

PARTS CATALOGUE FOR

XL5010	XL5030	XL5500	PX100
XL5010NTP	XL5030NTP	XL5500NTC AV	PX100HC
XL5011	XL5031	XL5500 SE	RPX100
XL5011AV	XL5031AV	XL5600	PX100NTC
XL5011NTC	XL5031NTC	XL5600NTC AV	PX110NTC
XL5011NTP	XL5031NTP	XL5700	PX150
XL5012	XL5032	XL5700NTC AV	PX200
XL5012AV	XL5032AV	RS-15	PX200HC
XL5012NTP	XL5032NTP	RS-25	PX200NTC
XL5012NTP AV	XL5032NTP AV	RS-35	PX220NTC
XL5020	XL5050	RXL5130	PX300
XL5020NTP	XL5050NTC	RXL5232	PX300HC
XL5021	XL5060	RXL5340	PX300NTC
XL5021AV	XL5060NTC		PX330NTC
XL5021NTC	XL5070		
XL5021NTP	XL5070NTC		
XL5022AV	XL5130		
XL5022NTP	XL5232		
XL5022NTP AV	XL5300		
	XL5340		

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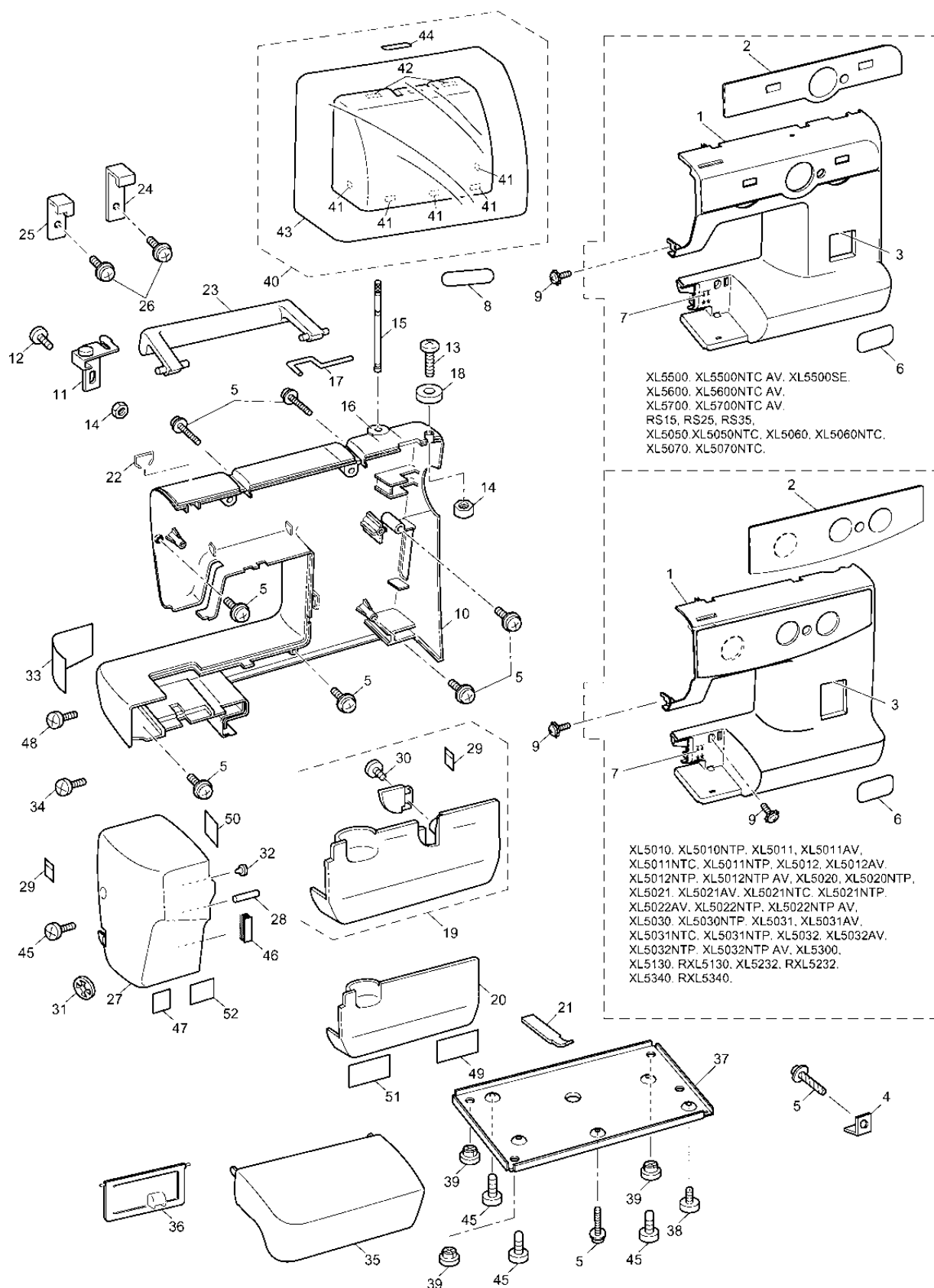
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(1) PRINCIPAL PARTS (XL Series)

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS	
1	XA5721021	FRONT COVER (XL5300)		6	XA5748021	MYLAR STICKER 4STEP (XL5130, XL5500: CANADA)		
	XA5721024	FRONT COVER (XL5130, RXL5130)			XA5749021	MYLAR STICKER 1STEP (XL5232, XL5600, XL5700:CANADA)		
	XA5721025	FRONT COVER (XL5232, RXL5232)		7		XA6583022	DROP MARK (XL5500, XL5600, XL5700: GER, U.K, FRA), (XL5500SE), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV), (RS15), (RS25)	
	XA5721026	FRONT COVER (XL5340, RXL5340)			8	XC8623021	QUICK SYSTEM STICKER (RS-35)	
	XA6009021	FRONT COVER (XL501*)				9	053400806	SCREW, PAN (T WASHER) M4X8
	XC7329021	FRONT COVER (XL5500, XL5500NTC AV)			10	XA5723121	REAR COVER	
	XC7329022	FRONT COVER (XL5600*)				XC7333021	REAR COVER (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)	
	XC7329023	FRONT COVER (XL5700*)			11	XA6106021	THREAD GUIDE ASSY	
	XC7329024	FRONT COVER (XL5500SE)			12	0A5301006	SCREW, PAN (S/P WASHER) M3X10	
	XC7329025	FRONT COVER (RS15)			13	052301606	SCREW, PAN (S/P WASHER) M3X16	
	XC7329026	FRONT COVER (RS25)		14	021300106	NUT, 1 M3		
	XC7329027	FRONT COVER (RS35)		15	188058121	SPOOL PIN		
	XC7431021	FRONT COVER (XL5050*, XL5060*, XL5070*)		16	XA4441021	SPOOL PIN STAND		
	2	XA5739021	DECORATION PLATE (XL5300)		17	XA0628021	SPOOL PIN SPRING	
XA5739027		DECORATION PLATE (XL5130, RXL5130)		18	X59864221	BOBBIN PRESSER	040152	
XA5739028		DECORATION PLATE (XL5232, RXL5232)		19	XA5724021	HINGE DOOR ASSY (XL5340)		
XA5739029		DECORATION PLATE (XL5340, RXL5340)			XA5724022	HINGE DOOR ASSY (XL5700*, RS35)		
XC7331021		DECORATION PLATE (XL5500, XL5500NTC AV)		20	XA5963021	HINGE DOOR		
XC7331022		DECORATION PLATE (XL5600*)			XA5963022	HINGED DOOR (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, RS15, RS25)		
XC7331023		DECORATION PLATE (XL5700*)		21	X53638121	SPRING		
XC7331025		DECORATION PLATE (XL5060*)		22	X53625121	UPPER COVER THREAD GUIDE		
XC7331027		DECORATION PLATE (XL5050*)		23	XA5726121	HANDLE		
XC7331028		DECORATION PLATE (XL5070*)			XA5726122	HANDLE (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)		
XC7331029		DECORATION PLATE (XL5500SE)		24	XA8476020	HANDLE HOLDER XR		
XC7331031		DECORATION PLATE (RS-15)			25	XA8477020	HANDLE HOLDER XL	
XC7331032		DECORATION PLATE (RS-25)		26	XA3337022	TAPTITE, CUP P M4X20		
XC7331033		DECORATION PLATE (RS-35)		27	XA5728121	FACE PLATE		
XA6010021		DISPLAY SHEET (XL5030*)			XC7336021	FACE PLATE (XL5050*, XL5060*, XL5070*, XL5500*, RS15, XL5600*, RS25, XL5700*, RS35)		
XA6010022		DISPLAY SHEET (XL5020*)		28	0A0211850	SPRING PIN		
XA6010023		DISPLAY SHEET (XL5010*)						
XA6010027		DISPLAY SHEET (XL5011*)						
XA6010028		DISPLAY SHEET (XL5021*)						
XA6010029		DISPLAY SHEET (XL5031*)						
XA6010031		DISPLAY SHEET (XL5012*)						
XA6010032		DISPLAY SHEET (XL5032*)						
XA6010033		DISPLAY SHEET (XL5022*)						
3	XA4657021	CUSHION						
	XA4657051	CUSHION (XL5130, XL5232: U.S.A.), (XL5340) (RXL5130), (RXL5232), (RXL5340)						
4	XA5732021	BOTTOM HOLD PLATE						
5	XA3337022	TAPTITE CUP P M4X20						

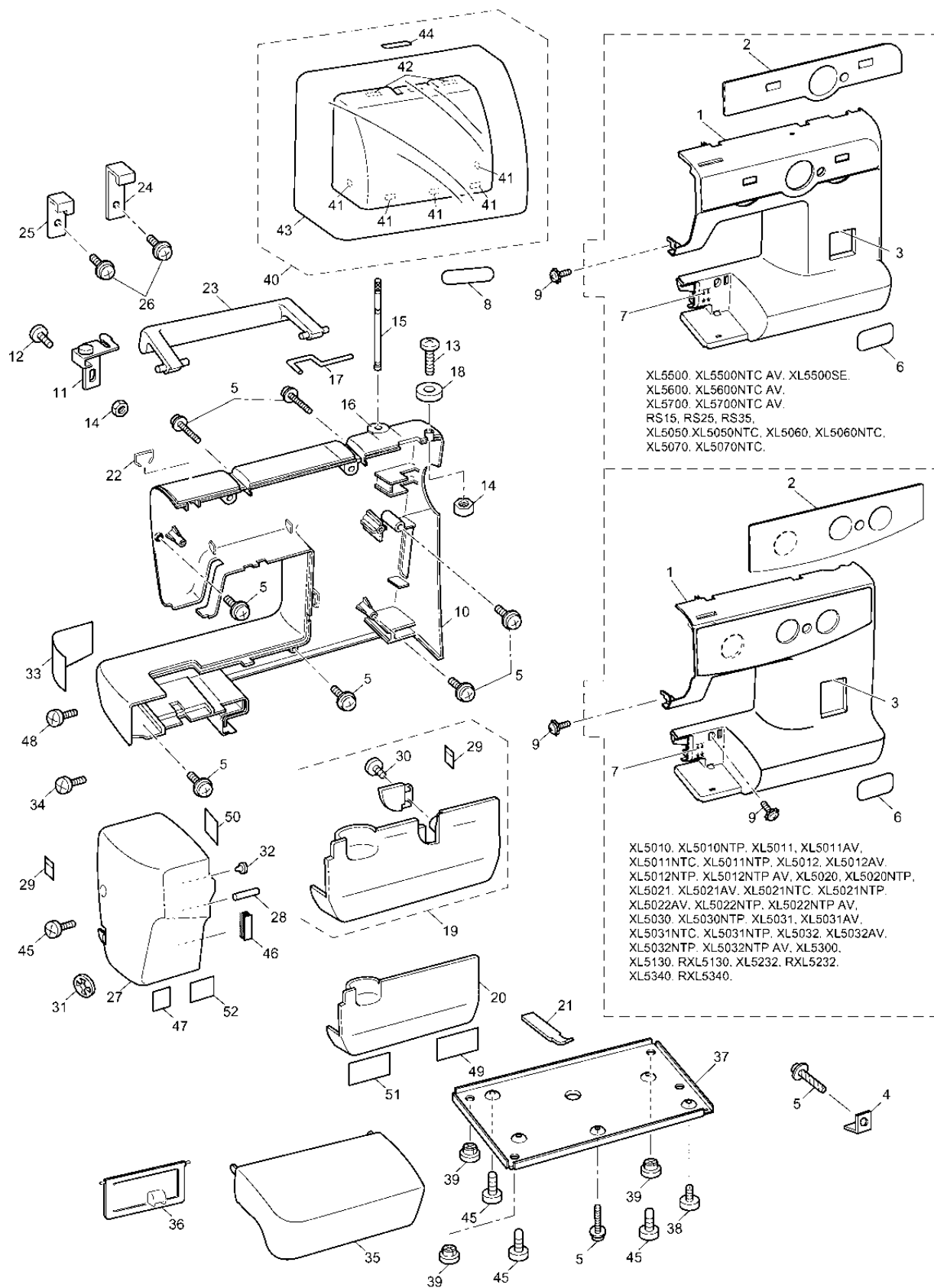
(1) PRINCIPAL PARTS (XL Series)



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No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
29	X80321001	NT LOWER THREAD CUTTER (RXL5130, RXL5232, RXL5340)			125782051	SEW-LIGHT RATING STICKER (RXL5130, RXL5232: U.S.A.)	
	X80321021	NT LOWER THREAD CUTTER		51	X56455021	HINGE DOOR LABEL (XL501*, XL5050*, XL502*, XL5060*, XL503*, XL5070*: U.K.), (XL5130), (XL5232), (XL5340), (XL5500*, XL5600*, XL5700*: U.S.A., CAN, U.K.)	
30	136681021	TAPTITE, BIND B M3X8 (XL5340, XL5700*, RS35)			X56455051	HINGE DOOR LABEL (RXL5130, RXL5232: U.S.A.)	
31	138384021	RETAINING RING,CS5		52	XC3372021	UPPER THREADING LABEL (XL501*, XL502*, XL503*: U.K.)	
	138384051	RETAINING RING,CS5 (RXL5130, RXL5232, RXL5340)			XC6750021	UPPER THREADING LABEL (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*: U.K.)	
32	X51895021	FACE PLATE BUSH					
	X51895051	FACE PLATE BUSH (RXL5130, RXL5232, RXL5340)					
33	XA4468021	REAR COVER REFLECTOR					
34	060401416	SCREW, BIND M4X14					
35	XA5730021	ACCESSORY TABLE					
	XA5730024	ACCESSORY TABLE (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)					
36	XA5731221	ACCESSORY TABLE COVER					
	XA5731222	ACCESSORY TABLE COVER (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)					
37	XA4569020	BASE PLATE					
38	XA4687021	ADJUSTING SCREW ASSY					
39	XA1805021	BASE RUBBER A					
40	XC0425021	MACHINE COVER ASSY (XL5020: KOREA)					
41	125440050	CASE FELT (XL5020: KOREA)					
42	XZ0016050	CASE FELT TOP (XL5020: KOREA)					
43	X60678051	BAG, 700X630H (XL5020: KOREA)					
44	XA3028021	DECORATION PLATE (XL5020: KOREA)					
45	060400816	SCREW, BIND M4X8					
46	XA6661021	PILE					
	XA6661051	PILE (RXL5130, RXL5232, RXL5340)					
47	XC4167021	CAUTION STICKER (KOREA)					
48	138172021	SCREW,PAN (S/P WASHER) M4X10					
	138172051	SCREW,PAN (S/P WASHER) M4X10 (RXL5130, RXL5232, RXL5340, XL5500SE)					
49	XA2107221	LABEL (XL5500, XL5700: U.S.A., CAN, CHILE) (XL5232), (XL5600: U.S.A., CAN), (XL5340), (XL5300), (XL5130)					
	XA2107251	LABEL (RXL5130, RXL5232: U.S.A.)					
50	125782021	SEW-LIGHT RATING STICKER (XL5500, XL5600, XL5700: U.S.A., CAN) (XL5130), (XL5232), (XL5300), (XL5340)					

