

# **PARTS CATALOGUE FOR SEWING MACHINE**

## **PQ1500**

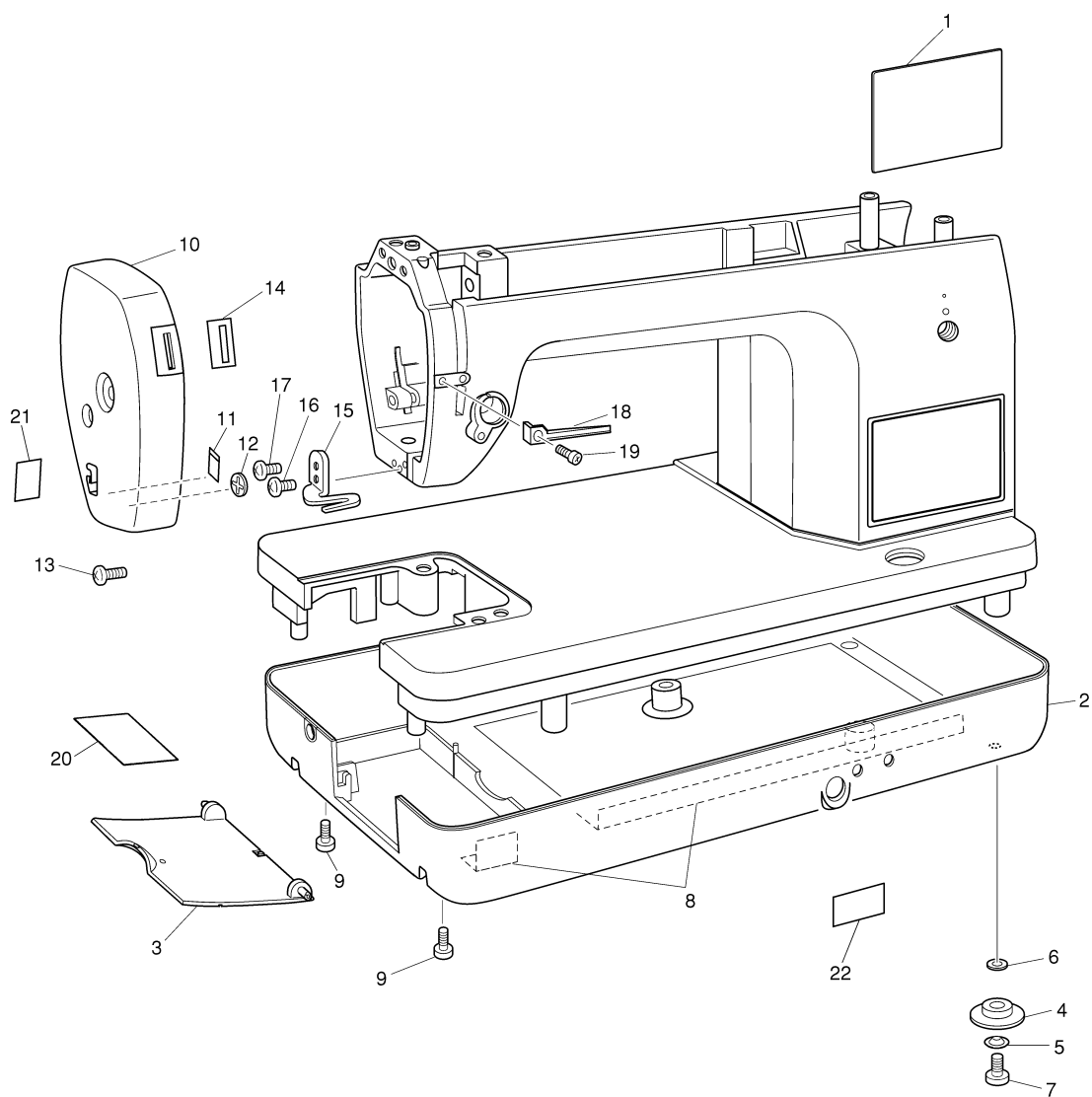
12. 2000.

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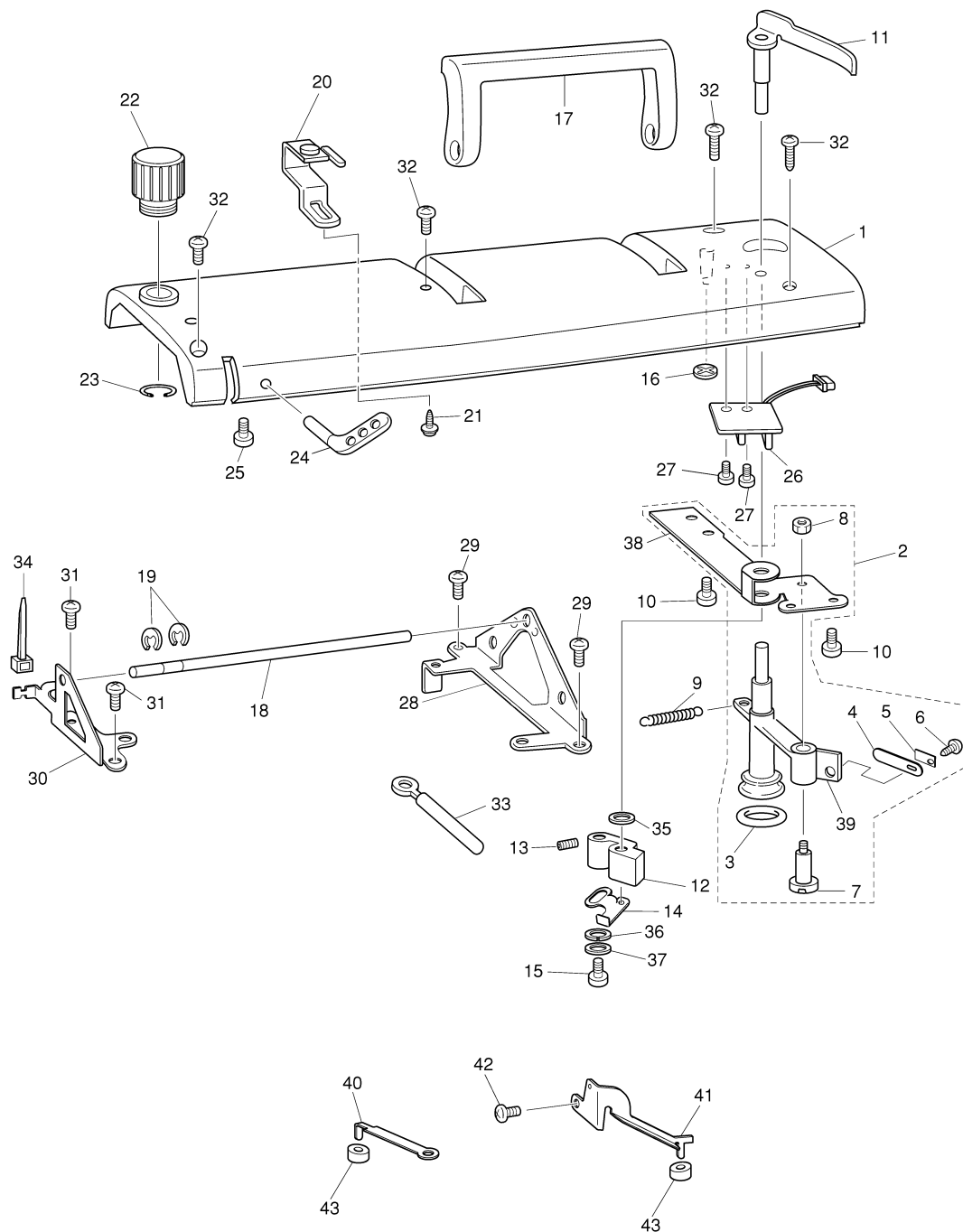
## (1) PRINCIPAL PARTS

