

PARTS CATALOGUE FOR COMPUTERIZED SEWING MACHINE

ULT2001
ULT2001N
ULT2001C
M3000
M3000N
M3000C

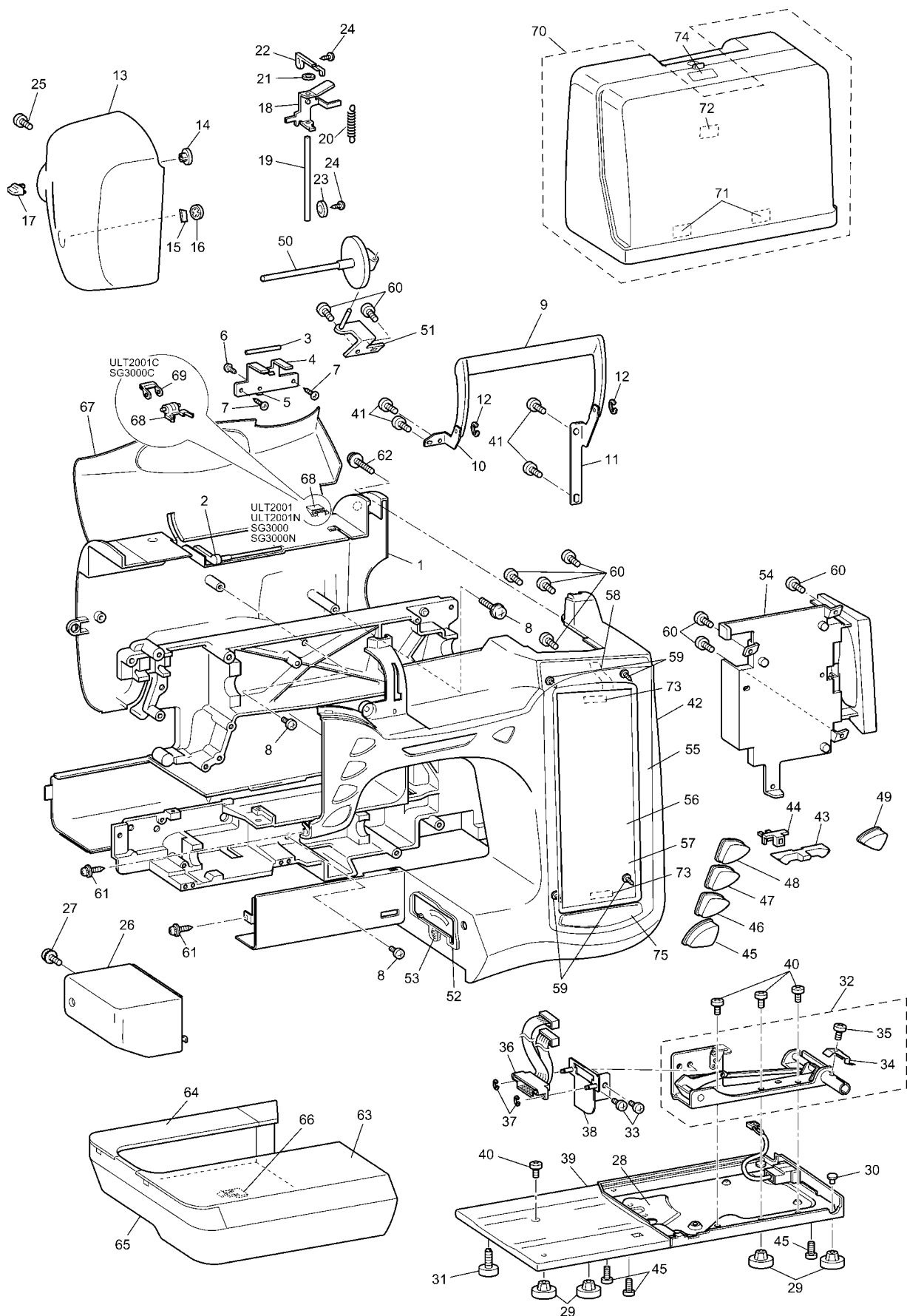
3. 2003.

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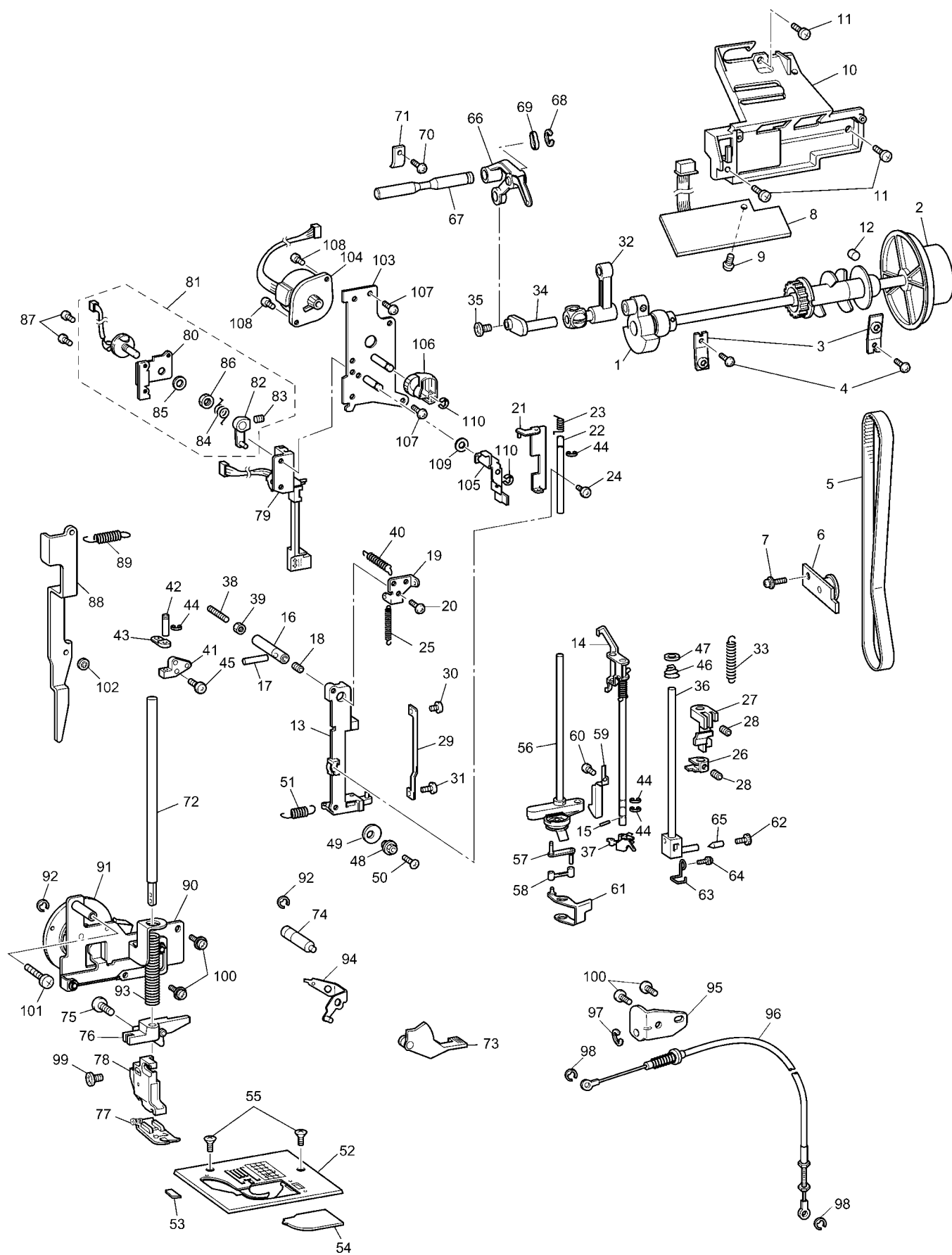
(1) PRINCIPAL PARTS