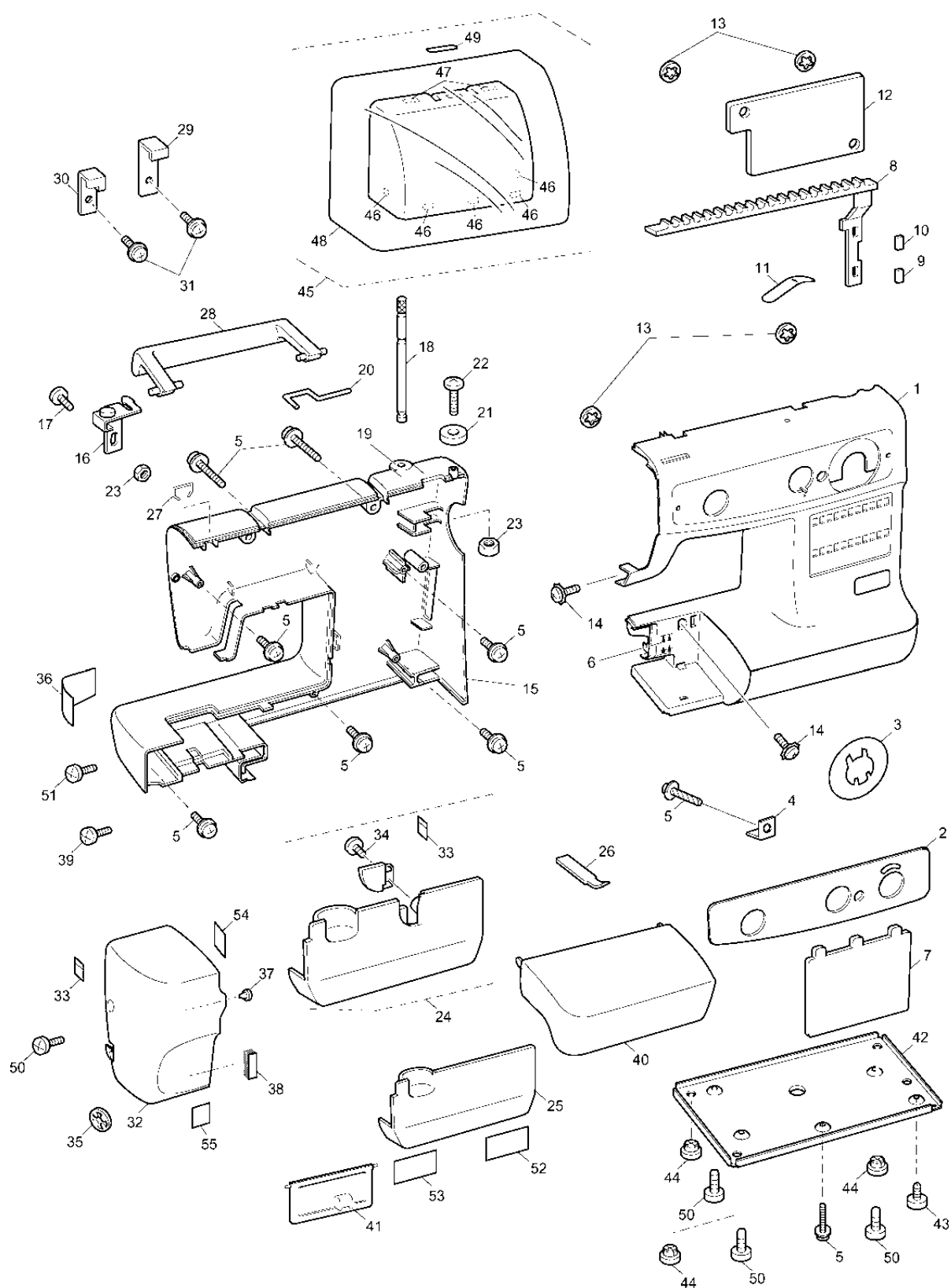
(1) PRINCIPAL PARTS (XL Series)



(1) PRINCIPAL PARTS (PX Series)

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA6356021	FRONT COVER (PX200, PX200NTC, PX200HC, PX220NTC, PX300, PX300HC, PX300NTC, PX330NTC)			XA6394023	PATTERN DECORATION PLATE (PX100: ARGENTINE, CHILE, MEXICO)	
	XA6393021	FRONT COVER (PX100, PX100HC, PX100NTC, PX110NTC, PX150)			XA6394025	PATTERN DECORATION PLATE (PX100NTC, PX110NTC, PX150)	
2	XA6357021	PANEL DECORATION PLATE (PX300)		8	XA6360021	PATTERN DISPLAY RACK	
	XA6357023	PANEL DECORATION PLATE (PX200, except PX200: U.S.A.)		9	XA6361021	DISPLAY PLATE	
	XA6357024	PANEL DECORATION PLATE (PX100)		10	XA6361022	DISPLAY PLATE	
	XA6357026	PANEL DECORATION PLATE (PX200: U.S.A.)		11	XA6362020	SPRING	
	XA6357031	PANEL DECORATION PLATE (PX100NTC)		12	XA6363021	DISPLAY REAR PLATE	
	XA6357032	PANEL DECORATION PLATE (PX200NTC)		13	146200051	RETAINING RING,CS4	
	XA6357033	PANEL DECORATION PLATE (PX300NTC)		14	053400806	SCREW,PAN (T WASHER) M4X8	
	XA6357034	PANEL DECORATION PLATE (PX330NTC)		15	XA5723121	REAR COVER	
	XA6357035	PANEL DECORATION PLATE (PX150)		16	XA6106021	THREAD GUIDE ASSY	040161
	XA6357036	PANEL DECORATION PLATE (PX110NTC)		17	0A5301006	SCREW,PAN (S/P WASHER) M3X10	
	XA6357037	PANEL DECORATION PLATE (PX220NTC)		18	188058121	SPOOL PIN	
				19	XA4441021	SPOOL PIN STAND	
3	XA6358021	F PATTERN INDICATOR PLATE		20	XA0628021	SPOOL PIN SPRING	
4	XA5732021	BOTTOM HOLD PLATE		21	X59864221	BOBBIN PRESSER	040152
5	XA3337022	TAPTITE CUP P M4X20		22	052301606	SCREW,PAN (S/P WASHER) M3X16	
6	XA6583021	DROP MARK		23	021300106	NUT, 1 M3	
7	XA6359021	PATTERN DECORATION PLATE (PX300)		24	XA5724021	HINGE DOOR ASSY	
	XA6359023	PATTERN DECORATION PLATE (PX300: ARGENTINE, CHILE, MEXICO)		25	XA5963021	HINGE DOOR	
	XA6359025	PATTERN DECORATION PLATE (PX300NTC, PX330NTC)		26	X53638121	SPRING	
	XA6392021	PATTERN DECORATION PLATE (PX200)		27	X53625121	UPPER COVER THREAD GUIDE	
	XA6392022	PATTERN DECORATION PLATE (PX200: U.S.A.)		28	XA5726121	HANDLE	
	XA6392023	PATTERN DECORATION PLATE (PX200: ARGENTINE, CHILE, MEXICO)		29	XA8476020	HANDLE HOLDER XR	
	XA6392025	PATTERN DECORATION PLATE (PX200NTC, PX220NTC)		30	XA8477020	HANDLE HOLDER XL	
	XA6394021	PATTERN DECORATION PLATE		31	XA3337022	TAPTITE, CUP P M4X20	
				32	XA6365121	FACE PLATE	
				33	X80321001	NT LOWER THREAD CUTTER (RPX100)	
					X80321021	NT LOWER THREAD CUTTER	
				34	136681021	TAPTITE, BIND B M3X8	
				35	138384021	RETAINING RING,CS5	
					138384051	RETAINING RING,CS5 (RPX100)	
				36	XA4468021	REAR COVER REFLECTOR	
				37	X51895021	FACE PLATE BUSH	
					X51895051	FACE PLATE BUSH (RPX100)	
				38	X52654001	PILE 19X6X6	
				39	060401416	SCREW, BIND M4X14	
				40	XA5730022	ACCESSORY TABLE	
				41	XA5731221	ACCESSORY TABLE COVER	
				42	XA4569020	BASE PLATE	
				43	XA4687021	ADJUSTING SCREW ASSY	
				44	XA1805021	BASE RUBBER A	

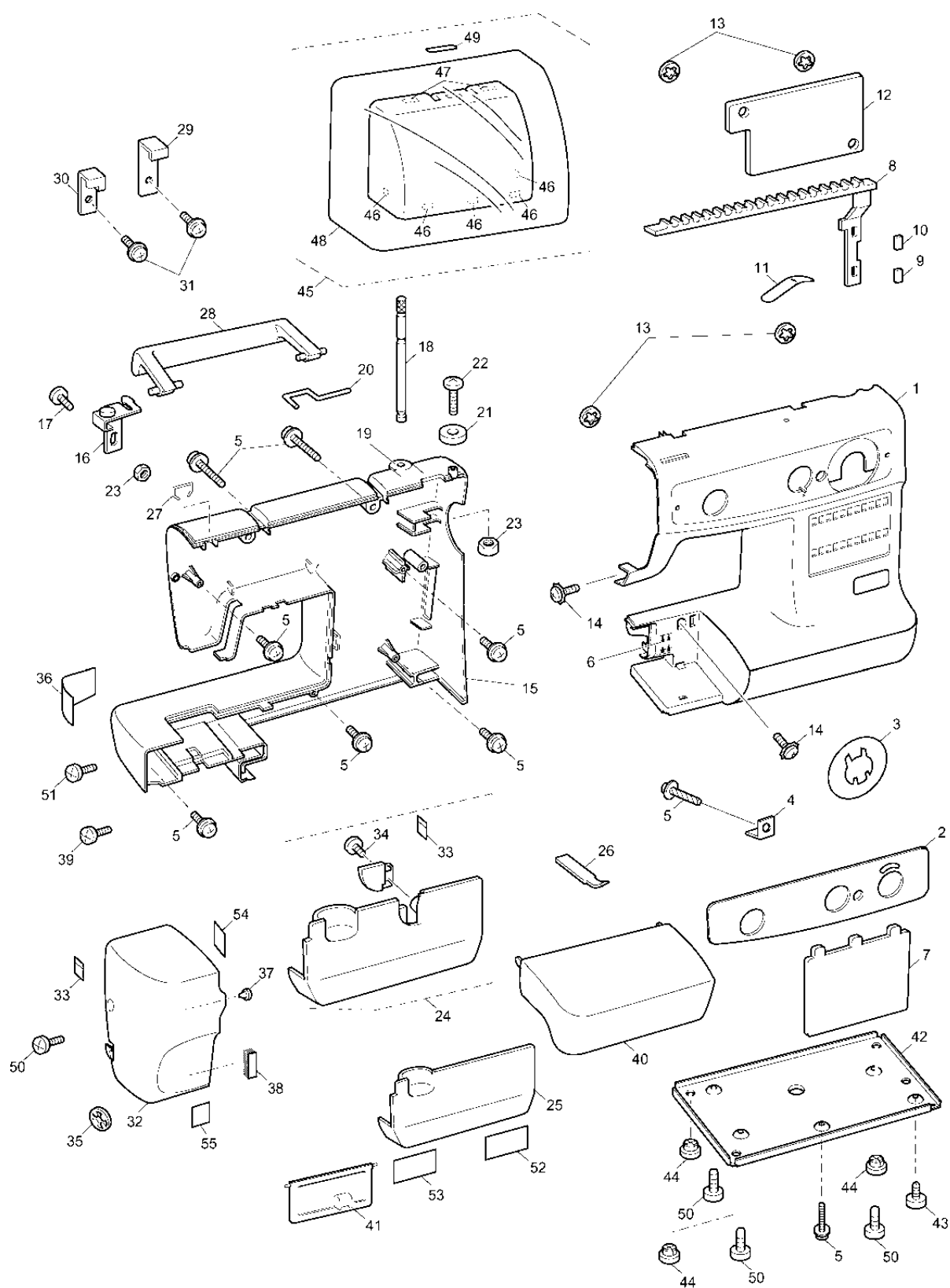
(1) PRINCIPAL PARTS (PX Series)



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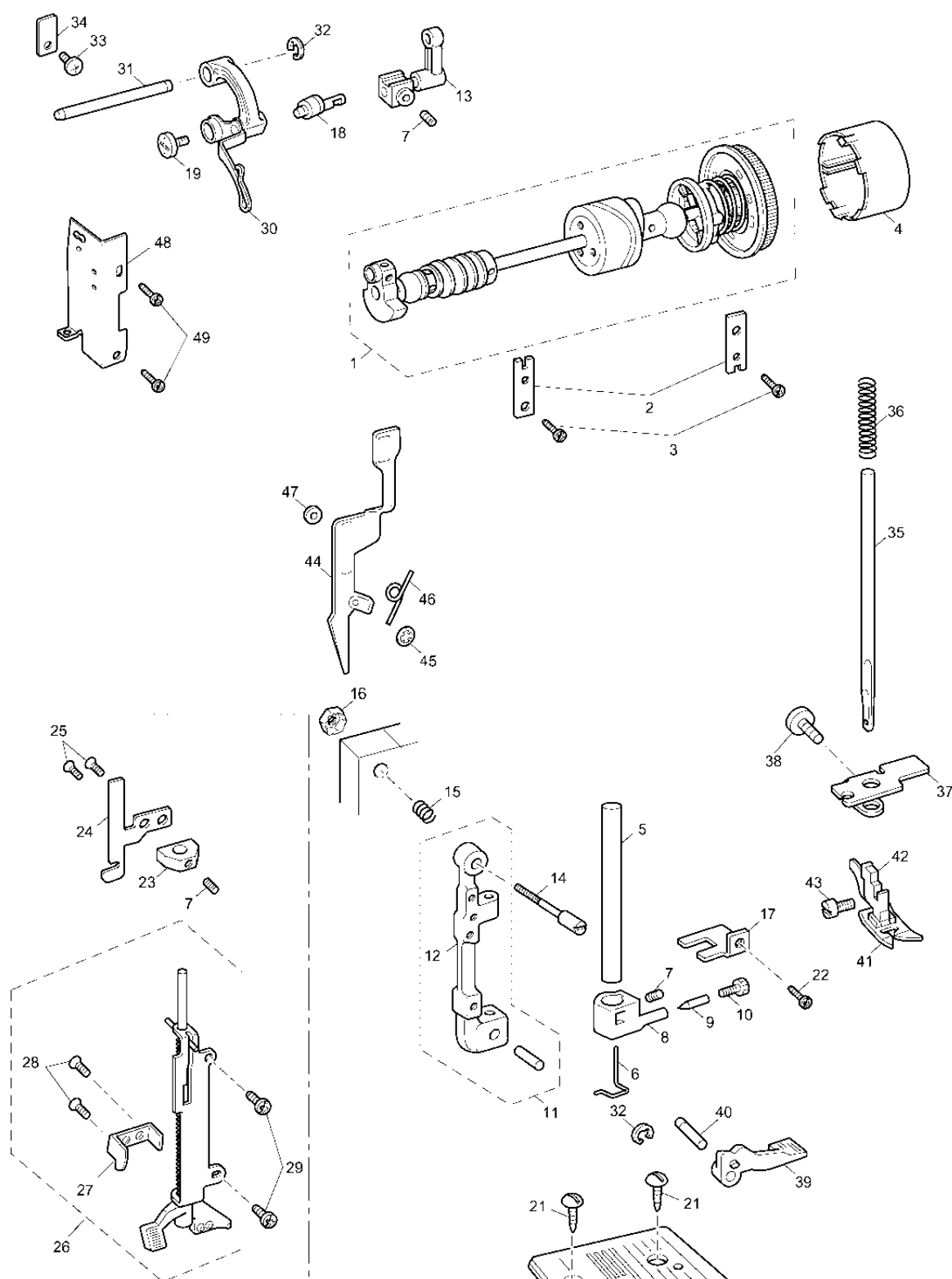
(1) PRINCIPAL PARTS (PX Series)



