

Parts Catalogue PS-37 Brother

012400-432	SCREW	249
014400-432	SCREW	166
014400-432	SCREW	306
014400-432	SCREW	284
014400-432	SCREW	67
014400-432	SCREW	75
014400-432	SCREW	144
014400-432	SCREW	170
014400-432	SCREW	182
014400-632	SCREW	79
014400-632	SCREW	187
014400-632	SCREW	135
014680-432	SCREW	65
021300-106	NUT	14
021400-205	NUT	229
021400-205	NUT	315
021670-102	NUT	203
021670-102	NUT	214
021670-102	NUT	206
021670-120	NUT	209
025040-332	WASHER	330
025060-132	WASHER	246
025350-332	WASHER	287
047260-850	SPRING PIN	248
048020-346	STOP RING	192
048020-346	STOP RING	292
048030-346	STOP RING	331
048030-346	STOP RING	333
048030-346	STOP RING	154
048030-346	STOP RING	104
048040-346	STOP RING	139
048040-346	STOP RING	147
048040-346	STOP RING	232
048040-346	STOP RING	217
048040-346	STOP RING	78
048040-346	STOP RING	161
048040-346	STOP RING	324
048050-346	STOP RING	197
048050-346	STOP RING	293
048050-346	STOP RING	128
048050-346	STOP RING	304
048050-346	STOP RING	174
048050-346	STOP RING	223
048050-346	STOP RING	100
048050-346	STOP RING	151
052401-406	SCREW	221
052401-406	SCREW	19
052401-406	SCREW	30
052401-406	SCREW	314
052401-406	SCREW	21
052403-006	SCREW	313

053400-806	SCREW	8
053400-806	SCREW	18
060300-416	SCREW	107
060300-416	SCREW	255
060300-516	SCREW	307
060300-516	SCREW	303
060300-616	SCREW	59
060400-416	SCREW	148
060400-616	SCREW	295
060400-616	SCREW	327
060400-816	SCREW	110
060400-816	SCREW	288
060400-816	SCREW	263
060401-416	SCREW	156
060630-312	SCREW	265
061300-416	SCREW	109
062020-416	SCREW	267
062260-516	SCREW	302
062260-516	SCREW	318
062301-006	SCREW	335
062301-006	SCREW	191
062301-616	SCREW	13
062400-416	SCREW	114
087411-415	SCREW	7
100028-014	NEEDLE	71
100507-050	METAL PLATE	66
102571-056	NUT	126
108263-051	TENSION DISC	240
117914-114	NEEDLE (GERMANY)	
120258-051	SCREW	213
120258-051	SCREW	205
120258-051	SCREW	208
120454-051	STOP RING	91
120454-051	STOP RING	93
123006-051	SCREW	42
125161-080	NEEDLE GUIDE PLATE	56
125322-051	SCREW	202
128215-051	BUTTONHOLE FOOT (1 pc)	
128437-050	PRESSER BAR	80
128491-051	WASHER	196
128491-051	WASHER	150
128581-051	SHUTTLE HOOK	179
128582-053	BOBBIN CASE ASSEMBLY	185
128590-051	CLOTH GUIDE	
128591-051	SCREW	
129376-051	TENSION DISC	239
129627-051	NEEDLE CLAMP	54
130012-053	SPOOL HOLDER (LARGE)(1 pc)	
130013-053	SPOOL HOLDER (SMALL)(1 pc)	
130920-051	EXTRA SPOOL PIN (1 pc)	
130944-051	BELT	268
131226-051	NEEDLE CLAMP SCREW	55
131428-051	BH LEVER PLATE	296