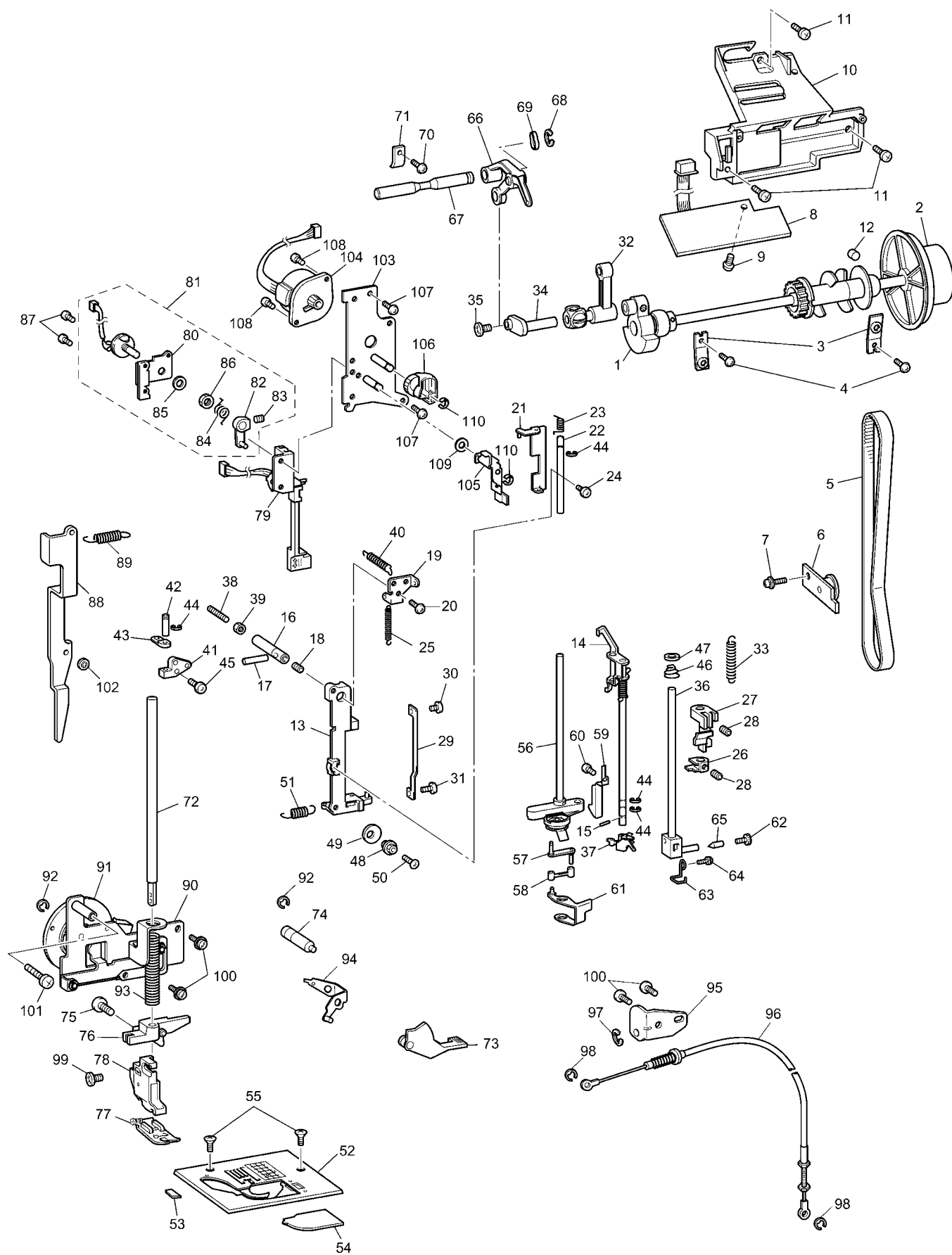
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XA9369002	REAR COVER		45	XA9864002	SS BUTTON (; ULT2001, ULT2001N)	
2	XA9370051	SPOOL STAND BAR			XA9864001	SS BUTTON (; ULT2001C)	
3	XA9371051	SHAFT				SS BUTTON (; S.G.3000, S.G.300N, S.G.300C)	
4	XA9372151	PRESSER PLATE		46	XA9865001	REVERSE BUTTON	
5	XA9373051	KNOCH PLATE		47	XA9866001	NP BUTTON	
6	060300416	SCREW, BIND M3X4		48	XA9867001	THREAD CUTTING BUTTON	
7	136681001	TAPTITE, BIND B M3X8		49	XA9868001	BOBBIN WINDER BUTTON	
8	087411416	TAPTITE, CUP B M4X14		50	XA1786053	SPOOL PIN	
9	XA9374001	HANDLE		51	XA9397051	SPOOL PIN HOLDER ASSY	
10	XA9375051	HANDLE HOLDER		52	XA9400051	CONNECT COVER	
11	XA9379051	HANDLE HOLDER R ASSY		53	146200001	RETAINING RING, CS4	
12	048040346	RETAINING RING, E4		54	XA9947101	CARD PCD BOARDHOLDER	
13	XA9861002	FACE PLATE		55	XA9869001	TP-LCD HOLDER	
14	X51895051	FACE PLATE BUSH		56	XA9404001	TOUCH PANEL:EMU601A2B040	
15	X80321001	NT LOWER THREAD CUTTER		57	XA9405001	LCDM:LM8M64	
16	138384001	RETAINING RING,CS5		58	XA9636001	PCB LINKAGE FOR LCD AND CARD	
17	XA1800103	NEEDLE THREAD LEVER KNOB		59	085200615	SCREW, BIND 2X6	
18	XA5824151	NEEDLE THREADE LEVER		60	136681001	TAPTITE, BIND B M3X8	
19	XA5825001	NEEDLE THREAD LEVER SHAFT		61	U12017001	SCREW, PAN (T WASHER) M3X6	
20	138260001	THREAD THROUGH LEVER SPRING		62	087412016	TAPTITE, CUP B M4X20	
21	XC0508000	RUBBER WASHER		63	XA9407003	ACCESSORY TABLE FRONT COVER	
22	XA6320000	SHAFT PRESSER PLATE		64	XA9408001	ACCESSORY TABLE REAR COVER	
23	513159001	WASHER		65	XA9409001	ACCESSORY TABLE	
24	085301017	TAPTITE, BIND P M3X10		66	138644051	NOTCHED SPRING	
25	052401406	SCREW PAN (S/P WASHER) M4X14		67	XA9870102	UPPER COVER (; ULT*)	
26	XA9383001	FREE ARM COVER			XA9870103	UPPER COVER (; S.G.*)	
27	0A6400806	SCREW		68	XA9411051	UPPER COVER HOLDER	
28	XA9385251	BASE PLATE				(; ULT2001, ULT2001N, S.G.3000, S.G.3000N)	
29	XA9386051	BASE PLATE RUBBER			XC3179001	UPPER COVER HOLDER	
30	XA9387050	BASE PLATE RUBBER				(; ULT2001C, S.G.3000C)	
31	XA4687051	REGULATOR ADJUSTING SCREW ASSY		69	XC3180001	UPPER COVER HINGE	
32	XA9887101	KNEE LIFTER ASSEMBLY				(; ULT2001C, S.G.3000C)	
33	060400616	SCREW, BIND M4X6		70	XA9785001	HARDCASE ASSY	
34	XA6215101	SPRING,PLATE		71	129074000	FELT	
35	060260316	SCREW, BIND M2.6X3		72	125440000	CASE FELT	
36	XA9641001	ASSY,MAIN BODY LEAD WIRE		73	XA6039001	FRONT COVER SPACER B	
37	048030346	RETAINING RING, E3		74	XA3028052	DECORATION PLATE	
38	XA9773051	CONNECTOR HOLDER ASSY		75	XC0013001	DECORATION BADGE FOR ULT2001	
39	XA9388001	BASE PLATE COVER			XC0014001	DECORATION BADGE FOR S.G.3000	
40	060400616	SCREW, BIND M4X6					
41	X57908051	TAPTITE,BIND S M4X10		See Last Page Including #55, 56, 57, 58, 59, 73, 75			
42	XA9862002	FRONT COVER			X81299103	LCD MODULE ASSY (;ULT*)	
43	XA9863001	SV KEY TOP			X81299104	LCD MODULE ASSY (;S.G.*)	
44	XA9391001	SV JOINT PLATE					



