

PARTS CATALOGUE FOR

PS2470

PS2360

PS2250

STAR240E

STAR230E

PS57

PS55

PS53

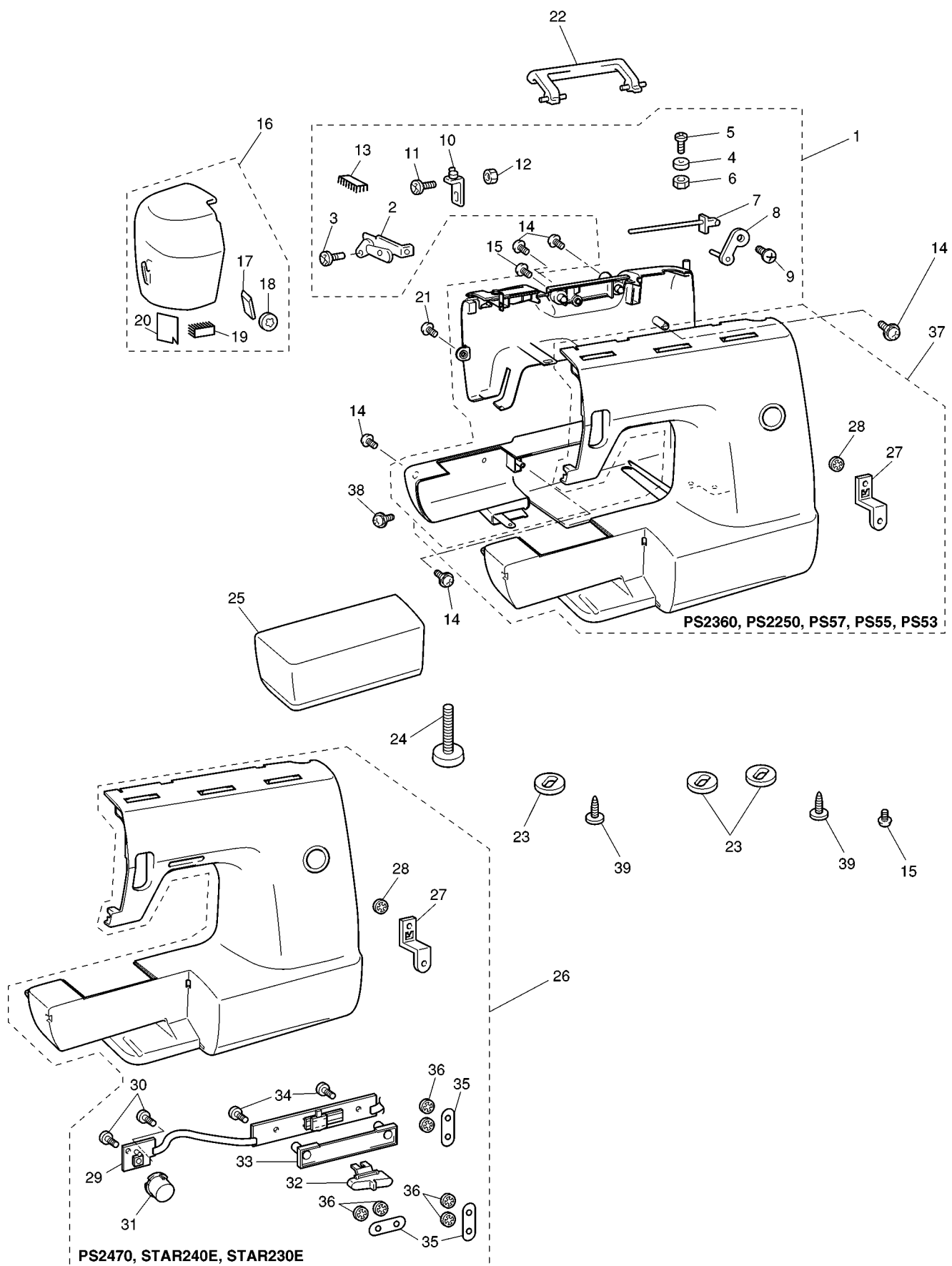
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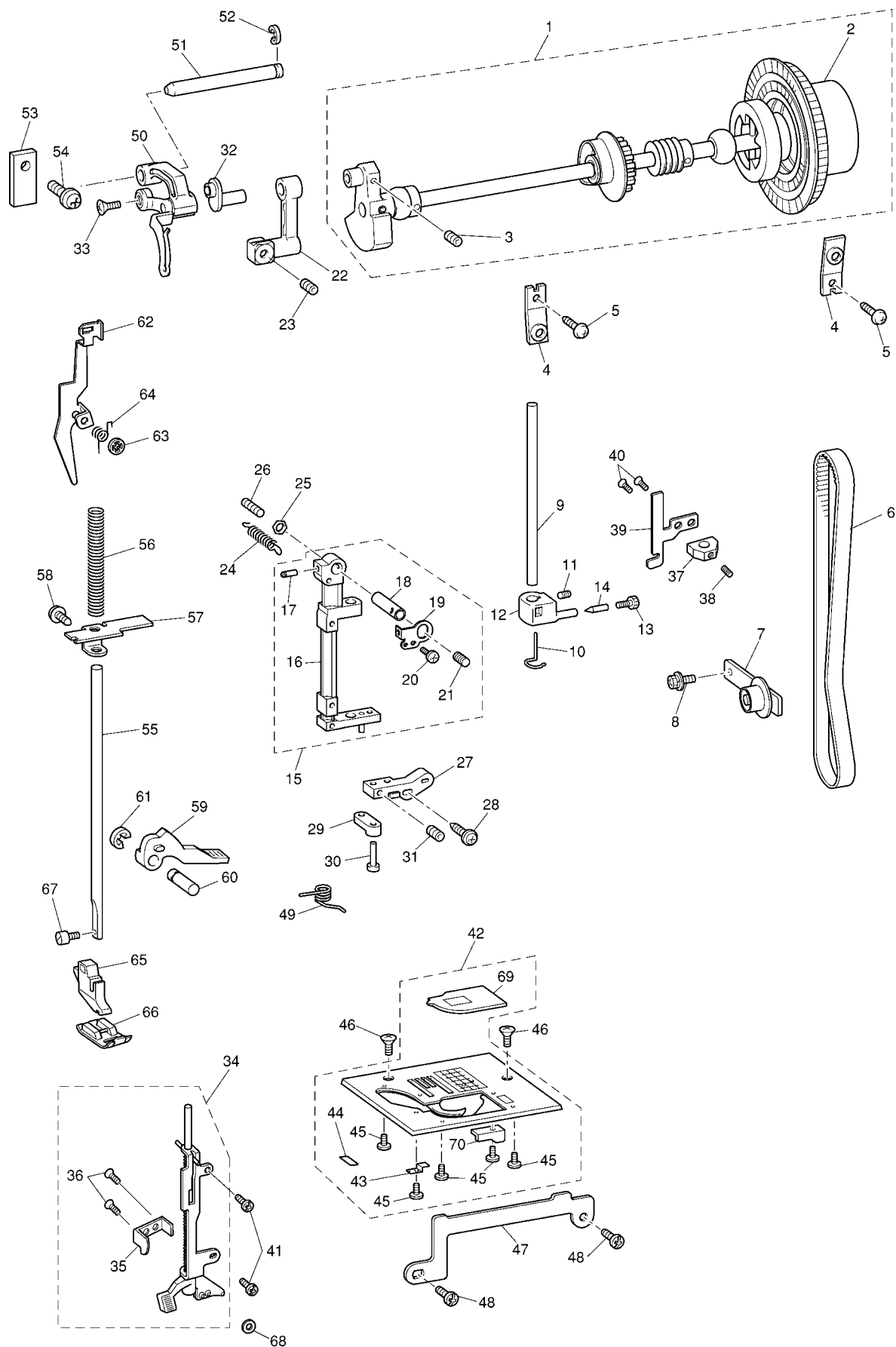
(1) PRINCIPAL PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC0783051	Rear cover ASSY (PS2470, STAR240E, STAR230E)		31	XC0645051	SS key top (PS2470, STAR240E)	
	XC0844051	Rear cover ASSY (PS2360, PS2250, PS57, PS55, PS53)			XC0645053	SS key top (STAR230E)	
2	X59862051	Thread guide ASSY		32	XC0644051	Speed key top	
3	138433051	Screw B3 x 6		33	XC0648051	Key top holder	
4	XC0751051	Bobbin presser		34	X59629051	Taptite, Bind B M3 x 10	
5	OA430200	Screw		35	XA9196050	Insulation plate	
6	021300106	Nut, M3		36	146200051	Stop ring CS4	
7	X59053052	Spool pin		37	XC0881051	Front cover ASSY (PS2360)	
8	XA7273051	Spool pin holder ASSY			XC0848051	Front cover ASSY (PS2250)	
9	138433051	Screw B3 x 6			XC1003051	Front cover ASSY (PS57)	
10	X59226151	Bobbin winder thread guide ASSY			XC1003052	Front cover ASSY (PS55)	
11	X59642051	Screw			XC0956051	Front cover ASSY (PS53)	
