

PARTS CATALOGUE FOR COMPUTERIZED SEWING MACHINE

NX600

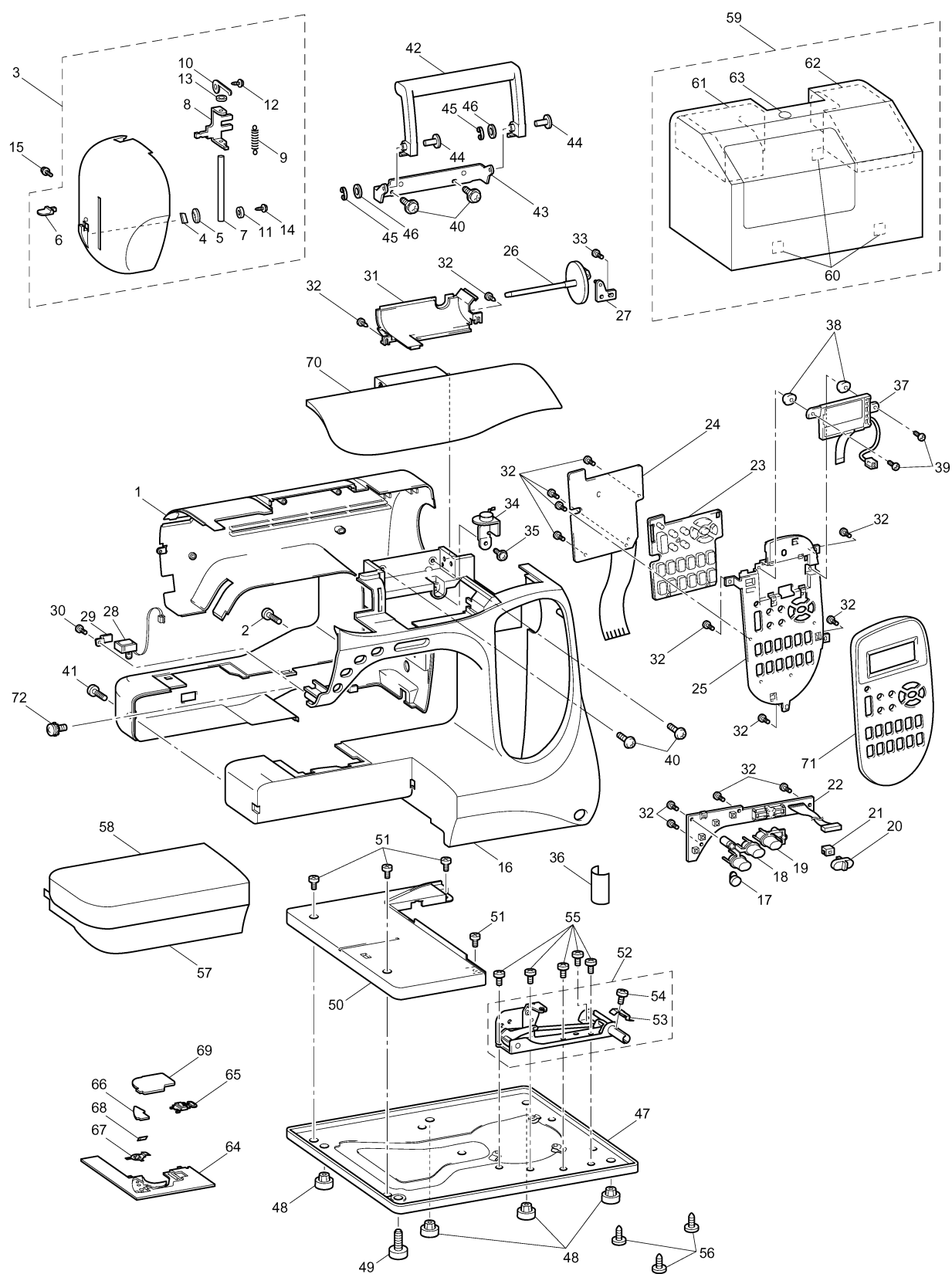
6. 2003.