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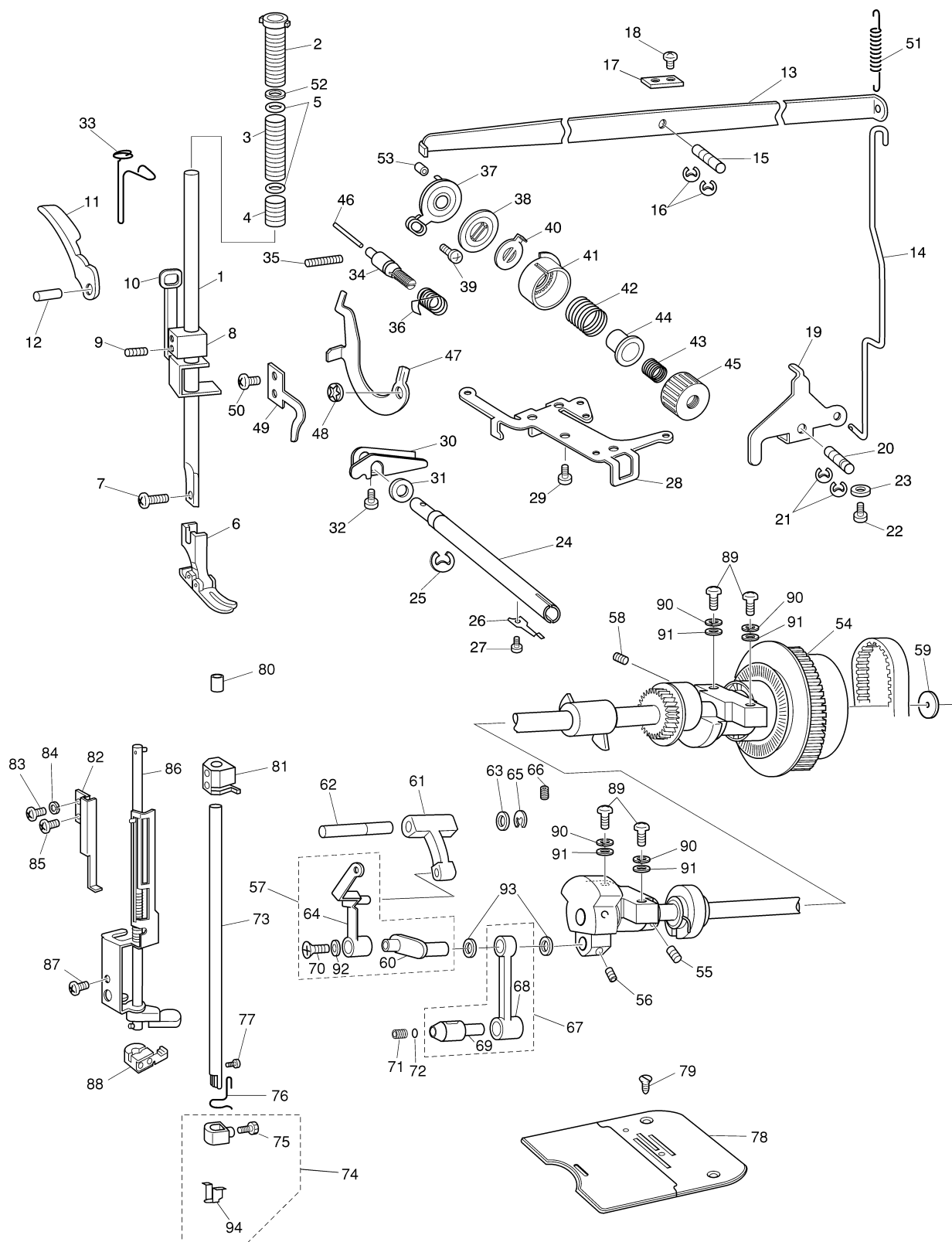
## (2) TOP PLATE