(2) UPPER SHAFT / NEEDLE BAR / THREAD TENSION / PRESSER MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
UPPER SHAFT MECHANISM				PRESSER MECHANISM			
1	XA7211321	UPPER SHAFT ASSEMBLY		35	XA2402050	PRESSER BAR	
2	X52478021	BUSHING PRESSER			XA2402020	PRESSER BAR (XL5050NTC), (XL5060NTC), (XL5070NTC), (XL5500: U.S.A., CAN, CHILE), (XL5500SE), (XL5500NTC AV), (XL5600: U.S.A., CAN), (XL5600NTC AV), (XL5700), (XL5700NTC AV)	
3	X57908021	TAPTITE, BIND S M4X10			128437020	PRESSER BAR (XL5010), (XL5011), (XL5011AV), (XL5012), (XL5020), (XL5021), (XL5012AV), (XL5022AV), (XL5021AV), (XL5030), (XL5031), (XL5031AV), (XL5032), (XL5032AV), (PX100), (PX200), (XL5050), (XL5060), (XL5070), (RS15), (RS25), (XL5500, XL5600: GER, U.K., FRA)	040158
4	XA8378021	PULLEY			36	X55770021	PRESSER BAR SPRING
	XA8378022	PULLEY (XL5050*, XL5060*, XL5070*, XL5500* XL5600*, XL5700*, RS15, RS25, RS35)			37	XA3955121	PRESSER BAR BRACKET
NEEDLE BAR MECHANISM					38	X52760021 X52760051	SET SCREW,PAN M6X12 SET SCREW,PAN M6X12 (RXL5130, RXL5232, RXL5340, RPX100)
5	XA2358121	NEEDLE BAR			39	XA2511121	PRESSER FOOT LIFTER
6	XZ0005020	NEEDLE BAR THREAD GUIDE			40	XA0977120	PRESSER FOOT LIFTER STUD
7	012400432	SET SCREW, SOCKET (FT) M4X4			41	138135122 138135152	ZIGZAG PRESSER FOOT ZIGZAG PRESSER FOOT (RXL5130, RXL5232, RXL5340, RPX100)
8	XZ0001121	NEEDLE CLAMP			42	138134021 138134051	PRESSER FOOT HOLDER PRESSER FOOT HOLDER (RXL5130, RXL5232, RXL5340, RPX100)
9	XA5718121	NEEDLE CLAMP PIN	040212		43	132730122	TIGHTENING SCREW 3.57
10	XZ0002021	NEEDLE CLAMP SCREW			44	XA5796021	TENSION RELEASER C
11	XA8379021	NEEDLE BAR SUPPORTER ASSY			45	120454021 120454051	RETAINING RING, CS3 RETAINING RING, CS3 (RXL5130, RXL5232, RXL5340, RPX100)
12	XA3952220	NEEDLE BAR SUPPORTER			46	XA5797021	SPRING
13	XA1289121	NEEDLE BAR CRANK ROD ASSY			47	025030236	WASHER, PLAIN M3
14	XA3477021	NEEDLE BAR SUPPORTER STUD			48	XA5737021	BH LEVER SET PLATE
15	X54369021	SPRING			49	X57908021	TAPTITE, BIND S M4X10
16	X56851021	LOCK NUT					
17	XA8380021	NEEDLE BAR SUPPORTER GUIDE					
18	X59115121	NEEDLE BAR CRANK					
19	132051022	SCREW, FLAT SM3.57-40X7 L					
20	XA3954021	ZIGZAG NEEDLE PLATE					
21	X50487051	SCREW M4					
22	X57908021	TAPTITE, BIND S M4X10 (XL5***NTP, NTC, NTP AV, NTC AV, SE, XL5130,RXL5130: U.S.A., XL5232, RXL5232, XL5500,XL5600: U.S.A., CANADA, CHILE, XL5340, RXL5340, XL5700, RS35)					
23	XA2367020	NEEDLE THREADER SET COLLAR					
24	XA0430021	NEEDLE THREADER SET PLATE					
25	004260405	SCREW, FLAT M2.6X4					
26	XA5535021	NEEDLE THREADER SUPPORTER ASSY					
27	XA0445151	THREADER HOOK ASSEMBLY					
28	037200516	TAPPING SCREW, PAN V M2X5	040207				
29	060400616	SCREW, BIND M4X6					
THREAD TENSION MECHANISM							
30	XA4747021	THREAD TAKE-UP LEVER ASSY					
31	XA4585021	THREAD TAKE-UP LEVER SHAFT					
32	048050346	RETAINING RING, E5					
33	X57913021	TAPTITE, BIND S M4X16					
34	X50532021	PRESSER PLATE					

(2) UPPER SHAFT / NEEDLE BAR / THREAD TENSION / PRESSER MECHANISM

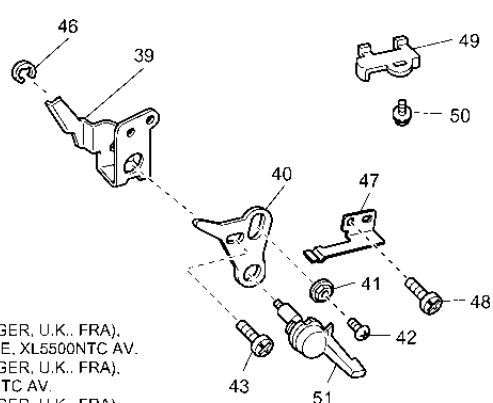
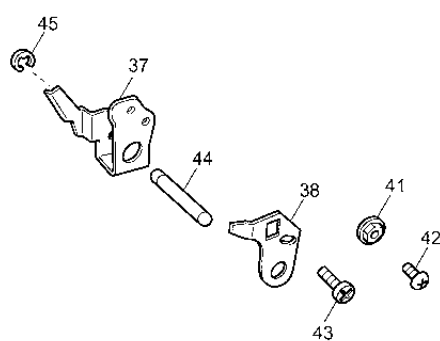
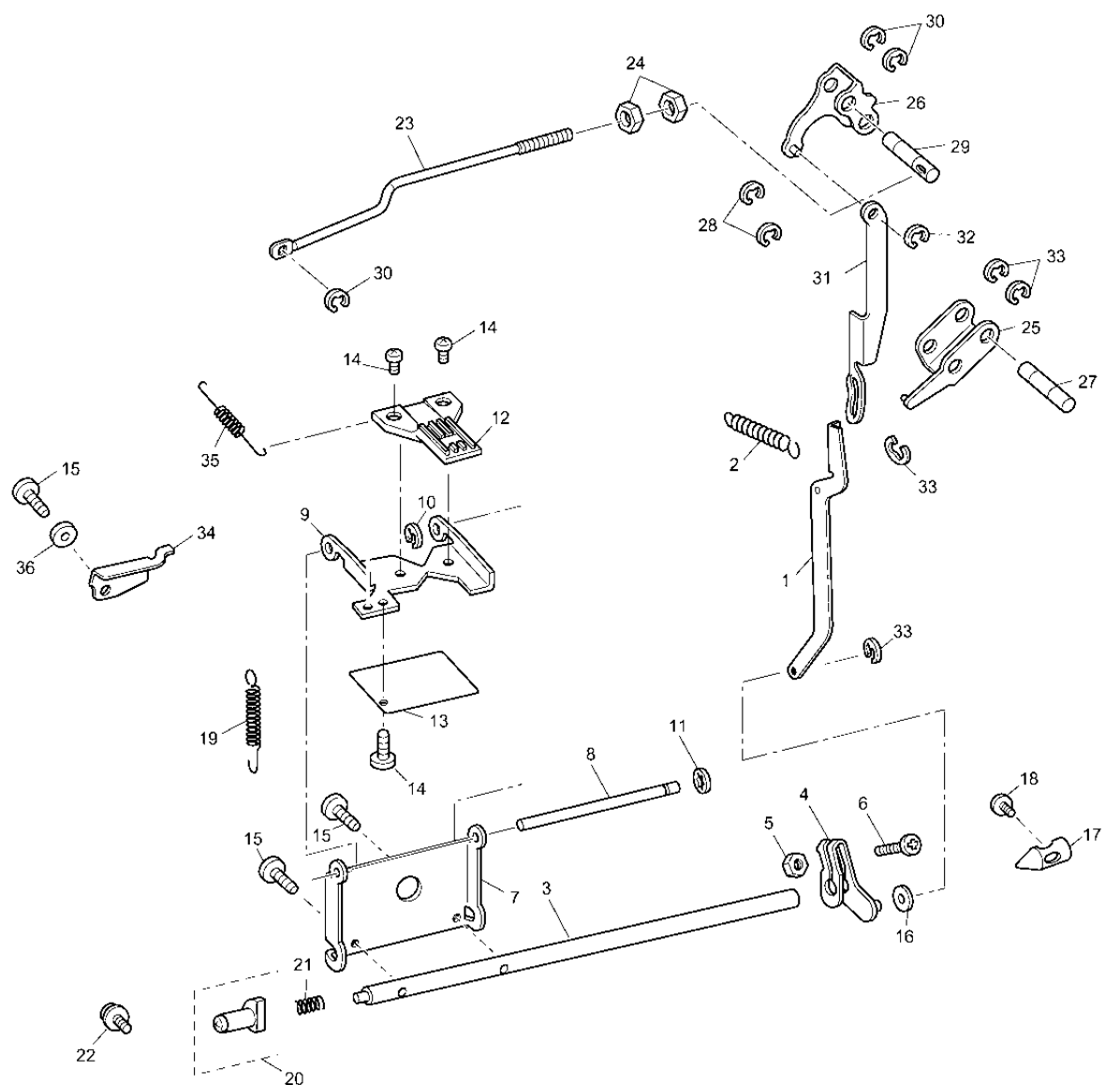


XL5***NTP, NTC, NTP AV, NTC AV, SE,
 XL5130, RXL5130: U.S.A., XL5232, RXL5232,
 XL5500, XL5600: U.S.A., CANADA, CHILE,
 XL5340, RXL5340, XL5700, RS35

(3) HORIZONTAL FEED / VERTICAL FEED MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
HORIZONTAL FEED MECHANISM				VERTICAL FEED MECHANISM			
1	XA0978021	FEED CONNECTING ROD ASSY		37	XA3480021	VERTICAL FEED ARM (XL501*), (XL5050*), (XL502*), (XL5060*), (XL503*), (XL5070*), (XL5130), (RXL5130), (XL5232), (RXL5232), (XL5340), (RXL5340), (XL5500, XL5700: U.S.A., CAN, CHILE), (XL5300), (XL5600: U.S.A., CAN)	
2	XA0980021	SPRING		38	XA3481021	VERTICAL FEED ADJUSTER	
3	XA3958020	HORIZONTAL FEED SHAFT		39	XA1504021	VERTICAL FEED SHAFT ARM (XL5500, XL5600, XL5700: GER, U.K., FRA) (XL5500SE), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV), (RS15), (RS25), (RS35), (PX100), (PX100HC), (PX100NTC), (PX110NTC), (RPX100), (PX150), (PX200), (PX200HC), (PX200NTC), (PX220NTC), (PX300), (PX300HC), (PX300NTC), (PX330NTC)	
4	XA0983121	HORIZONTAL FEED ARM ASSY		40	XA1660021	VERTICAL ADJUSTING	
5	021400205	NUT, 2 M4		41	X50559020	ZIGZAG ADJUSTING NUT	
6	060401416	SCREW, BIND M4X14			X50559050	ZIGZAG ADJUSTING NUT (RXL5130, RXL5232, RXL5340)	
7	XA0987021	HORIZONTAL FEED PLATE		42	062300806	SCREW, PAN M3X8	
8	XA0988021	FEED STAND SHAFT		43	060400516	SCREW, BIND M4X5	
9	XA3960021	FEED STAND		44	XA0995121	VERTICAL FEED SHAFT	
10	048030346	RETAINING RING, E3		45	048060346	RETAINING RING, E6	
11	146200051	RETAINING RING, CS4		46	048030346	RETAINING RING, E3	
12	XA4430021	FEED DOG		47	XA1659021	NOTCH SPRING	
13	XA3474021	DUST PROTECT PLATE		48	X57908021	TAPTITE, BIND S M4X10	
14	060300416	SCREW, BIND M3X4		49	XA2338021	DROP STOPPER	
15	060400816	SCREW, BIND M4X8		50	052401406	SCREW, PAN (S/P WASHER) M4X14	
16	X53330020	WASHER		51	XA1505021	DROP LEVER	
17	XA1082021	TAPER POINT STUD R (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)			XA1505051	DROP LEVER (RPX100), (XL5700: GER, U.K, FRA), (RS35)	
	XA1082051	TAPER POINT STUD R					
18	XZ0074021	TAPTITE, CUP S4X16					
19	XA0991021	SPRING					
20	X55472021	TAPER POINT STUD L ASSY					
21	X56613021	SPRING					
22	XA0649021	TAPTITE, CUP S4X14					
23	XA3962021	SS CONNECTING ROD					
24	X56960021	NUT 4					
25	XA3082121	SS CHANGE LEVER SUB ASSY					
26	XA3085021	SS FEED LEVER ASSY					
27	XA3087021	SS FEED LEVER SHAFT					
28	048050346	RETAINING RING, E5					
29	XA3080121	SS ADJUSTING SHAFT					
30	048040346	RETAINING RING, E4					
31	XA3088021	SS FEED ROD					
32	048030346	RETAINING RING, E3					
33	048050346	RETAINING RING, E5					
34	XA4042120	FEED STAND SUPPORT					
35	XA4692021	SPRING					
36	025040133	WASHER, PLAIN S4					

(3) HORIZONTAL FEED / VERTICAL FEED MECHANISM



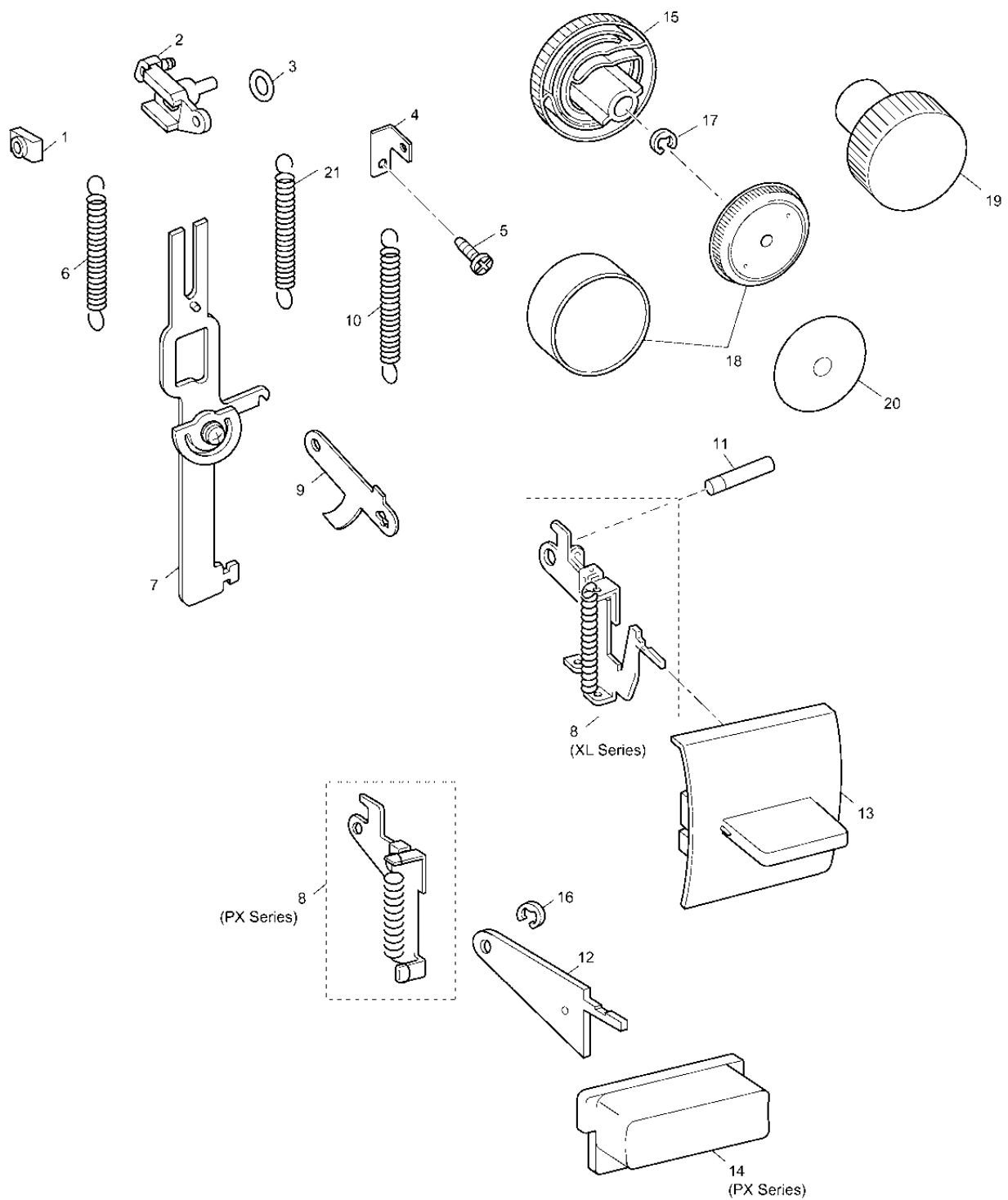
XL501*, XL5050*, XL502*, XL5060*, XL503*, XL5070*,
XL5130, RXL5130, XL5500(U.S.A., CAN, CHILE),
XL5232, RXL5232, XL5600(U.S.A., CAN), XL5340,
XL5300, RXL5340, XL5700(U.S.A., CAN, CHILE)

