

# PARTS CATALOGUE FOR

**B373 (STAR 110, PS-2200)**

**B375 (STAR 120E, PS-2300)**

**B376 (STAR 130E)**

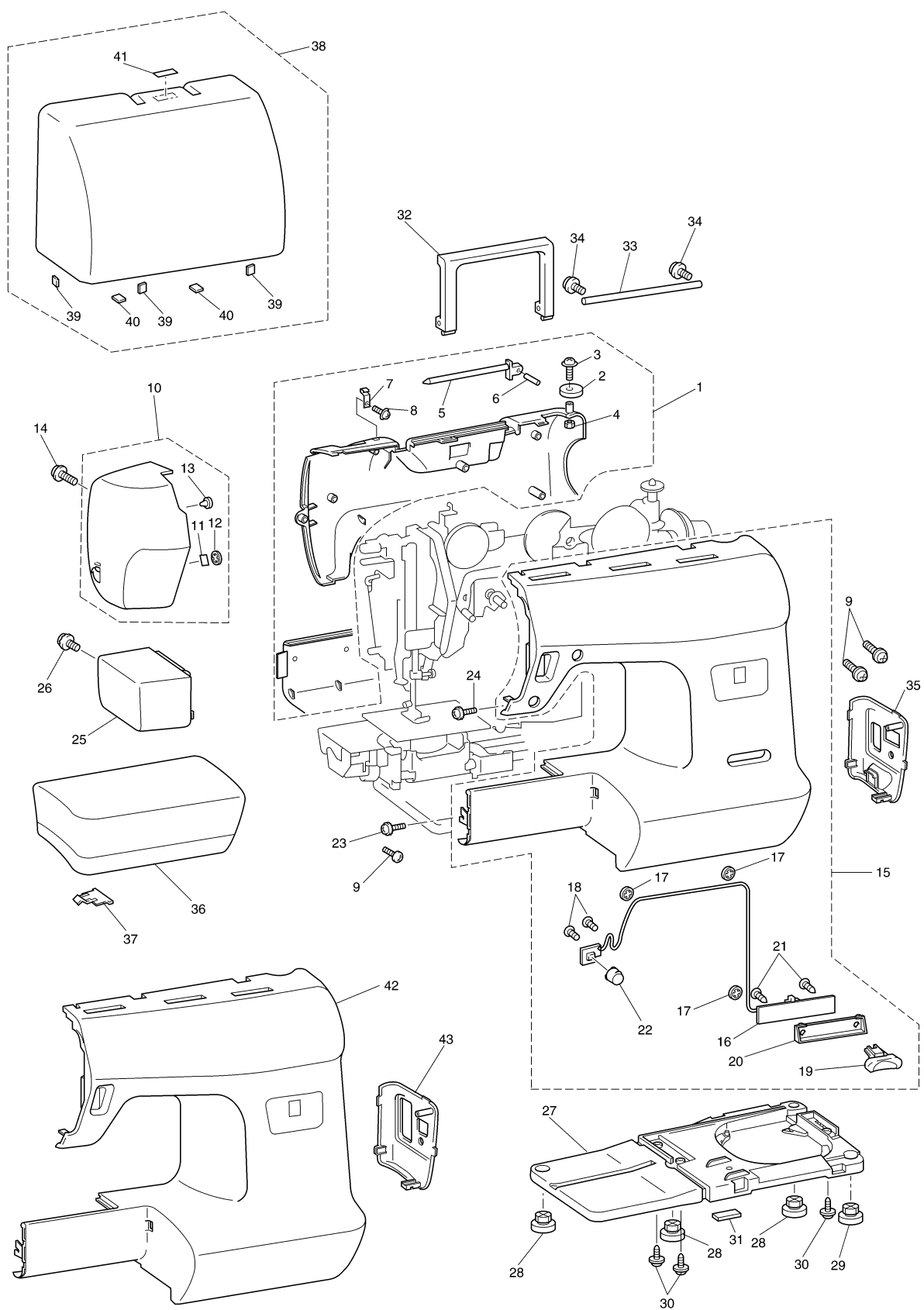
**B377 (STAR 140E, PS-2500)**

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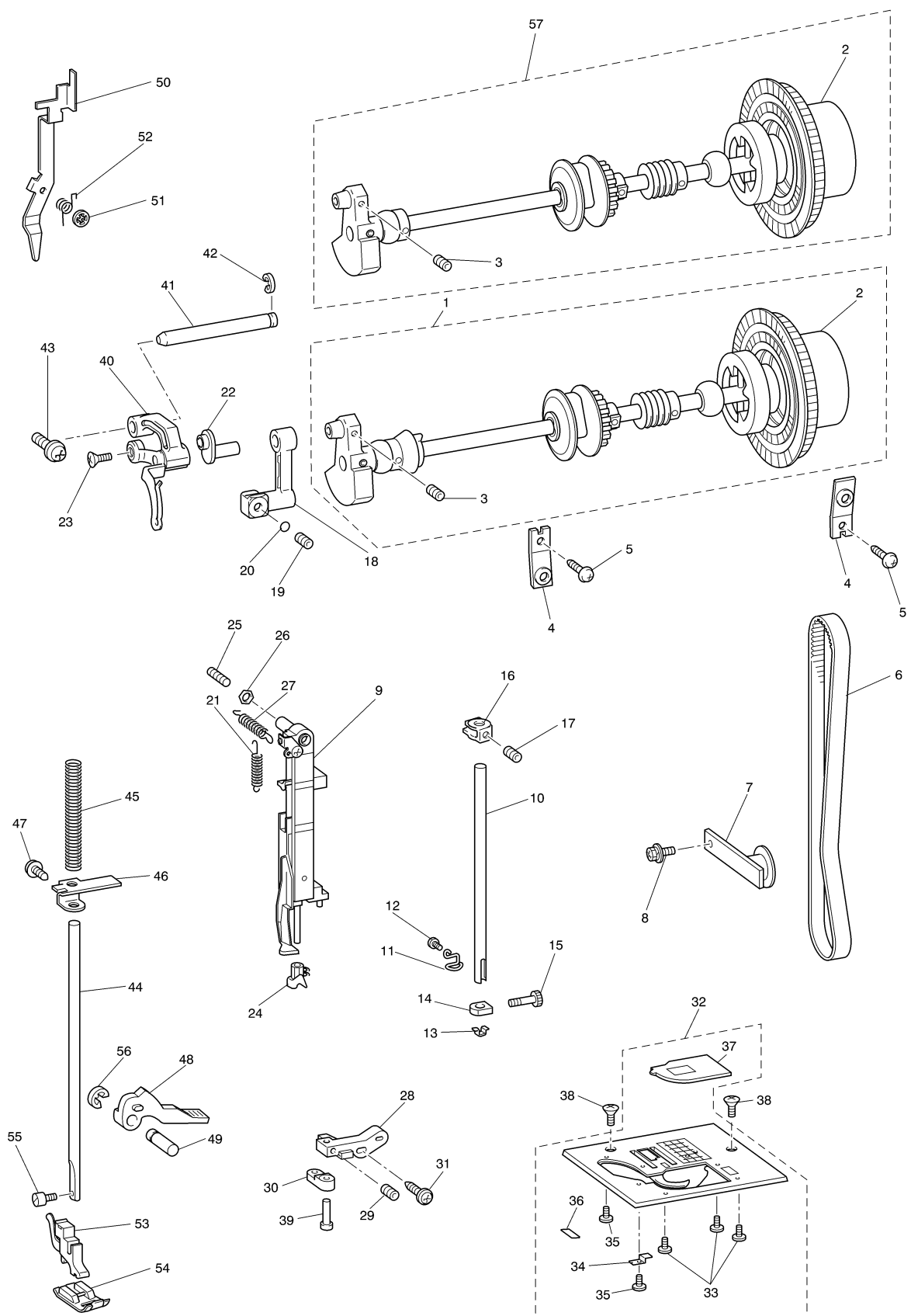
## (1) PRINCIPAL PARTS