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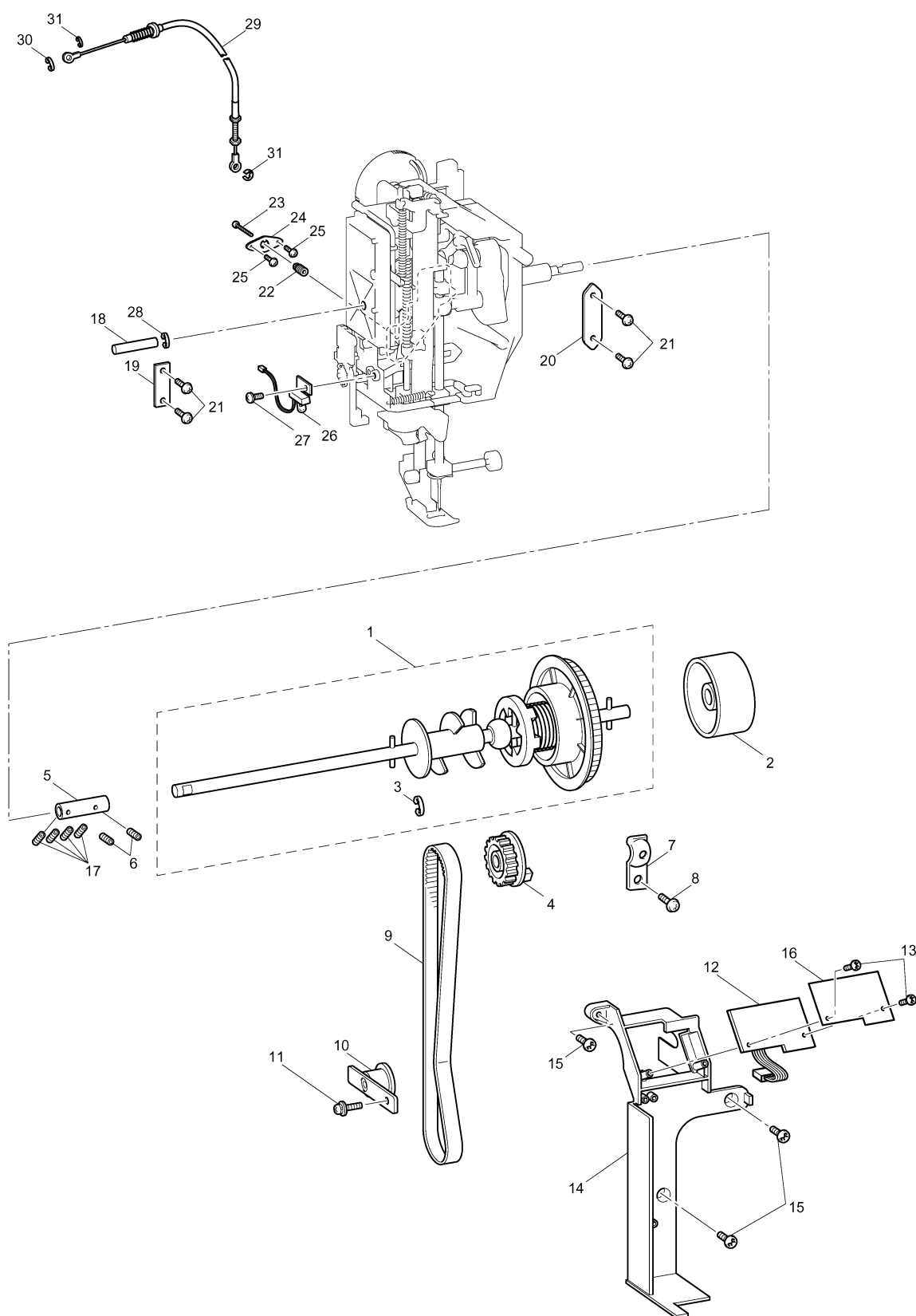
(1) PRINCIPAL PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4617152	REAR COVER		45	048040346	RETAINING RING, E4	
2	060400816	SCREW, BIND M4 × 8		46	137713050	POLYESTER SLIDER	
3	XC2306052	FACE PLATE		47	XC2353051	BASE PLATE	
4	X80321001	NT LOWER THREAD CUTTER		48	XA1805051	BASE RUBBER A	
5	138384051	RETAINING RING,CS5		49	XA4687051	REGULATOR ADJUSTING SCREW ASSY	
6	XC2747051	NEEDLE THREAD LEVER KNOB		50	XC2354051	BASE PLATE COVER	
7	XA5825051	NEEDLE THREAD LEVER SHAFT		51	060300516	SCREW, BIND M3 × 5	
8	XC3039051	NEEDLE THREAD LEVER		52	XC4447051	KNEE LIFTER ASSEMBLY	
9	138260051	THREAD THROUGH LEVER SPRING		53	XA6215151	SPRING,PLATE	
10	XA6320050	SHAFT PRESSER PLATE		54	060260316	SCREW, BIND M2.6 × 3	
11	XA5525051	WASHER,PLAIN		55	062400612	SCREW, PAN M4 × 6	
12	138433051	TAPTITE,PAN B M3 × 6		56	X57908051	TAPTITE,BIND S M4 × 10	
13	XC0508050	RUBBER WASHER		57	XC2358251	ACCESSORY TABLE	CHG
14	X59629051	TAPTITE,BIND B M3 × 10		58	XC2359052	ACCESSORY TABLE DOOR	
15	052401406	SCREW PAN (S/P WASHER) M4 × 14		59	XC2360252	CASE ASSEMBLY	CHG
16	XC4441253	FRONT COVER		60	125440050	CASE FELT	
17	XC2312053	SS-BUTTON		61	XC2702250	HEAD SUPPORT SF-L	CHG
18	XC2313051	REVERSE BUTTON		62	XC2703050	HEAD SUPPORT SF-R	
19	XC2314051	THREAD CUT BUTTON		63	XZ0161051	BLIND PLATE	
20	XC2315051	SV KEYTOP		64	XC2365051	NEEDLE PLATE B	
21	XC2316050	SV JOINT PLATE		65	XC2366051	SLIDE BUTTON	
22	XC2317151	PCB ASSY:SS-VR F2	CHG	66	XC2367051	CUTTER COVER	
23	XC4442052	RUBBER KEY F3		67	XC2368051	SPRING PLATE	
24	XC4403151	PCB ASSY:OPERATION F3	CHG	68	X80321001	NT LOWER THREAD CUTTER	
25	XC4444051	OPERATION PCB HOLDER		69	XC2369051	NEEDLE PLATE COVER	
26	XA1786053	SPOOL PIN		70	XC2304066	TOP COVER (U.S.A., CANADA)	
27	XC2337051	SPOOL PIN HOLDER ASSY			XC2304065	TOP COVER	
28	XC4531151	PCB UNIT:LED LAMP-FR	CHG	71	XC4325057	INDICATION PLATE ASSY	
29	XC7081051	LAMP HOLDER SUPPORTER	CHG	72	XC4433051	SCREW,PAN(T WASHER)M3 × 6	
30	XZ0150051	TAPTITE,PAN B M2.6 × 10					
31	XC2346051	THREAD BOBBIN COVER					
32	136681051	TAPTITE, BIND B M3 × 8					
33	087311015	TAPTITE, CUP B M3 × 10					
34	XC2620051	BOBBIN WINDER GUIDE ASSY					
35	XA8390051	SCREW					
36	XZ0143050	SSVR INSULATION SHEET					
37	XC4418051	SINGLE LIGHT GUIDE ASSY					
38	XC4543051	BOARD PRESSER					
39	X59629051	TAPTITE,BIND B M3 × 10					
40	085411416	TAPTITE, BIND B M4 × 14					
41	XA3337052	TAPTITE,CUP P M4 × 20					
42	XC2348051	HANDLE					
43	XC2349051	HANDLE HOLDER					
44	XC2350051	HANDLE SHAFT					



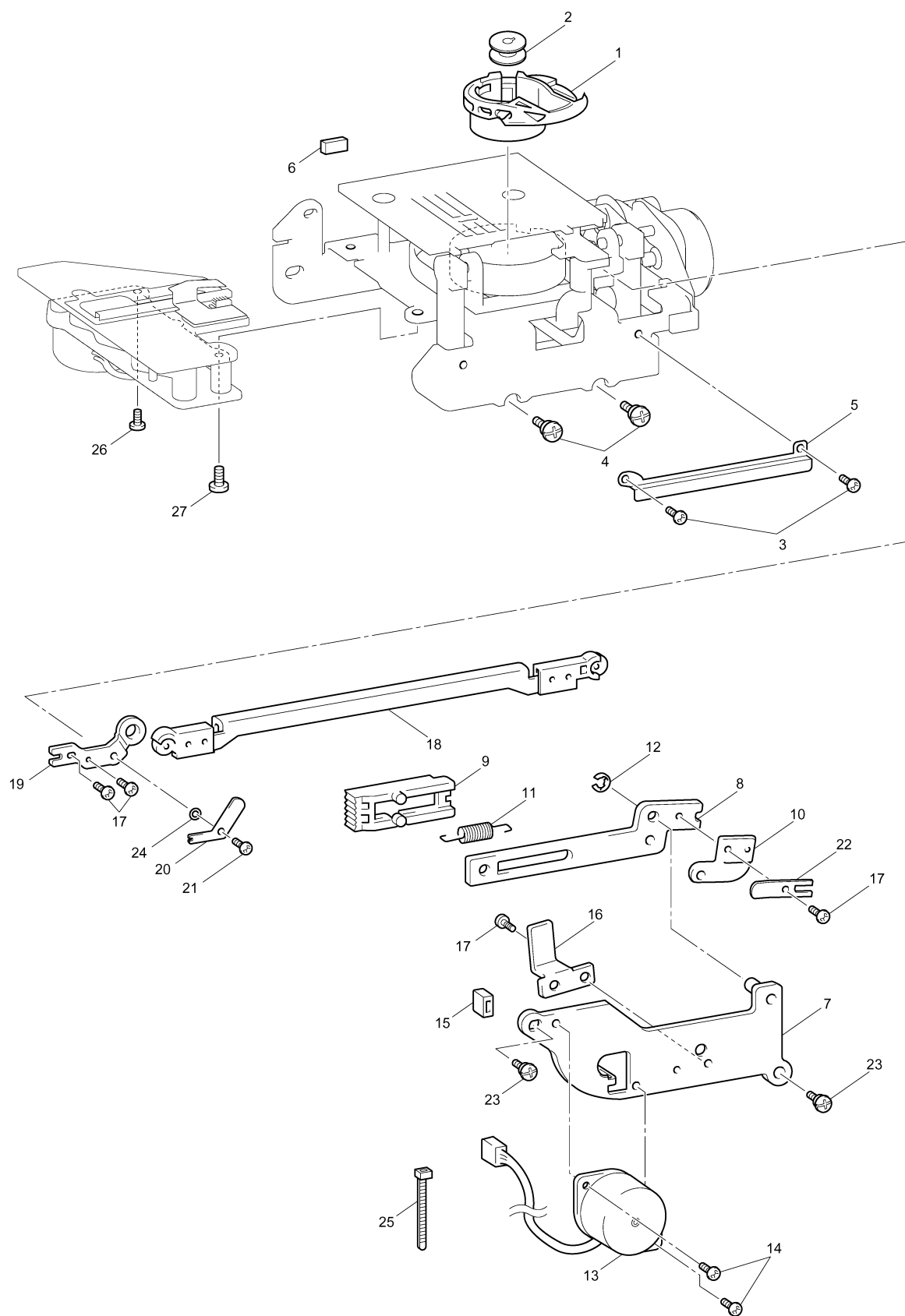
(2) UPPER SHAFT / NEEDLE BAR, PRESSER MECHANISM