(2) UPPER SHAFT / NEEDLE BAR / THREAD TENSION / PRESSER AND ZIGZAG MECHANISM

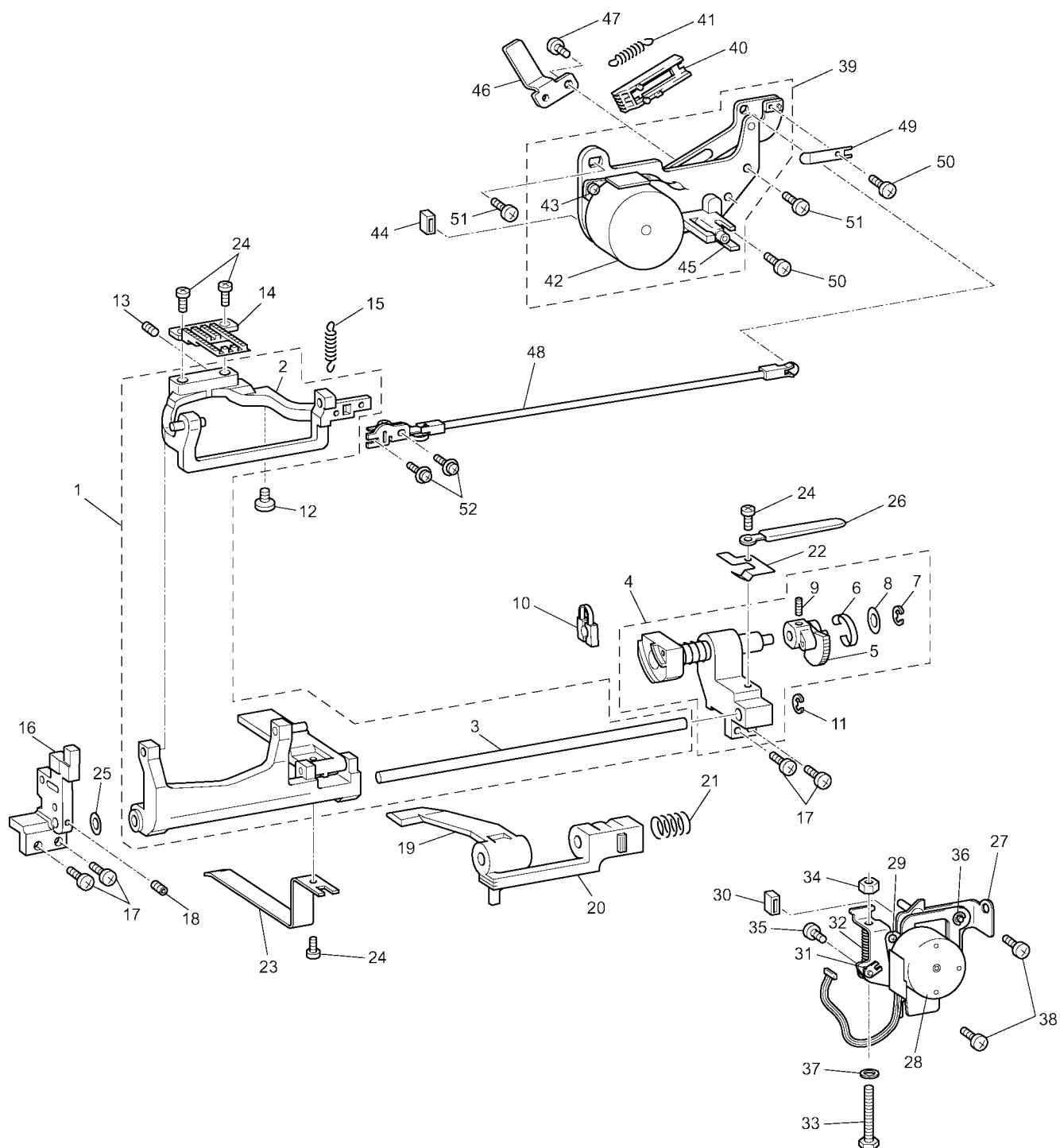
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
UPPER SHAFT MECHANISM				43	X56464001	NEEDLE BAR SUPPORTER ARM STOP	
1	XA9416001	UPPER SHAFT COMPLETE		44	048025346	RETAINING RING, E2.5	
2	XA9418001	PULLEY		45	052401406	SCREW PAN (S/P WASHER) M4X14	
3	X52478001	BUSHING PRESSER		46	X57822101	NEEDLE BAR PRESSER SPRING	
4	X57908051	TAPTITE,BIND S M4X10		47	X58511150	WASHER,THRUST	
5	X53125001	T BELT 176XL031		48	X50559050	ZIGZAG ADJUSTING NUT	
6	XA9425151	TENSION PULLEY ASSEMBLY		49	XA1860150	WASHER	
7	0A5401005	SCREW, PAN (S/P WASHER) M4X10		50	062301006	SCREW, PAN M3X10	
8	XA9427001	ASSY, NP PCB		51	XA1861051	SPRING	
9	138433001	TAPTITE,PAN B M3X6		52	XA9438201	NEEDLE PLATE ASSY	
10	XA9430151	PC BOARD HOLDER		53	X80321001	NT LOWER THREAD CUTTER	
11	060400816	SCREW, BIND M4X8		54	X56828151	NEEDLE PLATE COVER	
12	XC3183001	FELT (; ULT2001C, S.G.3000C)		55	X50487001	SCREW M4	
NEEDLE BAR MECHANISM				56	XA5920101	THREAD HOLD GUIDE ASSY	
13	XA5832151	NEEDLE BAR SUPPORT ASSY		57	XA3565051	LINK A ASSY	
14	XC4100051	NEEDLE THREAD SHAFT A ASSY		58	XA3569001	LINK B	
15	131281001	PIN, DOWEL 2X6		59	XA5851000	HOOK RELEASE PLATE	
16	XA1842051	NEEDLE BAR SUPPORTER STUD A		60	060260516	SCREW, BIND M2.6X5	
17	X56551050	NEEDLE BAR SUPPORTER STUD C		61	XA5852001	THREAD GUIDE ASSY	
18	014400432	SET SCREW, SOCKET (CP) M4X4		62	XZ0002051	NEEDLE CLAMP SCREW	
19	XA1843150	SET PLATE		63	XA1851000	NEEDLE BAR THREAD GUIDE	
20	060300616	SCREW, BIND M3X6		64	008020306	SCREW, TRUSS M2X3	
21	XA1844151	NEEDLE RELEASE LEVER ASSY		65	XA6035001	PIN	
22	XA1847051	NEEDLE RELEASE LEVER SHAFT		THREAD TENSION MECHANISM			
23	XA1848051	SPRING		66	XA9441051	THREAD TAKE-UP LEVER ASSY	
24	0A2300806	SCREW 3X8B		67	XC0397051	THREAD TAKE-UP LEVER STUD	
25	XA5837101	SPRING		68	048050346	RETAINING RING, E5	
26	X55983150	NEEDLE THREADER POSITION SETTE		69	XA1866051	WASHER,SPRING	
27	X55984101	NEEDLE BAR HOOK STAND ASSY		70	X57913051	TAPTITE,BIND S M4X16	
28	012400432	SET SCREW, SOCKET (FT) M4X4		71	XA9929051	SHAFT PRESSER PLATE	
29	X55990001	NEEDLE BAR GUIDE		PRESSER MECHANISM			
30	060300416	SCREW, BIND M3X4		72	XA5854001	PRESSER BAR	
31	061300516	SCREW M3 X 5		73	XA5511251	PRESSER FOOT LIFTER	
32	XA9431051	NEEDLE BAR CRANK ROD ASSY		74	XA6190001	STUD FOR PRESSER FOOT LIFTER	
33	X58237001	SPRING		75	X52760051	SET SCREW,PAN M6X12	
34	XA9434051	NEEDLE BAR CRANK		76	XA1870151	NEEDLE CLAMP ASSY	
35	132051001	SCREW, FLAT SM3.57-40X7 L		77	137748101	PRESSER FOOT (; ULT2001, ULT2001N, S.G.3000, S.G.3000N)	
36	XA1849201	NEEDLE BAR ASSY			XC3021051	Z FOOT (; ULT2001C, S.G.3000C)	
37	XA5838001	THREADER HOOK ASSY		78	XA4789001	PRESSER FOOT HOLDER ASSY) (; ULT2001, ULT2001N, S.G.3000, S.G.3000N)	
38	014401632	SET SCREW, SOCKET(CP)M4X16			XC2242051	PRESSER FOOT HOLDER ASSY (; ULT2001C, S.G.3000C)	
39	X56851051	LOCK NUT		79	XA9925001	BH SWITCH ASSY	
40	XA1856051	SPRING					
41	XA9436151	H SHAFT HOLDER ASSY					
42	XA1859051	NEEDLE BAR SUPPORTER STUD					