12	021300106	Nut, M3		38	053400806	Screw	
13	X52654001	Pile		39	085411051	Taptite, Bind B M4 x 10	
14	XA3337022	TAPTITE CUP P M4X20	CHG				
15	060401216	SCREW, BIND M4X12	CHG				
16	XC0635051	Face plate ASSY (PS2470, STAR240E, STAR230E)					
	X81363051	Face plate ASSY (PS2360, PS2250)					
	XC0846051	Face plate ASSY (PS57, PS55, PS53)					
17	X80321001	NT thread cutter ASSY					
18	138384051	CS stop ring CSTW-5					
19	XA6661051	Pile					
20	XA4468051	Rear reflector (PS2360, PS2250, PS57, PS55, PS53)					
21	052401406	Screw pan (S/P Washer) M4 x 14					
22	X59101122	CARRYING HANDLE	CHG				
23	XA7930051	Rubber cushion					
24	XA8611051	Adjust screw ASSY					
25	XC0651051	Accessory table ASSY					
26	XC0637051	Front cover ASSY (PS2470)					
	XC0884051	Front cover ASSY (STAR240E)					
	XC0996051	Front cover ASSY (STAR230E)					
27	XC0646051	Pattern indicator plate spring					
28	146200051	Stop ring CS4					
29	XC0908051	SS-VR board ASSY (PS2470, STAR240E)					
	XC0640051	SS-VR board ASSY (STAR230E)					
30	138433051	Taptite, Pan B M3 x 6					