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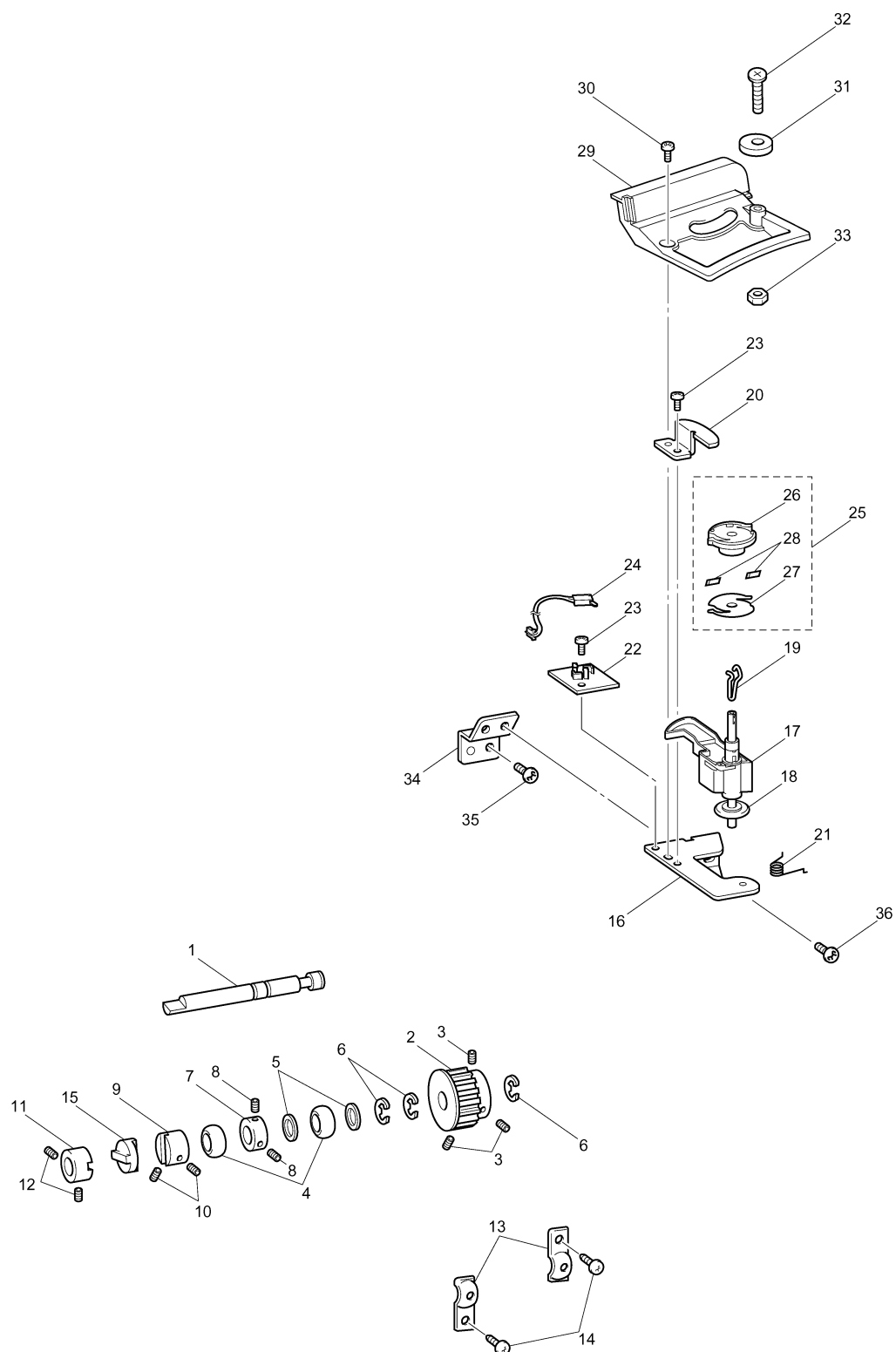
(3) FEED, ROTARY HOOK / SIDE FEED / THREAD CUTTING MECHANISM

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(4) ROTARY HOOK DRIVE / BOBBIN WINDER MECHANISM

No.	CODE	NAME	REMARKS
ROTARY HOOK DRIVE MECHANISM			
1	XC2600050	LOWER SHAFT A	
2	XC2601051	TIMING PULLEY D	
3	014500532	SET SCREW, SOCKET (CP) M5 × 5	
4	X52664050	LOWER SHAFT BUSHING	
5	X51383050	WASHER, THRUST	
6	048060346	RETAINING RING, E6	
7	137768151	SET SCREW COLLAR	
8	014400432	SET SCREW, SOCKET (CP) M4 × 4	
9	XC2602051	JOINT	
10	012500532	SET SCREW, SOCKET (FT) M5 × 5	
11	XC2602051	JOINT	
12	012500532	SET SCREW, SOCKET (FT) M5 × 5	
13	132421051	BUSHING PRESSER	
14	X57908051	TAPTITE, BIND S M4 × 10	
15	XC2603050	DISK	
BOBBIN WINDER MECHANISM			
16	XC2605051	BOBBIN WINDER ASSEMBLY HOLDER	
17	XC2606051	BW SHAFT HOLDER ASSEMBLY	
18	X55238051	RUBBER RING	
19	125928050	BOBBIN WINDER SHAFT SPRING	
20	XA2862051	BOBBIN WINDER SHAFT STOPPER	
21	XZ0070051	BOBBIN WINDER SPRING	
22	XC2614051	SW ADJUST PLATE	
23	060300616	SCREW, BIND M3 × 6	
24	XC2612051	SW ASSY: BW-F	
25	XC4672051	BOBBIN BASE ASSY	
26	XC2616051	BOBBIN BASE	
27	XA5877051	BOBBIN THREAD CUTTER HOLDER	
28	X80321001	NT LOWER THREAD CUTTER	
29	XC2618051	BOBBIN WINDER COVER	
30	XA8390051	SCREW	
31	XC4517051	BOBBIN PRESSER	
32	0A4302006	SCREW	
33	021300106	NUT, 1 M3	
34	XC2615051	BW HOLDER SUPPORTER	
35	X57908051	TAPTITE, BIND S M4 × 10	
36	060400816	SCREW, BIND M4 × 8	

