

# **PARTS CATALOGUE FOR**

**XL6040**

**XL6041**

**XL6042**

**XL6043**

**XL6060**

**XL6061**

**XL6062**

**XL6062NTP**

**XL6063**

**XL6063NTP**

**XL6050**

**XL6051**

**XL6052**

**XL6053**

**XL6053NTP**

**RXL6050**

**XL6452**

**XR52**

**XR65T**

**RXL6452**

**XL6562**

**RXL6562**

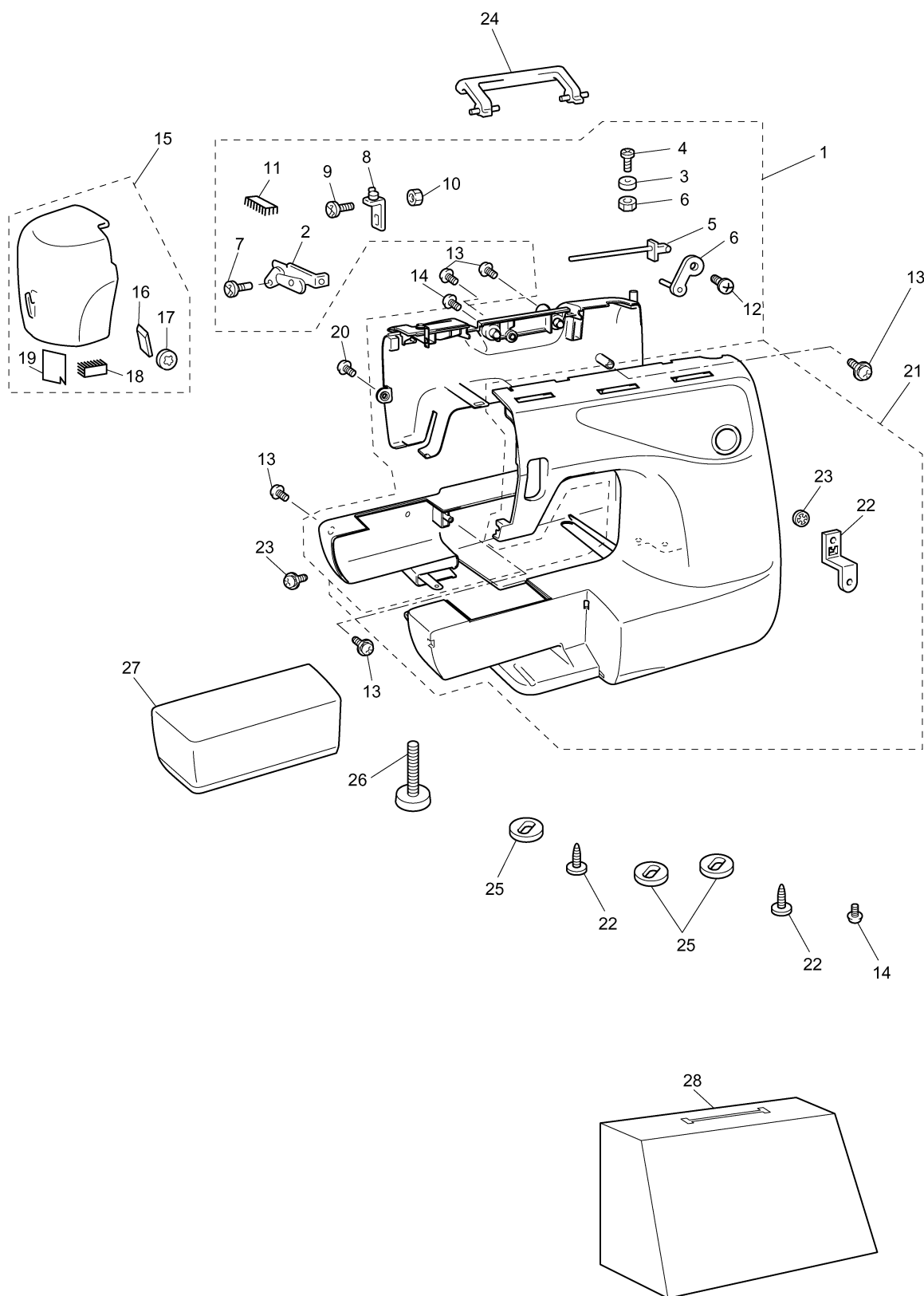
6. 2005.  
7. 2001.

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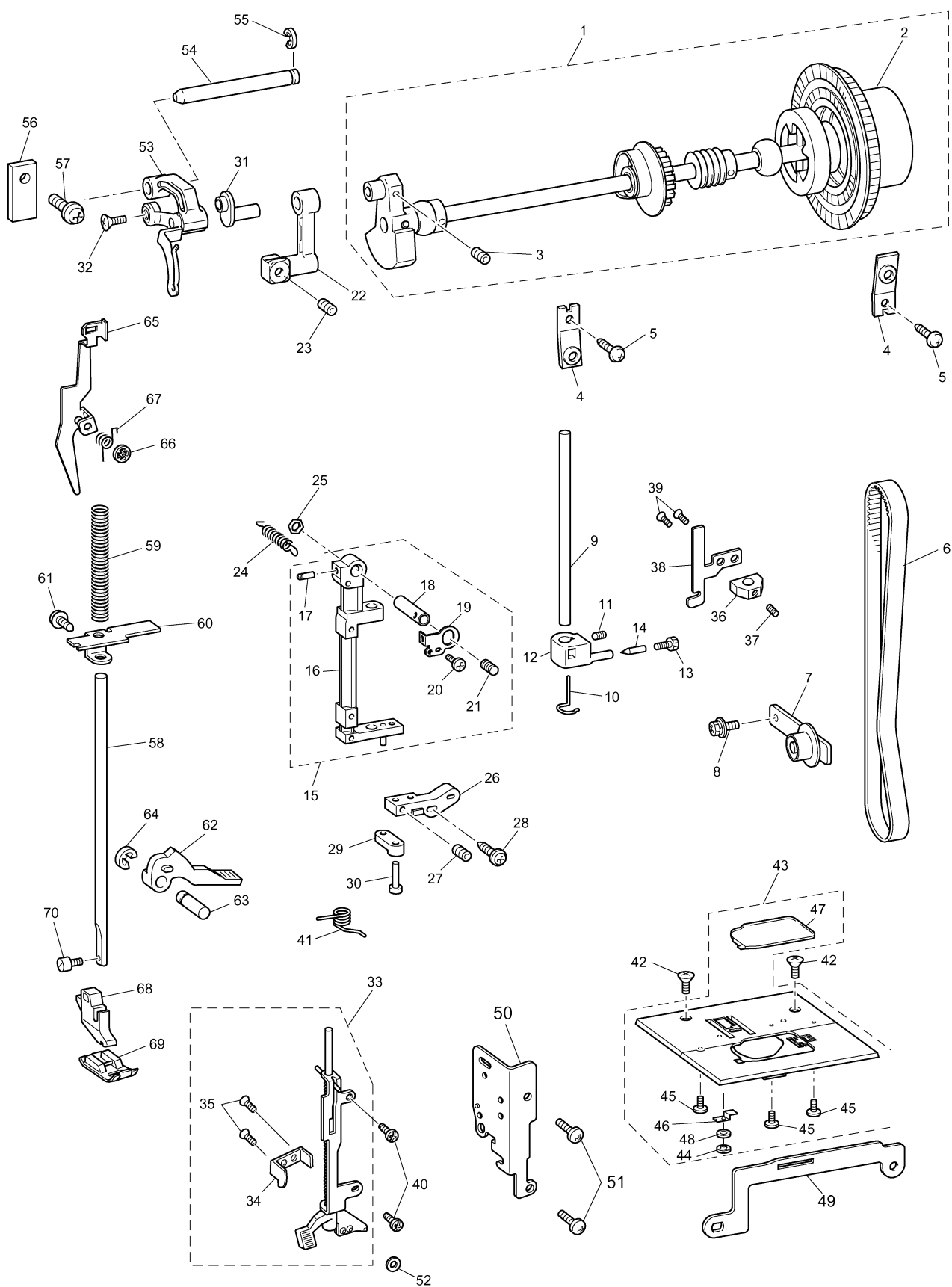
## (1) PRINCIPAL PARTS