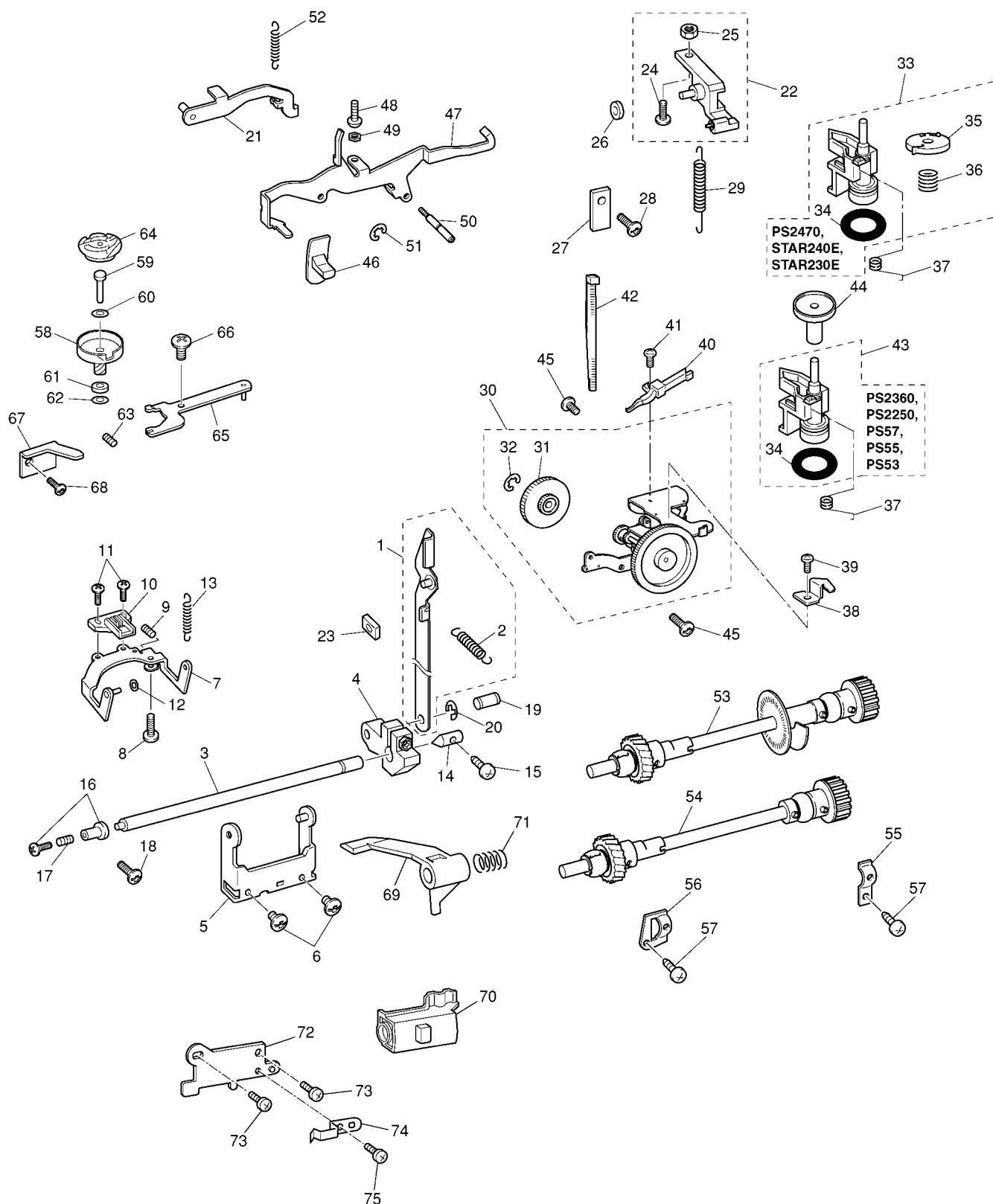
(2) UPPER SHAFT AND NEEDLE BAR

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XA8029121	UPPER SHAFT ASSEMBLY	CHG	42	XC0614051	Needle plate ASSY	
2	X57370052	Balance wheel		43	X56029050	Spring, Plate	
3	X54013051	Screw		44	X80321001	NT thread cutter ASSY	
4	X52478051	Bushing presser		45	060260316	Screw, Bind M2.6 x 3	
5	X57908021	TAPTITE BIND S M4 x 10	CHG	46	X50487051	Screw	
6	XA8039051	Timing belt 440-5GT-6		47	XA9251050	Plate	
7	XA8040051	Tension pulley ASSY		48	X57908051	Screw	
8	XA3004051	Screw 5 x 12		49	XA8064051	Spring, Torsion	
9	XA2358151	Needle bar		50	XA2505051	Thread take-up lever ASSY	
10	XC0947050	Needle bar thread guide		51	XC0175051	Thread take-up lever stud	
11	012400432	Screw		52	048050346	Stop ring, E5	
12	XZ0001151	Needle clamp		53	XA8083051	Plate	
13	XZ0002051	Needle clamp screw		54	X57913051	Screw	
14	XA5718051	Needle clamp pin		55	XA2402050	Presser bar	
15	XA8044051	Needle bar supporter ASSY		56	X55770051	Presser bar spring	
16	XA8045051	Needle bar supporter ASSY		57	XA3955151	Presser bar bracket	
17	XA8047050	Needle bar supporter shaft C		58	X52760051	Screw	
18	XA8048051	Needle bar supporter shaft A		59	XA2511151	Presser foot lifter	
19	XA8613051	Set plate		60	XA4422050	Presser foot lifter stud	
20	060300616	Screw		61	048050346	Stop ring, E5	
21	012400432	Screw		62	XA8065051	Tension release plate C	
22	XA1289151	Needle bar crank rod ASSY		63	120454051	Stop ring	
23	012400432	Screw		64	XA5797021	SPRING	CHG
24	XC0600051	Spring, Extension		65	XC3015051	PRESSER FEED HOLDER ASSY	CHG
25	X56851051	Lock nut		66	137748101	Zigzag presser foot	
26	014401232	Screw		67	132730122	TIGHTENING SCREW 3.57	CHG
27	XC0613051	Stud shaft holder ASSY		68	025680133	Washer (Except PS2250)	
28	XA0649051	Screw		69	X56828151	Needle plate cover	
29	XA7996051	Needle bar supporter arm		70	XC1013050	Upper thread keeping plate	
30	X57647051	Needle bar supporter stud					
31	014400432	Screw					
32	XA2499051	Needle bar crank					
33	132051052	Screw					
34	XA8052051	Needle threader supporter ASSY (Except PS2250)					
35	XA0445151	THREADER HOOK ASSY (Except PS2250)	CHG				
36	037200416	Tapping screw (Except PS2250)					
37	XA2367050	Needle threader position setter (Except PS2250)					
38	012400432	Screw (Except PS2250)					
39	XA8056051	Thread positioner (Except PS2250)					
40	004260405	Screw 26 x 4 (Except PS2250)					
41	060400616	Screw (Except PS2250)					