| No. | CODE      | NAME                                              | REMARKS | No. | CODE      | NAME                                   | REMARKS |
|-----|-----------|---------------------------------------------------|---------|-----|-----------|----------------------------------------|---------|
| 1   | XA2459152 | Rear cover ASSY (PS series)                       |         | 30  | 052401406 | Screw, Pan (S/P washer) M4×14          |         |
|     | XA2459153 | Rear cover ASSY (STAR series)                     |         | 31  | XZ0008051 | Assistant rubber cushion               |         |
| 2   | XA2462151 | BOBBIN PRESSER                                    | 040153  | 32  | XA2476051 | Carrying handle                        |         |
| 3   | 052301606 | Screw, Pan (S/P washer) M3×16                     |         | 33  | XA2477051 | Handle shaft                           |         |
| 4   | 021300106 | Nut, 1 M3                                         |         | 34  | XA0649051 | Taptite, Cup S M4×14                   |         |
| 5   | X59053051 | Spool pin                                         |         | 35  | XA4648051 | Switch cover (B377, B376, B375)        |         |
| 6   | XA4471051 | Pin                                               |         | 36  | XA5676051 | Accessory table ASSY                   |         |
| 7   | XA3150051 | Sub thread guide                                  |         | 37  | 138644051 | Accessory table notched spring         |         |
| 8   | 138433051 | Taptite, Pan B M3×6                               |         | 38  | XA2482052 | Machine cover ASSY                     |         |
| 9   | XA3337051 | Taptite, Cup P M4×20                              |         | 39  | 125440050 | Case felt                              |         |
| 10  | XA5658051 | Face plate ASSY (B377, B376, B375)                |         | 40  | XZ0016050 | Case felt                              | CHG     |
|     | XA5657051 | Face plate ASSY (PS-2200)                         |         | 41  | XA3028051 | Decoration plate                       |         |
|     | XA5023051 | Face plate ASSY (STAR110)                         |         | 42  | XA4995051 | Front cover ASSY (PS-2200)             |         |
| 11  | X80321051 | NT thread cutter ASSY                             |         |     | XA4995052 | Front cover ASSY (STAR110)             |         |
| 12  | 138384051 | Retaining ring, CSTW-5                            |         | 43  | XA4608051 | Switch cover (B373)                    |         |
| 13  | X51895051 | Face plate bush                                   |         | 44  | XC4167051 | CAUTION STICKER<br>(STAR110, STAR140E) | ADD     |
| 14  | 052401406 | Screw, Pan (S/P washer) M4×14                     |         |     |           |                                        |         |
| 15  | XA4927051 | Front cover ASSY (PS-2500)                        |         |     |           |                                        |         |
|     | XA4927052 | Front cover ASSY (STAR140E)                       |         |     |           |                                        |         |
|     | XA4974051 | Front cover ASSY (PS-2300)                        |         |     |           |                                        |         |
|     | XA4974052 | Front cover ASSY (STAR120E)                       |         |     |           |                                        |         |
|     | XA4974053 | Front cover ASSY (STAR130E)                       |         |     |           |                                        |         |
|     | XA4927053 | Front cover ASSY (PS-2500 Canada)                 |         |     |           |                                        |         |
|     | XA4974054 | Front cover ASSY (PS-2300 Canada)                 |         |     |           |                                        |         |
| 16  | XA3196051 | SS-VR board ASSY (B377)                           |         |     |           |                                        |         |
|     | XA2433151 | SS-VR board ASSY (B376, B375)                     |         |     |           |                                        |         |
| 17  | 146200051 | Retaining ring, CS4                               |         |     |           |                                        |         |
| 18  | 138433051 | Taptite, Pan B M3×6                               |         |     |           |                                        |         |
| 19  | XA2471051 | Speed key top                                     |         |     |           |                                        |         |
| 20  | XA2472051 | Key top holder                                    |         |     |           |                                        |         |
| 21  | X59629051 | Taptite, Bind B M3×10                             |         |     |           |                                        |         |
| 22  | XA2473051 | SS button (STAR130E, STAR120E,<br>PS-2300 Canada) |         |     |           |                                        |         |
|     | XA2473052 | SS button (STAR140E PS-2500<br>Canada)            |         |     |           |                                        |         |
|     | XA2473053 | SS button (PS-2500)                               |         |     |           |                                        |         |
|     | XA2473054 | SS button (PS-2300)                               |         |     |           |                                        |         |
| 23  | U12017051 | Screw, Pan (T washer) M3×6                        |         |     |           |                                        |         |
| 24  | 053400806 | Screw, Pan (T washer) M4×8                        |         |     |           |                                        |         |
| 25  | XA2474051 | Freearm cover                                     |         |     |           |                                        |         |
| 26  | 053400806 | Screw, Pan (T washer) M4×8                        |         |     |           |                                        |         |
| 27  | XA4490151 | Base plate                                        | CHG     |     |           |                                        |         |
| 28  | XA0627051 | Rubber cushion A                                  | CHG     |     |           |                                        |         |
| 29  | XA0626051 | Rubber cushion B                                  | CHG     |     |           |                                        |         |