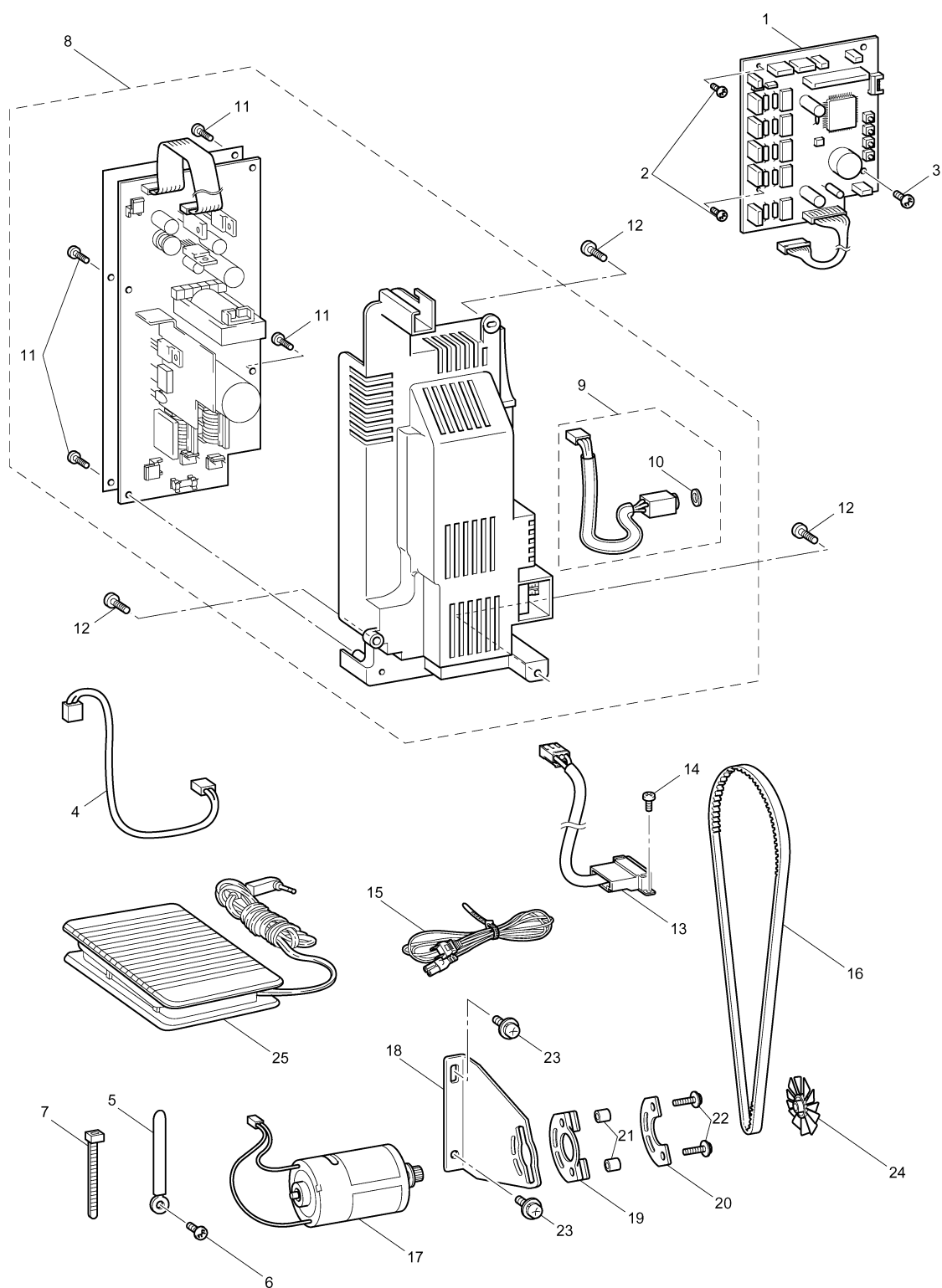


(5) THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC2624151	THREAD GUARD ASSEMBLY		45	X55260153	SPOOL PRESSER C	
2	XA0083051	TENSION DISC A		46	XA9787051	SPRING	
3	XC2626051	TENSION DISC B		47	085411015	TAPTITE, BIND B M4 × 10	
4	XC3437051	TENSION ADJUSTING SCREW		48	XC2652152	THREAD GUIDE COVER	
5	XA1388051	TENSION DISC WASHER		49	XC4485053	FRONT THREAD GUARD COVER	
6	XC2627051	TENSION RELEASE PLATE ASSY		50	XC4203251	THREAD GUIDE ASSY	
7	XA9900051	THREAD TENSIONSPRING		51	060300416	SCREW, BIND M3 × 4	
8	109763053	WASHER		52	XC2659052	THREAD GUIDE COVER	
9	XA9562051	TENSION PLATE ASSY		53	138433051	TAPTITE, PAN B M3 × 6	CHG
10	XZ0171051	THREAD TENSIONCAM		54	052300606	SCREW, PAN (S/P WASHER) M3 × 6	
11	048030346	RETAINING RING, E3					
12	XZ0170051	THREAD TENSION GEAR COVER					
13	X56323051	SPRING					
14	XA9935050	SPRING TAPE					
15	XC2635051	TENSION RELEASE HOLDER ASSY					
16	XA9571051	TENSION RELEASERLINK					
17	048030346	RETAINING RING, E3					
18	XC2638051	TENSION PRESSURE ASSY					
19	XA9575051	TENSION PLATE					
20	XA9576051	SPACER					
21	XA9577051	SPRING					
22	XC2640051	TENSION RELEASE CAM					
23	012300432	SET SCREW, SOCKET (FT) M3 × 4					
24	X57363051	POWER LOCK 2 × 3					
25	X57605051	SPRING					
26	048020346	RETAINING RING, E2					
27	XC2644051	PLATE ASSEMBLY					
28	XC2647051	THREAD GUIDE SHUTTER					
29	XC2749051	THREAD GUIDE					
30	XZ0145051	THREAD TAKE UP SPRING					
31	XC2648051	THREAD CATCHING SPRING CASE					
32	0A4301806	SCREW, PAN S/P WASHER M3 × 18					
33	XC2649050	THREAD GUIDE SHUTTER LINK					
34	048030346	RETAINING RING, E3					
35	XC2650051	SPRING					
36	XC2651050	THREAD GUIDE WIRE					
37	XA9996051	WASHER,PLAIN					
38	052300606	SCREW, PAN (S/P WASHER) M3 × 6					
39	060300416	SCREW, BIND M3 × 4					
40	XC2641051	PRESSER SWITCH HOLDER					
41	XC2642051	SW ASSY:PF-F					
42	XC4407021	MOTOR,PULSE:AT SMJ35-4840-D					
43	XC4484051	INITIAL ADJUSTING PLATE					
44	XC3253051	RUBBER					