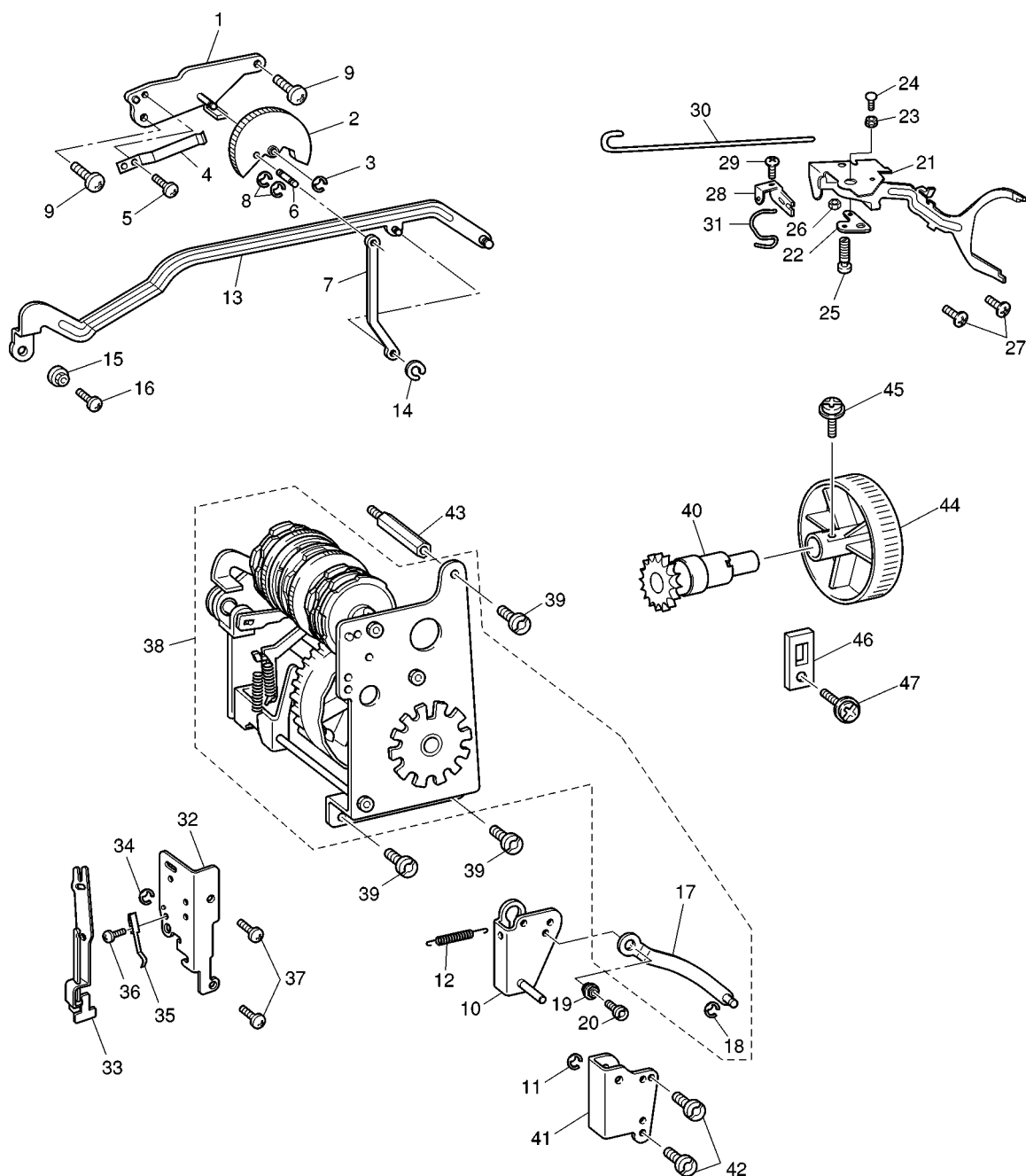
(3) FEED MECHANISM AND SHUTTLE HOOK

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XA8066051	Feed connecting rod ASSY		40	XA8102051	BW switch ASSY (PS2470, STAR240E, STAR230E)	
2	X57350051	Spring, Extension		41	062260516	Screw, Pan M2.6 x 5 (PS2470, STAR240E, STAR230E)	
3	XA8070050	Horizontal feed shaft		42	X53169020	BAND (PS2470, STAR240E, STAR230E)	CHG
4	X57347051	Horizontal feed arm ASSY		43	XC0199051	Bobbin winder ASSY (PS2360, PS2250, PS57, PS55, PS53)	
5	XA8071051	Horizontal feed plate ASSY		44	XA8099051	Bobbin base (PS2360, PS2250, PS57, PS55, PS53)	
6	060400816	Screw		45	060400616	Screw	
7	XA8075051	Feed bar ASSY		46	XC0202051	Reverse sewing button	
8	XA8077051	Screw		47	XA8105051	Reverse sewing lever A	
9	014401632	Set screw, Socket (FT) M4 x 16		48	X59200051	Screw	
10	XC0618051	Feed dog		49	X56960051	Nut	
11	060301016	Screw, Bind M3 x 10		50	XC0203051	Screw	
12	120454051	Stop ring		51	048050346	Stop ring, E5	
13	XA1911051	Spring		52	XA8111051	Spring, Extension	
14	X54390051	Taper point stud R		53	XA8112151 XA8112121	LOWER SHAFT ASSY (PS2470, STAR240E, STAR230E)	CHG
15	X57913051	Screw		54	XC0852151 XC0852121	LOWER SHAFT ASSY (PS2360, PS2250, PS57, PS55, PS53)	CHG
16	X55472051	Taper point stud L ASSY		55	132421051	Lower shaft bush holder	
17	X56613051	Spring		56	XA1975051	Bushing presser L	
18	XZ0074051	Screw		57	X57908051	Screw	
19	X57345051	Stud		58	XC0752151	Outer rotary hook ASSY	CHG
20	048050346	Stop ring, E5		59	XA0360151	OUTER ROTARY HOOK SHAFT	CHG
21	XA8531051	Reverse sewing lever B ASSY		60	XA2190050	Washer	
22	XA8079051	Feed regulator ASSY		61	XA0361050	Washer	
23	XA0030021	FEED SQUARE BLOCK	CHG	62	XA0362051	Washer	
24	XA8081051	Screw		63	014400632	Screw	
25	X56960051	Nut		64	XC0066051	Inner rotary hook ASSY	
26	X53330020	WASHER	CHG	65	XA8116051	Inner rotary hook bracket ASSY	
27	XA8083051	Set plate		66	XC1894020	SPRING	ADD
28	X57908051	Screw		67	XA8616051	Presser plate	
29	XA0998051	Spring, Extension		68	OA440080	Screw, Pan (S/P Washer) M4 x 8	
30	XC0195051	Feed bracket plate ASSY		69	XA2526051	Drop plate	
31	XA8090050	Idle gear		70	XA5858052	Drop knob	
32	048040346	Stop ring, E4		71	XA2199051	Spring, Compression	
33	XC0620051	Bobbin winder ASSY (PS2470, STAR240E, STAR230E)		72	XC0324051	Drop guide plate	
34	120448051	Bobbin winder rubber ring		73	X57908051	Screw	
35	XA2951001	Bobbin base ASSY (PS2470, STAR240E, STAR230E)		74	XA5859050	Spring plate	
36	XA2696021	SPRING (PS2470, STAR240E, STAR230E)	CHG	75	060300516	Screw	
37	XZ0070051	Spring, Torsion		76	XC1894050	SPRING	ADD
38	XA2862051	Bobbin winder shaft stopper (PS2470, STAR240E, STAR230E)					
39	060300616	Screw (PS2470, STAR240E, STAR230E)					



