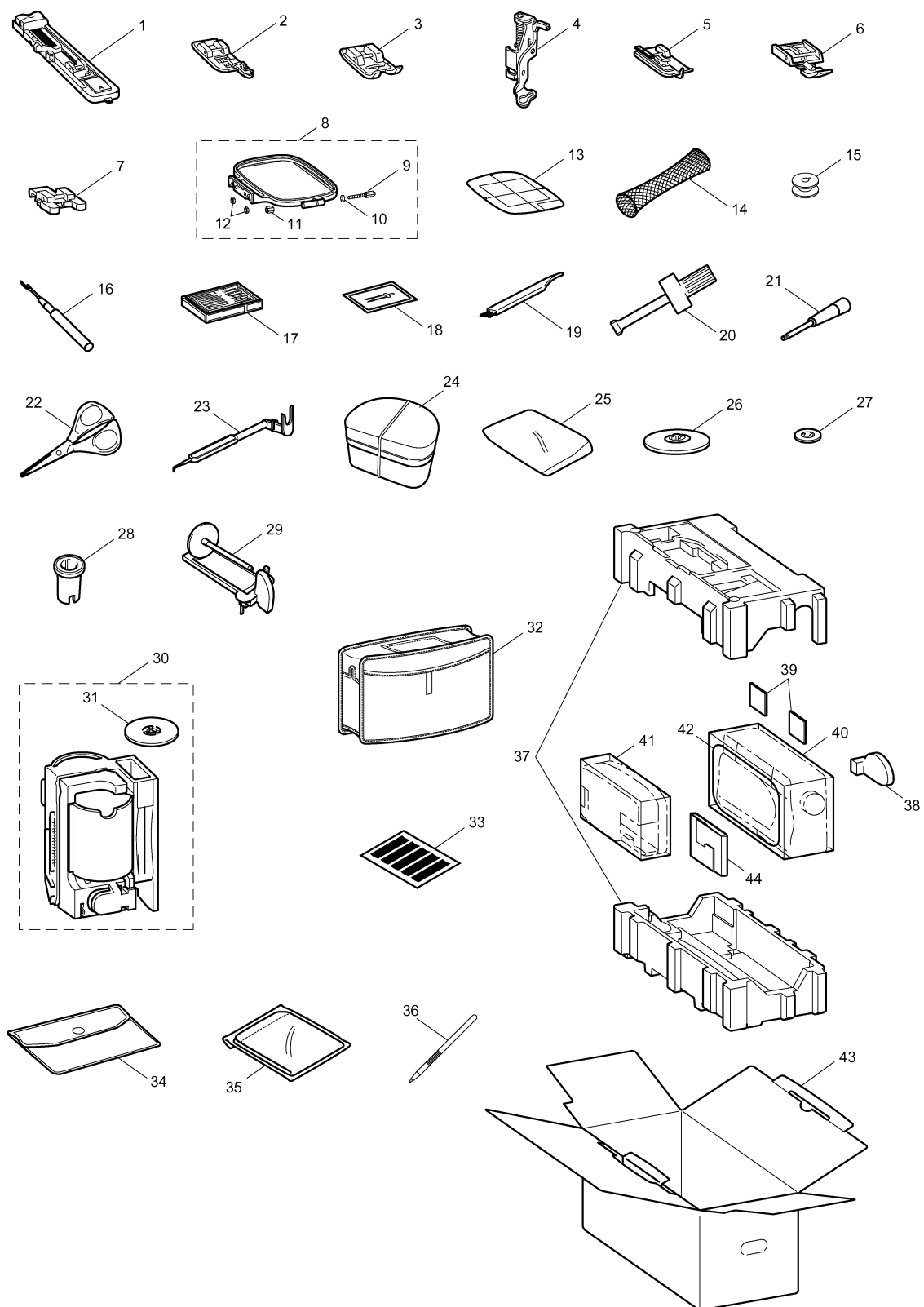
(8) EMBROIDERY UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC3807021	MAIN FRAME ASSEMBLY		45	X59853020	RUBBER CUSHION	
2	XC4153020	X GEAR		46	XA1899021	SPRING	
3	048030346	RETAINING RING, E3		47	XC3824021	HANDLE	
4	XC4154020	X DRIVING GEAR		48	085311215	TAPTITE, BIND B M3 × 12	
5	X53330020	WASHER		49	XA5352020	CORD PRESSER	
6	X58715021	T BELT 40S2M400		50	085310815	TAPTITE, BIND B M3 × 8	
7	048060346	RETAINING RING, E6		51	XC3827023	ES UNIT COVER (NV500D)	
8	XA5308021	X TENSION PULLEY ASSY	CHG	52	XA6281020	Y PRESSER PLATE	
9	XA6907021	SCREW 4 × 8	CHG	53	XA6334020	SHUTTER PRESSER PLATE	
10	XC3809021	X CARRIAGE GUIDE PLATE ASSY		54	XA6152021	ROLLER ASSY	CHG
11	XA5314020	CORD GUIDE	CHG	55	XC5001021	LEAD WIRE ASSY, YPM	ADD
12	XC3811021	MOTOR,PULSE:Y SMJ35-4823-C		56	X53169020	BAND	
13	052300606	SCREW, PAN (S/P WASHER) M3 × 6					
14	XA5316021	X GUIDE SHAFT					
15	XA5317120	X SLIDER	CHG				
16	XA5318120	X BELT PRESSER					
17	0A4400806	SCREW, PAN (S/P WASHER) M4 × 8					
18	XC5350020	X SHUTTER					
19	XC3825021	ASSY:EMB UNIT LEAD WIRE					