| No. | CODE      | NAME                                                           | REMARKS | No. | CODE      | NAME                                                           | REMARKS |
|-----|-----------|----------------------------------------------------------------|---------|-----|-----------|----------------------------------------------------------------|---------|
| 1   | XC0844021 | REAR COVER ASSEMBLY                                            |         | 22  | 085411015 | TAPTITE BIND B M4X10                                           |         |
| 2   | X59862051 | THREAD GUIDE ASSY                                              |         | 23  | 053400806 | SCREW, PAN (T WASHER) M4X8                                     |         |
| 3   | XC0751121 | BOBBIN PRESSER                                                 |         | 24  | X59101122 | CARRYING HANDLE                                                |         |
| 4   | 0A4302006 | SCREW PAN (S/P WASHER) M3X20                                   |         | 25  | XA7930021 | BASE FOOT RUBBER                                               |         |
| 5   | X59053022 | SPOOL PIN                                                      |         |     | XA7930051 | BASE FOOT RUBBER<br>(RXL6050, RXL6452, RXL6562)                |         |
| 6   | XA7273021 | SPOOL PIN HOLDER ASSEMBLY                                      |         | 26  | XA8611021 | ADJUST SCREW ASSEMBLY                                          |         |
| 7   | 138433021 | TAPTITE, PAN B M3X6                                            |         | 27  | XC0651121 | ACCESSORY TABLE ASSEMBLY                                       |         |
| 8   | X59226121 | BOBBIN WINDER GUIDE ASSY                                       |         | 28  | X52769656 | CASE ASSEMBLY<br>(XL6040:KOR, XL6050:KOR,<br>XL6060:KOR, XR52) |         |
| 9   | X59642021 | SCREW                                                          |         |     |           |                                                                |         |
| 10  | 021300106 | NUT 1 M3                                                       |         |     |           |                                                                |         |
| 11  | X52654001 | PILE 19X6X6                                                    |         |     |           |                                                                |         |
| 12  | 136681021 | TAPTITE, BIND B M3X8                                           |         |     |           |                                                                |         |
| 13  | XA3337022 | TAPTITE CUP P M4X20                                            |         |     |           |                                                                |         |
| 14  | 060401216 | SCREW, BIND M4X12                                              |         |     |           |                                                                |         |
| 15  | XC0767021 | FACE PLATE ASSY                                                |         |     |           |                                                                |         |
| 16  | X80321021 | NT LOWER THREAD CUTTER                                         |         |     |           |                                                                |         |
| 17  | 138384051 | RETAINING RING, CS5                                            |         |     |           |                                                                |         |
| 18  | XA6661021 | PILE                                                           |         |     |           |                                                                |         |
| 19  | XZ0134021 | REFLECTOR                                                      |         |     |           |                                                                |         |
| 20  | 052401406 | SCREW, PAN (S/P WASHER) M4X14                                  |         |     |           |                                                                |         |
| 21  | XC0770023 | FRONT COVER ASSEMBLY (XL6042)                                  |         |     |           |                                                                |         |
|     | XC0770024 | FRONT COVER ASSEMBLY (XL6043)                                  |         |     |           |                                                                |         |
|     | XC0770022 | FRONT COVER ASSEMBLY (XL6041)                                  |         |     |           |                                                                |         |
|     | XC0770021 | FRONT COVER ASSEMBLY (XL6040)                                  |         |     |           |                                                                |         |
|     | XC0769027 | FRONT COVER ASSEMBLY (XL6052)                                  |         |     |           |                                                                |         |
|     | XC0769026 | FRONT COVER ASSEMBLY (XL6051)                                  |         |     |           |                                                                |         |
|     | XC0769022 | FRONT COVER ASSEMBLY<br>(XL6050, RXL6050)                      |         |     |           |                                                                |         |
|     | XC0769028 | FRONT COVER ASSEMBLY<br>(XL6053, XL6053NTP)                    |         |     |           |                                                                |         |
|     | XC0769023 | FRONT COVER ASSEMBLY (XL6061)                                  |         |     |           |                                                                |         |
|     | XC0769024 | FRONT COVER ASSEMBLY<br>(XL6062, XL6062NTP)                    |         |     |           |                                                                |         |
|     | XC0769021 | FRONT COVER ASSEMBLY<br>(XL6060, XL6063:SIN)                   |         |     |           |                                                                |         |
|     | XC0769025 | FRONT COVER ASSEMBLY<br>(XL6063:FRA, XL6063NTP,<br>XL6060:SIN) |         |     |           |                                                                |         |
|     | XC0763022 | FRONT COVER ASSEMBLY (XL6452)                                  |         |     |           |                                                                |         |
|     | XC0763024 | FRONT COVER ASSEMBLY (XR52)                                    |         |     |           |                                                                |         |
|     | XC0763025 | FRONT COVER ASSEMBLY (XR65T)                                   |         |     |           |                                                                |         |
|     | XC0763056 | FRONT COVER ASSEMBLY (RXL6452)                                 |         |     |           |                                                                |         |
|     | XC0763021 | FRONT COVER ASSEMBLY (XL6562)                                  |         |     |           |                                                                |         |
|     | XC0763055 | FRONT COVER ASSEMBLY (RXL6562)                                 |         |     |           |                                                                |         |