XL5500(GER, U.K., FRA),
XL5500SE, XL5500NTC AV,
XL5600(GER, U.K., FRA),
XL5600NTC AV,
XL5700(GER, U.K., FRA)
XL5700NTC AV, RS15, RS25, RS35,
PX100, PX100HC, PX100NTC, RPX100,
PX110NTC, PX150, PX200, PX200HC, PX200NTC, PX220NTC,
PX300, PX300HC, PX300NTC, PX330NTC

(4) FEED ADJUSTMENT MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA0030021	FEED SQUARE BLOCK			XA5735024	DIAL SHEET (XL5020, XL5020NTP, XL5232, RXL5232)	
2	XA3089051	FEED REGULATOR ASSY			XA5735025	DIAL SHEET (XL5010, XL5010NTP, XL5130, RXL5130)	
	XA3089021	FEED REGULATOR ASSY (XL5050, XL5050NTC, XL5060, XL5060NTC, XL5070, XL5070NTC, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700NTP AV, RS35)			XA5735028	DIAL SHEET (XL5011, XL5011AV, XL5011NTP, XL5011NTC)	
3	X53330020	WASHER			XA5735029	DIAL SHEET (XL5021, XL5021AV, XL5021NTP, XL5021NTC)	
4	XA4534021	STOP PLATE L			XA5735030	DIAL SHEET (XL5031, XL5031AV, XL5031NTP, XL5031NTC)	
5	X57913021	TAPTITE, BIND S M4X16			XA5735032	DIAL SHEET (XL5012, XL5012AV, XL5012NTP, XL5012NTP AV)	
6	XA0998021	SPRING			XA5735033	DIAL SHEET (XL5032, XL5032AV, XL5032NTP, XL5032NTP AV)	
7	XA3092021	FEED REGULATOR PLATE ASSY			XA5735034	DIAL SHEET (XL5022AV, XL5022NTP, XL5022NTP AV)	
8	XA4343021	REVERSE SEWING LEVER ASSY			XC7370021	DIAL SHEET (XL5500, XL5500NTP AV)	
	XA6366021	REVERSE SEWING LEVER (PX Series)			XC7370023	DIAL SHEET (XL5600, XL5600NTP AV)	
9	XA4532121	REVERSE SEWING LEVER PLATE A			XC7370025	DIAL SHEET (XL5700, XL5700NTP AV)	
10	XA4675021	SPRING			XC7370029	DIAL SHEET (XL5050, XL5050NTP)	
11	XA1004120	REVERSE SEWING SHAFT			XC7370028	DIAL SHEET (XL5060, XL5060NTP)	
12	XA6582021	REVERSE BUTTON HOLDER			XC7370030	DIAL SHEET (XL5070, XL5070NTP)	
13	XA5733021	FEED REGULATING LEVER KNOB			XC7370031	DIAL SHEET (XL5500SE)	
	XC7338021	FEED REGULATING LEVER KNOB (XL5050, XL5050NTP, XL5060, XL5060NTP, XL5070, XL5070NTP, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700NTP AV, RS35)			XC7370034	DIAL SHEET (RS-15)	
14	XA6369021	REVERSE SEWING BUTTON (PX Series)			XC7370036	DIAL SHEET (RS-25)	
15	XA6015021	FEED REGULATOR CAM			XC7370038	DIAL SHEET (RS-35)	
16	048040346	RETAINING RING, E4		21	XA3099021	SPRING	
17	048050346	RETAINING RING, E5					
18	XA5734021	MANUAL DIAL					
	XC7339121	MANUAL DIAL (XL5050, XL5050NTP, XL5060, XL5060NTP, XL5070, XL5070NTP, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700NTP AV, RS35)					
19	XA6370021	FEED DIAL (PX Series)					
	XA6370022	FEED DIAL (PX300NTP)					
	XA6370023	FEED DIAL (PX100NTP)					
	XA6370024	FEED DIAL (PX200NTP)					
20	XA5735021	DIAL SHEET (XL5340, RXL5340, XL5300, XL5030, XL5030NTP)					

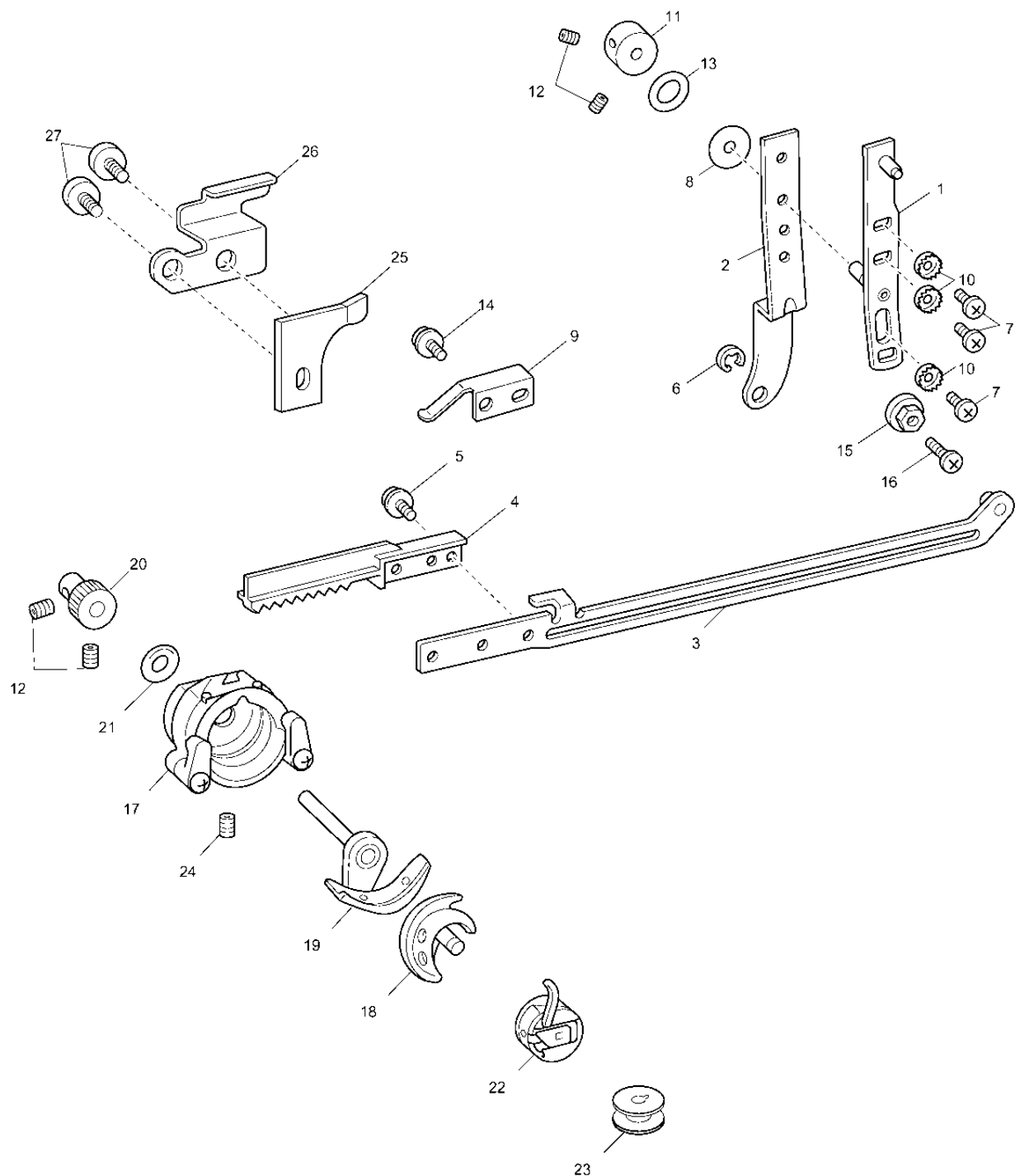
(4) FEED ADJUSTMENT MECHANISM



(5) ROTARY HOOK DRIVE / ROTARY HOOK MECHANISM

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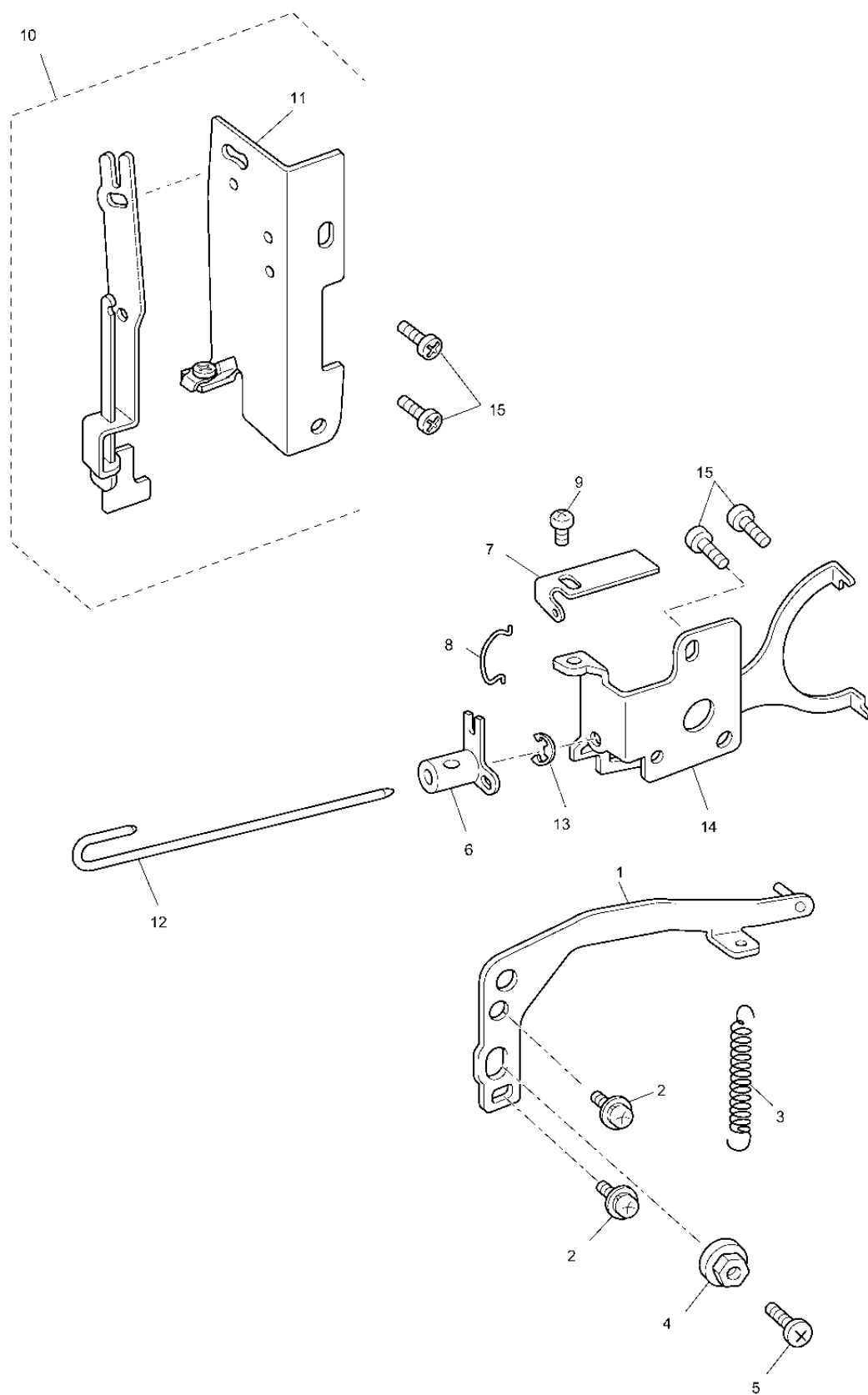
(5) ROTARY HOOK DRIVE / ROTARY HOOK MECHANISM



(6) ZIGZAG / BH MECHANISM

No.	CODE.	NAME	REMARKS
ZIGZAG MECHANISM			
1	XA4466021	Z CONNECTING ROD (XL501*, XL5050*, XL502*, XL5060*, XL503* XL5070*)	
	XA3971021	Z CONNECTING ROD (XL5130, XL5500*, XL5600*, XL5700*, XL5232 XL5340, XL5300, RS15, RS25, RS35, PX100* PX110NTC, RPX100, PX200*, PX220NTC, PX300*, PX330NTC)	
	XA3971051	Z CONNECTING ROD (RXL5130, RXL5232, RXL5340, RPX100)	
2	XA8474021	UPSET 4X12DB	
	XA8474051	UPSET 4X12DB (RXL5130, RXL5232, RXL5340, RPX100)	
3	XZ0024021	ZIGZAG CONNECTING ROD SPRING	
	XA3143021	ZIGZAG CONNECTING ROD SPRING (XL5130, XL5232, RXL5130, RXL5232, XL5300, XL5340, RXL5340, XL5500, XL5500SE, XL5500NTC AV, XL5600, XL5600NTC AV, XL5700, XL5700NTC AV, RS15, RS25, RS35, PX100*, PX110NTC, RPX100, PX200*, PX220NTC, PX300*, PX330NTC)	
4	X50559020	ZIGZAG ADJUSTING NUT	
	X50559050	ZIGZAG ADJUSTING NUT (RXL5130, RXL5232, RXL5340, RPX100)	
5	062301006	SCREW, PAN M3X10	
BH MECHANISM			
(XL502*, 5060*, XL503*, XL5070*, XL5232 RXL5322, XL5600*, XL5340, RXL5340, XL5300, XL5700*, RS15, RS25, RS35, PX200*, PX220NTC, PX300*, PX330NTC)			
6	XZ0021021	BH CHANGE ARM ASSY	
7	XA3972021	BH NOTCH SPRING	
8	136997021	BH SPRING	
9	060400816	SCREW, BIND M4X8	
10	XA5812021	BH LEVER SET PLATE ASSY	
11	XA3975151	BH LEVER HOLDER ASSEMBLY	
12	XA3978021	BH CHANGE SHAFT	
13	048025346	RETAINING RING, E2.5	
14	XA3979021	BH HOLDER ASSY	
15	X57908021	TAPTITE, BIND S M4X10	