20	XC3812121	ASSY:X SENSOR PCB	CHG				
21	000020415	SCREW, BIND M2 × 4					
22	XC3815021	MOTOR,PULSE:X SMJ40-4888-A					
23	0A4300506	SCREW, PAN (S/P WASHER) M3 × 5					
24	XA5324121	X CARRIAGE ASSY					
25	XC4155020	Y GEAR					
26	048020346	RETAINING RING, E2					
27	XC4156020	Y DRIVING GEAR					
28	XA5330021	T BELT 40S2M316					
29	XA6151021	Y TENSION PULLEY ASSY	CHG				
30	XA5338021	Y CARRIAGE					
31	XC5287121	NOTCHED SPRING					
32	XA5340121	Y GUIDE SHAFT					
33	103810022	WASHER, WAVE SPRING	CHG				
34	048040346	RETAINING RING, E4					
35	XA5341020	Y SHUTTER					
36	XA5342120	Y SLIDER					
37	XA8390021	SCREW	CHG				
38	XC3818121	ASSY:Y SENSOR PCB	CHG				
39	XA5346020	CORD HOLDER	CHG				
40	060300416	SCREW, BIND M3 × 4					
41	087411416	TAPTITE, CUP B M4 × 14					
42	XC2133025	CARRIAGE COVER	CHG				
43	XC3821022	ES COVER-U					
44	XC3823021	ES COVER-D					



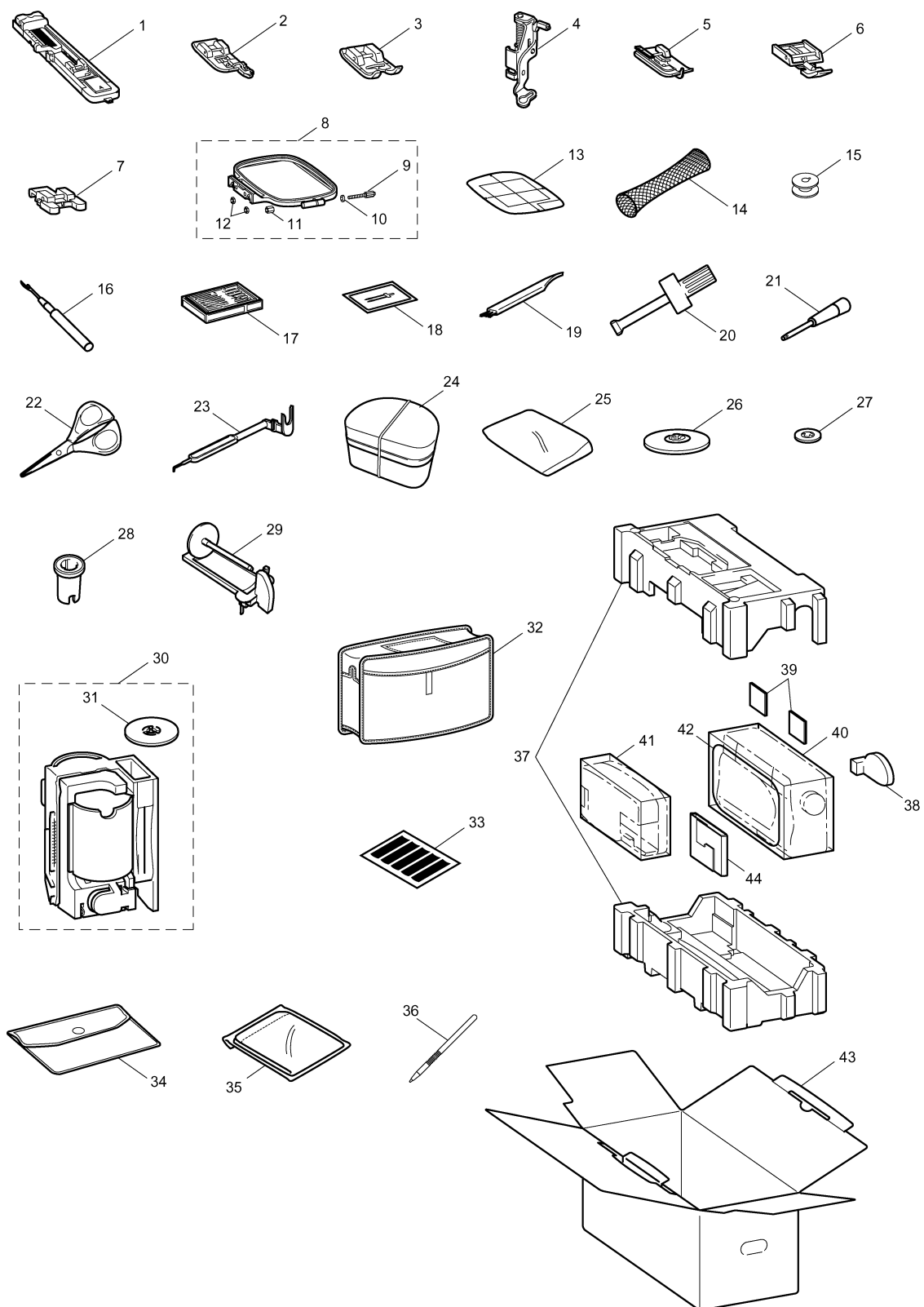
(9) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTER

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ATTACHMENTS				42	XC5400021	BAG,320 × 155 (FLAP TABLE)	