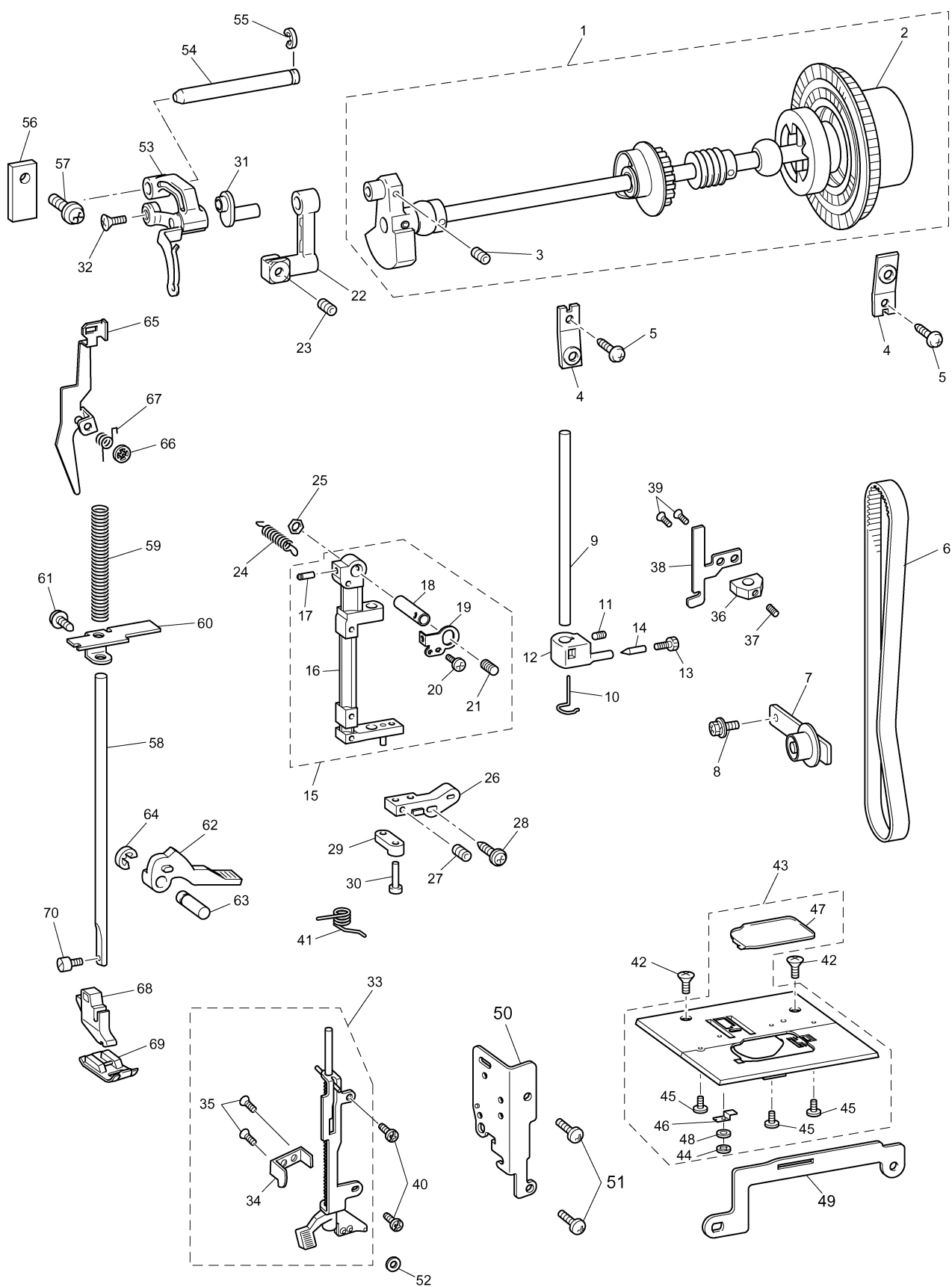
## (2) UPPER SHAFT AND NEEDLE BAR

| No. | CODE      | NAME                                                     | REMARKS | No.                                                                                                          | CODE      | NAME                                                                                                                                          | REMARKS |
|-----|-----------|----------------------------------------------------------|---------|--------------------------------------------------------------------------------------------------------------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|---------|
| 1   | XA8029121 | UPPER SHAFT ASSEMBLY                                     |         | (XL6040, XL6050, XL6060:KOR, XL6053NTP, XL6062NTP, XL6063NTP, XL6452, XR52, XR65T, RXL6452, XL6562, RXL6562) |           |                                                                                                                                               |         |
| 2   | X57370022 | PULLEY                                                   |         | 33                                                                                                           | XA8052021 | THREAD GUIDE PLATE ASSEMBLY                                                                                                                   |         |
| 3   | X54013051 | SET SCREW SM6.35                                         |         | 34                                                                                                           | XA0445151 | THREADER HOOK ASSEMBLY                                                                                                                        |         |
| 4   | X52478021 | BUSHING PRESSER                                          |         | 35                                                                                                           | 037200516 | TAPPING SCREW PAN V M2X5                                                                                                                      |         |
| 5   | X57908021 | TAPTITE BIND S M4 x 10                                   |         | 36                                                                                                           | XA2367020 | NEEDLE THREADER SET COLLAR                                                                                                                    |         |
| 6   | XA8039021 | TIMING BELT                                              |         | 37                                                                                                           | 012400432 | SET SCREW SOCKET (FT) M4X4                                                                                                                    |         |
| 7   | XA8040021 | TENSION PULLEY ASSEMBLY                                  |         | 38                                                                                                           | XA8056021 | NEEDLE THREAD POSITION SETTER                                                                                                                 |         |
| 8   | XA3004021 | BOLT, (S/P WASHER) M5X12                                 |         |                                                                                                              | XA8056051 | NEEDLE THREAD POSITION SETTER<br>(RXL6452, RXL6562)                                                                                           |         |
| 9   | XA2358121 | NEEDLE BAR                                               |         | 39                                                                                                           | 004260405 | SCREW FLAT M2.6X4                                                                                                                             |         |
| 10  | XC0947020 | NEEDLE BAR THREAD GUIDE                                  |         | 40                                                                                                           | 060400616 | SCREW BIND M4X6                                                                                                                               |         |
| 11  | 012400432 | SET SCREW SOCKET (FT) M4X4                               |         |                                                                                                              |           |                                                                                                                                               |         |
| 12  | XZ0001121 | NEEDLE CLAMP                                             |         | 41                                                                                                           | XA8064021 | SPRING                                                                                                                                        |         |
| 13  | XZ0002021 | NEEDLE CLAMP SCREW                                       |         |                                                                                                              | XA8064051 | SPRING (RXL6050, RXL6452, RXL6562)                                                                                                            |         |
| 14  | XA5718121 | NEEDLE CLAMP PIN                                         |         | 42                                                                                                           | X50487051 | SCREW M4                                                                                                                                      |         |
| 15  | XA8044021 | NEEDLE BAR SUPPORTER ASSY                                |         | 43                                                                                                           | XA8715021 | NEEDLE PLATE ASSEMBLY                                                                                                                         |         |
| 16  | XA8045021 | NEEDLE BAR SUPPORTER SUB ASSY                            |         |                                                                                                              | XA8715051 | NEEDLE PLATE ASSEMBLY<br>(RXL6050, RXL6452, RXL6562)                                                                                          |         |
| 17  | XA8047020 | NEEDLE BAR SUPPORTER SHAFT                               |         | 44                                                                                                           | 120454021 | RETAINING RING,CS3<br>(RXL6050, RXL6452, RXL6562)                                                                                             |         |
| 18  | XA8048021 | NEEDLE BAR SUPPORTER SHAFT                               |         | 45                                                                                                           | 061300416 | SCREW FLAT M3X4                                                                                                                               |         |
| 19  | XA8613021 | SET PLATE                                                |         | 46                                                                                                           | XA8635020 | NEEDLE PLATE COVER SPRING                                                                                                                     |         |
| 20  | 060300616 | SCREW BIND M3X6                                          |         |                                                                                                              | XA8635050 | NEEDLE PLATE COVER SPRING<br>(RXL6050, RXL6452, RXL6562)                                                                                      |         |
| 21  | 012400432 | SET SCREW SOCKET (FT) M4X4                               |         | 47                                                                                                           | XA8061021 | NEEDLE PLATE COVER                                                                                                                            |         |
| 22  | XA1289121 | NEEDLE BAR CRANK ROD ASSY                                |         |                                                                                                              | XA8061051 | NEEDLE PLATE COVER<br>(RXL6050, RXL6452, RXL6562)                                                                                             |         |
| 23  | 014401232 | SET SCREW SOCKET (CP) M4X12                              |         | 48                                                                                                           | XC0508020 | RUBBER WASHER                                                                                                                                 |         |
| 24  | XC0600021 | SPRING                                                   |         |                                                                                                              | XC0508050 | RUBBER WASHER<br>(RXL6050, RXL6452, RXL6562)                                                                                                  |         |
|     | XC0600051 | SPRING<br>(RXL6050, RXL6452, RXL6562)                    |         | 49                                                                                                           | XA8063020 | PLATE                                                                                                                                         |         |
| 25  | X56851021 | LOCK NUT                                                 |         | 50                                                                                                           | XC0226021 | BH LEVER HOLDER                                                                                                                               |         |
| 26  | XA8711021 | H SHAFT HOLDER ASSY                                      |         | 51                                                                                                           | X57908021 | TAPTITE,BIND S M4X10                                                                                                                          |         |
| 27  | 014400432 | SET SCREW SOCKET (CP) M4X4                               |         | 52                                                                                                           | 025680133 | WASHER, PLAIN S 4.37<br>(XL6040, XL6050, XL6060:KOR,<br>XL6053NTP, XL6062NTP, XL6063NTP,<br>XL6452, XR52, XR65T, RXL6452,<br>XL6562, RXL6562) |         |
| 28  | XA0649021 | TAPTITE, CUP S M4X14                                     |         | 53                                                                                                           | XA2505021 | THREAD TAKE-UP LEVER ASSEMBLY                                                                                                                 |         |
|     | XA0649051 | TAPTITE, CUP S M4X14<br>(RXL6050, RXL6452, RXL6562)      |         | 54                                                                                                           | XC0175021 | TAKE-UP LEVER SHAFT                                                                                                                           |         |
| 29  | XA7996051 | NEEDLE BAR SUPPORTER ARM                                 |         | 55                                                                                                           | 048050346 | RETAINING RING E5                                                                                                                             |         |
| 30  | X57647021 | NEEDLE BAR SUPPORTER STUD                                |         |                                                                                                              |           |                                                                                                                                               |         |
|     | X57647051 | NEEDLE BAR SUPPORTER STUD<br>(RXL6050, RXL6452, RXL6562) |         |                                                                                                              |           |                                                                                                                                               |         |
| 31  | XA2499021 | NEEDLE BAR CRANK                                         |         |                                                                                                              |           |                                                                                                                                               |         |
|     | XA2499051 | NEEDLE BAR CRANK<br>(RXL6050, RXL6452, RXL6562)          |         |                                                                                                              |           |                                                                                                                                               |         |
| 32  | 132051022 | SCREW, FLAT SM3.57-40X7 L                                |         |                                                                                                              |           |                                                                                                                                               |         |
|     | 132051052 | SCREW, FLAT SM3.57-40X7 L<br>(RXL6050, RXL6452, RXL6562) |         |                                                                                                              |           |                                                                                                                                               |         |
|     |           |                                                          |         |                                                                                                              |           |                                                                                                                                               |         |
|     |           |                                                          |         |                                                                                                              |           |                                                                                                                                               |         |