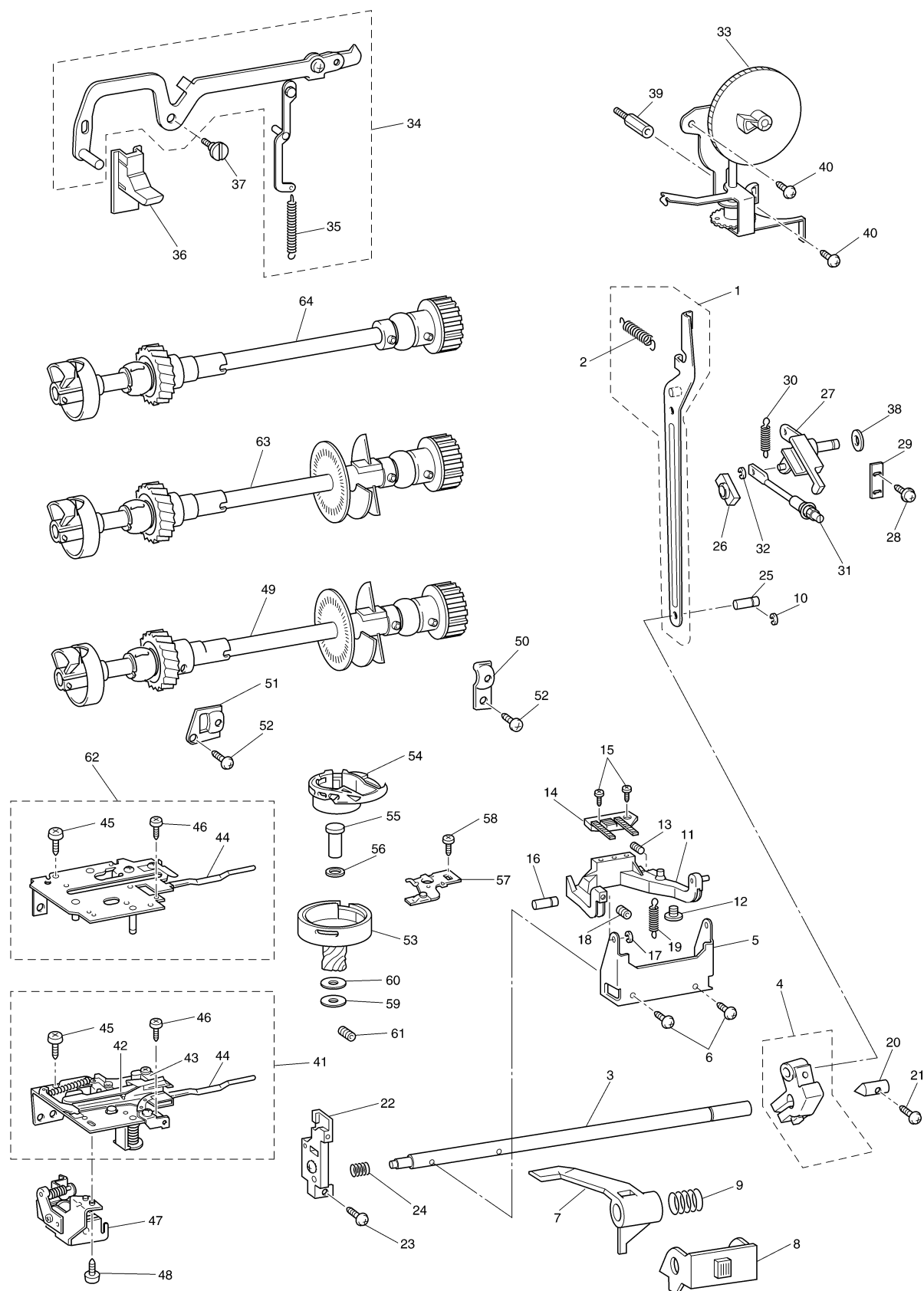
## (2) UPPER SHAFT AND NEEDLE BAR

| No. | CODE      | NAME                            | REMARKS | No. | CODE      | NAME                                | REMARKS |
|-----|-----------|---------------------------------|---------|-----|-----------|-------------------------------------|---------|
| 1   | XA2485351 | Upper shaft ASSY (B377)         | CHG     | 45  | XA2829051 | Presser bar spring                  |         |
| 2   | X57370051 | Pulley                          |         | 46  | XA2510051 | Presser bar bracket                 |         |
| 3   | X54013051 | Set screw, SM6.35               |         | 47  | X52760051 | Set screw, Pan M6×12                |         |
| 4   | X52478051 | Presser plate A                 |         | 48  | XA2511151 | Presser foot lifter                 |         |
| 5   | X57908051 | Tapite, Bind S M4×10            |         | 49  | XA4422050 | Presser foot lifter stud            |         |
| 6   | X53125051 | Timing belt 176XL031            |         | 50  | XA2512051 | Tension release plate C             |         |
| 7   | XA2492051 | Tension pulley ASSY             |         | 51  | 120454051 | Retaining ring, CS4                 |         |
| 8   | XA3004051 | Bolt, (S/P washer) M5×12        |         | 52  | XA2513051 | Spring, Torsion                     |         |
| 9   | XA4523251 | Needle bar supporter complete   |         | 53  | 138134051 | Presser foot holder                 |         |
| 10  | 136872151 | Needle bar                      |         | 54  | XA5530051 | Zigzag presser foot                 |         |
| 11  | X50109100 | Needle bar thread guide         |         | 55  | 132730151 | Tightening screw 3.57               |         |
| 12  | X53053052 | Screw, SM2.38                   |         | 56  | 048050346 | Retaining ring, E5                  |         |
| 13  | 125161180 | Needle guide plate              |         | 57  | XA4975051 | Upper shaft ASSY (B376, B375, B373) |         |
| 14  | X58831051 | Needle clamp                    |         |     |           |                                     |         |
| 15  | 131226051 | Needle clamp screw              |         |     |           |                                     |         |
| 16  | X52882150 | Thread positioner               |         |     |           |                                     |         |
| 17  | 014400432 | Set screw, Socket (CP) M4×4     |         |     |           |                                     |         |
| 18  | X52650151 | Needle bar crank rod ASSY       |         |     |           |                                     |         |
| 19  | 014680432 | Set screw, Socket (CP) SM4.37×4 |         |     |           |                                     |         |
| 20  | 100507050 | Metal plate                     |         |     |           |                                     |         |
| 21  | X57374051 | Spring, Extension               |         |     |           |                                     |         |
| 22  | XA2499051 | Needle bar crank                |         |     |           |                                     |         |
| 23  | 132051052 | Screw, Flat SM3.57L             |         |     |           |                                     |         |
| 24  | XA1854001 | Hook ASSY                       |         |     |           |                                     |         |
| 25  | 014401632 | Set screw, Socket (CP) M4×16    | CHG     |     |           |                                     |         |
| 26  | X56851051 | Nut                             |         |     |           |                                     |         |
| 27  | X59952051 | Spring, Extension               |         |     |           |                                     |         |
| 28  | XA5544051 | Stud shaft holder ASSY          |         |     |           |                                     |         |
| 29  | 014400432 | Set screw, Socket (CP) M4×4     |         |     |           |                                     |         |
| 30  | XA7996051 | Needle bar supporter arm        | CHG     |     |           |                                     |         |
| 31  | XA0649051 | Tapite, Cup S M4×14             |         |     |           |                                     |         |
| 32  | XA4937151 | Needle plate ASSY               | CHG     |     |           |                                     |         |
| 33  | 060260316 | Screw, Bind M2.6×3              |         |     |           |                                     |         |
| 34  | X56029050 | Spring, Plate                   |         |     |           |                                     |         |
| 35  | 060260316 | Screw, Bind M2.6×3              |         |     |           |                                     |         |
| 36  | X80321051 | NT thread cutter ASSY           |         |     |           |                                     |         |
| 37  | X56828151 | Needle plate cover              |         |     |           |                                     |         |
| 38  | X50487051 | Screw                           |         |     |           |                                     |         |
| 39  | X57647051 | Needle bar supporter stud       |         |     |           |                                     |         |
| 40  | XA2505051 | Thread take-up lever ASSY       |         |     |           |                                     |         |
| 41  | XA2508051 | Thread take-up lever stud       |         |     |           |                                     |         |
| 42  | 048050346 | Retaining ring, E5              |         |     |           |                                     |         |
| 43  | XA0649051 | Tapite, Cup S M4×14             |         |     |           |                                     |         |
| 44  | X57364051 | Presser bar                     |         |     |           |                                     |         |