1	XC2691021	BH PRESSER FOOT ASSY	CHG	43	XC6395023	CARTON ASSY (CANADA)	CHG
2	XC3098051	OVERCASTING STITCH FOOT ASSY			XC6395021	CARTON ASSY (U.S.A.)	CHG
3	X53840351	TRANSPARENCY PRESSER FOOT			XC6395022	CARTON ASSY	
4	XC3829021	EMBROIDERY PRESSER ASSEMBLY			XC8552021	COLAR CARTON ASSY (SE270D)	ADD
5	XC4051051	BLIND STITCH FOOT ASSY		44	XC9063020	ES UNIT SPACER D (SE270D)	ADD
6	X59370051	ZIPPER FOOT		PRINTED MATTER			
7	X59375151	BUTTON SEWING FOOT			XC6377021	INSTRUCTION MANUAL ASSY	040147
8	XA5353102	ENBROIDERY FRAME S2M			XC6369021	INSTRUCTION BOOK (English)	
9	X56373101	THUMB SCREW			XC6375021	QUICK REFERENCE GUIDE	
10	X59422001	WASHER			XC6376021	INSTRUCTION BOOK:DISNEY	
11	XA6982001	NUT			XC6475021	LANGUAGE SETTING SHEET	
12	021300106	NUT, 1 M3			XC8946021	WARRANTY CARD C (U.S.A.)	040133
13	XA5590121	EMBROIDERY SHEET S2M ASSY			130800021	BAG,220 × 310	
14	XA5523020	NET	CHG		XC6378021	INSTRUCTION MANUAL ASSY	040147
15	X52800120	BOBBIN			XC6369021	INSTRUCTION BOOK (English)	
16	X54243001	SEAM RIPPER			XC6371021	INSTRUCTION BOOK (French)	
17	X58358021	Z NEEDLE ASSY	CHG		XC6375021	QUICK REFERENCE GUIDE	
18	X59296121	TWIN NEEDLE (1PC)	CHG		XC6376021	INSTRUCTION BOOK:DISNEY	
19	X59476021	CLEANING BRUSH	CHG		XC6475021	LANGUAGE SETTING SHEET	
20	XC4237021	DRIVER ASSY			181401172	INSERTION WARRANTY COUPON	
21	135793001	PUNCH			130800021	BAG,220 × 310	
22	XC1807121	SCISSORS			XC6379021	INSTRUCTION MANUAL ASSY	040147
23	XC4551020	NEEDLE EXCHANGE TOOL			XC6372021	INSTRUCTION BOOK (German)	
24	XC5370023	POUCH UNIT (NV500D)	CHG		XC6375021	QUICK REFERENCE GUIDE	
25	X57367021	BAG,135 × 150 (NV500D)	CHG		XC6376021	INSTRUCTION BOOK:DISNEY	
26	130012054	SPOOL PRESSER A			XC6475021	LANGUAGE SETTING SHEET	
27	130013154	SPOOL PRESSER B			130800021	BAG,220 × 310	
28	XA5752021	SPOOL CAP (SMALL)			XC6380021	INSTRUCTION MANUAL ASSY	040147