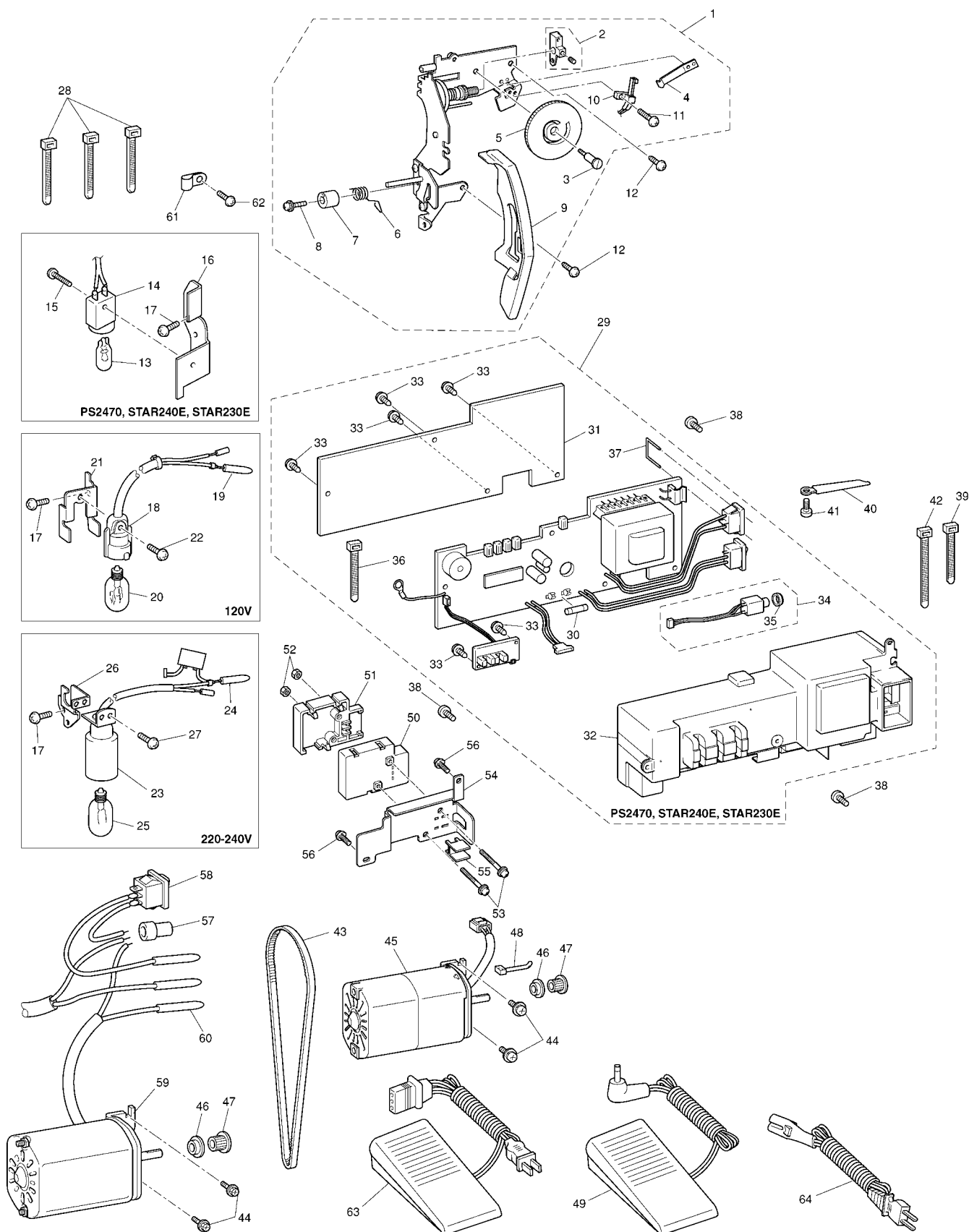
(4) ZIGZAG, BH MECHANISM AND PATTERN SELECTION

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC0206051	Zigzag dial holder ASSY		29	060400816	Screw (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)	
2	XC0210051	Zigzag dial		30	XC0224051	BH change shaft (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)	
3	048040346	Stop ring, E4		31	XZ0023051	BH spring (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)	
4	X56839051	Notched spring		32	XC0226051	BH lever hold plate	
5	062300416	Screw		33	XA3975151	BH lever holder ASSY (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)	
6	XC0211051	Zigzag dial pin		34	048040346	Stop ring, E4 (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)	
7	XC0221051	Zigzag dial rod		35	XC0227051	BH spring (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)	
8	048020346	Stop ring, E2		36	060300616	Screw (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)	
9	060400816	Screw		37	X57908051	Screw	
10	XC0212051	Zigzag link ASSY		38	XC0623051	Selecting Unit (PS2470)	
11	048050346	Stop ring, E5			XC0883051	Selecting Unit (PS2360)	
12	XC0215051	Spring extension			XC0853051	Selecting Unit (PS2250, PS53)	
13	XC0216051	Zigzag connecting rod ASSY			XC0888051	Selecting Unit (STAR240E, PS57)	
14	048020346	Stop ring, E2			XC0998051	Selecting Unit (STAR230E, PS55)	
15	X50559050	Adjusting nut		39	060400816	Screw	
16	062301006	Screw		40	XC0629051	Selecting gear ASSY (PS2470, PS2360, PS2250, PS53)	
17	XC0219051	Link ASSY			XC0260051	Selecting gear ASSY (STAR240E, STAR230E, PS57, PS55)	
18	048040346	Stop ring, E4		41	XC0263051	Link holder ASSY	
19	X50559050	Adjusting nut		42	060400616	Screw	
20	062301006	Screw		43	XC0264051	Stud screw	
21	XC0223051	BH change arm ASSY (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)		44	X59154052	Pattern selecting dial	
22	X52176051	BH adjusting plate (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)		45	052401406	Screw pan (S/P Washer) M4 x 14	
23	130833051	Nut (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)		46	XA8190051	Plate	
24	062670812	Screw (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)		47	X57908051	Screw	
25	X52030251	Adjusting screw (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)					
26	102571056	Nut (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)					
27	X57908051	Screw (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)					
28	X52027051	BH change arm (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)					



