

PARTS CATALOGUE FOR

XL2120

XL2121

XL2130

XL2140

XL2150

XL2220

XL2230

XL2240

XL2250

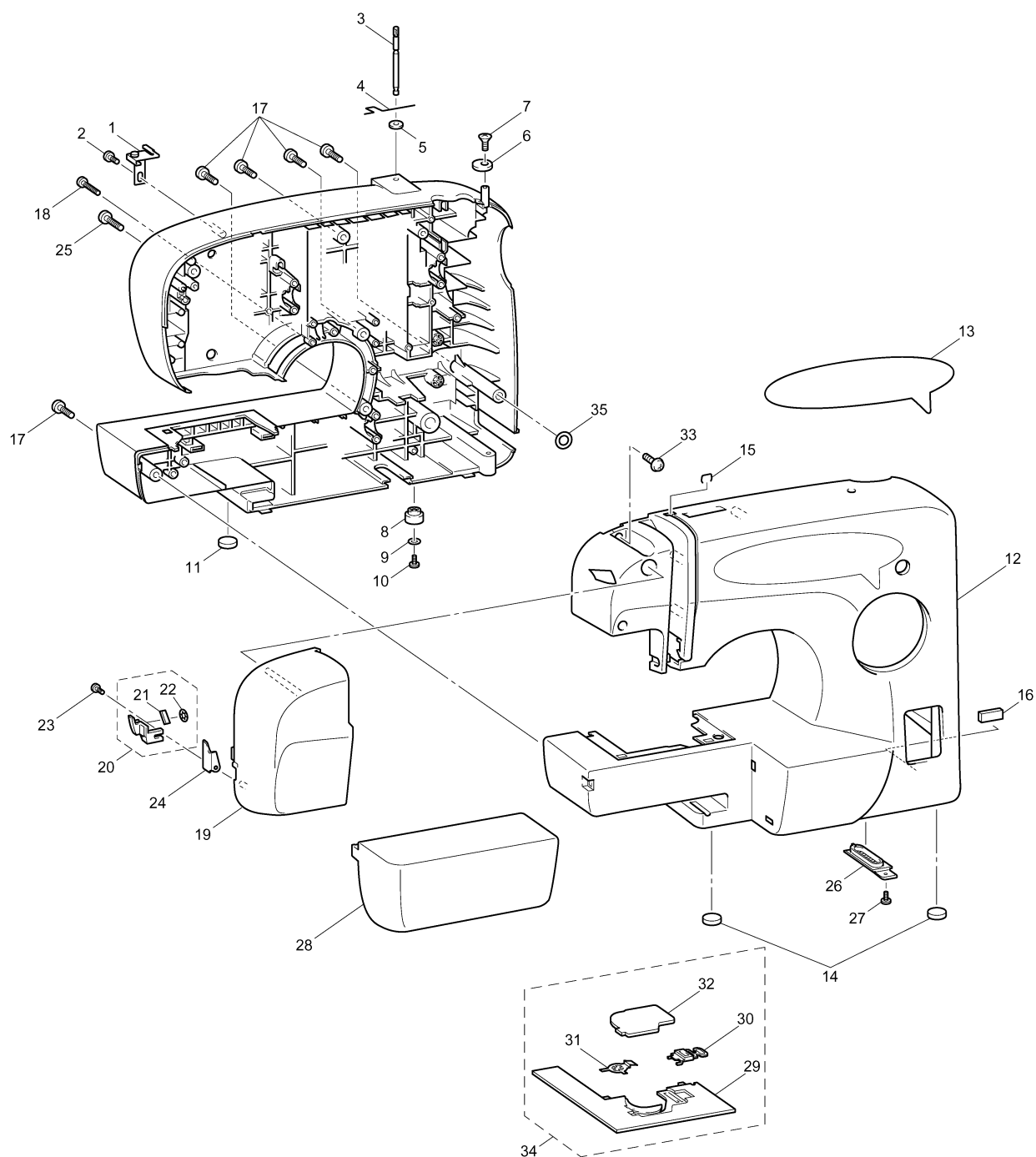
XL3800

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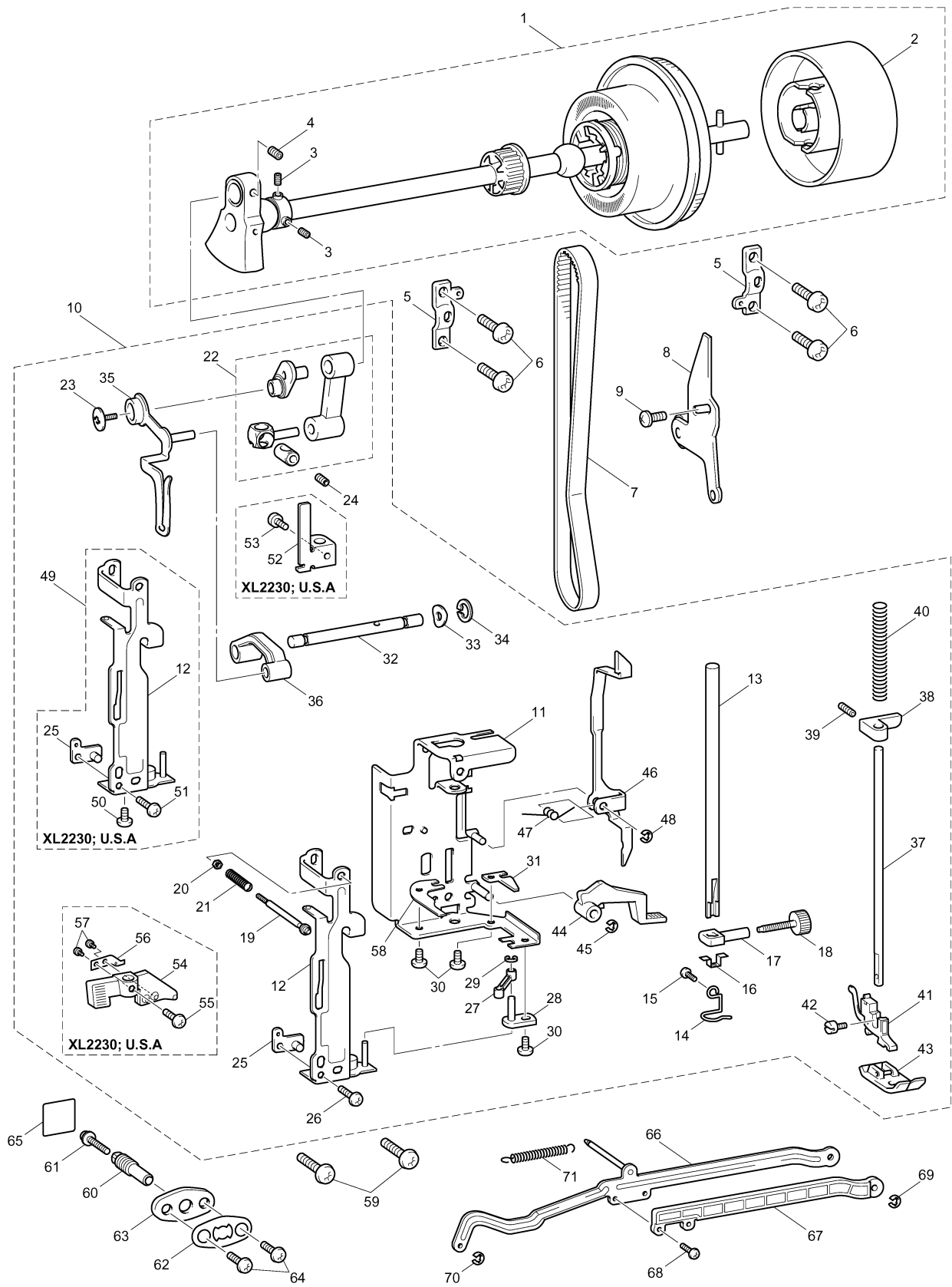
(1) PRINCIPAL PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4846021	THREAD GUIDE ASSY		23	XC6305021	TAPTITE, PAN B (S/P W) 3 x 12	CHG
2	XC3588021	GIZA TITE 4 x 12	CHG	24	XC6057020	GUARD PLATE	
3	188058121	SPOOL PIN		25	XA3337022	TAPTITE,CUP P M4 x 20	
4	XA0628021	SPOOL PIN SPRING		26	XC4857021	BASE COVER	
5	XA8851021	SPOOL PIN STAND		27	084310815	TAPTITE, FLAT B M3 x 8	
6	XC4481121	BOBBIN PRESSER	040153	28	XC4858021	ACCESSORY TABLE	
7	XC6305021	TAPTITE PAN B (S/P W) 3 x 12		29	XC4860021	NEEDLE PLATE B	
8	138337021	RUBBER CUSHION A		30	XC7371021	SLIDE BUTTON	CHG
9	026350235	WASHER, PLAIN M 3.5		31	XC2368021	SPRING PLATE	
10	083361216	TAPTITE, PAN B M3.5 x 12		32	XC2369021	NEEDLE PLATE COVER	
11	XC4077051	BASE PLATE RUBBER		33	085411416	TAPTITE BIND B M4X14	040232
12	XC4848021	FRONT COVER ASSY (XL2121)	CHG	34	XC4859021	NEEDLE PLATE B ASSY	040211
	XC4848023	FRONT COVER ASSY (XL2120)	CHG	35	XC5261021	RING	040217
	XC4848028	FRONT COVER ASSY (XL2130)					
	XC4848029	FRONT COVER ASSY (XL2140)					