29	XC3834021	SPOOL STAND ASSY			XC6369021	INSTRUCTION BOOK (English)	
30	XC3664021	THREAD CASSETTE ASSY (NV500D)	CHG		XC6375021	QUICK REFERENCE GUIDE	
31	XC3673021	SPOOL PRESSER (NV500D)	CHG		XC6376021	INSTRUCTION BOOK:DISNEY	
32	XC4530023	SEWING MACHINE CASE UNIT (NV500D)	CHG		XC6475021	LANGUAGE SETTING SHEET	
33	XC4549050	GRID SHEET SET (NV500D)	CHG		XC6402021	WARRANTY CARD (U.K.)	
34	XC4487021	ACCESSORY BAG (SE270D)	ADD		130800021	BAG,220 × 310	
35	XC4842022	DUST COVER ASSY (SE270D)	ADD		XC6381021	INSTRUCTION MANUAL ASSY	040147
36	XA9940021	TOUCH PEN (SE270D)	ADD		XC6371021	INSTRUCTION BOOK (French)	
PACKING MATERIALS					XC6373021	INSTRUCTION BOOK (Dutch)	
37	XC3845021	SF ASSY S10			XC6375021	QUICK REFERENCE GUIDE	
38	XC6031021	PRESSER LEVER FIXING			XC6376021	INSTRUCTION BOOK:DISNEY	
	XC6031022	PRESSER LEVER FIXING (KOREA)	040223		XC6475021	LANGUAGE SETTING SHEET	
39	XC5489021	REINFORCEMENT CARTON			130800021	BAG,220 × 310	
40	XC6999021	BAG,520 × 400					
41	X60679021	BAG,450 × 400H (EMBROIDERY UNIT)	CHG				



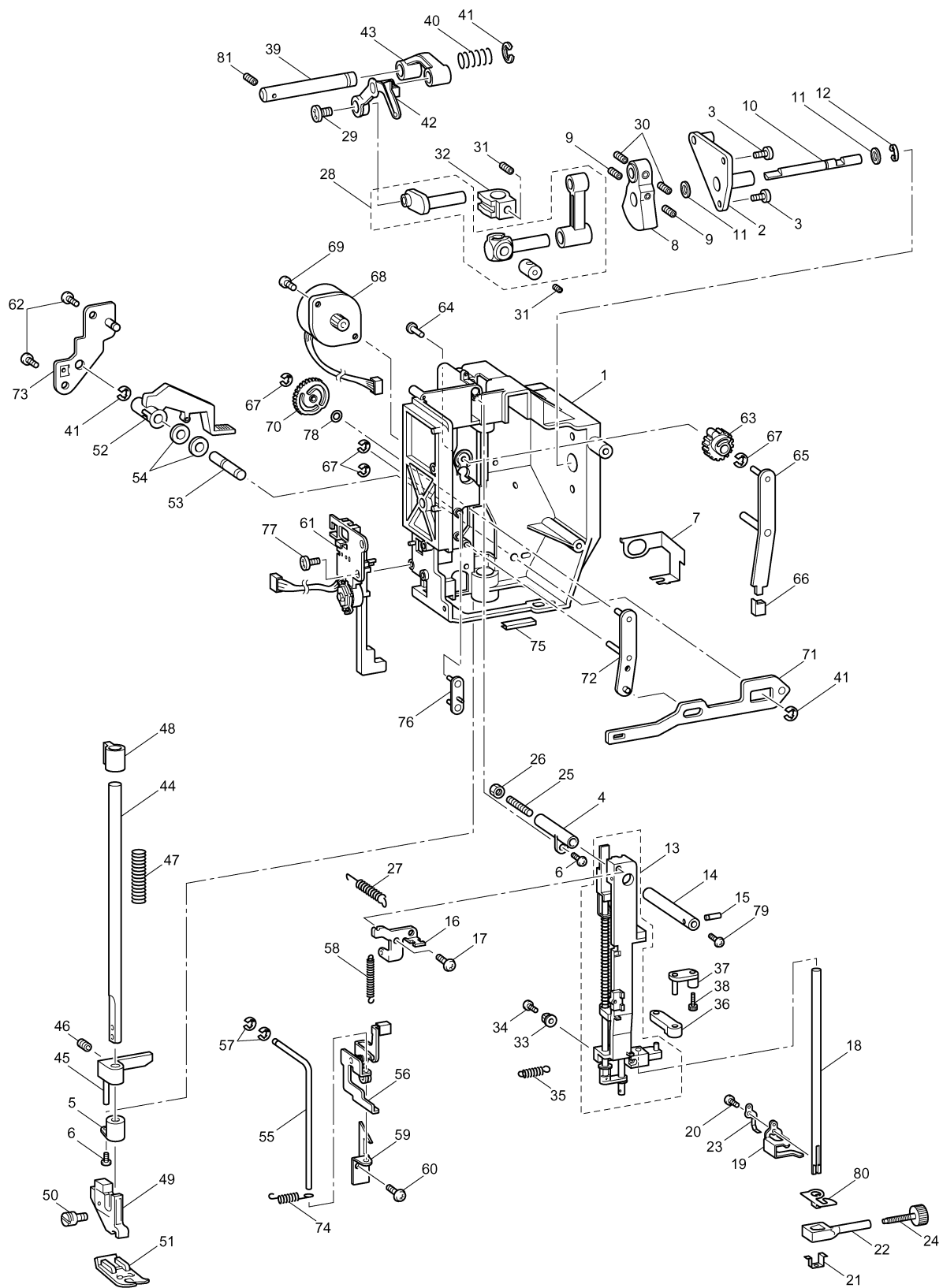
(9) ATTACHMENTS / PACKING MATERIALS / PRINTED MATTER

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
	XC6382021	INSTRUCTION MANUAL ASSY	040147		130800021	BAG, 220 × 310	
	XC6369021	INSTRUCTION BOOK (English)	ADD		SE270D		
	XC6375021	QUICK REFERENCE GUIDE	ADD		XC8545021	INSTRUCTION BOOK (English)	ADD
	XC6376021	INSTRUCTION BOOK:DISNEY	ADD		XC8547021	INSTRUCTION BOOK (Spanish)	ADD
	XC6475021	LANGUAGE SETTING SHEET	ADD		XC8556021	QUICK REFERENCE GUIDE	ADD
	130800021	BAG, 220 × 310	ADD		XC8546021	INSTRUCTION BOOK:DISNEY	ADD
	XC8439021	INSTRUCTION MANUAL ASSY	040147		XC8614021	LANGUAGE SETTING SHEET	ADD
	XC7800021	INSTRUCTION BOOK (Swedish)	ADD		XC0380021	WARRANTY CARD	ADD