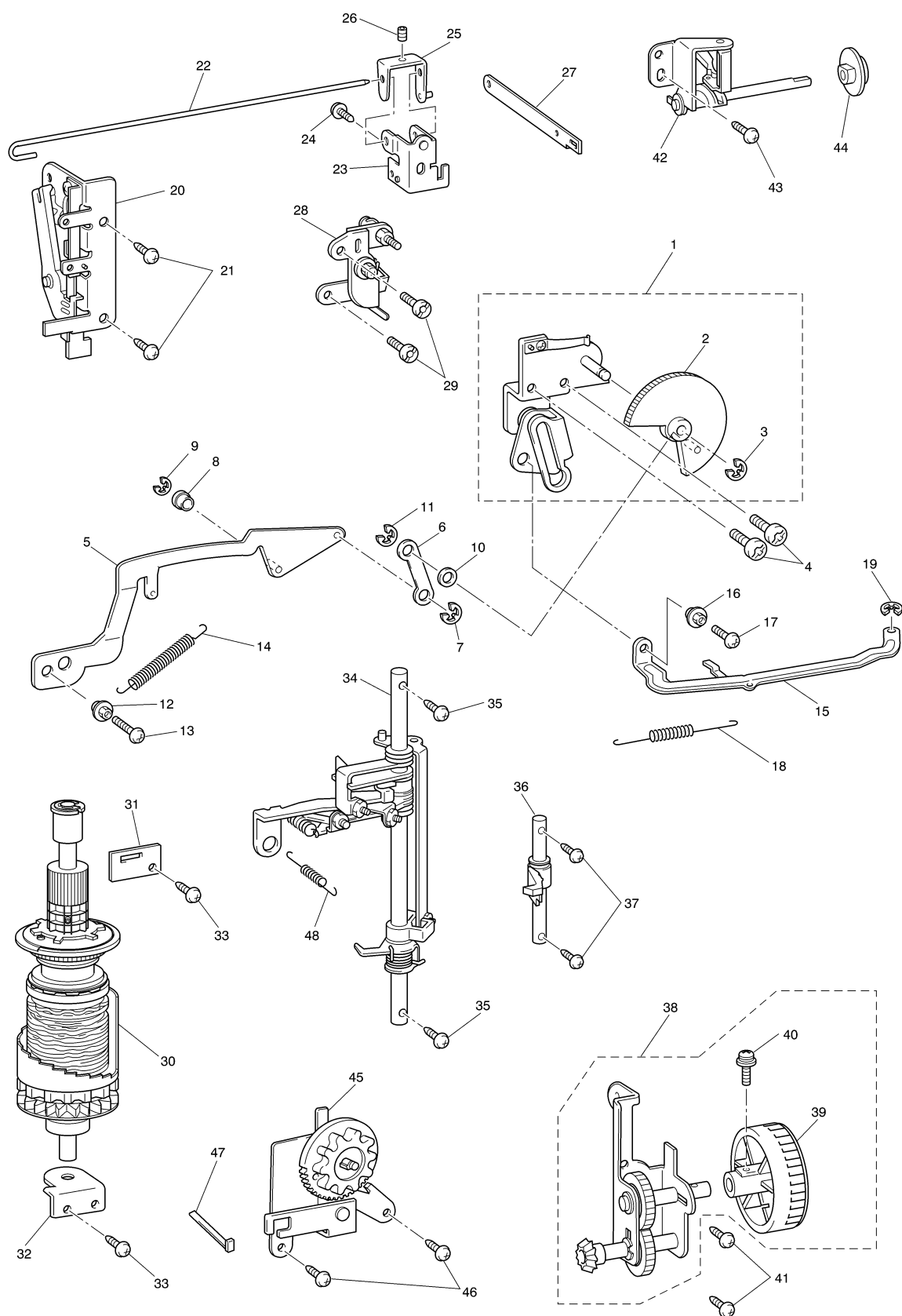
### (3) FEED MECHANISM, ROTARY HOOK AND THREAD CUTTING

| No. | CODE      | NAME                          | REMARKS | No. | CODE      | NAME                                           | REMARKS |
|-----|-----------|-------------------------------|---------|-----|-----------|------------------------------------------------|---------|
| 1   | XA2514051 | Feed connecting rod ASSY      |         | 44  | XA5558151 | Lower thread guide arm ASSY                    |         |
| 2   | X57350051 | Spring, Extension             |         | 45  | 060400616 | Screw, Bind M4×6                               |         |
| 3   | XA2519150 | Horizontal feed shaft         |         | 46  | 060300416 | Screw, Bind M3×4                               |         |
| 4   | X57347051 | Horizontal feed arm ASSY      |         | 47  | XA2578251 | Thread cutter solenoid ASSY (B377)             |         |
| 5   | XA1905051 | Horizontal feed plate         |         | 48  | 060300416 | Screw, Bind M3×4 (B377)                        |         |
| 6   | 060400816 | Screw, Bind M4×8              |         | 49  | XA4552151 | LOWER SHAFT ASSY (B377)                        | CHG     |
| 7   | XA2526051 | Drop plate                    |         | 50  | 132421051 | Bushing presser                                |         |
| 8   | XA1914051 | Drop knob                     |         | 51  | XA1975051 | Bushing presser L                              |         |
| 9   | XA2199051 | Spring, Compression           |         | 52  | X57908051 | Taptite, Bind S M4×10                          |         |
| 10  | 048050346 | Retaining ring, E5            |         | 53  | XA2855151 | Outer rotary hook ASSY                         |         |
| 11  | XA1907051 | Feed bar ASSY                 |         | 54  | XA3353251 | Inner rotary hook ASSY                         | CHG     |
| 12  | X59916051 | Screw                         | CHG     | 55  | XA0360151 | OUTER ROTERY HOOK SHAFT                        | CHG     |
| 13  | 012400432 | Set screw, Socket (FT) M4×4   |         | 56  | XA2190050 | Washer U                                       |         |
| 14  | XA1909001 | Feed dog (B377)               |         | 57  | XA6714101 | Inner rotary hook bracket ASSY                 | CHG     |
|     | XA4980051 | Feed dog (B376, B375, B373)   |         | 58  | 060400816 | Screw, Bind M4×8                               |         |
| 15  | 060300516 | Screw, Bind M3×5              |         | 59  | XA0361050 | Washer                                         |         |
| 16  | XA1910051 | Feed bar shaft                |         | 60  | XA0362051 | Washer                                         |         |
| 17  | 048025346 | Retaining ring, E2.5          |         | 61  | 014400632 | Set screw, Socket (CP) M4×6                    |         |
| 18  | 014400432 | Set screw, Socket (CP) M4×4   |         | 62  | XA5561051 | Thread cutter frame ASSY<br>(B376, B375, B373) |         |
| 19  | XA1911051 | Spring, Extension             |         | 63  | XA2584251 | Lower shaft ASSY (B376, B375)                  |         |
| 20  | X54390051 | Taper point stud R            |         | 64  | XA4998051 | Lower shaft ASSY (B373)                        |         |
| 21  | X57913051 | Taptite, Bind S M4×16         |         |     |           |                                                |         |
| 22  | XA4542050 | Horizontal feed shaft bushing |         |     |           |                                                |         |
| 23  | 052401406 | Screw, Pan (S/P washer) M4×14 |         |     |           |                                                |         |
| 24  | XA2525051 | Spring, Compression           |         |     |           |                                                |         |
| 25  | X57345051 | Stud                          |         |     |           |                                                |         |
| 26  | XA0030051 | Feed regulator slide block    |         |     |           |                                                |         |
| 27  | XA2527051 | Feed regulator ASSY           |         |     |           |                                                |         |
| 28  | X57908051 | Taptite, Bind S M4×10         |         |     |           |                                                |         |
| 29  | XA3206051 | Plate                         |         |     |           |                                                |         |
| 30  | XA2532051 | Spring, Extension             |         |     |           |                                                |         |
| 31  | XA2533051 | Feed regulating bar ASSY      |         |     |           |                                                |         |
| 32  | 048030346 | Retaining ring, E3            |         |     |           |                                                |         |
| 33  | XA4940051 | Feed dial ASSY                |         |     |           |                                                |         |
| 34  | XA2551151 | Reverse sewing lever ASSY     |         |     |           |                                                |         |
| 35  | XA2561151 | Spring, Extension             |         |     |           |                                                |         |
| 36  | XA2560051 | Reverse sewing button         |         |     |           |                                                |         |
| 37  | X52073051 | Stud screw                    |         |     |           |                                                |         |
| 38  | X53330050 | Washer                        |         |     |           |                                                |         |
| 39  | X59411051 | Stud screw                    |         |     |           |                                                |         |
| 40  | 060400816 | Screw, Bind M4×8              |         |     |           |                                                |         |
| 41  | XA5556051 | Thread cutter ASSY (B377)     |         |     |           |                                                |         |
| 42  | XA2848151 | Movable blade ASSY (B377)     |         |     |           |                                                |         |
| 43  | X56133001 | Fixed blade (B377)            |         |     |           |                                                |         |