(6) ZIGZAG / BH MECHANISM

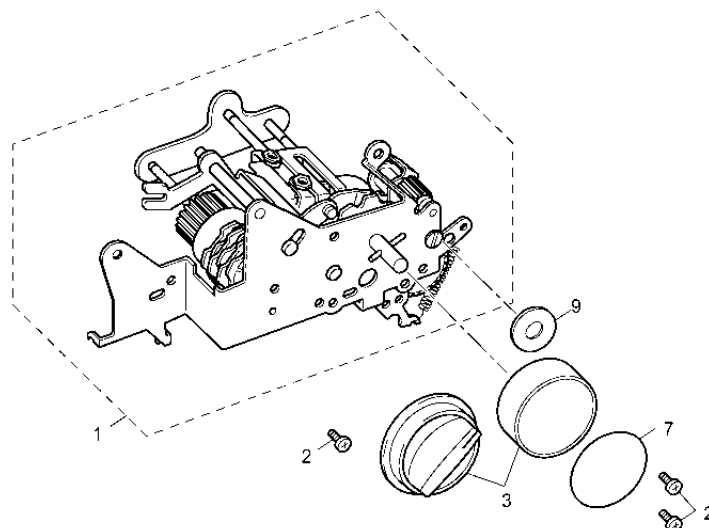


(7) PATTERN SELECTION MECHANISM without BH CONNECTING LINK ASSY

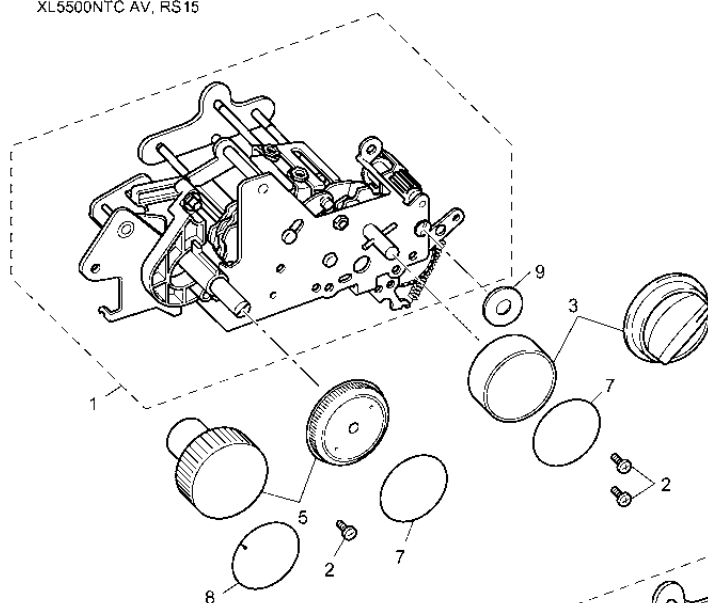
No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA6004021	PATTERN SELECTING UNIT ASSY (XL5130, RXL5130)		9	XA4685021	BH KNOB SPACER	
	XA6013021	PATTERN SELECTING UNIT ASSY (XL5010, XL5010NTP, XL5011, XL5011AV, XL5011NTC, XL5011NTP, XL5012, XL5012AV, XL5012NTP, XL5012NTP AV, XL5050, XL5050NTC)			XA4685051	BH KNOB SPACER (PX100, PX100HC, PX100NTC, RPX100, PX110NTC)	
	XC7341021	PATTERN SELECTING UNIT ASSY (XL5500, XL5500SE, XL5500NTC AV, RS15)			XC7433021	BH KNOB SPACER (XL5050, XL5050NTC, XL5500, XL5500SE, XL5500NTC AV, RS15)	
	XA9837021	PATTERN SELECTING UNIT ASSY (PX100, PX100NTC, PX100HC, PX150, PX110NTC, RPX100)					
2	X57908021	TAPTITE, BIND S M4X10					
	X57908051	TAPTITE, BIND S M4X10 (XL5050, XL5050NTC)					
3	XA5736021	PATTERN SELECTION DIAL					
	XA6371021	PATTERN SELECTION DIAL (PX100, PX100HC, RPX100, PX110NTC)					
	XA6371023	PATTERN SELECTION DIAL (PX100NTC)					
	XC7343021	PATTERN SELECTION DIAL (XL5050, XL5050NTC, XL5500, XL5500SE, XL5500NTC AV, RS15)					
4	XA6372021	PATTERN DECORATION GEAR 1 (PX100, PX100HC, PX100NTC, PX110NTC, RPX100)					
5	XA5734021	MANUAL DIAL (XL5130, RXL5130)					
	XC7339121	MANUAL DIAL (XL5500, XL5500SE, XL5500NTC AV, RS15)					
6	XA6373021	ZIGZAG DIAL (PX100, PX100NTC, PX110NTC, RPX100)					
	XA6373023	ZIGZAG DIAL (PX100NTC)					
7	XA6003025	DIAL SHEET (XL5010, XL5010NTP)					
	XA6003030	DIAL SHEET (XL5011, XL5011AV, XL5011NTP, XL5011NTC)					
	XA6003034	DIAL SHEET (XL5130, RXL5130)					
	XA6003037	DIAL SHEET (XL5012, XL5012AV, XL5012NTP, XL5012NTP AV)					
	XC7370022	DIAL SHEET (XL5500, XL5500SE, XL5500NTC AV)					
	XC7370035	DIAL SHEET (RS-15)					
8	XA5735022	DIAL SHEET (XL5130, RXL5130)					

(7) PATTERN SELECTION MECHANISM without BH CONNECTING LINK ASSY

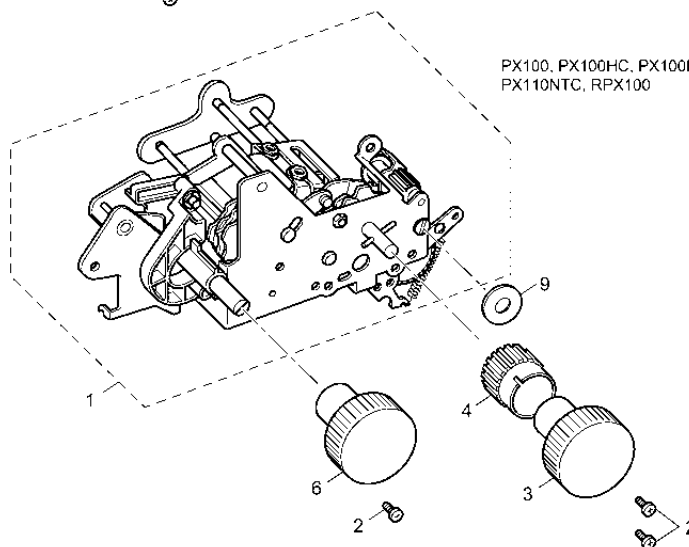
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XL5011NTC, XL5011NTP, XL5012, XL5012AV, XL5012NTP,
XL5012NTP AV, XL5050, XL5050NTC



XL5130, RXL5130, XL5500, XL5500SE,
XL5500NTC AV, RS15



PX100, PX100HC, PX100NTC,
PX110NTC, RPX100



(7) PATTERN SELECTION MECHANISM

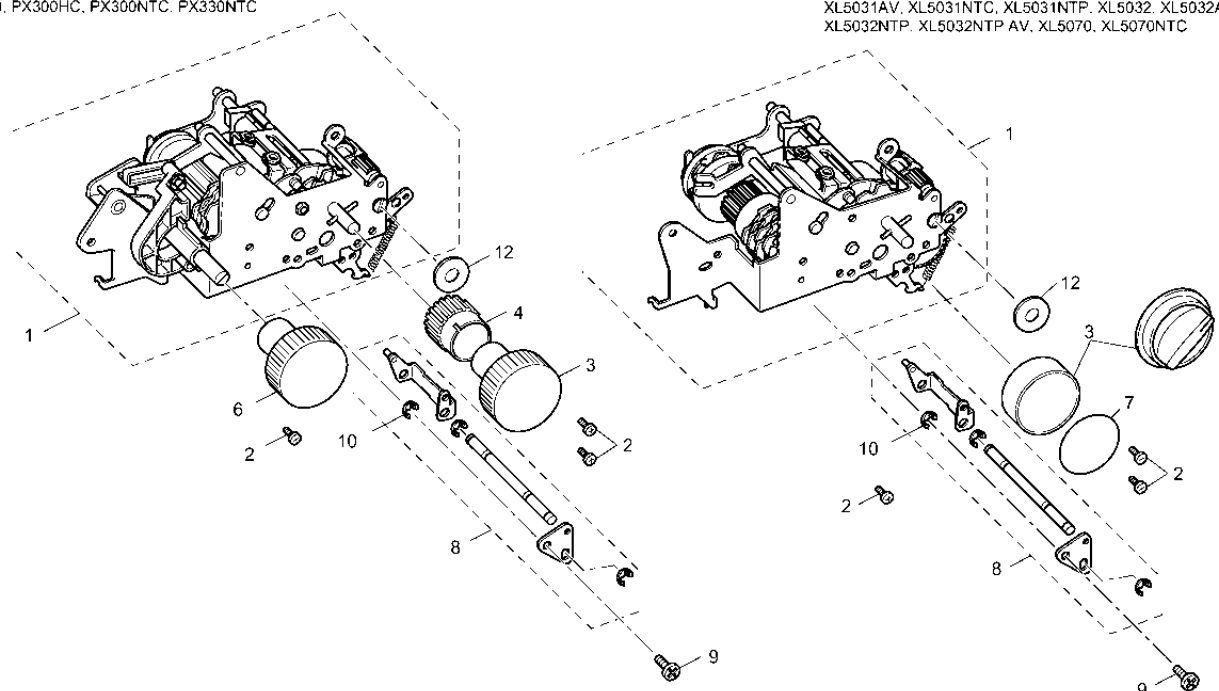
with BH CONNECTING LINK ASSY

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(7) PATTERN SELECTION MECHANISM with BH CONNECTING LINK ASSY

PX200, PX200HC, PX200NTC, PX220NTC
PX300, PX300HC, PX300NTC, PX330NTC

XL5020, XL5020NTP, XL5021, XL5021AV, XL5021NTC,
XL5021NTP, XL5022AV, XL5022NTP, XL5022NTP AV,
XL5060, XL5060NTC, XL5030, XL5030NTP, XL5031,
XL5031AV, XL5031NTC, XL5031NTP, XL5032, XL5032AV,
XL5032NTP, XL5032NTP AV, XL5070, XL5070NTC



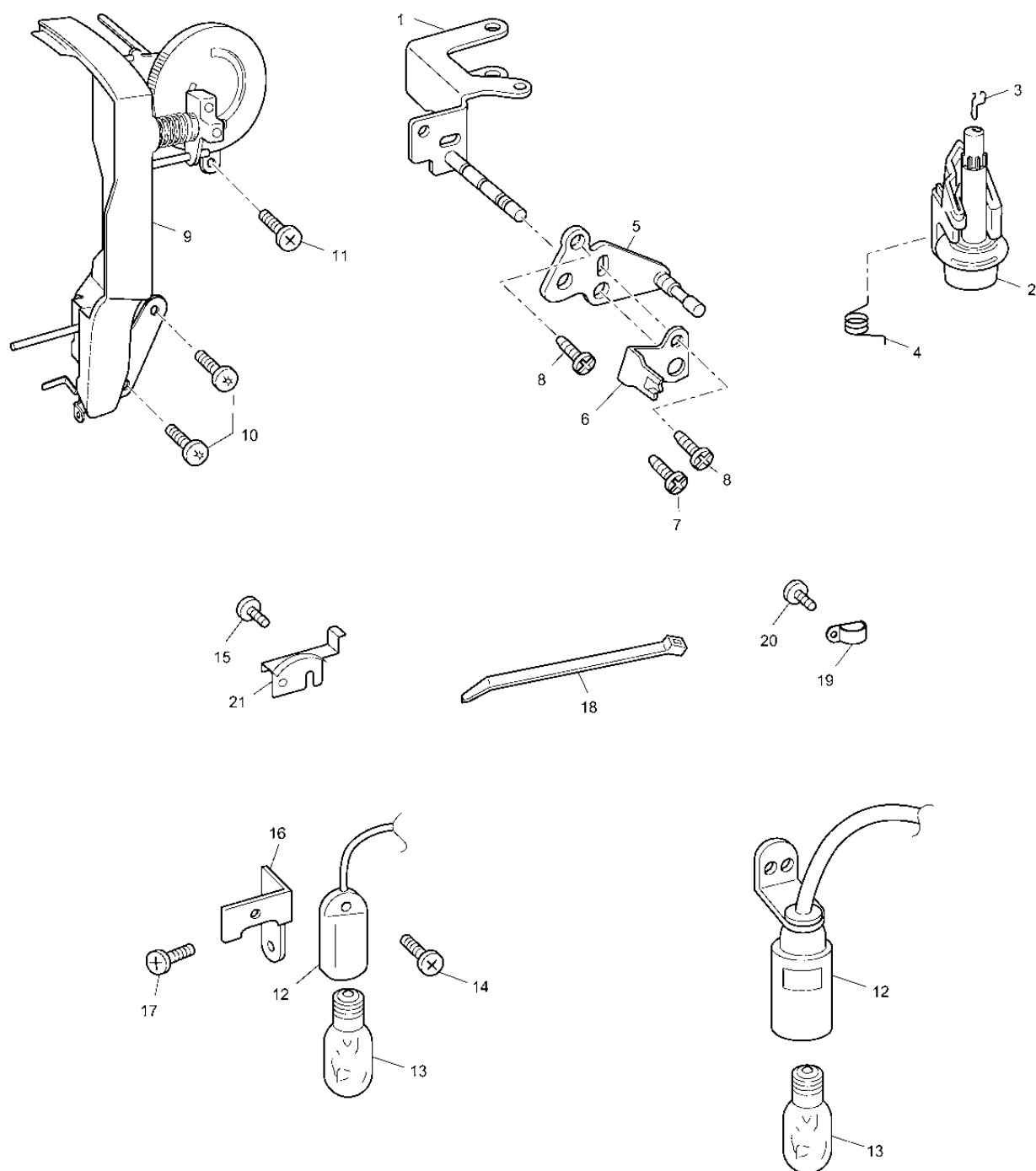
XL5232, RXL5232
XL5300, XL5340, RXL5340)

XL5600, XL5600NTC AV, RS25,
XL5700, XL5700NTC AV, RS35

(8) BOBBIN WINDER / THREAD GUIDE / LAMP MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
BOBBIN WINDER MECHANISM				14	X57984021	TAPTITE, BIND S M3X20 (XL5130), (RXL5130: U.S.A.), (XL5500: U.S.A., CAN), (XL5232), (RXL5232: U.S.A.), (XL5600: U.S.A., CAN), (XL5340), (XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
1	XA3273121	BOBBIN WINDER HOLDER SUB ASSY		15	XA1623021	TAPTITE, BIND S M3X10	
	XC7347021	BOBBIN WINDER HOLDER SUB ASSY (XL5050, XL5050NTC, XL5060, XL5060NTC, XL5070, XL5070NTC, XL5500, XL5500SE, XL5500NTC AV, XL5600, XL5600NTC AV, XL5700, XL5700NTC AV, RS15, RS25, RS35)			XA1623051	TAPTITE, BIND S M3X10 (RXL5130, RXL5232: SINGAPORE), (RXL5340) (RPX100)	
2	120448021	BOBBIN WINDER RUBBER BAND		16	XA4036021	LAMP HOLDER (XL5130), (RXL5130: U.S.A.), (XL5500: U.S.A., CAN), (XL5232), (RXL5232: U.S.A.), (XL5600: U.S.A., CAN), (XL5340), (XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
3	125928020	BOBBIN WINDER SHAFT SPRING		17	060300616	SCREW, BIND M3X6 (XL5130), (RXL5130: U.S.A.), (XL5500: U.S.A., CAN), (XL5232), (RXL5232: U.S.A.), (XL5600: U.S.A., CAN), (XL5340), (XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
4	X59939021	BOBBIN WINDER SPRING		18	X53169020	BAND	
5	XA3133121	SS CHANGE HOLDER ASSY			X53169050	BAND (XL5130, RXL5232, XL5232, RXL5130, RXL5340, RPX100)	
6	XA3136021	F DIAL SPRING		19	XA7678021	CORD CRAMP	
7	062400416	SCREW, PAN M4X4			XA7678051	CORD CRAMP (RXL5232: SINGAPORE), (RXL5340), (RPX100)	
8	X57913021	TAPTITE, BIND S M4X16		20	X57908021	TAPTITE, BIND S M4X10	
THREAD GUIDE MECHANISM				21	XA8463021	CORD GUIDE	
9	XA5805021	THREAD GUARD ASSY					
	XC7349021	THREAD GUARD ASSY (XL5050, XL5050NTC, XL5060, XL5060NTC, XL5070, XL5070NTC, XL5500, XL5500SE, XL5500NTC AV, XL5600, XL5600NTC AV, XL5700, XL5700NTC AV, RS15, RS25, RS35)					
	XA6374021	THREAD GUIDE ASSY (PX Series)					
10	X57908021	TAPTITE, BIND S M4X10					
11	060400416	SCREW, BIND M 4X4					
LAMP MECHANISM							
12	XC0492021	ASSY : SEWING LAMP E12C#16 (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, 5600, 5700:CAN), (PX100, PX200, PX300: U.S.A., MEXICO)					
	XC7352021	ASSY : SEWING LAMP E12C#24 (XL5500, XL5600, XL5700: U.S.A.)					
	XA1064021	SEW-LIGHT ASSY					
	XA1064051	SEW-LIGHT ASSY (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					
13	X53061020	SEW-LIGHT BULB (XL5130), (RXL5130: U.S.A.), (XL5232), (RXL5232: U.S.A.), (XL5340), (XL5500, 5600, 5700: U.S.A., CAN) (PX100, PX200, PX300: U.S.A., MEXICO)					
	205336020	SEW-LIGHT BULB L-4					
	205336050	SEW-LIGHT BULB L-4 (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					