	XC6375021	QUICK REFERENCE GUIDE	ADD		130800021	BAG, 220 × 310	ADD
	XC6376021	INSTRUCTION BOOK:DISNEY	ADD		XD0293021	INSTRUCTION CD	050029
	XC6475021	LANGUAGE SETTING SHEET	ADD		XC5256021	QUICK REFERENCE CHART	CHG
	130800021	BAG, 220 × 310	ADD		UH3851001	WARRANTY CARD EUR	ADD
	XC8333021	INSTRUCTION MANUAL ASSY	040147		160670021	BAG, 150 × 350 (FOOT CONTROLLER)	CHG
	XC6370021	INSTRUCTION BOOK (Spanish)	ADD		264030021	BAG, 165 × 250 (FOOT CONTROLLER)	CHG
	XC6375021	QUICK REFERENCE GUIDE	ADD		XC9167021	THREAD CASSETTE INSERTION	040156
	XC6376021	INSTRUCTION BOOK:DISNEY	ADD				
	XC6475021	LANGUAGE SETTING SHEET	ADD				
	130800021	BAG, 220 × 310	ADD				
	XC7255021	INSTRUCTION MANUAL ASSY	040147				
	XC6374021	INSTRUCTION BOOK (Italian)	ADD				
	XC6375021	QUICK REFERENCE GUIDE	ADD				
	XC6376021	INSTRUCTION BOOK:DISNEY	ADD				
	XC6475021	LANGUAGE SETTING SHEET	ADD				
	XA6351121	WARRANTY CARD (ITALY)	ADD				
	130800021	BAG, 220 × 310	ADD				
	XC7211021	INSTRUCTION MANUAL ASSY	040147				
	XC6371021	INSTRUCTION BOOK (French)	ADD				
	XC6372021	INSTRUCTION BOOK (German)	ADD				
	XC6374021	INSTRUCTION BOOK (Italian)	ADD				
	XC6375021	QUICK REFERENCE GUIDE	ADD				
	XC6376021	INSTRUCTION BOOK:DISNEY	ADD				
	XC6475021	LANGUAGE SETTING SHEET	ADD				
	130800021	BAG, 220 × 310	ADD				
	XC8438021	INSTRUCTION MANUAL ASSY	040147				
	XC8429021	INSTRUCTION BOOK (Danish)	ADD				
	XC6375021	QUICK REFERENCE GUIDE	ADD				
	XC6376021	INSTRUCTION BOOK:DISNEY	ADD				
	XC6475021	LANGUAGE SETTING SHEET	ADD				
	130800021	BAG, 220 × 310	ADD				
	XC8384021	INSTRUCTION MANUAL ASSY	040147				
	XC6369021	INSTRUCTION BOOK (English)					
	XC6375021	QUICK REFERENCE GUIDE					
	XC6376021	INSTRUCTION BOOK:DISNEY					
	XC6475021	LANGUAGE SETTING SHEET					



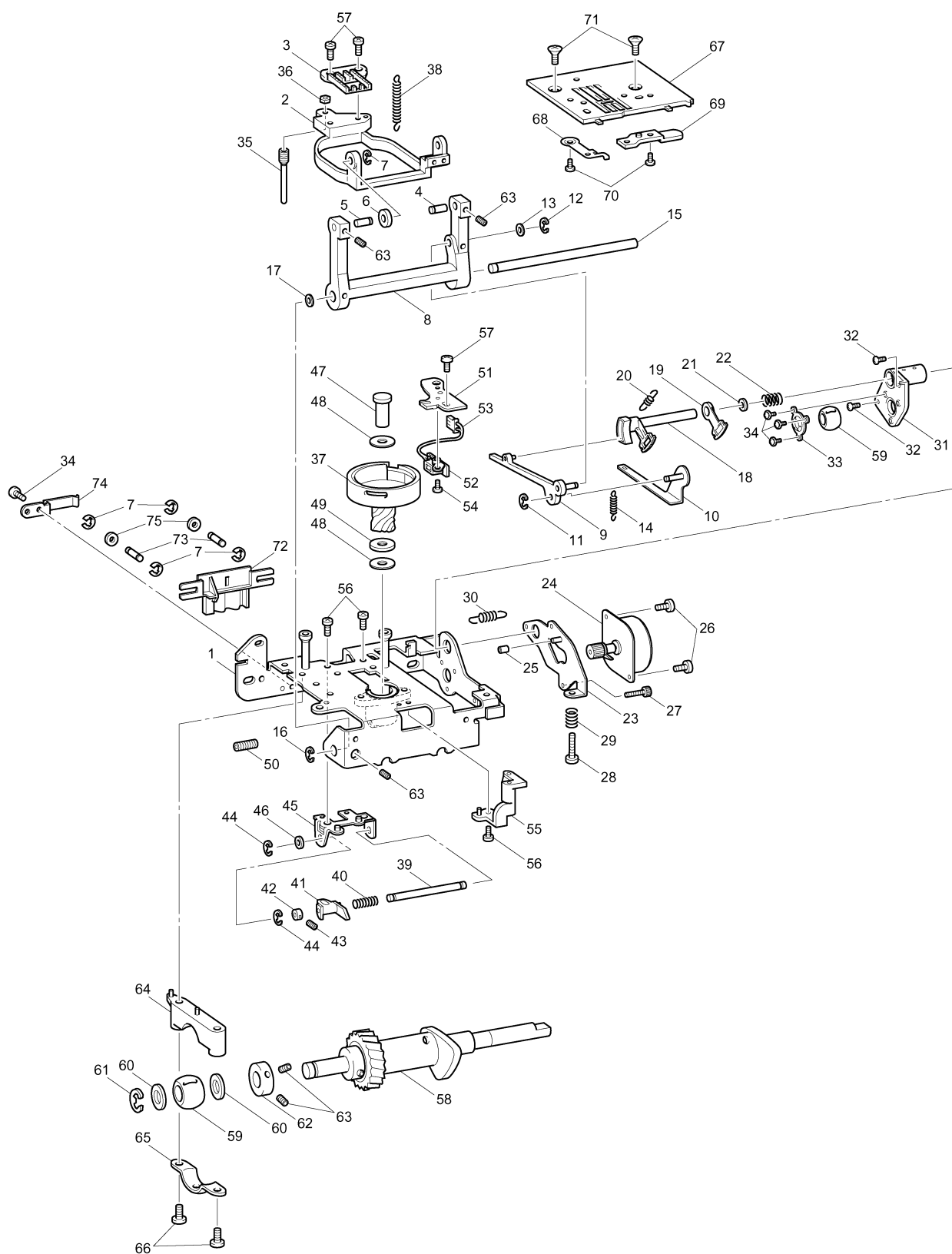
NEEDLE-PRESSER MODULE