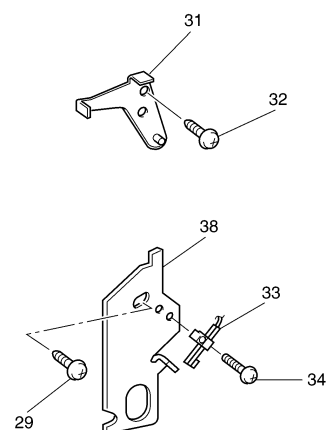
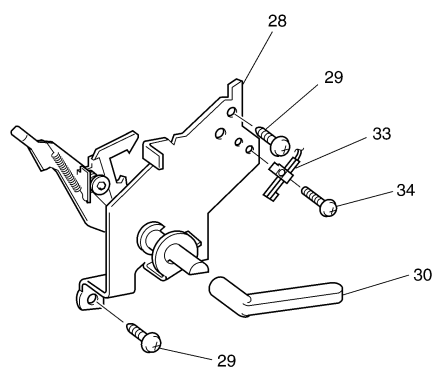
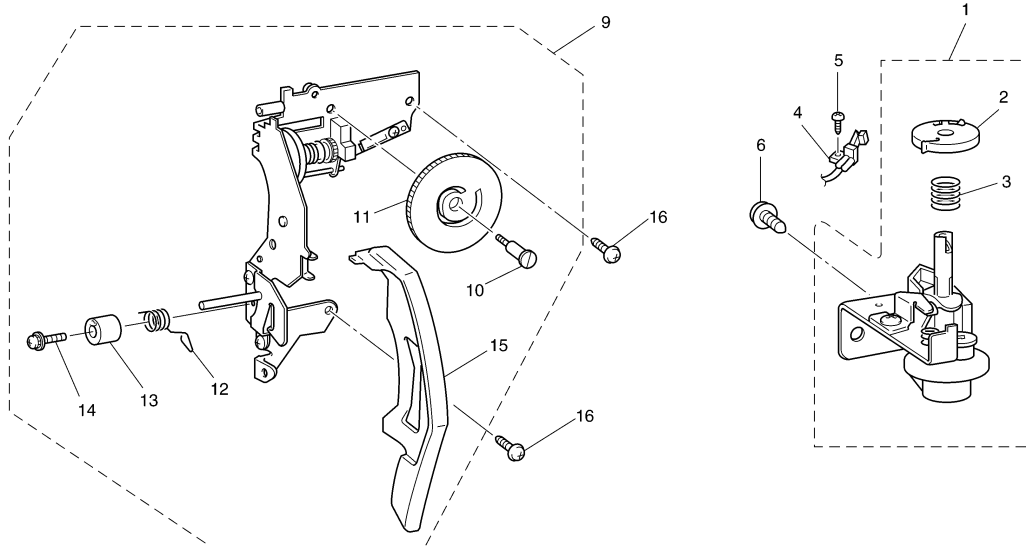
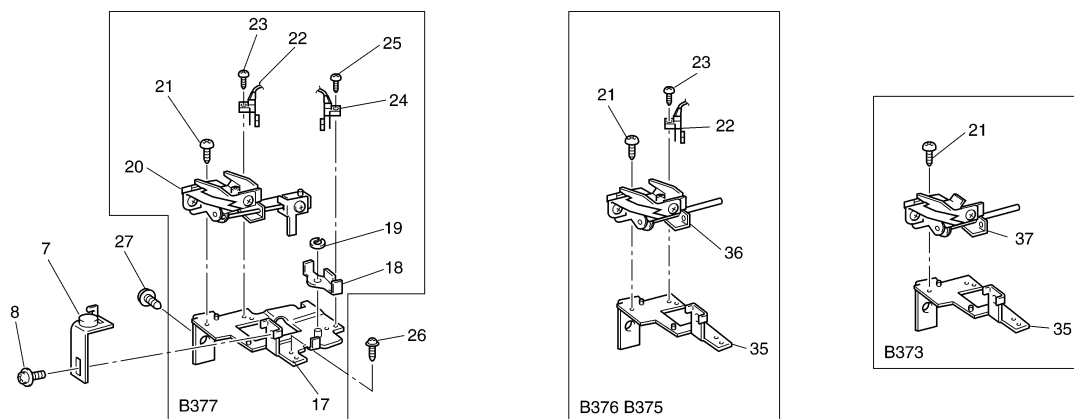
## (4) ZIGZAG, BH MECHANISM AND PATTERN SELECT

| No. | CODE      | NAME                                | REMARKS | No. | CODE      | NAME                   | REMARKS |
|-----|-----------|-------------------------------------|---------|-----|-----------|------------------------|---------|
| 1   | XA4948051 | Z dial complete                     |         | 43  | X57908051 | Taptite, Bind S M4×10  |         |
| 2   | XA4951051 | Z dial ASSY                         |         | 44  | XA2681051 | BH adjusting knob      |         |
| 3   | 048040346 | Retaining ring, E4                  |         | 45  | XA2682151 | Indication holder ASSY | CHG     |
| 4   | X57908051 | Taptite, Bind S M4×10               |         | 46  | X57908051 | Taptite, Bind S M4×10  |         |
| 5   | XA4956051 | Zigzag connecting rod A ASSY        |         | 47  | X53169050 | Band                   |         |
| 6   | XA4958051 | Link                                |         | 48  | XA1173051 | Spring, Extension      |         |
| 7   | 048030346 | Retaining ring, E3                  |         |     |           |                        |         |
| 8   | X57447051 | Roller                              |         |     |           |                        |         |
| 9   | 048025346 | Retaining ring, E2.5                |         |     |           |                        |         |
| 10  | 025040133 | Washer, Plain S 4                   |         |     |           |                        |         |
| 11  | 048030346 | Retaining ring, E3                  |         |     |           |                        |         |
| 12  | X50559050 | Adjusting nut                       |         |     |           |                        |         |
| 13  | 062301006 | Screw, Pan M3×10                    |         |     |           |                        |         |
| 14  | XA4959051 | Spring, Extension                   |         |     |           |                        |         |
| 15  | XA4960051 | Zigzag connecting rod B             |         |     |           |                        |         |
| 16  | X50559050 | Adjusting nut                       |         |     |           |                        |         |
| 17  | 062301006 | Screw, Pan M3×10                    |         |     |           |                        |         |
| 18  | X52005151 | Spring, Extension                   |         |     |           |                        |         |
| 19  | 048040346 | Retaining ring, E4                  |         |     |           |                        |         |
| 20  | XA4962251 | BH lever hold plate ASSY            | CHG     |     |           |                        |         |
| 21  | X57908051 | Taptite, Bind S M4×10               |         |     |           |                        |         |
| 22  | XA2601151 | BH change shaft                     | CHG     |     |           |                        |         |
| 23  | XA5025051 | BH stopper holder                   |         |     |           |                        |         |
| 24  | X57908051 | Taptite, Bind S M4×10               |         |     |           |                        |         |
| 25  | XA2608051 | BH change arm ASSY                  |         |     |           |                        |         |
| 26  | 014400832 | Set screw, Socket (CP) M4×8         |         |     |           |                        |         |
| 27  | XA4965051 | BH connecting rod ASSY              |         |     |           |                        |         |
| 28  | XA4517151 | BH change ASSY                      |         |     |           |                        |         |
| 29  | X57908051 | Taptite, Bind S M4×10               |         |     |           |                        |         |
| 30  | XA4609051 | Pattern cam shaft ASSY (B377, B376) |         |     |           |                        |         |
|     | XA4987051 | Pattern cam shaft ASSY (B375)       |         |     |           |                        |         |
|     | XA4999051 | Pattern cam shaft ASSY (B373)       |         |     |           |                        |         |
| 31  | XA2629051 | Bushing presser                     |         |     |           |                        |         |
| 32  | XA2631051 | Shaft holder                        |         |     |           |                        |         |
| 33  | X57908051 | Taptite, Bind S M4×10               |         |     |           |                        |         |
| 34  | XA4618051 | Finger shaft ASSY                   |         |     |           |                        |         |
| 35  | X57913051 | Taptite, Bind S M4×16               |         |     |           |                        |         |
| 36  | XA4632051 | BHZ finger shaft ASSY               |         |     |           |                        |         |
| 37  | XA2690051 | Taptite, Bind S M3×12               |         |     |           |                        |         |
| 38  | XA4634051 | Selecting dial holder ASSY          |         |     |           |                        |         |
| 39  | X59154051 | Selecting dial                      |         |     |           |                        |         |
| 40  | 052401406 | Screw, Pan (S/P washer) M4×14       |         |     |           |                        |         |
| 41  | X57908051 | Taptite, Bind S M4×10               |         |     |           |                        |         |
| 42  | XA2668151 | BH adjusting holder ASSY            |         |     |           |                        |         |