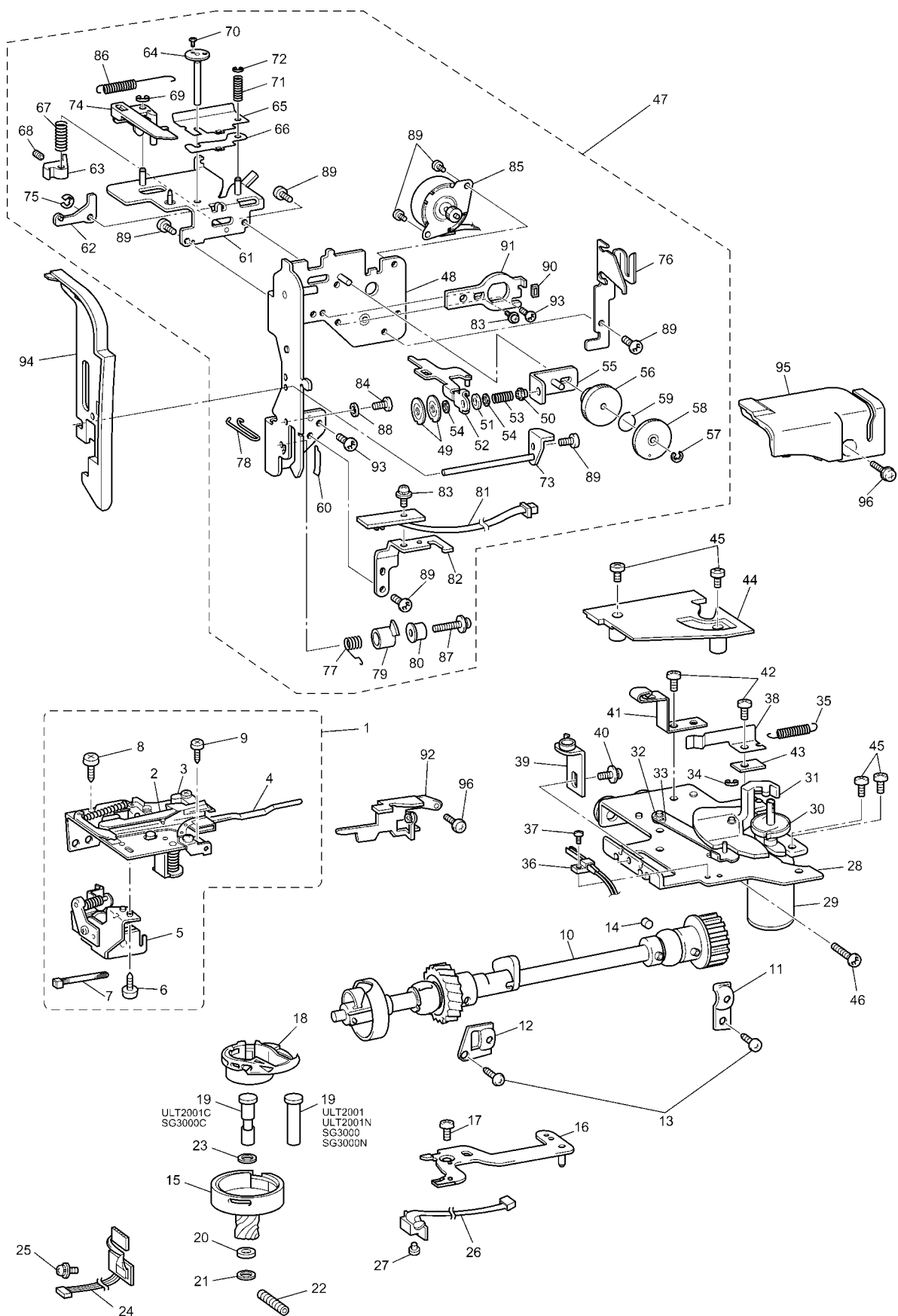
(3) HORIZONTAL FEED / FEED ADJUSTMENT AND SIDE FEED MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
HORIZONTAL FEED MECHANISM				42	XA9509001	S PULSE MOTOR	
1	XA9463151	HORIZONTAL FEED ASSY		43	060300416	SCREW, BIND M3X4	
2	XA9464050	FEED BAR		44	XA2189050	RUBBER	
3	XA9485051	HORIZONTAL FEED SHAFT		45	XA9510051	MAIN PC PLATE HOLDER D	
4	XA9473001	FEED ADJUSTER ASSY		46	XC0411001	S STOPPER	
5	XA9482000	F GEAR		47	060300616	SCREW, BIND M3X6	
6	XA9483001	SPRING,PLATE		48	XA9462051	SIDE FEED ARM ASSY	
7	048050346	RETAINING RING, E5		49	XA9514051	SPRING,PLATE A	
8	X51093000	SPACER		50	060300616	SCREW, BIND M3X6	
9	014400632	SET SCREW, SOCKET (CP) M4X6		51	X57908051	TAPTITE,BIND S M4X10	
10	XA9484000	FEED REGULATOR BLOCK		52	XA8390001	SCREW	
11	048050346	RETAINING RING, E5					
12	X59916051	VERTICAL FEED FINGER					
13	012400432	SET SCREW, SOCKET (FT) M4X4					
14	XA9843001	FEED DOG					
15	XA9486001	FEED STAND SPRING					
16	XA9487051	HORIZONTAL FEED SHAFT GUIDE					
17	052401406	SCREW PAN (S/P WASHER) M4X14					
18	014400432	SET SCREW, SOCKET (CP) M4X4					
19	XA9488051	DROP PLATE					
20	XA9489051	DROP KNOB					
21	XA9490051	SPRING, COMPRESSION					
22	XA9491151	SPRING PLATE					
23	XA9470001	FEED ARM PLATE					
24	060300616	SCREW, BIND M3X6					
25	X53330000	WASHER					
26	137947001	CLIP					
FEED ADJUSTMENT MECHANISM							
27	XA9492101	FPM HOLDER ASSY					
28	XA9499001	F PULNS MOTOR					
29	060300416	SCREW, BIND M3X4					
30	XA2189050	RUBBER					
31	XA9923051	PLATE NUT					
32	XA9500051	SPRING,COMPRESSION					
33	XC3230001	SCREW5X40					
34	021050315	NUT 5					
35	XC0106001	SCREW3X8					
36	048040346	RETAINING RING, E4					
37	026050135	WASHER, PLAIN S 5					
38	X57908051	TAPTITE,BIND S M4X10					
SIDE FEED MECHANISM							
39	XA9501001	SPM HOLDER ASSY					
40	XA9506051	SIDE FEED GEAR					
41	XA9508051	SPRING,EXTENSION					