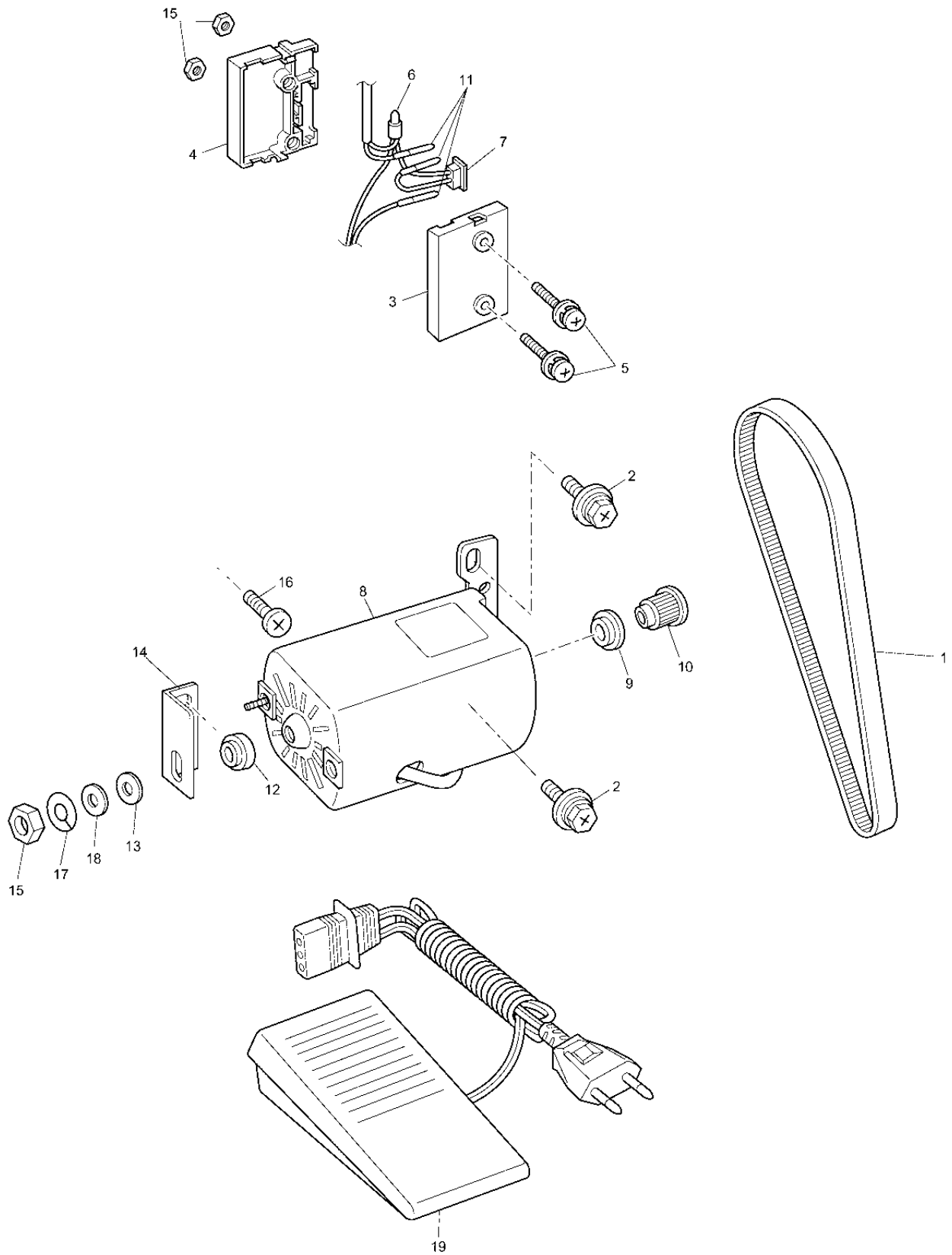
(8) BOBBIN WINDER / THREAD GUIDE / LAMP MECHANISM



(9) MOTOR UNIT

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA1196021	T BELT B163XXL4.8			XC7436021	MOTOR : NS-70 FDM230V (230V) (XL5050), (XL5050NTC), (XL5060), (XL5060NTC), (XL5070), (XL5070NTC), (XL5500, XL5600, XL5700: GER, U.K., FRA), (XL5500SE), (XL5500NTC AV), (XL5600NTC AV), (XL5700 NTC AV), (RS15), (RS25), (RS35)	
2	XA3004021	BOLT.(S/P WASHER) M5X12			XC7599021	MOTOR : NS-70 FDM220V (220V) (XL5500, XL5700: CHILE)	
	XA3004051	BOLT.(S/P WASHER) M5X12 (RXL5130), (RXL5232), (RXL5340), (XL5600: GER, U.K., FRA), (XL5600NTC AV) (RS25), (RPX100)		9	XA1265120	MOTER T-PULLEY A	
3	XA8786021	3P SOCKET BODY		10	XA1266120	MOTER T-PULLEY B	
4	XA8787021	3P SOCKET COVER			XC7355021	MOTOR T-PULLEY B (XL5050), (XL5050NTC), (XL5060), (XL5060NTC), (XL5070), (XL5070NTC), (XL5500, XL5700: U.S.A., CHILE, GER, U.K., FRA), (XL5500SE), (XL5500NTC AV), (XL5600: U.S.A., GER, U.K., FRA), (XL5600NTC AV), (XL5700NTC AV) (RS15), (RS25), (RS35)	
5	052403006	SCREW, PAN (S/P WASHER) M4X30		11	138598021	SOCKET PIN	
6	214808020	CONNECTOR:#3			138598051	SOCKET PIN (RXL5130, RXL5232, RXL5340, RPX100)	
	214808050	CONNECTOR:#3 (RXL5130, RXL5232, RXL5340, RPX100)		12	XC2138020	SPACER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
7	XA1073021	PW SWITCH ASSY		13	XC2139020	WASHER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
	XA1070021	PW SWITCH ASSY (XL5130), (XL5232), (XL5340), (RXL5130, RXL5232: U.S.A.), (PX100, PX200, PX300: U.S.A., MEXICO) (XL5500, XL5600, XL5700: U.S.A., CAN)		14	XC2137120	MOTOR SUPPORTER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
	XA1073051	PW SWITCH ASSY (RXL5130, RXL5232: SINGAPORE) (RXL5340), (RPX100)		15	021400205	NUT, 2 M4	
8	XA1071321	MOTOR : MM-BU1-9C (120V) (XL5130), (XL5500, XL5600, XL5700: CAN), (XL5232), (XL5340), (PX100, PX200, PX300: U.S.A., MEXICO)		16	X57908021	TAPTITE, BIND S M4X10 (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
	XA1071351	MOTOR : MM-BU1-9C (120V) (RXL5130, RXL5232: U.S.A.)					
	XA1429121	MOTOR : MM-251-51 (220V) (XL5300), (PX100: ARG, CHILE, CHINA), (PX200: ARG, CHILE, CHINA, IRAQ), (PX300: ARG, CHILE, CHINA, IRAQ), (PX100HC, PX200HC, PX300HC: CHILE)					
	XA1430121	MOTOR : MM-251-52 (230V)					
	XA1430151	MOTOR : MM-251-52 (230V) (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					
	XA1431121	MOTOR : MM-251-53 (240V) (PX300: NEW ZEALAND)					
	XA2252121	MOTOR : MM-251-54 (220V) (XL5010, XL5020: KOREA), (PX100, PX200, PX300: KOREA)	040158				
	XC7354021	MOTOR:HFA-07150 FDM (120V) (XL5500, XL5600, XL5700: U.S.A.)					

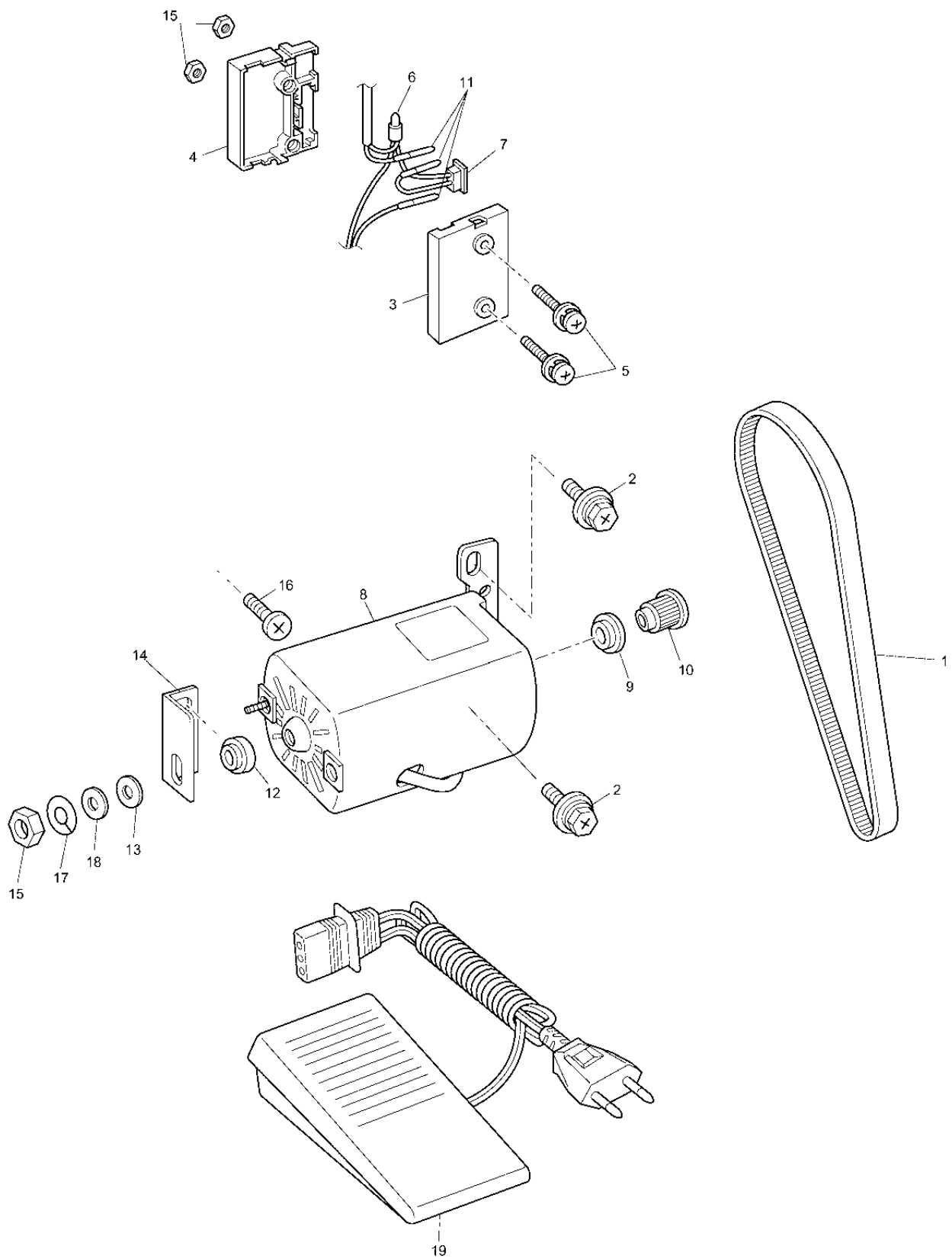
(9) MOTOR UNIT



(9) MOTOR UNIT

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
17	028040242	WASHER, SPRING 2-4 (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CANADA), (PX100, PX200, PX300: U.S.A., MEXICO)			XC7438321	FOOT CONTROLLER:KD-2902 (XL5050: GER, FRA, ITA, SWI, RUS, SING) (XL5060: GER, FRA, ITA, RUS, SING) (XL5070: GER, FRA, SWI, RUS, SING) (XL5500, XL5700: CHILE, GER, FRA) (XL5500SE), (XL5600: GER, FRA), (RS15), (RS25), (RS35)	050032
18	102707023	WASHER (XL5130), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CANADA), (PX100, PX200, PX300: U.S.A., MEXICO)			XC7456321	FOOT CONTROLLER:KD-2902UK (XL5050, XL5060, XL5070, XL5500, XL5600, XL5700: U.K.), (XL5050NTC), (XL5060NTC), (XL5070NTC), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV),	050032
	102707053	WASHER (RXL5130, RXL5232: U.S.A.)					
19	XA6400151	FOOT CONTROLLER : FC-307-51 (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					
	XA6412221	FOOT CONTROLLER : FC-307-58 (XL5010, XL5020, XL5030, PX100, PX200, PX300: IRELAND, U.K.), (XL5011), (XL5012AV), (XL5010NTP), (XL5011NTC), (XL5012NTP), (XL5012NTP AV), (XL5021), (XL5021AV), (XL5020NTP), (XL5021NTC), (XL5022NTP), (XL5022NTP AV), (XL5031), (XL5031AV), (XL5030NTP), (XL5031NTC), (XL5032NTP), (XL5032NTP AV), (PX100NTC), (PX110NTC), (PX200NTC), (PX220NTC), (PX300NTC), (PX330NTC)	050032				
	XA6414121	FOOT CONTROLLER : FC-307-59 (PX300: NEW ZEALAND)					
	XA6422321	FOOT CONTROLLER : FC-307-63	050032				
	XA6424121	FOOT CONTROLLER : FC-307-64 (XL5010, XL5020, PX100, PX200, PX300: KOREA)					
	XA6430121	FOOT CONTROLLER : FC-307-67 (PX100, PX200, PX300: CHINA)					
	XC0878121	FOOT CONTROLLER : FC-307-69 (PX100, PX200, PX300: ARGENTINE)					
	XC6659151	FOOT CONTROLLER : FC-317-21-LF (RXL5130, RXL5232: U.S.A.)					
	XC6666121	FOOT CONTROLLER : FC-317-27-LF (XL5130), (XL5232), (XL5340), (XL5500, XL5600, XL5700: CANADA), (PX100, PX200, PX300: U.S.A., MEXICO)					
	XC7359021	FOOT CONTROLLER:KD-1902 (XL5500, XL5600, XL5700: U.S.A.)					