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC2394221	UPPER UNIT HOLDER	040137	45	XC2445021	PRESSER BAR CLAMP ASSY	
2	XC2395121	SHAFT BUSHING ASSEMBLY	CHG	46	014501032	SET SCREW, SOCKET (CP) M5 × 10	
3	0A5401405	SCREW, PAN (S/P WASHE) M4 × 14		47	XC2448021	SPRING	
4	XC2398020	SHAFT BUSHING A		48	XC2449021	PRESSER SPRING SUPPORTER	
5	XC2399021	PRESSER BAR BUSHING		49	XC3015051	PRESSER FEED HOLDER ASSY	
6	085310815	TAPTITE, BIND B M3 × 8		50	XA4813051	SCREW	
7	XC5362020	PLATE SPRING		51	XC3021051	Z FOOT	
8	XC2400021	THREAD TAKE-UP COUNTER WEIGHT		52	XC2451021	PRESSER FOOT LIFTER	
9	012500532	SET SCREW, SOCKET (FT) M5 × 5		53	XC2452021	PRESSER LIFT SHAFT	
10	XC2401021	UNIT SHAFT		54	XA1860120	WASHER	
11	132434020	WASHER	CHG	55	XC2453021	LEVER GUIDE SHAFT	
12	048060346	RETAINING RING, E6		56	XC3555021	LEVER AB ASSY	
13	XC3545021	NEEDLE BAR SUPPORTER ASSY		57	048020346	RETAINING RING, E2	
14	XC2419021	SHAFT		58	XC2461021	SPRING	
15	XC2420020	SHAFT		59	XC3561121	LEVER SUPPORTER PLATE	
16	XC2421121	PLATE		60	085310615	TAPTITE, BIND B M3 × 6	
17	060300516	SCREW, BIND M3 × 5		61	XC7215021	BH SWITCH ASSY	CHG
18	XC2423021	NEEDLE BAR		62	085411015	TAPTITE, BIND B M4 × 10	
19	XC3553021	NEEDLE BAR THREAD GUIDE		63	XC2474020	Z ZIGZAG CAM	
20	X53053052	SCREW SM2.38		64	XC2475021	SHAFT	
21	XC2426020	NEEDLE THREAD PLATE		65	XC2476021	Z ZIGZAG LEVER ASSY	
22	XC3554051	NEEDLE BLOCK		66	XC2480020	Z LEVER CUP	
23	XC4162021	NEEDLE BLOCK SUPPORTER		67	048030346	RETAINING RING, E3	
24	XC4266021	NEEDLE CLAMP SCREW		68	XC2481021	MOTOR,PULSE:Z SMJ35-4840-A	
25	014401232	SET SCREW, SOCKET (FT) M4 × 12		69	085310815	TAPTITE, BIND B M3 × 8	
26	X56851021	LOCK NUT		70	XC2483020	T CAM	
27	XC2429021	SPRING		71	XC2491021	THREAD RELEASER ASSY	
28	XZ0152021	NEEDLE BAR CRANK ROD ASSY	CHG	72	XC2494021	THREAD RELEASE LEVER ASSY	