	XC4848030	FRONT COVER ASSY (XL2150)	ADD				
	XC4848024	FRONT COVER ASSY (XL2230; U.S.A., CANADA)					
	XC4848022	FRONT COVER ASSY (XL2220)					
	XC4848025	FRONT COVER ASSY (XL2230)					
	XC4848026	FRONT COVER ASSY (XL2240)					
	XC4848027	FRONT COVER ASSY (XL2250)					
	XC4848031	FRONT COVER ASSY (XL3800)	ADD				
13	XC4850021	STITCH PATTERN SHEET (XL2121)	ADD				
	XC4850023	STITCH PATTERN SHEET (XL2120)	CHG				
	XC4850028	STITCH PATTERN SHEET (XL2130)	ADD				
	XC4850029	STITCH PATTERN SHEET (XL2140)	ADD				
	XC4850030	STITCH PATTERN SHEET (XL2150)	ADD				
	XC4850022	STITCH PATTERN SHEET (XL2220)	ADD				
	XC4850024	STITCH PATTERN SHEET (XL2230; U.S.A., CANADA)	ADD				
	XC4850025	STITCH PATTERN SHEET (XL2230)	ADD				
	XC4850026	STITCH PATTERN SHEET (XL2240)	ADD				
	XC4850027	STITCH PATTERN SHEET (XL2250)	ADD				
	XC4850031	STITCH PATTERN SHEET (XL3800)	ADD				
14	XC4077051	BASE PLATE RUBBER					
15	X53625121	UPPER COVER THREAD GUIDE					
16	XA7769051	CUSHION					
17	XC3496021	GIZA TITE 5 x 16	CHG				
18	XC6304021	GIZA TITE (S/P W) 3 x 25	CHG				
19	XC4854021	FACE PLATE					
20	XC4855021	CUTTER COVER ASSY					
21	X80321021	NT LOWER THREAD CUTTER	040083				
22	138384021	RETAINING RING,CS5					