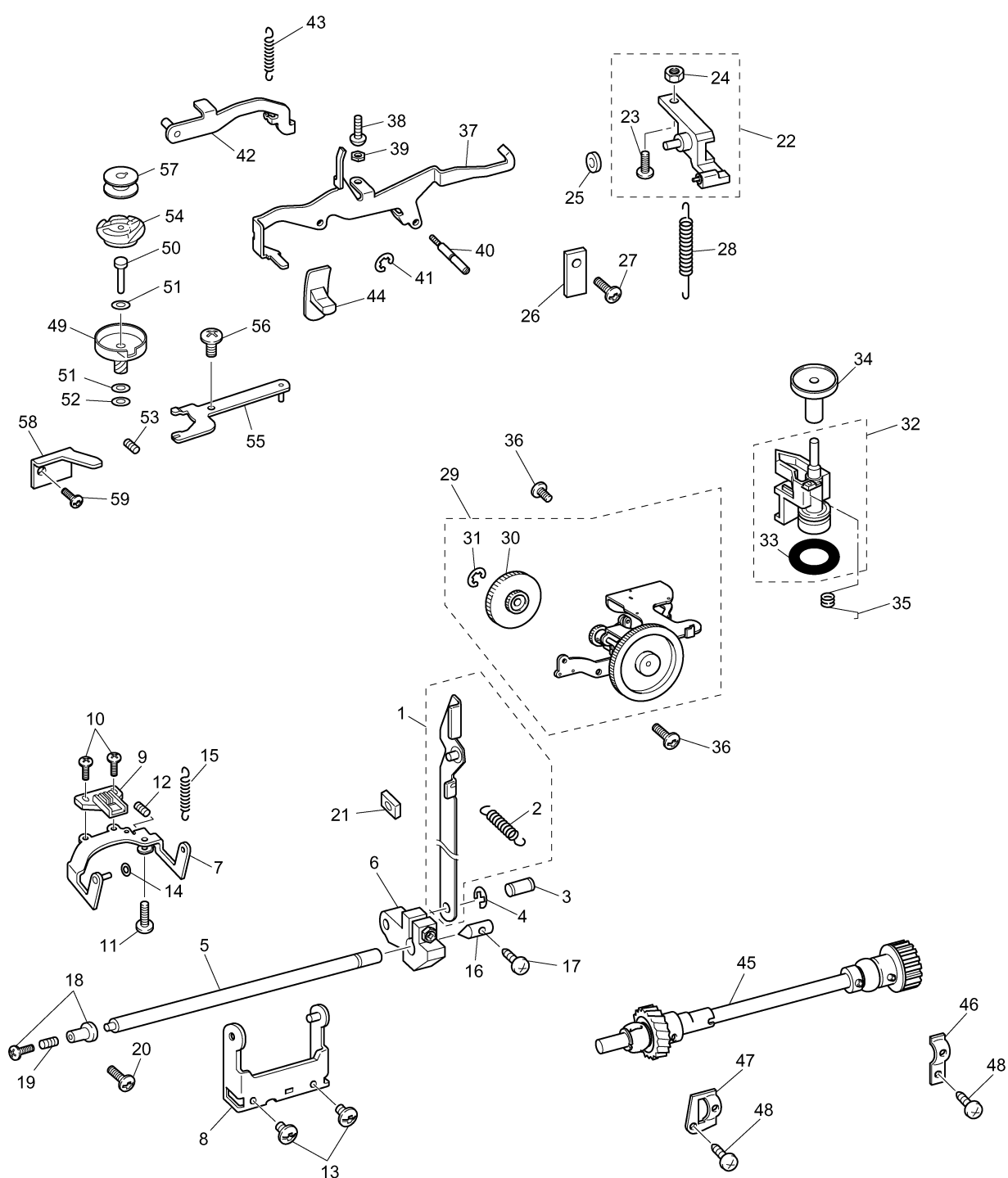
## (2) UPPER SHAFT AND NEEDLE BAR

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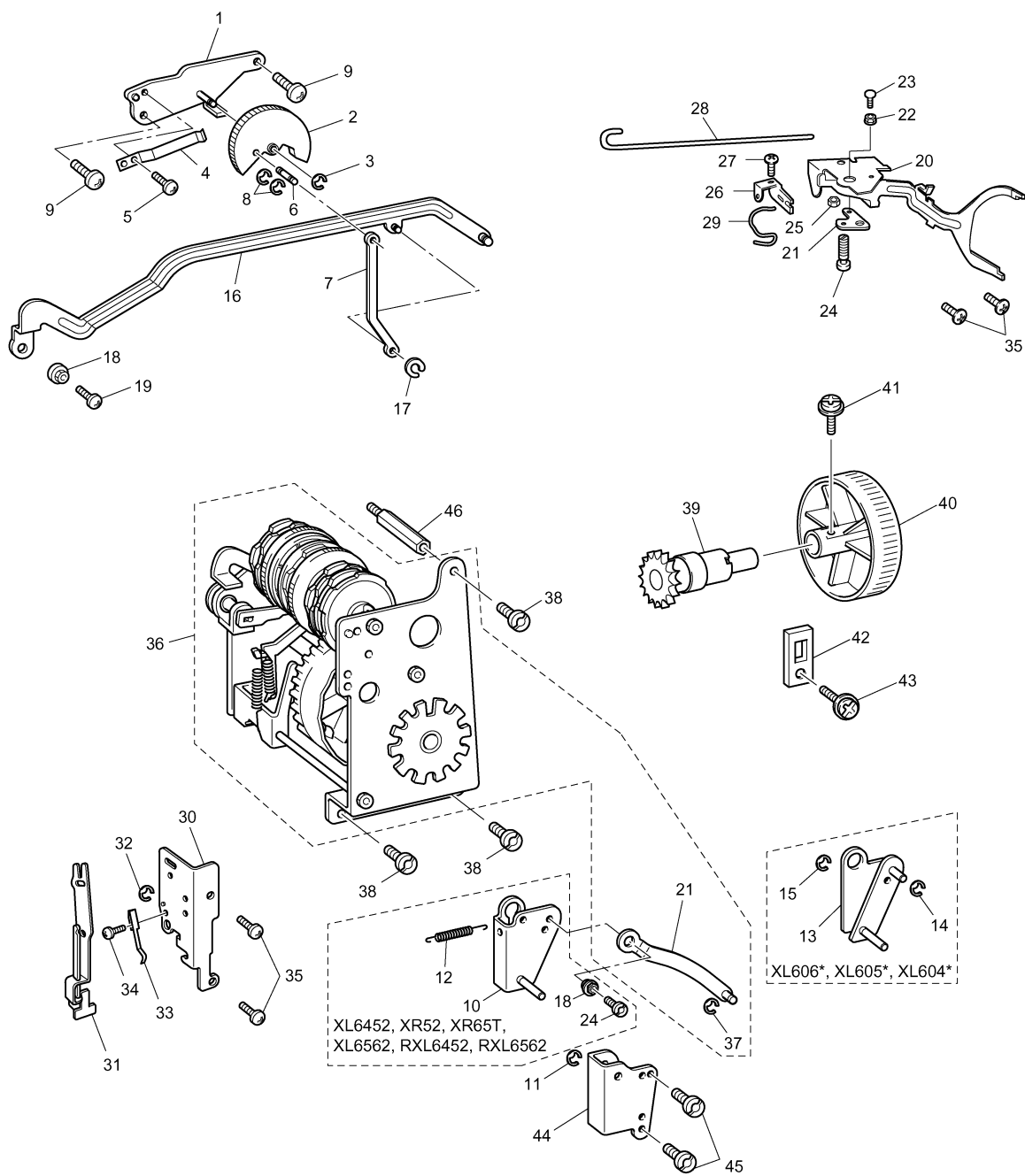
### (3) FEED MECHANISM AND SHUTTLE HOOK

| No. | CODE      | NAME                                              | REMARKS | No. | CODE      | NAME                           | REMARKS |
|-----|-----------|---------------------------------------------------|---------|-----|-----------|--------------------------------|---------|
| 1   | XA8066021 | FEED CONNECTING ROD ASSY                          |         | 43  | XA8111021 | SPRING                         |         |
| 2   | X57350021 | SPRING EXTENSION                                  |         | 44  | XC0202021 | REVERSE SEWING BUTTON          |         |
| 3   | X57345021 | STUD                                              |         | 45  | XC0852121 | LOWER SHAFT ASSEMBLY           |         |
| 4   | 048050346 | RETAINING RING E5                                 |         | 46  | 132421021 | BUSHING PRESSER                |         |
| 5   | XA8070020 | HORIZONTAL FEED SHAFT                             |         | 47  | XA1975021 | BUSHING PRESSER L              |         |
| 6   | X57347021 | HORIZONTAL FEED ARM ASSY                          |         | 48  | X57908021 | TAPTITE, BIND S M4X10          |         |
| 7   | XA8075021 | FEED STAND ASSY                                   |         | 49  | XC0752121 | OUTER ROTARY HOOK ASSY         |         |
| 8   | XA8071021 | HORIZONTAL FEED PLATE                             |         | 50  | XA0360121 | OUTER ROTARY HOOK SHAFT        |         |
| 9   | XA8078021 | FEED DOG                                          |         | 51  | XA2190020 | WASHER U                       |         |
| 10  | 060301016 | SCREW BIND M3X10                                  |         | 52  | XA0362021 | WASHER                         |         |
| 11  | XA8077051 | VERTICAL FEED FINGER                              |         | 53  | 014400632 | SET SCREW SOCKET (CP) M4X6     |         |
| 12  | 014401632 | SET SCREW SOCKET (CP) M4X16                       |         | 54  | XC0066021 | INNER ROTARY HOOK ASSEMBLY     |         |
| 13  | 060400816 | SCREW BIND M4X8                                   |         | 55  | XA8116021 | INNER ROTARY HOOK BRACKET ASSY |         |
| 14  | 120454021 | RETAINING RING,CS3                                |         | 56  | 060400816 | SCREW BIND M4X8                |         |
|     | 120454051 | RETAINING RING,CS3<br>(RXL6050, RXL6452, RXL6562) |         | 57  | X52800120 | BOBBIN                         |         |
| 15  | XA1911021 | SPRING                                            |         | 58  | XA8616021 | PRESSER PLATE                  |         |
| 16  | X54390051 | TAPER POINT STUD R                                |         | 59  | 0A4400806 | SCREW PAN (S/P WASHER) M4X8    |         |
| 17  | X57913021 | TAPTITE, BIND S M4X16                             |         |     |           |                                |         |
| 18  | X55472021 | TAPER POINT STUD L ASSEMBLY                       |         |     |           |                                |         |
| 19  | X56613021 | SPRING                                            |         |     |           |                                |         |
| 20  | XZ0074021 | TAPTITE, CUP S 4X16                               |         |     |           |                                |         |
| 21  | XA0030021 | FEED SQUARE BLOCK                                 |         |     |           |                                |         |
| 22  | XA8079051 | FEED REGULATOR ASSEMBLY                           |         |     |           |                                |         |
| 23  | XA8081051 | ADJUST SCREW                                      |         |     |           |                                |         |
| 24  | X56960021 | NUT 4                                             |         |     |           |                                |         |
| 25  | X53330020 | WASHER                                            |         |     |           |                                |         |
| 26  | XA8083021 | PRESSER PLATE                                     |         |     |           |                                |         |
| 27  | X57908021 | TAPTITE, BIND S M4X10                             |         |     |           |                                |         |
| 28  | XA0998021 | SPRING                                            |         |     |           |                                |         |
| 29  | XC0989021 | FEED BRACKET SUB ASSEMBLY                         |         |     |           |                                |         |
| 30  | XA8090020 | IDLE GEAR                                         |         |     |           |                                |         |
| 31  | 048040346 | RETAINING RING E4                                 |         |     |           |                                |         |
| 32  | XC0199021 | BOBBIN WINDER SHAFT BASE ASSY                     |         |     |           |                                |         |
| 33  | 120448021 | BOBBIN WINDER RUBBER BAND                         |         |     |           |                                |         |
| 34  | XA8099021 | BOBBIN BASE                                       |         |     |           |                                |         |
| 35  | XZ0070021 | BOBBIN WINDER SPRING                              |         |     |           |                                |         |
| 36  | 060400616 | SCREW BIND M4X6                                   |         |     |           |                                |         |
| 37  | XA8105021 | REVERSE SEWING LEVER A                            |         |     |           |                                |         |
| 38  | X59200021 | SCREW                                             |         |     |           |                                |         |
| 39  | X56960021 | NUT 4                                             |         |     |           |                                |         |
| 40  | XC0203021 | SCREW, STUD M4                                    |         |     |           |                                |         |
| 41  | 048050346 | RETAINING RING E5                                 |         |     |           |                                |         |
| 42  | XA8531021 | REVERSE SEWING LEVER B ASSY                       |         |     |           |                                |         |



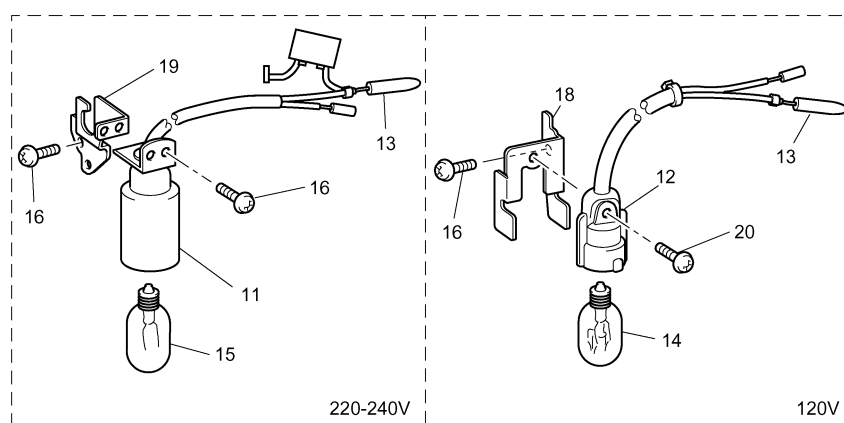
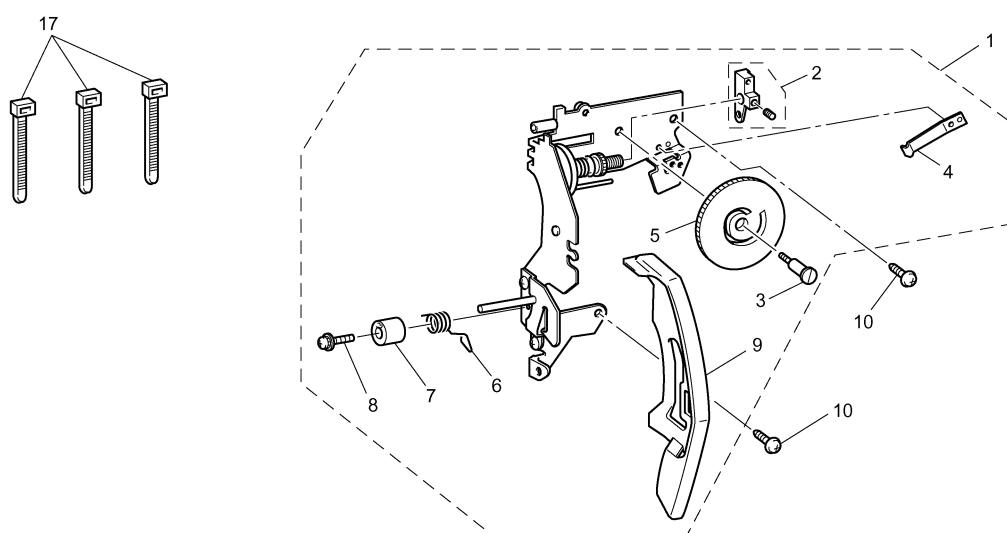
## (4) ZIGZAG, BH MECHANISM AND PATTERN SELECTION