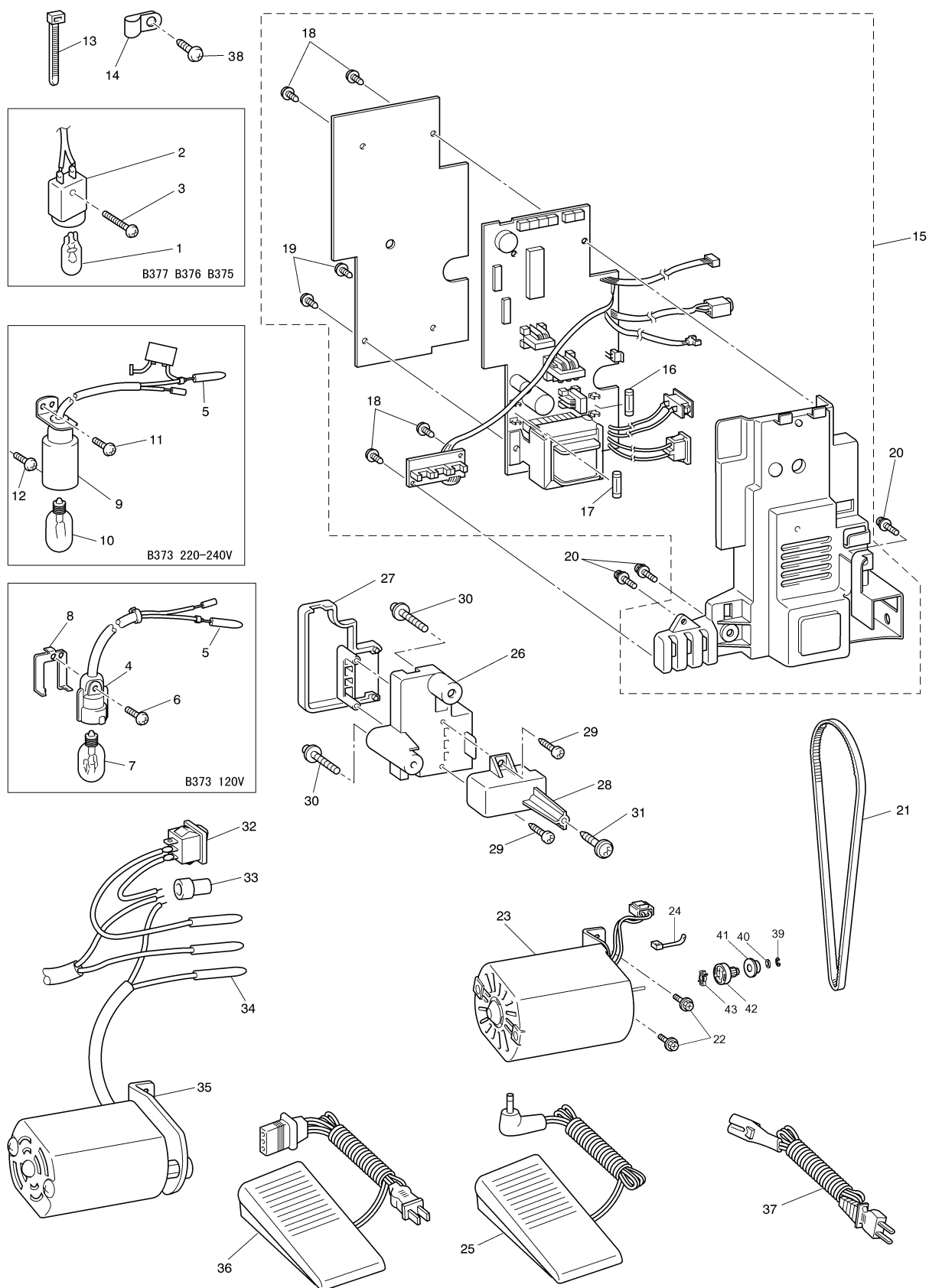
## (5) BOBBIN WINDER AND THREAD GUIDE

| No. | CODE      | NAME                                               | REMARKS |
|-----|-----------|----------------------------------------------------|---------|
| 1   | XA5001051 | Bobbin winder ASSY                                 |         |
| 2   | XA2951001 | Bobbin base ASSY                                   |         |
| 3   | XA2696051 | Spring, Compression                                |         |
| 4   | XA2777051 | BW switch ASSY                                     |         |
| 5   | 062260516 | Screw, Pan M2.6×5                                  |         |
| 6   | X57908051 | Taptite, Bind S M4×10                              |         |
| 7   | XA2697051 | Bobbin winder thread guide ASSY                    |         |
| 8   | 052300606 | Screw, Pan (S/P washer) M3×6                       |         |
| 9   | XA5563051 | Thread guard complete (B377)                       |         |
|     | XA5002052 | Thread guard ASSY (B376, B375)                     |         |
|     | XA5002051 | Thread guard ASSY (B373)                           |         |
| 10  | X59984051 | Tension dial shaft                                 |         |
| 11  | X59985154 | Tension dial (B377, B376, B375)                    |         |
|     | X59985152 | Tension dial (B373)                                |         |
| 12  | X58857051 | Thread take-up spring                              |         |
| 13  | 132305051 | Thread take-up spring case                         |         |
| 14  | 0A4401606 | Screw, Pan (S/P washer) M4×16                      |         |
| 15  | XA2704051 | Thread guard cover                                 |         |
| 16  | X57908051 | Taptite, Bind S M4×10                              |         |
| 17  | XA2705051 | Thread guard holder ASSY (B377)                    |         |