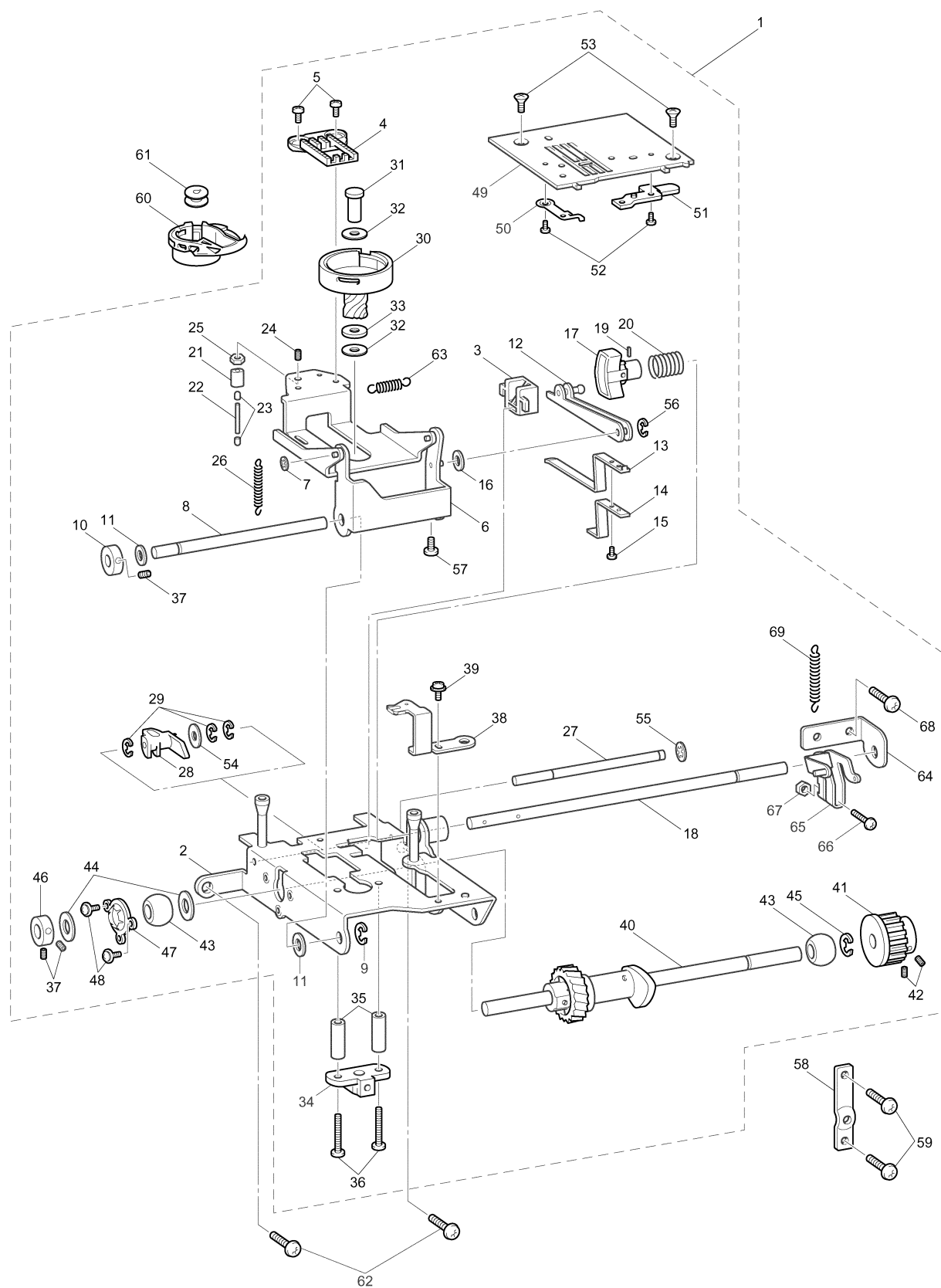
(2) UPPER SHAFT / NEEDLE BAR, PRESSER / ZIGZAG MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
UPPER SHAFT MECHANISM				38	XC4899021	PRESSER BAR CLAMP	
1	XC4864021	UPPER SHAFT ASSY		39	014500832	SET SCREW, SOCKET (CP) M5 x 8	
2	XC3529021	PULLEY		40	XC4900021	SPRING	
3	014400432	SET SCREW, SOCKET (CP) M4 x 4		41	138134051	PRESSER FOOT HOLDER	
4	012500532	SET SCREW, SOCKET (FT) M5 x 5		42	132730122	TIGHTENING SCREW 3.57	
5	XC4868020	UPPER SHAFT BEARING PRESSER		43	XC4901051	ZIGZAG PRESSER FOOT	
6	XC3496021	GIZA TITE 5 x 16	CHG	44	XC4902021	PRESSER FOOT LIFTER	
7	XC4869021	T BELT 420-5GT-6		45	048040346	RETAINING RING, E4	
8	XC4870021	TENSION PULLEY ASSY		46	XC4903020	THREAD RELEASE LEVER	
9	0A4400806	SCREW, PAN (S/P WASHER) M4 x 8		47	XC4904121	SPRING	040135
NEEDLE BAR, PRESSER MECHANISM				48	146200021	RETAINING RING, CS4	
10	XC4874021	NEEDLE-PRESSER MODULE		49	XC6559021	NEEDLE HOLDER ASSY (XL2230; U.S.A.)	
	XC6558021	NEEDLE-PRESSER MODULE (XL2230; U.S.A.)		50	018300636	BOLT, SOCKET M3 x 6 (XL2230; U.S.A.)	
11	XC4875121	BASE HOLDER ASSY	CHG	51	052300606	SCREW, PAN (S/P WASHER) M3 x 6 (XL2230; U.S.A.)	
12	XC4880021	NEEDLE HOLDER SUB ASSY		52	XC6564020	THREAD POSITIONING PLATE (XL2230; U.S.A.)	
13	XC2423021	NEEDLE BAR		53	060260406	SCREW, BIND M2.6 x 4 (XL2230; U.S.A.)	
14	XC2424021	NEEDLE BAR THREAD GUIDE		54	XC6566021	NEEDLE THREADING LEVER (XL2230; U.S.A.)	
15	X53053052	SCREW SM2.38		55	0A5260606	SCREW, PAN(S/P WASHER) M2.6 x 6 (XL2230; U.S.A.)	