| No.                                                                                                                                        | CODE      | NAME                                                                                                                                                                    | REMARKS | No.                                  | CODE      | NAME                                                                                  | REMARKS |
|--------------------------------------------------------------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--------------------------------------|-----------|---------------------------------------------------------------------------------------|---------|
| ZIGZAG MECHANISM                                                                                                                           |           |                                                                                                                                                                         |         | BH MECHANISM                         |           |                                                                                       |         |
| (XL6452, XR52, XR65T, RXL6452, XL6562, RXL6562)                                                                                            |           |                                                                                                                                                                         |         | (Except XL6040,XL6041,XL6042,XL6043) |           |                                                                                       |         |
| 1                                                                                                                                          | XC0206021 | Z DIAL HOLDER ASSY                                                                                                                                                      |         | 20                                   | XC0223021 | BH STOPPER ASSY                                                                       |         |
| 2                                                                                                                                          | XC0210022 | Z DIAL                                                                                                                                                                  |         | 21                                   | X52176021 | BH ADJUSTING PLATE                                                                    |         |
| 3                                                                                                                                          | 048040346 | RETAINING RING E4                                                                                                                                                       |         | 22                                   | 130833021 | ECCENTRIC NUT                                                                         |         |
| 4                                                                                                                                          | X56839021 | NOTCHED SPRING                                                                                                                                                          |         | 23                                   | 062670812 | SCREW PAN SM3.57-40X8                                                                 |         |
| 5                                                                                                                                          | 062300416 | SCREW PAN M3X4                                                                                                                                                          |         | 24                                   | X52030221 | BH NOTCH ADJUSTING SCREW                                                              |         |
| 6                                                                                                                                          | XC0211021 | Z DIAL PIN                                                                                                                                                              |         | 25                                   | 102571026 | NUT, SM4.37                                                                           |         |
| 7                                                                                                                                          | XC0221021 | Z DIAL CONNECTING ROD                                                                                                                                                   |         | 26                                   | X52027021 | BH CHANGE ARM                                                                         |         |
| 8                                                                                                                                          | 048020346 | RETAINING RING E2                                                                                                                                                       |         | 27                                   | 060400816 | SCREW BIND M4X8                                                                       |         |
| 9                                                                                                                                          | 060400816 | SCREW BIND M4X8                                                                                                                                                         |         | 28                                   | XC0224021 | BH CONNECTING SHAFT                                                                   |         |
| 10                                                                                                                                         | XC0755021 | ZIGZAG LINK Z5R ASSEMBLY                                                                                                                                                |         | 29                                   | XZ0023021 | BH NOTCH SPRING                                                                       |         |
| 11                                                                                                                                         | 048050346 | RETAINING RING E5                                                                                                                                                       |         | 30                                   | XC0226021 | BH LEVER HOLDER                                                                       |         |
| 12                                                                                                                                         | XC0215021 | SPRING                                                                                                                                                                  |         | 31                                   | XA3975121 | BH LEVER HOLDER ASSEMBLY                                                              |         |
|                                                                                                                                            | XC0215051 | SPRING<br>(RXL6050, RXL6452, RXL6562)                                                                                                                                   |         | 32                                   | 048040346 | RETAINING RING E4                                                                     |         |
| (XL6040, XL6041, XL6042, XL6043, XL6050, XL6051, XL6052, XL6053, XL6053NTP, RXL6050, XL6060, XL6061, XL6062, XL6062NTP, XL6063, XL6063NTP) |           |                                                                                                                                                                         |         | 33                                   | XC0227021 | BH SPRING                                                                             |         |
| 13                                                                                                                                         | XC0758021 | ZIGZAG LINK Z5C ASSY                                                                                                                                                    |         | 34                                   | 060300616 | SCREW BIND M3X6                                                                       |         |
| 14                                                                                                                                         | 048050346 | RETAINING RING E5                                                                                                                                                       |         | 35                                   | X57908021 | TAPTITE, BIND S M4X10                                                                 |         |
| 15                                                                                                                                         | 048040346 | RETAINING RING E4                                                                                                                                                       |         | PATTERN SELECTION MECHANISM          |           |                                                                                       |         |
| 16                                                                                                                                         | XC0216021 | Z CONNECTING ROD ASSY<br>(XL6452, XR52, XR65T, RXL6452, XL6562, RXL6562)                                                                                                |         | 36                                   | XC1092021 | PATTERN SELECTING UNIT ASSY<br>(XL6040, XL6041, XL6042, XL6043)                       |         |
|                                                                                                                                            | XC0761021 | Z CONNECTING ROD ASSY Z5C<br>(XL6040, XL6041, XL6042, XL6043, XL6050, XL6051, XL6052, XL6053, XL6053NTP, RXL6050, XL6060, XL6061, XL6062, XL6062NTP, XL6063, XL6063NTP) |         |                                      | XC1100021 | PATTERN SELECTING UNIT ASSY<br>(XL6050, XL6051, XL6052, XL6053, XL6053NTP, RXL6050)   |         |
| 17                                                                                                                                         | 048020346 | RETAINING RING E2                                                                                                                                                       |         |                                      | XC1098021 | PATTERN SELECTING UNIT ASSY<br>(XL6060, XL6061, XL6062, XL6062NTP, XL6063, XL6063NTP) |         |
| 18                                                                                                                                         | X50559020 | ZIGZAG ADJUSTING NUT                                                                                                                                                    |         |                                      | XC1091021 | PATTERN SELECTING UNIT ASSY<br>(XL6452, XR52, XR65T, RXL6452)                         |         |
|                                                                                                                                            | X50559050 | ZIGZAG ADJUSTING NUT<br>(RXL6050, RXL6452, RXL6562)                                                                                                                     |         |                                      | XC1069021 | PATTERN SELECTING UNIT ASSY<br>(XL6562, RXL6562)                                      |         |
| 19                                                                                                                                         | 062301006 | SCREW PAN M3X10                                                                                                                                                         |         | 37                                   | 048040346 | RETAINING RING E4                                                                     |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 38                                   | 060400816 | SCREW BIND M4X8                                                                       |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 39                                   | XC0260121 | SELECTING GEAR ASSY                                                                   |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         |                                      | XC0629021 | SELECTING GEAR ASSY<br>(XL6040, XL6041, XL6042, XL6043)                               |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 40                                   | X59154022 | PATTERN SELECTING DIAL                                                                |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 41                                   | 052401406 | SCREW, PAN (S/P WASHER) M4X14                                                         |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 42                                   | XA8190021 | PRESSER PLATE                                                                         |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 43                                   | X57908021 | TAPTITE, BIND S M4X10                                                                 |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 44                                   | XC0757021 | ZIGZAG LINK HOLDER Z5R                                                                |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 45                                   | 060400616 | SCREW BIND M4X6                                                                       |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         | 46                                   | XC0264021 | SCREW, HEXAGON M4X40.5                                                                |         |
|                                                                                                                                            |           |                                                                                                                                                                         |         |                                      |           |                                                                                       |         |



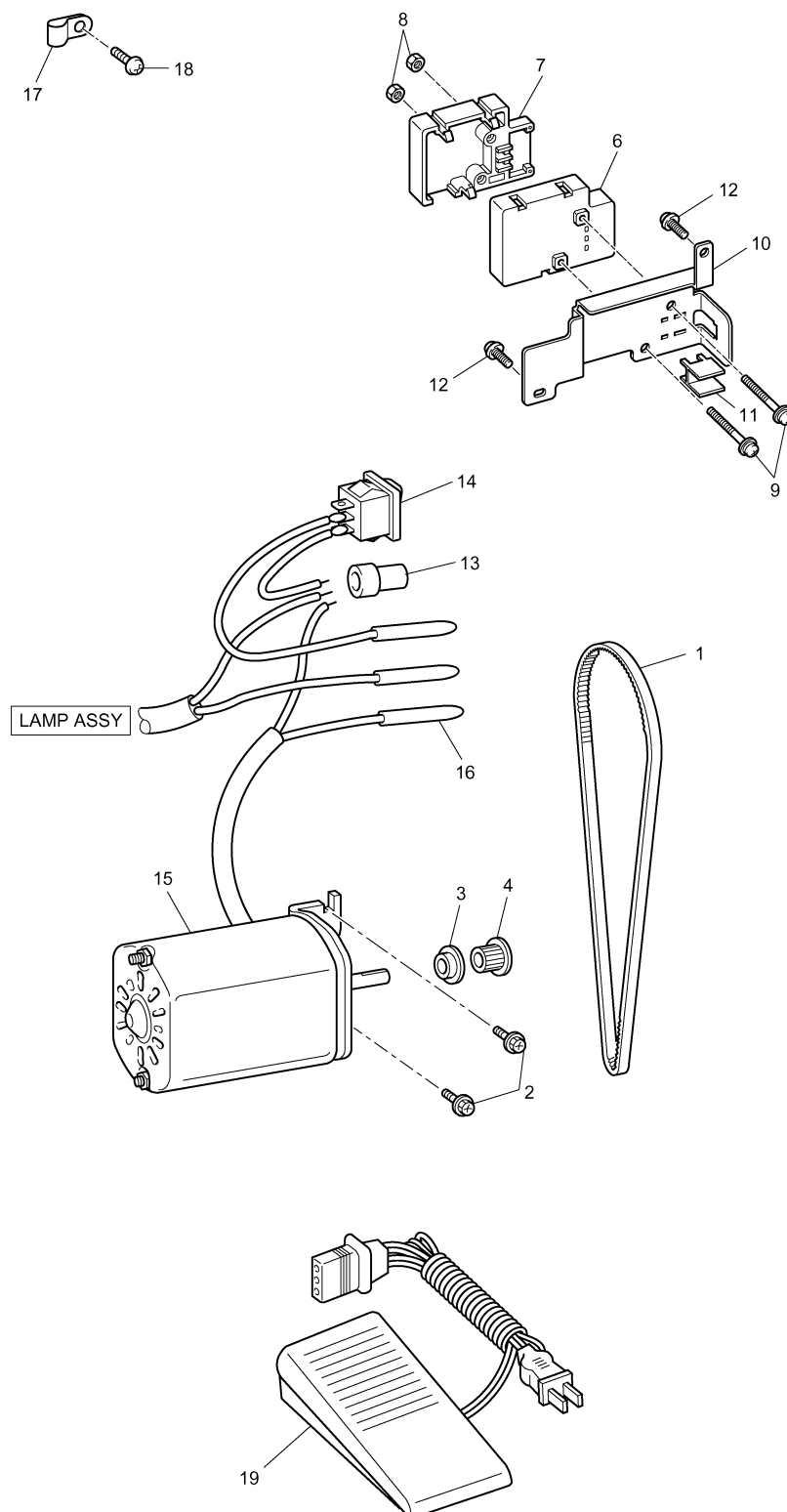
## (5) THREAD GUARD MECHANISM, LAMP MECHANISM