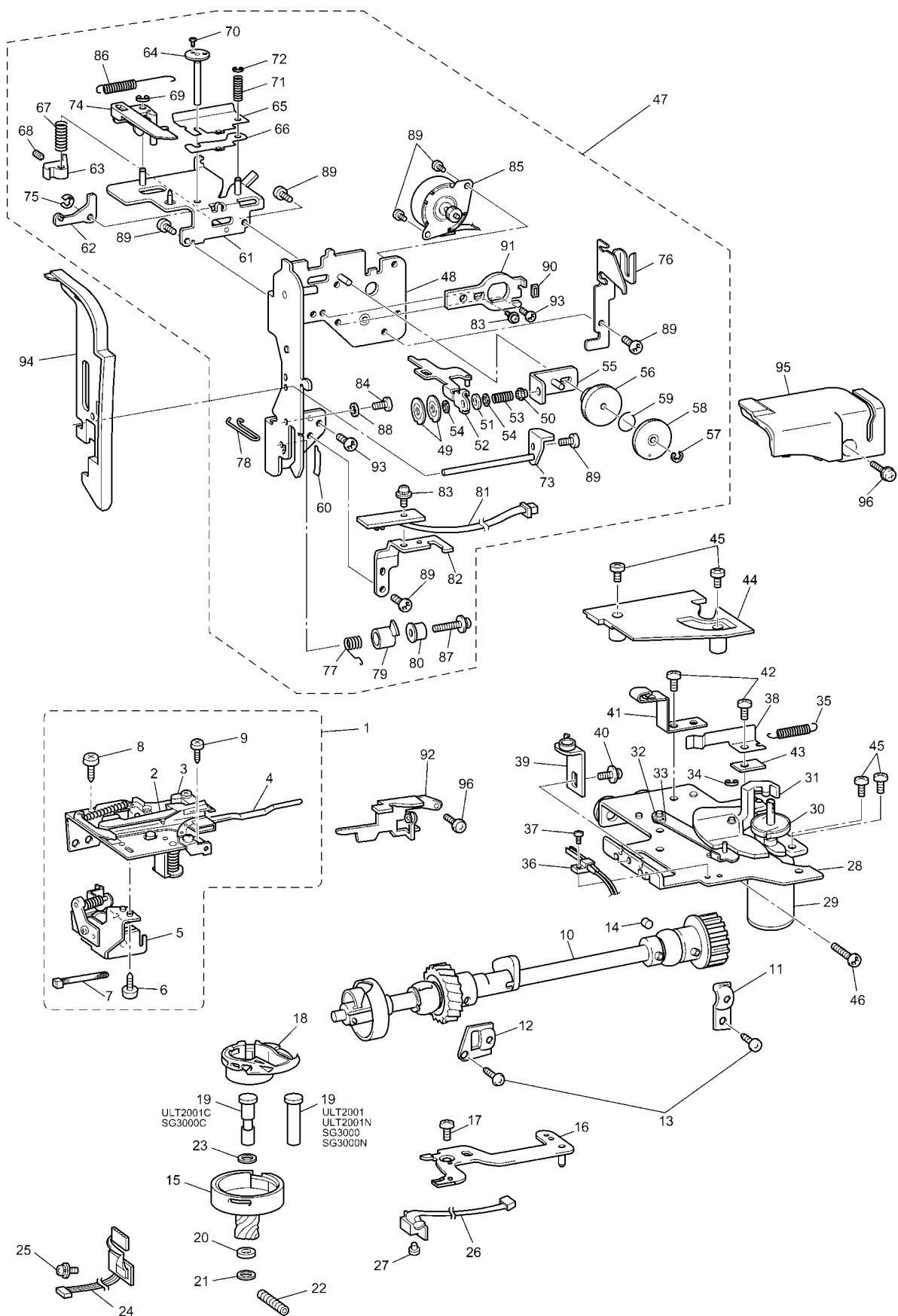
(4) THREAD CUTTING / ROTARY HOOK DRIVE / ROTARY HOOK / BOBBIN WINDER AND THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
THREAD CUTTING MECHANISM				32	XA9541051	BOBBIN PRESSURE GUIDE ASSY	
1	XA9515251	THREAD CUTTER ASSEMBLY		33	137999000	POLYESTER SLIDER	
2	XA2848151	MOVABLE BLADE ASSY		34	048030346	RETAINING RING, E3	
3	X56133051	FIXED BLADE		35	XA9545051	SPRING	
4	XA9518151	LOWER THREAD GUIDE ASSY		36	XA9546001	ASSY,BW SWITCH	
5	XA2578251	THREAD CUTTER SOLENOID ASSY		37	062260516	SCREW, PAN M2.6X5	
6	060300416	SCREW, BIND M3X4		38	XA9548051	SPRING,PLATE	DEL
7	X53169050	BAND		39	XA9549151	TENSION GUIDE ASSY	
8	060400816	SCREW, BIND M4X8		40	052300606	SCREW, PAN (S/P WASHER) M3X6	
9	060300616	SCREW, BIND M3X6		41	XA9797051	THREAD GUIDE PLATE	
ROTARY HOOK DRIVE MECHANISM				42	060300416	SCREW, BIND M3X4	
10	XA9522001	LOWER SHAFT COMPLETE		43	X50532001	PRESSER PLATE	
11	132421001	BUSHING PRESSER		44	XA9799002	BOBBIN WINDERUPPER COVER	
12	XA1975051	BUSHING PRESSER L		45	060300616	SCREW, BIND M3X6	
13	X57908051	TAPTITE,BIND S M4X10		46	X57908051	TAPTITE,BIND S M4X10	
14	XC3183001	FELT (; ULT2001C, S.G.3000C)		THREAD GUIDE MECHANISM			
ROTARY HOOK MECHANISM				47	XA9551101	UPPER TENSION COMPLETE UNIT	
15	XA2855101	OUTER ROTARY HOOK ASSY (; ULT2001, ULT2001N, S.G.3000, S.G.3000N)		48	XA9553251	THREAD TENSION PLATE ASSY	
	XC3185051	OUTER ROTARY HOOK ASSY (; ULT2001C, S.G.3000C)		49	108263001	TENSION DISC	
16	XA5869001	INNER ROTARY HOOK BRACKET ASSY		50	XC3437051	TENSION ADJUSTING SCREW	
17	060400816	SCREW, BIND M4X8		51	137881001	TENSION DISC WASHER	
18	XC0426101	INNER ROTARY HOOK ASSY		52	XA9559051	TENSION RELEASE PLATE A ASSY	
19	XA0360051	OUTER ROTARY HOOK SHAFT (; ULT2001, ULT2001N, S.G.3000, S.G.3000N)		53	XA9900001	THREAD TENSIONSPRING	
	XC3186051	OUTER ROTARY HOOK SHAFT (; ULT2001C, S.G.3000C)		54	109763003	WASHER	
20	XC3187051	OUTER ROTARY HOOK WASHER (; ULT2001C, S.G.3000C)		55	XA9562051	TENSION PLATE ASSY	
21	XA2190000	WASHER U		56	XC3252001	THREAD TENSIONCAM	
22	014401632	SET SCREW, SOCKET(CP)M4X16		57	048030346	RETAINING RING, E3	
23	XA0362051	WASHER (; ULT2001, ULT2001N, S.G.3000, S.G.3000N)		58	XA9625000	THREAD TENSION GEAR COVER	
	137805051	SPACER (; ULT2001C, S.G.3000C)		59	X56323051	SPRING	
24	XA9526001	ASSY,PHOTO TRANSISTOR		60	XA9935000	SPRING TAPE	
25	052300606	SCREW, PAN (S/P WASHER) M3X6		61	XA9566001	TENSION RELEASE ASSY	
26	XA9524001	ASSY,PHOTODIODE LEAD WIRE		62	XA9571001	TENSION RELEASERLINK	
27	060020416	SCREW, BIND M2X4		63	XA9573001	TENSION RELEASE CAM	
BOBBIN WINDER MECHANISM				64	XA9938001	TENSION PYESSER ASSY	
28	XA9530051	BOBBIN WINDER HOLDER ASSY		65	XA9575001	TENSION PLATE	
29	XA9534001	MOTOR(DC 24V 0.5W NO)		66	XA9576001	SPACER	
30	XA5876001	BOBBIN BASE ASSY		67	XA9577001	SPRING	
31	XA9540101	BOBBIN PRESSURE	CHG	68	012300432	SET SCREW, SOCKET (FT) M3X4	
				69	048030346	RETAINING RING, E3	
				70	XA9997001	SCREW M2X3	
				71	X57605001	SPRING	
				72	048020346	RETAINING RING, E2	
				73	XA9578051	THREAD GUARD ASSY	
				74	XA9581051	THREAD TAKE-UP LEVER GUARD	