131865-051	DARNING PLATE (1 pc)	
132051-052	SCREW	64
132730-151	THUMB SCREW	89
136869-051	SCREW	23
136869-051	SCREW	48
136872-151	NEEDLE BAR	51
136994-351	BH CHANGE ARM	283
136996-151	BH NOTCHED SPRING PLATE	285
136997-051	BH SPRING	286
137191-051	STOP RING	210
137734-051	PRESSER PLATE A	115
137768-151	COLLAR	169
137881-051	TENSION DISC WASHER	243
137991-051	SPRING WASHER	329
138134-051	PRESSER FOOT HOLDER ASSEMBLY	88
138135-052	ZIGZAG PRESSER FOOT	87
138384-051	STOP RING	33
138384-051	STOP RING	257
138433-051	SCREW	226
138433-051	SCREW	346
138433-051	SCREW	16
138607-050	WASHER	140
138607-050	WASHER	68
146200-051	STOP RING	105
151602-051	SCREW	184
226392-050	WASHER	252
J00016-051	FOOT CONTROLLER COMPLETE (220-240V)	
J00360-051	FOOT CONTROLLER COMPLETE (USA)	278
J00492-051	FOOT CONTROLLER COMPLETE (UK)	
J00921-051	FOOT CONTROLLER COMPLETE (AUS NZ)	
J01367-051	FOOT CONTROLLER COMPLETE (CANADA)	
71	M131-271-346-	MOTOR COMPLETE (230V)
95	M131-271-346-	MOTOR COMPLETE (240V)
80	M131-278-346-	MOTOR COMPLETE (204V)
	U06923-002	SCREW 312
	U12017-051	SCREW 261
	X50109-050	NEEDLE BAR THREAD GUIDE 52
	X50228-051	SEW-LIGHT BULB 274
	X50396-001	BH SWITCH HOLDER 264
	X50476-051	SPRING 72
	X50487-051	SCREW 70
	X50559-050	ADJUSTING NUT 190
	X50559-050	ADJUSTING NUT 334
	X50702-050	SPRING WASHER 245
	X50765-251	THREAD TENSION CONTROL SCREW 244
	X51383-050	WASHER 167
	X51943-151	PRESSER FOOT LIFTER 84
	X51946-051	SPRING 92
	X51965-051	FEED DIAL GEAR A ASSEMBLY 143
	X51978-051	SPRING 157
	X52005-151	SPRING 193

X52053-051	BHF FINGER ASSEMBLY	207
X52058-051	SPRING	211
X52063-151	RELEASE LEVER SHAFT	215
X52064-051	SPRING	216
X52077-051	COLLAR	305
X52102-051	SPRING	159
X52120-051	TENSION DIAL SHAFT	250
X52122-051	TENSION RELEASER B	241
X52643-050	TENSION CONTROL NUT	247
X52650-151	NEEDLE BAR CRANK ROD ASSEMBLY	62
X52651-151	THREAD TAKE-UP ASSEMBLY	76
X52653-151	TENSION RELEASE PLATE C	90
X52664-050	LOWER SHAFT BUSHING	168
X52762-051	MEDALLION	38
X52769-552	MACHINE COVER	37
X52800-050	BOBBIN	186
X52800-050	BOBBIN (3 psc)	
X52882-150	THREAD POSITIONER	74
X52932-001	MODE SWITCH HOLDER	300
X52934-000	CORD GUIDE	301
X52936-054	MESSAGE KEY TOP	4
X52938-054	LCD CONTRAST KEY	5
X52939-054	CONTRAST KEY COVER	6
X53053-052	SCREW	53
X53169-050	BAND	319
X53330-050	WASHER	141
X53330-050	WASHER	282
X53330-050	WASHER	177
X53330-050	WASHER	119
X53638-151	SPRING	29
X54013-051	SCREW	41
X54307-051	STICKER	275
X54338-051	BOBBIN PRESSER	12
X54366-150	NEEDLE BAR SUPPORTER	57
X54368-051	NEEDLE BAR SUPPORTER STUD	60
X54369-051	SPRING	61
X54375-051	FEED CONNECTING ROD	94
X54378-051	SPRING	95
X54381-051	HORIZONTAL FEED SHAFT ARM	97
X54384-051	NUT	98
X54384-051	NUT	173
X54389-051	FEED DOG	106
X54390-051	TAPER POINT STUD R	111
X54391-150	TAPER POINT STUD L	113
X54393-051	SPRING	118
X54395-051	VERTICAL FEED PLATE	124
X54397-051	ADJUSTING SCREW	125
X54398-151	VERTICAL FEED SHAFT	127
X54424-050	VERTICAL FEED CAM	165
X54429-051	SHUTTLE DRIVER ASSEMBLY	180
X54433-051	COLLAR	181
X54458-151	BH STOPPER PLATE ASSEMBLY	289
X54461-051	SPRING	294
X54464-151	BH CHANGE SHAFT	291