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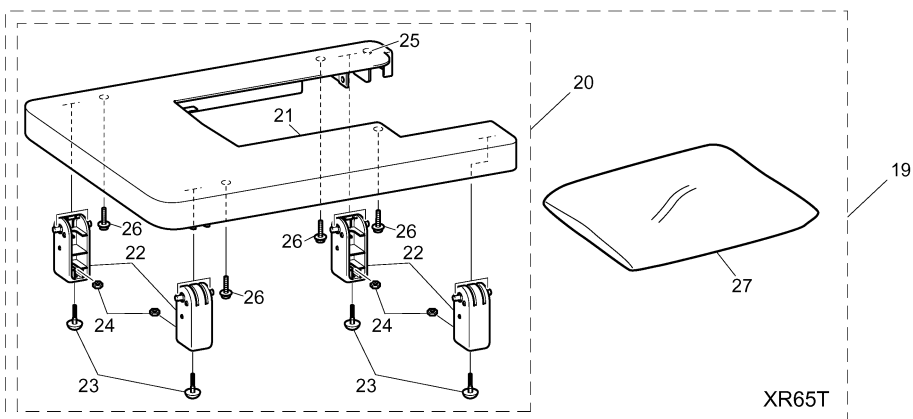
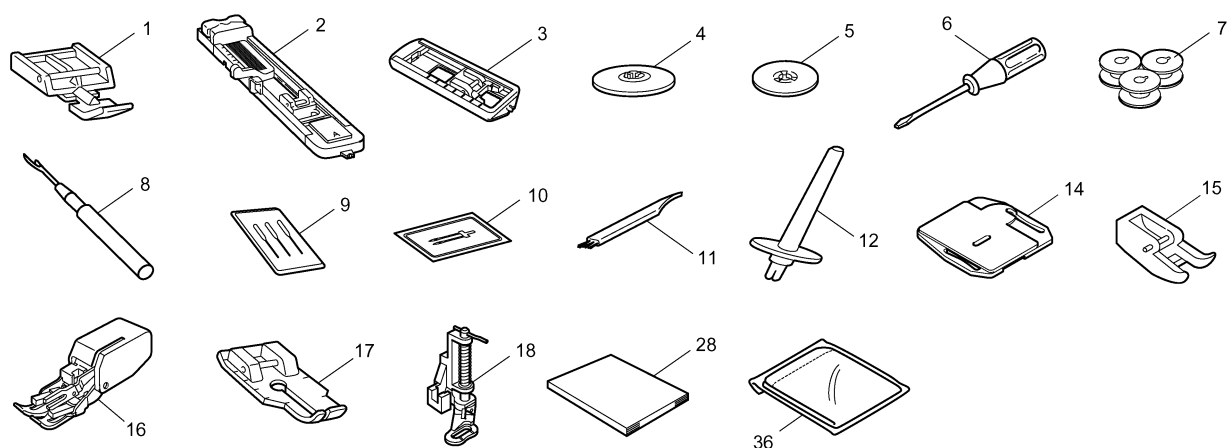
## (6) MOTOR UNIT

| No. | CODE      | NAME                                                                                                                                                                                                  | REMARKS | No. | CODE      | NAME                                                                                 | REMARKS |
|-----|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|-----|-----------|--------------------------------------------------------------------------------------|---------|
| 1   | XA2992021 | TIMING BELT                                                                                                                                                                                           |         | 16  | 138598021 | SOCKET PIN                                                                           |         |
|     | XA2992051 | TIMING BELT<br>(RXL6050, RXL6452, RXL6562)                                                                                                                                                            |         | 17  | XA8837021 | CORD CLAMP                                                                           |         |
| 2   | XA3004021 | BOLT, (S/P WASHER) M5X12                                                                                                                                                                              |         | 18  | X57908021 | TAPTITE, BIND S M4X10                                                                |         |
|     | XA3004051 | BOLT, (S/P WASHER) M5X12<br>(RXL6050, RXL6452, RXL6562)                                                                                                                                               |         | 19  | XC7456321 | FOOT CONTROLLER:KD-2902UK<br>(XL6051, XL6061, XL6062:U.K.,<br>XL6062NTP, XR65T:U.K.) |         |
| 3   | XA1265120 | MOTOR T-PULLY A                                                                                                                                                                                       |         |     | XA6424121 | FOOT CONTROLLER:FC-307-64<br>(XL6040, XL6050, XL6060:KOR)                            |         |
| 4   | XA1266120 | MOTOR T-PULLY B                                                                                                                                                                                       |         |     | XC9632021 | FOOT CONTROLLER:FC-317-59<br>(XL6040, XL6050, XL6060:AUSTRALIA)                      |         |
| 5   | 220681021 | CABLE TIE                                                                                                                                                                                             |         |     | XC7438321 | FOOT CONTROLLER:KD-2902 (OTHER)                                                      |         |
| 6   | X59176121 | 3P SOCKET BODY                                                                                                                                                                                        |         |     | XA6002412 | FOOT CONTROLLER:<br>(RXL6050, RXL6452, RXL6562)                                      |         |
|     | X59176151 | 3P SOCKET BODY<br>(RXL6050, RXL6452, RXL6562)                                                                                                                                                         |         |     |           |                                                                                      |         |
| 7   | X59177021 | 3P SOCKET COVER                                                                                                                                                                                       |         |     |           |                                                                                      |         |
|     | X59177051 | 3P SOCKET COVER<br>(RXL6050, RXL6452, RXL6562)                                                                                                                                                        |         |     |           |                                                                                      |         |
| 8   | 021400205 | NUT 2 M4                                                                                                                                                                                              |         |     |           |                                                                                      |         |
| 9   | XD1116021 | SCREW 4X27                                                                                                                                                                                            |         |     |           |                                                                                      |         |
|     | XA1653051 | SCREW 4X26<br>(RXL6050, RXL6452, RXL6562)                                                                                                                                                             |         |     |           |                                                                                      |         |
| 10  | XC0274020 | 3P HOLDER                                                                                                                                                                                             |         |     |           |                                                                                      |         |
| 11  | XC0858021 | SWITCH COVER                                                                                                                                                                                          |         |     |           |                                                                                      |         |
| 12  | 060400616 | SCREW BIND M4X6                                                                                                                                                                                       |         |     |           |                                                                                      |         |
| 13  | 214808020 | CONNECTOR:#3                                                                                                                                                                                          |         |     |           |                                                                                      |         |
|     | 214808050 | CONNECTOR:#3<br>(RXL6050, RXL6452, RXL6562)                                                                                                                                                           |         |     |           |                                                                                      |         |
| 14  | XC0814021 | POWER SWITCH ASSY (120V)<br>(XL6452, XR52, XR65T:U.S.A., CAN,<br>XL6562)                                                                                                                              |         |     |           |                                                                                      |         |
|     | XC0817021 | POWER SWITCH ASSY (240V)<br>(XL6040, XL6041, XL6042, XL6043,<br>XL6050, XL6051, XL6052, XL6053,<br>XL6053NTP, RXL6050, XL6060, XL6061,<br>XL6062, XL6063, XL6063NTP,<br>XR65T:U.K., RXL6452, RXL6562) |         |     |           |                                                                                      |         |
| 15  | XC0819121 | MOTOR:YM230-8C T4<br>(XL6452, XR52, XR65T:U.S.A., CAN,<br>XL6562)                                                                                                                                     |         |     |           |                                                                                      |         |
|     | XC1063021 | MOTOR:MM-514-55<br>(XL6040, XL6050, XL6060:KOR)                                                                                                                                                       |         |     |           |                                                                                      |         |
|     | XC1062021 | MOTOR:MM-514-54<br>(XL6040, XL6050, XL6060:AUSTRALIA)                                                                                                                                                 |         |     |           |                                                                                      |         |
|     | XC0821021 | MOTOR:MM-514-53 (OTHER)                                                                                                                                                                               |         |     |           |                                                                                      |         |
|     | XC0821051 | MOTOR:MM-514-53<br>(RXL6050, RXL6452, RXL6562)                                                                                                                                                        |         |     |           |                                                                                      |         |