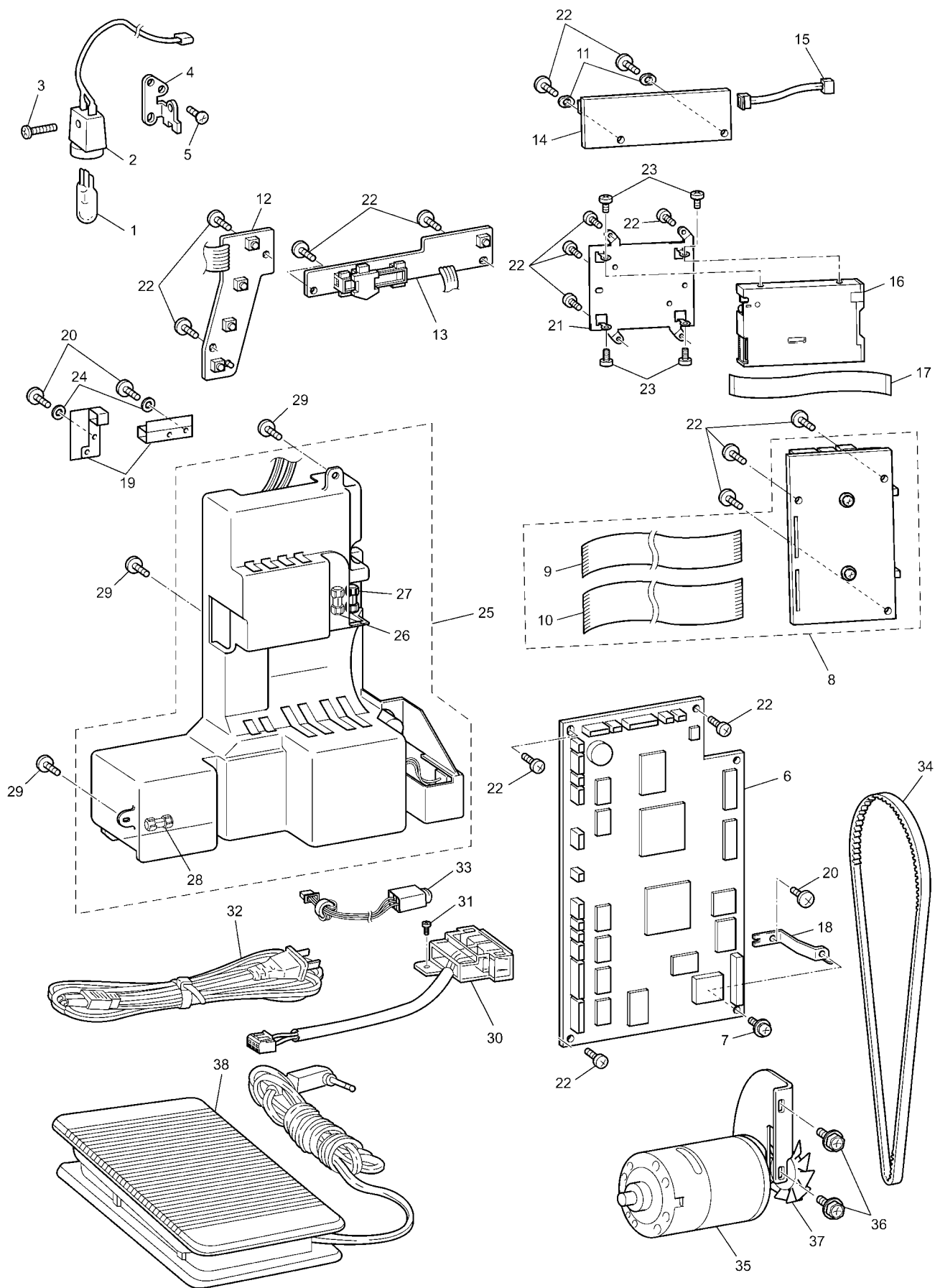
(4) THREAD CUTTING / ROTARY HOOK DRIVE / ROTARY HOOK / BOBBIN WINDER AND THREAD GUIDE MECHANISM

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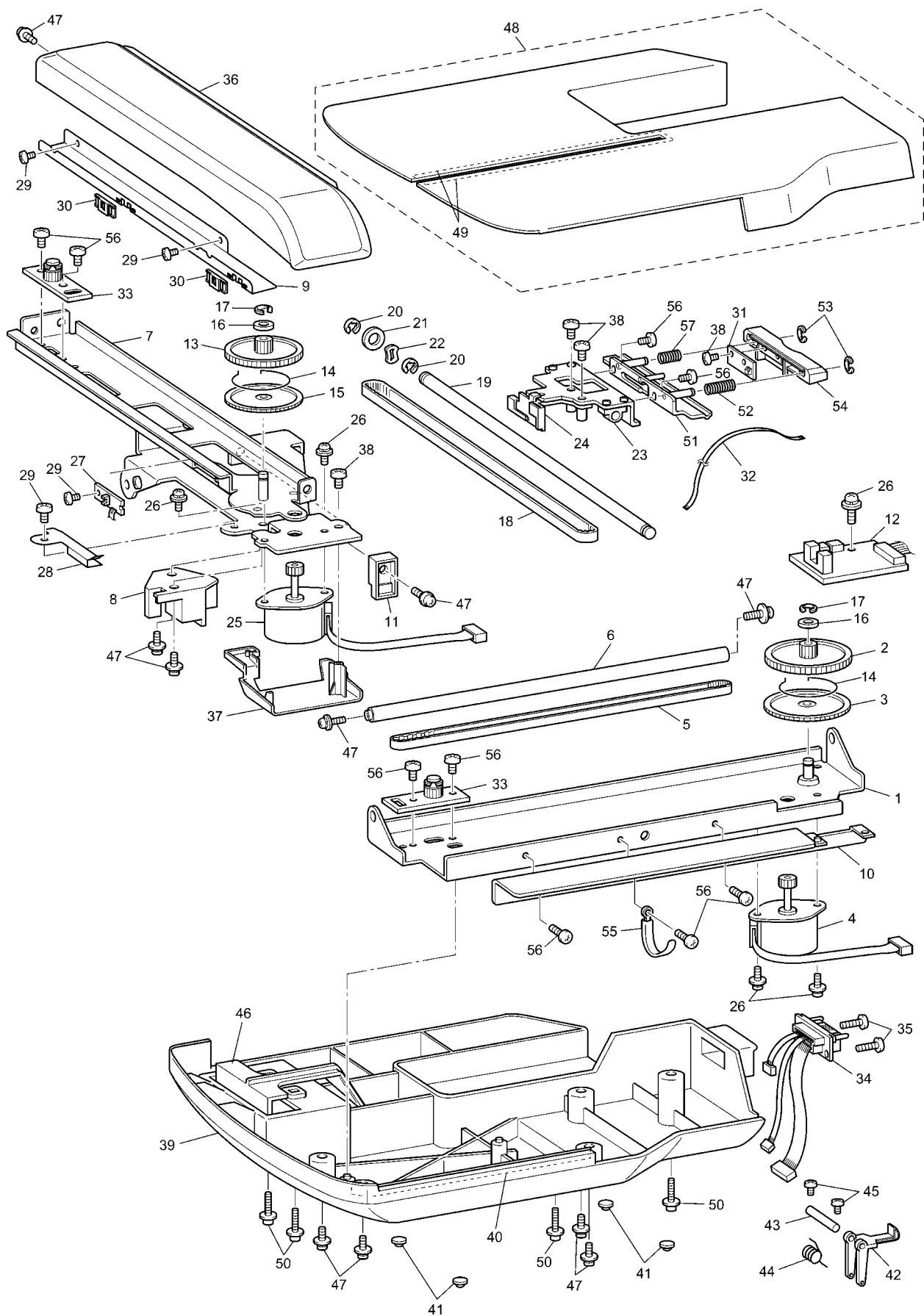
(5) LAMP MECHANISM / ELECTRONIC PARTS / MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
LAMP MECHANISM				32	X59328151	POWER SUPPLY CORD FOR AUSTRALIA, NEW ZEALAND	
1	XA2037001	WB SEW LIGHT BULB			X57079001	POWER SUPPLY CORD FOR SAA	
2	XA9596001	SUB ASSY,WBL SOCKET			XA1291051	POWER SUPPLY CORD FOR KOREA	
3	002261205	SCREW, PAN M2.6X12		33	X81280001	FOOT CONTROLLER JACK ASSY	
4	XA5879051	LAMP HOLDER		MOTOR UNIT			
5	060300416	SCREW, BIND M3X4		34	XA9644000	T BELT	
ELECTRONIC PARTS				35	XA9645001	COMPLETE,MAIN MOTOR	
6	XA9598001	ASSY, MAIN PCB		36	XA5901001	UP SET	
7	052300606	SCREW, PAN (S/P WASHER) M3X6		37	XA9652150	MOTOR FAN	
8	XA9619001	UNIT,CARD PCB		38	XC6653151	FOOT CONTROLLER : FC-314-81-LF	CHG
9	XA9620001	LEAD WIRE					
10	XA9621001	LEAD WIRE					
11	XA2220050	BOARD PRESSER					
12	XA9628001	ASSY,SS PCB					
13	XA9631001	ASSY,VR PCB					
14	XA9634001	INVERTER					
15	XA9635001	SUB ASSY,CFL LEAD WIRE					
16	XA9639001	FDD:FD-05HG-5661					
17	XA9640001	FLEXIBLE FLAT CABLE :SML2CD-26					
18	XA9642001	HOLDER R					
19	XA9643000	CORD HOLDER					
20	X57908051	TAPTITE,BIND S M4X10					
21	XA9946001	FD HOLDER					
22	136681001	TAPTITE, BIND B M3X8					
23	060260316	SCREW, BIND M2.6X3					
24	026040236	WASHER, PLAIN 4					
25	XC4293001	POWER SUPPLY UNIT ASSY FOR 120					
	XC4295001	POWER SUPPLY UNIT ASSY FOR 230					
26	XA9760001	GIASS FUSE FOR 120V GIASS FUSE FOR 230V					
27	U32809001	GIASS FUSE FOR 120V					
	XA9761001	GIASS FUSE FOR 230V					
28	XA9762001	GIASS FUSE FOR 120V GIASS FUSE FOR 230V					
29	052401406	SCREW PAN (S/P WASHER) M4X14					
30	XA9961001	ASSY,INLET120					
	XA9941001	ASSY,INLET230					
31	060400616	SCREW, BIND M4X6					
32	XA2815151	POWER SUPPLY CORD FOR UL,CS					
	XA0070051	POWER SUPPLY CORD FOR EUROPE					