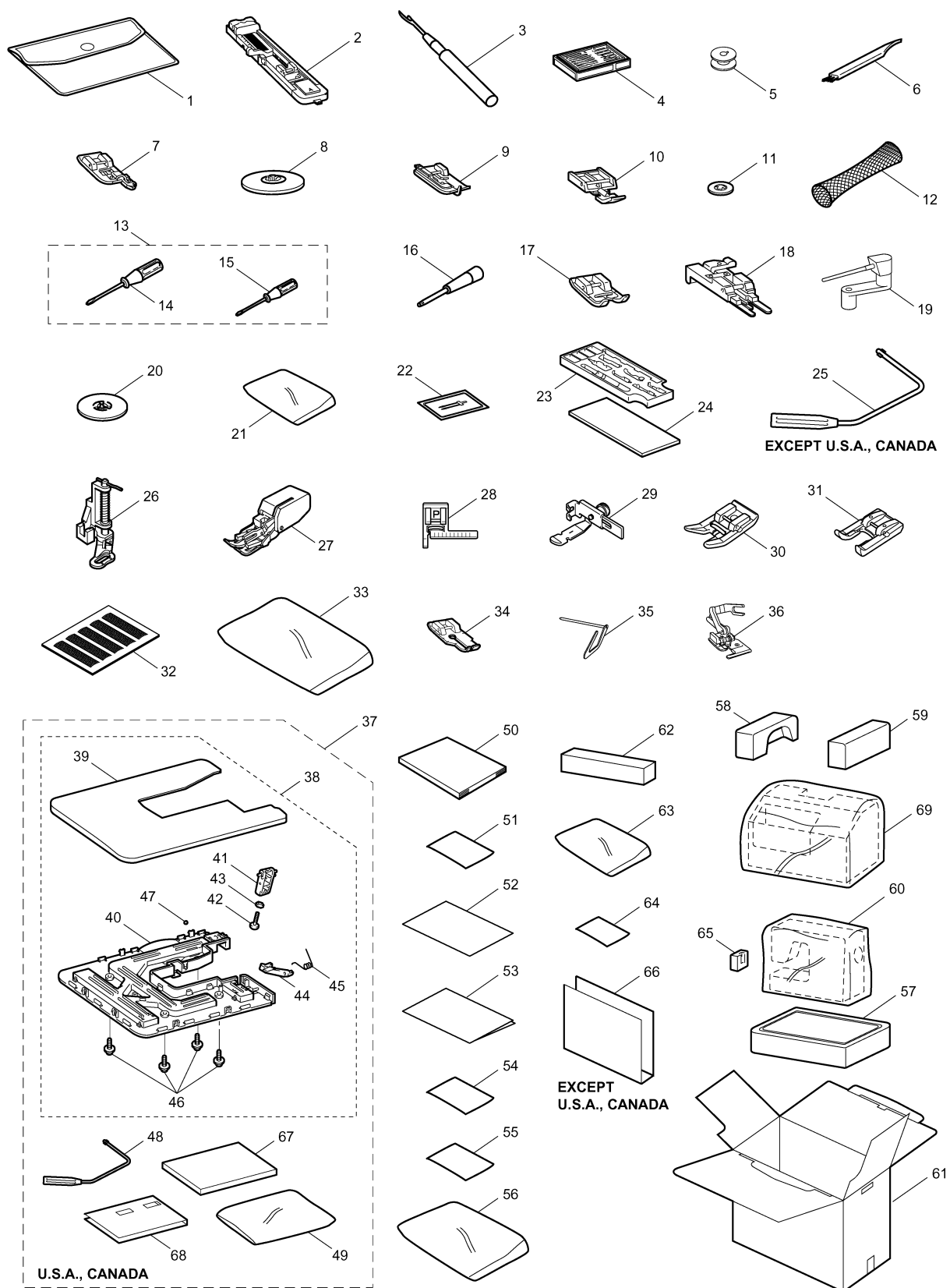
(6) ELECTRONIC PARTS / MOTOR UNIT

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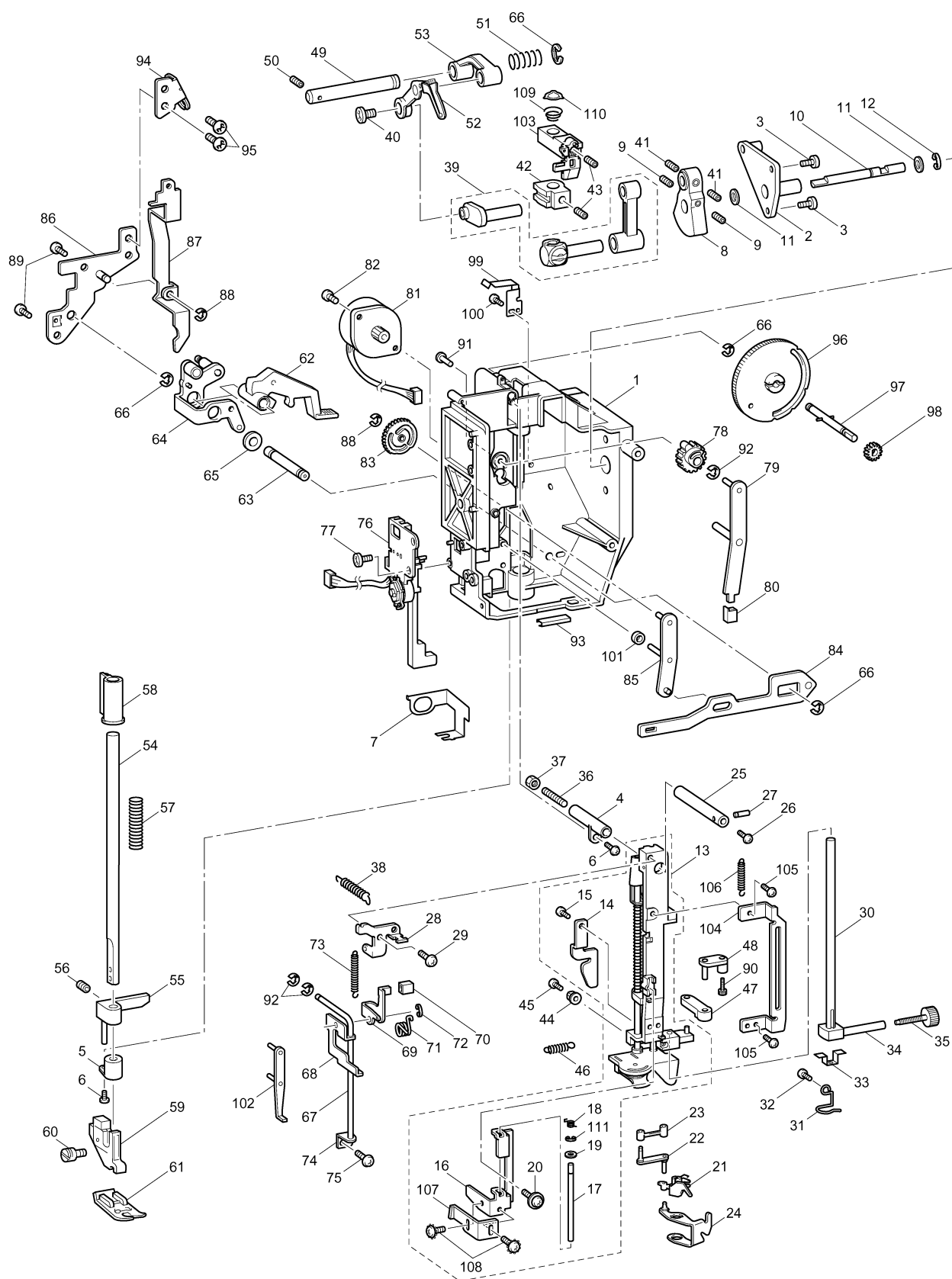
(7) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ATTACHMENTS				43	021400206	NUT, 2 M4 (U.S.A., CANADA)	
1	XC4487051	ACCESSORY BAG		44	XC4497051	LOCK LEVER (U.S.A., CANADA)	
2	XC2691051	BH PRESSER FOOT ASSY		45	XC4498051	LOCK SPRING (U.S.A., CANADA)	
3	X54243001	SEAM RIPPER		46	087411416	TAPTITE, CUP B M4 × 14 (U.S.A., CANADA)	
4	X58358051	Z NEEDLE ASSY		47	XA6069050	CUSHION RUBBER (U.S.A., CANADA)	
5	X52800150	BOBBIN		48	XA6941052	KNEE LIFTER LEVER ASSY (U.S.A., CANADA)	
6	X59476051	CLEANING BRUSH		49	X61231051	BAG, 400 × 500H (U.S.A., CANADA)	
7	XC3098051	OVERCASTING STITCH FOOT ASSY		PRINTED MATTER			
8	130012054	SPOOL PRESSER A		50	XC5427051	INSTRUCTION BOOK (English)	
9	X56409051	BLIND STITCH FOOT ASSY			XC5429051	INSTRUCTION BOOK (German)	
10	X59370051	ZIPPER FOOT			XC5428051	INSTRUCTION BOOK (French)	
11	130013154	SPOOL PRESSER B			XC5430051	INSTRUCTION BOOK (German)	
12	XA5523050	NET			XC5432051	INSTRUCTION BOOK (Italian)	
13	X55466051	SCREW DRIVER			XC5431051	INSTRUCTION BOOK (Spanish)	
14	X55467051	SCREW DRIVER		51	XC0378051	WARRANTY CARD (U.S.A.)	
15	X55468051	SCREW DRIVER S			UH385100	WARRANTY CARD EUR (EUROPE)	
16	135793051	PUNCH			XC6402051	WARRANTY CARD (U.K.)	
17	X53840351	TRANSPARENCY PRESSER FOOT			XA6351151	WARRANTY CARD (ITALY)	
18	130489001	BUTTONING FOOT		52	XC4546151	QUICK REFERENCE GUIDE	