| No. | CODE      | NAME                          | REMARKS |
|-----|-----------|-------------------------------|---------|
| 1   | XA8990060 | TOP PLATE                     | CHG     |
| 2   | XA8991051 | Bobbin winder ASSY            |         |
| 3   | 120448051 | Rubber ring                   |         |
| 4   | X58993051 | Spring Plate                  |         |
| 5   | X50532051 | Plate                         |         |
| 6   | 060400616 | Screw, Bind M4x6              |         |
| 7   | XA0663051 | Screw                         |         |
| 8   | X56960051 | Nut 3, M4                     |         |
| 9   | 129514051 | Spring                        |         |
| 10  | 136681051 | Taptite Bind B M3x8           |         |
| 11  | XA8993051 | Bobbin presser ASSY           |         |
| 12  | XA0667050 | Bobbin winder plate           |         |
| 13  | 014400432 | Set screw, Socket(CP)M4x4     |         |
| 14  | XA0668050 | Bobbin winder shutter         |         |
| 15  | 060400616 | Screw, Bind M4x6              |         |
| 16  | X56655051 | Retaining ring, CSTW-35       |         |
| 17  | XA0669051 | Carrying handle               |         |
| 18  | XA0670051 | Carrying handle shaft         |         |
| 19  | 048050346 | Retaining ring, E5            |         |
| 20  | XA0671051 | Thread guide ASSY             |         |
| 21  | 136681051 | Taptite Bind B M3x8           |         |
| 22  | XA0673051 | Presser knob                  |         |
| 23  | XA0674351 | PRESSER KNOB SPRING           | CHG     |
| 24  | XA8995001 | Thread guide plate            |         |
| 25  | 138433051 | PTaptite, Pan B M3x6          |         |
| 26  | XA0922101 | BOBBIN WINDER SENSOR PCB ASSY | CHG     |
| 27  | 136681001 | Taptite Bind B M3x8           |         |
| 28  | XA0675151 | Carrying handle holder R      |         |
| 29  | X57908051 | Taptite, Bind S M4x10         |         |
| 30  | XA0676051 | Carrying handle holder L      |         |
| 31  | X57908051 | Taptite, Bind S M4x10         |         |
| 32  | 060401016 | Screw, Bind M4x10             |         |
| 33  | T31049001 | Coating Clip CS-6             |         |
| 34  | T22220000 | Band                          |         |
| 35  | 137713050 | Washer                        |         |
| 36  | 025040232 | Washer, Plain M4              |         |
| 37  | 028040243 | Spring washer                 |         |
| 38  | XA8992051 | Bobbin winder bracket         |         |
| 39  | XA0660151 | B-Winder shaft ASSY           |         |
| 40  | XA9015051 | Oil plate A                   |         |
| 41  | XA9016051 | Oil plate B                   |         |
| 42  | 060400416 | Screw, Bind M4x4              |         |
| 43  | XA2177001 | Felt                          |         |
|     |           |                               |         |



### (3) UPPER SHAFT AND NEEDLE BAR

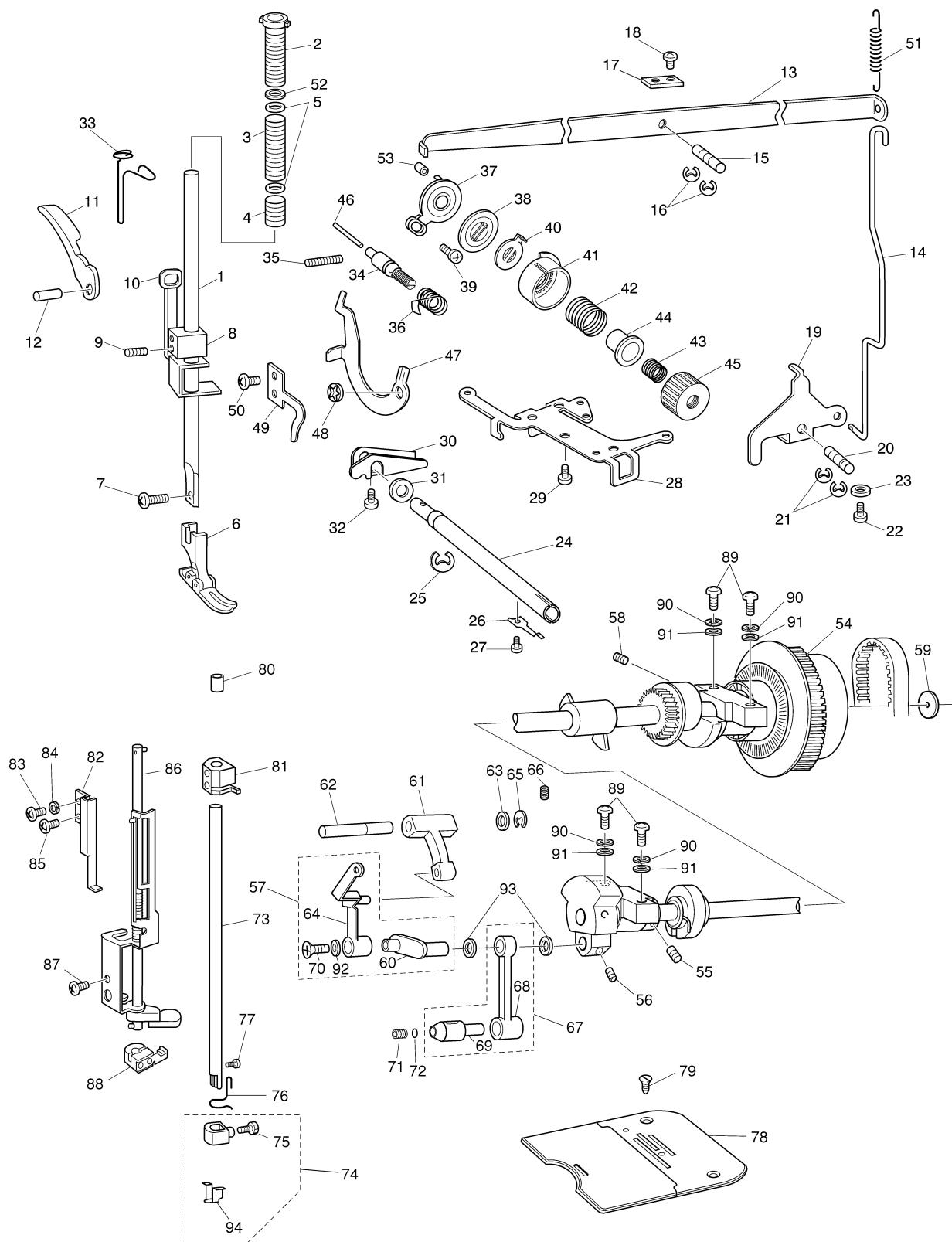
| No. | CODE      | NAME                              | REMARKS | No. | CODE      | NAME                             | REMARKS |
|-----|-----------|-----------------------------------|---------|-----|-----------|----------------------------------|---------|
| 1   | XA0737051 | Presser bar                       |         | 45  | XA0864051 | Tension dial                     |         |
| 2   | XA0738000 | Presser bar screw                 |         | 46  | XA0865050 | Thread release pin               |         |
| 3   | XA1320051 | Presser bar spring U              |         | 47  | XA9033151 | Thread release plate             |         |
| 4   | XA1321151 | Presser bar spring D              |         | 48  | 146200001 | Retaining ring CS4               |         |
| 5   | 141099051 | Ring wire                         | CHG     | 49  | XA0868051 | Tension thread guide             |         |
| 6   | 136021001 | Presser foot ASSY                 |         | 50  | X57908051 | Taptite, Bind S M4x10            |         |
| 7   | 060670814 | Screw, Bind 3.57-40x8             |         | 51  | XA0798051 | Spring                           |         |
| 8   | XA0739050 | Presser bar bracket               |         | 52  | 131976050 | Washer                           |         |
| 9   | 014060832 | Set screw, Socket(CP)M6x8         |         | 53  | XA2262001 | Tube                             |         |
| 10  | XA0740051 | Presser bar lifter                |         | 54  | XA8998351 | Upper shaft ASSY                 |         |