16	XC2426020	NEEDLE THREAD PLATE		56	XA0445151	THREADER HOOK ASSEMBLY (XL2230; U.S.A.)	
17	XC2427051	NEEDLE BLOCK		57	037200516	TAPPING SCREW, PAN V M2 x 5 (XL2230; U.S.A.)	040207
18	XC2428021	NEEDLE CLAMP SCREW		58	XC7525121	NEEDLE HOLDER STOPPER	040145
19	XC4884021	NEEDLE HOLDER SHAFT		59	XC4961021	GIZA TITE 5 x 20	CHG
20	X56851021	LOCK NUT		60	XC4905021	ADJUSTING SCREW	
21	XC4885021	SPRING		61	060302516	SCREW BIND M3X25	040231
22	XC4886031	NEEDLE BAR CRANK ROD ASSY	040230	62	XC6056020	PLATE SPRING	
	XC6562031	NEEDLE BAR CRANK ROD ASSY (XL2230; U.S.A.)	040230	63	XC4906020	ADJUSTING PLATE	
23	132051022	SCREW, FLAT SM3.57-40 x 7 L	CHG	64	085411416	TAPTITE, BIND B M4 x 14	CHG
24	012400432	SET SCREW, SOCKET (FT) M4 x 4		65	XC4907021	LABEL	
25	XC4888021	ZIGZAG ADJUST PLATE ASSY		ZIGZAG MECHANISM			
26	0A5300806	SCREW, PAN (S/P WASHER) M3 x 8		66	XC4964021	ZIGZAG LEVER A ASSY	
27	XC4963020	NEEDLE BAR SUPPORTER ARM		67	XC4966020	ZIGZAG LEVER B	
28	XC4891021	NEEDLE SHAFT HOLDER ASSY		68	0A4400806	SCREW, PAN (S/P WASHER) M4 x 8	
29	048020346	RETAINING RING, E2		69	048030346	RETAINING RING, E3	
30	018300636	BOLT, SOCKET M3 x 6		70	048040346	RETAINING RING, E4	
31	XC4894021	STOPPER		71	XA4200021	SPRING	
32	XC4895021	SHAFT	CHG				
33	XA1866051	WASHER, SPRING					
34	048050346	RETAINING RING, E5					
35	XC8564031	THREAD TAKE-UP LEVER	040230				
36	XC4897020	THREAD TAKE-UP LEVER LINK					
37	XC4898021	PRESSER BAR					
	XC6565021	PRESSER BAR (XL2230; U.S.A.)	ADD				