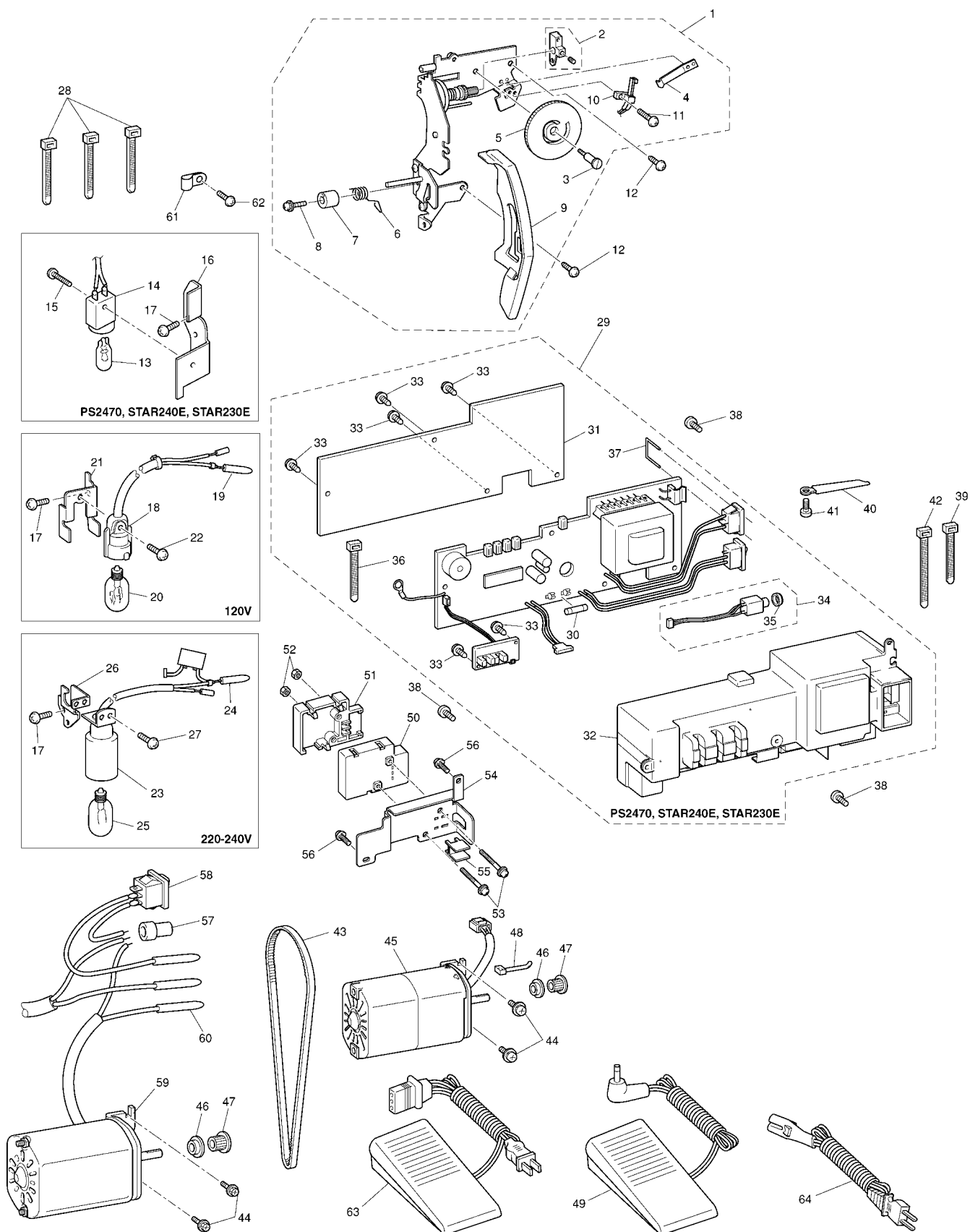
(5) UPPER TENSION, LAMP AND MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC0632051	Thread guard ASSY (PS2470, STAR240E, STAR230E)		27	060300616	Screw (220-240V) (PS57, PS55, PS53)	
	XC0857051	Thread guard ASSY (PS2360, PS2250, PS57, PS55, PS53)		28	X53169020	BAND	CHG
2	X56975151	Nut ASSY		29	XC0001051	PCB ASSY ; Motor control 279-120 (120V) (PS2470)	
3	X59984051	Tension dial shaft			XC0004051	PCB ASSY ; Motor control 279-230 (230V) (STAR240E)	
4	X56839051	Notched spring			XC0953051	PCB ASSY ; Motor control 276-230 (230V) (STAR230E)	
5	X59985157	Tension dial		30	XA4871051	Glass fuse, 3.15 AA (120V) (PS2470)	
6	X58857051	Thread take-up spring			XA1463051	Glass fuse, 2AT (230V) (STAR240E, STAR230E)	
7	132305051	Thread take-up spring case		31	XA8815051	Insulation plate (PS2470, STAR240E, STAR230E)	
8	OA440160	Screw		32	XA8201252	Insulation cover (120V) (PS2470)	
9	XC0633051	Thread guard cover			XA8201251	Insulation cover (230V) (STAR240E, STAR230E)	
10	XA8197051	BT switch ASSY (PS2470, STAR240E, STAR230E only)		33	X59629051	Taptite, Bind B M3 x 10 (PS2470, STAR240E, STAR230E)	
11	062260516	Screw, Pan M2.6 x 5 (PS2470, STAR240E, STAR230E only)		34	X81364051	Jack nut ASSY (PS2470, STAR240E, STAR230E)	
12	X57908051	Screw		35	X51271001	Nut (PS2470, STAR240E, STAR230E)	
13	XA2037051	WB sew-light bulb (PS2470, STAR240E, STAR230E)		36	X53169050	Band (120V) (PS2470)	
14	XC0912051	WBL lamp socket ASSY (PS2470, STAR240E, STAR230E)		37	X52737151	Wire spring (PS2470, STAR240E, STAR230E)	
15	002261205	Screw, Pan M2.6 x 12 (PS2470, STAR240E, STAR230E)		38	052401406	Screw pan (S/P washer) M4 x 14 (PS2470, STAR240E, STAR230E)	
16	XC0634051	Lamp holder (PS2470, STAR240E, STAR230E)		39	X53169020	BAND (PS2470, STAR240E, STAR230E)	CHG
17	060300616	Screw		40	XA0286051	Wire clip (PS2470, STAR240E, STAR230E)	
18	XC0784051	Lamp ASSY ; E12 #022 (120V) (PS2360, PS2250)		41	060400616	Screw 4 x 6 (PS2470, STAR240E, STAR230E)	
19	138598051	Contact pin (120V) (PS2360, PS2250)		42	XA9815050	Band 150 (STAR240E, STAR230E)	
20	X53061050	Sew-light bulb (120V) (PS2360, PS2250)		43	XA2992051	Timing belt	
21	XC0273051	Lamp holder (120V) (PS2360, PS2250)		44	XA3004051	Screw 5 x 12	
22	060302016	Screw (120V) (PS2360, PS2250)		45	XC0711021	MOTOR : MM-514-21 (120V) (PS2470)	CHG
23	XC0789051	Lamp ASSY ; E14#184 (220-240V) (PS57, PS55, PS53)			XC0717021	MOTOR : MM-514-51 (230V) (STAR240E, STAR230E)	CHG
24	138598051	Contact pin (220-240V) (PS57, PS55, PS53)					
25	205336050	Sew-light bulb (220-240V) (PS57, PS55, PS53)					
26	XC0398051	Lamp holder (220-240V) (PS57, PS55, PS53)					