| 11  | X57848051 | Presser foot lifter               |         | 55  | 014500832 | Set screw, Socket(CP)M5x8        |         |
| 12  | XA0741051 | Presser foot lifter stud          |         | 56  | 123006051 | Set screw                        |         |
| 13  | XA0742151 | Knee lifting arm                  |         | 57  | XA9009151 | Link thread take-up ASSY         |         |
| 14  | XA0743051 | Knee lifter connecting rod        |         | 58  | 014500832 | Set screw, Socket(CP)5x8         |         |
| 15  | XA0744051 | Knee lifting arm stud             |         | 59  | XA9002051 | Bl. End plate                    |         |
| 16  | 048040346 | Retaining ring, E4                |         | 60  | XA9011051 | Needle bar crank                 |         |
| 17  | X50532051 | Plate                             |         | 61  | XA1680000 | Supporting lever                 |         |
| 18  | X57908051 | Taptite, Bind S M4x10             |         | 62  | XA0718051 | Supporting lever shaft           |         |
| 19  | XA0745051 | Knee lifter connecting plate      |         | 63  | X59743051 | Washer                           |         |
| 20  | XA0746051 | Knee lifter connecting plate stud |         | 64  | XA9010051 | Link thread take-up              |         |
| 21  | 048040346 | Retaining ring, E4                |         | 65  | 048060346 | Retaining ring, E6               |         |
| 22  | X57908051 | Taptite, Bind S M4x10             |         | 66  | 014400632 | Set screw, Socket(CP)M4x6        |         |
| 23  | 125324051 | Washer                            |         | 67  | XA9012151 | Crank rod ASSY                   |         |
| 24  | XA0747151 | Knee lifter shaft                 |         | 68  | XA9013050 | Needle bar crank rod             |         |
| 25  | 048070346 | Retaining ring, E7                |         | 69  | XA9014151 | Needle bar block                 |         |
| 26  | 125117051 | Pin stopper                       |         | 70  | 132051052 | Screw, Flat 3.57L                |         |
| 27  | 125812001 | Screw                             |         | 71  | 014680432 | Set screw, Socket(CP)4.37-40x4   |         |
| 28  | XA0748051 | Knee lifter shaft bracket         |         | 72  | 100507050 | Metal plate                      |         |
| 29  | X57908051 | Taptite, Bind S M4x10             |         | 73  | XA0722351 | Needle bar                       |         |
| 30  | XA0749051 | Knee lifter shaft arm             |         | 74  | X80880001 | Needle clamp ASSY                |         |
| 31  | 131976000 | Washer                            |         | 75  | 118521001 | Screw, Pan 3.57                  |         |
| 32  | 018401032 | Set screw, Socket(CP)M4x10        |         | 76  | XA1777000 | Needle bar thread guide          |         |
| 33  | XA0750151 | Indication rod                    |         | 77  | 062630612 | Screw, Pan 2.38-56x6             |         |
| 34  | XA0854151 | Tension dial shaft                |         | 78  | XA6466051 | Needle plate ASSY (120V)         |         |
| 35  | X57950051 | Set screw                         |         |     | XA0726151 | Needle plate ASSY (220-240V)     |         |
| 36  | XA0856251 | Thread take-up spring             |         | 79  | XA1120051 | Screw                            |         |
| 37  | XA0857001 | Tension plate A                   |         | 80  | XA2177001 | Felt                             |         |
| 38  | XA0858001 | Tension plate B                   |         | 81  | XA0869050 | Needle threader position setter  |         |
| 39  | 060400816 | Screw, Bind M4x8                  |         | 82  | XA0870051 | Needle threader position limiter |         |
| 40  | XA0859051 | Washer                            |         | 83  | 060300616 | Screw, Bind M3x6                 |         |
| 41  | XA0860051 | Tension dial case                 |         | 84  | 028030246 | Washer, spring                   |         |
| 42  | XA0862151 | Tension spring B                  | CHG     | 85  | 060300416 | Screw, Bind M3x4                 |         |
| 43  | XA0861051 | Tension spring A                  | CHG     | 86  | XA0871151 | Needle threader ASSY             | CHG     |
| 44  | XA0863050 | Tension spring sleeve             |         | 87  | 060400616 | Screw, Bind M4x6                 |         |