X54514-050	SHUTTLE DRIVER SHAFT GEAR	183
X54552-051	PRESSER FOOT LIFTER STUD	85
X54713-351	NEEDLE BAR SUPPORTER ASSEMBLY	58
X54817-152	HOOK ASSEMBLY	73
X54979-051	SPRING	146
X54991-151	RELEASE LEVER	212
X55347-051	MODE SWITCH ASSEMBLY	299
X55465-051	OILER	
X55467-051	SCREWDRIVER (LARGE)(1 pc)	
X55468-051	SCREWDRIVER (SMALL)(1 pc)	
X55473-051	SLIDE BLOCK	130
X55609-051	SCREW	269
X55842-051	SPRING	242
X56474-051	SPACER	25
X56613-051	SPRING	117
X56767-051	SHUTTLE RACE ASSEMBLY	178
X56863-051	FINGER SHAFT	200
X56868-051	BHZ FINGER	233
X56881-051	UNIT BASE B ASSEMBLY	227
X56886-051	SPRING	230
X56887-051	SPRING	162
X56960-051	NUT	138
X56960-051	NUT	122
X56960-051	NUT	133
X57042-151	MOTOR COMPLETE (USA)	277
X57117-051	NEEDLE PACK (REGULAR SINGLE NEEDLE NO.14)(3pcs)	
X57150-051	SPRING WASHER	152
X57236-051	BH LEVER ASSEMBLY	290
X57422-051	BH ADJUSTING LEVER	153
X57485-051	SELECTING LEVER HOLDER ASSEMBLY	218
X57521-051	TWIN NEEDLE (1 pc)	
X57554-051	PW SWITCH KEY TOP	316
X57574-051	SCREW	83
X57803-051	BH ADJUSTING ECCENTRIC STUD	149
X57844-051	SCREW	273
X57884-051	SCREW	281
X57907-051	BUSHING PRESSER	49
X57908-051	SCREW	176
X57908-051	SCREW	338
X57908-051	SCREW	26
X57908-051	SCREW	297
X57908-051	SCREW	234
X57908-051	SCREW	50
X57908-051	SCREW	276
X57908-051	SCREW	224
X57908-051	SCREW	36
X57908-051	SCREW	160
X57908-051	SCREW	262
X57908-051	SCREW	116
X57908-051	SCREW	163
X57908-051	SCREW	332
X57911-051	ZIGZAG NEEDLE PLATE	69
X57913-051	SCREW	112

X57913-051	SCREW	86
X57913-051	SCREW	129
X57914-051	PRESSER BAR SPRING	81
X57915-051	PRESSER BAR GUIDE BRACKET	82
X57917-051	HORIZONTAL FEED SHAFT	96
X57919-051	HORIZONTAL FEED PLATE	101
X57920-051	FEED BAR SHAFT	102
X57941-151	LOWER SHAFT CRANK ASSEMBLY	171
X57943-051	BUSHING PRESSER	175
X58057-051	SELECTING CAM ASSEMBLY (21 PATTERN)	219
X58098-051	BH LEVER SWITCH ASSEMBLY	266
X58361-050	RUBBER CUSHION	24
X58483-051	LOWER SHAFT ASSEMBLY	164
X59048-061	DECORATION PLATE A (1 LINE LCD)	2
X59048-062	DECORATION PLATE A (4 LINE LCD)	340
X59052-051	REAR COVER	9
X59053-051	SPOOL PIN	10
X59054-051	SPOOL PIN SHAFT	11
X59055-051	THREAD GUIDE ASSEMBLY	15
X59058-051	FACE PLATE	20
X59100-051	FOOT COVER	22
X59101-051	CARRYING HANDLE	17
X59103-051	BED COVER	27
X59104-051	HINGED DOOR	28
X59106-051	BED COVER	31
X59107-051	ACCESSORY TABLE	34
X59108-050	BASE PLATE	35
X59109-051	SWITCH COVER A	39
X59113-051	UPPER SHAFT ASSEMBLY	40
X59115-051	NEEDLE BAR CRANK	63
X59118-051	FEED BAR	103
X59120-051	FEED PLATE COVER	108
X59122-051	VERTICAL FEED PLATE	120
X59124-051	ADJUSTING SCREW	121
X59125-051	VERTICAL FEED SHAFT	123
X59127-051	SPRING	134
X59130-051	FEED BRACKET PLATE ASSEMBLY	142
X59134-051	REVERSE SEWING BUTTON	280
X59138-051	BH STOPPER ASSEMBLY	298
X59143-051	PATTERN CAM ASSEMBLY	194
X59148-051	F FINGER FRAME ASSEMBLY	204
X59154-051	SELECTING DIAL	220
X59155-051	SELECTING GEAR	222
X59164-051	THREAD GUARD ASSEMBLY	238
X59166-051	TENSION DIAL	253
X59167-051	THREAD GUARD SUPPORTER PLATE	254
X59168-051	SPRING	256
X59169-051	THREAD GUARD COVER	258
X59170-050	THREAD GUARD WIRE	259
X59175-051	LAMP HOLDER	270
X59184-051	FEED REGULATING DIAL	145
X59189-051	BOBBIN WINDER ASSEMBLY	158
X59198-051	FEED GEAR B ASSEMBLY	155
X59200-051	SCREW	132