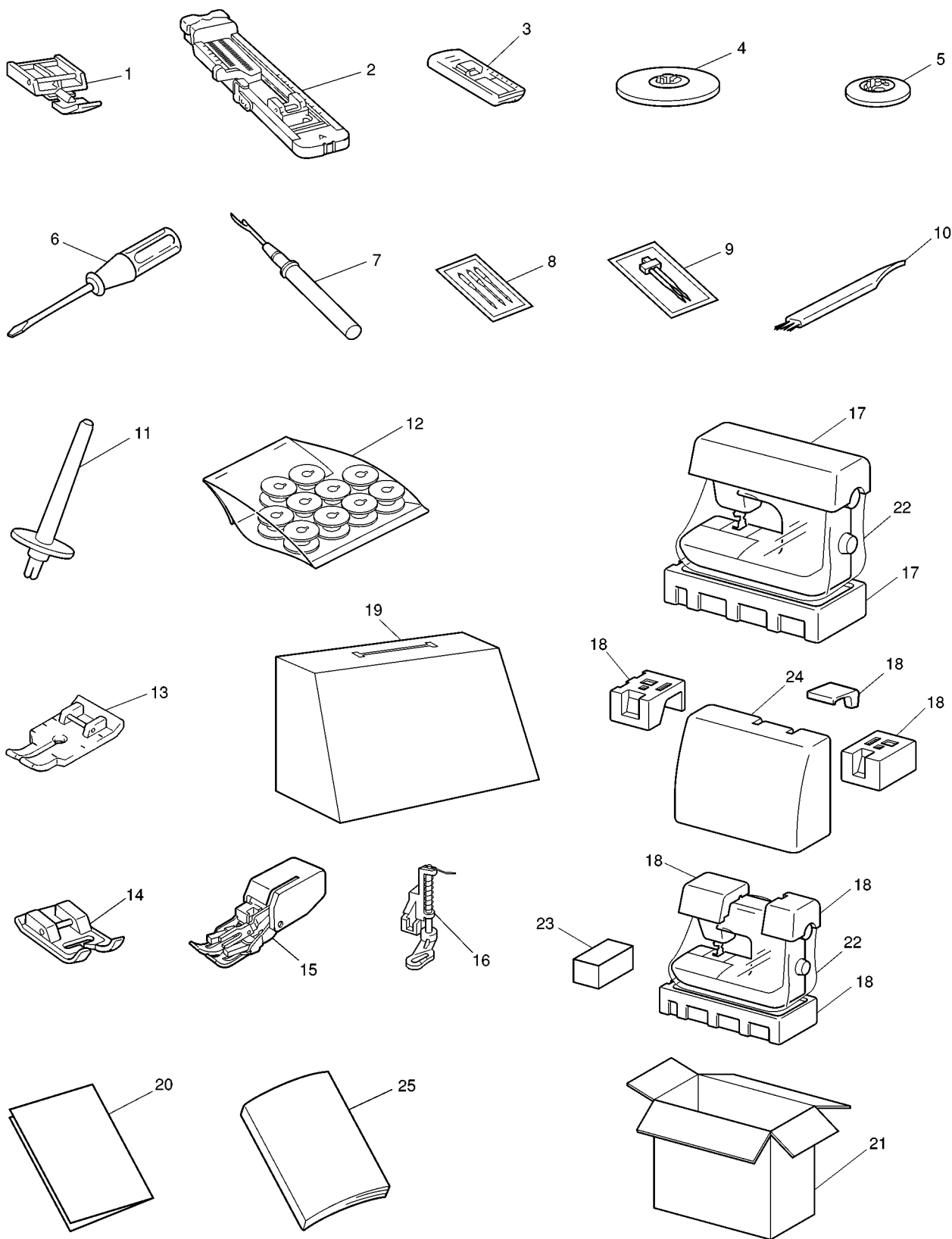
(5) UPPER TENSION, LAMP AND MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
46	XA1265120	MOTOR T-PULLY A	CHG	63	XA6400051	Foot controller : FC-307-51 (220-240V) (PS57, PS55, PS53)	
47	XA1266120	MOTOR T-PULLY B	CHG		XA6402051	Foot controller : FC-307-52 (U.K.) (PS57, PS55, PS53)	
48	220681051	Band (PS2470, STAR240E, STAR230E)			XA6404051	Foot controller : FC-307-53 (Australia) (PS57, PS55, PS53)	
49	XC6651021	FOOT CONTROLLER : FC-313-81-LF (PS2470, STAR240E, STAR230E)	CHG		XA6416051	Foot controller : FC-307-60 (Korea) (PS57, PS55, PS53)	
50	X59176151	3P socket body (PS2360, PS2250, PS57, PS55, PS53)			XA6418051	Foot controller : FC-307-61 (Germany) (PS57, PS55, PS53)	
51	X59177051	3P socket cover (PS2360, PS57, PS55, PS53)		64	XC6052051	POWER SUPPLY CORD : UL CSA-LF	CHG
52	021400205	Nut M4 (PS2360, PS2250, PS57, PS55, PS53)			XC6052021	POWER SUPPLY CORD : UL CSA-LF	CHG
53	XA1653051	Screw pan 4 x 26 (PS2360, PS2250, PS57, PS55, PS53)			X59354121	POWER SUPPLY CORD-BS, (U.K) (STAR240E, STAR230E)	CHG
54	XC0274050	3P socket holder (PS2360, PS2250, PS57, PS55, PS53)			XA0070151	POWER SUPPLY CORD	CHG
55	XC0858021	SWITCH COVER (PS2360, PS2250, PS57, PS55, PS53)	CHG		XA0070121	POWER SUPPLY CORD	CHG
56	060401016	SCREW 4 x 6 (PS2360, PS2250, PS57, PS55, PS53)	CHG		X59328151	POWER CORD	CHG
57	214808050	Connector (PS2360, PS2250, PS57, PS55, PS53)			X59328121	POWER CORD	CHG
58	XC0814051	Power switch ASSY (120V) (PS2360, PS2250)			XA5820051	Power supply cord (China) (STAR240E, STAR230E)	
	XC0817051	Power switch ASSY (240V) (PS57, PS55, PS53)			XA1291051	Power supply cord (Korea) (STAR240E, STAR230E)	
59	XC0819151	Motor ; YM-230-8C (120V) (PS2360, PS2250)					
	XC1061051	Motor ; MM-514-52 (220V) (PS57, PS55, PS53)					
	XC1063051	Motor ; MM-514-55 (220V, Korea) (PS57, PS55, PS53)					
	XC0821021	MOTOR ; MM-541-53 (230V) (PS57, PS55, PS53)	CHG				
	XC1062051	Motor ; MM-541-54 (240V) (PS57, PS55, PS53)					
60	138598051	Contact pin (PS2360, PS2250, PS57, PS55, PS53)					
61	XA8837021	CORD CLAMP (PS2360, PS2250, PS57, PS55, PS53)	CHG				
62	X57908051	Screw (PS2360, PS2250, PS57, PS55, PS53)					
63	XC6666021	FOOT CONTRLLER : FC-316-27-LF (PS2360, PS2250)	CHG				