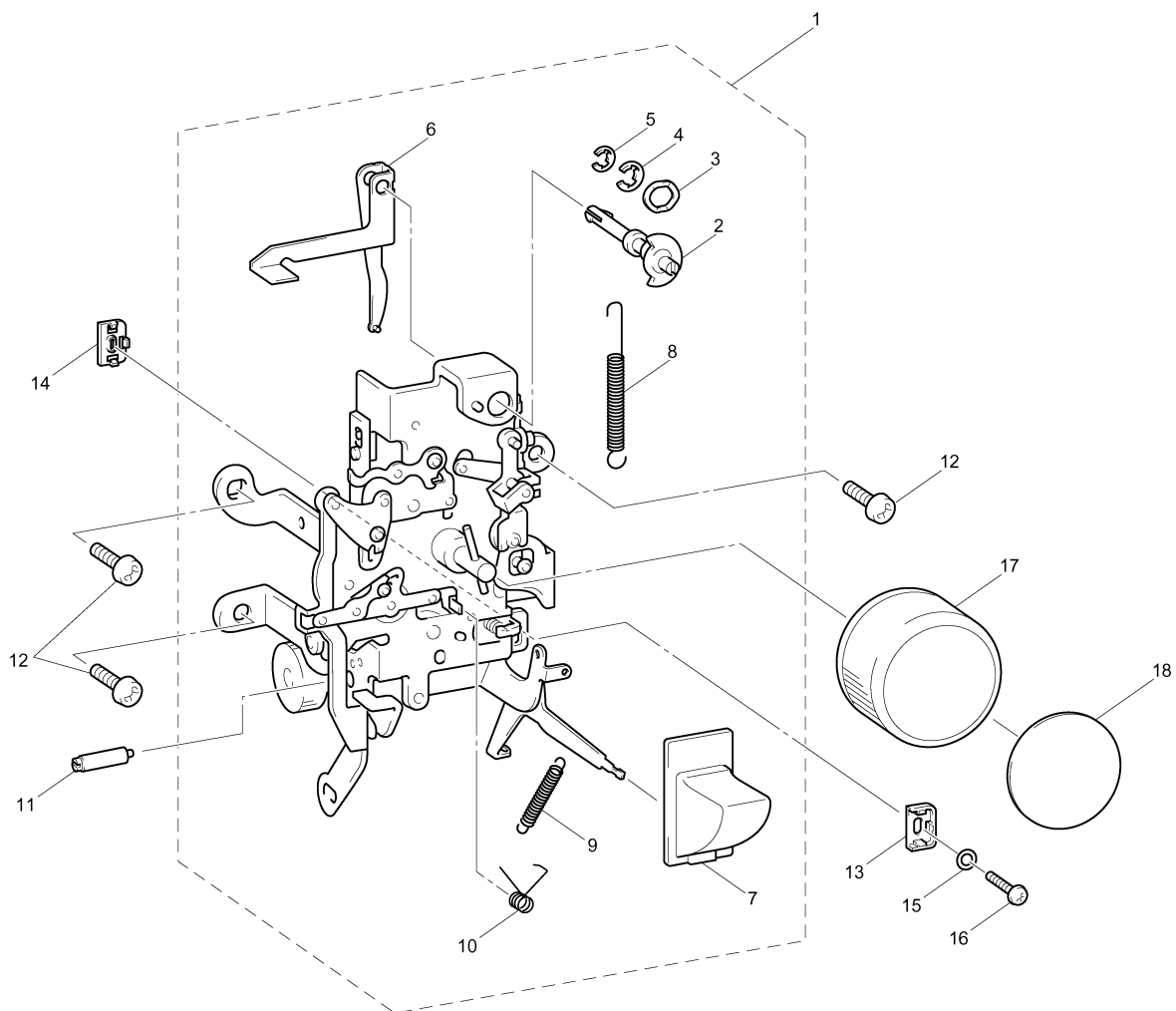
(3) FEED / FEED ADJUSTMENT MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
FEED MECHANISM				44	X51383020	WASHER, THRUST	
1	XC4908021	FEED MODULE		45	048060346	RETAINING RING, E6	
2	XC4909021	BASE PLATE ASSY		46	137768121	SET SCREW COLLAR	
3	XC4914021	FEED ARM SUPPORTER		47	XC4944021	BUSHING PRESSER B	
4	XC4915021	FEED DOG		48	085310615	TAPTITE, BIND B M3 x 6	
5	060300616	SCREW, BIND M3 x 6		49	XC4946121	NEEDLE PLATE A	040214
6	XC4916021	FEED BAR ASSY		50	XC2570021	STOPPER PLATE	
7	120454021	RETAINING RING, CS3		51	XC4947021	F GEAR STOPPER PLATE	
8	XC4923020	HORIZONTAL FEED SHAFT		52	060260316	SCREW, BIND M2.6 x 3	
9	048050346	RETAINING RING, E5		53	X50487051	SCREW M4	
10	130676121	SET SCREW COLLAR		54	025040332	WASHER, PLAIN L 4	
11	X50546020	WASHER, THRUST		55	146200021	RETAINING RING, CS4	
12	XC4924021	FEED ARM ASSY		56	X56655021	RETAINING RING: CSTW-3.5	
13	XC4927021	FEED SUPPORTING PLATE		57	060400816	SCREW, BIND M4 x 8	
14	XC4928020	FEED SUPPORTING PLATE B		58	XC4948020	BUSHING PRESSER A	
15	060300416	SCREW, BIND M3 x 4	DEL	59	XC3496021	GIZA TITE 5 x 16	CHG
16	137999020	POLYESTER SLIDER		60	XC3152021	INNER ROTARY HOOK ASSY	
17	XC4929020	FEED ADJUSTER		61	X52800120	BOBBIN	
18	XC4930121	FEED ADJUSTING SHAFT	040218	62	XC3805021	GIZA TITE 5 x 16	CHG
19	047201242	PIN, SPRING ROLL AW2		63	XC6364021	SPRING	ADD
20	XC4931021	SPRING		FEED ADJUSTMENT MECHANISM			
21	XC4932020	VERTICAL ADJUSTER		64	XC4949020	FEED CONNECTING HOLDER	
22	XC4933020	VERTICAL ROD		65	XC4950021	FEED CONNECTING LEVER ASSY	
23	XC4934020	VERTICAL ROD HEAD		66	060401416	SCREW, BIND M4 x 14	
24	014401032	SET SCREW, SOCKET (CP) M4 x 10		67	021400205	NUT, 2 M4	
25	X56851021	LOCK NUT		68	XC3496021	GIZA TITE 5 x 16	CHG
26	XC4935021	SPRING		69	XC5062021	SPRING	
27	XC4936020	VERTICAL FEED SHAFT					
28	XC2551020	VERTICAL LEVER					
29	048030346	RETAINING RING, E3					
30	XC4141121	OUTER ROTARY HOOK ASSY	CHG				
31	XC2230021	OUTER ROTARY HOOK SHAFT					
32	137805052	SPACER					
33	137976021	WASHER 6					
34	XC4937020	SHAFT SUPPORTER					
35	XC4938020	COLLAR					
36	XC6551021	SCREW, PAN (S/P WASHER) M4 x 22	CHG				
37	014400432	SET SCREW, SOCKET (CP) M4 x 4					
38	XC4939021	INNER ROTARY HOOK BRACKET ASSY					
39	052300606	SCREW, PAN (S/P WASHER) M3 x 6					
40	XC4941021	LOWER SHAFT ASSY					
41	XC4943021	TIMING PULLEY D					
42	014500532	SET SCREW, SOCKET (CP) M5 x 5					
43	X52664020	LOWER SHAFT BUSHING					