29	132051022	SCREW, FLAT SM3.57-40 × 7 L	CHG	73	XC2499021	ADJUSTING PLATE	
30	012500532	SET SCREW, SOCKET (FT) M5 × 5		74	XC5348021	GROUND SPRING	
31	012400432	SET SCREW, SOCKET (FT) M4 × 4		75	XC3034020	THREAD GUIDE PLATE	
32	XC2434021	NEEDLE THREAD BLOCK		76	XC3563021	LEVER RELEASE PLATE ASSY	
33	XC2435020	ZIGZAG ADJUSTING NUT		77	XZ0149021	TAPTITE,PAN B 4 × 12	CHG
34	018301032	BOLT, SOCKET M3 × 10		78	XZ0155021	POLYESTER SLIDER	CHG
35	XC4301021	SPRING-Z		79	000020415	SCREW, BIND M2 × 4	
36	XC2436021	NEEDLE HOLDER BROCK		80	XC5215021	SUPPORT SPRING	
37	XC2437021	SHAFT ASSY		81	014300532	SET SCREW, SOCKET (CP) M3 × 5	
38	XC3037021	SCREW3 × 10					
39	XC2440021	SHAFT			XC5437121	NEEDLE-PRESSER SUPPLY MODULE (EUROPE)	050019
40	XC2441021	SPRING			XC5437122	NEEDLE-PRESSER SUPPLY MODULE (U.S.A. & CANADA)	050019
41	048040346	RETAINING RING, E4					
42	XC3833121	THREAD TAKE-UP LEVER ASSY	CHG				
43	XC2443020	THREAD TAKE-UP LEVER LINK					
44	XC2444021	PRESSER BAR					



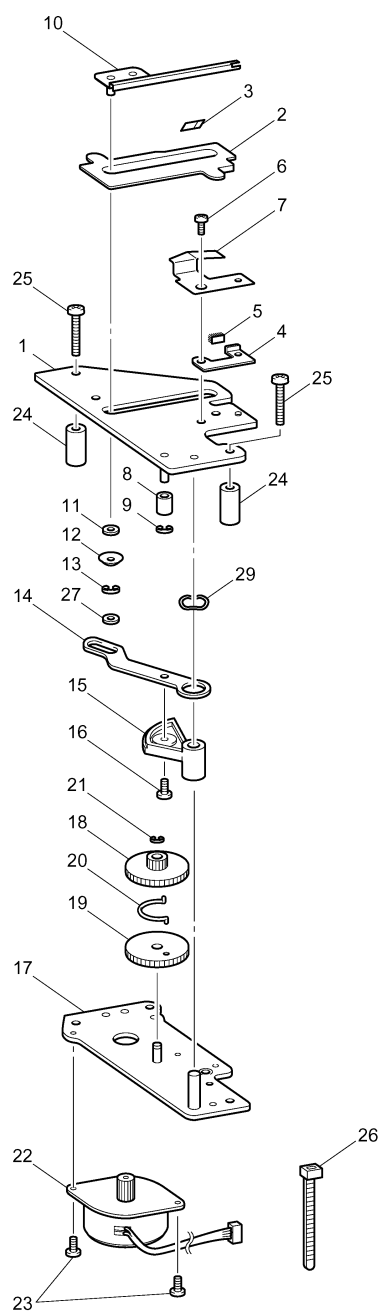
FEED MODULE

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC3356221	FEED BASE	040085	45	XC7801021	VERTICAL SUPPORTING PLATE	040085
2	XC2510021	FEED BAR		46	137713020	POLYESTER SLIDER	
3	XC5467021	FEED DOG		47	XC2230021	OUTER ROTARY HOOK SHAFT	CHG
4	XC2512021	FEED BAR SHAFT A		48	137805022	SPACER	CHG
5	XC2513021	FEED BAR SHAFT B		49	137976021	WASHER 6	CHG
6	XC2514021	FEED BAR SPACER		50	014400632	SET SCREW, SOCKET (CP) M4 × 6	
7	048020346	RETAINING RING, E2		51	XC2555021	INNER ROTARY HOOK BRACKET ASSY	
8	XC2516021	FEED ARM A		52	XC3581021	PHOTO DIODE HOLDER	
9	XC2517021	FEED ARM B ASSY		53	XC3582121	ASSY:PHOTO DIODE	CHG
10	XC2521021	FEED SUPPORTING PLATE ASSY		54	000020415	SCREW, BIND M2 × 4	
11	048020346	RETAINING RING, E2		55	XC2559021	STOPPER PLATE BLOCK ASSY	
12	048030346	RETAINING RING, E3		56	060400516	SCREW, BIND M4 × 5	