| 18  | XA2709051 | Tension release plate C (B377)                     |         |
| 19  | 048030346 | Retaining ring, E3 (B377)                          |         |
| 20  | XA5565051 | Thread tension ASSY (B377)                         |         |
| 21  | 060300416 | Screw, Bind M3×4                                   |         |
| 22  | XA2734051 | PF switch ASSY (B377, B376, B375)                  |         |
| 23  | 062260516 | Screw, Pan M2.6×5 (B377, B376, B375)               |         |
| 24  | XA2781151 | Thread cutter switch ASSY (B377)                   |         |
| 25  | 062260516 | Screw, Pan M2.6×5 (B377)                           |         |
| 26  | 060300416 | Screw, Bind M3×4                                   |         |
| 27  | X57908051 | Taptite, Bind S M4×10                              |         |
| 28  | XA2963151 | Thread cutter holder ASSY (B377)                   |         |
| 29  | X57908051 | Taptite, Bind S M4×10 (B377)                       |         |
| 30  | XA2964252 | Thread cutter operation lever (B377)               |         |
| 31  | XA2749251 | Notched holder ASSY (B377)                         |         |
| 32  | X57908051 | Taptite, Bind S M4×10 (B377)                       |         |
| 33  | XA2779051 | BT switch ASSY (B377, B376, B375)                  |         |
| 34  | 062260516 | Screw, Pan M2.6×5 (B377, B376, B375)               |         |
| 35  | XA4990051 | Thread guard holder<br>(B376, B375, B373)          |         |
| 36  | XA4991051 | Thread tension ASSY (B376, B375)                   |         |
| 37  | XA5004151 | Thread tension ASSY (B373)                         | CHG     |
| 38  | XA5005051 | Reverse sewing lever stopper<br>(B376, B375, B373) |         |
|     |           |                                                    |         |



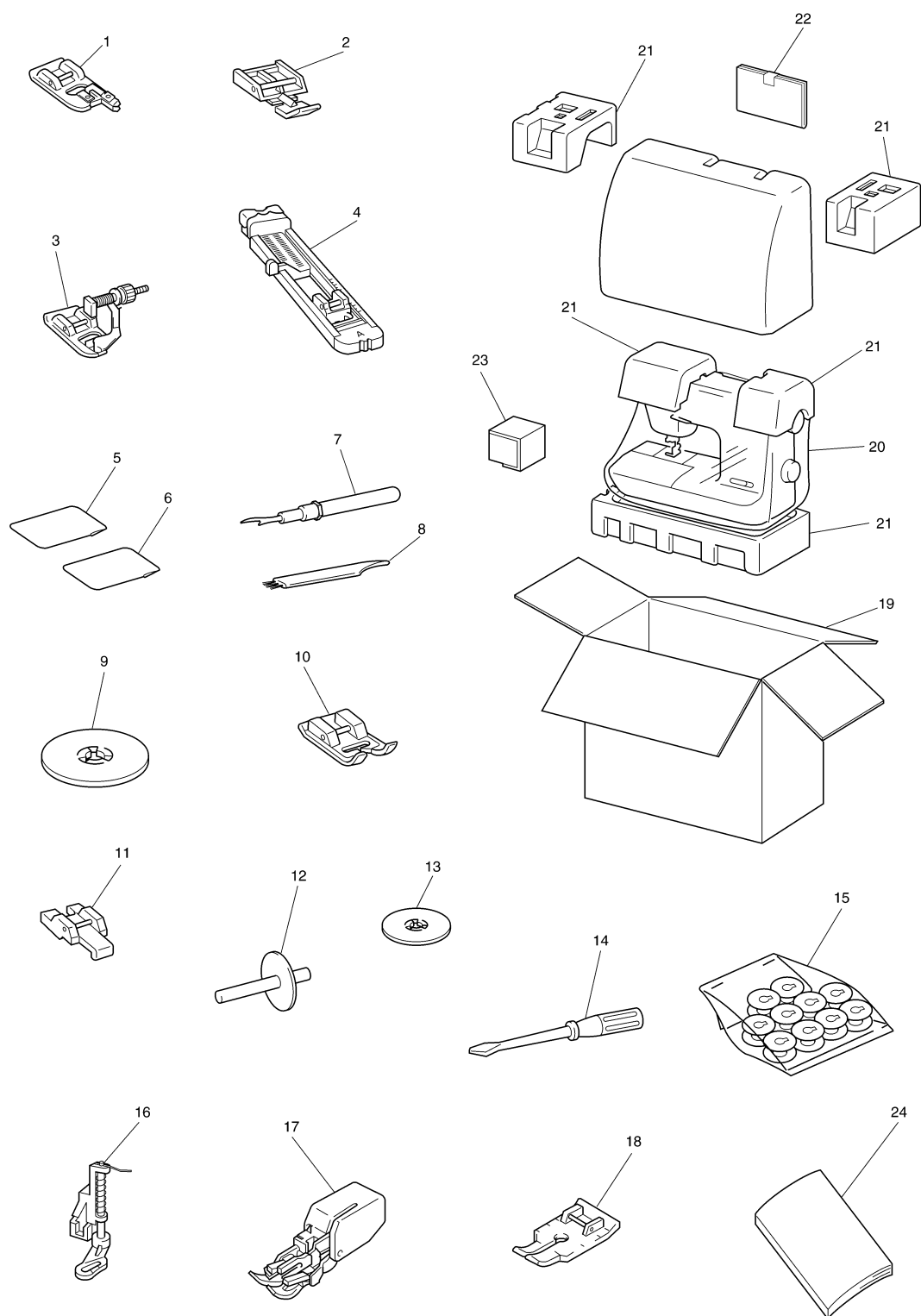
## (6) LAMP, MAIN PC BOARD ASSY AND MOTOR UNIT