19	XC4654051	EXTRA SPOOL PIN ASSY		53	XC5434051	QUICK REFERENCE GUIDE F3D-B	
20	X55260153	SPOOL PRESSER C		54	XC4545051	CAUTION SHEET	
21	X57367051	BAG, 135 × 150		55	XC5440051	LANGUAGE SETTING SHEET F3D	
22	X59296151	TWIN NEEDLE (1PC)		56	130800051	BAG, 220 × 310	
23	XC4489051	ACCESSORY TRAY		PACKING MATERIALS			
24	XC4490050	SPONGE		57	XC2704150	BODY SUPPORT SF	
25	XA6941052	KNEE LIFTER LEVER ASSY (EXCEPT U.S.A., CANADA)		58	XC2705050	CASE SUPPORT	
26	XA4322001	QUILTING FOOT		59	XC2706050	CASE SUPPORT SF-R	
27	X59816101	WALKING FOOT ASSEMBLY	040095	60	X60439151	BAG, 630 × 630T	
28	X51804001	STITCH FOOT		61	XC6271051	CARTON (U.S.A., CANADA)	
29	103561002	ZIPPER FOOT			XC4623055	CARTON	
30	XA4783001	NO STICK FOOT H		62	XC4805050	TABLE SUPPORT SF	
31	XA7869001	APPLIQUE FOOT		63	XC4515050	BAG, BUBBLE PACK 250 × 250	
32	XC4549050	SA527/GS4 GRID SHEET SET		64	X57847051	PLUG LABEL	
33	XA0188050	BAG		65	XC4762050	THREADER SUPPORT SF	
34	XA3805051	QUILTING FOOT	CHG	66	XC4631051	PAD (EXCEPT U.S.A., CANADA)	
35	X59819001	QUILTER		67	XC4509051	TABLE CARTON	
36	XC3198001	SIDE CUTTER ASSY		68	XC4512050	PAD	
37	XC4513051	TABLE LEVER ASSY (U.S.A., CANADA)		69	X61319051	BAG, 750 × 600H	
38	XC4491051	WIDE TABLE ASSY (U.S.A., CANADA)					
39	XC4492051	TABLE UPPER (U.S.A., CANADA)		70	181401172	INSERTION WARRANTY COUPON	ADD
40	XC4493051	TABLE LOWER (U.S.A., CANADA)		71	XC7407051	INSTRUCTION BOOK, (Danish)	ADD
41	XC4495051	TABLE FOOT (U.S.A., CANADA)		72	XC7408051	INSTRUCTION BOOK, (Swedish)	ADD
42	XC4550051	ADJUSTING FOOT (U.S.A., CANADA)					