### (3) UPPER SHAFT AND NEEDLE BAR

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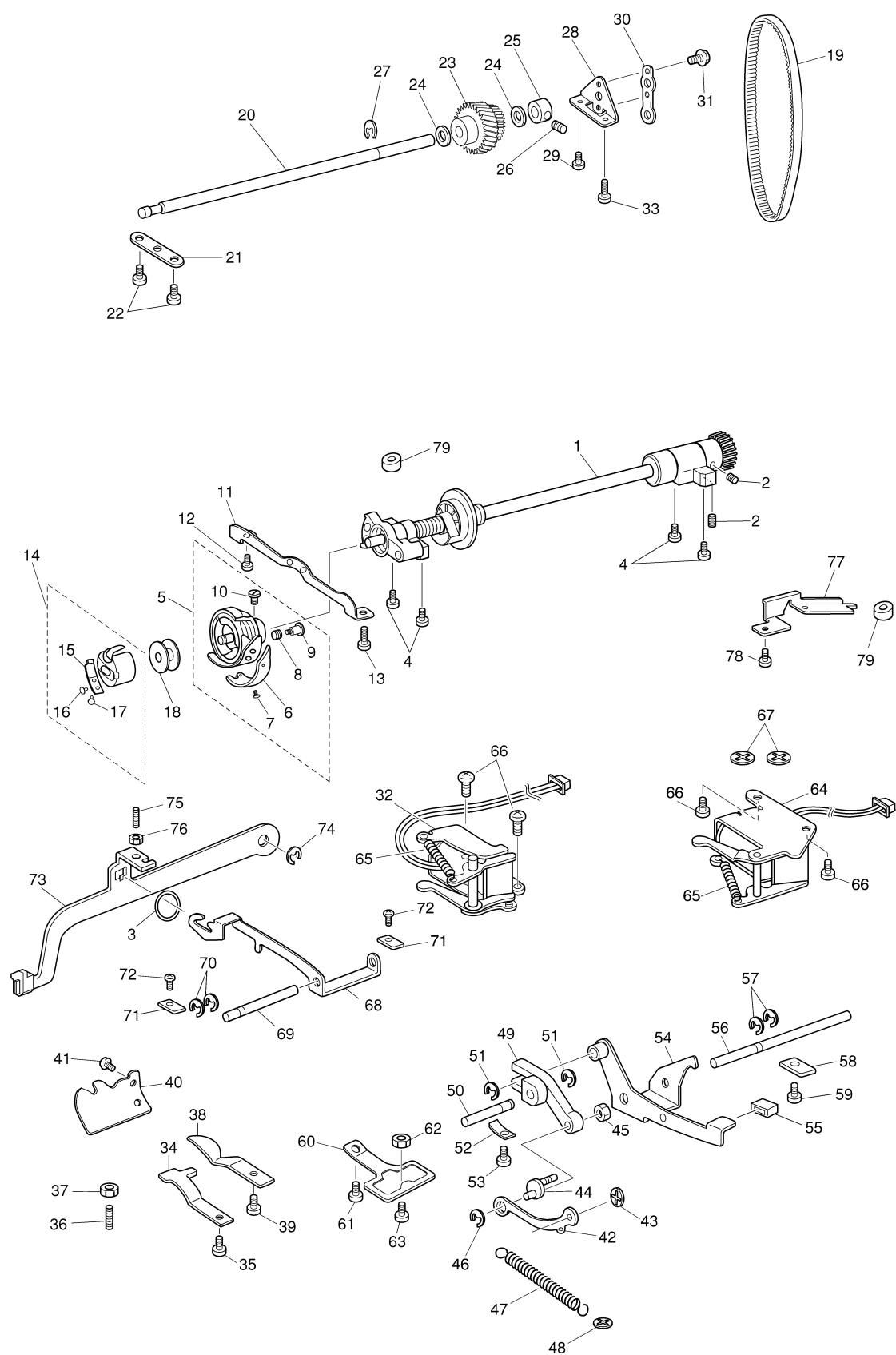
## (4) FEED MECHANISM

| No. | CODE      | NAME                          | REMARKS | No. | CODE      | NAME                          | REMARKS |
|-----|-----------|-------------------------------|---------|-----|-----------|-------------------------------|---------|
| 1   | XA9018151 | Feed rod ASSY                 |         | 45  | X50546050 | Washer                        |         |
| 2   | XA0824051 | Lower needle UD rod           |         | 46  | 048040346 | Retaining ring, E4            |         |
| 3   | 060400416 | Screw, Bind M4x4              |         | 47  | 014500632 | Set screw, Socket(CP)M5x6     |         |
| 4   | XA9022051 | Feed link ASSY                |         | 48  | XA0791001 | Feed dog                      |         |
| 5   | XA0889001 | Washer, wave spring           |         | 49  | XA0792001 | Lower needle arm ASSY         |         |
| 6   | X50546050 | Washer                        |         | 50  | 136062001 | Lower needle                  |         |
| 7   | 048050346 | Retaining ring, E5            |         | 51  | 136063001 | Lower needle adjusting screw  |         |
| 8   | XA9026050 | Feed adjusting ASSY           |         | 52  | 405077001 | Nut, 2.38                     |         |
| 9   | 014060832 | Set screw, Socket(CP)M6x8     |         | 53  | XA0795001 | Stud screw, M1.6              |         |
| 10  | XA0763051 | Spring                        |         | 54  | XA0796001 | Lower needle arm spring       |         |
| 11  | XA0764051 | Feed adjusting shaft          |         | 55  | XA0797051 | Screw, M3                     |         |
| 12  | 109239001 | Washer, wave spring           |         | 56  | XA0798051 | Spring                        |         |
| 13  | XA0765051 | Washer                        |         | 57  | XA0799150 | Vertical feed shaft           |         |
| 14  | 048060346 | Retaining ring, E6            |         | 58  | XA0800051 | Vertical feed adjusting lever |         |
| 15  | XA0766051 | Reverse stitching lever       |         | 59  | X54384051 | Nut, M4                       |         |
| 16  | XA0769051 | Reverse stitching spring      |         | 60  | 018401432 | Set screw, Socket(CP)M4x14    |         |
| 17  | XA0770051 | Reverse stitching lever shaft |         | 61  | XA0801051 | Vertical feed arm ASSY        |         |
| 18  | 048060346 | Retaining ring, E6            |         | 62  | 048080346 | Retaining ring, E8            |         |
| 19  | 014400632 | Set screw, Socket(CP)M4x6     |         | 63  | XA0805051 | Vertical feeding cam          |         |
| 20  | XA9084051 | Feed adjusting screw          |         | 64  | 060401016 | Screw, Bind M4x10             |         |