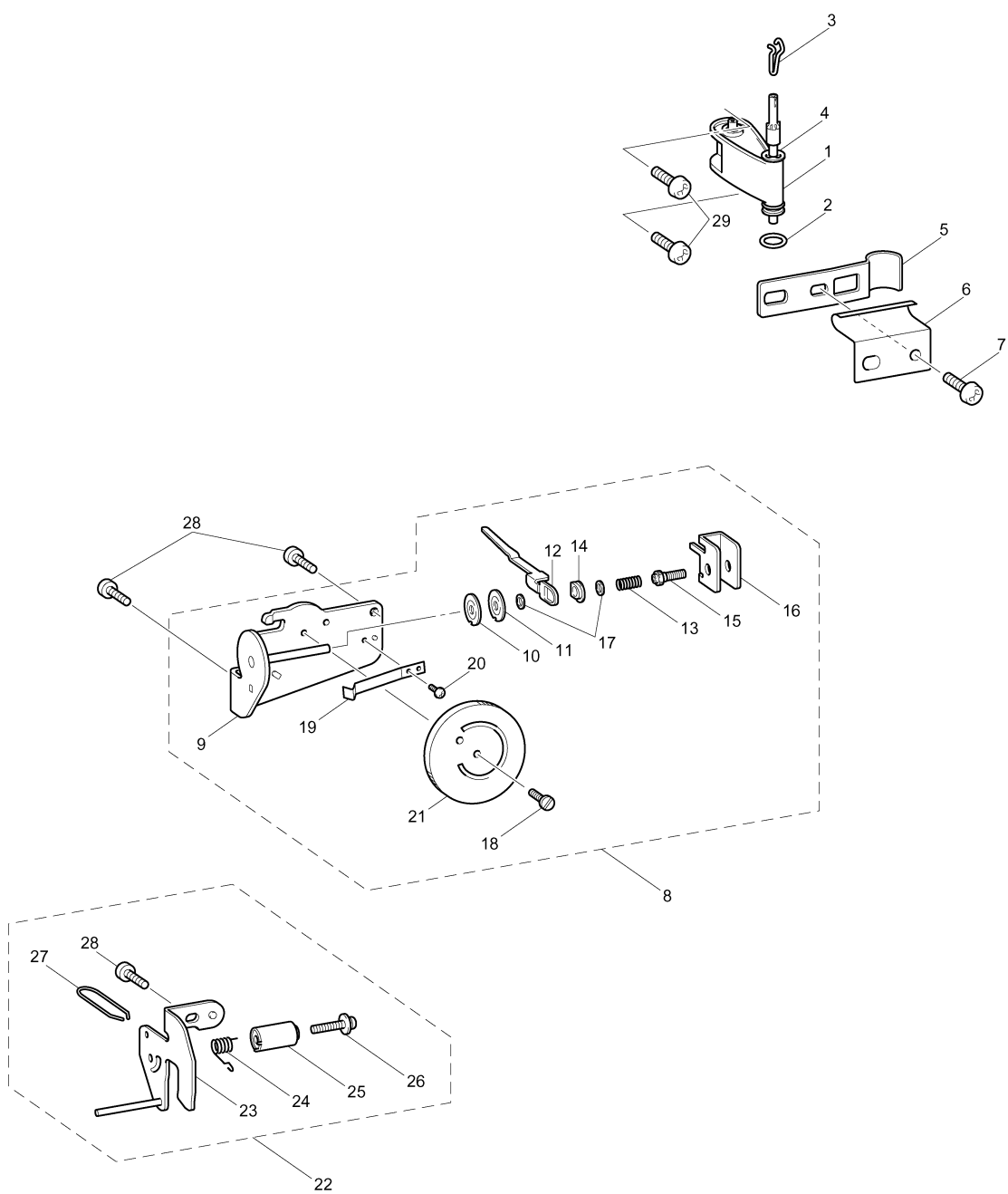
(4) PATTERN SELECTION MECHANISM

[illegible]