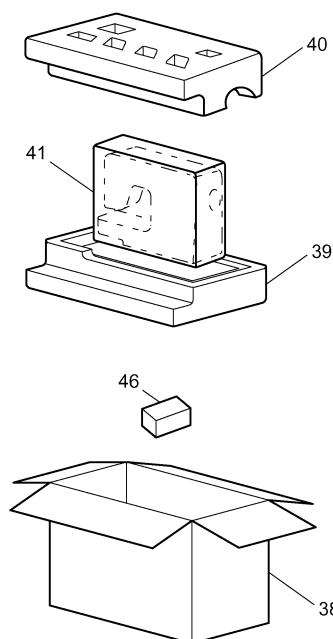


## (7) ATTACHEMENTS

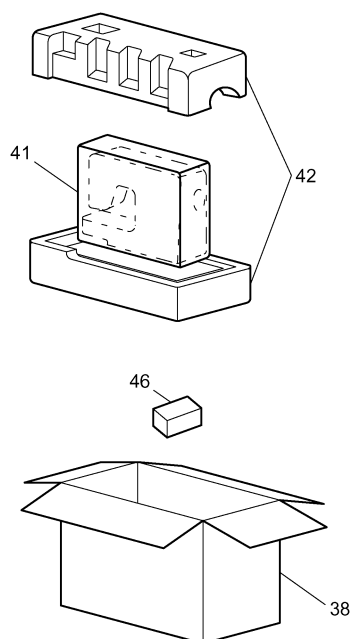
| No.          | CODE      | NAME                                                                        | REMARKS | No.             | CODE      | NAME                                                                                                                                                                                                                                                                                          | REMARKS |
|--------------|-----------|-----------------------------------------------------------------------------|---------|-----------------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| ATTACHEMENTS |           |                                                                             |         | PRINTED MATTERS |           |                                                                                                                                                                                                                                                                                               |         |
| 1            | X59370051 | ZIPPER FOOT                                                                 |         | 28              | 194283013 | INSTRUCTION BOOK<br>(English, German, Russian)<br>(XL6043:AUSTRIA, XL6041:AUSTRIA,<br>XL6042:AUSTRIA, XL6040:RUS,<br>XL6052:AUSTRIA, GER,<br>XL6051:AUSTRIA, U.K.,<br>XL6053:AUSTRIA, XL6050:RUS,<br>XL6061:U.K., XL6062:AUSTRIA, U.K.,<br>XL6062NTP, XL6063:AUSTRIA,<br>XL6060:AUSTRIA, RUS) |         |
| 2            | XA4911121 | BH PRESSER FOOT ASSY<br>(Except XL6040, XL6041, XL6042,<br>RXL6050)         |         |                 | 194283012 | INSTRUCTION BOOK<br>(English, Spanish, Italian)<br>(XL6040:ITA, SIN, AUSTRALIA,<br>XL6050:SWI, SIN, AUSTRALIA,<br>XL6060:SIN, XL6063:SIN)                                                                                                                                                     |         |
|              | XA4911151 | BH PRESSER FOOT ASSY (RXL6050)                                              |         |                 | 194283011 | INSTRUCTION BOOK<br>(German, French, Dutch)<br>(XL6050, XL6053, XL6060, XL6063:FRA,<br>XL6050:SWI, XL6053NTP, XL6063NTP)                                                                                                                                                                      |         |
| 3            | X59369321 | BUTTON HOLE FOOT ASSY<br>(XL6040, XL6041, XL6042, XL6043)                   |         |                 | 194283014 | INSTRUCTION BOOK<br>(Swedish, Finnish, Danish)<br>(XL6040, XL6050:FIN)                                                                                                                                                                                                                        |         |
| 4            | 130012054 | SPOOL PRESSER A                                                             |         |                 | 194283015 | INSTRUCTION BOOK<br>(XL6040, XL6050:FIN)                                                                                                                                                                                                                                                      |         |
| 5            | 130013154 | SPOOL PRESSER B                                                             |         |                 | 194285211 | INSTRUCTION BOOK<br>(XL6452, XR52, XR65T, RXL6452,<br>XL6562, RXL6562)                                                                                                                                                                                                                        |         |
| 6            | X55467021 | SCREW DRIVER                                                                |         |                 | XD0999021 | INSTRUCTION BOOK<br>(EUR, KOR, RUS)                                                                                                                                                                                                                                                           |         |
| 7            | X52800120 | BOBBIN                                                                      |         |                 | XC7095051 | INSTRUCTION BOOK<br>(RXL6452, RXL6562)                                                                                                                                                                                                                                                        |         |
|              | X52800150 | BOBBIN (RXL6050)                                                            |         |                 | XC4784021 | OPERATION MANUAL (Hangul)<br>(XL6040, XL6050, XL6060:KOR)                                                                                                                                                                                                                                     |         |
| 8            | X54243051 | SEAM RIPPER                                                                 |         | 29              | UH3851001 | WARRANTY CARD EUR<br>(GER, U.K., FRA, ITA, SWI)                                                                                                                                                                                                                                               |         |
| 9            | 129583021 | NEEDLE SET (3PCS)                                                           |         | 30              | XC6402021 | WARRANTY CARD UK (U.K.)                                                                                                                                                                                                                                                                       |         |
|              | 129583051 | NEEDLE SET (3PCS) (RXL6050)                                                 |         | 31              | XA6351121 | WARRANTY CARD (ITA)                                                                                                                                                                                                                                                                           |         |
| 10           | X57521021 | NEEDLE PACKAGE (1PCE)                                                       |         | 32              | XC0380021 | WARRANTY CARD (U.S.A.)                                                                                                                                                                                                                                                                        |         |
|              | X57521051 | NEEDLE PACKAGE (1PCE) (RXL6050)                                             |         | 33              | 181401172 | INSERTION WARRANTY COUPON<br>(CANADA)                                                                                                                                                                                                                                                         |         |
| 11           | X59476021 | CLEANING BRUSH                                                              |         | 34              | XD0256021 | INSERTION WEEE<br>(GER, U.K., FRA, AUS, ITA, FIN, SWI)                                                                                                                                                                                                                                        |         |
|              | X59476051 | CLEANING BRUSH<br>(XL6452, XR52, RXL6452)                                   |         | 35              | XC6911021 | ACCINFO SHEET (XR65T:U.S.A.)                                                                                                                                                                                                                                                                  |         |
| 12           | 130920021 | EXTRA SPOOL PIN                                                             |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
|              | 130920051 | EXTRA SPOOL PIN (RXL6050)                                                   |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 13           | X57367021 | BAG, 135X150                                                                |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
|              | X57367051 | BAG, 135X150 (RXL6050)                                                      |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 14           | XA3442121 | FEED DOG COVER                                                              |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
|              | XA3442151 | FEED DOG COVER (RXL6050)                                                    |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 15           | X53189001 | PRESSER FOOT ASSEMBLY<br>(XL6452, XR52, XR65T, RXL6452,<br>XL6562, RXL6562) |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 16           | X54832101 | WALKING FOOT ASSEMBLY (XR65T)                                               |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 17           | XA3805051 | 1/4"QUILTING FOOT (XR65T)                                                   |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 18           | X59821001 | QUILTING FOOT (XR65T)                                                       |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 19           | XC6272022 | WIDE TABLE ASSY W/T4 (XR65T)                                                |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 20           | XC5473021 | T4 WIDE TABLE ASSY (XR65T)                                                  |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 21           | XC4493021 | TABLE LOWER (XR65T)                                                         |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 22           | XC4495021 | TABLE FOOT (XR65T)                                                          |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 23           | XD1223021 | ADJUSTING FOOT (XR65T)                                                      |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 24           | 021400206 | NUT 2 M4 (XR65T)                                                            |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 25           | XC4498021 | LOCK SPRING (XR65T)                                                         |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 26           | 087411416 | TAPTITE CUP B M4X14 (XR65T)                                                 |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
| 27           | X61231021 | BAG,400X500H (XR65T)                                                        |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
|              |           |                                                                             |         |                 |           |                                                                                                                                                                                                                                                                                               |         |
|              |           |                                                                             |         |                 |           |                                                                                                                                                                                                                                                                                               |         |



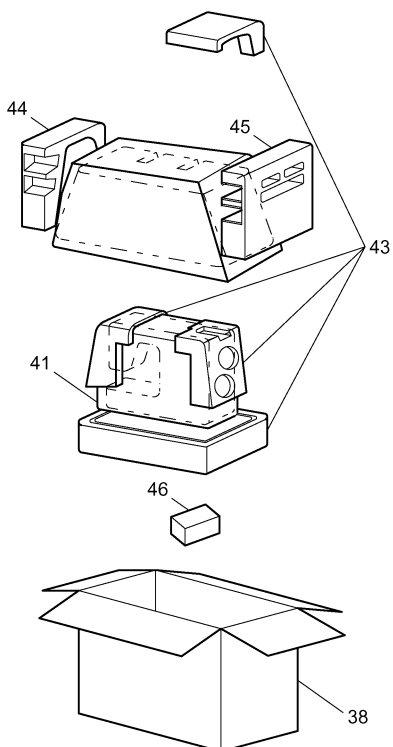
XR65T



Without CASE ASSEMBLY

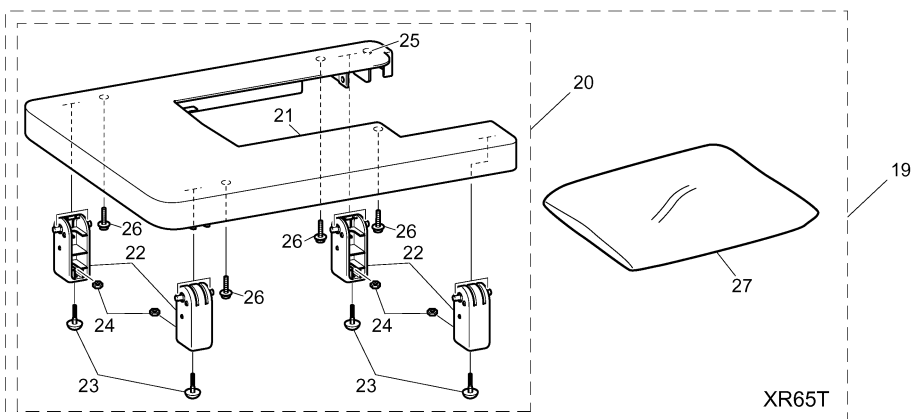
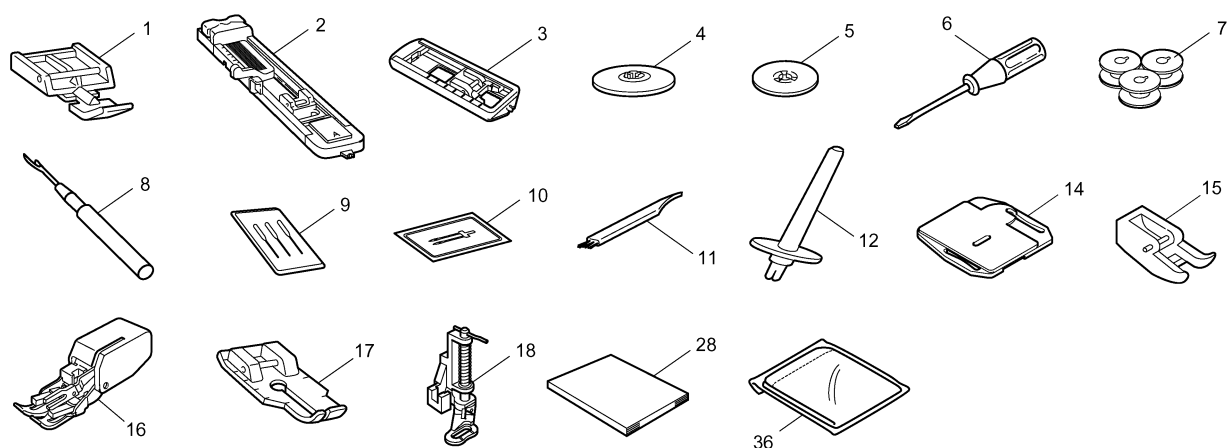