| No. | CODE      | NAME                                                | REMARKS | No. | CODE      | NAME                                                   | REMARK |
|-----|-----------|-----------------------------------------------------|---------|-----|-----------|--------------------------------------------------------|--------|
| 1   | XA2037051 | WB sew-light bulb (B377,B376, B375)                 |         | 26  | XA4653051 | 3P socket body (B373)                                  |        |
| 2   | XA2754051 | WBL lamp socket ASSY<br>(B377,B376, B375)           |         | 27  | XA4654051 | 3P socket cover (B373)                                 |        |
| 3   | 002261205 | Screw, Pan M2.6×12<br>(B377,B376, B375)             |         | 28  | XA4655051 | Switch holder (B373)                                   |        |
| 4   | XA4882151 | Sub ASSY ; Lamp code (B373 120V)                    | CHG     | 29  | X59629051 | Taptite, Bind B M3×10 (B373)                           |        |
| 5   | 138598051 | Socket pin (B373)                                   |         | 30  | 052401406 | Screw, Pan (S/P washer) M4×14<br>(B373)                |        |
| 6   | X57984051 | Taptite, Bind S M3×20 (B373 120V)                   |         | 31  | XA3337051 | Taptite, Cup P M4×20 (B373)                            |        |
| 7   | X53061050 | Sew-light bulb (B373 120V)                          |         | 32  | XA1070051 | Power switch ASSY (B373 120V)                          |        |
| 8   | XA4889050 | Lamp holder (B373 120V)                             |         |     | XA1073051 | Power switch ASSY (B373 220-240V)                      |        |
| 9   | XA4886151 | Lamp ASSY ; E14 #182<br>(B373 220-240V)             | CHG     | 33  | 214808050 | Connector (B373)                                       |        |
| 10  | 205336050 | Sew-light bulb (B373 220-240V)                      |         | 34  | 138598051 | Socket pin (B373)                                      |        |
| 11  | XA1623051 | Taptite, Bind S M3×10 (B373 220-240V)               |         | 35  | XA4890051 | Motor ; YM-230-9C (B373 120V)                          |        |
| 12  | 060300416 | Screw, Bind M3×4                                    |         |     | XA4891051 | Motor ; MM-513-53 (B373 230V)                          |        |
| 13  | X53169050 | Band                                                |         |     | XA4895051 | Motor ; MM-513-54 (B373 240V)                          |        |
| 14  | XA7678051 | Cord clamp                                          | CHG     |     | XA4897051 | Motor ; MM-513-55<br>(B373 220V Korea)                 |        |
| 15  | XA5677051 | PCB complete ; Power (B377 120V)                    |         |     | XA4899051 | Motor ; MM-513-52 (B373 220V)                          |        |
|     | XA5677052 | PCB complete ; Power (B377 230V)                    |         | 36  | J00360051 | Foot controller ; FC-304-21<br>(B373 120V)             |        |
|     | XA5677053 | PCB complete ; Power<br>(B376, B375 120V)           |         |     | XA6400051 | Foot controller ; FC-307-51<br>(B373 220-240V)         | CHG    |
|     | XA5677054 | PCB complete ; Power<br>(B376, B375 230V)           |         |     | XA6402051 | Foot controller ; FC-307-52<br>(B373 U.K.)             | CHG    |
| 16  | XA1199051 | Glass fuse, 3.5A-A<br>(B377, B376, B375 120V)       |         |     | XC9675051 | FOOT CONTROLLER : FC-317-53<br>(B373 Australia)        | 040195 |
|     | XA1463051 | Glass fuse, 2AT<br>(B377, B376, B375 230V)          |         |     | XA6416051 | Foot controller ; FC-307-60<br>(B373 Korea)            | CHG    |
| 17  | XA4799051 | Glass fuse, 2A-B (B377 120V)                        |         |     | XA6418051 | Foot controller ; FC-307-61<br>(B373 Germany)          | CHG    |
|     | XA2767051 | Glass fuse, 2A-B (B377 230V)                        |         |     | XA5791051 | Foot controller ; FC-304-65<br>(B373 China)            |        |
| 18  | X59629051 | Taptite, Bind B M3×10<br>(B373 B376,B375)           |         | 37  | XC6052051 | POWER SUPPLY CORD : UL<br>CSA-LF                       | CHG    |
| 19  | XA3337051 | Taptite, Cup P M4×20<br>(B377, B376,B375)           |         |     | X59354151 | POWER SUPPLY CORD-BS,<br>(B377, B376, B375 U.K.)       | CHG    |
| 20  | 052401406 | Screw, Pan (S/P washer) M4×14<br>(B377, B376, B375) |         |     | XA0070151 | POWER SUPPLY CORD FOR<br>EUROPE                        | CHG    |
| 21  | XA2992051 | Timing belt                                         |         |     | XC9548051 | POWER SUPPLY CORD : SAA-LF<br>(AUSTRALIA, NEW ZEALAND) | 040186 |
| 22  | XA3004051 | Bolt (S/P washer) M5×12                             |         |     | XA1291051 | Power supply cord<br>(B377, B376, B375 Korea)          |        |
| 23  | XA4901051 | Motor ; MM-513-21<br>(B377, B376, B373 120V)        |         |     | XA5820051 | Power supply cord (B377, B376, B375 CHINA)             |        |
|     | XA4906051 | Motor ; MM-513-51<br>(B377, B376, B373 230V)        |         | 38  | X57908051 | Taptite, Bind S M4×10                                  | ADD    |
| 24  | 220681051 | Band 2.2×85 (B377, B376, B375)                      |         | 39  | 048030346 | RETAINING RING, E3                                     | ADD    |
| 25  | XC1154051 | Controller ; FC-309-81<br>(B377, B376, B375)        | CHG     |     |           |                                                        |        |
| 40  | XA2401050 | WASHER                                              | ADD - 1 | 42  | J00075001 | PULLEY                                                 | ADD    |
| 41  | 236149001 | PULLEY FLANGE                                       | ADD     | 43  | 225833051 | BUFFER RUBBER                                          | ADD    |



## (7) ACCESSORY

| No.      | CODE      | NAME                                              | REMARKS |
|----------|-----------|---------------------------------------------------|---------|
| 1        | XC3098051 | OVERCASTING STITCH FOOT ASSY                      | CHG     |
| 2        | X59370051 | Zipper foot                                       |         |
| 3        | X56409051 | BLIND STITCH FOOT ASSY                            | CHG     |
| 4        | XA4973151 | Buttonhole foot                                   | CHG     |
| 5        | X57117051 | Needle pack<br>(Regular single needle No.14 3PCS) |         |
| 6        | X59296151 | TWIN NEEDLE (1PC)                                 | CHG     |
| 7        | X54243001 | Ripper                                            |         |
| 8        | X59476051 | Brush                                             |         |
| 9        | 130012053 | Spool holder (Large)                              |         |
| 10       | 137988101 | Monogramming foot                                 |         |
| 11       | X59375051 | Button sewing foot                                |         |
| 12       | 130920051 | Extra spool pin                                   |         |
| 13       | 130013053 | Spool holder (Small)                              |         |
| 14       | X55467051 | Screwdriver                                       |         |
| 15       | XA3811051 | Bobbin (10set U.S.A.)                             | ACC     |
|          | XA3812051 | Bobbin (10set Europe)                             | ACC     |
| 16       | X81021001 | Quilting foot (U.S.A.)                            | ACC     |
|          | X81021002 | Quilting foot (Europe)                            | ACC     |
| 17       | 184987001 | Walking foot                                      |         |
| 18       | X80980001 | 1/4" seam guide foot (U.S.A.)                     | ACC     |
|          | X80980002 | 1/4" seam guide foot (Europe)                     | ACC     |
| 19       | X61126051 | Carton (PS-2500)                                  |         |
|          | X61126052 | Carton (PS-2300)                                  |         |
|          | X61126053 | Carton (PS-2200)                                  |         |
|          | X61126054 | Carton (STAR140E)                                 |         |
|          | X61126055 | Carton (STAR120E)                                 |         |
|          | X61126056 | Carton (STAR110)                                  |         |
|          | X61126057 | Carton (STAR130E)                                 |         |
| 20       | X60439151 | BAG 630X630T                                      | CHG     |
| 21       | X60966151 | 697 SF ASSY                                       |         |
| 22       | X61046050 | Pad                                               |         |
| 23       | X60726050 | Foot controller box                               |         |
| 24       | 194377011 | Operation manual (English, Spanish)               |         |
|          | 194377012 | Operation manual (French, Dutch)                  |         |
|          | 194377013 | Operation manual (German, Italian)                |         |
| 25       | 130800051 | BAG 220X310                                       | ADD     |
| 26       | X57367051 | BAG 135X150                                       | ADD     |
| 27       | X60678051 | BAG 700X630H                                      | ADD     |
| NEW SPEC |           |                                                   |         |
| 21       | X60966152 | POLYSTYRENE FOAM PAD ASSY, 697 (KOREA)            | ADD     |
|          |           |                                                   |         |



B373 (STAR 110, PS-2200)  
B375 (STAR 120E, PS-2300)  
B376 (STAR 130E)  
B377 (STAR 140E, PS-2500)  
T7110100