X59208-051	STUD SCREW	237
X59209-051	REVERSE SEWING LEVER ASSEMBLY	236
X59223-051	SCREW	137
X59226-051	BOBBIN WINDER THREAD GUIDE ASSEMBLY	260
X59254-051	THREAD TAKE-UP LEVER STUD	77
X59255-051	SCREW	99
X59255-051	SCREW	172
X59284-050	CLUTCH RELEASE	43
X59285-051	SPRING	44
X59286-051	CLUTCH RELEASE SWITCH	45
X59287-051	SPRING	46
X59289-051	BALANCE WHEEL	47
X59290-051	SPRING	251
X59348-051	DROP LEVER	32
X59370-051	ZIPPER FOOT (1 pc)	
X59372-051	BLIND STITCH FOOT	
X59372-051	BLIND STITCH FOOT	
X59374-051	STRAIGHT STITCH FOOT	
X59375-051	BUTTON SEWING FOOT (1 pc)	
X59385-051	REVERSE SEWING LEVER B ASSEMBLY	231
X59390-051	SOCKET HOLDER	271
X59412-051	SPRING	235
X59476-051	CLEANING BRUSH	
X59486-051	FACE PLATE (USA)	
X59487-051	FACE PLATE (UK)	
X59604-051	REVERSE SEWING LEVER C	136
X59609-051	UNIT BASE F ASSEMBLY	228
X59646-051	POWER SUPPLY UNIT ASSEMBLY (120V)	308
X59653-051	POWER SUPPLY UNIT ASSEMBLY (230V)	
X59654-051	LCD CONTOL UNIT ASSEMBLY	344
X59659-051	LCD UNIT	345
X59660-051	BW SWITCH ASSEMBLY	317
X59667-051	3P SOCKET BODY	309
X59668-051	3P SOCKET COVER A	310
X59669-051	3P SOCKET COVER B	311
X59687-051	SOCKET ASSEMBLY	272
X59710-051	FEED REGULATOR ASSEMBLY	131
X59723-051	ZIGZAG DIAL HOLDER ASSEMBLY	321
X59725-051	ZIGZAG DIAL	322
X59726-050	ZIGZAG DIAL GEAR	323
X59727-051	ZIGZAG GEAR LEVER ASSEMBLY	325
X59730-051	COLLAR	326
X59731-051	STUD	328
X59732-051	ZIGZAG CONNECTING ROD ASSEMBLY	188
X59735-051	ZIGZAG CONNECTING ROD ROLLER	189
X59736-051	Z FINGER FRAME ASSEMBLY	201
X59741-051	SPRING	336
X59743-051	WASHER	198
X59748-051	MESSAGE KEY TOP	342
X59749-051	LCD CONTRAST KEY	343
X59753-051	CORD GUIDE PLATE	320
X59760-051	LCD UNIT ASSEMBLY (SPANISH/ENGLISH)	225

X59760-052	LCD UNIT ASSEMBLY (ITALIAN/GERMAN)	
X59760-053	LCD UNIT ASSEMBLY (DANISH/SWEDISH)	
X59760-054	LCD UNIT ASSEMBLY (NORWEGIAN/FINNISH)	
X59760-055	LCD UNIT ASSEMBLY (DUTCH/FRENCH)	
X59760-056	LCD UNIT ASSEMBLY (GERMAN/FRENCH)	
X59760-057	LCD UNIT ASSEMBLY (ENGLISH/FRENCH)	
X59765-051	SPRING WASHER	199
X59786-050	GUM	279
X59788-051	PATTERN CAM SHAFT	195
XA0034-051	FRONT COVER (1 LINE LCD)	1
XA0035-051	FRONT COVER (4 LINE LCD)	339
XA0038-051	DECORATION PLATE B (1 LINE LCD)	3
XA0039-051	DECORATION PLATE B (4 LINE LCD)	341
XA0136-051	CORD COVER PLATE	337
XA0251-051	MOTOR COMPLETE (CANADA)	