With CASE ASSEMBLY

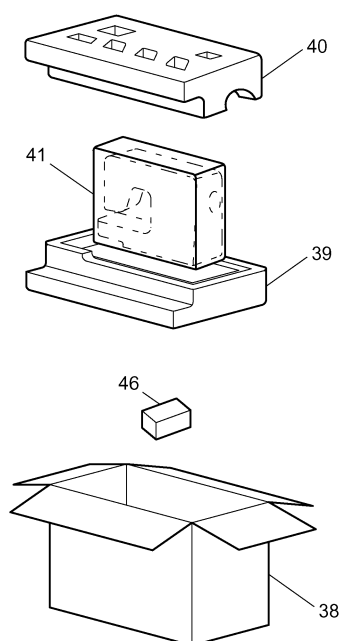


## (7) ATTACHEMENTS

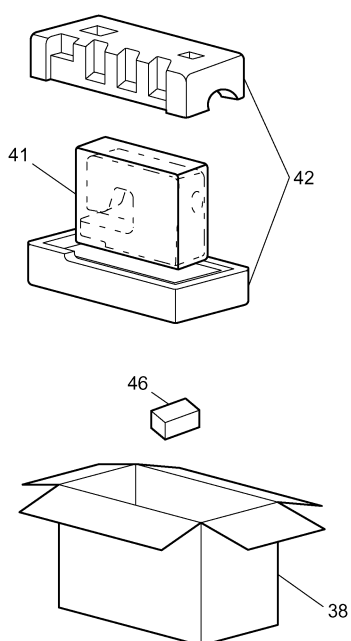
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|-------------------|-----------|--------------------------------------------------------------------------------|---------|-----|-----------|--------------------------------------------------------------------------------------------|---------|
| 36                | X53984027 | DUST COVER ASSY<br>(Except RXL6050, XL6452, XR52,<br>RXL6452, XL6562, RXL6562) |         | 41  | X60439121 | BAG, 630X630T                                                                              |         |
|                   | X53984057 | DUST COVER ASSY (RXL6050)                                                      |         |     | X60439151 | BAG, 630X630T<br>(RXL6050, RXL6452, RXL6562)                                               |         |
|                   | XZ5004021 | DUST COVER ASSY (XR65T)                                                        |         | 42  | X61695021 | 258 SF ASSY (OTHER)                                                                        |         |
| 37                | 130800021 | BAG, 220X310<br>(Except XL6040, XL6050, XL6060:KOR)                            |         | 43  | X61699022 | 284 SF ASSY<br>(XL6040, XL6050, XL6060:KOR)                                                |         |
|                   | 130800051 | BAG, 220X310<br>(RXL6050, RXL6452, RXL6562)                                    |         | 44  | X60018020 | OVER CASE POLYSTYRENE L                                                                    |         |
| PACKING MATERIALS |           |                                                                                |         |     | X60018021 | OVER CASE POLYSTYRENE L<br>(XL6040, XL6050, XL6060:KOR)                                    |         |
| 38                | X61683024 | COLOR CARTON (XL6040:AUSTRIA)                                                  |         | 45  | X60019020 | OVER CASE POLYSTYRENE R                                                                    |         |
|                   | X61650035 | CARTON (XL6042:GER, AUSTRIA)                                                   |         |     | X60019021 | OVER CASE POLYSTYRENE R<br>(XL6040, XL6050, XL6060:KOR)                                    |         |
|                   | X61650030 | CARTON (XL6043:AUSTRIA)                                                        |         | 46  | X60726020 | FOOT CONTROLLER BOX                                                                        |         |
|                   | X61650038 | CARTON (XL6041:AUSTRIA)                                                        |         |     | X60726050 | FOOT CONTROLLER BOX (RXL6050)                                                              |         |
|                   | X61650025 | CARTON (XL6040:ITA, FIN, RUS, SIN)                                             |         | 47  | 264030021 | BAG,165X250<br>(XL6040:KOR, AUSTRALIA,<br>XL6050:KOR, AUSTRALIA,<br>XL6060:KOR, AUSTRALIA) |         |
|                   | X61701024 | CARTON (XL6040:KOR)                                                            |         |     | 264030051 | BAG,165X250 (RXL6050)                                                                      |         |
|                   | X61650034 | CARTON (XL6052:GER, AUSTRIA)                                                   |         | 48  | 160670021 | BAG,150X350<br>(XL6040:KOR, AUSTRALIA,<br>XL6050:KOR, AUSTRALIA,<br>XL6060:KOR, AUSTRALIA) |         |
|                   | X61650037 | CARTON (XL6051:U.K., AUSTRIA)                                                  |         |     | 160670051 | BAG,150X350 (RXL6050)                                                                      |         |
|                   | X61650027 | CARTON<br>(XL6050:FRA, FIN, RUS, SIN, RXL6050)                                 |         |     |           |                                                                                            |         |
|                   | X61650029 | CARTON (XL6053:FRA, AUSTRIA)                                                   |         |     |           |                                                                                            |         |
|                   | X61650039 | CARTON (XL6053:NTP)                                                            |         |     |           |                                                                                            |         |
|                   | X61701024 | CARTON (XL6050:KOR)                                                            |         |     |           |                                                                                            |         |
|                   | X61683023 | COLOR CARTON<br>(XL6050:SWI, AUSTRALIA)                                        |         |     |           |                                                                                            |         |
|                   | X61683025 | COLOR CARTON (XL6060:AUSTRIA)                                                  |         |     |           |                                                                                            |         |
|                   | X61650036 | CARTON (XL6061:U.K.)                                                           |         |     |           |                                                                                            |         |
|                   | X61650033 | CARTON (XL6062:U.K., AUSTRIA)                                                  |         |     |           |                                                                                            |         |
|                   | X61650041 | CARTON (XL6062:NTP)                                                            |         |     |           |                                                                                            |         |
|                   | X61650026 | CARTON<br>(XL6060:FRA, RUS, XL6063:SIN)                                        |         |     |           |                                                                                            |         |
|                   | X61650028 | CARTON<br>(XL6063:FRA, AUSTRIA, XL6060:SIN)                                    |         |     |           |                                                                                            |         |
|                   | X61650040 | CARTON (XL6063:NTP)                                                            |         |     |           |                                                                                            |         |
|                   | X61701024 | CARTON (XL6060:KOR)                                                            |         |     |           |                                                                                            |         |
|                   | X61683022 | COLOR CARTON (XL6452)                                                          |         |     |           |                                                                                            |         |
|                   | X61683021 | COLOR CARTON (XL6562)                                                          |         |     |           |                                                                                            |         |
|                   | X61701022 | CARTON (XR52)                                                                  |         |     |           |                                                                                            |         |
|                   | XC5505023 | T4 CARTON W/WT (XR65T)                                                         |         |     |           |                                                                                            |         |
|                   | XC9169021 | CARTON (XR65T:U.K.)                                                            |         |     |           |                                                                                            |         |
|                   | X61650070 | CARTON (RXL6452)                                                               |         |     |           |                                                                                            |         |
|                   | X61650069 | CARTON (RXL6562)                                                               |         |     |           |                                                                                            |         |
| 39                | XC5388020 | T4 SF LOWER W/WT (XR65T)                                                       |         |     |           |                                                                                            |         |
| 40                | XC5389020 | T4 SF UPPER W/WT (XR65T)                                                       |         |     |           |                                                                                            |         |



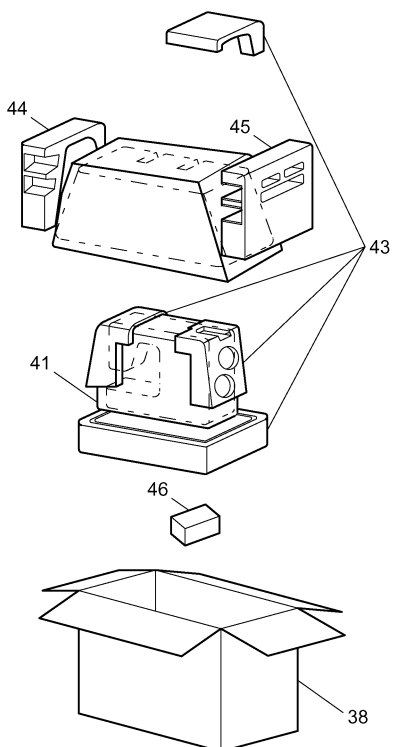
XR65T



Without CASE ASSEMBLY



With CASE ASSEMBLY



XL6040, XL6041, XL6042, XL6043,  
XL6050, XL6051, XL6052, XL6053, XL6053NTP, RXL6050,  
XL6060, XL6061, XL6062, XL6062NTP, XL6063, XL6063NTP,  
XL6452, XR52, XR65T, RXL6452,  
XL6562, RXL6562