(5) BOBBIN WINDER / THREAD GUIDE MECHANISM

[illegible]

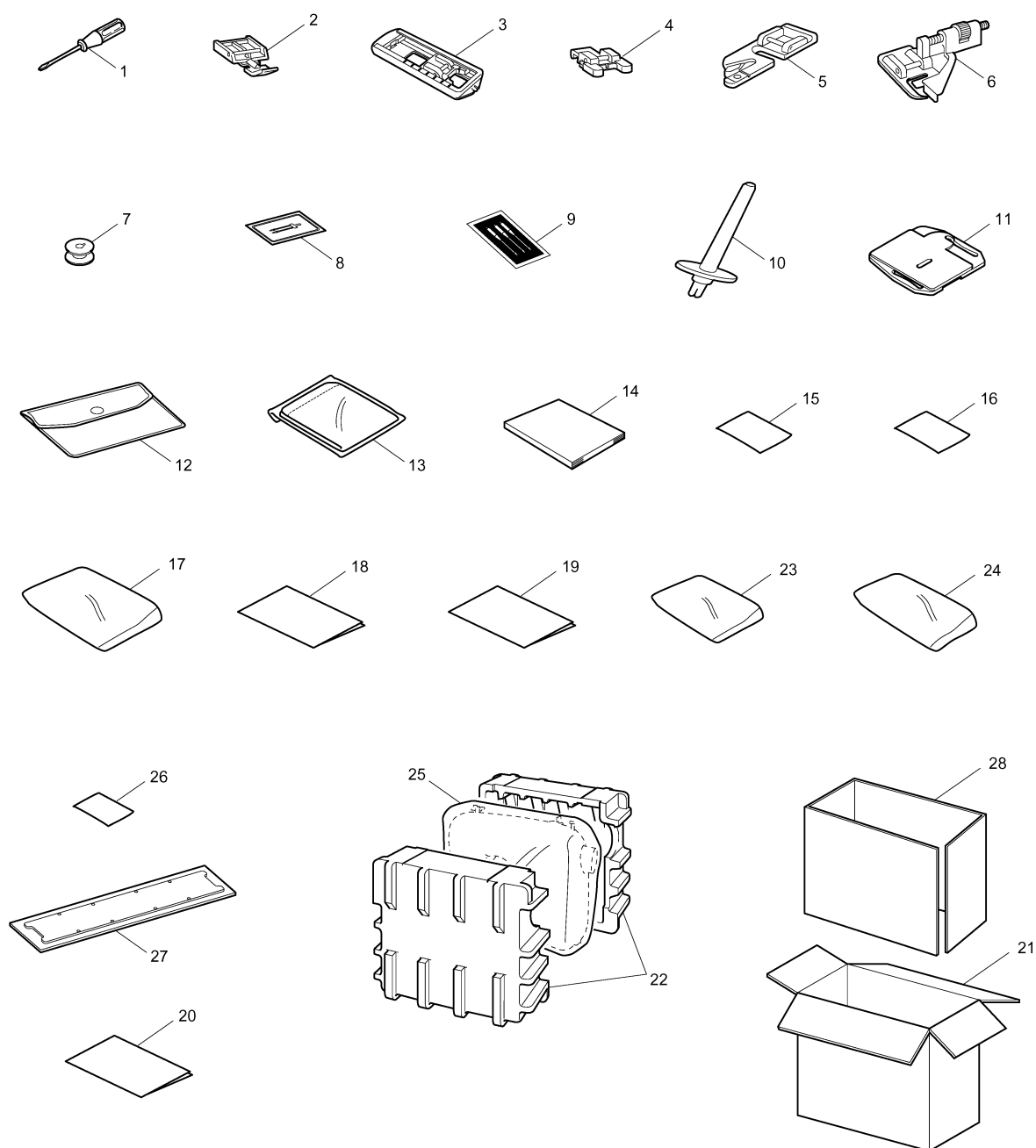


(6) LAMP MECHANISM / MOTOR UNIT

No.	CODE	NAME	REMARKS
LAMP MECHANISM			
1	XC5233021	LAMP ASSY,E12C #023 (U.S.A., CANADA)	
	XC5238021	LAMP ASSY,E14K #185	
2	X53061020	SEW-LIGHT BULB (U.S.A., CANADA)	
	205336020	SEW-LIGHT BULB L-4	
3	XC5065020	LAMP HOLDER 120V (U.S.A., CANADA)	
4	060400616	SCREW, BIND M4 x 6 (U.S.A., CANADA)	
5	060302016	SCREW, BIND M3 x 20 (U.S.A., CANADA)	
6	X53169020	BAND	
7	XA0286051	WIRE CLIP	
8	XC5243021	CORD CLAMP:NK-5N	
9	085411416	TAPTITE, BIND B M4 x 14	040232
10	085311215	TAPTITE, BIND B M3 x 12 (EXCEPT U.S.A., CANADA)	
11	XC5066020	CORD GUIDE PLATE	CHG
12	XC4972021	CORD CLAMP	
13	085411416	TAPTITE, BIND B M4 x14	040232
14	125782021	SEW-LIGHT RATING STICKER	
MOTOR UNIT			
15	XC3806121	TIMING BELT 372-2GT-6	CHG
16	XC3496021	GIZA TITE 5 x 16	040232
17	XA8786021	3P SOCKET BODY	
18	XA8787021	3P SOCKET COVER	
19	021400205	NUT, 2 M4	
20	052403006	SCREW, PAN (S/P WASHER) M4 x 30	
21	214808050	CONNECTOR:#3	
22	XC5232021	POWER SWITCH ASSY	
23	XC6501021	MOTOR SUPPLY ASSY,120V	
	XC6502021	MOTOR SUPPLY ASSY,230V	
	XC6503021	MOTOR SUPPLY ASSY,240V	
24	XC5075020	YDK-120V MOTOR HOLDER (U.S.A., CANADA)	
	XC5151020	YDK-230V MOTOR HOLDER	
25	XC3803020	MOTOR FAN	
26	XC6665021	FOOT CONTROLLER:FC-316-27-LF (U.S.A., CANADA)	
	XC5454021	FOOT CONTROLLER:FC-312-63	
	XC5462021	FOOT CONTROLLER:FC-312-58 (U.K.)	
	XC9632021	FOOT CONTROLLER:FC-317-59 (AUSTRALIA)	040195
27	XC4955020	MOTOR FIXED PLATE	
28	XA3004051	BOLT,(S/P WASHER) M5 x 12	
23	XC7225021	MOTOR SUPPLY ASSY,220V	ADD