| 21  | XA0772051 | Feed adjusting dial           |         | 65  | XA0806051 | Spring                        |         |
| 22  | 014400632 | Set screw, Socket(CP)M4x6     |         | 66  | 146200001 | Retaining ring CS4            |         |
| 23  | XA0774051 | Plunger                       |         | 67  | XA0807051 | Drop knob                     |         |
| 24  | XA0775051 | Spring, Compression           |         | 68  | XA0809051 | Drop lever                    |         |
| 25  | XA0776051 | Presser plate ASSY            |         | 69  | 014400832 | Set screw, Socket(CP)M4x8     |         |
| 26  | 060400616 | Screw, Bind M4x6              |         | 70  | XA0812051 | Drop connecting rod           |         |
| 27  | XA9027050 | Horizontal feed arm ASSY      |         | 71  | 048030346 | Retaining ring, E3            |         |
| 28  | XA9028051 | Stud, Feed rocker arm         |         | 72  | 146200001 | Retaining ring CS4            |         |
| 29  | 060401416 | Screw, Bind M4x14             |         | 73  | XA0813050 | Lower needle cam              |         |
| 30  | XA0823151 | Spring                        |         | 74  | XA0815051 | Knot spring plate             |         |
| 31  | 146200001 | Retaining ring CS4            |         | 75  | 060400616 | Screw, Bind M4x6              |         |
| 32  | 048050346 | Retaining ring, E5            |         | 76  | XA0816051 | Vertical setting lever        |         |
| 33  | XA0781150 | Horizontal feed shaft         | CHG     | 77  | XA0817051 | Spring, Compression           |         |
| 34  | XA0782051 | Support shaft                 |         | 78  | 100507050 | Washer                        |         |
| 35  | XA0783051 | Spring, Compression           |         | 79  | XA0818051 | Lower needle selecting rod    |         |
| 36  | XA0784051 | Presser plate R               |         | 80  | 146200001 | Retaining ring CS4            |         |
| 37  | 060400816 | Screw, Bind M4x8              |         | 81  | XA0822051 | Lower needle rod              |         |
| 38  | XA0785051 | Taper point stud              |         | 82  | 120454001 | Retaining ring CS4            |         |
| 39  | XA0786051 | Presser plate L               |         |     |           |                               |         |
| 40  | 060400816 | Screw, Bind M4x8              |         |     |           |                               |         |
| 41  | XA0787051 | Horizontal feed plate         |         |     |           |                               |         |
| 42  | 060401016 | Screw, Bind M4x10             |         |     |           |                               |         |
| 43  | XA0788050 | Feed bar                      |         |     |           |                               |         |
| 44  | XA0789051 | Feed bar shaft                |         |     |           |                               |         |