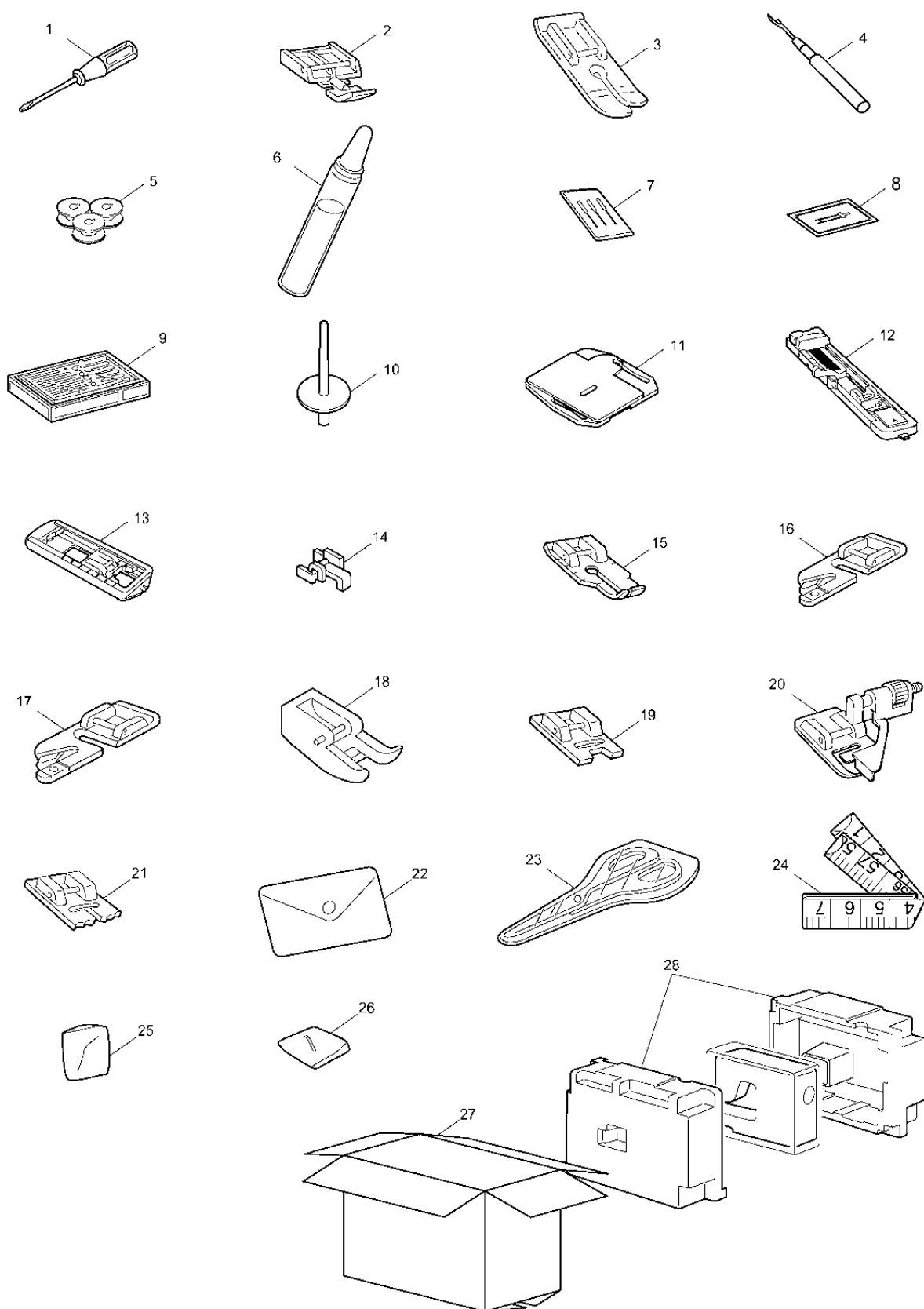
(9) MOTOR UNIT



(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
ATTACHMENTS				9	X58358021	Z NEEDLE ASSY (XL5012AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5232: CANADA)	
1	X55467021	SCREW DRIVER			X58358051	Z NEEDLE ASSY (XL5500, XL5600: CANADA), (XL5600NTP AV), (XL5700NTP AV)	
	X55467051	SCREW DRIVER (RXL5130, RXL5232, RXL5340, RPX100)		10	130920021	EXTRA SPOOL PIN	
2	X59370021	ZIPPER FOOT			130920051	EXTRA SPOOL PIN (RXL5130, RXL5232, RXL5340, RPX100)	
	X59370051	ZIPPER FOOT (RXL5130, RXL5232, RXL5340, RPX100)		11	XA3442121	FEED DOG COVER (XL5010), (XL5010NTP), (XL5011), (XL5011AV), (XL5011NTP), (XL5011NTP), (XL5012), (XL5012AV), (XL5012NTP), (XL5012NTP AV), (XL5020), (XL5020NTP), (XL5021), (XL5021AV), (XL5021NTP), (XL5021NTP), (XL5022AV), (XL5022NTP), (XL5022NTP AV), (XL5050), (XL5050NTP AV), (XL5060), (XL5060NTP AV), (XL5030), (XL5030NTP), (XL5031), (XL5031AV), (XL5031NTP), (XL5031NTP), (XL5032), (XL5032AV), (XL5032NTP), (XL5032NTP AV), (XL5070), (XL5070NTP AV) (XL5130), (XL5500, XL5700: U.S.A., CAN, CHILE), (XL5600: U.S.A., CAN), (XL5340), (XL5300), (XL5232)	
3	X59374021	STRAIGHT STITCH PRESSER FOOT			XA3442151	FEED DOG COVER (RXL5130, RXL5232, RXL5340)	
	X59374051	STRAIGHT STITCH PRESSER FOOT (RXL5130, RPX100)		12	XA4911121	BH PRESSER FOOT ASSY (XL5020), (XL5020NTP), (XL5021), (XL5021AV), (XL5021NTP), (XL5021NTP), (XL5022AV), (XL5022NTP), (XL5022NTP AV), (XL5060) (XL5060NTP), (XL5030), (XL5030NTP), (XL5031), (XL5031AV), (XL5031NTP), (XL5032), (XL5031NTP), (XL5032AV), (XL5032NTP), (XL5032NTP AV), (XL5070), (XL5070NTP), (XL5232), (XL5600), (XL5300), (XL5600NTP AV), (RS25), (XL5340), (RXL5340), (XL5700: U.S.A., CAN, CHILE), (PX200), (PX200HC), (PX200NTP), (PX220NTP), (PX300), (PX300HC), (PX300NTP), (PX330NTP)	
4	X54243001	SEAM RIPPER (EXCEPT: XL5130, RXL5130, XL5232, XL5500: U.S.A., CAN, CHILE, RXL5232, XL5600: U.S.A., CAN, XL5340, RXL5340 XL5700: U.S.A., CAN, CHILE)			XA4911151	BH PRESSER FOOT ASSY (RXL5232), (RXL5340), (RS35), (XL5600: GER, U.K., FRA), (XL5600NTP AV), (RS25)	
5	X52800120	BOBBIN					
	X52800150	BOBBIN (RXL5130, RXL5232, RXL5340, RPX100)					
6	X55465021	OILER (XL5010, XL5010NTP, XL5011, XL5011AV, XL5011NTP, XL5011NTP, XL5012, XL5012AV, XL5012NTP, XL5012NTP AV, XL5020, XL5030, XL5020NTP, XL5021, XL5021AV, XL5021NTP, XL5021NTP, XL5022AV, XL5022NTP, XL5032, XL5022NTP AV, XL5030NTP, XL5031, PX100, XL5031AV, XL5031NTP, XL5031NTP, XL5032AV, XL5032NTP, XL5032NTP AV, PX100HC, PX100NTP, PX110NTP, RPX100, PX200, PX200HC, PX200NTP, PX220NTP, PX300, PX300HC, PX300NTP, PX330NTP)					
	X55465051	OILER (XL5050), (XL5050NTP), (XL5060), (XL5070), (XL5060NTP), (XL5070NTP), (XL5500SE), (XL5500, XL5600, XL5700: GER, U.K., FRA), (XL5600NTP AV), (XL5700NTP AV), (RS15), (RS25), (RS35)					
7	129583021	NEEDLE SET (3PCS)					
	129583001	NEEDLE SET (3PCS) (RXL5130, RXL5232, RXL5340, RPX100)					
8	X57521021	NEEDLE PACKAGE (1PCE)					
	X57521001	NEEDLE PACKAGE (1PCE) (RXL5130), (RXL5232), (RXL5340), (RPX100), (XL5600: GER, U.K., FRA), (XL5600NTP AV), (RS25)					

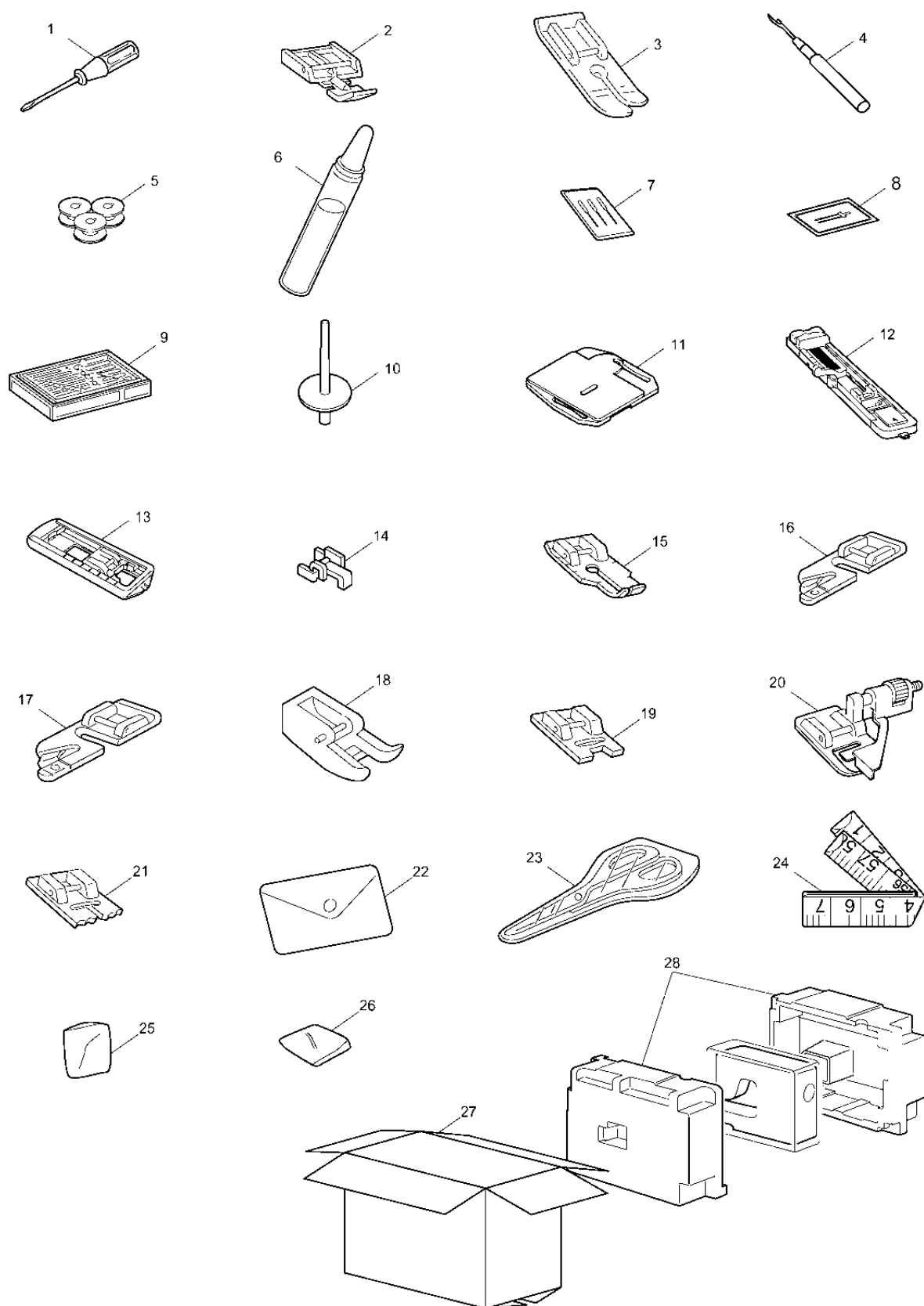
(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



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No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
13	X59369321	BUTTON HOLE FOOT ASSY (XL5010), (XL5010NTP), (XL5011), (XL5011AV), (XL5011NTC), (XL5011NTP), (XL5012), (XL5012AV), (XL5012NTP), (XL5012NTP AV), (XL5050), (XL5050NTC), (XL5130), (XL5500), (XL5500NTC AV), (XL5500SE), (RS15), (PX100), (PX100HC), (PX100NTC), (PX110NTC), (PX150)		23	XC1807121	SCISSORS (XL5012AV), (XL5011AV), (XL5012NTP AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV)	
	X59369351	BUTTON HOLE FOOT ASSY (RPX100, RXL5130)		24	XA5772021	MEASURE (XL5012AV), (XL5011AV), (XL5012NTP AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV)	040158
14	X59375121	BUTTON SEWING FOOT		25	XA8547021	PIN CUSHIN (XL5012AV), (XL5022AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5700NTC AV)	
	X59375151	BUTTON SEWING FOOT (RXL5130, RXL5232, RXL5340, RPX100)		26	264030021	BAG, 165X250 (XL5012AV), (XL5022AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5700NTC AV)	
	180083001	DARNING FOOT (PX100HC, PX200HC, PX300HC: CHILE)			X53984027	DUST COVER ASSY	
15	XA3805051	1/4' QUILTING FOOT (XL5232), (RXL5232), (XL5340), (RXL5340),			X53984057	DUST COVER ASSY (RPX100)	
	XA3805021	1/4' QUILTING FOOT (XL5700: U.S.A., CAN, CHILE)			XC1103021	DUST COVER ASSEMBLY (XL5011NTC, XL5021NTC, XL5031NTC, PX100NTC, PX110NTC, PX200NTC, PX220NTC, PX300NTC, PX330NTC)	
16	122329001	NARROW HEMMER (XL5130, XL5232: CANADA)			XC1103051	DUST COVER ASSEMBLY (XL5050NTC, XL5060NTC, XL5070NTC, XL5500NTC AV, XL5600NTC AV, XL5700NTC AV)	
17	X59371021	NARROW HEMMER FOOT (XL5130: U.S.A.), (XL5600: U.S.A., CAN), (XL5500, XL5700: USA, CAN, CHILE), (XL5340)					
18	X53189001	PRESSER FOOT ASSEMBLY (XL5232, XL5500, XL5600: CANADA)		PACKING MATERIALS			
19	XA7875001	PEARL SEQUENCE FOOT (XL5130, XL5500, XL5232, XL5600: CANADA)		27	X61361056	CARTON (XL5010)	
20	X59372021	BLIND STITCH FOOT (XL5130: U.S.A.), (XL5340), (RS15), (RS25), (RS35), (XL5500), (XL5500NTC AV), (XL5500SE), (XL5600), (XL5600NTC AV), (XL5700), (XL5700NTC AV), (PX100), (PX100HC), (PX100NTC), (PX110NTC), (PX150)			X61361060	CARTON (XL5010: RUSSIA, SINGAPORE)	
	X59372051	BLIND STITCH FOOT (RPX100)			X61361070	CARTON (XL5010NTP)	
21	125905001	PIN TUCK PRESSER FOOT (XL5340), (XL5700: U.S.A., CAN, CHILE)			X61361057	CARTON (XL5011)	
22	XC4487021	ACCESSORY BAG			X61361058	CARTON (XL5011AV)	
	XC4487051	ACCESSORY BAG (RXL5130, RXL5232, RXL5340, RPX100)			X61361088	CARTON (XL5011NTP)	
					X61361071	CARTON (XL5011NTC)	
					X61361069	CARTON (XL5012)	

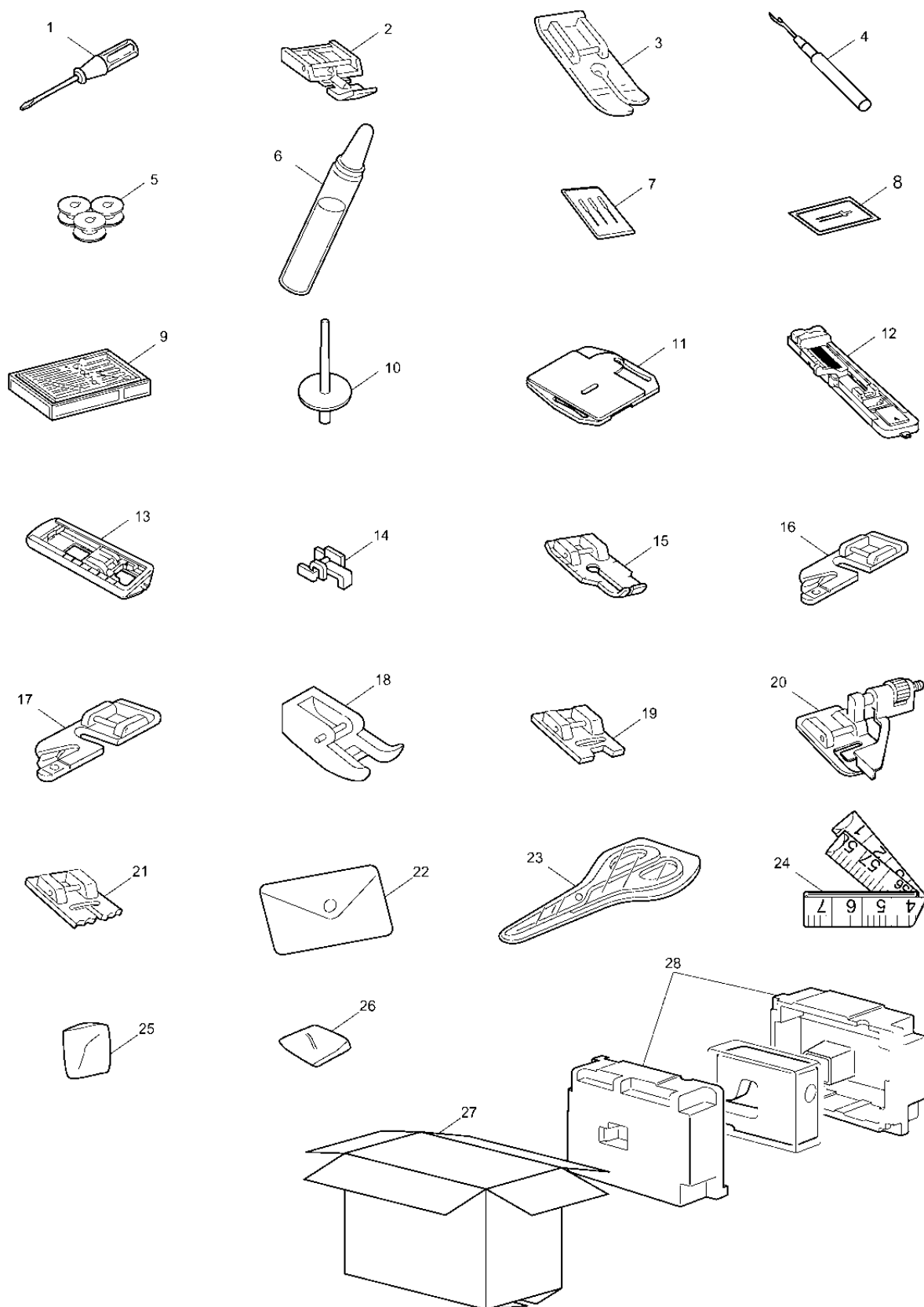
(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