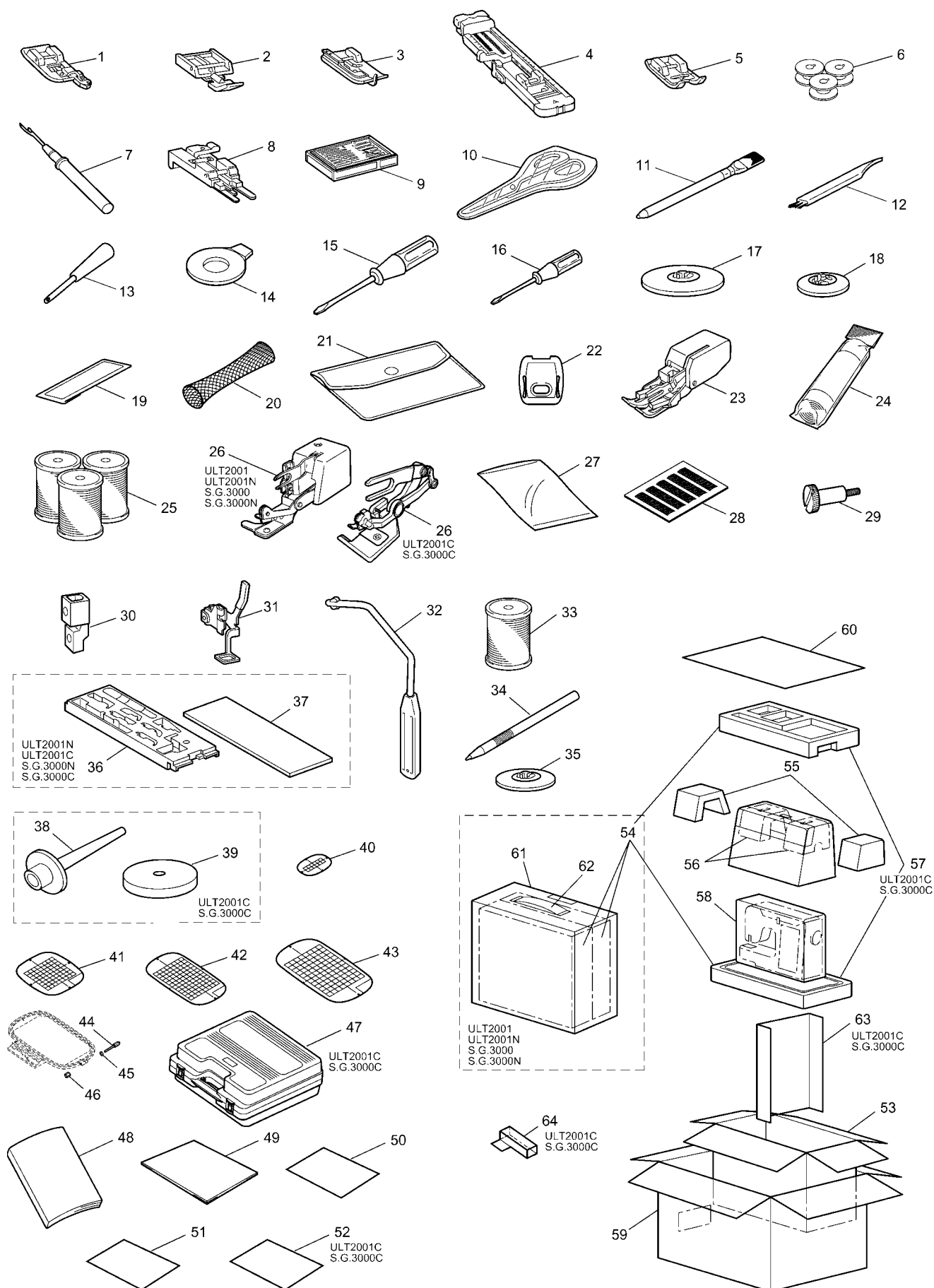
(6) EMBROIDERY UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XA9653101	MAIN FRAME SUD ASSY		45	085301017	TAPTITE, BIND P M3X10	
2	XC3189050	X DRIVING GEAR PULLEY A		46	XA9699001	ROCK RELEASE LEVER	
3	XC3190050	X DRIVING GEAR PULLEY B		47	052400806	SCREW, PAN (S/P WASHER) M4X8	
4	XA9656001	X PULSE MOTOR		48	XA9793001	ES MAIN COVERASSY	
5	XC3191001	TIMING BELT 40S2M494		49	XA9694001	GROOVE COVER	
6	XA9661001	X GUIDE SHAFT		50	087411416	TAPTITE, CUP B M4X14	
7	XA9662101	X CARRIAGE ASSY		51	XA9700001	FRAME SUB ASSY	
8	XA9668001	X SLIDER		52	XA9703001	SPRING COMPRESSION4.6X20	
9	XA9795000	CODE GUIDE Y		53	048025346	RETAINING RING, E2.5	
10	XA9669001	X GUIDE PLATE		54	XA9704001	FRAME LOCK LEVER	
11	XA9670101	X BELT PRESSER		55	T31049001	COATING CLIP CS-6	
12	XA9671001	ASSY,XSENSOR PCB		56	060400616	SCREW, BIND M4X6	
13	XC3227001	Y DRIVING GEAR PULLEY A		57	XC0444001	SPRING COMPRESSION 6X19	
14	XC3194051	SPRING FOR GEAR					
15	XC3192001	Y DRIVING GEAR PULLEY B			X81292001	EMBROIDERY UNIT ASSEMBLY (; ULT2001, ULT2001N, S.G.3000, S.G.3000N)	
16	025060235	WASHER, PLAIN M 6			XC3188001	EMBROIDERY UNIT ASSEMBLY (; ULT2001C, S.G.3000C)	
17	048040346	RETAINING RING, E4					
18	XC3193001	TIMING BELT 40S2M656					
19	XA9676001	Y GUIDE SHAFT					
20	XA7680001	STOP RING 9.25					
21	XA9677001	WASHER					
22	XA9678001	WASHER					
23	XA9679001	Y CARRIAGE ASSY					
24	XA9682001	Y SLIDER					
25	XA9683001	Y PULSE MOTOR:M35SP-9N					
26	XA8390001	SCREW					
27	XA9684101	Y-SENSOR PCB ASSEMBLY					
28	XA9687150	CODE GRIP					
29	060300616	SCREW, BIND M3X6					
30	XA9832150	CORD CRIP B					
31	XA9688001	FRAME PCB ASSY					
32	XA9692101	FLEXIBLE FLAT CABLE:SML2CD-4					
33	XA9657051	TENSION PULLEY ASSY					
34	XA9693001	ASSY,EMB UNITLEAD WIRE					
35	085301615	TAPTITE, BIND P M3X16					
36	XA9695002	X CARRIAGE COVER					
37	XA9696101	YPM COVER					
38	085301017	TAPTITE, BIND P M3X10					
39	XA9697001	ES BASE COVER					
40	XA9694001	GROOVE COVER					
41	X59853000	RUBBER CUSHION					
42	XA5349050	ROCK FINGER					
43	XA0814001	SHAFT					
44	XA2157051	SPRING					