(6) OTHER PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	X59370051	Zipper foot		21	X61649054	Carton (STAR230E)	
2	XA4911151	BH presser foot ASSY (PS2470, PS2360, STAR240E, STAR230E, PS57, PS55)			X61650053	Carton (PS57)	
3	X59369351	BUTTON HOLE FOOT ASSY (PS2250, PS53)	CHG		X61701027	CARTON (PS55)	CHG
4	130012054	Spool presser spring A			X61650052	Carton (PS53)	
5	130013054	Spool presser spring B		22	X60439151	BAG 630X630T	CHG
6	X55467021	SCREW DRIVER	CHG	23	X60726050	Foot controller box	
7	X54243001	Seam ripper		24	X52769656	Machine cover ASSY	
8	129583001	Needle set (3pcs)		25	194279011	Operation manual (English, French, Spanish) (PS2470, PS2360, PS2250)	
9	X57521001	Needle package (1pce)			194277011	Operation manual (German, French, Dutch) (STAR240E, STAR230E, PS57, PS55, PS53)	
10	X59476051	Cleaning brush			194277012	Operation manual (English, Spanish, Italian) (STAR240E, STAR230E, PS57, PS55, PS53)	
11	130920021	EXTRA SPOOL PIN	CHG		194277213	OPERATION MANUAL (English, German, Russian) (STAR240E, STAR230E, PS57, PS55, PS53)	CHG
12	XA5537051	Shuttle hook bobbins 10 (with UPC) (PS2470, PS2360, PS2250)			194277014	Operation manual (Swedish, Finnish, Danish) (STAR240E, STAR230E, PS57, PS55, PS53)	
	XA5539051	Shuttle hook bobbins 10 (without UPC) (STAR240E, STAR230E, PS57, PS55, PS53)		26	X60439121	BAG 630X630T	CHG
13	X80980001	1/4 Quilting foot (with UPC) (PS2470, PS2360, PS2250)		27	130800021	BAG 220X310	ADD
	X80980002	1/4 Quilting foot (without UPC) (STAR240E, STAR230E, PS57, PS55, PS53)		28	130800051	BAG 220X310	ADD
14	137988101	Satin stitch foot		29	X57367021	BAG 135X150	ADD
15	X81065001	Walking foot UPC (PS2470, PS2360, PS2250)		30	X57367051	BAG 135X150	ADD
	X81065002	Walking foot EAN (STAR240E, STAR230E, PS57, PS55, PS53)					
16	X81021001	Quilting foot (PS2470, PS2360, PS2250)		19	X52769656	CASE ASSEMBLY, (AUS/NZL)	CHG
	X81021002	Quilting foot (STAR240E, STAR230E, PS57, PS55, PS53)			X60018020	OVER CASE POLYSTYRENE L, (AUS/NZL)	ADD
17	X61774051	271 SF ASSY (PS2250, PS57, PS55, PS53)			X60019020	OVER CASE POLYSTYRENE R, (AUS/NZL)	ADD
18	X61773051	279 SF ASSY (PS2470, PS2360, STAR240E, STAR230E)					
19	X53984057	DUST COVER ASSY	CHG				
20	XC0338051	Leaflet					
21	X61649051	Carton (PS2470)					
	X61649052	Carton (PS2360)					
	X61650051	Carton (PS2250)					
	X61649053	Carton (STAR240E)					



PS2470
PS2360
PS2250
STAR240E
STAR230E
PS57
PS55
PS53
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