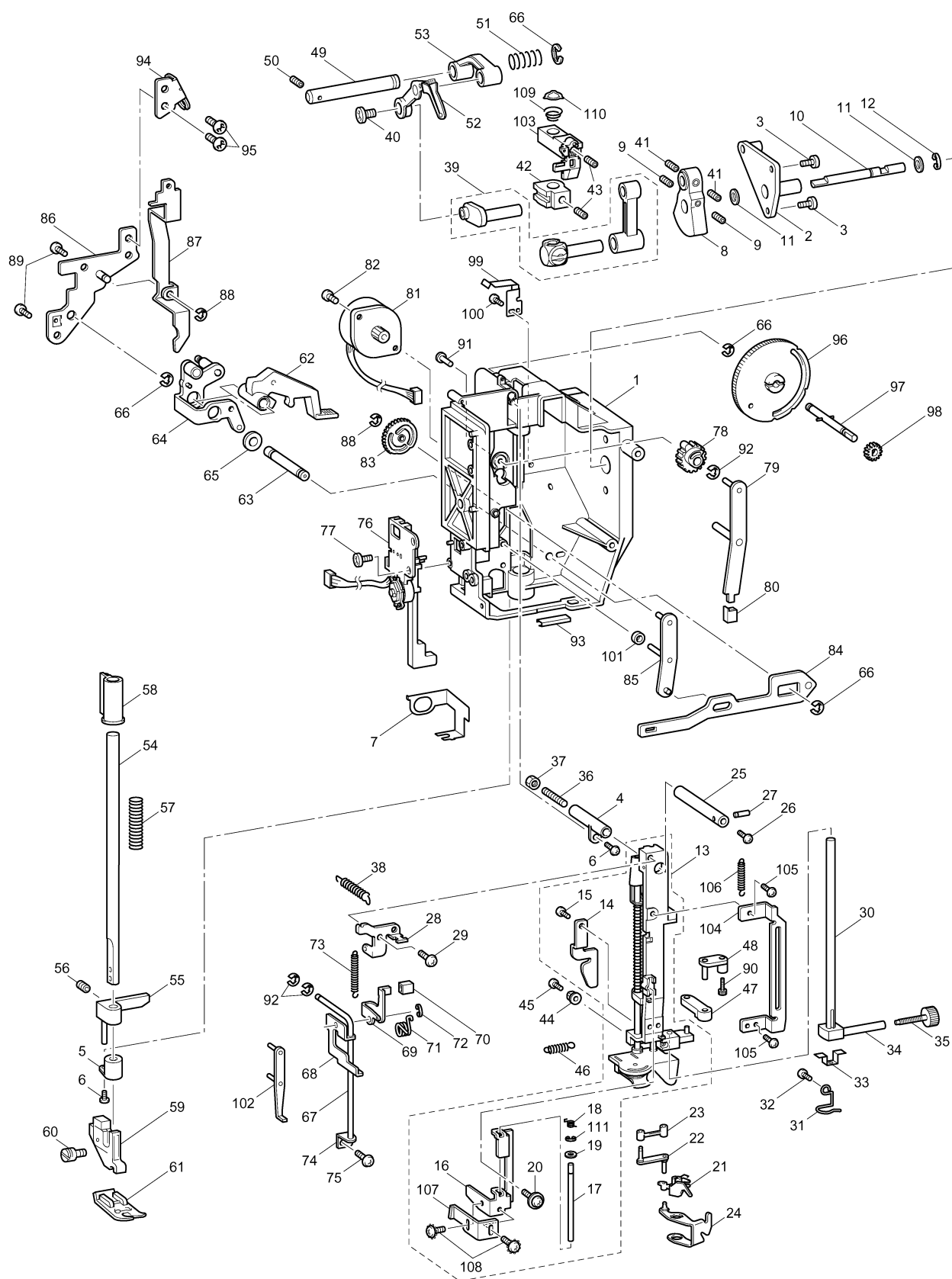
NEEDLE-PRESSER MODULE

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC2394121	UPPER UNIT HOLDER		45	018301032	BOLT, SOCKET M3 × 10	
2	XZ0177021	SHAFT BUSHING ASSEMBLY		46	XC2748021	SPRING-Z	
3	052401406	SCREW, PAN (S/P WASHER) M4 × 14	CHG	47	XC2436021	NEEDLE HOLDER BROCK	
4	XC2398020	SHAFT BUSHING A		48	XC2437021	SHAFT ASSY	
5	XC2399021	PRESSER BAR BUSHING		49	XC2440021	SHAFT	
6	136681051	TAPTITE, BIND B M3 × 8	CHG	50	014300532	SET SCREW, SOCKET (CP) M3 × 5	
7	XC5362050	PLATE SPRING	CHG	51	XC2441021	SPRING	
8	XC2400021	THREAD TAKE-UP COUNTER WEIGHT		52	XC6239051	THREAD TAKE-UP LEVER ASSY	
9	012500532	SET SCREW, SOCKET (FT) M5 × 5		53	XC2443020	THREAD TAKE-UP LEVER LINK	
10	XC2401021	UNIT SHAFT		54	XC2444021	PRESSER BAR	
11	132434050	WASHER		55	XC2445021	PRESSER BAR CLAMP ASSY	
12	048060346	RETAINING RING, E6		56	014501032	SET SCREW, SOCKET (CP) M5 × 10	
13	XC6361051	NEEDLE BAR SUPPORTER ASSY		57	XC4457051	SPRING	
14	XC2418020	HOOK RELEASE PLATE		58	XC4458050	PRESSER SPRING SUPPORTER	
15	060260516	SCREW, BIND M2.6 × 5		59	XC3015051	PRESSER FEED HOLDER ASSY	
16	XC3446051	RELEASE LEVER		60	XA4813051	SCREW	
17	XC3447051	RELEASE LEVER SHAFT		61	XC3021051	Z FOOT	
18	XC3448051	RELEASE LEVER SPRING		62	XC2451021	PRESSER FOOT LIFTER	
19	137977050	POLYESTER SLIDER		63	XC4459051	PRESSER LIFT SHAFT	
20	0A2300606	SCREW 3 × 6B		64	XC4460051	LIFTER ASSY	
21	XC3032051	THREADER HOOK ASSY		65	XA1860150	WASHER	
22	XA3565021	LINK A ASSY		66	048040346	RETAINING RING, E4	
23	XA3569021	LINK B		67	XC2453021	LEVER GUIDE SHAFT	
24	XC2415021	THREAD GUIDE ASSY		68	XC2455021	LEVER A ASSY	
25	XC2419021	SHAFT		69	XC2458021	LEVER B	
26	000020415	SCREW, BIND M2 × 4		70	XC2459020	CAP	
27	XC2420020	SHAFT		71	XC2460021	TORSION SPRING	
28	XC2421121	PLATE		72	048030346	RETAINING RING, E3	
29	060300516	SCREW, BIND M3 × 5		73	XC2461021	SPRING	
30	XC2423051	NEEDLE BAR		74	XC2462021	LEVER PRESSER PLATE	
31	XC2424021	NEEDLE BAR THREAD GUIDE		75	138433051	TAPTITE, PAN B M3 × 6	CHG
32	X53053052	SCREW SM2.38		76	XC2463121	BH SWITCH ASSY	
33	XC2426020	NEEDLE THREAD PLATE		77	XZ0149051	TAPTITE, PAN B 4 × 12	
34	XC2427051	NEEDLE BROCK		78	XC2474020	Z ZIGZAG CAM	
35	XC2428021	NEEDLE CLAMP SCREW		79	XC2476021	Z ZIGZAG LEVER ASSY	
36	014401232	SET SCREW, SOCKET (FT) M4 × 12		80	XC2480020	Z LEVER CUP	
37	X56851051	LOCK NUT		81	XC2481051	MOTOR, PULSE: Z SMJ35-4840-A	CHG
38	XC2429021	SPRING		82	X59629051	SCREW, BIND B TITE 3 × 10	CHG
39	XC6300151	NEEDLE BAR CRANK ROD ASSY	040090	83	XC2483020	T CAM	
40	132051052	SCREW, FLAT SM3.57-40 × 7 L		84	XC2491021	THREAD RELEASER ASSY	
41	012500532	SET SCREW, SOCKET (FT) M5 × 5		85	XC2494021	THREAD RELEASE LEVER ASSY	
42	XC2434021	NEEDLE THREAD BLOCK		86	XC4465051	ADJUSTING PLATE ASSY	
43	012400432	SET SCREW, SOCKET (FT) M4 × 4		87	XC2501121	TENSION RELEASER C	
44	XC2435020	ZIGZAG ADJUSTING NUT		88	048030346	RETAINING RING, E3	