(7) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ATTACHMENTS				PACKING MATERIALS			
1	X55467021	SCREW DRIVER	040105	21	XC5079021	CARTON (XL2121)	
2	X59370051	ZIPPER FOOT			XC5152021	CARTON (XL2120) (Except for KOREA)	CHG
3	X59369351	BUTTON HOLE FOOT ASSY	CHG		XC5152026	CARTON (XL2130)	
4	X59375151	BUTTON SEWING FOOT			XC5152027	CARTON (XL2140)	
5	X59371021	NARROW HEMMER FOOT (XL2230; U.S.A., CHILE, TAIWAN)	040232		XC5152028	CARTON (XL2150)	ADD
6	X59372021	BLIND STITCH FOOT (XL2230; U.S.A., CHILE, TAIWAN)	040232		XC5079023	CARTON (XL2230; U.S.A.)	
7	X52800120	BOBBIN			XC5079022	CARTON (XL2230; CANADA)	
8	X57521001	NEEDLE PACKAGE (1 PCE)			XC5152022	CARTON (XL2220) (Except for KOREA)	CHG
9	129583001	NEEDLE SET (3PCS)			XC5152023	CARTON (XL2230)	
10	130920021	EXTRA SPOOL PIN			XC5152024	CARTON (XL2240)	
11	XC6063021	FEED DOG COVER			XC5152025	CARTON (XL2250)	
12	XC4487021	ACCESSORY BAG			XC5079025	CARTON (XL3800)	ADD
13	XA2112022	DUST COVER ASSY (EXCEPT U.S.A., CANADA, KOREA)	CHG	22	XC5081120	S22SF ASSY (Except for KOREA)	040136
	XA3805021	QUILTING FOOT (XL3800)	ADD	23	264030021	BAG,165 x 250	
	122326001	CORDING FOOT (XL3800)	ADD	24	160670021	BAG,150 x 350	
PRINTED MATTER				25	X60439121	BAG,630 x 630T	
14	XC5142021	INSTRUCTION BOOK (English)		26	X57847021	PLUG LABEL (U.K.)	
	XC5145021	INSTRUCTION BOOK (Spanish)		27	LA6041001	SECURITY TAG (U.S.A., CANADA)	
	XC5147021	INSTRUCTION BOOK (French)		28	XC5063020	PROTECTION CARTON	
	XC5146021	INSTRUCTION BOOK (German)		NEW SPEC			
	XC5148021	INSTRUCTION BOOK (Dutch)		13	XC4842022	DUST COVER ASSY (KOREA)	ADD
	XC5149021	INSTRUCTION BOOK (Italian)		18	XC7194021	QUICK REFERENCE GUIDE (Korean)	ADD
	XC7413021	INSTRUCTION BOOK (Swedish)	ADD	21	XC5079024	CARTON (KOREA)	ADD
	XC7381021	INSTRUCTION BOOK (Russian)	ADD		XC5152023	CARTON (XL2230; CHILE)	ADD
	XC6769021	INSTRUCTION BOOK (Finnish)	ADD		XC5079027	CARTON (XL2230; AUSTRALIA)	ADD
15	XC0380021	WARRANTY CARD (U.S.A.)		22	XC5081121	S22SF ASSY (KOREA)	040136
	UH3851001	WARRANTY CARD EUR (EXCEPT U.S.A., CANADA, AUSTRALIA, RUSSIA, FINLAND)	CHG				
	XC6402021	WARRANTY CARD (U.K.)					
	XA6351151	WARRANTY CARD (ITALY)					
16	181401172	INSERTION WARRANTY COUPON (CANADA)					
17	130800021	BAG,220 x 310					
18	XC5077021	QUICK REFERENCE GUIDE					
	XC5052021	QUICK REFERENCE GUIDE (XL2230; U.S.A.)					
19	XC1885021	MANUAL (for NARROW HEMMER FOOT) (XL2230; U.S.A. , AUSTRALIA)	CHG				
20	XA7201021	USER'S MANUAL (for BLIND STITCH FOOT)	CHG				



XL2120/21/30/40/50
XL2220/30/40/50
XL3800
30F03HF885S22/23