13	137999020	POLYESTER SLIDER		57	060300816	SCREW, BIND M3 × 8	
14	XZ0174021	SPRING		58	XC2562121	LOWER SHAFT B ASSY	
15	XC2525021	HORIZONTAL FEED SHAFT		59	X52664020	LOWER SHAFT BUSHING	
16	048050346	RETAINING RING, E5		60	X51383020	WASHER, THRUST	
17	X50546020	WASHER, THRUST	CHG	61	048060346	RETAINING RING, E6	
18	XC2527021	FEED ADJUSTER		62	137768121	SET SCREW COLLAR	
19	XC2529020	F GEAR		63	014400432	SET SCREW, SOCKET (CP) M4 × 4	
20	XC2530021	SPRING		64	XC2566021	BUSHING SUPPORTER A	
21	137713020	POLYESTER SLIDER		65	XC2567021	BUSHING PRESSER A	
22	XC2531021	SPRING		66	060401616	SCREW, BIND M4 × 16	
23	XC2532021	FPM HOLDER ASSY		67	XC2569051	NEEDLE PLATE A	
24	XC2534021	MOTOR,PULSE:F SMJ35-4840-C		68	XC2570021	STOPPER PLATE	
25	XC2587020	RUBBER	040131	69	XC2571021	F GEAR STOPPER PLATE	
26	060300516	SCREW, BIND M3 × 5		70	060260316	SCREW, BIND M2.6 × 3	
27	XC3338021	SCREW3 × 8		71	X50487051	SCREW M4	
28	018402532	BOLT, SOCKET M4 × 25		72	XC3585021	DROP KNOB	
29	XC2537021	SPRING		73	XC5322021	SLIDE SHAFT	
30	XC2538021	SPRING		74	XC2574021	SPRING PLATE	
31	XC2539021	BUSHING SUPPORTER ASSY		75	026030135	WASHER, PLAIN S 3	
32	060400616	SCREW, BIND M4 × 6					
33	XC2542021	BUSHING PRESSER B			XC5438021	FEED MODULE SUPPLY ASSY (EUROPE)	CHG
34	060300516	SCREW, BIND M3 × 5			XC5438022	FEED MODULE SUPPLY ASSY (U.S.A. & CANADA)	ADD
35	XC3941051	VERTICAL ADJUSTER SCREW ASSY					
36	XC2546021	M5 NUT					
37	XC2210021	OUTER ROTARY HOOK ASSY	CHG				
38	XC2547021	SPRING					
39	XC8361021	VERTICAL FEED SHAFT	040085				
40	XC2550021	SPRING					
41	XC2551020	VERTICAL LEVER					
42	XC2552021	SET SCREW COLLAR					
43	014400432	SET SCREW, SOCKET (CP) M4 × 4					
44	048030346	RETAINING RING, E3					



THREAD CUTTER MODULE

[illegible]



NC21-SE Model
NV500D, SE270D
32G03HF885S15