(7) ATTACHMENTS, PRINTED MATTER, PACKING MATERIALS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ATTACHMENTS				37	XC1678001	SPONGE (ULT2001N, ULT2001C, S.G.3000N,	
1	X51162001	OVERLOCK STITCH FOOT ASSY		38	XA3336051	SPOOL PIN (ULT2001C, S.G.3000C)	
2	X59370051	ZIPPER FOOT		39	X57045001	SPOOL FELT (ULT2001C, S.G.3000C)	
3	X56409001	BLIND STITCH FOOT ASSY		40	XA9724001	EF66 (EMBROIDERY SHEET 60)	ACC
4	X57789101	BH PRESSER FOOT		41	XA9718001	EF67 (EMBROIDERY SHEET 100)	ACC
5	X53840301	TRANSPARENCY PRESSER FOOT		42	XC1342001	EF70 200 EMBROIDERY SHEET MP (130)	ACC
6	136492101	BOBBIN		43	XA9712001	EF68 (EMBROIDERY SHEET1160)	ACC
7	X54243001	SEAM RIPPER		44	X56373101	THUMB SCREW	
8	130489001	BUTTONING FOOT		45	X59422001	WASHER	
9	X58358001	Z NEEDLE ASSY		46	XA6982001	NUT	
10	184783001	SCISSORS		47	XC1291001	CARRYING CASE (UPC)	ACC
11	184944001	CHALK PEN			XC1291002	CARRYING CASE (EAN)	ACC
12	X59476051	CLEANING BRUSH	CHG	PRINTED MATTER			
13	135793001	PUNCH		48	ULT2001, S.G.3000		
14	XC1074051	NEEDLE PLATE FIXING METAL			191200011	INSTRUCTION BOOK (English)	
15	X55467051	SCREW DRIVER			191200015	INSTRUCTION BOOK (French)	
16	X55468051	SCREW DRIVER S			191200013	INSTRUCTION BOOK (German)	
17	130012054	SPOOL PRESSER A	CHG		191200012	INSTRUCTION BOOK (Spanish)	
18	130013004	SPOOL PRESSER B			191200014	INSTRUCTION BOOK (Dutch)	
19	X59296101	TWIN NEEDLE (1PC)			191200016	INSTRUCTION BOOK (Italian)	
20	127610000	SPOOL NETS		ULT2001N, S.G.3000N			
21	XC4487051	ACCESSORY BAG			193220011	INSTRUCTION BOOK (English)	
22	XA9939051	NEEDLE PLATE COVER			193220015	INSTRUCTION BOOK (French)	
23	X81064001	WALKING FOOT ASSY	ACC		193220013	INSTRUCTION BOOK (German)	
24	X81175101	BACKING MATERIAL 28CM X 3M	ACC		193220012	INSTRUCTION BOOK (Spanish)	
25	X81178001	3 COLORS EMBROIDERY SET			193220014	INSTRUCTION BOOK (Dutch)	
26	X80943001	SIDE CUTTER ASSY (ULT2001, ULT2001N, S.G.3000, S.G.3000N)			193220016	INSTRUCTION BOOK (Italian)	
	XC3198001	SIDE CUTTER ASSY (ULT2001C, S.G.3000C)		ULT2001C, S.G.3000C			
27	XA0188000	BAG			XC3200001	INSTRUSCTION BOOK (English)	
28	X81277000	MY CUSTOM SHEET	ACC		XC3261001	INSTRUCTION BOOK (French)	
29	XA5904051	SCREW			XC3860001	INSTRUCTION BOOK (German)	
30	XA6027001	ADAPTOR FOR LOW SHANK			XC3858001	INSTRUCTION BOOK (Spanish)	
31	XC1274001	EMBROIDERY FOOT 'Q'			XC3262001	INSTRUCTION BOOK (Spanish)	
	XC5269001	EMBROIDERY FOOT 'Q+' (ULT2001C, S.G.3000C)			XC3859001	INSTRUCTION BOOK (Italian)	
32	XA6941001	KNEE LIFTER LEVER ASSY		49	192200011	QUICK REFERENCE GUIDE (ULT2001, S.G.3000)	
33	XA8391001	EMBROIDERY UNDER THREAD			193220060	INSTRUCTION BOOK (ULT2001N, S.G.3000N)	
34	XA9940001	TOUCH PEN			XC3265001	QUICK REFERENCE GUIDE (ULT2001C, S.G.3000C)	
35	X55260153	SPOOL PRESSER C		50	XC0708001	CAUTION SHEET	
36	XC1398101	ACCESSORY TRAY (ULT2001N, ULT2001C, S.G.3000N,		51	XC0890001	CAUTION SHEET	
				52	XC5402001	INSERTION SHEET (ULT2001C, S.G.3000C)	



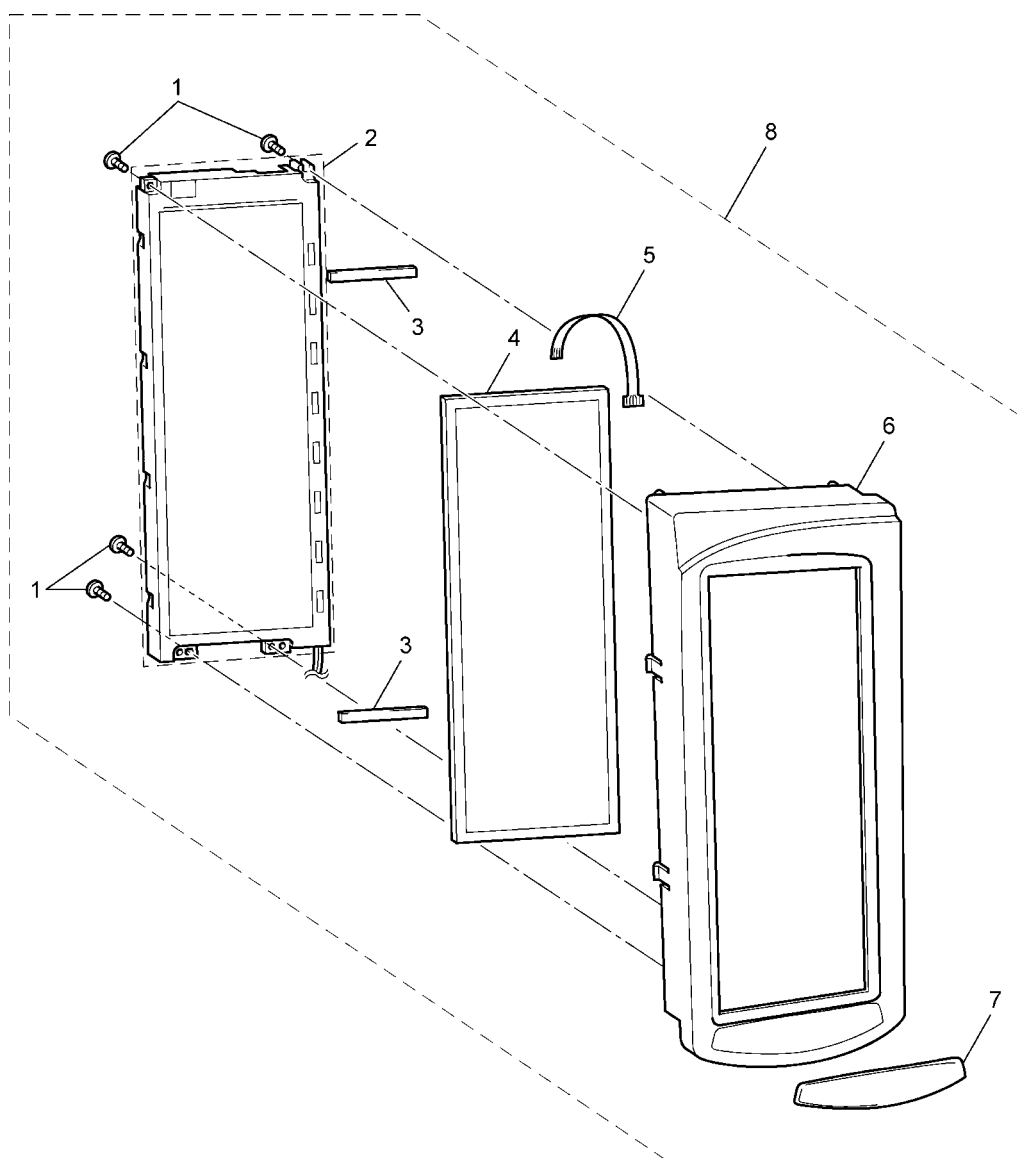
(7) ATTACHMENTS, PRINTED MATTER, PACKING MATERIALS

[illegible]

• LCD MODULE ASSY

No.	CODE	NAME	REMARKS
1	085200615	Screw P2 x 6	
2	X81375001	LCD module ASSY for U.S.A.	
	X81376001	LCD module ASSY	
3	XA6039001	FRONT COVER SPACER B	
4	XA9404001	TOUCH PANEL:EMU601A2B040	
5	XA9636001	PCB LINKAGE FOR LCD AND CARD	

No.	CODE	NAME	REMARKS
6	XA9869001	TP-LCD HOLDER	
7	XC0013001	DECORATION BADGE FOR ULT2001	
	XC0014001	DECORATION BADGE FOR SG3000	
8	X81299103	LCD MODULE ASSY (;ULT*)	
	X81299104	LCD MODULE ASSY (;S.G.*)	



ULT2001
 ULT2001N
 ULT2001C
 S.G. 3000
 S.G. 3000N
 S.G. 3000C
 XXB03HF114200
 Printed in Japan