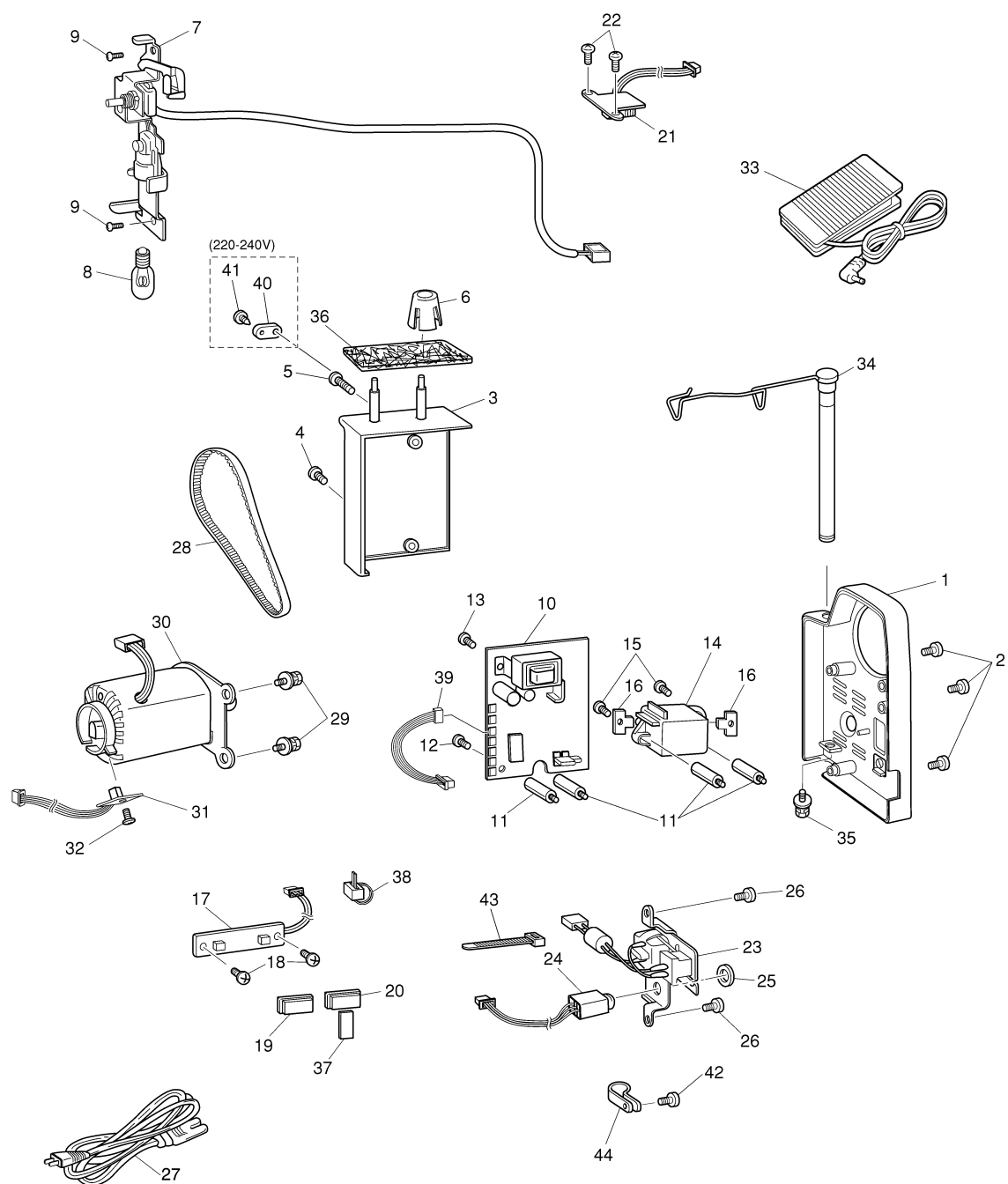
## (5) ROTARY HOOK AND THREAD CUTTING

| No. | CODE      | NAME                            | REMARK | No. | CODE      | NAME                         | REMARK |
|-----|-----------|---------------------------------|--------|-----|-----------|------------------------------|--------|
| 1   | XA9029451 | Lower shaft ASSY                |        | 45  | 021300306 | Nut, 3 M3                    |        |
| 2   | 014060632 | Set screw, Socket(CP)M6x6       |        | 46  | 048030346 | Retaining ring, E3           |        |
| 3   | 081010870 | O ring S10                      |        | 47  | XA0887001 | Spring                       |        |
| 4   | XA9008101 | Screw, Bind M4x16D              |        | 48  | 146200001 | Retaining ring CS4           |        |
| 5   | XA1208001 | Rotary hook-629                 |        | 49  | XA0888150 | Thread cutting lever         |        |
| 6   | 184982001 | Outer rotary hook plate         |        | 50  | XA0890050 | Thread cutting lever stud    |        |
| 7   | 184983001 | Screw, Pan 2.38                 |        | 51  | 048050346 | Retaining ring, E5           |        |
| 8   | 184984001 | Spring, Compression             |        | 52  | XA0891051 | Presser plate                |        |
| 9   | 184985001 | Stud screw 1.58                 |        | 53  | X57908051 | Taptite, Bind S M4x10        |        |
| 10  | 184986001 | Screw 4.46                      |        | 54  | XA0892451 | THREAD CUTTER CAM LEVER ASSY | CHG    |
| 11  | XA0842101 | Inner rotary hook bracket ASSY  |        | 55  | XA0896000 | Rubber                       |        |
| 12  | 060401016 | Screw, Bind M4x10               |        | 56  | XA0897251 | Thread cutter cam lever stud |        |
| 13  | 060401616 | Screw, Bind M4x16               |        | 57  | 048060346 | Retaining ring, E6           |        |
| 14  | S06573001 | Bobbin case ASSY                |        | 58  | X50532051 | Presser plate                |        |
| 15  | 183388001 | Bobbin case tension plate       |        | 59  | X57908051 | Taptite, Bind S M4x10        |        |
| 16  | 183389001 | Tension setting screw           |        | 60  | XA4065150 | Dumping plate                |        |
| 17  | 183390001 | Screw                           |        | 61  | X57908051 | Taptite, Bind S M4x10        |        |
| 18  | 100376001 | BOBBIN                          | CHG    | 62  | X56851051 | Lock nut                     |        |
| 19  | XA9030001 | Timing belt 500-5GT-8           |        | 63  | 060401016 | Screw, Bind M4x10            |        |
| 20  | XA0848051 | Idle pulley shaft               |        | 64  | XA0899251 | Thread cutter solenoid ASSY  |        |
| 21  | X57943051 | Presser plate                   |        | 65  | XA0905051 | Spring, Extension            |        |
| 22  | X57908051 | Taptite, Bind S M4x10           |        | 66  | 060400816 | Screw, Bind M4x8             |        |
| 23  | XA9031051 | Idle pulley                     |        | 67  | 146200001 | Retaining ring CS4           |        |
| 24  | X51383050 | Washer                          |        | 68  | XA9034051 | Tension release plate A      |        |
| 25  | 137768151 | Set collar                      |        | 69  | XA9035051 | Tension release plate A stud |        |
| 26  | 014400432 | Set screw, Socket(CP)M4x4       |        | 70  | 048040346 | Retaining ring, E4           |        |
| 27  | 048070346 | Retaining ring, E7              |        | 71  | X50532051 | Presser plate                |        |
| 28  | XA0852051 | Tension adjusting plate bracket |        | 72  | X57908051 | Taptite, Bind S M4x10        |        |
| 29  | 060401016 | Screw, Bind M4x10               |        | 73  | XA4066251 | Tension release plate B      |        |
| 30  | XA0853151 | Tension adjusting plate         | CHG    | 74  | 048040346 | Retaining ring, E4           |        |
| 31  | 0A4400806 | Screw, Pan(S/P Washer)M4x8      |        | 75  | 011401212 | Set screw, (FT)M4x12         |        |
| 32  | XA9036051 | Tension release solenoid ASSY   |        | 76  | X56960051 | Nut, 3 M4                    |        |
| 33  | 060401216 | Screw, Bind M4x12               |        | 77  | XA9032051 | Oil plate C                  |        |
| 34  | XA0883001 | Fixed blade                     |        | 78  | X57908051 | Taptite, Bind S M4x10        |        |
| 35  | 062400616 | Screw, Pan M4x6                 |        | 79  | XA2177001 | Felt                         |        |
| 36  | 014400832 | Set screw, Socket(CP)M4x8       |        |     |           |                              |        |
| 37  | X56960051 | Nut, 3 M4                       |        |     |           |                              |        |
| 38  | XA0884151 | THREAD SUPPORTING PLATE         | CHG    |     |           |                              |        |
| 39  | 062400616 | Screw, Pan M4x6                 |        |     |           |                              |        |
| 40  | XA0885101 | MOVABLE BLADE                   | CHG    |     |           |                              |        |
| 41  | 148537101 | Screw 4.37                      |        |     |           |                              |        |
| 42  | XA3344051 | Thread cutter rod               |        |     |           |                              |        |
| 43  | 146200001 | Retaining ring CS4              |        |     |           |                              |        |
| 44  | XA3343051 | Movable blade adjusting screw   |        |     |           |                              |        |