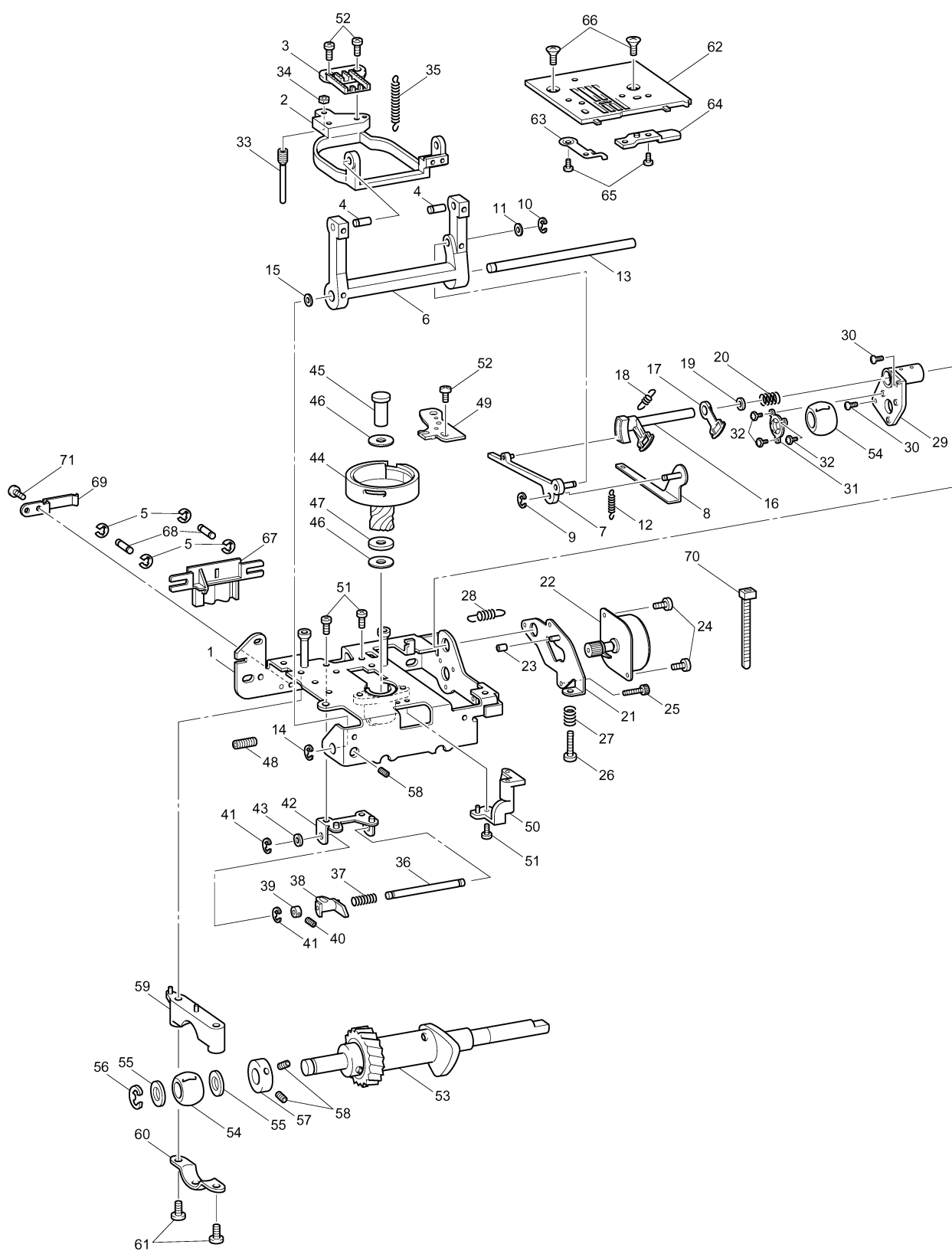
NEEDLE-PRESSER MODULE

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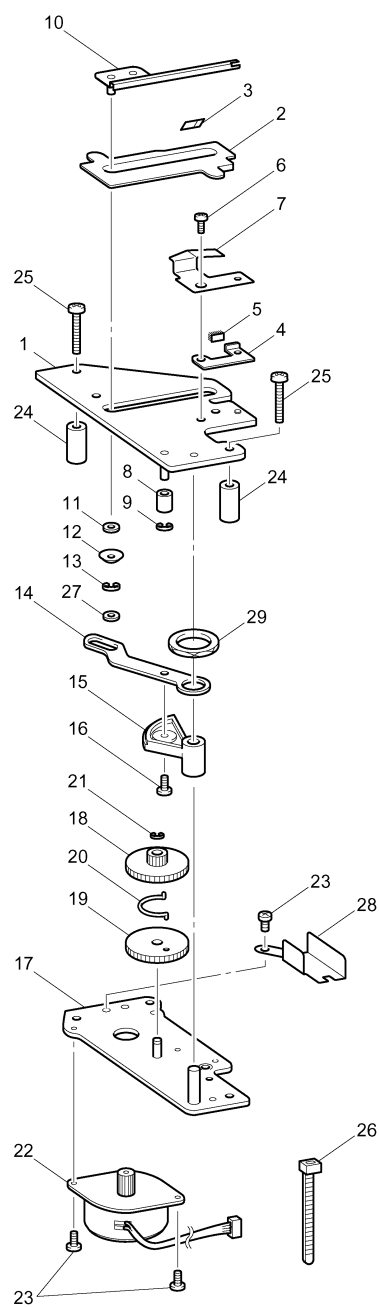
FEED MODULE

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC3356251	FEED BASE	040085	45	XC2230051	OUTER ROTARY HOOK SHAFT	
2	XC2510021	FEED BAR		46	137805052	SPACER	
3	XC2511021	FEED DOG		47	137976051	WASHER 6	
4	XC2512021	FEED BAR SHAFT A		48	014400632	SET SCREW, SOCKET (CP) M4 × 6	
5	048020346	RETAINING RING, E2		49	XC2555021	INNER ROTARY HOOK BRACKET ASSY	
6	XC2516021	FEED ARM A		50	XZ0181021	STOPPER PLATE BLOCK ASSY	
7	XC2517021	FEED ARM B ASSY		51	060400516	SCREW, BIND M4 × 5	
8	XC2521021	FEED SUPPORTING PLATE ASSY		52	060300816	SCREW, BIND M3 × 8	
9	048020346	RETAINING RING, E2		53	XC2562121	LOWER SHAFT B ASSY	
10	048030346	RETAINING RING, E3		54	X52664050	LOWER SHAFT BUSHING	
11	137999050	POLYESTER SLIDER		55	X51383050	WASHER, THRUST	
12	XZ0174021	SPRING		56	048060346	RETAINING RING, E6	
13	XC2525021	HORIZONTAL FEED SHAFT		57	137768151	SET SCREW COLLAR	
14	048050346	RETAINING RING, E5		58	014400432	SET SCREW, SOCKET (CP) M4 × 4	
15	X50546050	WASHER, THRUST		59	XC2566021	BUSHING SUPPORTER A	
16	XC2527021	FEED ADJUSTER		60	XC2567021	BUSHING PRESSER A	
17	XC2529020	F GEAR		61	060401616	SCREW, BIND M4 × 16	
18	XC2530021	SPRING		62	XC2569051	NEEDLE PLATE A	
19	137713050	POLYESTER SLIDER		63	XC2570021	STOPPER PLATE	
20	XC2531021	SPRING		64	XC2571021	F GEAR STOPPER PLATE	
21	XC2532021	FPM HOLDER ASSY		65	060260316	SCREW, BIND M2.6 × 3	
22	XC2534021	MOTOR, PULSE: F SMJ35-4840-C		66	X50487051	SCREW M4	
23	XC2587050	RUBBER		67	XC2572021	DROP KNOB	
24	060300516	SCREW, BIND M3 × 5		68	XC2573021	SLIDE SHAFT B	
25	XC3338021	SCREW 3 × 8		69	XC2574021	SPRING PLATE	
26	018402532	BOLT, SOCKET M4 × 25		70	X53169050	BAND	
27	XC2537021	SPRING		71	060300416	SCREW, BIND M3 × 4	
28	XC2538021	SPRING					
29	XC2539021	BUSHING SUPPORTER ASSY			XC7191051	FEED SUPPLY UNIT ASSY (EUROPE)	ADD
30	060400616	SCREW, BIND M4 × 6			XC7191052	FEED SUPPLY UNIT ASSY (U.S.A & CANADA)	ADD
31	XC2542021	BUSHING PRESSER B					
32	060300516	SCREW, BIND M3 × 5					
33	XC3941051	VERTICAL ADJUSTER SCREW ASSY					
34	XC2546051	M5 NUT	CHG				
35	XC2547021	SPRING					
36	XC8361051	VERTICAL FEED SHAFT	040085				
37	XC2550021	SPRING					
38	XC2551020	VERTICAL LEVER					
39	XC2552021	SET SCREW COLLAR					
40	014400432	SET SCREW, SOCKET (CP) M4 × 4					
41	048030346	RETAINING RING, E3					
42	XC7801021	VERTICAL SUPPORTING PLATE	040085				
43	137713050	POLYESTER SLIDER					
44	XC2210051	OUTER ROTARY HOOK ASSY					



THREAD CUTTER MODULE

[illegible]



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