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No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
27	X61361086	CARTON (XL5012: SINGAPORE)			X61383034	CARTON (XL5500: CHILE)	
	X61361059	CARTON (XL5012AV)			XC7593034	CARTON (XL5500SE)	
	X61361078	CARTON (XL5012NTP)			XC7593035	CARTON (RS-15)	
	XC7593030	CARTON (XL5012NTP AV)			X61383031	CARTON (XL5600: U.S.A., CANADA)	
	X61361061	CARTON (XL5020)			XC7593022	CARTON (XL5600: GER, U.K, FRA)	
	X61361064	CARTON (XL5020: RUSSIA, SINGAPORE)			XC7593025	CARTON (XL5600NTC AV)	
	X61578029	CARTON (XL5020: KOREA)			XC7593036	CARTON (RS-25)	
	X61361072	CARTON (XL5020NTP)			X61383032	CARTON (XL5700: U.S.A., CANADA)	
	X61361062	CARTON (XL5021)			X61383033	CARTON (XL5700: CHILE)	
	X61361063	CARTON (XL5021AV)			XC7593026	CARTON (XL5700NTC AV)	
	X61361073	CARTON (XL5021NTC)			XC7593037	CARTON (RS-35)	
	X61361089	CARTON (XL5021NTP)			X61361029	CARTON (PX100: U.S.A.)	
	X61361076	CARTON (XL5022AV)			X61361046	CARTON (PX100: ARG, CHILE, MEX, SPA, ITA)	
	X61361079	CARTON (XL5022NTP)			X61361034	CARTON (PX100: CHINA)	
	XC7593031	CARTON (XL5022NTP AV)			X61578026	CARTON (PX100: KOREA)	
	X61361065	CARTON (XL5030)			X61578023	CARTON (PX100HC)	
	X61361068	CARTON (XL5030: RUSSIA, SINGAPORE)			X61361083	CARTON (PX100NTC)	
	X61361074	CARTON (XL5030NTP)			X61361096	CARTON (PX110NTC)	
	X61361066	CARTON (XL5031)			X61361095	CARTON (PX150)	
	X61361067	CARTON (XL5031AV)			X61361047	CARTON (PX100: Other country)	
	X61361075	CARTON (XL5031NTC)			X61361028	CARTON (PX200: U.S.A.)	
	X61361090	CARTON (XL5031NTP)			X61361048	CARTON (PX200: ARG, CHILE, MEX, SPA, POR, ITA)	
	X61361087	CARTON (XL5032)			X61361085	CARTON (PX200: SINGAPORE)	
	X61361077	CARTON (XL5032AV)			X61361035	CARTON (PX200: CHINA)	
	X61361080	CARTON (XL5032NTP)			X61578022	CARTON (PX200HC, PX200: KOREA)	
	XC7593032	CARTON (XL5032NTP AV)			X61578027	CARTON (PX200:IRAQ)	
	X61383028	CARTON (XL5130)			X61361082	CARTON (PX200NTC)	
	X61383024	CARTON (XL5130: CANADA)			XC7593033	CARTON (PX220NTC)	
	X61383056	CARTON (RXL5130: U.S.A.)			X61361049	CARTON (PX200: Other country)	
	XC5393052	CARTON (RXL5130: SINGAPORE)			X61361027	CARTON (PX300: U.S.A.)	
	X61383025	CARTON (XL5232)			X61361054	CARTON (PX300: ARG, CHILE, MEX, SPA, ITA)	
	X61383057	CARTON (RXL5232: U.S.A.)			X61578022	CARTON (PX200HC, PX200: KOREA)	
	XC5393051	CARTON (RXL5232: SINGAPORE)			X61361084	CARTON (PX300: SINGAPORE)	
	X61383029	CARTON (XL5340)			X61361036	CARTON (PX300: CHINA)	
	X61361021	CARTON (XL5300)			X61578028	CARTON (PX300:IRAQ)	
	XC5393053	CARTON (RXL5340)			X61578021	CARTON (PX300HC)	
	X61361097	CARTON (XL5050)			X61361081	CARTON (PX300NTC)	
	XC7593027	CARTON (XL5050NTC)			X61361094	CARTON (PX330NTC)	
	X61361098	CARTON (XL5060)			X61361055	CARTON (PX300: Other country)	
	XC7593028	CARTON (XL5060NTC)					
	X61361099	CARTON (XL5070)					
	XC7593029	CARTON (XL5070NTC)					
	X61383030	CARTON (XL5500: U.S.A., CANADA)					
	XC7593021	CARTON (XL5500: GER, U.K, FRA)					

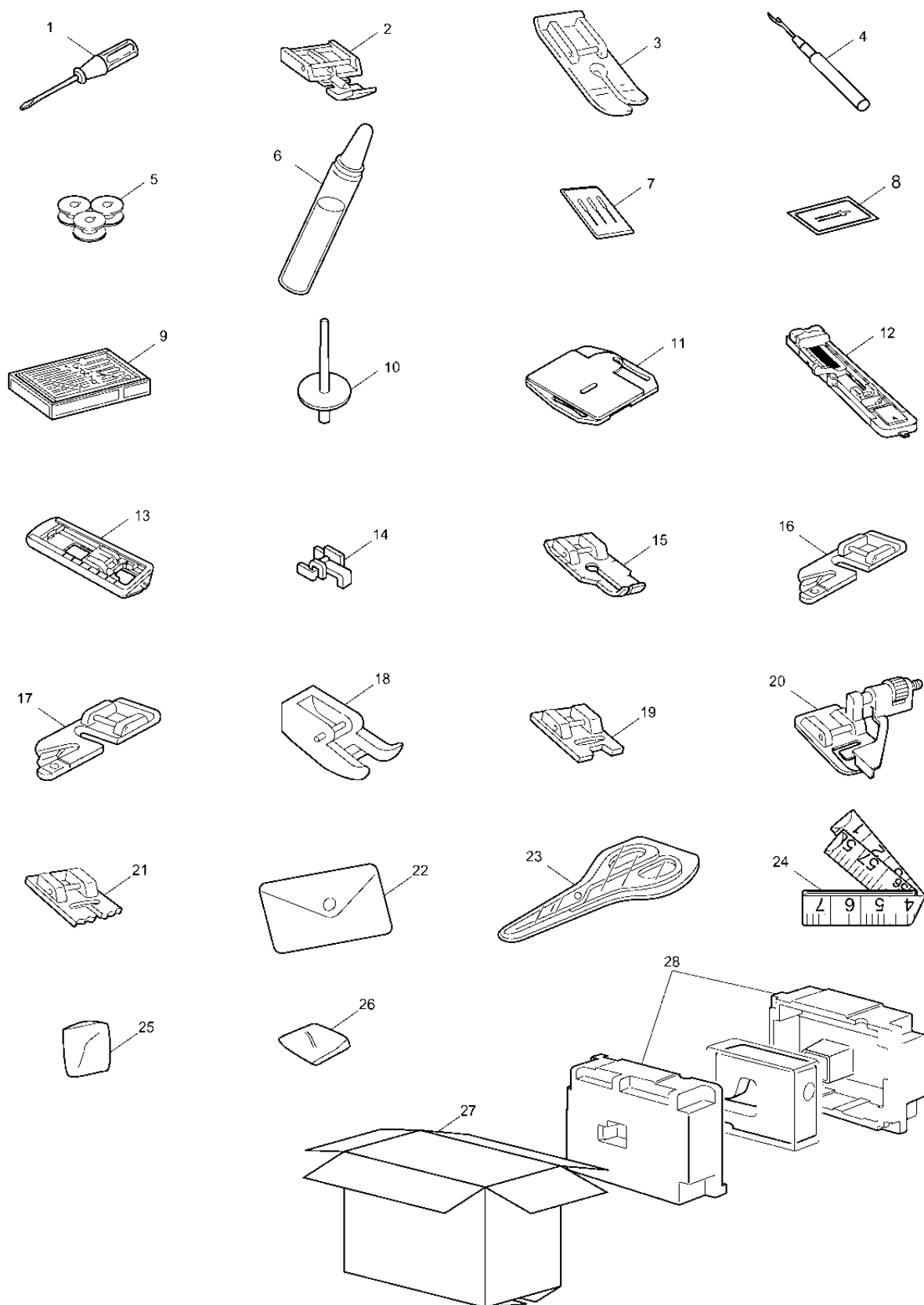
(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
28	X61363021	457 POLYSTYRENE ASSY (XL50*0, XL5130, XL5232, XL5300, XL5340), (PX100, PX200, PX300)			194447013	INSTRUCTION BOOK (PX*: FIN, DEN, SWE)	
	X61363022	457 POLYSTYRENE ASSY (XL5010: KOREA), (PX300: KOREA)			194447014	INSTRUCTION BOOK (AUSTRIA, RUSSIA), (XL5012: SIN)	
	X61363051	457 POLYSTYRENE ASSY (RXL5130, RXL5232, RXL5340, RPX100)			194457012	INSTRUCTION BOOK (PX*: GER, BEL, FRA, HOL, SWI)	
	XC7366021	POLYSTYRENE FOAM PAD ASSY, 458 (XL5050, 5060, 5070, 5500, 5600, 5700)			194457013	INSTRUCTION BOOK (PX*: FIN, DEN, SWE)	
	X61570021	467 CASE POLY-STYRENE ASSY (PX100HC, PX200HC, PX300HC), (PX200, PX300: IRAQ)			194457014	INSTRUCTION BOOK (PX*: AUSTRIA)	
	X61570022	467 CASE POLY-STYRENE ASSY (XL5020, PX100, PX200: KOREA)			194457015	INSTRUCTION BOOK (PX*: ITA, SWI, CHINA)	
	X60853020	OVER CASE POLYSTYRENE (PX100HC, PX200HC, PX300HC: SPAIN), (PX200, PX300: IRAQ)			194457017	INSTRUCTION BOOK (XL5130, RXL5130, XL5232, RXL5232, XL5340, RXL5340)	
	X60853021	OVER CASE POLYSTYRENE (PX100, PX200: KOREA)			194457111	INSTRUCTION BOOK (XL5300, PX Other)	
	264030021	BAG, 165X250 (XL5232, XL5300, XL5340), (XL5500, XL5600, XL5700: CANADA)			XC1672001	INSTRUCTION BOOK (PX200, 300: IRAQ)	
	264030051	BAG, 165X250 (RXL5130, RXL5232, RXL5340, RPX100)			XC5306021	INSTRUCTION BOOK (PX330NTC)	
	160670021	BAG, 150X350			XC7094051	INSTRUCTION BOOK (RXL5130, RXL5232, RXL5340)	
	160670051	BAG, 150X350 (RXL5130, RXL5232, RXL5340, RPX100)			XC7132021	INSTRUCTION BOOK (PX110NTC, PX220NTC, PX330NTC)	
	X60439151	BAG, 630X630T (RXL5130, RXL5232, RXL5340, RPX100)			XC6752021	INSTRUCTION BOOK (XL5050, XL5060, XL5070: U.K., RUS, SIN), (XL5050NTC), (XL5060NTC), (XL5070NTC)	
	X60439121	BAG, 630X630T			XC6758021	INSTRUCTION BOOK (XL5050, XL5060, XL5070: FRA, SWI)	
	X57847021	PLUG LABEL			XC6885021	INSTRUCTION BOOK (XL5500, XL5600, XL5700: CAN, FRA)	
	X57325021	LABEL			XC6884021	INSTRUCTION BOOK (XL5500, XL5500SE, XL5600, XL5700: GER)	
	X60352020	ACCESSORY TABLE PRESSER D			XC6886021	INSTRUCTION BOOK (XL5500, XL5600, XL5700: FRA)	
	X60726020	FOOT CONTROLLER BOX			XC7137021	INSTRUCTION BOOK (XL5050, XL5060, XL5070: FRA)	
	X61181021	STYLOFOAM			XC7144021	INSTRUCTION BOOK (XL5050, XL5060, XL5070: ITA, SWI)	
	LA6041001	SECURITY TAG			XC7439021	INSTRUCTION BOOK (XL5050, XL5060, XL5070: GER, SWI)	
	XC7193021	STICKER			XC7363021	INSTRUCTION BOOK (XL5500, XL5600, XL5700: U.S.A., CAN, U.K.) (XL5500NTC AV, 5600NTC AV, 5700NTC AV)	
	XC7680021	STICKER (XL5500: CANADA)			XC7364021	INSTRUCTION BOOK (XL5500, XL5600, XL5700: U.S.A, CHILE)	
					XC8509021	INSTRUCTION BOOK (RS15, RS25, RS35)	
PRINTED MATTERS							
	194447011	INSTRUCTION BOOK (IRE, U.K., SPA, POR, ITA, SWI, SIN)					
	194447012	INSTRUCTION BOOK (GER, BEL, FRA, HOL, SWI)					

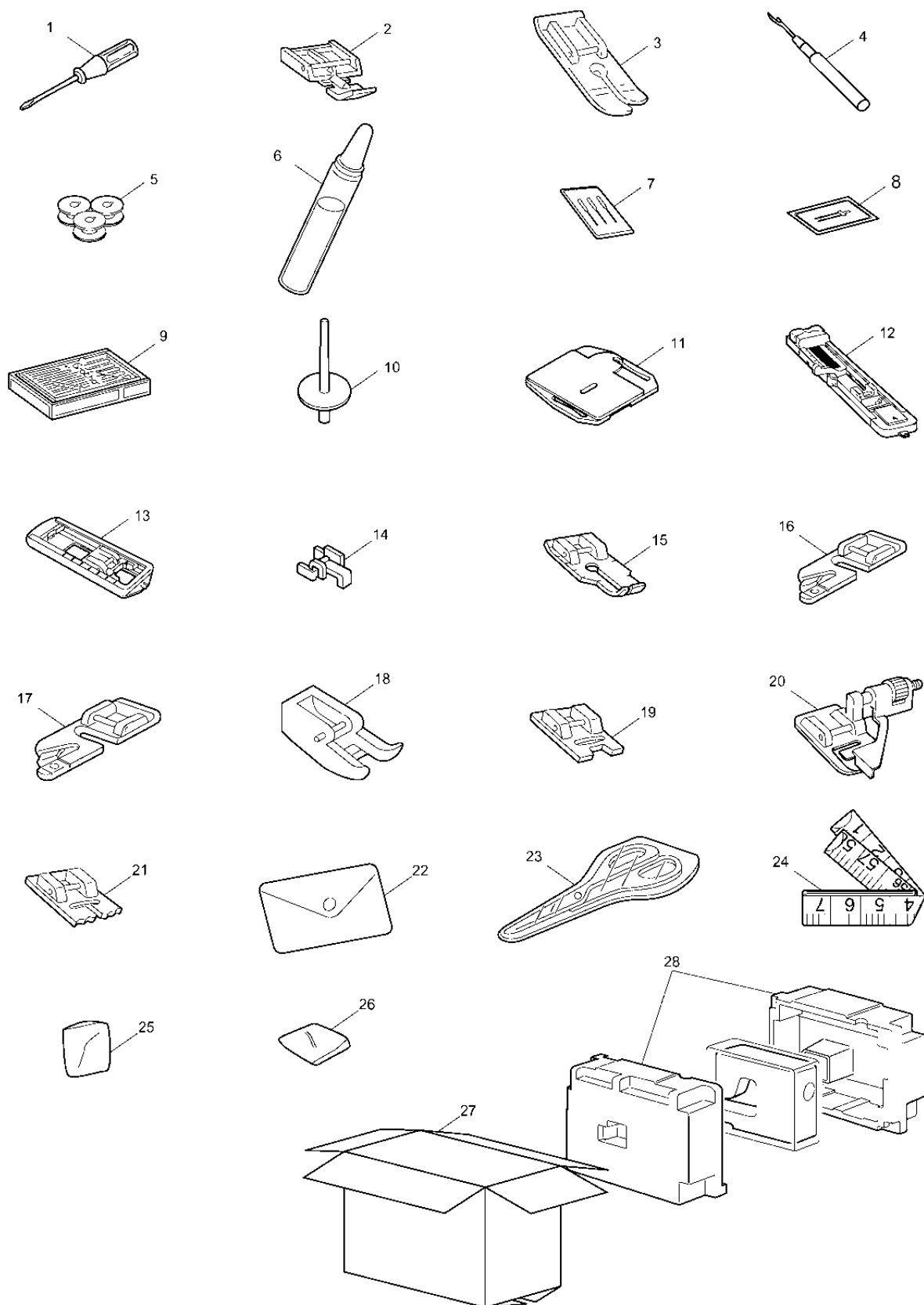
(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



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(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



XL Series
PX Series
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453-458/
463/465/467