## (6) LAMP, MAIN PC BOARD ASSY AND MOTOR UNIT

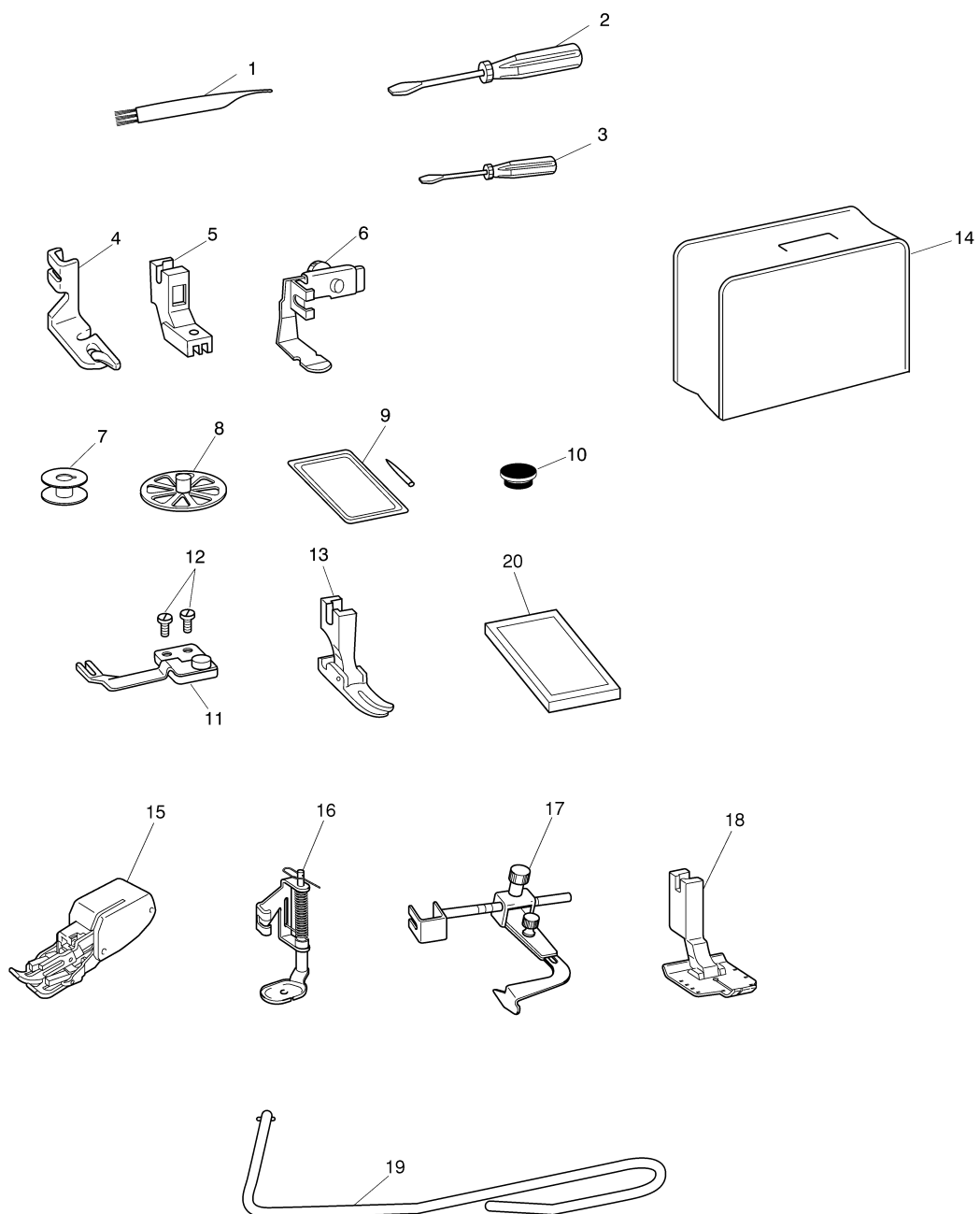
| No. | CODE      | NAME                                                   | REMARK | No. | CODE      | NAME                                                    | REMARK |
|-----|-----------|--------------------------------------------------------|--------|-----|-----------|---------------------------------------------------------|--------|
| 1   | XA4819053 | Belt cover                                             |        | 28  | XA0916001 | Timing belt 162XL-025                                   |        |
| 2   | 060401016 | Screw, Bind M4x10                                      |        | 29  | X55609001 | Bolt(S/P Washer)M5x12                                   |        |
| 3   | XA0678451 | Motor cover (120V)                                     |        | 30  | XA9095151 | MOTOR : MM-352-23                                       | CHG    |
|     | XC0453051 | Motor cover (220-240V)                                 |        |     | XC0531151 | MOTOR : MM-352-51 for EUROPE,<br>AUSTRALIA, NEW ZEALAND | CHG    |
| 4   | 060401016 | Screw, Bind M4x10                                      |        |     | XC0726151 | MOTOR : MM-352-52 for KOREAN                            | CHG    |
| 5   | 060401616 | Screw, Bind M4x16                                      |        | 31  | XA0968351 | PCB ASSY : MM-352S                                      | CHG    |
| 6   | XA0679050 | Spool cushion                                          |        | 32  | 136681051 | Taptite, Bind B M3x8                                    |        |
| 7   | XC0575151 | Lamp ASSY (120V)                                       | CHG    | 33  | XC1220051 | Foot controller;FC-311-81                               | CHG    |
|     | XC0314251 | Lamp ASSY (220-240V)                                   | CHG    | 34  | XA4818001 | Thread guide bar ASSY                                   |        |
| 8   | X53061000 | Sew-light bulb (120V)                                  |        | 35  | 052401406 | Screw, Pan (S/P Washer)M4x14                            |        |
|     | 205336050 | Sew-light bulb (220-240V)                              |        | 36  | XA0693051 | Sponge                                                  |        |
| 9   | 060400616 | Screw, Bind M4x6                                       |        | 37  | XA0694051 | Plate                                                   |        |
| 10  | X81245101 | Main PC board ASSY<br>(120V, with BW lead wire)        |        | 38  | T22220000 | Band                                                    |        |
|     | X81307001 | Main PC board ASSY<br>(120V, without BW lead wire)     |        | 39  | XC0586001 | ASSY, LEAD WIRE                                         |        |
|     | X81305001 | Main PC board ASSY<br>(220-240V, without BW lead wire) |        | 40  | XC0430051 | Motor caver cap (220-240V)                              |        |
| 11  | XA1152051 | Stud                                                   |        | 41  | 037300816 | Tapping screw, pan VM 3x8<br>(220-240V)                 |        |
| 12  | 060400816 | Screw, Bind M4x8                                       |        | 42  | 060400816 | Screw, Bind M4x8 (For cord holder)                      |        |
| 13  | 060401416 | Screw, Bind M4x14                                      |        | 43  | X53169050 | Band                                                    |        |
| 14  | XA0828151 | Trans cover                                            |        | 44  | T31049001 | Coating clip CS-6                                       | CHG    |
| 15  | 060401016 | Screw, Bind M4x10                                      |        |     |           |                                                         |        |
| 16  | XA0829051 | Nut                                                    |        |     |           |                                                         |        |
| 17  | XA0939101 | OPERATION PC BOARD<br>ASSEMBLY                         | CHG    |     |           |                                                         |        |
|     | XC0523101 | PCB ASSY, DISPLAY                                      | CHG    |     |           |                                                         |        |
| 18  | 060400616 | Screw, Bind M4x6                                       |        |     |           |                                                         |        |
| 19  | XA0826251 | Key top (for thread cutter)                            |        |     |           |                                                         |        |
| 20  | XA0826252 | Key top (for NP)                                       |        |     |           |                                                         |        |
| 21  | XA0942001 | NP board ASSY                                          |        |     |           |                                                         |        |
| 22  | 060400816 | Screw, Bind M4x8                                       | CHG    |     |           |                                                         |        |
| 23  | XA6055151 | SW holder ASSY (120V)                                  | CHG    |     |           |                                                         |        |
|     | XC0525151 | SW holder ASSY (220-240V)                              | CHG    |     |           |                                                         |        |
| 24  | XA0949101 | FOOTCONTROLLER JACK ASSY                               | CHG    |     |           |                                                         |        |
|     | XC0529101 | ASSY, FOOT CONTROLLER JACK                             | CHG    |     |           |                                                         |        |
| 25  | X51271001 | Jack nut                                               |        |     |           |                                                         |        |
| 26  | X57908051 | Taptite, Bind S M4x10                                  |        |     |           |                                                         |        |
| 27  | XC6052051 | POWER SUPPLY CORD :<br>CSA-LF                          | CHG    |     |           |                                                         |        |
|     | XA0070151 | POWER CORD FOR EUROPE                                  | CHG    |     |           |                                                         |        |
|     | XA1291051 | Power supply code for KOREAN                           |        |     |           |                                                         |        |
|     | XC9548051 | POWER SUPPLY CORD : SAA-LF<br>(AUSTRALIA, NEW ZEALAND) | 040186 |     |           |                                                         |        |





## (7) OTHER PARTS

[illegible]



PQ1500  
H1010189